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Thermoluminescence of Dysprosium Doped Strontium Borate Glass for (Na, Li, Ca) Modifiers Irradiated to High Dose ⁶⁰Co

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Abstract—This article reports the characteristics of thermoluminescence (TL) dosimeter of dysprosium doped strontium borate glass for NaO, Li₂O, and CaO modifiers imposed by 10–90 Gy dose of ⁶⁰Co gamma ray irradiation. The different elements are (70.0 - x) B₂O₃–²⁰SrO–¹⁰NaO–*x*Dy₂O₃, ¹⁰Li₂O–²⁰SrO–(70 – *x*)B₂O₃–(*x*)Dy₂O₃ and ¹⁰CaO–²⁰SrO–(70.0 – *x*)B₂O₃–(*x*)Dy₂O₃ (*x* = 0, 0.10, 0.30, 0.50, 0.70 mol %). The glass was formed by melt quenching method and the ranges of Dy₂O₃ were 0.0 to 0.7 mol %. Calcium strontium borate doped with 0.3 mol % Dy₂O₃ shows very good linearity on dose response and gives an excellent sensitivity at 50 Gy dose of ⁶⁰Co gamma ray irradiation. The samples N1, L1, C3 were completely amorphous. The optimums anneal temperature, time, concentration of Dy₂O₃ and heating rate were investigated for glass samples N1, L1, C3. The systematic characteristics of glow curve, TL intensity, reproducibility, sensitivity, kinetic parameters and effective atomic number were studied for three selected samples. All samples show the maximum peak from 154–200°C temperatures.

Keywords: TL dosimeter, high dose Co-60 gamma irradiation, TL dose response, sensitivity **DOI:** 10.1134/S0018143919030068

INTRODUCTION

Thermoluminescence dosimetry (TLD) was developed for a long time as one of the most important technique for measuring radiation absorbed dose. Up to now, the increasing practice of radiation in personal, medical and environment has motivated the scientist to find a new thermoluminescence (TL) material. The borates glass as a TL material is under investigation due to its near tissue equivalent absorption coefficient, lower melting point, well solubility of rare earth ions and high thermal stability. Infact, real borate glass is sensitive and hygroscopic to its surrounding atmosphere. It's hygroscopic exhibit a strong drawback on the performance of TL materials. A lot of careful examination has been guided to progress the achievement of current dosimeters for the purpose of discovery of TL materials. Strontium tetraborate is very pleasing materials because it is not hygroscopic as regular way present for inspection of borate compounds [1]. The sensitivity of polycrystalline dysprosium doped strontium tetraborate is 500% greater than LiF: Mg, Ti [2].

To find out a suitable TL material, we are proposing strontium borate glass with distinct modifiers. At first time the Alkali and alkali earth oxide (NaO, Li₂O, and CaO) in glassy form have tested thermoluminescence dosimetry (TLD) properties. Alkaline and alkaline earth oxides are excellent for adjusting borate glasses as their realizable practical use to radiation absorbers [3, 4]. The Dy₂O₃ used as an activator in this report to find the excellent TL efficiency [5]. The objective is to choose one of the best modifier of strontium borate glass doped dysprosium that gives the best TL features. Recently a preliminary results for x-ray diffraction analysis, differential thermal analysis, thermal fading, TL dose response from 1 to 9 Gy doses of ⁶⁰Co gamma ray irradiation of dysprosium doped strontium borate glass for different glass modifiers (Na, Li, Ca) were presented to EPJ [6]. The present report aims to extend the TL features of glow curves, reproducibility, kinetic parameters at 50 Gy dose and TL intensity, linearity and sensitivity of these materials exposed to high dose 10–90 Gy 60 Co γ ray. It is important to verify the effective atomic number of these materials and their application to environmental radiation monitoring.

Glass notation	Concentration, mol %			
	NaO	SrO	B ₂ O ₃	Dy ₂ O ₃
N0	10.0	20.0	70.0	0.0
N1	10.0	20.0	69.9	0.1
N2	10.0	20.0	69.7	0.3
N3	10.0	20.0	69.5	0.5
N4	10.0	20.0	69.3	0.7

Table 1. The nominal composition of NSB: *x*Dy

Table 2. The nominal composition of LSB: *x*Dy

Glass notation	Concentration, mol %			
	Li ₂ O	SrO	B_2O_3	Dy ₂ O ₃
L0	10.0	20.0	70.0	0.0
L1	10.0	20.0	69.9	0.1
L2	10.0	20.0	69.7	0.3
L3	10.0	20.0	69.5	0.5
L4	10.0	20.0	69.3	0.7

Table 3. The nominal composition of CSB: *x*Dy

Glass notation	Concentration, mol %			
	CaO	SrO	B_2O_3	Dy ₂ O ₃
C0	10	20	70.0	0.0
C1	10	20	69.9	0.1
C2	10	20	69.7	0.3
C3	10	20	69.5	0.5
C4	10	20	69.3	0.7

MATERIALS AND METHODS

Sample Treated

The glass sample of Dy_2O_3 doped with different modifiers (NaO, Li₂O and CaO) of strontium borate at different Dy₂O₃ concentrations (from 0.0 to 0.70 mol %) was synthesized in Table 1 and they indicate the formation of various elements of the present samples. The glass was formed using melt quenching method. The different elements are $(70.0 - x)B_2O_3$ -20SrO-10NaO-xDy₂O₃, 10Li₂O-20SrO-(70 $x)B_2O_3-(x)Dy_2O_3$ and 10CaO-20SrO-(70.0 $x)B_2O_3-(x)Dy_2O_3$ (x = 0, 0.10, 0.30, 0.50, 0.70 mol %). We used raw materials in powder form. The details preparations of glass were presented to reference [6]. The samples were annealed for four hour at four hundred degree (400°C) temperatures to take off any irrelevant stresses. Then it was cooled to 27°C. The composition of NSB: *x*Dy, LSB: *x*Dy and CSB: *x*Dy are shown in Table 1-3.

Irradiation

The samples were divided to tiny parts with equal mass and thickness. These pieces were weighted by analytical electronic device with a precision of 4 decimal. The samples were then labeled and placed in capsules. These capsules were sealed in black paper to safe from surrounding light. Each glass samples were irradiated by ⁶⁰Co with 50 Gy dose at Universiti Kebangsaan Malaysia, UKM, Bangi. The samples were readout after one day of irradiation using a TL reader (Harshaw Model 4500). During the examinations of TL readouts the heating rates of NSB was 3°C s⁻¹, LSB was 5°C s⁻¹, and CSB was 7°C s⁻¹ that provides the best behavior of traps in a luminescent material [6]. All TL data were normalized to unit mass.

Standard Error of the Measurements

Standard Error is taken for the data of each batch samples using a Poisson distribution. The calculation of the mean, \overline{x} , the best estimation of the standard deviation, σ_{est} and the standard error in the mean, $\Delta \overline{x}$ for the data $\{x_{obs}\}$ are given as follow [7]:

$$\{x_{obs}\} = x_1, x_2, \dots, x_N,$$
 (1)

$$\sigma_{\rm est} = \sqrt{\frac{1}{N-1} \sum \left(x_i - \overline{x}\right)^2},$$
(2)

$$\Delta \overline{x} = \sigma_{\rm est} / \sqrt{N} \,. \tag{3}$$

Where N is the number of the data point.

RESULTS AND DISCUSSION

The diffraction of X-ray and differential thermal analysis with samples N1, L1, and C3 were presented to conference [6]. The intensity of XRD form of N1, L1, C3 samples were found no Bragg sharp peaks and they were completely amorphous. In DTA, we found the values of $T_{\rm rg}$ from 0.63 to 0.64 and $H_{\rm g}$ from 0.53 to 0.58. Glass forming proficiency is excellent in the range $0.50 \le T_{rg} \le 0.67$. Kauzmann rule is good for the composition of samples. The stability of glass was very weak for $H_{\rm g} \le 0.1$ and superior for $H_{\rm g} \ge 0.5$.

Pre-annealing Process

The samples were wormed at temperatures from 100 to 400°C for the time 10 to 60 minutes. Then the samples were irradiated with doses 50 Gy subjected to ⁶⁰Co gamma irradiations. Figures 1 and 2 show the optimum anneal temperature of glasses up to 400°C. All samples were wormed at this temperature up to 60 min. Based on the result, the ideal annealing time and temperature for dysprosium doped with different modifiers strontium borate glass is summarized in Table 4.



Fig. 1. Optimum anneal temperature of glasses.



Fig. 2. Optimum anneals time of glasses sample.

Optimum Dy₂O₃ Concentration

The best optimum Dy_2O_3 doped with different modifiers of strontium borate glasses is important to determine the best TL performance. Figures 3, 4 and 5 show that the glow plots of Dy_2O_3 doped with different modifiers of strontium borate glasses at different kinds of Dy_2O_3 concentrations to ⁶⁰Co irradiation at a delivery dose of 50.0 Gray at time temperature profile 5°C s⁻¹. It is shown that single wide peak of TL glow curve existed in all glasses. In Figs. 3, 4 and 5 the highest peak temperature, T_m is located between 180 and 250°C. Usually, a perfect glow curve has a narrow peak existed from 180 to 250°C [8]. The best Optimum concentration Dy_2O_3 doped (mol %) of sample N1, L1 and C3 are given in Table 5.

Time Temperature Profile (TTP)

Actually, in the TL measurements the intensity of thermoluminescence dely on the heating rate. Figure 6 indicate the TL intensity with variation of the heating rate and its standard error bar for each glass samples irradiated at 50 Gy. The optimum heating rate of the

Table 4. Optimum annealing temperature and time for theoptimum concentration of N1, L1, and C3 glasses

Sample no.	Annealing temperature, $T \pm 1^{\circ}$ C	Annealing time, $t \pm 1$, min
N1	400	60
L1	200	60
C3	300	60

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Fig. 3. Optimum concentration of Dy-doped NSB.



Fig. 4. Optimum concentration of Dy-doped LSB.



Fig. 5. Optimum concentration of Dy-doped CSB.

glasses is given in Table 6. For the samples N1, L1 and C3 the time temperature profiles are 3, 5 and 7°C s⁻¹ respectively. At heating rate measured from 1°C s⁻¹ to 20°C s⁻¹, the maximum TL response is observed with the lowest standard error. It reveals that the presece of different modifiers (NaO, Li₂O, and CaO) on stron-

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tium borate glass that affects the TL response of the heating rate of time temperature profile (TTP).

Glow Curve

Figure 7 demonstrate TL intensity curves of samples N1, L1 and C3 exposed to high dose, 50 Gy. Only one wide peak of TL energetic level of traps was examined after 24 h of irradiation for all samples of the most favourable Dy-doped concentration of strontium borate glass. The glass sample of C3 gives the maximum peak temperature, $T_{\rm m}$, response for high dose at range 200°C respectively that is accepable for an ideal glow curve.

TL Intensity

The TL intensity of samples (N1, L1, C3) was determined for doses ranging from 10 to 90 Gy. It is noted that all data points were presented using mean value of five individual readings. The TL response do not strongly depend on energy, and it tends to compass at higher energies from 10-90 Gy. From Fig. 8 it is shown that the TL response obtained for sample C3 is very high when compared with those of N1 and L1; the slope of the response curve of C3 is 35890.48 nCg⁻¹ Gy⁻¹ where as those of L1 is 3318. $47nCg^{-1}Gy^{-1}$ and sample N1 is 7565.87 nCg^{-1} Gy⁻¹. Therefore the TL response obtained for sample C3 is clearly stronger than those of samples L1 and N1. The discrimination of TL intensity for N1 sample is slightly higher than L1. The TL yield of all samples raises linearly with increase of dose from 10 to 90 Gy.

Sensitivity

Table 7 shows the relative sensitivity and sensitivity of N1, L1, and C3 glass samples. The TL sensitivity are found from the slope of the plot of Fig. 8. It illustrates that sample C3 has the highest relative sensitivity relative to samples N1 and L1. The TL material with high sensitivity using low dose irradiation is very important for their utilization in the assessment [9, 10]. The relative sensitivities are C3 : N1 : L1 = 2.4975 : 0.4202 : 0.0994.

Reproducibility

Study on reproducibility is very important TL nature to find the reusability of the materials after using many times. It is note that TL yields of a specific dose should be almost same after few experiments. Usually a TL sample is supposed to undergo any physiochemical change due to repeat of irradiation [11] (Manam and Sharma, 2004). We have investigated reproducibility of glass (N1, C3, L1) using γ irradiation with 5 Gy doses [6]. At present work the relative intensity of glass (N1, L1, C3) using γ irradiation with 50 Gy dose are given in Fig. 9. The data are taken after

five times sequential cycles. The result of TL intensity verses number of exposure cycle confirms reusable of glass materials in radiation dosimeter.

Kinetic Trap Study

In this study, we applied Chen's peak shape method to compute the parameters of kinetic trap for glow curve of 50 Gy dose by using Eq. (4), (5) and (6).

$$\mu_{\rm g} = \frac{T_2 - T_m}{T_2 - T_1},\tag{4}$$

$$E\alpha = C\alpha \left(\frac{kT_m^2}{\alpha}\right) - b_\alpha (2kT_m), \qquad (5)$$

$$S = \frac{\beta E}{kT_m^2 (1 + \frac{2kT_m(b-1)}{E})} \exp\left(\frac{E}{kT_m}\right), \quad (6)$$

where T_2 is temperature at $I_M/2$ on the falling side and T_1 is at $I_M/2$ of rising side of glow curve. T_m indicate temperature at maximum, β the heating rate, Boltzmann's constant k and α is corresponding to τ , δ , and ω as shown in Fig. 10. The data is tabulated in Table 8. Here E_{av} and s_{av} is average activation energy and frequency factor. These are appraise from the activation energy and frequency factor of τ , δ , and ω . It shows that all samples (N1, L1 and C3) possess second kinetic order as the value of μ_g is in the range of 0.6, which is more than 0.52 [12]. We can conclude that with increasing of heating rate, the activation energy decreases and the frequency factor becomes smaller.

Effective Atomic Number

The Z_{eff} of the sample is calculated using Eq. (7).

$$Z_{\rm eff} = \sqrt[b]{(a_1 x Z_1^b + a_2 x Z_2^b + \ldots)}.$$
 (7)

Table 5. The best optimum Dy_2O_3 doped with different modifiers of strontium borate glasses

Sample no.	Optimum concentration Dy ₂ O ₃ doped, mol %
N1	0.1
L1	0.1
C3	0.3

Table 6. The optimum heating rate of the glass samples

Sample no.	Time temperature profile, TTP, °C s ⁻¹	
N1	3	
L1	5	
C3	7	

With

$$a_i = \frac{n_i(Z_i)}{\sum_i n_i(Z_i)} n_i = N_{\rm A} Z_i.$$
 (8)

Here a_1, a_2 , are the fractional contents of electrons, Z_1 , Z_2 ... atomic number in the composition, n_i is the number of electrons per mole, Z_i atomic number of element and N_A is 6.02×10^{23} mol⁻¹ (Avogadro's number). The value of *b* is 2.9 to 3.5 [13]. The mean of the atomic mass of the optimum concentration Dy-doped different modifier (NaO, Li₂O, and CaO) on strontium borate glass is in Table 9. The mean of Z_{eff} of N1, L1, and C3 glass samples are in the range 22 to 24, which is more than an effective number of tissue. Jiang et al. has reported that the effective number of the LiSr₄(BO₃)₃ is about 33.70 [14]. It is appripate investi-



Fig. 6. Time Temperature Profile (TTP) setting at 50 Gy.



Fig. 7. Glow curve response at 50 Gy.



Fig. 8. TL intensity Vs dose (10–90 Gy).

gation of borate material in TLD field which can be applied to environmental radiation monitoring.

CONCLUSION

The TL properties of various Dy-doped of different modifier (NaO, Li₂O, and CaO) on strontium borate

Table 7. '	The sensitivity	y of N1, L1	, and C3	samples
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Sample no.	$\begin{array}{c c} Sensitivity, \\ nC g^{-1} Gy^{-1} \end{array} Relative sensitivity \\ of glass \end{array}$			
	high dose, 10–90 Gy			
N1	7565.87	0.4202		
L1	3318.47	0.0994		
C3	35890.48	2.4975		

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glass system have been investigated subjected to Co-60 gamma irradiation at range 10 to 90 Gy. The optimum Dy-doped has identified for NaSr(BO₃)₃ is 0.1 mol % of Dy₂O₃, LiSr(BO₃)₃ is 0.1 mol % of Dy₂O₃ and CaSr(BO₃)₃ is 0.30 mol % Dy₂O₃. The analysis of XRD and DTA of the present sample confirms the amorphous stable state [6]. The analysis of glow curve, reproducibility, TL intensity, sensitivity, and effective atomic number, Z_{eff} has been investigated for all set of samples. It is concluded that calcium strontium borate glass doped with 0.3 mol % of dysprosium oxide are the best dosimeter among three modifiers.

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Fig. 9. Reproducibility of samples irradiated at 50 Gy.





Fig. 10. The expression of τ , δ , and ω of the glow plot.

Table 8. Kinetic parameters (E_{av} and s_{av}) subjected to 50 Gy

Sample no.	<i>T</i> _m , K	Heating rate, β , Ks ⁻¹	$\mu_g \pm \Delta \mu_g$, eV	$E_{\rm av} \pm \Delta E_{\rm av}$, eV	$s_{\rm av}, {\rm s}^{-1}$
N1	423	3	0.61 ± 0.08	1.01 ± 0.07	1.12×10^{12}
L1	447	5	0.67 ± 0.05	0.86 ± 0.04	2.09×10^{10}
C3	470	7	0.65 ± 0.04	0.77 ± 0.03	1.93×10^{8}

Table 9. The effective atomic number of N1, L1, and C3 glasses

Sample no.	Effective atomic number, $Z_{\rm eff}$ (average value, experimental)	Effective atomic number, $Z_{\rm eff}$ (average value, theoretical)	Percentage deviation, %
N1	23.46 ± 0.03	22.88	2.5
L1	—	23.02	100
C3	22.87 ± 0.03	24.41	6.7

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