CuO photocathode-embedded semitransparent photoelectrochemical cell

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A semitransparent CuO film was applied for photoelectrochemical (PEC) cell to produce the record-high photocurrent (6.4 mA/cm^2) for nanocrystalline monoclinic CuO photocathode. Large-scale affordable reactive-sputtering method was effectively formed Cu oxide films and sequential thermal processes efficiently controlled the Cu oxide phases with enhanced optical-transparency of Cu oxide films. Structural, physical, optical, and electrical properties of various Cu oxide films (CuO, Cu₄O₃, and Cu₂O) were systematically investigated according to the sputtering condition and thermal processes. It was found that the energy band gap of CuO can be tuned from 1.7 to 1.9 eV by modulating the oxygen flow for reactive sputtering. Mott–Schottky analyses revealed the flat band potential close to the 0.96 V versus reversible hydrogen electrode and energy band edges of Cu oxide films. This state-of-the-art CuO photocathode would provide a strong potential for wide applications of the transparent PEC system of on-site energy generation.

I. INTRODUCTION

Hydrogen has been considered as a future energy carrier.^{1–3} Hydrogen production using solar-driven water splitting has a high potential to envision the approach of clean and sustainable energy supply system. This concept is satisfactory for on-site energy generation, storage, and utilization. An effective way of hydrogen production can be realized by photoelectrochemical (PEC) cell. The universal sunlight would benefit to generate electricity on-site of energy demand using semiconductor/ electrolyte interfaced PEC cell. Therefore, high interests have been emerged to find an appropriate semiconductor material, which can effectively absorb the sunlight for long-term stability.^{4–6} If the transparent PEC system is performed, more possibility of on-site energy utilization can be realized.

The most conventional approach for solar fuel (H₂) production using PEC water splitting applies a single semiconductor photoelectrode (photocathode) with a Pt counter electrode. The overall event of PEC is two hydrogen molecules production by the water reduction reaction upon the absorbed four photons; meanwhile, the water oxidation reaction induces one molecular O_2 after taking four holes. Researchers have tried to alternate Pt metal electrode by the photoanode materials (e.g., n-Si, BiVO₄, Fe₂O₃, MoS₂, and SnS), which have a smaller

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band gap than that of the photocathode. In the aspect of photon utilization, transparent photocathode would allow to pass the photons reaching to photoanode. This transparent photocathode scheme would be considered for one promising approach to realize the theoretical solar to hydrogen efficiency limits of >25%.^{4,6–13}

Among metal oxides, Cu oxides such as CuO, Cu₂O, and Cu₄O₃ are attractive because of their abundance, nontoxic and low cost features, affordable fabrication.^{14–23} Various Cu oxides have been reported by using TiO₂ protected Cu₂O film²⁴ or CuO layer protected nanostructure of Cu₂O.^{2,25} However, monoclinic CuO is known for the most stable among all phases of Cu oxides with a tunable band gap 1.1 eV–1.7 eV.

The performances of CuO photoelectrode involved PEC cell is chronologically summarized in Table SI, Supplementary Material (SM). In 1982, Koffyberg and Benko studied PEC cell with Li-doped CuO for photocurrent density (J_{PHOTO}) of 0.44 mA/cm² and notified a promise of CuO as photocathode.²⁶ Quite a long time later, CuO photocathode involved PEC cells were improved by nanostructure engineering to achieve $J_{\rm PHOTO}$ values of 1.2-3.15 mA/cm². Chinag et al. concluded that improved J_{PHOTO} was because of an antireflective property of biological templated CuO nanowires.^{16,27,28} Tenorite CuO nanorods grown by RF sputtering method was demonstrated to be the efficient photocatalyst for hydrogen production.²⁹ Following reports suggested that CuO photocathode would be stable for water splitting by applying various metal oxides, such as TiO_2 , ³⁰ Al_2O_3 , ³¹ WO_3 , ³² SnO_2 , ³³ ZnO, ³⁴ and NiO^{35} as protecting layer. However, the high potential of CuO photocathode has

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been still remained to find a route to produce high J_{PHOTO} value by material-based architecture.^{6,36}

Recently, Masudy-Panah et al. applied high purity CuO sputtering target for depositing the CuO films and applied for PEC cells to achieve J_{PHOTO} of from 1.7 to 2.5 mA/cm² by nanocrystal engineering.^{37,38} Different from the conventional sputtering method, the reactive-sputtering would engineer the oxide stoichiometry. Moreover, reactive-sputtering approach is effective to form the compound oxide material with high yield and low energy use. By controlling of oxygen flow, various Cu oxide phases (CuO, Cu₂O, and Cu₄O₃) can be actively controlled by using single Cu target.^{39–41}

From the fundamental point of view, CuO possesses extraordinary dielectric properties. Typical Mott insulator CuO can offer the tunable dielectric properties by engineering the crystalline properties. The relative dielectric constant value of CuO would be significantly modulated from 25 of polycrystalline to 3000 for a single crystalline. Moreover, Sarkar et al. demonstrated the extraordinarily high dielectric constant value of $\sim 10^4$, which is almost independent from temperature (above 230 K) for kHz region.^{42–44} This substantial dielectric constant value enables the drift-assisted transport of photogenerated carriers through the wide space charge region.^{4,5,45}

Here, we report the record-high $J_{\rm PHOTO}$ value (6.4 mA/cm²) by using functionalized monoclinic CuO photoelectrode-embedded PEC system. A state-of-the-art reactive-sputtering method was applied to form various Cu oxides on to FTO-coated glass for large-scale affordable approach. Rapid thermal process (RTP) treatment effectively improved the transparency of Cu oxides and modulated the phase to be monoclinic CuO. Our finding is valuable to note (i) high $J_{\rm PHOTO}$ value, (ii) control of Cu oxide phase formation, and (iii) high-reproducibility CuO photoelectrode for large-scale areas. Last but not the least, we demonstrated semitransparent PEC system.

II. EXPERIMENTAL DETAILS

A. Sample preparations

4 inch Cu target of purity 99.99% was reactively sputtered for forming the various phases of copper oxides at room temperature. Oxygen and argon were used as reactive and sputtering gases, respectively. Flow rate of Ar was 30 sccm fixed, while oxygen flow was varied from 1 sccm to 9 sccm. Three batches of samples were produced on the microscopic glass slides at various oxygen-flow-rate of conditions for Ar/O₂ of 30/1 sccm (Batch-1), Ar/O₂ of 30/5 sccm (Batch-3), and (c) Ar/O₂ of 30/9 sccm (Batch-5). RTP-treatment is proven to be an effective method to tune metal oxide films.^{46–48} To tune the Cu oxide film phase and crystallinity, RTP-treatment was performed. Twin samples were simultaneously prepared and treated by RTP at 550 °C for 10 min, under

atmospheric condition. The ramping-up speed was applied by 200 °C/min. These samples were denoted as Batch-2 (RTP-treated Batch-1), Batch-4 (RTP-treated Batch-3), and Batch-6 (RTP-treated Batch-5), respectively.

For PEC cell fabrication, those batch samples were deposited on FTO-coated glass substrates. A commercial FTO-coated glass (735167, Sigma Aldrich) has a sheet resistance of 7 Ω/\Box . All substrates were chemically cleaned by a sequence of isopropyl alcohol, acetone, and distilled water using ultrasonication for 15 min. Sample surface was dried by blowing dry nitrogen after ultrasonication. Cleaned samples were inserted in a sputtering chamber using an inline loader. Krypton tape as shadow mask was applied to the FTO/glass substrates.

B. Sputtering

Base pressure of 5×10^{-5} Torr was obtained before flowing the reactive-sputtering gases. Working pressure of 5 mTorr was maintained by controlling the butterfly valve. 50 W of DC power was applied to Cu target. Deposition time of 20 min was fixed for fabricating all the samples. Substrate was rotated to ensure film uniformity of reactively formed Cu oxides.

C. Characterizations

Prepared samples were characterized by x-ray diffraction (XRD), field emission scanning electron microscopy (FESEM), surface profiler, UV-visible diffuse reflectance spectroscopy (DRS), Hall-measurements, PEC cell, and Mott-Schottky analysis. Structural properties of the prepared samples were characterized using XRD (SmartLab, Rigaku Corporation, Tokyo, Japan) with Cu K_a radiation $(\lambda_{K_{\pi}} = 1.540598 \text{ Å})$ in grazing mode with a glancing angle of 0.5° and step size of 0.05° at room temperature. The planar and cross-sectional morphologies were analyzed using a field emission scanning electron microscope (FESEM; JSM-7800F, JEOL Ltd., Tokyo, Japan) with 15 kV of field voltage, using an SE2 secondary detector. The thickness and average surface roughness of the deposited films were determined using a surface profiler (Dektak XT-E, Veeco, Plainview, New York). Optical properties were characterized using a diffused reflectance integrated sphere attached with UV-visible spectrophotometer (UV-2600, Shimadzu Corporation, Seoul, South Korea); characterization was performed by recording the transmission, absorbance and reflectance spectra of the thin films in the range 220-1400 nm.

D. PEC cell

The PEC measurements were carried out in a three electrodes cell attached to a potentiostat/galvanostat (PG-stat; ZIVE SP1, WonA Tech, Seoul, South Korea). Copper oxide-coated FTO, Ag/AgCl, and platinum gauze were connected to the working, reference, and counter

electrodes of the PG-stat, respectively. Aqueous 0.1 M NaOH solution was used as electrolyte for all PEC measurements. High intensity white cooled light emitting diode (5800 K, ES Star Array, BXRA-56C0700-A, Bridgelux Inc., Livermore, California) was used as light source. Pulsed DC 18.1 V was applied to the LED unit. Light source was mounted on the quartz beaker facing CuO electrode. Light intensity (100 mW/cm²) was calibrated with a power meter (KM-SPM-11, KUSAM MECO, Mumbai, India). A scan rate of 20 mV/s with a sampling interval of 0.1 mV was set for recording the linear sweep voltammetry (LSV) (scan direction was positive to negative potential versus Ag/AgCl in all cases).

The measured potential V versus Ag/AgCl was converted to the reversible hydrogen electrode (RHE) scale according to the Nernst equation: $E_{\text{RHE}} = E_{\text{Ag/AgCl}} + 0.059\text{pH} + E^{\circ}_{\text{Ag/AgCl}}$ where E_{RHE} is the converted potential versus RHE, $E^{\circ}_{\text{Ag/AgCl}} = 0.1976$ at 25 °C, and $E_{\text{Ag/AgCl}}$ is the experimentally measured potential against Ag/AgCl reference.

The Mott–Schottky $(1/C_{SC}^2$ versus V) analysis of photoelectrodes was carried out at an AC amplitude of 10 mV and a frequency range between 500 Hz – 5 kHz. DC potential was scanned from 0.4 V to -0.6 V versus Ag/AgCl with a sampling interval of 0.05 V.

III. RESULTS AND DISCUSSION

Cu oxide layers were deposited at room temperature by reactive-sputtering method with modulating the oxygenflow-rate at 1 sccm (Batch-1), 5 sccm (Batch-3), and 9 sccm (Batch-5). The reactive-sputtering mechanism is presented in Fig. 1(a). Twin samples were simultaneously prepared and treated by RTP at 550 °C after sputtering. These RTP-treated samples are denoted as Batch-2 (RTP-treated Batch-1), Batch-4 (RTP-treated Batch-3), and Batch-6 (RTP-treated Batch-5). XRD analyses were performed on all samples, as shown in Fig. 1(b). Various Cu oxide phases were formed to demonstrate the potential of reactive-sputtering process for selective formation of Cu oxides. The crystallographic information file (CIF) 5000216, 9000603, 1000063, and 1526990 were referred to identify Cu, Cu₄O₃, Cu₂O, and CuO phases, respectively.

Changes of oxygen-flow-rate significantly affect the formation of Cu oxide phases. Batch-1 (oxygen-flow-rate at 1 sccm) showed the mixture amorphous phases of Cu₄O₃ and Cu₂O. Batch-3 (oxygen-flow-rate at 5 sccm) showed the nanocrystalline Cu₂O phase without any other phases. Batch-5 (oxygen-flow-rate at 9 sccm) has CuO phase only. Various phases of Cu oxides represent different crystalline properties such as Cu₄O₃, Cu₂O, and CuO having a tetragonal, cubic, and monoclinic crystal systems, respectively.¹⁵ Therefore, it could be interesting to compare the morphology of CuO of the samples of

Batch-2, Batch-4, and Batch-6 fabricated from different combinations of copper oxides. RTP-treatment substantially improved the crystalline properties and effective tune the phase formation. We found that Cu, Cu₄O₃, and Cu₂O and their combinations can be converted to the nanocrystalline CuO phase by RTP-treatment (550 °C for 10 min, Fig. S1, SM). Among all samples, Batch-2 showed the most intensive XRD peaks, corresponding to the monoclinic unit crystal of CuO phase. Batch-6 also revealed a pure nanocrystalline CuO phase with relatively lowered intensity due to a thinner film formation (Fig. 2).

This sequence of the reactive-sputtering and RTPtreatment strongly demonstrates the efficient scheme of monoclinic CuO formation from amorphous and mixture phases of Cu oxides (Cu₄O₃ and Cu₂O). The conversion of CuO from various Cu oxides can be understood by the diffusion driven oxidation, which usually occurs at high temperature of 600–1000 °C.^{49–51} Meanwhile, we developed the efficient method of CuO formation with a low thermal-budget approach. This is an inherent advantage of reactive-sputtering and RTP, which may be applied for flexible CuO device applications.

Cu oxide films were observed by field emission scanning electron microscopy (FESEM). Top-view images were obtained at $100k \times$ magnification and cross-sectional images were achieved at $50k \times$ magnification, as shown in Fig. 2 (Fig. S2, SM). Significant surface morphological changes can be found by tuning the oxygen-flow-rate.

Interestingly, variation of nanoscale features can be attributed to distinct crystal structure as mentioned in the XRD description. Cross-sectional images revealed the consistent grown films of as-sputtered Cu oxide layers around 250–280 nm (Batch-1, Batch-3, and Batch-5). These observations point out little effect on Cu oxide film thickness with changes of oxygen-flow-rate. However, the oxygen-flow-rate significantly modulated the Cu oxide phases. According to the XRD analyses, Fig. 2(b) is cubic Cu₂O structure and Fig. 2(c) is monoclinic CuO structure, respectively.

RTP-treatment is significantly effective to modulate the Cu oxide surface morphologies and convert their phases, as shown in Figs. 2(d)–2(f). Figure 2(d) (Batch-2, RTP-treated Batch-1) showed highly nanoscale crystalline CuO layer of 200 nm, which has been substantially reduced from as-sputtered 280 nm (Batch-1). This is attributed to the thermal oxidation-induced phase transformation of Cu oxide materials from Cu_xO_y [Batch-1, Fig. 2(a)] to highly crystalline and monoclinic CuO [Batch-2, Fig. 2(d)], as discussed in XRD analyses. Additionally, the RTP-treatment may cause amorphous CuO phase [Batch-4, Fig. 2(e)] from the nanocrystalline Cu₂O [Batch-3, Fig. 2(b)]. It is worthy to note that the CuO formation is stable for Batch-5 and no noticeable surficial morphology changes occurred by RTP-treatment



FIG. 1. (a) Schematic diagram of the reactive-sputtering method for Cu oxide film deposition. (b) XRD patterns of as-sputtered samples (Batch-1, Batch-3, and Batch-5) and RTP-treated samples (Batch-2, Batch-4, and Batch-6).

(Batch-6) but improved CuO crystallinity. The exact thickness of Cu oxide layers was obtained by surface depth profiler (Fig. S3, SM).

The optical properties of copper oxides films were investigated for absorbance (A) and transmittance (T), as shown in Figs. 3(a) and 3(b), respectively. Corresponding reflectance (R) tendencies are presented in Fig. S4, SM. RTP-treatment effectively varied A and T profiles by comparing as-sputtered samples (Batch-1, Batch-3, and Batch-5) and RTP-treated counterparts (Batch-2, Batch-4, and Batch-6). RTP-treatment is significantly effective to modulate the optical properties of Cu oxide films. Each sample has the inherent A and T profile, and is effectively controlled by RTP-treatment. A substantial optical change was observed from Batch-1, which has almost zero transmittance for all wavelengths (λ) and tuned to be semitransparent by RTP-treatment (Batch-2). Similarly, all RTP-treated samples showed the improved *T* values from as-sputtered samples. This clearly indicates the effect of oxygen concentration to control the proportional *T* value improvement by enhanced oxygen flows. By controlling the oxygen flows, various Cu oxide films can be formed, which induces inherent optical profiles according to the different stoichiometry. RTP-treatment is effective to allow the transparency to Cu oxide films. *T* profiles of Batch-2, Batch-4, and 6 gave average



FIG. 2. FESEM images of samples as-sputtered at room temperature for Ar/O_2 flow rate (a) Ar/O_2 : 30/1 sccm (Batch-1), (b) Ar/O_2 30/5 sccm (Batch-3), and (c) Ar/O_2 30/9 sccm (Batch-5). After RTP-treated images of (d) Batch-2, (e) Batch-4, and (f) Batch-6. In each figure, the top image is a topography and the bottom image is a cross-section of the specimen on FTO/glass substrate.



FIG. 3. Optical properties of the prepared samples of various copper oxides. (a) Absorption, (b) transmittance spectra, and (c) absorption co-efficient. Photograph of the prepared samples on glass substrate is shown in the inset of (b).

transparency of 16, 18.5 and 43% for visible photons (400–800 nm) to enable the semitransparent feature. It is mainly attributed to the changes in phases of Cu oxides as discussed with XRD and FESEM analyses.

It is reasonable to investigate the effect of RTPtreatment by absorption profiles. Absorption coefficient (α) of the various featured Cu oxide films were estimated using the relation, $\alpha = 1/d \ln \left((1-R)^2/T \right)$, where *d* is the thickness of the film. Calculated α values as a function of photon energy ($h\nu$) are shown in Fig. 3(c). Here, *h* and ν are the Planck's constant and photon frequency, respectively. We can see all samples having, α values greater than 4×10^4 cm⁻¹ for $h\nu$ greater than 2 eV confirming that a very thin (250 nm) film is enough to absorb visible spectrum of the sunlight. Further investigation was performed by Tauc plot analyses (Fig. S5, SM). It is worthy to note that E_g value varies according to the various morphological and crystalline features of the CuO films. Batch-2 showed the higher E_g value (1.7 eV) compared to other reports (Table SI, SM), to indicate the feature of our CuO film. Other Cu oxide films have even higher E_g values of 1.8 and 1.85 eV for Batch-4 and Batch-6, respectively.

The various Cu oxide films were applied to FTO-coated glass as a working electrode of PEC cells. The developed samples are shown in Fig. 4(a), where 7×7 mm of active area can be seen. Cu oxide-coated electrode was immersed (up to marked line) into the aqueous 0.1 M NaOH electrolyte for recording PEC responses. The PEC cell (as shown in a photograph) contains a working electrode



FIG. 4. (a) Photography of developed samples (marked region is the active area of CuO photocathode) and PEC cell system. Photoresponses of as-sputtered (Batch-1, Batch-3 and Batch-5) and RTP-treated (Batch-2, Batch-4, and Batch-6) samples prepared at various oxygen-flow-rates (b) 1 sccm, (c) 5 sccm, and (d) 9 sccm. J-V curves were obtained at room temperature by pulsed-illumination of 100 mW/cm².

(CuO/FTO), a counter electrode (platinum gauze), and a reference electrode (Ag/AgCl).

LSV photoresponses were measured from various Cu oxides of as-sputtered (Batch-1, Batch-3, and Batch-5) and RTP-treated samples (Batch-2, Batch-4, and Batch-6), as shown in Figs. 4(b)–4(d). Batch-1 and Batch-3 gave relatively low photoresponses (J_{PHOTO}) because of its amorphous properties. Meanwhile, Batch-5 offered a meaningful J_{PHOTO} value (1.75 mA/cm²) at 0.3 V versus RHE, which is attributed to the nanocrystalline CuO phase [Fig. 4(d)]. Substantially improved photoresponses were obtained by RTP-treatment, as shown in Figs. 4(b)–4(d).

Various semitransparent CuO-phase photocathodes (Batch-2, Batch-4, and Batch-6) provided generally improved PEC performances from as-sputtered samples (Batch-1, Batch-3, and Batch-5). The enhanced J_{PHOTO} profiles for negative potential (cathodic) direction (from 0.7 V to 0.2 V versus RHE) indicate that these CuO samples are p-type for majority carrier transport. Batch-2 offered the highest J_{PHOTO} value (6.4 mA/cm²) at an applied potential of 0.3 V versus RHE. This value is the

record-high J_{PHOTO} for the nanocrystalline monoclinic CuO photocathode, compared to other reported values (Table SI, SM). Similarly, Batch-4 and Batch-6 provided the improved J_{PHOTO} values of 5.2 mA/cm² and 5.6 mA/cm², respectively. The obtained excellent photoresponses are attributed to the high α of CuO samples due to the RTP-treatment. In addition, RTP-treatment not only improved J_{PHOTO} amplitude but also rendered the remarkably low dark current (J_D). This confirms the quality interface formation between CuO film and FTO-coating layer. This is very promising feature of CuO photocathode for PEC cell applications to provide high J_{PHOTO} value with a suppressed J_D value, which is mainly attributed to the fair diode junction formation after RTP process (Fig. S6, SM).

Moreover, the development of transparent CuO photocathode would provide enhanced PEC performances and wide applications for life as transparent PEC system. The photocathode of Batch-2 was traced for the prolonged illumination condition, as shown in Fig. S7, SM. The J_{PHOTO} value was decreased by 1.2 mA/cm². A further



FIG. 5. (a) Mott–Schottky characterization of CuO photocathode of Batch-2, Batch-4, and Batch-6. (b) Estimated energy band edges. The energy band edges were projected for reduction level (0 V versus RHE) and oxidation level (1.23 V versus RHE).

improvement may be achieved by applying a functional protective metal oxide layer such as TiO_2 or NiO onto CuO film to provide long-term stability and render a high potential value.^{2,35,52,53} In addition, atomically thin n-type MoS_2 coating layer can be considered for long-term stability and the enhanced performance of CuO photocathode.^{54–56}

To investigate the band edges according to the RTP, Mott–Schottky analyses were performed for Batch-2, Batch-4, and Batch-6. As shown in Fig. 5(a), almost similar flat band potential ($V_{\rm FB}$ versus RHE) values (0.95–0.97 V) were achieved by the linear fit of $1/C^2$ versus V plots. Meanwhile, it is worthy to note that Batch-2 provided the relatively large change of capacitance, which is strongly attributed to the low-level acceptor carrier concentration ($N_{\rm A}$) of 7×10^{19} cm⁻³, compared to 3×10^{20} cm⁻³ (Batch-4) or 8×10^{20} cm⁻³ of (Batch-6). And thus, Batch-2 sample has low defect-related carrier loss, resulting in the highest current density value among the samples.

The conduction band edge (E_C) is presented in Fig. 5(b), which shows that different E_C positions. It is interesting to note that E_C level of CuO photocathode can be modulated from 0.7 to 0.85 V versus RHE by changing the O₂ flow rates to suggest the possibility of improved performances of CuO films.

IV. SUMMARY AND CONCLUSIONS

In summary, we developed semitransparent PEC cell system by using a functional CuO film as a working electrode. This monoclinic CuO film-embedding PEC cell provided the record-high photocurrent density (6.4 mA/cm²) at an applied potential of 0.3 V versus RHE. A state-of-the art sputtering method was applied to achieve functional CuO films and further RTP-treatment showed the promise of monoclinic CuO formation. High

energy band gap values of Cu oxides can be actively achieved by modulating the sputtering and RTP, which is substantially useful to engineer band edges for PEC cells. This semitransparent CuO photocathode would be a pivotal entity for realizing transparent PEC system with enhanced PEC performances.

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Supplementary Material

To view supplementary material for this article, please visit http://dx.doi.org/10.1557/jmr.2016.364. Performance comparison of developed presented samples, Photographs of prepared samples, field emission scanning electron microscopy image taken at 20k× magnification, surface profiler measurements, reflectance and Tauc plots, Mott–Schottky analysis, and references.