

New materials for high-energy-resolution x-ray optics

Hasan Yavaş, John P. Sutter, Thomas Gog, Hans-Christian Wille, and Alfred Q.R. Baron

The use of crystals other than silicon for x-ray optics is becoming more common for many challenging experiments such as resonant inelastic x-ray scattering and nuclear resonant scattering. As more—and more specialized—spectrometers become available at many synchrotron radiation facilities, interest in pushing the limits of experimental energy resolution has increased. The potentially large improvements in resolution and efficiency that nonsilicon optics offer are beginning to be realized. This article covers the background and state of the art for nonsilicon crystal optics with a focus on a resolution of 10 meV or better, concentrating on compounds that form trigonal crystals, including sapphire, quartz, and lithium niobate, rather than the more conventional cubic materials, including silicon, diamond, and germanium.

Introduction

X-ray techniques such as resonant inelastic-x-ray scattering (RIXS)^{1,2} and nuclear resonant scattering (NRS)³ are powerful tools for examining the subtle aspects of material structure and dynamics. These techniques find applications in many fields of science ranging from fundamental physics to biophysics, chemistry, materials science, and other interdisciplinary fields, including geophysics and environmental sciences. For these versatile and increasingly popular x-ray techniques, the clarity of the results can be enhanced by improving the energy resolution, which is determined by the x-ray optics.

In the hard x-ray region (photon energies ~ 5 keV), most high-energy-resolution optics use Bragg reflections in perfect crystals. For these energies, silicon has been the crystal of choice as it is readily available in large perfect crystals, has good mechanical and thermal properties, and its processing technology is well known. However, crystals other than silicon have the potential to provide high-energy resolutions (< 10 meV) more easily and efficiently for some RIXS and NRS experiments. This article discusses nonsilicon optics with an emphasis on their potential to facilitate high-energy resolution. We do not make an optic-by-optic comparison to silicon designs, but instead qualitatively motivate the potential use of alternate materials. Our discussion focuses

on single-reflection optics, but similar considerations can also apply to multireflection setups.

Optical issues

There are two major optical issues relevant to attaining high-energy resolution. First, the crystal quality must be good enough (e.g., sufficiently low dislocation density) to obtain the desired resolution. This can be seen through examination of Bragg's Law ($\lambda = 2d \sin \theta_B$), which relates the wavelength of the x-rays (λ) and the spacing of the diffracting planes of the crystal (d) to the Bragg angle (θ_B). Thus, if dislocations and defects in the crystal lead to fluctuation in d -spacing (Δd), then the resolution as given by the fractional energy bandwidth ($\epsilon = |\Delta E|/E = |\Delta \lambda|/\lambda$) will be limited by the fractional variation of d -spacing ($\Delta d/d$). In order to achieve a resolution (ΔE) of 10 meV when measuring the energy (E) of 10 keV photons ($\epsilon = 10 \text{ meV}/10 \text{ keV} = 10^{-6}$), one needs an extremely well-ordered crystal with a lattice uniformity ($\Delta d/d$) better than 10^{-6} . This will be discussed in more detail for several crystals.

The second major optical issue is the Bragg reflection's tolerance to angular deviations of the incoming photon beam (i.e., angular acceptance). Differentiation of Bragg's Law yields a relation between angular acceptance ($\Delta \theta$) and fractional

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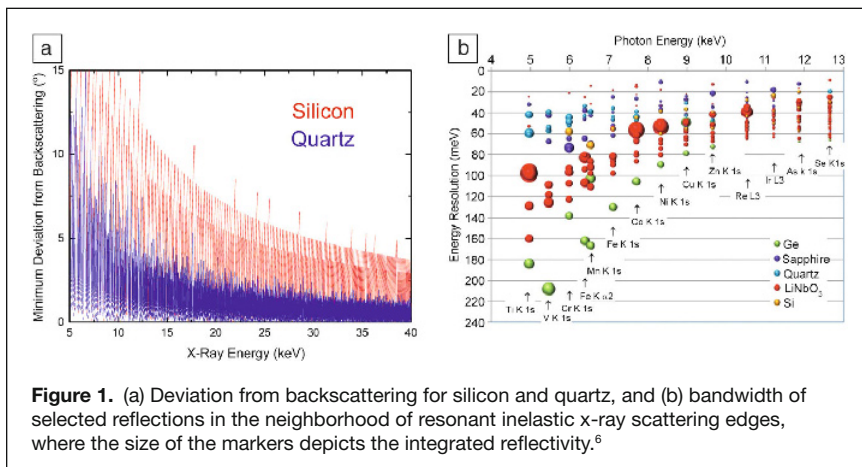


Figure 1. (a) Deviation from backscattering for silicon and quartz, and (b) bandwidth of selected reflections in the neighborhood of resonant inelastic x-ray scattering edges, where the size of the markers depicts the integrated reflectivity.⁶

bandwidth (ϵ): $\Delta\theta = \epsilon \tan \theta_B$. This means that for a Bragg angle that is far from 90° , attaining a fractional resolution of 10^{-6} requires parallel beams with divergence on the order of $1 \mu\text{rad}$ or better. On the other hand, typical x-ray beams have approximately $10 \mu\text{rad}$ divergence from the source and the desired collection of an analyzer crystal from a sample can be tens of mrad, much larger than the acceptance of most crystal Bragg reflections. However, when the Bragg angle is close to 90° —in a “backscattering” or “back-reflection” geometry— $\tan \theta_B$ is increased. This yields a much larger angular acceptance of the Bragg reflection, by several orders of magnitude. In other words, by designing the x-ray optics at or close to “backscattering,” the photon collection efficiency can be dramatically improved for a given energy resolution. Following Bragg’s Law ($\lambda = 2d \sin \theta_B$) with $\theta_B = 90^\circ$, it is preferable to choose lattice planes satisfying $d \approx \lambda/2$ when designing crystal optics.

The operating x-ray energy in RIXS or NRS is fixed by the scientific problem of interest—either by the core-shell electron binding energies for RIXS, or the nuclear resonance energies for NRS. In order to take advantage of the enhanced angular acceptance previously described, one should use a material with a lattice spacing d that is one-half of the corresponding wavelength. This issue motivates much of the interest in nonsilicon materials. Silicon and similar materials (e.g., diamond and germanium) with a highly symmetric cubic diamond structure (space group $[Fd\bar{3}m]$) offer rather limited sets of d -spacings to choose from. Nonsilicon materials, especially those with lower symmetry, can have many unique Bragg reflections over a given energy range, and are therefore more likely to have a backscattering reflection near a desired energy.^{4,5} This is illustrated in **Figure 1a**, where the minimum possible angular deviation from exact backscattering ($\theta_B = 90^\circ$) is plotted as a function of x-ray energy for silicon (cubic) and quartz (trigonal). As can be seen, for high-symmetry silicon,

the Bragg reflection deviates much further from backscattering than the lower symmetry quartz. Thus, lower-symmetry materials have a higher probability of a Bragg reflection near backscattering, gaining the benefit of large angular acceptance.

Moreover, trigonal structures offer backscattering reflections with a wide range of bandwidths and reflectivities within a narrow band of x-ray energies,⁶ as seen in **Figure 1b**. This contrasts with silicon, germanium, and diamond, for which bandwidth $\epsilon = |\Delta E/E|$ and reflectivity drop mostly monotonically as energy increases. Quartz offers superior resolution at low photon energies⁷ because of its low Debye temperature, while sapphire, having a high Debye temperature, generally offers superior reflectivity at high energies.⁸ (In general, the reflectivity and bandwidth of Bragg reflections are not independent, and, furthermore, can depend significantly on the crystal temperature. The comments here are meant to be a rough guide.)

Finally, in addition to the optical concerns previously discussed, which can largely be addressed by careful calculations using dynamical diffraction principles,⁹ there are also important issues regarding the preservation of the desired response in the final optics (e.g., after the crystal is bent to a desired, usually spherical, shape) or when operating under heat load. This leads to an interesting practical materials fabrication problem on top of the x-ray optical problem.

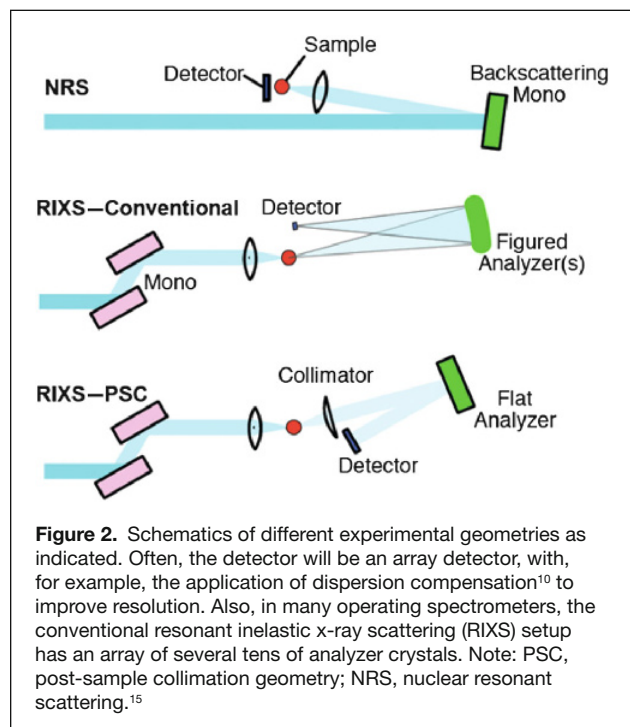
Optical geometries

High-resolution nonsilicon optics are most interesting in three different geometries, as shown in **Table I** and **Figure 2**.¹⁰ The simplest geometry is a high-energy monochromator with high resolution, which is used for NRS measurements. The efficiency and angular acceptance of silicon reflections drop quickly above $\sim 25 \text{ keV}$, making single reflections from nonsilicon materials comparatively efficient, especially in sapphire.^{11,12} The other two geometries are used to make analyzers for RIXS measurements. RIXS measurements rely on collecting a large solid angle of scattered x-rays from the sample (at least $10 \times 10 \text{ mrad}^2$, and often $100 \times 100 \text{ mrad}^2$ or more), making the large angular acceptance of back reflections appealing. One can make a figured optic (e.g., a spherical analyzer) or as shown more recently,¹³ collimate the divergent

Table I. Three major geometrical uses of trigonal materials.

Optical Element	Solid Angle (mrad^2)	Area (mm^2)	Crystal	Comment
Monochromator	$\sim 0.01 \times 0.03$	~ 1	Flat	NRS for $E \gg 25 \text{ keV}$
Curved Analyzer	$> 10 \times 10$	$> \sim 10,000$	Figured	RIXS
PSC Analyzer	$\sim 10 \times 10$	~ 100	Flat	RIXS

Area used is an indication for the size requirements of the perfect portion on the crystal material. Note: PSC, post-sample collimation geometry; NRS, nuclear resonant scattering; RIXS, resonant inelastic x-ray scattering.



beam from the sample and use a flat crystal analyzer in a post-sample collimation (PSC) geometry; see discussion in Reference 14. Figured analyzers require relatively large crystals to be made^{5,15,16} (segmented, bent, or bonded) in order to achieve an appropriate curvature. These analyzers are also easily tiled, allowing large solid angles to be collected with potentially large arrays. On the other hand, the PSC scheme requires a collimating optic near the sample^{17–19} that, at present, usually cannot accept a large solid angle, and may be expensive to generate. However, only a relatively small analyzer crystal without any figuring is needed, which simplifies the analyzer fabrication process.

Materials Quartz

For high-resolution x-ray optics, quartz is particularly attractive because it offers an extensive spectrum of high-resolution, high-throughput backscattering reflections, and because the quality of hydrothermally grown crystals is starting to rival that of silicon. The structural phase diagram of quartz is rich, but at room temperature and atmospheric pressure, α -quartz will be the only stable form.^{20,21} The conventional unit cell of α -quartz is hexagonal with three molecules of SiO_2 . The lattice parameters and space group of quartz are listed in **Table II**. For x-ray structure factor calculations, accurate knowledge of the atomic positions is required; these atomic positions are widely available, but extreme care must be taken in interpreting the literature

because of the many inconsistencies.²² Growth techniques for quartz are relatively advanced as high-quality quartz crystals appear in many modern appliances as resonators in electrical circuits. Ao et al.²³ name Inrad and Ecopulse as synthetic quartz growers, however, Tokyo Denpa (recently acquired by Murata) has been a consistent supplier to the synchrotron community.

High intrinsic crystal quality is often a prerequisite for x-ray applications. In assessing suitability for x-ray optics, monochromatic or white-beam x-ray topography is widely used to image the distribution and density of defects in crystals. X-ray topography is a nondestructive technique based on diffraction. The diffracted beam intensity is modulated by defect-induced inhomogeneities of the crystal—dislocations, phase boundaries, stacking faults, or even surface scratches. Quartz crystal quality is almost as good as that of silicon, as can be seen in the topograph of a well-polished, high-quality quartz (7 $\bar{4}$ 4) wafer, showing slight defects in a few cm^2 (**Figure 3**). The effect of minor defects is illustrated by comparing energy curves measured with a highly monochromatic beam. While quartz quality may not be perfect enough for 1-meV-level resolution, recent studies report good performance for energy resolutions below 10 meV for flat crystals^{7,19} and slightly above that for curved analyzers.¹⁶

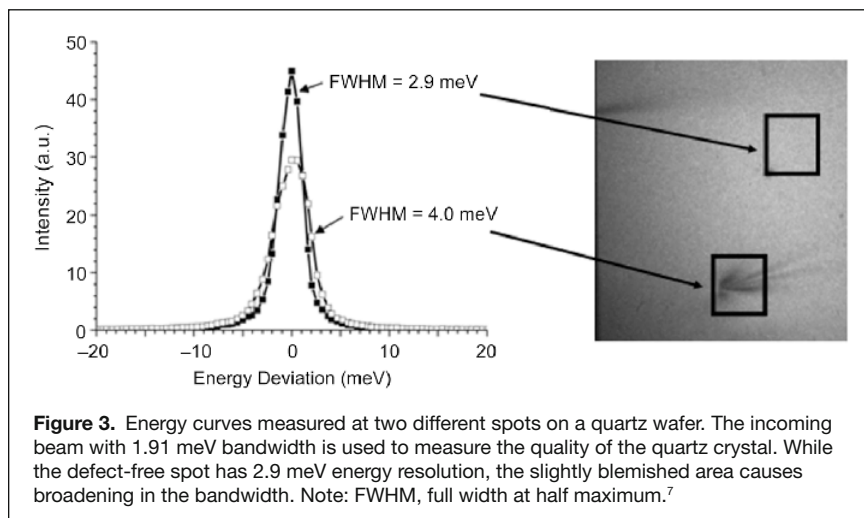
Lithium niobate

Lithium niobate (LiNbO_3) is a technologically important crystal material, commonly used in both linear and nonlinear optical applications (See **Table II** for its crystal properties). As early as the late 1980s, it was recognized that congruent—meaning lithium-deficient— LiNbO_3 crystals could be grown in near-perfect quality, making them also suitable for some x-ray optical applications. LiNbO_3 has been attractive as an alternative to the more common perfect-crystal materials used in wide-ranging applications, from structural studies using the demanding x-ray standing wave technique²⁴ to spherical analyzers for RIXS.²⁵

The theoretical energy resolution of lithium niobate backscattering reflections varies widely depending on the Miller indices (direction) of the reflection. Similar to quartz, and unlike high-symmetry materials with one type of atom such as silicon, lithium niobate has no monotonic trend for energy resolution as a function of energy. Reflections where the relatively high-atomic-number Nb atoms contribute strongly to

Material	Space Group	Lattice Const. (Å)		Θ_D (K)
		a	c	
Quartz, SiO_2	$P3_121/P3_221$	4.914	5.405	470 ²⁶
Lithium Niobate, LiNbO_3	R3c	5.148	13.863	1118(Li), 299(Nb), 643(O) ²⁸
Sapphire, Al_2O_3	$R\bar{3}c$	4.754	12.982	890(Al), 995(O) ²⁷

All are trigonal with $\alpha = \beta = 90^\circ$ and $\gamma = 120^\circ$. Precise lattice constants will depend on temperature. Note: Θ_D , Debye temperature.



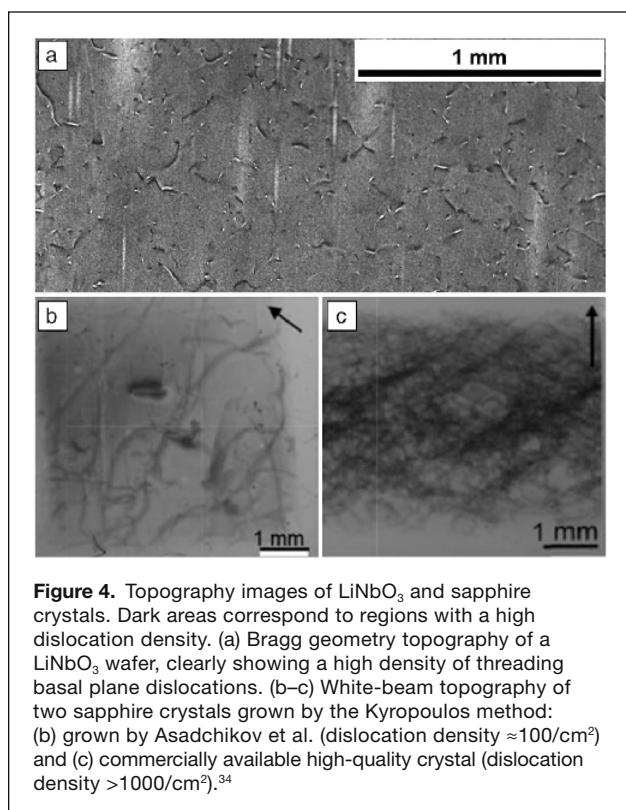
suggest that a significant improvement in crystal quality for x-ray applications could be attained by refining growing techniques in order to drastically reduce the density of defects.

Sapphire

Sapphire has many uses in various fields, ranging from optical windows where high durability is needed to solid-state electronics as a high-quality insulating substrate. Due to their unique structural properties, sapphire single crystals find applications in x-ray optics as well.^{5,12,30–32} The quality of sapphire has improved dramatically during the past few decades and the search for better methods to grow perfect crystals in large volumes is ongoing.^{33,34} Among various techniques, the Kyropoulos method seems to be favored by the x-ray optics community (see Figure 4b–c for white-beam topographs of sapphire).

As a robust characterization method, meV topography yields a map of the surface showing contrast based on the energy bandwidth of a particular Bragg reflection (Figure 5).¹²

The energy curves are measured by scanning the incoming photon beam with meV precision while keeping the geometry fixed. The bandwidth, or rather its deviation from the theoretical value for a perfect crystal, is measured over the entire surface, one point at a time. Alternatively, utilizing a wide beam and a two-dimensional pixel detector, the whole surface can be swept in a few scans, where the spatial resolution is defined by the detector pixel size.³⁵ A clear correlation between low-dislocation density and high-resolution areas on the crystal surface is observed. This technique is particularly useful for finding the best spot to be used as a monochromator, since the x-ray beam is usually diffracted only from a small, ~ 1 mm² portion of the crystal surface, because of the small and collimated beam of third- and fourth-generation light sources. Crystals with a (mean) dislocation density of about 100/cm² show good spots comparable to the beam size (clear areas in right-hand image in Figure 3) while crystals with dislocation densities >1000 /cm² are not suitable for this application. Analyzers, on the other hand, require a good response over larger areas, ~ 10 – 100 cm², and are therefore more difficult to fabricate. The ultimate test of an analyzer is to measure the energy resolution when it is uniformly illuminated. It is important to note that even if the quality of the starting sapphire is good enough for meV resolution analyzers, the processing is not easy and may limit the manufacturing of efficient large-area x-ray optics.⁵



scattering tend to be broader, while those where the lighter Li and O atoms contribute predominantly tend to be narrower, with nominally higher resolution (for a detailed discussion see References 9 and 29). Consequently, for applications with more relaxed resolution requirements of around 100 meV or above, LiNbO₃ can offer an attractive solution with high throughput (Figure 1b). For better resolution, however, crystal quality becomes an issue—the high density of threading basal plane dislocations seen in Figure 4a is a clear indication of the subpar optical quality of the crystal. This is also evident in the broadening of rocking curve measurements. These findings

Conclusion

Nonsilicon perfect crystals have potential use as optics for high-energy resolution, and may significantly improve the quality of experimental data. Presently, the main issues lie with the materials—first, the underlying perfection of the

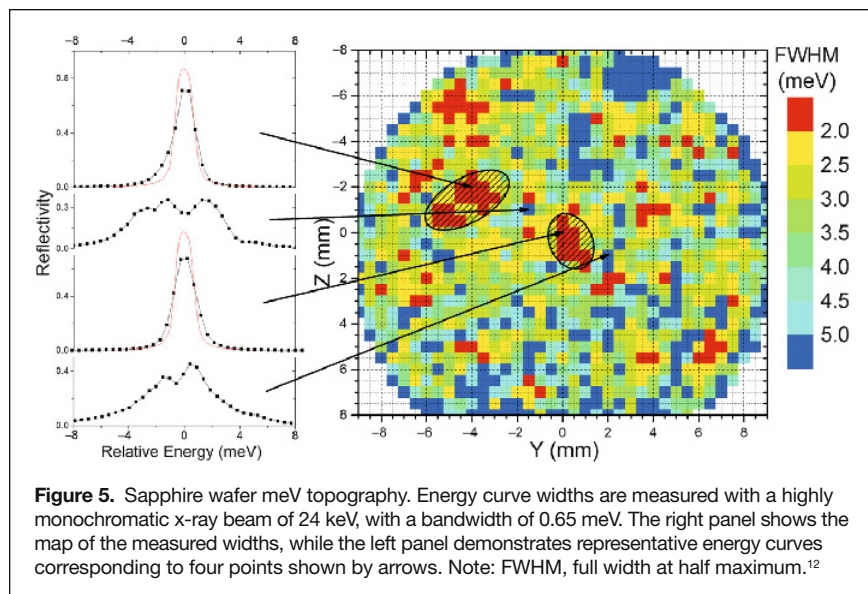


Figure 5. Sapphire wafer meV topography. Energy curve widths are measured with a highly monochromatic x-ray beam of 24 keV, with a bandwidth of 0.65 meV. The right panel shows the map of the measured widths, while the left panel demonstrates representative energy curves corresponding to four points shown by arrows. Note: FWHM, full width at half maximum.¹²

material needs to be considered; and, second, especially for analyzers for RIXS, analyzer fabrication needs to be improved. The trigonal materials we have discussed are striking both for their enhanced number of back reflections allowing relatively large angular acceptances, and, especially for sapphire, for their potential to allow relatively efficient and simple optics at high energy. While the potential for nonsilicon crystal optics is beginning to be realized,^{11,12,17,31,32} increased production of high-quality materials continues to be pivotal to the development of efficient high-energy-resolution optics.

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RIR-BASED QUANTITATIVE PHASE ANALYSIS OF CRYSTAL POLYMORPHISM

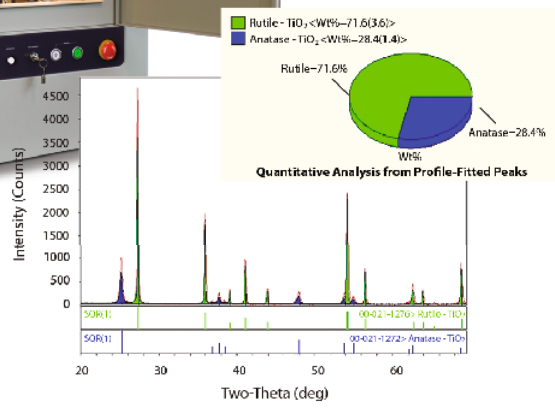


TiO₂ is widely used in white pigments, electronics materials, optical catalysts and UV absorbents. It exists in three polymorphs: rutile, anatase and brookite. The efficiencies of rutile and anatase as optical catalysts are different, so a method to determine the rutile:anatase ratio is needed. The quickest way to do quantitative XRD analysis is to determine the RIR (Relative Intensity Ratio). Data from the MiniFlex, profiled below, is of a prepared mixture of rutile and anatase in a 3:1 ratio. Using PDXL to apply profile fitting algorithms, integrated intensities of several peaks were determined. The result showed rutile at 71.6 wt% and anatase at 28.4 wt%, which are approximately consistent with the ideal values of 75% and 25% respectively. This method is widely used as a simple, quick way to perform quantitative analysis.



■ Rutile - TiO₂ <Wt%=>71.6(3.6)>

■ Anatase - TiO₂ <Wt%=>28.4(1.4)>



Quantitative Analysis from Profile-Fitted Peaks

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