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Graphene saturable absorbers applications in fiber lasers



Xi Peng* and Yixin Yan*

Abstract

Two-dimensional materials are widely used in a variety of fields, such as medical treatment, industrial preparation, machining, etc. In this review, we have made a detailed description of the development of fiber lasers as well as the evolution of two-dimensional materials, especially graphene. In addition, we describe the optical properties of graphene and its preparations, for instance, chemical exfoliatio, liquid phase exfoliation, electrochemical technique, chemical vapor deposition, supercritical fluid exfoliation, and thermal exfoliation. Meanwhile, we also summarized several types of graphene saturable absorbers like all fiber, D-shaped, and optical deposition. Furthermore, we summarize the optical applications of fiber lasers based on graphene. Finally, we also take a look at the future perspectives of graphene and discuss the future applications of graphene in the field of optics. It is note worth that future fiber lasers will use more heterostructures or gas-solid mixtures to prepare saturable absorbers.

Keywords: Two-dimensional materials, Graphene, Fiber lasers, Optical applications, Saturable absorber

Introduction

Fiber laser is a mature technology that has become an indispensable tool facilitating a wide range of science, medical diagnosis, biological sensor and industrial applications [1-7]. In the past decade, with the in-depth research of fiber lasers, the fiber lasers mixed with two-dimensional materials have been developed to further meet people's production and living needs, such as Er-doped fiber lasers, Yb-doped fiber lasers, Ho-doped fiber lasers, Tm-doped fiber lasers, Pr-doped fiber laser, and Nd:YOV4-doped fiber lasers. Moreover, it should be pointed out that the recently proposed D-shaped fiber lasers [7-10], which has been widely accepted because its outstanding performance. As for fiber laser, there are two kinds of fiber lasers setup structure, including ring cavity and line cavity, while ring cavity is used more often. Advances in ultrafast fiber lasers have been applied as essential tools in a wide range of fields, such as laser physics, nanotechnology and medicine [1, 2, 11].

More recently, an increasing number of attentions have been paid to the pulse light source based on optical fiber, due to its many practical advantages. On the other hand, the passive approach using a saturable absorber (SA) device attracts tremendous interest since it has the advantages of simple structure, low-cost, shorter achievable pulse durations and high repetition rate.

In the field of lasers, there are two types of SA devices, for instance, real SAs and artificial SAs. As for real SAs, including semiconductor saturable absorber mirrors (SESAM) and low-dimensional nanomaterial, the materials themselves possess light intensity dependent nonlinear absorption, in terms of artificial SAs, the devices use the nonlinear refractive index or birefringent properties to induce an intensity dependent nonlinear absorption, mimicking the response of real SAs. Take into account the growing interest and achievements in the field of materials science. We mainly focus on the real SAs with a particular emphasis on 2D nanomaterial in this article.

The early research of using SA devices as an ultrafast optical switch were demonstrated 4 years after the first laser emission reported by Maiman, where a colored glass filter and a reversibly bleachable dye were applied



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in Q-switched bulk lasers for short-pulse generation. Since then, SA technology has attracted a lot of attention from researchers, so it can be widely used in optical fiber lasers.

With the development of low-loss optical fiber, mode-locked lasers based on actively-doped fiber amplifiers emerged, including an early 1983 report of unstable mode-locking of a Nd:YOV4-doped fiber fiber laser using a dye SA. However, until the semiconductor saturation absorption mirror (SESAM) was proposed in the early 1990s, generating stable modelocked pulses using passive mode-locked SA in optical fiber systems remained a challenge, SESAMs quickly became a highly successful technology for generating ultrafast mode-locked pulses and high-energy Qswitched emission from fiber lasers. Because of the optical properties of SESAMs, for example, narrow operating bandwidth, require costly fabrication and packing, and the relaxation speed is limited to picosecond timescales, so as to promote the development of new materials, including metals nanostructures, carbon nanotubes (CNTs) [12], topological insulators (TIs), transition metal oxides (TMO) [13], transition metal dichalcogenides (TMDs) [14-19], grapheme [20] and black phosphorous (BP). Whereas experimental research into the photonics properties of such material remains at an early stage, it has offered new opportunities for photonic and optoelectronic applications in compact ultrafast light sources.

More recently, graphene has triggered rapid growing interests in both academic research and potential applications since its remarkable properties. Few layer graphene presents layer-count-dependent properties, which is a typical feature for 2D nanomaterials. For instance, it has been shown that we make different saturable absorbers by changing the number of graphene layers, such as from 9 to 28 layers, then applying them to different fiber laser will produce different light source outputs. Nowadays, there are several types of graphene saturable absorbers, such as Dshaped, all-fiber lasers, optical deposition grapheme SA, but the graphene-based D-shaped saturable absorber technology has been demonstrated to produce shorter pulse-high repetitive frequency light source output, with practical advantages of simple structure, low cost and superior performance, which prompts the extensive investigation of this material, enabling its fabrication into versatile photonic and optoelectronic devices for desirable applications.

In this review, we summarized the current development situation of graphene based photonics devices, including their fabrication and integration process. Besides, we also summarized the structural types of graphene saturated absorbers and applications as SA devices for graphene-based fiber lasers. Based on these advances, a conclusion and outlook of new potential opportunities of graphene-based devices in future optoelectronic and photonic technologies are highlighted.

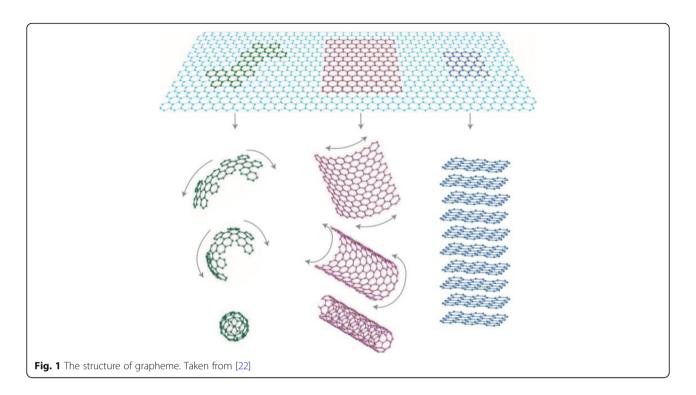
Material optical properties and preparations Graphene optical properties

Graphene is the name given to a fiber at monolayer of carbon atoms tightly packed into a two-dimensional (2D) honeycomb lattice [21], and is a basic building block for graphitic materials of all other dimensionalities, as shown in the inset of Fig. 1. Due to its flexible structure can be formed into many shapes, so it is widely used in different fields of material science for developing nanocomposites, sensors, supercapacitors, hydrogen storage and optoelectronic devices [23–43]. In this regard, it is important to highlight that graphene has a variety of properties, such as electronic properties, mechanical properties, optical properties and thermal properties. The function of graphene in burgeoning applications is based on one or more fundamental properties [23, 44–50].

Compared with other two-dimensional materials, saturated absorption appliances made of graphene have the advantages of low cost, good stability and environmental protection, especially the excellent performance of optical properties. As shown in Fig. 2, this constant transparency has been experimentally observed for graphene in the visible range and the transmittance linearly decreases with the number of layers for n-layer graphene.

Since its unique optical properties, for example, ultrabroad tuning range, graphene may be widely used as a saturable absorber for all types of fiber lasers [21]. Other outstanding optical properties, such as very low saturable absorption threshold level and high modulation depth, provide new possibilities in terms of ultrafast mode-locked fiber lasers development [52]. It is the basic unit in order to build other dimensional carbon matezero-dimensional fullerenes, rials (such as dimensional carbon nanotubes, and three-dimensional graphite). In 2009, Bao et al. first confirmed the use of atomic-level graphene as a saturable absorber for modelocking of Er-doped fiber lasers [53]. Most of the research has focused on the optimization of graphene mode-locking and Q-switching performance in wavebands as saturable absorbers [15, 16, 32, 54, 55].

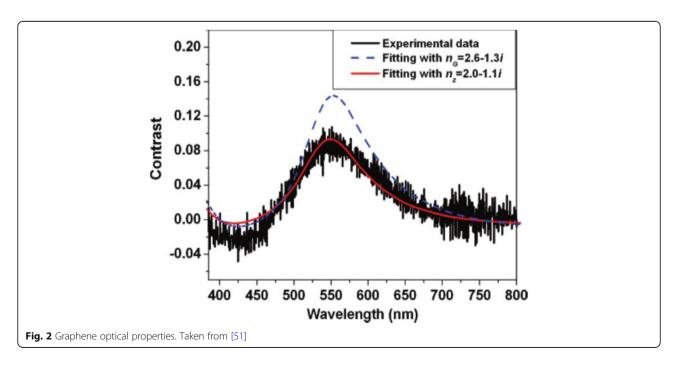
The Raman spectra of as-produced graphene samples are shown in Fig. 3. The monolayer and 3-layer graphene samples are plotted in black solid line and red short dash line, respectively. From the two curves, we can see three typical peaks of graphene around 1340 cm, 1590 cm and 2660 cm, which represent D



band, G band and 2D band [34]. The much sharper and higher 2D band peak shows the characterization of monolayer graphene and that of 3-layer graphene is lower. The intensity ratios of D and G bands are very low, which indicate the high quality of the two graphene samples. In addition, this free-carrier response of graphene supports the 2D plasmon mode, which exhibits unusually strong confinement and a

distinctive dependence on carrier concentration. The ability to control broadband graphene absorption and plasmon excitation through electrostatic gating has enabled many electro-optic modulator designs based on graphene which function at the terahertz to visible wavelengths [57].

The mechanical properties of monolayer graphene including Young's modulus and fracture strength have



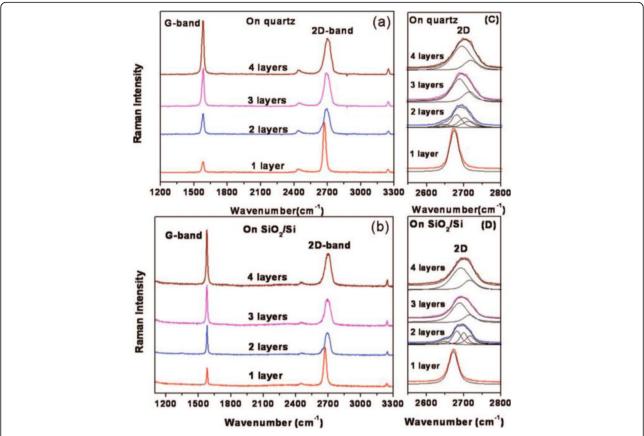


Fig. 3 The Raman spectra of monolayer, bilayer, three layers, and four layers grapheme on quartz (**a**) and SiO2 (300 nm)/Si substrate (**b**). The enlarged 2D-band regions with curve fit are also shown in panels c and d. Taken from [56]

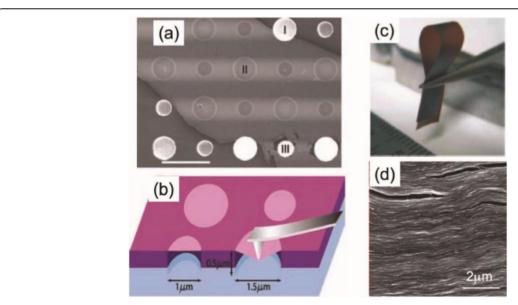


Fig. 4 Mechanical properties of grapheme. **a** Scanning electron microscopy (SEM) image of a graphene flake spanning an array of circular holes (scale bar, 3 μm) and **b** Schematic illustration of nanoindentation on membranes; **c** and **d** show graphene oxide paper and its cross-section in SEM. Reproduced with permission from (**a** and **b**) and (**c** and **d**). Copyright: 2008 American Association for the Advancement of Science (**a** and **b**) and 2007 Nature Publishing Group (**c** and **d**). Taken from [58]

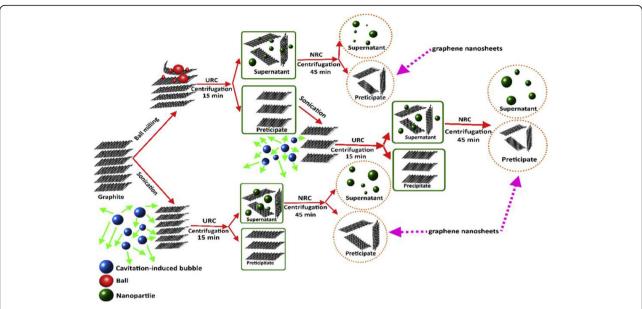


Fig. 5 Mechanism of graphite exfoliation through two methods and a combination of both in order to increase the yield and reuse of all the products of milling. Taken from [60]

been investigated by numerical simulations such as molecular dynamics. The Young's modulus of few-layer graphene was experimentally investigated with force-displacement measurements by atomic force microscopy (AFM) on a strip of graphene suspended over trenches. Recently, the elastic properties and intrinsic breaking strength of free-standing monolayer graphene were measured by nanoindentation using AFM shown in Fig. 4.

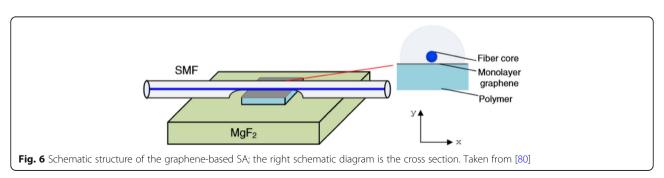
Graphene has high electron carrier mobility, but it is a zero band gap semimetal. When graphene is used in the SiO_2 sub-strate to manufacture a transistor, performance of grapheme decreases due to roughness of the surface, charged surface and SiO_2 surface optical phonons. Therefore, graphene-based heterostructures are preferred instead of using pure graphene especially in transistor applications.

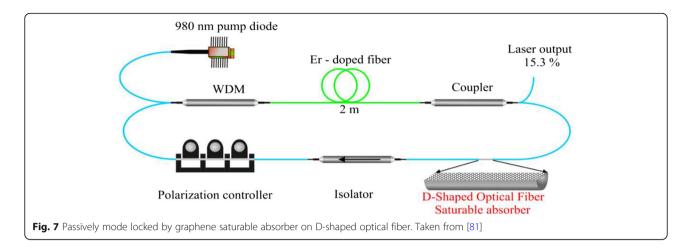
Material preparations

2D materials used in the preparation of saturated absorber, such as disulfide, black phosphorus, graphene, transition metal disulfide. In the case of graphene,

various methods have been used to prepare graphene including chemical exfoliation [59], liquid phase exfoliation (LPE) [13, 60], electrochemical technique [61–63], chemical vapor deposition (CVD) [64, 65], supercritical fluid exfoliation [66–69], thermal exfoliation [70], etc. However, liquid phase exfoliation (LPE) is one of the most important methods among top down graphene production techniques. This procedure includes direct exfoliation of graphite to three graphene layers by shear forces through ultra sonication, which is a simple, cheap, and environmental friendly approach without using hazardous materials such as strong acids and hydrazine derivatives. The schematic representation of the liquid-phase exfoliation is depicted in Fig. 5.

In this section, we will focus on the CVD method [19, 55, 71–77], because this method is widely used in all kinds of experiments. Graphene saturable absorbers may be formed due to chemical methods, such as dispersing graphite sheets in different solvents (polyvinyl alcohol—PVA, dimethyl formamide—DMF), CVD on Ni/Si





substrates [38], or epitaxial growth on SiC substrates. The another efficient method is based on mechanical exfoliation of graphene from pure graphite [78], most likely highly ordered pyrolytic graphite (HOPG). By employing CVD method, samples of graphene were prepared as follows: firstly, monolayer and three-layer graphene thin films were grown on Cu foils separately, then we use ammonium persulfate to etch the copper. After thorough rinsing in the distilled water, the graphene samples were floating on the water. Finally, the samples were fished by quartz substrate and dried in nitrogen gas [38]. Nowadays, an increasing number of research using Cryogenic liquid stripping in the laboratory, which low cost, easy to make and stable performance.

Graphene-based saturable absorbers D-shaped

These D-shaped fiber laser with this structure is mainly using ring cavity. We present graphene saturable absorbers on D-shaped optical fiber for fast and ultrashort pulse generation [79]. Furthermore, the materials are obtained by CVD, liquid—phase exfoliation or mechanical exfoliation of graphite. Figure 6 illustrates the schematic structure of the graphene-based SA. The monolayer graphene film is directly synthesized by the CVD method on polycrystalline Cu

substrate [38]. The polymer clad resin is uniformly adhered to the graphene film on a Cu substrate without an air bubble in it, and is then cured by ultraviolet (UV) light. After 24 h, the polymer/graphene/Cu layers are soaked with 0.05 mg/mlFeCl₃ solution to remove the Cu layer. Then the ferric icon is washed away from polymer or graphene layers using distilled water. The length of the graphene is 10 mm. Finally, after cleaning the polished surface of the D-shaped fiber with 99.5% propyl alcohol, the polymersupported monolayer graphene film is transferred onto the flat surface of the D-shaped fiber for interaction with the evanescent field. Such a structure is used as the graphene-based SA in fiber laser system. In addition, it should be noted that the thickness of D-shaped fiber should be between 67 µm (on top of fiber core) and 77 µm, in order to obtain a low loss and strong evanescent field simultaneously. Considering the interaction length of 10 mm of graphene, the 72 µm thickness of D-shaped fiber is appropriate to structure.

The experimental setup of the Er-doped fiber laser with total length of $15.4\,\mathrm{m}$ [80], as shown in the Fig. 7. It consists of a $2\,\mathrm{m}$ length Er-doped fiber with absorption coefficient – $33.8\,\mathrm{dB/m}$ and dispersion coefficient of – $57.0\,\mathrm{ps/nm/km}$ at $1550\,\mathrm{nm}$, a $980\,\mathrm{nm}$ semiconductor pump laser coupled in co-propagating configuration

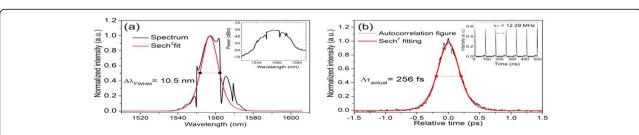


Fig. 8 The experimental results obtained from the D-shaped fiber lasers on passively mode-locking. **a** Output linear spectrum (inset – log scale spectrum) and **b** autocorrelation trace (inset – cavity fundamental repetition rate). Taken from [82]

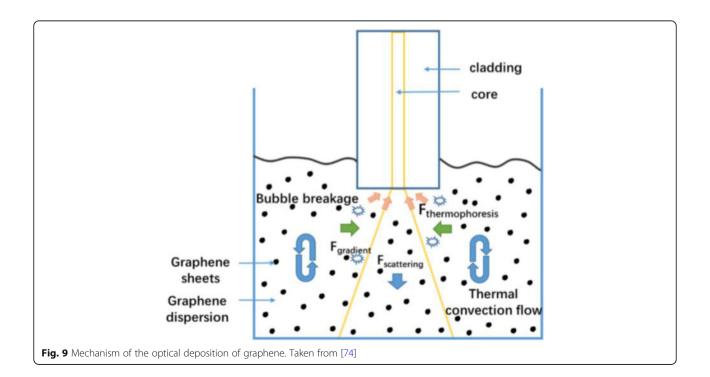
Table 1 Typical properties of D-shaped fiber lasers

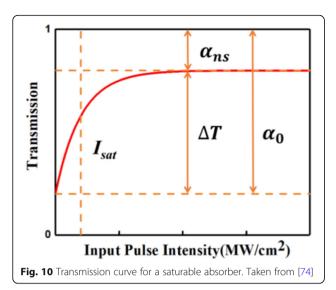
Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref
15.78 mW	=	1559.42 nm	1.93 µs	73.96KHz	[79]
20 mW	_	1560 nm	200 fs	14.53 MHz	[83]
40 mW	1nJ	1563 nm	713 fs	11.53 MHz	[80]
20 mW	_	1560 nm	256 fs	12.29 MHz	[84]
0.2 mW	83pJ	1565 nm	310 fs	13.52 MHz	[85]
0.2 mW	83pJ	1567 nm	220 fs	15.70 MHz	[86]
16 mW	_	1597.53 nm	1.42 ps	2.08GHz	[87]
1.51 mW	7.25nJ	1560.45 nm	1.05 ps	11.19 MHz	[88]
66.44 mW	-	1544.02 nm	1.17 ps	16.79 MHz	[89]
80 mW	_	1558.8 nm	1.38 ps	8.3 MHz	[90]
18.22 mW	1.44nJ	1567.29 nm	1.38 ns	12.66 MHz	[91]
253 mW	3.3nJ	1558.7 nm	4.42 ns	1.04 MHz	[92]
23.5 mW	1.97nJ	1550 nm	1.04 ps	11.9 MHz	[93]
54 mW	2.55nJ	1560 nm	530 fs	27 MHz	[94]
5.11 mW	-	1557 nm	1.21 ps	15.76 MHz	[3]
22.4 mW	_	1557.5 nm	621.5 fs	22.74 MHz	[95]

through a 980/1550 nm WDM, an isolator with 50 dB isolation and 0.07 dB loss at 1550 nm, a polarization controller and an output coupler of 15.3%. The cavity average dispersion was 6 ps/ km/nm and the accumulated dispersion was 100 fs/nm. The experimental results obtained from the D-shaped fiber lasers on passively mode-locking is shown in Fig. 8, where the central wavelength, pulse duration and repetition rate

are 1565 nm, 256 fs and 12.29 MHz, respectively [81] (Table 1).

In a word, the fiber laser with D-shaped saturation absorber has the advantages of high output pulse frequency, high large output power and short pulse duration. Besides, the laser structure is simple, low cost and easy to manufacture. In the future, due to better optical properties, it is will be more likely to attract





the attention of researchers and be widely used in a variety of fields [79–81, 83–86, 96].

All fiber

At present, graphene saturated absorbers in all-fiber form are widely used in fiber lasers. In this review, we summarize various of the most common all-fiber lasers in recent years, for instance, Er-doped [97], Yb-doped [98],Ho-doped [94], Tm-doped [11], Pr-doped [49, 75, 77] and Nd:YVO₄-doped [39]. Meanwhile, the Er-doped fiber lasers are used in a growing number of academic research and optical field, due to its many great optical properties, such as light absorption, high repetition frequency as well as the pulse duration is short. However, with the rapid development of fiber lasers, an increasing

amount of 2D materials are used in the research of ultrafast lasers.

By analyzing these common fiber lasers, the preparation methods of graphene saturated absorbers are various, including CVD, ME and LPE. However, from the perspective of production difficulty, performance stability and production cost, it can be concluded that the graphene saturated absorber made by CVD method has good stability, low cost and simply make.

Overall, the central frequency of all-fiber laser is concentrated at about 1.5um, and it can also generate a light source with a central frequency of 2um. Most all-fiber lasers produce light sources of MHz repetition frequency and pulse duration from femtosecond to microsecond. In the future laser research field, there will be a new type of optical fiber laser composed of all-fiber and various noble gases with good optical properties.

Optical deposition

To place graphene onto fiber end to fabricate graphene saturable absorber (GSA), various methods have been proposed, for instance, chemical vapor deposition, polymer nanocomposite and optical deposition [47, 48, 74, 99–101]. Among the methods mentioned above, what's more, optically driven deposition is the simplest and effective way to deposit graphene onto the fiber end. The optical deposition method was first proposed and performed to deposit carbon nanotubes in 2007. Subsequently, it was also shown that graphene could be optically deposited on the fiber end as a SA. However, more detailed information about the factors that influence the process of optical deposition of graphene was not provided in early investigations.

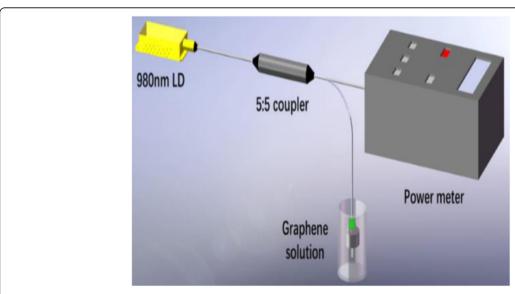


Fig. 11 Experimental setup for graphene optical deposition. Taken from [74]

Table 2 Typical properties of mode-locked Er-doped fiber lasers

Fabrication method	Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref	
CVD	1.9 mW	33pJ	1564 nm	315 fs	57.96 MHz	[105]	
			1567 nm	844 fs	16.34 MHz	[106]	
ME	30 mW	17.7рЈ	1567 nm	647/728 fs	294/800 MHz	[107]	
CVD	18 mW	0.7nJ	2784.5 nm	42 ps	25.4 MHz	[108]	
ODD	33 mW	82.61nJ	1565.6 nm	1.8 ps	6.9 MHz	[109]	
CVD	80 mW	-	1550 nm	6.5 ps	2.3 THz	[103]	
CVD	130 mW	7.3nJ	1576.3 nm	415 fs	6.84 MHz	[40]	
CE	5 W	3nJ	1590 nm	700 fs	6.95 MHz	[110]	
CE	27 mW	-	1531.3 nm	1.21 ps	1.888847 MHz	[111]	
CVD	3.85 mW	0.26nJ	1562.76 nm	500 fs	14.795 MHz	[112]	
CVD	35.89 W	4.08nJ	1570.45 nm	2.43 ps	12.08 KHz	[113]	
LTE	27 mW	1.4nJ	1560 nm	6 ns	388 KHz	[114]	
CVD	16.77 mW	7.7 to 4.6pJ	1570 nm	950 fs	15.71 MHz to 502.84 MHz	[115]	
ME	9.6 mW		1560 nm	160 fs	106 MHz	[116]	
CVD	102.5 mW	0.5nJ	1560 nm	153 fs	232 MHz	[117]	
ME	37 mW	-	1562 nm	630 fs	41.89 MHz	[78]	
CVD	2.31 mW	-	1560 nm	350 fs	54 MHz	[118]	
ME	1.36 mW	36.5pJ	1565.9 nm	613 fs	37.2 MHz	[119]	
ME	2.5 mW	0.16nJ	1060 nm	2.7 ps	9.5 MHz	[120]	
ME	3.9 mW	-	1563 nm	627 fs	14.3 MHz	[121]	
LPE	18.22 mW	1.44nJ	1567.29 nm	1.38 ns	12.66 MHz	[91]	
ME	2.5 mW	0.16nJ	1560 nm	$620 \pm 10 \text{fs}$	42 MHz	[122]	
CVD	3 mW	_	1560.3 nm to 1568.2 nm	0.60 ps to 1.17 ps	60.6 MHz	[123]	
ME	1.96 mW	33.7pJ	1560 nm	400 fs	58 MHz	[124]	
CVD	16 mW	_	1560 nm	1.8 ps	6.9 MHz	[125]	

ODD optically driven deposition, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, LTE low-temperature exfoliation

Optical deposition is an effective way to attract graphene sheets to be deposited on a fiber end. The injected laser intensity, deposition time and solution concentration are the key parameters that influence the final result of the optical deposition. According to these parameters, there are two main mechanisms that explain the different results: the optical trapping effect (acting on the micro-particles) and the thermal effect (acting on

the solution), as illustrated in Fig. 9. As the incident laser intensity increases, the transmission of the graphene film also increases, which is shown in Fig. 10.

The experimental setup for optical deposition is shown in Fig. 11. A fiber laser diode (LD) at 980 nm generated the laser beam used for optical deposition. Then, the continuous wave traveled through the optical fiber into the 3 dB coupler (50:50) and split into two laser beams coupled

Table 3 Typical properties of Q-switched Er-doped fiber laser

1, prediction of the properties of the propertie										
Fabrication method	Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref				
CVD	16 mW	=	1519.3 nm to 1569.9 nm	4.6 µs	3.2 KHz to 9.7KHz	[125]				
CVD	14.6 mW	125nJ	1563 nm	1.85 µs	115 KHz	[126]				
CVD	35.89 W	4.08nJ	1570.45 nm	2.43 ps	12.08 KHz	[113]				
EE	14.9 mW	39.4nJ	1560 nm	3.56 µs	27 KHz	[127]				
CVD	40 mW	70nJ	1531.12 nm	18.1 μs	14.9 KHz	[128]				
CVD	33 W	9.4 μJ	1556.79 nm	3.56 µs	17.3 KHz	[97]				
CVD	5.1 mW	0.615nJ	2845 nm	304 ns	146 KHz	[38]				
ME	8.6 mW	251.9nJ	1568.9 nm	1.28 ps	8.288 MHz	[104]				

CVD chemical-vapour deposited, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, EE electrochemical exfoliation

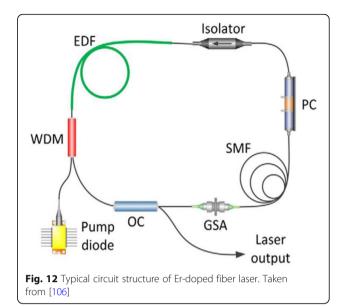
into a single mode fiber (SMF; Corning SMF -28e the mode field diameter 10.9 µm at 1550 nm). These two SMF are cleaved by fiber cutter to ensure the smoothness of fiber ends and then equipped with fiber ferrule. During the deposition process, one SMF was used to monitor the reflected power through an optical power meter. The other SMF was used for optical deposition, which was vertically immersed into the graphene dispersion solution. Finally, the laser beam was injected from the cleaved fiber end into the solution, driving the graphene sheets to be deposited onto the SMF end to fabricate GSA films. The shapes of the GSA films attached on the fiber end were measured by a microscope. The images of the fiber ends which deposited with graphene sheets and the transmission curves are presented in the next section. The images of the fiber ends are observed by microscope. The transmission curves are measured using a homemade modelocked laser that operates at central wavelength of 1553 nm with a repetition rate of 20 MHz and a pulse duration of 500 ps.

However, it is worthwhile mentioning that optically deposited graphene saturated absorbers are affected by a number of factors, firstly, Influence of light intensity, with the increasingly injected laser intensity, under a certain range, the modulation depth increases and the transmission rate slightly increases, but the saturable intensity is less changed. In addition, influence of deposition time, with the increasing deposition time, an increasing amount of energy was absorbed by the solution, causing a larger temperature gradient. Lastly, influence of the concentration of the graphene solution, the effect of the decreasing solution concentration might be due to the combination of the decreasing of laser intensity and deposition time. Additionally, the graphene particles in the low concentration solution are smaller, which may be the reason for the increase in the saturable intensity [101].

This review studies and summarizes the properties of graphene, the preparation method of graphene saturated absorbers, and the various shapes of graphene saturated absorbers. Compared with other two-dimensional materials, graphene has the advantages of low absorption rate, extremely high thermal conductivity, good ductility and flexibility [102]. Due to these physical properties of graphene, it can be made into saturated absorbers with different shapes., And then widely used in lasers.

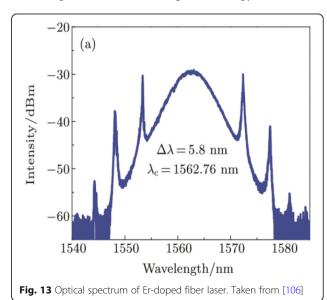
Optical applications

Hitherto, research on fiber lasers with 2D materials has attracted huge interest, and has translated into tremendous progress over the past few years. The inclusion of a SA into a fiber laser can initiate pulsation by Q-switching or mode-locking, where the



output properties depend on the cavity design and saturable absorber properties. So far, graphene and graphene oxide have been widely investigated for applications in optoelectronic and photonic devices, since its unique electric and optical properties [22]. Moreover, the fast recovery time enables graphene to be used as an efficient saturable absorption element for fiber lasers. In this part, we will then focus on the optical property of graphene-based devices as well as their applications as SA devices for many kinds of fiber lasers, including Er-doped, Yb-doped, Ho-doped, Tm-doped, Pr-doped, and Nd:YVO₄-doped optical fiber lasers.

In the pulse modulation process of fiber lasers, Q-switching and mode-locking technology can excite



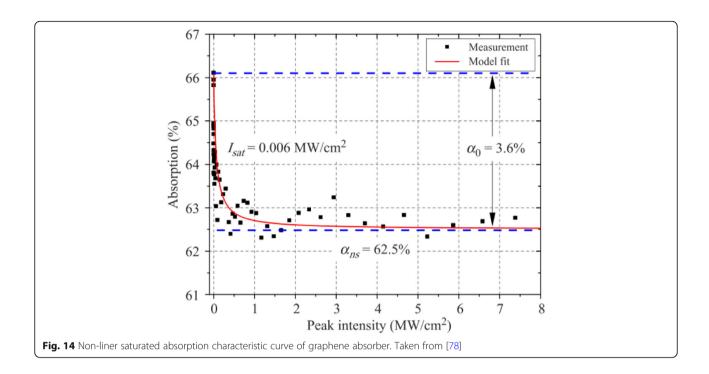


Table 4 Typical properties of mode-locked Yb-doped fiber lasers

Fabrication method	Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref	
CVD	513 mW	0.81nJ	1035 nm	6.5 ns	16.29 MHz	[52]	
CVD	12.09 mW	4.8nJ	1069.8 nm	580 ps	0.9 MHz	[130]	
CE	20 mW	6.4nJ	1035 nm	74.6 ps	551.5 KHz	[132]	
CVD	0.19 mW	_	1064 nm	2.3 ns	8.57 MHz	[131]	
VE	106.5 mW	_	1064.1 nm	755 ps	1.062 MHz	[133]	
VE	500 mW	_	1038 nm	11.3 ps	1 GHz	[134]	
CVD	16.2 mW	_	1064.9 nm	0.52 ns to 60.8 ns	1.078 MHz	[135]	
CVD	3.05 mW	1.713nJ	1565 nm	1.8 ps	6.9 MHz	[20]	
CVD	3.05 mW	1.713nJ	1068.8 nm	2.20 ns	1.78 MHz	[20]	
ME	2.5 mW	0.16nJ	1060 nm	189 ps	10.05 MHz	[120]	
CVD	50 mW	0.41nJ	1064.9 nm	0.52 ns to 60.8 ns	927 KHz	[136]	
ME	3 mW	25.5pJ	1027 nm	239 fs	22 MHz	[137]	
CVD	17.4 mW	_	1063 nm	718 ps	31.86 MHz	[138]	
CVD	3.05 mW	1.713nJ	1061.8 nm	2.41 ns	1.78 MHz	[20]	
VE	9.3 mW	8.68nJ	1059.7 nm	340 ps	14 MHz	[139]	
CVD	20 mW	_	1050 nm	24 ps	3.7 MHz	[125]	
CVD	3.05 mW	1.713nJ	1068.8 nm	2.20 ns	1.78 MHz	[20]	
FH	18.63 mW	3.52nJ	1044.4 nm	1.10 µs	62.10 kHz	[98]	
LPE	253 mW	3.3nJ	926 nm	88 fs	78 MHz	[92]	

CVD chemical-vapour deposited, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, EE electrochemical exfoliation, VE vertical evaporation, FH facile hydrothermal

Table 5 Typical properties of Q-switched Yb-doped fiber lasers

Fabrication method	ation method Average output power Pulse energy C		Center wavelength	Pulse duration	Repetition frequency	Ref
ME	8.9 mW	10.3nJ	1.5 um	2.5 μs	2.8 KHz to 63.0 KHz	[109]
CVD	300 mW	0.83 μJ	1030 nm	152 ns	360 KHz	[140]
CVD	170 mW	0.49 μJ	1064 nm	718 ps	31.86 MHz	[139]
LTE	12 mW	46nJ	1074.7 nm	70 ns	1.04 MHz	[141]
LPE	2.36 mW	205nJ	1030 nm	2.7 μs	70.3 KHz	[142]
ME	175 mW	5.65nJ	1030 nm	1.94 μs	141 KHz	[143]
LPE	2.409 mW	16.3nJ	1039 nm	4.37 μs	147.6 KHz	[144]
CVD	2.5 mW	=	1060 nm	18. 79 µs to 3. 29 µs	24. 51 KHz to 39. 85 KHz	[145]

CVD chemical-vapour deposited, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, EE electrochemical exfoliation, VE vertical evaporation. LTE low-temperature exfoliation

short-pulse lasers, and Q-switching and mode-locking are realized by a two-dimensional material saturable absorber. The use of two-dimensional materials as the modulation element for Q-switching and mode-locking in the laser not only enables the process of Q-switching and mode-locking without external control signals, but also has a simple and reliable structure. For graphene saturable absorbers, both mode-locking and Q-switching technologies have been applied and a large number of research results have been published. This review summarizes the use of graphene as a saturable absorber in six types of fiber lasers.

Er-doped fiber lasers

Saturated absorbers made from graphene and its oxides are widely used in a variety of types of fiber lasers. It is important to highlight that Er-doped fiber lasers are widely used because of its low cost, superior performance as well as simple structure. It is found that Er-doped fiber laser is the most experimentally verified fiber laser [91, 97, 103, 104]. Table 2 summarizes the properties of different output pulses of typical Er-doped fiber lasers. A lot of experiments have validated the mode-locking capability of graphene in the 3 µm wavelength region, mode-locked pulses at 2.8 µm with an average output power of 18 mW at a repetition rate of 25.4 MHz, corresponding to a pulse energy of 0.7nJ [107]. Cao et al. demonstrated a wide-band tunable passively Q-switched fiber laser by using a graphene-based SA, the stable Qswitched pulse with a tunable range from 1519.3 nm to 1569.9 nm was achieved, covering a wavelength range of over 50.6 nm [108]. In addition, it can be seen from the Tables 2 and 3 that the central wavelength of Er-doped fiber laser is concentrated at 1.5um. Besides, Er-doped lasers generate laser pulses with a duration from femtosecond to microsecond and high repetition rate.

The typical circuit structure of Er-doped fiber laser is shown in Fig. 12. It consists of long highly dopederbium fiber, a fiber isolator, single-mode WDM coupler, in-line fiber polarization controller, 10% output coupler and the graphene-based saturable absorber placed between two FC/APC connectors [106]. The center wavelength of the output pulse of the Er-doped fiber laser is concentrated at 1.56um, as shown in Fig. 13 [106].

For fiber lasers, its pulse output characteristics mainly depend on the fiber material, cavity structure, working mode, pump power and type and other factors used. Then the modulation depth and saturation also have a certain influence on the pulse output of the laser, so we need to measure the size of its parameters and understand their influence on the pulse output of the fiber laser. J. SOTOR et al. proposed a graphene saturable absorber mode-locked erbium-doped fiber laser [78]. Graphene is obtained by mechanical exfoliation, with a pulse center wavelength of 1562 nm, a half-width band of 9 nm, a duration of 630 fs, and a repetition frequency of 41.9

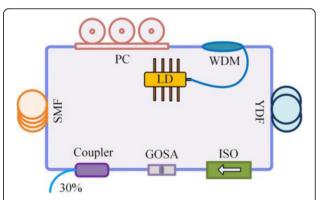
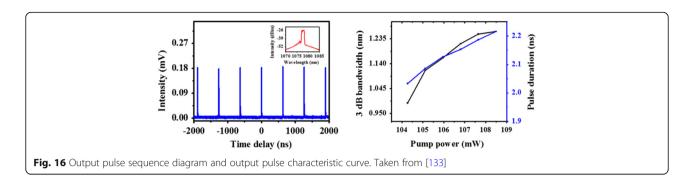


Fig. 15 The schematic configuration of the laser cavity integrated with the GOSA. PC, polarization controller; WDM, wavelength division multiplexer; YDF, Yb-doped fiber; ISO, isolator; GOSA, graphene oxide saturable absorber; SMF, single mode fiber. Taken from [133]



MHz. In the experiment, a femtosecond laser was used as the light source for them, and the signal first passed through a variable optical attenuator (VOA), and then passed through a fiber coupler. The measurement result of power dependent transmission is shown in Fig. 14.

In order to calculate the parameters of SA, the measured data is substituted into the following formula for calculation to obtain the result.

$$\alpha(I) = \frac{\alpha_0}{1 + (I/I_{sat})} + \alpha_{ns}$$

Where $\alpha(I)$ is the absorption coefficient, I is the light intensity, I_{sat} is the saturation intensity, α_0 and α_{ns} are saturable and non-saturable absorption, respectively.

Yb-doped fiber lasers

Recently, the graphene used in many experiments was prepared by the chemical reduction process of graphene oxide (GO) [129]. Furthermore, graphene oxide is widely used in Yb-doped fiber lasers. As a graphene derivative, graphene oxide not only has all the characteristics of ultrafast recovery time and broadband saturable

absorption, but also is much easier and cheaper to be obtained [130]. The graphene oxide for the experiment was prepared through the vertical evaporation method from chemical oxidized graphite, the same as in the previous works [131]. The flake of the oxidized graphite is about 1 to 3 atomic layers and 0.1 μm to 5.0 μm of the diameter.

Up to date, saturated absorbers made of graphene oxide have been used in Yb-doped fiber lasers, The results of Yb-doped fiber laser research show that Yb-doped fiber laser based on graphene oxide is dominated by ring cavity. In this part, the fiber lasers as well as output pulse performance of the ring cavity are introduced. The fiber laser was schematically shown in Fig. 14.

Tables 4 and 5 summarizes the nonlinear optical saturable absorption properties and their applications in laser cavities using graphene oxide in the literature to date, including the nonlinear properties of few-layer graphene oxide device to mode-lock laser cavities and great progresses for demonstrated BP-based SA devices for Q-switched lasers. Zhao et al. experimentally verified an Yb-doped fiber laser based on a graphene saturating absorber could generate double rectangular pulses. The operating wavelength of graphene oxide-based ultrafast lasers has expended since then, covering from 1 µm to

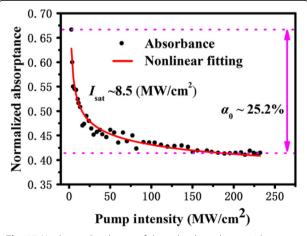


Fig. 17 Nonlinear absorbance of the utilized graphene oxide saturable absorber piece. Taken from [146]

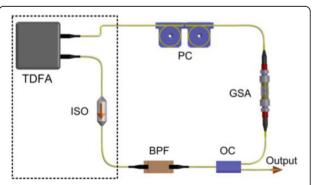


Fig. 18 TDFA-Tm-doped fiber amplifier; ISO-isolator; BPF-bandpass filter; OC-output coupler; GSA-graphene-SA; PC-polarization controller. Taken from [147]

Table 6 Typical properties of mode-locked Tm-doped fiber lasers

Fabrication method	Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref
CVD	1.5 mW	110uJ	1953.3 nm	2.1 ps	16.937 MHz	[148]
CVD	47 mW	10.4pJ	1908 nm	65 ns	1.82 MHz	[52]
CVD	40 mW	6.9 µJ	2023 nm	10 ns	71.8 MHz	[146]
ME	2 mW	0.4nJ	1940 nm	3.6 ps	6.46 MHz	[149]
ME	3 mW	_	1852 nm to 1886 nm	3.11 ps	2.68 MHz	[150]
CVD	4.85 mW	0.19nJ	1900 nm	216 fs	25.76 MHz	[151]
ME	98 mW	_	1961.6 nm	1.36 ps	37.2 MHz	[119]
CVD	1.21 mW	_	1923.3 nm	737 fs	28.25 MHz	[118]
LPE	5.35 mW	0.75nJ	1560 nm	890 fs	11.17 MHz	[152]
ME	27.2 W	0.179nJ	1503.8 nm	5.79 ps	6.93 MHz	[153]
CVD	1.98 W	684nJ	1940.5 nm	14.5 ns	2.89 MHz	[154]
CVD	13 mW	220pJ	1945 nm	200 fs	58.87 MHz	[155]
ME	2.87 mW	_	1882 nm	1.3 ps	17 MHz	[156]

CVD chemical-vapour deposited, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, EE electrochemical exfoliation

 $3 \mu m$. The performances of the output pulses are shown in Fig. 15. Compared with Er-doped fiber laser, this can be clearly seen in Fig. 15, and Tables 4 and 5, first of all, Yb-doped fiber laser is mainly composed of ring cavity. In the second place, the output pulse repetition frequency generated by Yb-doped fiber laser is lower than Er-doped fiber laser. Finally, the central wavelength of ytterbium doped fiber laser is at 1um (Fig. 16).

In this experiment, the researchers also tested the saturation characteristics of its graphene, and the results are shown in Fig. 17. The results show that the modulation depth is 25.2%, the saturation intensity is $8.5 \, \text{MW/cm}^2$, and the unsaturated loss is about 42.1%. In short, the greater the modulation depth, the shorter the output laser pulse.

Tm-doped fiber lasers

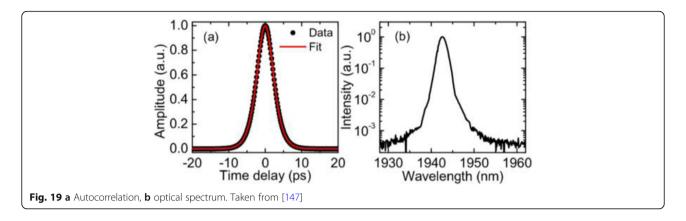
With the discovery of an increasing number of optical materials through research, Tm-doped fiber has been gradually applied to ultrafast fiber lasers. Tm-doped fiber laser operating in the $1.8\,\mu m$ to $2.0\,\mu m$

wavelength range is currently one of the most important branches of laser technology and experienced tremendous progress over the last decade [146]. Moreover, it is worthwhile mentioning that all lasers have similar circuit structure. The laser cavity is schematically shown in Fig. 18. It comprises all-fiber integrated components for an environmentally robust and compact regime. Tm-doped fiber amplifier is used to amplify laser pulse signal. The optical isolator is a passive optical device which only allows oneway light to pass through. The use of optical isolator is to prevent the backward transmission light in the optical path caused by various reasons from adversely affecting the light source as well as the optical communication system. Between semiconductor laser source and optical transmission system installed an isolator, it can largely reduce the reflected light of the negative effects of spectral power output stability of light source in a high-speed direct modulation direct detection of optical fiber communication system, the transfer will generate additional noise

Table 7 Typical properties of Q-locked Tm-doped fiber lasers

Fabrication method	Fabrication method Average output power Pulse energy		Center wavelength Pulse duration		Repetition frequency	Ref
ME	162 mW	0.698uJ	1943 nm	5.08 μs to 4.2 μs	15.76 KHz to 25.08 KHz	[11]
CVD	60 mW	6.9 µJ	2013.5 nm	88 fs	5.8 KHz	[157]
CVD	112.55 mW	25.56nJ	1.0 um and 1.55 um	6.8 µs	15.76 KHz to 35.21 KHz	[158]
LPE	1 mW	20pJ	1976 nm	1.41 µs	32.2 KHz to 43.0 KHz	[159]
ME	1.3 mW	11nJ	1964 nm	2.4 μs	61.5 KHz	[160]
CVD	0.394 mW	11.03nJ	2.0 µm	6.8 µs	36.29 KHz	[161]
ME	137.4 mW	0.698nJ	1943 nm	4.2 μs to 5.08 μs	15.76 KHz to 25.08 KHz	[11]

CVD chemical-vapour deposited, CE chemically exfoliated, ME mechanically exfoliate, LPE liquid phase exfoliation, EE electrochemical exfoliation



and light, which will degrade the performance of the system, so it also need isolator to eliminate. The function of band pass filter is to let the light signal pass and suppress the interference light source. Graphene saturable absorbers are used to absorb light signals in preparation for the next output. Finally, the direction of light transmission is corrected by adjusting the polarization controller to output similar laser signals.

Tables 6 and 7 summarizes the properties of different output pulses of typical Tm-doped fiber laser. It is found that mode-locking of a thulium-doped fiber laser operating at $1.94\,\mu m$, using a graphene-polymer based saturable absorber [11]. This is a

simple, low-cost, stable and convenient laser oscillator for applications where eye-safe and low-photon-energy light sources are required, such as sensing and biomedical diagnostics [162]. The autocorrelation of the output pulse, and the corresponding optical spectrum are plotted in Fig. 19.

In general, Tm-doped fiber lasers, with five representative spectra at the wavelength of 1876, 1908, 1943, 1953, and 2023 nm presented [11, 148, 149, 157, 162]. In previous research experiments, the graphene saturation characteristic measurement device and the result with the center wavelength of the output pulse of \sim 2000 nm are shown in Fig. 20. The results show that the modulation depth is 1.5% and the saturation intensity is 0.0035 MW/cm² [161].

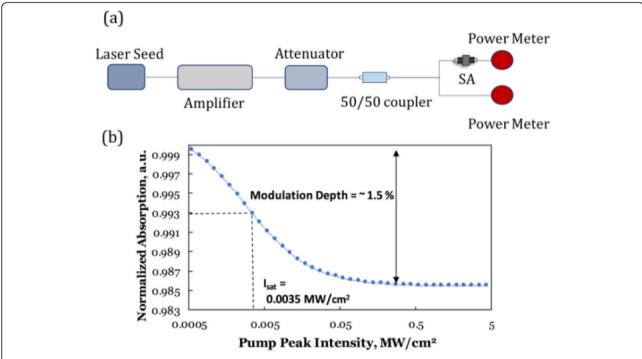
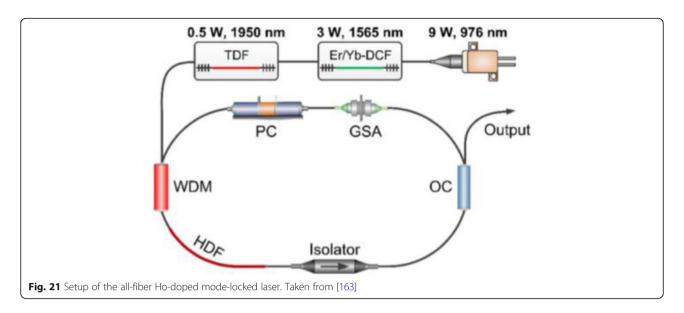


Fig. 20 a Setup for the nonlinear absorption measurement. b Curve-fitted non-linear saturable absorption property of the graphene SA. Taken from [161]



Ho-doped fiber lasers

Ultrafast fiber laser operating below 2 μm based on different mode-locking mechanisms: nonlinear amplifying loop mirror, nonlinear polarization evolution (NPE), semiconductor saturable mirrors (SESAM), single wall carbon nanotubes (SWCNT), graphene, topological insulators, and black phosphorus were demonstrated [94, 163]. However, the number of laser sources operating at wavelengths longer than 2 μm is very limited. Recently, the first all-fiber Ho-doped oscillator based on a real SA has been used in fiber lasers at the first time.

The setup of the all-fiber Ho-doped mode-locked oscillator is depicted in Fig. 21. The 1 m long piece of

Ho-doped gain fiber (HDF) was pumped by 1950 nm and 2080 nm wavelength division multiplexer (WDM) (both components are custom) by a continuous wave (CW) fiber laser delivering 0.5 W at 1950 nm. The resonator was arranged in a ring configuration, where the codirectional propagation of the signal and pump was forced by a fiber isolator. The signal was coupled out from the cavity using fiber output couplers with coupling ratios (CR) varying from 10% to 70%. Because the designed resonator was based on standard single-mode fibers, a polarization controller (PC) was spliced to the cavity to initiate the laser operation in mode-locking regime. The GSA was

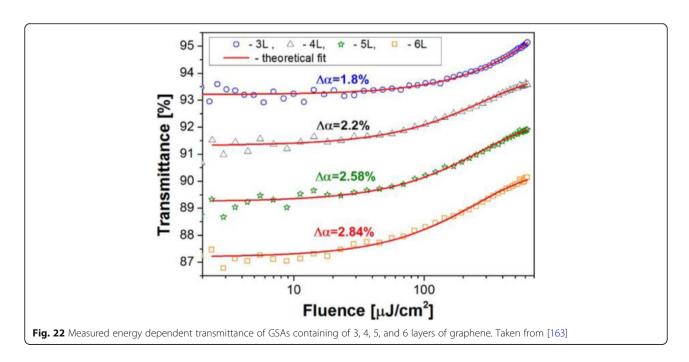


Table 8 Typical properties of Ho-doped fiber lasers

Fabrication method	Average output power	Pulse energy	Center wavelength	Pulse duration	Repetition frequency	Ref
CVD	54 mW	2.55nJ	2060 nm	190 fs	21 MHz	[94]
CVD	180 mW	0.44 μJ	2080 nm	826 fs	38 MHz	[163]
ME	52 mW	_	1190 nm	5.7 μs	24KHz	[164]
CVD	0.4 mW	20pJ	1976 nm	1.41 µs	19.978 MHz	[159]

CVD chemical-vapour deposited, ME mechanically exfoliate

made by a graphene/poly (methyl methacrylate) (PMMA) composite inserted between two fiber connectors [163].

Figure 22 depicts the use of a 1550 nm all-fiber device to measure the power-dependent light transmittance of a saturated absorber containing 3 to 6 layers of graphene. The results show that the modulation depth increases as the number of graphene layers increases, while the saturation intensity decreases.

Table 8 summarizes the properties of different output pulses of typical Ho-doped fiber lasers. We can learn from the data in the table that all fiber Ho-doped mode-locked laser utilizedfew-layer graphene as saturable absorber. The laser was capable of generating optical solitons in the 2067 nm to 2081 nm spectral range with the shortest duration of 810 fs. The average output power and the pulse energy at the level of 44 mW and 1.3nJ were obtained, respectively. The pulse energy is the highest reported for the Ho-doped laser using GSA, while the 811 fs pulses are the shortest generated from a Ho-doped soliton laser.

Pr-doped fiber lasers

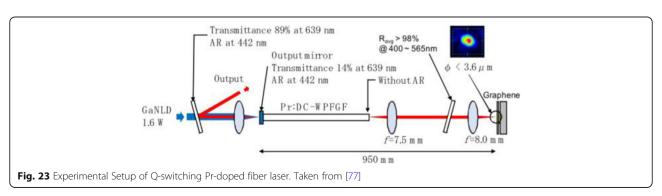
Since its discovery, graphene has been widely used as a saturation absorber in several common fiber lasers. In addition, it is also involved in Pr-doped fiber lasers. For this part, we will introduce the Pr-doped fiber laser. The technique used in Pr-doped fiber laser is Q-switching, it is experimental setup of a Q-switched Pr-doped fiber laser with graphene is shown

in Fig. 23. On the one hand, the fiber laser adopts linear cavity structure, which has the advantages of simple structure and low cost. The graphene has a transmittance of 95.2% at 636 nm, indicating that it has two or more layers. The Pr-doped fiber laser has a central wavelength of 637 nm as shown in Fig. 24. However, because the amplitude of its output light source is not equal, the development of this kind of fiber laser is limited to a large extent. Although this kind of laser has some defects, perhaps after people's thorough research and discussion, this kind of fiber laser can be widely used in many fields [49, 75, 77] (Fig. 25).

Nd:YOV₄-doped fiber lasers

To date, an increasing number of materials can be used in a variety of fiber lasers. Furthermore, Tengfei Dai et al. demonstrated the $Nd:YOV_4$ -doped fiber laser application in optical filed [39]. In this section, we discuss the optical source properties of this kind of fiber laser. Frist of all, the experimental setup of the $Nd:YOV_4$ -doped fiber laser is shown in Fig. 26. Compared with several other types of fiber lasers, its structure is very simple and uses the linear cavity.

In order to further study the characteristics of the output laser, a digital oscilloscope is used to observe and record the time trajectory of the pulse. The output waveform of the single pulse and the corresponding pulse sequence are shown in Fig. 27. When the pump power is 13.2 W, the pulse time path is observed and recorded by the digital oscilloscope. A stable Q-switched pulse with a



pulse width of 280 ns, and a repetition rate of 1.29 MHz is obtained. Figure 28 is the output laser spectrum of continuous wave and Q-Switched operation when the pump power is 2.2w. The median wave length of the output spectrum of the laser is 1063.78 nm.

Analysis and summary of multi-wavelength

In this review, it is found through summary that using different types of pump diodes and adjusting their power can achieve dual-wavelength pulse output. This article summarizes part of the research results as shown in Table 9, most of them use singlewalled carbon nanotube saturable absorbers, erbiumdoped fiber lasers and other optical devices to form ring cavity lasers. It can be seen that the center wavelength of the two pulses is distributed ~1500 nm, the repetition frequency ranges from a few MHz to tens of MHz, and the pulse duration ranges from femtoseconds to microseconds. Among the research results that have been summarized, Xin Zhang et al. published a passively mode-locked multi-wavelength output laser based on a single-walled carbon nanotube saturable absorber (SWNT-SA) [183]. The experimental device is shown in Fig. 29. experimental device uses a ring-shaped cavity, including several commonly used and more important optical components. The purpose of connecting the isolater in the fiber ring cavity is to ensure that the light can travel in one direction in the ring cavity and eliminate the backscatter of the laser. The polarization controller realizes different polarization orientation states. The pump diode provides a light source of specific wavelength and power, and realizes the output of multiple wavelength pulses by adjusting its power. Erbium-doped fiber and single-mode fiber are used as gain media. The experimental instruments used to measure the output pulse mainly include power meters, spectrum analyzers, digital oscilloscopes, photodiode detectors and radio frequency analyzers.

Conclusion

In this review, we summarize six different doped fiber lasers and three types of graphene-based saturable absorbers, which are the most widely used graphene saturated absorbers (GSA). Firstly more importantly, it is more essential that the six kinds of fiber lasers could generate well optical properties of optical source, such as high repetition frequency, essay preparation and low cost. Besides, most of fiber lasers use modelocking and ring cavity, and the fiber lasers structure all most includes PC, GSA (graphene saturable absorber), coupler, LD, SMF, and doped fiber. Meanwhile, the fiber lasers are used in various filed.

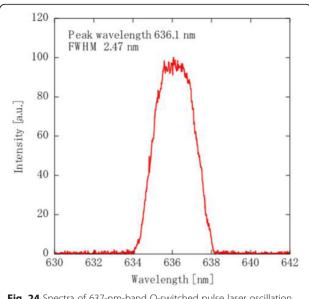


Fig. 24 Spectra of 637-nm-band Q-switched pulse laser oscillation. Taken from [77]

Many researches on two-dimensional materials have demonstrated the properties of various materials, providing a large platform to future optical applications and promoting the development of fiber lasers. In ultrafast fiber laser applications, the properties of a variety of two-dimensional nanomaterials, due to their excellent photonic and optoelectronic properties are particularly significant for the fabrication of multifunctional SA devices in an simple and efficient manner.

Graphene and its oxides have attracted much attention due to their optical properties, for instance, super fast recovery time, simple structure and low cost. Therefore,

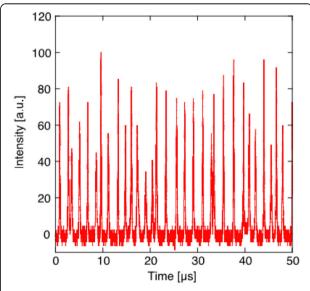
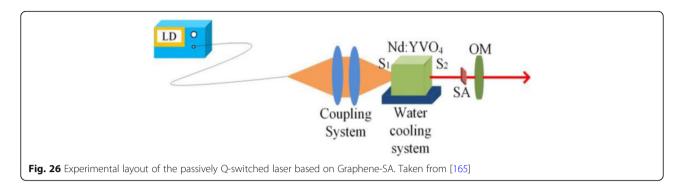


Fig. 25 Pulse waveform of 637 nm band Q-switched pulse laser oscillation. Taken from [77]



the reported graphene SA photonics can be used in mode-locked and Q-switched fiber lasers to generate short pulses at the KHz-MHz repetition rate, or even at the GHz frequency, with the pulse duration ranging from fs to us, applications in various doped fiber lasers. In terms of device integration strategies, an increasing number of processing technologies including embedded transparent polymer films as well as photoconductive optical deposition on optical devices have been demonstrated on various platforms.

The growing interest of exploring the broad and increasing catalogue of available 2D nanomaterials encourages the researchers to search for new physics and technology breakthroughs. An increasing number of 2D nanomaterials have been demonstrated as ultra-fast wideband optical switches for mode-locked and Oswitched fiber lasers, since the reliability of these 2D nanomaterial based ultrafast optical switches are required to be proven to the same degree as incumbent saturable absorber technology like SESAM. Furthermore, it is worth mentioning that the D-shaped graphene saturable absorber is embedded in a ring cavity to generate a stable and well performance light source pulse, central wavelength focus on 1.5um, repetition rate is above MHz, with the pulse duration ranging from femtosecond to microsecond. A number of problems are pressing research problems to be addressed, including the relatively high unsaturated loss and laser cavity length of twodimensional saturated nanoabsorbent materials, which limits the efficiency of fiber based light sources.

In the future, the use of graphene saturable absorbers in fiber lasers will transform the laser pulse generation by changing the number of layers. Moreover, heterogeneous structures made of different single-layer stacks may be the frontier and direction of future fiber laser source research, as they combine multiple different two-dimensional nanomaterials layers to create a new material system with significant optical properties that can be used in ideal applications. The development of quantum mechanics and materials science has provided theoretical tools to analyze size-dependent behavior on the nanoscale of

such materials. On the other hand, graphene can be combined with a variety of gases or liquids with good optical properties to make saturated absorbers for fiber lasers, which will become the key direction and development trend of future research. So far, researchers have considered how to improve

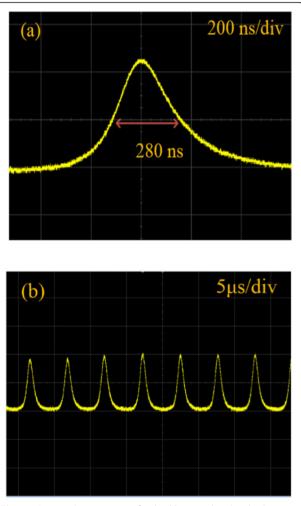


Fig. 27 Output characteristics of pulsed laser at the absorbed pump power of 13.2 W. **a** Single pulse waveform of 200 ns/div; **b** Pulse sequence of 5 µs/div. Taken from [165]

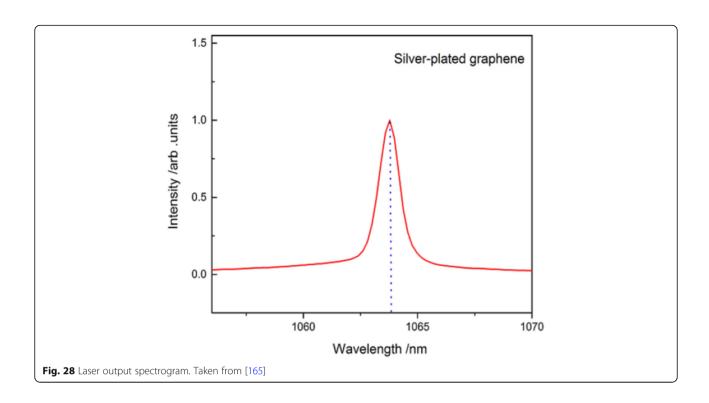


Table 9 Summary of dual-wavelength fiber laser pulse output

No	Saturated absorber type	Fiber type	λ1 (nm)	f ₁ (MHz)	t ₁	FWHM 1 (nm)	λ ₂ (nm)	f ₂ (MHz)	t ₂	FWHM 2 (nm)	Ref
1	SWNT	Er	1533	52.743	=	2.7	1544	52.744	=	3.3	[166]
2	SWNT	Er	1534.0	32.3	-	7.5	1547.5	32.3	-	6.9	[167]
3	SWNT	Er	1530.8	28.2	-	1.9	1547.6	28.2	-	2.1	[168]
4	SWNT	Er	1531.4	32.066	0.2 ps	2.2	1556.1	32.068	0.4 ps	3.3	[169]
5	SWNT	Er	1574.6	21.174	1.27 ps	4.5	1591.9	21.173	1.08 ps	4.5	[170]
6	SWNT	Er	1532	32.3KHz	6us	_	1558	66.2KHz	9us	-	[171]
7	WS_2	Yb	1030.2	22.73KHz	4.6us	1.6	1034.5	23.01KHz	4.1us	0.9	[172]
8	SWNT	Er	1532	23.8KHz	4.8us	_	1558	66.2KHz	2.6us	-	[173]
9	SWNT	Er	1531.4	32.066 Hz	0.2 ps	2.2	1556.1	32.068 Hz	0.4 ps	3.3	[174]
10	SWNT	Er	1532.4	15.752	24us	_	1555.1	15.752	10us	-	[175]
11	SWNT	Er	1558.1	32.9804	-	3.8	1557.7	32.9807	-	4.4	[176]
12	-	Er	1532.8	46.585	-	3.5	1564.9	46.583	-	3.4	[177]
13	SWNT	Er	1532	34.5188	1.71 ps	_	1547	34.5182	1.05 ps	-	[178]
14	SWNT	Er	1530	9.08980	-	_	1558	9.0930	-	-	[179]
15	SWNT	Er	1559.6	24.41	-	1.0	1564.9	24.37	-	1.2	[180]
16	SWNT	Er	1529.0	30.8	1.83	1.9	1559.7	30.8	3.06	1.3	[181]
17	SWNT	Er	1595.6	5.19	-	1.6	1598.7	5.19	-	1.6	[182]
18	SWNT	Er	1532	9.09	0.99 ps	2.7	1557	9.08	0.95 ps	3	[183]
19	SWNT	Er	1534	-	0.46 ps		1549	-	0.67 ps		[184]
20	SWNT	Er	1533.5	64.55	100 fs	2.2	1542.8	64.55	100 fs	3.3	[185]
21	SWNT	Er	1532.2	9.09	0.96 ps	2.7	1558.5	9.08	0.85 ps	3	[186]
22	SWNT	Er	1532.4	15.752	1.56 ps	=	1555.1	15.753	1.15 ps	=	[187]

SWNT single-wall carbon nanotube, Er Erbium-doped fiber, Yb Ytterbium-doped fiber

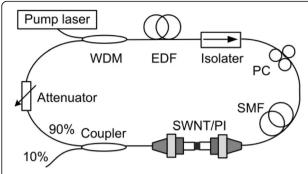


Fig. 29 Multi-wavelength pulse output experimental device setup. Taken from [183]

manufacturing techniques to scale up to accommodate integration with various optical devices. Two-dimensional nanomaterials will have revolutionary technological implications in photonics, such as graphene and its oxides, in line with current research interests.

Abbreviations

SESAM: Semiconductor saturation absorption mirror; SA: Saturable absorber; CNTs: Carbon nanotubes; TMDs: Transition metal dichalcogenides; Tis: Topological insulators; TMO: Transition metal oxides; BP: Black phosphorous; 2D: Two-dimensional; AFM: Atomic force microscopy; LPE: Liquid phase exfoliation; CVD: Chemical vapor deposition; PVA: Polyvinyl alcohol; DMF: Dimethyl formamide; HOPG: Highly ordered pyrolytic graphite; UV: Ultraviolet; LD: Laser diode; WDM: Wavelength Division Multiplexer; ODD: Optically driven deposition; CE: Chemically exfoliated; ME: Mechanically exfoliate; GO: Graphene oxide; EE: Electrochemical exfoliation; VE: Vertical evaporation; FH: Facile hydrothermal; CW: Continuous wave; CR: Coupling ratios; PC: Polarization controller; PMMA: Graphene/poly (methyl methacrylate); SWNT: Single-wall carbon nanotube

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Authors' contributions

XP is the main author of the current paper. XP contributed to the development of the ideas, design of the study, result analysis, and article writing. YY finished the analysis and interpretation of data and drafted the manuscript. All authors read and approved the final manuscript.

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