



OPEN Influence of Co doping on phase, structure and electrochemical properties of hydrothermally obtained $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) nanoparticles

Thanin Putjuso¹, Sasitorn Putjuso¹, Attaphol Karaphun^{2,3}, Pairoi Moontragoon^{2,3}, Isara Kotutha⁴ & Ekaphan Swatsitang^{2,3}✉

In this work, $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) nanoparticles (NPs) were successfully synthesized by a hydrothermal method at 200 °C for 12 h. X-ray diffraction revealed a pure cubic spinel phase of all samples with space group Fd-3m. Fourier transform infrared spectrometry disclosed the vibrational modes of metal oxides in the spinel structure. Scanning electron microscopy and transmission electron microscopy disclosed a uniform distribution of cuboidal shape NPs with a decreased average NPs size from 22.72 ± 0.62 to 20.85 ± 0.47 nm as the Co content increased. X-ray absorption near edge spectroscopy results confirmed the presence of Zn^{2+} , Co^{2+} and $\text{Fe}^{2+}/\text{Fe}^{3+}$ in Co-doped samples. The pore volume, pore size and specific surface area were determined using N_2 gas adsorption/desorption isotherms by the Brunauer–Emmett–Teller (BET) and Barrett–Joyner–Halenda (BJH) techniques. Electrochemical properties of supercapacitors, having active $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs as working electrodes, indicated pseudo-capacitor performance related to the Faradaic redox reaction. Interestingly, the highest specific capacitance (C_{sc}), 855.33 F/g at 1 A/g, with a capacity retention of 90.41% after 1000 GCD cycle testing was achieved in the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ electrode.

Currently, multi-functional nanomaterials with intriguing properties are very important and necessary for many emerging novel technologies. They are essential parts of many electronic devices, specifically as electrodes in the energy collectors of fuel cells, batteries and supercapacitors (SCs). Moreover, increasing need for them is seen due to the immense increase in the demand for clean and sustainable energy. Particularly, SCs are a unique type of electrochemical device that stores energy via a collection of charges/ions on the electrodes surface, which can offer many benefits over conventional batteries and capacitors^{1–3}. Generally, a SC cell consists of two separate electrodes immersed in an electrolyte. The chemical reactions between charges/ions in the electrolyte and electrodes materials are key functions that directly impact the performance of a SC cell. Practically, two important types of SCs are pseudo-capacitors (PCs) and electric double layer capacitors (EDLCs)^{4,5}. Principally, each type of SC has similar cell structure, but a different charge storage mechanism and electrode material. For EDLCs, charges are stored in a very thin double layer on electrodes surface. Whereas in PCs, the reversible redox reactions are the major response for charge storage. In both types of SCs, the cell efficiency strongly depends on many parameters such as surface area, pore structure, and conductivity of active materials used for electrode fabrication⁴. Thus, a search for novel electrode materials with these good properties is an active area for researchers⁶. Usually, for PCs, various transition metal oxides (TMOs) and conducting polymers are generally employed for electrode fabrication because they can provide higher specific capacitance (C_{sc}) and energy density (E_d). This due to their fast Faradaic redox reaction during charging/discharging compared with carbon materials⁷. Moreover, numerous nanosized (5–50 nm) TMOs have been extensively studied. Many of them were found to be suitable for SCs

¹Department of Physics and Mathematics, Faculty of Liberal Arts, Rajamangala University of Technology Rattanakosin, Wang Klai Kangwon Campus, Hua Hin 77110, Prachuap Khiri Khan, Thailand. ²Institute of Nanomaterials Research and Innovation for Energy (IN-RIE), Khon Kaen University, Khon Kaen 40002, Thailand. ³Department of Physics, Faculty of Science, Khon Kaen University, Khon Kaen 40002, Thailand. ⁴Department of Applied Physics, Faculty of Engineering, Rajamangala University of Technology ISAN, Khon Kaen Campus, Khon Kaen 40000, Thailand. ✉email: ekaphan@kku.ac.th

electrodes with high electrochemical performance. This is due to their increased electroactive sites which offer appropriate conductive pathways and extensive nanopaths to promote efficient transportation of charges/ionic species^{2,8–10}. During the past decade, spinel TMOs of the AB₂O₄ structure (A and B represent metal elements at tetrahedral and octahedral sites, respectively) of CuFe₂O₄², MnFe₂O₄⁴, NiFe₂O₄^{3,6}, CoFe₂O₄^{1,6,7,9} and ZnFe₂O₄^{10–15} were extensively studied as electrode materials for PCs. This is due to their advantage of a polymorphic structure of normal, inverse and mixed spinel forms in which metal ions with a +2 oxidation state (M²⁺) and (Fe²⁺/Fe³⁺) can be distributed at A or/and B sites. In normal spinel, M²⁺ and (Fe²⁺/Fe³⁺) ions are at A and B sites, respectively. For inverse spinel, M²⁺ ions replace some of (Fe²⁺/Fe³⁺) ions at the B site, while (Fe²⁺/Fe³⁺) ions can occupy both the A and B sites. In the case of mixed spinel, M²⁺ and (Fe²⁺/Fe³⁺) ions can be distributed at both A and B sites. As reported by earlier researchers, the C_{sc} values of various AB₂O₄ ferrites of different morphologies vary over a wide range from a hundred to more than a thousand. For example, Ni_{0.4}Co_{0.6}Fe₂O₄ nanoparticles (NPs) (237 F/g at 1 A/g)⁵, CoFe₂O₄/NiFe₂O₄ nanospheres (269 F/g at 1 A/g)⁶, electrospun carbon/CuFe₂O₄ nanofibers (191 F/g at 10 mV/s)², NiFe₂O₄@CoFe₂O₄ core-shell nanofibers (480 F/g at 1 A/g)³, ZnFe₂O₄ NPs (712 F/g at 2 mV/s)¹⁵, CoFe₂O₄ NPs (1,210 F/g at 1 F/g)¹ and Ni_{1-x}Mn_xFe₂O₄ NPs (1,221 F/g at 0.5 A/g)⁴. Among numerous AB₂O₄ materials, spinel zinc ferrite (ZnFe₂O₄) is of great interest. It has been extensively investigated due to its fascinating properties, natural richness, low cost, and environmental friendliness^{10,11,15}. However, the development of high-performance ZnFe₂O₄ electrode materials remains a greater challenge due to their poor stability in cycling tests, as reported by Vadiyar et al.¹². Owing to this problem, different approaches such as using material composites¹³ and structure modifications by doping with various transition metals (TMs) in M_xZn_{1-x}Fe₂O₄ (for instance M = Co, Cu, Ni, Mn) have been attempted. However, doping with TMs was suggested as the effective method because it can significantly affect the ion distribution at A and B sites of spinel crystals of these materials and on the surface of ferrites. This makes them more active and sensitive to Faradaic redox reactions during charging/discharging process¹⁶. From literatures, Co was considered to be one of the effective TM that had been intensively used as dopant with successful improvement many properties of materials^{17–19}.

Herein, it is our aim to synthesize Co_xZn_{1-x}Fe₂O₄ (x = 0.0–0.4) NPs using a hydrothermal method, because it is a facile process that can generally occur at low temperature, without toxicity due to the use of metallic salts that can be dissolved in water^{20,21}. Moreover, a high yield NPs of narrow size distribution can be obtained as compared to other method²². The influence of Co doping on the physical properties of the materials such as their phase, crystal structure, morphology, functional groups, surface area and oxidation states of metal ions, were studied using various techniques. Furthermore, the electrochemical properties of the obtained products were studied for SCs application. To the best of our knowledge, the electrochemical properties of hydrothermally obtained Co-doped ZnFe₂O₄ have never been reported.

Experimental

Material synthesis. Co_xZn_{1-x}Fe₂O₄ (x = 0.0–0.4) NPs were prepared by a hydrothermal method, as schematically shown in Fig. 1. Initially, the stoichiometric amounts of iron nitrate (Fe(NO₃)₃·9H₂O, 5 mmol), zinc nitrate (Zn(NO₃)₂·6H₂O, with 2.5-x mmol) and cobalt nitrate (Co(NO₃)₂·6H₂O, with x = 0.0, 0.1, 0.2, 0.3 and 0.4 mmol) were dissolved in 25 mL deionized (DI) water, using a magnetic stirrer for 2 h at room temperature (RT). Subsequently, 10 ml ethylene glycol (EG) and 6 M KOH were added into the solution and magnetically stirred for 12 h. The obtained solution was hydrothermally treated in a tightly closed autoclave at 200 °C for 12 h in an oven (Mettler, UF55, USA). The obtained products were rinsed with DI water until they became neutral. Finally, the materials were dried in an oven at 80 °C for 6 h and ground to fine powders for further study.

Characterization. The phase and crystal structure of Co_xZn_{1-x}Fe₂O₄ (x = 0.0–0.4) NPs were characterized using X-ray diffraction (XRD, a Philips PW3040, Cu K_α, λ = 0.15406 nm). Transmission electron microscopy (TEM, JEOL2010) and scanning electron microscopy (SEM, M-SEM, SNE-4500) were performed to reveal the morphology and structure of the materials which were used to calculate particle size. Fourier transform infrared spectrophotometry (Bruker, Senterra) was used to verify the vibrational modes of bonding between metals and oxygen molecules in the crystal structure. The oxidation states of Zn, Co and Fe cations were analyzed using X-ray absorption near edge spectroscopy (XANES) performed at the K-edge in a transmission mode using the synchrotron light of Beamline 1.1W (2 GeV). Pore volume, pore size and specific surface area were investigated using N₂ gas adsorption/desorption isotherms by the Brunauer–Emmett–Teller (BET) and Barrett–Joyner–Halenda (BJH) techniques (Autosorb-1, Quantachrome). A potentiostat/galvanostat station (CS350 electrochemical workstation; Corrtest, Hubei) was employed for electrochemical property studies via cyclic voltammetry (CV), galvanostatic charge–discharge (GCD) and electrochemical impedance spectroscopy (EIS) measurements in an aqueous 3 M KOH electrolyte using a three-electrode configuration.

Electrode fabrication. The main parts of a cell for electrochemical measurements consists of a working electrode, having Co_xZn_{1-x}Fe₂O₄ (x = 0.0–0.4) NPs as active materials with platinum wire and Ag/AgCl as counter and reference electrodes, respectively. CV testing was done at various scan rates (5–100 mV/s) in a potential range from –0.2 to 0.6 V. GCD measurements were performed at 1, 1.5, 2, 2.5, 3, 4, 5, 7.5 and 10 A/g. The stability of electrodes was evaluated after 1000 GCD cycle testing at 5 A/g. Specific capacitance (C_{sc}) was determined using Eq. (1),⁴

$$C_{sc} = \frac{(I \times (\Delta t))}{m \Delta V} \quad (1)$$

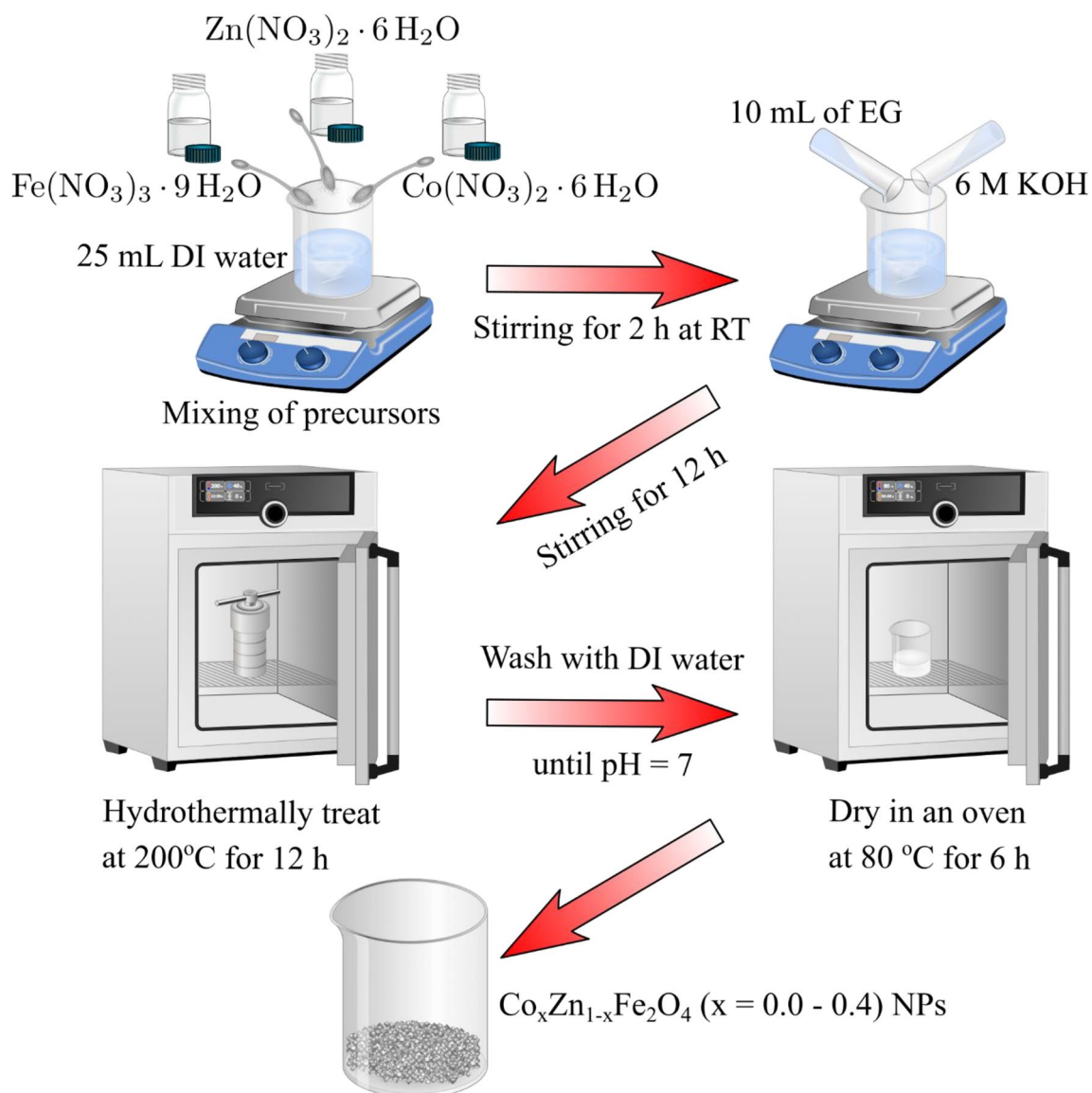


Figure 1. Synthesis of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs by a hydrothermal method.

where C_{sc} is obtained in F/g, I is the current density (A/g), Δt is the charging/discharging time (s), m and ΔV represent mass of active materials (g) and working potential window (V), respectively. The specific energy density (E_d , Wh/kg) of electrode was directly related to the C_{sc} value and evaluated using Eq. (2),

$$E_d = \frac{1}{2} \frac{(C_{sc} \times (\Delta V)^2)}{3.6} \quad (2)$$

In principle, the specific power density (P_d , W/kg) can be derived from E_d and discharge time t as shown in Eq. (3),

$$P_d = \frac{E_d \times 3600}{t} \quad (3)$$

Results and discussion

Phase and structure analysis. In Fig. 2, the XRD results of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs in a 2θ range from 15° to 70° degree display well distinguishable crystalline peaks, consisting of the (111), (220), (311), (222), (400), (422), (511), and (440) planes. This matches the cubic spinel structure of crystalline ZnFe_2O_4 standard data (JCPDS Card No. 22-1012) within the Fd-3m space group, in agreement with the work of Perumal et al.¹⁰ and Mohamed et al.¹⁸. Moreover, all these XRD patterns correspond to a cubic spinel structure of crystalline Fe_3O_4 and CoFe_2O_4 , as well, since these TMOs have the same crystalline structure shown in Fig. 3a–e.²³ These structures illustrate a typical spinel model of Fe_3O_4 , a normal spinel of ZnFe_2O_4 , an inverse spinel of CoFe_2O_4 and a

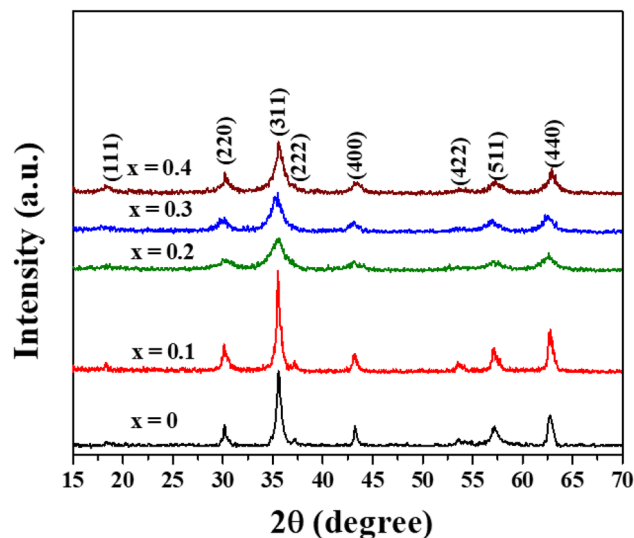


Figure 2. XRD patterns of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0\text{--}0.4$) NPs.

mixed spinel of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites, respectively. According to our previous study on the magnetic properties of hydrothermally synthesized $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ferrites²⁴ and similar work of Gözüak et al.²⁵, Mohamed et al.¹⁸, Mathew and Juang²⁶ and Feng et al.²⁷, it can be concluded that our hydrothermally synthesized $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.1\text{--}0.4$) NPs are ferrites of a mixed spinel structure. Moreover, the absence of impurities and other secondary phases confirms the purity of all samples and implies that Co ions can be successfully substituted for Zn ions in the ferrite structure. Furthermore, the lattice parameter (a) and average (Av.) crystallite size (D_{XRD}) of all samples were determined by Rietveld refinement using the dominant (220), (311), (400), (422), (511), (440) reflection planes and Scherrer's formula presented as Eq. (4):⁷

$$D_{\text{XRD}} = k\lambda/(\beta\cos\theta), \quad (4)$$

where the constant k is associated with crystalline shape and is generally taken as 0.9. β is the full width at half maximum of the involved diffraction peaks in radians and X-ray wavelength λ is in nanometers (nm). Calculated a and D_{XRD} values of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs are tabulated in Table 1 and their plots versus Co content are shown in Fig. 4. In this figure, both a and D_{XRD} decrease with increasing Co content, in agreement with the work of Malik et al.²⁸. Slight decreases in a and D_{XRD} with Co loading are subjected to substitution of the smaller ionic radii Co^{2+} ions (0.580 Å at A site, 0.745 Å at B site) on Zn^{2+} ions (0.600 Å at A site, 0.740 Å at B site), including the displacement and redistribution of Fe^{2+} ions (0.63 Å at A site, 0.78 Å at B site) and Fe^{3+} ions (0.49 Å at A site, 0.645 Å at B site), as reported by Mohamed et al. (2019) in a study of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs¹⁸. The oxidation states of Co, Zn and Fe ions will be further discussed with the XANES analysis below.

Morphological study. SEM micrographs of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0\text{--}0.4$) NPs in Fig. 5a–e show a uniform distribution of particles of a cuboidal shape. The particle sizes were estimated, and the obtained average (Av.) values are listed in Table 1. Moreover, plots of Av. particle size vs. Co content is also shown in Fig. 5f. As seen in Table 1 and the plot in Fig. 5f, the Av. nanometer particle sizes decrease from 41.74 ± 0.22 to 40.33 ± 0.13 nm with increasing Co content from $x=0.1\text{--}0.4$. The decreased particle sizes of $\text{Co}_{1-x}\text{Zn}_x\text{Fe}_2\text{O}_4$ presented the lowest value for $x=0.2$ and then increase with Co content (for $x=0.3$ and 0.4). This might be dependent on different growth rates. Co cations may be substituted at A and B sites in different amounts during the preparation process. The homogeneous distribution of NPs was suggested to provide an enhanced active surface area with beneficial pathways for the electrolyte penetration and fast ion/electron transfer. This would result in enhanced electrochemical performance, as reported by Feng et al.⁶.

TEM images of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0\text{--}0.4$) NPs with insets displaying selected area electron diffraction (SAED) patterns and the histograms of estimated Av. particle size are shown in Fig. 6a–e. In these figures, NPs of a cuboidal shape with a uniform dispersion of particle sizes over a narrow range are observed, which is also seen in the SEM images. In the TEM images, the Av. particle sizes of all samples could be more precisely measured using the Image J program. A plot of the obtained values as a function of Co content is shown in Fig. 6f. In this figure, the average particle size decreases with Co loading, corresponding to the SEM results. However, the decreased particle sizes of $\text{Co}_{1-x}\text{Zn}_x\text{Fe}_2\text{O}_4$ to its lowest value for $x=0.2$ and then its increase with Co content (for $x=0.3$ and 0.4), as shown in Figs. 5f and 6f, might be dependent on the different growth rates. Additionally, Co cations might be substituted at A and B sites in different amounts during the preparation process. Additionally, all the observed SAED patterns display halo rings with bright spots on their circumferences. These rings can be indexed to the (220), (311), (400), (422), (511) and (440) planes of a ZnFe_2O_4 phase, indicating the polycrystalline nature of these materials. Moreover, these indexed diffraction rings have been verified to correspond with a Fd-3m space group, agreeing well with the XRD results and the study of Mohamed et al.¹⁸. From the XRD, SEM

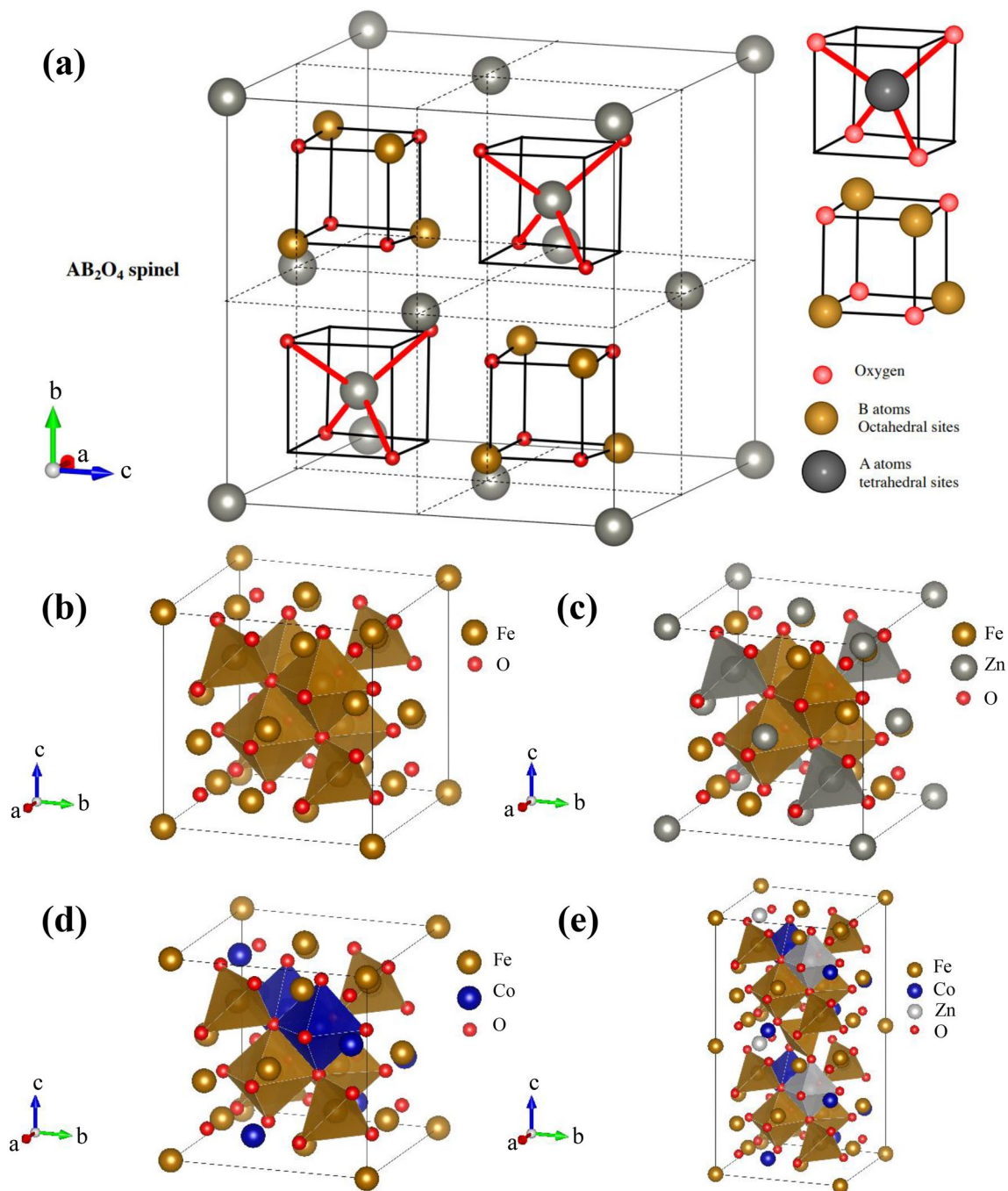


Figure 3. (a) Spinel model, showing A (tetrahedral) and B (octahedral) sites. Crystal structure of (b) Fe_3O_4 , (c) normal spinel ZnFe_2O_4 , (d) inverse spinel CoFe_2O_4 and (e) mixed spinel $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ NPs.

Parameter	ZnFe_2O_4 NPs	$\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs			
		$x=0.1$	$x=0.2$	$x=0.3$	$x=0.4$
Crystal structure	Cubic	Cubic	Cubic	Cubic	Cubic
Lattice parameter a (Å)	8.402	8.407	8.397	8.391	8.353
D_{XRD} (nm)	19.81 ± 4.8	18.82 ± 0.72	11.81 ± 3.76	12.43 ± 2.1	14.23 ± 2.9
Av. particle size by SEM (nm)	41.74 ± 0.22	40.67 ± 0.13	37.65 ± 0.11	38.61 ± 0.15	40.33 ± 0.13
Av. particle size by TEM (nm)	22.72 ± 0.62	21.85 ± 0.46	18.35 ± 0.32	20.12 ± 0.35	20.85 ± 0.47

Table 1. Crystal structure, lattice parameter (a), Av. crystallite size (D_{XRD}), Av. particle size determined by SEM and TEM of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs.

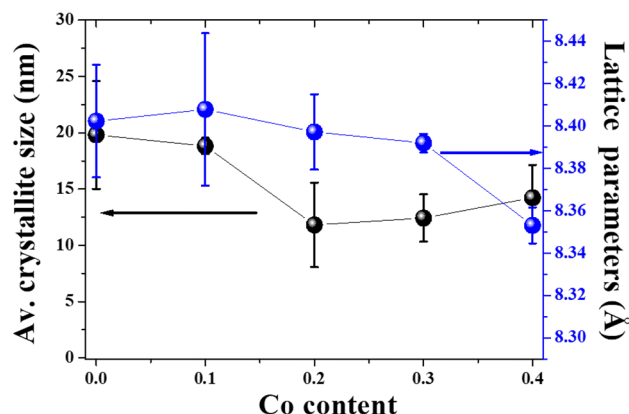
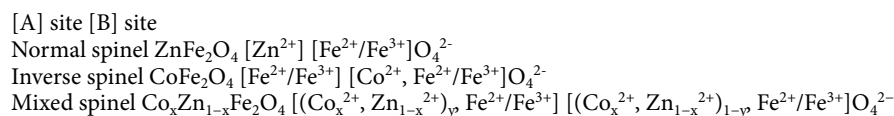


Figure 4. Plots of the lattice parameter (a) and Av. crystallite size (D_{XRD}) of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs as a function of Co content.

and TEM results, Co doping can significantly reduce the crystallite and particle sizes of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs.

FTIR study. FTIR measurements were performed over a wide range of wavenumbers from 400 to 4000 cm^{-1} . The obtained spectra are displayed in Fig. 7. As illustrated in this figure, all spectra are similar. The observed spectra at around 3442 and 1626 cm^{-1} correspond to O–H stretching and bending modes, respectively. This may be due to the absorption of water molecules by KBr pellets during spectroscopic studies. In the case of $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ and $\text{Co}_{0.4}\text{Zn}_{0.6}\text{Fe}_2\text{O}_4$ NPs, the peak at 1626 cm^{-1} shifts to a slightly lower frequency upon substitution of Co, implying that both samples are sensitive to moisture and water molecules²⁹. Additionally, the peak at 1435 cm^{-1} corresponds to the bending modes of anionic carboxylate C–H by ethylene glycol (EG) coated on the surfaces of nanoparticles^{30,31}. EG can function as a stabilizer that uses surfactant molecules to form coordination bonding or strong interaction. This can prevent aggregation of mixed spinel $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ and $\text{Co}_{0.4}\text{Zn}_{0.6}\text{Fe}_2\text{O}_4$ NPs. Moreover, it can kinetically control the growth rates of crystals and the morphology of NPs, as reported by Gözüak et al.²⁵. Additionally, it is established that small particle sizes and good dispersion are helpful for electrolyte ions to penetrate the porous surfaces of the electrodes and to provide for high specific capacitance. The spectra at 448 to 562 cm^{-1} were attributed to the characteristic vibrational modes of metal ion and oxygen atoms in the spinel structure^{32–34}. Specifically, the wavenumber at 448 cm^{-1} was ascribed to the stretching mode of metal and oxygen atoms at the B site (octahedral site). However, the same vibration mode at 562 cm^{-1} was attributed to the stretching mode of metal and oxygen atoms at the A site (tetrahedral site). Moreover, as the Co content increases, the peak position of vibrational mode at A site slightly shifts to a higher frequency region due to displacement of a heavy atom (Zn) by a lighter atom (Co)^{18,35}.

Oxidation state analysis. Figure 8a displays the normalized Zn K-edge XANES spectra of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs, as well as Zn foil and ZnO standards. As seen in Fig. 8a, the Zn foil and ZnO (having oxidation states of 0 and +2, respectively) show the maximum gradient of their spectra at different energy positions, 9659.0 and 9661.83 eV, respectively^{36–38}. For our samples, all the spectra display their maximal gradients in the range of 9660.20–9661.67 eV, implying that the oxidation state of the Zn cation is +2, in agreement with the work of Wiriya et al.³⁷. In Fig. 8b, the Co foil, $\text{Co}(\text{SO}_4)$, and Co_3O_4 standards reveal, respectively, the maximum gradient Co K-edge XANES spectra at energy positions of 7709, 7720.35, and 7726.68 eV. These energy positions correspond to the oxidation states of 0, +2, and (+2, +3), respectively. Similarly, our samples ($x=0.1-0.4$) reveal their maximum gradient Co K-edge XANES spectra at energy positions of 7721.75, 7722.56, 7722.84 and 7722.88 eV, respectively, which are close to that of $\text{Co}(\text{SO}_4)$. Therefore, it is suggested that the oxidation state of the Co cation is +2 with redistribution of the ions at A- and B-sites in the spinel structure^{39,40}. In Fig. 8c, the maximum gradient Fe K-edge XANES spectra of Fe foil, $\text{Fe}(\text{SO}_4)$, Fe_3O_4 , and $\text{Fe}_2(\text{SO}_4)_3$ appear, respectively, at 7112, 7122.74, 7125.07 and 7127.54 eV, corresponding to the oxidation states of 0, +2, (+2, +3) and +3, respectively. In the case of our samples with $x=0.0, 0.1, 0.2, 0.3$ and 0.4 , the maximum gradient Fe K-edge spectra appear at energy position of 7125.52, 7125.23, 7125.18, 7125.20 and 7125.16 eV, respectively, suggesting oxidation states +2 and +3 of Fe cations for these samples. Regarding our results and others related to the studies of Nilmoung et al.², Wiriya et al.^{37,40} and Liang et al.⁴¹, Co^{2+} ions can replace Zn^{2+} ions at both the A and B sites, while Fe^{2+} and Fe^{3+} ions can be distributed at both sites of a mixed spinel $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.1-0.4$) NPs, as shown in Fig. 3d. Additionally, the probable distribution of these ions at A and B sites is proposed as the following:



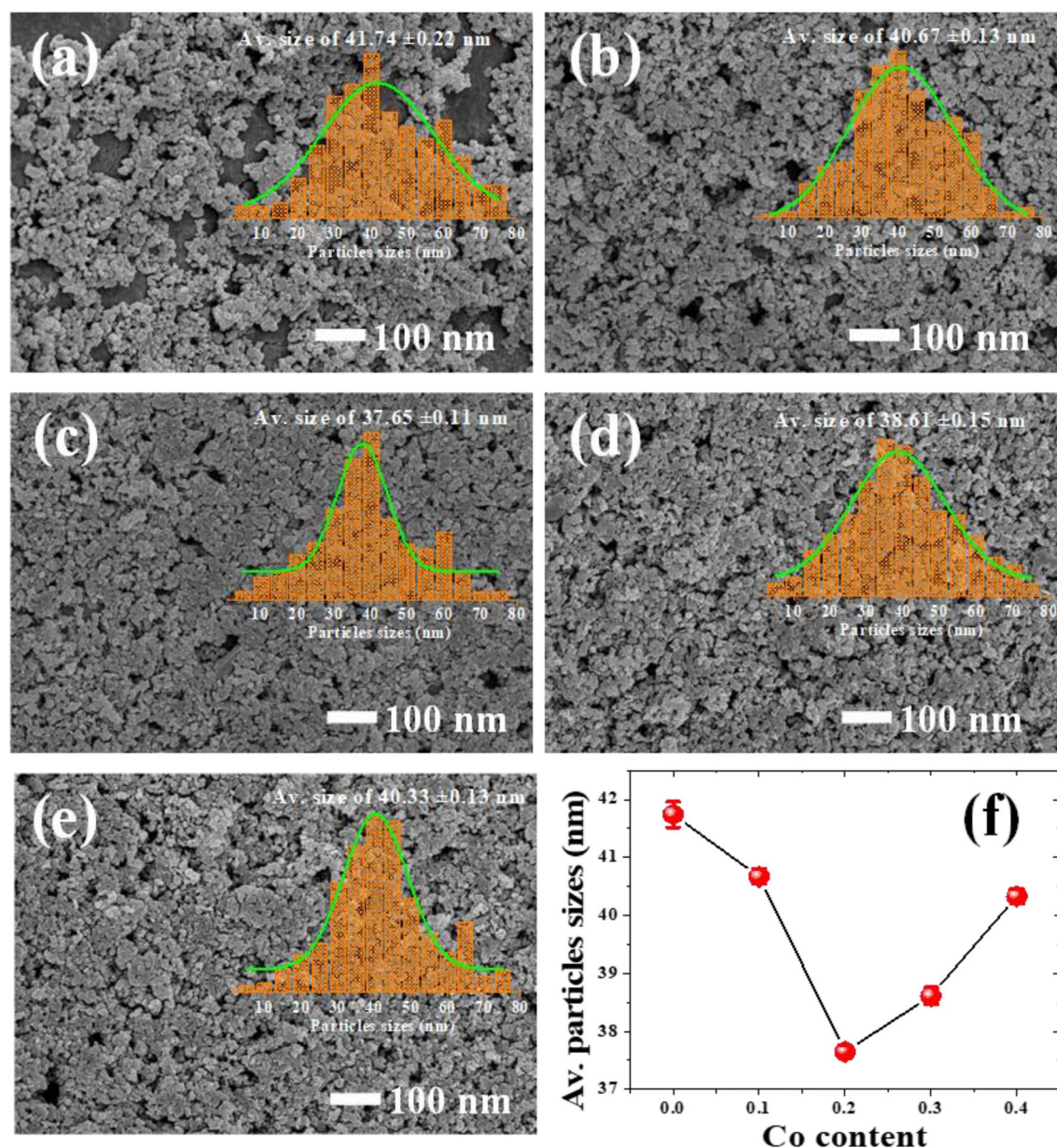


Figure 5. SEM images with histograms of the particle size distribution of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs (a) $x=0.0$, (b) $x=0.1$, (c) $x=0.2$, (d) $x=0.3$ and (e) $x=0.4$. (f) Plot of Av. particles sizes vs. Co content.

Surface area study. Figure 9a displays N_2 adsorption–desorption isotherms of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0$ – 0.4) NPs. These results were found to be typical type IV isotherms with small hysteresis loops, representing a mesoporous nature¹. Clearly, $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) NPs exhibit the maximum BET surface area, $84.30 \text{ m}^2 \text{ g}^{-1}$. Other electrodes, with $x=0.0$, 0.1 , 0.2 and 0.4 , show lower surface areas, 37.05 , 58.84 , 64.38 and $75.31 \text{ m}^2 \text{ g}^{-1}$, respectively. Based on the BJH model and the plot of pore volume vs. pore width shown in Fig. 9b, the pore volumes of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0$ – 0.4) NPs were calculated and found to be 0.01833 , 0.02491 , 0.2306 , 0.03127 and $0.0322 \text{ cm}^3/\text{g}$, respectively. Moreover, the pore size of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0$ – 0.4) NPs were determined to be 16.93 , 16.90 , 14.33 , 14.84 and 17.11 nm , respectively. It is clear that Co doping can significantly impact the surface area, pore volume and pore size of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.1$ – 0.4) NPs, and gives evidence of increased active sites and shortened transport paths at electrodes surfaces⁷.

Electrochemical properties study. The CV results of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0$ – 0.4) NPs electrodes recorded at a scan rate 5 mV/s over a potential window -0.2 to 0.6 V are shown in Fig. 10a at different scan rates of 5 – 100 mV/s in Fig. 10b–f. In Fig. 10a, a pair of reversible redox or faradaic redox reaction peaks can be observed in every curve, indicating a pseudocapacitive behavior of these electrodes^{1,5,15,19,42}. For the ZnFe_2O_4 ($x=0$) electrode, anodic and cathodic peaks appear at around 0.341 V and 0.184 V , respectively, which can be ascribed to stepwise oxidation and reduction of Zn^{2+} and $\text{Fe}^{3+}/\text{Fe}^{2+}$ in a KOH electrolyte, similar to earlier litera-

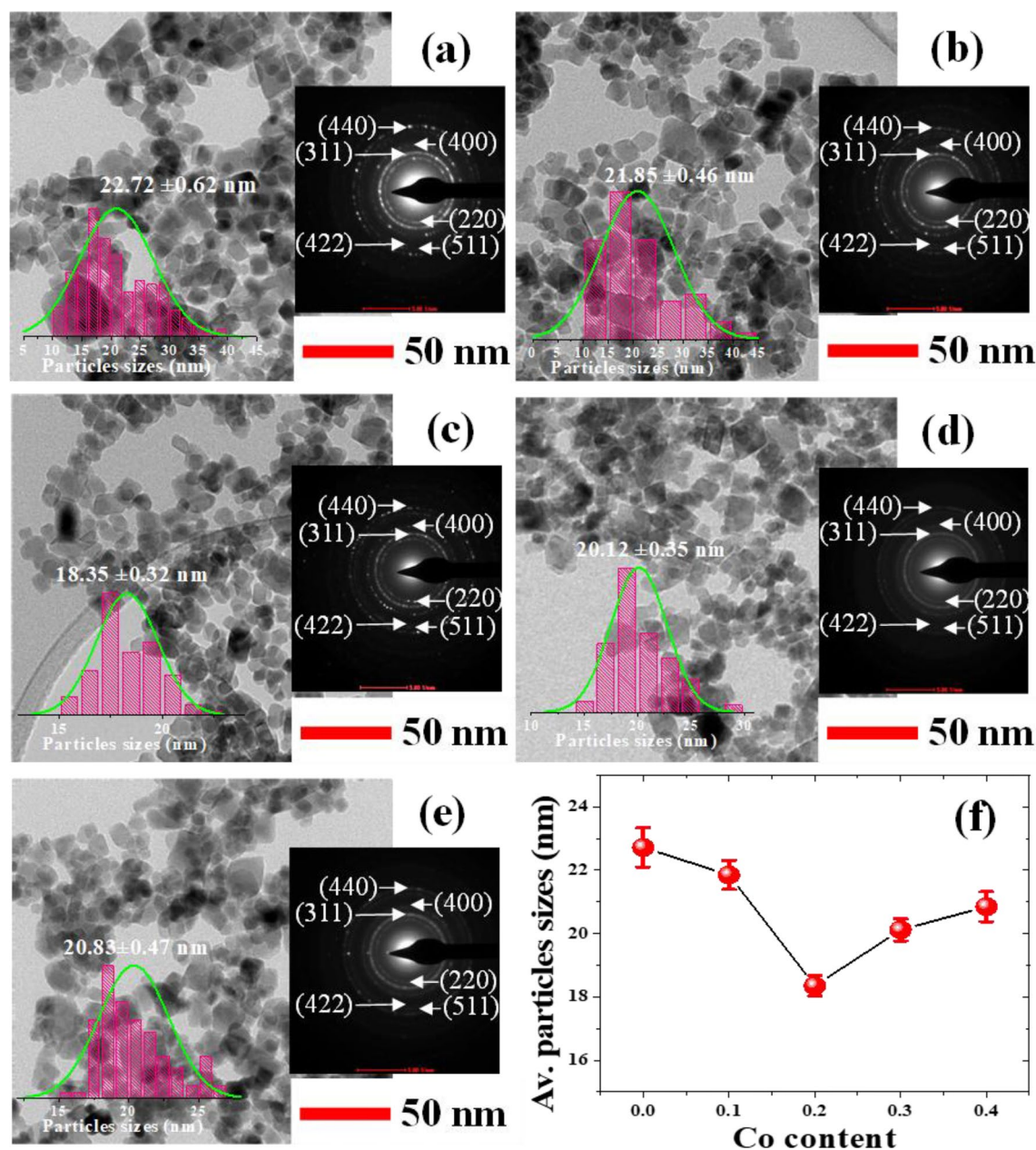


Figure 6. TEM images with SAED patterns and histograms showing the particle size distribution of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs (a) $x=0.0$, (b) $x=0.1$, (c) $x=0.2$, (d) $x=0.3$, and (e) $x=0.4$. (f) Plot of Av. particles sizes as a function of Co content.

ture reports^{10,15,42}. The charging process in ZnFe_2O_4 normal spinel is due to coupling between Zn^{2+} at its A site and $\text{Fe}^{3+}/\text{Fe}^{2+}$ at the B site. During discharge, $\text{Fe}^{3+}/\text{Fe}^{2+}$ and Zn^{2+} can become distributed among both sites, introducing a reversible redox reaction. However, in $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.1-0.4$) NPs electrodes, the anodic peaks were shifted from 0.372 to 0.422 V, while the cathodic peaks ranged from 0.186 to 0.139 V with increasing Co content. These anodic and cathodic peaks are related to the Co^{2+} and Zn^{2+} ion occupancy at the B site and $\text{Fe}^{3+}/\text{Fe}^{2+}$ at both A and B sites. This is a result of redox couples with the assistance of OH^- in the KOH electrolyte^{42,43}. Furthermore, it is observed that $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) electrode shows the largest CV area, corresponding to the highest C_{sc} value among these products. Figure 10b–f show CV curves the $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs electrodes performed at various scan rates from 5–100 mV/s. With increasing Co content and scan rate, the anodic and cathodic peaks reveal increased current values and areas of redox peaks. Optimal values were observed in the $x=0.3$ electrode, indicating that the charge storage process is dominated by a diffusion-controlled redox reaction^{5,43}. Moreover, the anodic and cathodic peaks at all potential values of every electrode were slightly shifted towards higher and lower potentials, respectively. This might be caused by a polarization effect due to an increased Co content. As seen in Fig. 10e, the closed CV curve of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) electrode is larger than those of other electrodes at different sweep rates, implying the best electrochemical performance.

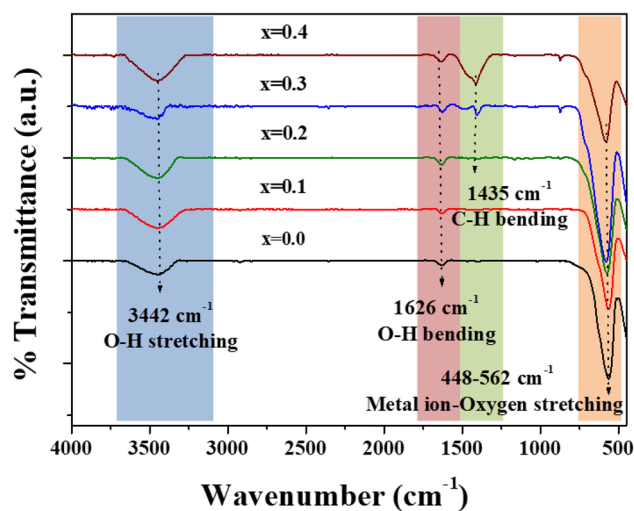


Figure 7. FTIR spectra of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs.

The GCD results measured over a potential window 0–0.45 V at 1 A/g and various current densities of 1–10 A/g were used to determine the capacitive performance of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes, as shown in Fig. 11a–f. In these figures, all GCD curves show a relatively asymmetric shape, implying a favorable pseudocapacitive behavior^{8,19,44} for all electrodes. The GCD results of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode show the highest specific capacitance among these products, agreeing well with the CV results. Moreover, the GCD curves of all $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs electrodes display a very low internal resistance, suggesting good conductivity of electrode materials^{4,15,21}.

Furthermore, the specific capacitances (C_{sc}) of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes were calculated with Eq. (1), using the integral discharge curves at various current densities from 1–10 A/g. The obtained data are plotted in Fig. 12a and summarized in Table 2. In this figure, the C_{sc} values decrease with increasing current density due to the decay of electrodes during redox reactions at high current density^{3,15}. Clearly, the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode exhibits the maximum C_{sc} value, 855.33 F/g, at a current density of 1 A/g, while other electrodes with $x = 0.0, 0.1, 0.2$ and 0.4 show lower C_{sc} values of 391.51, 530.86, 662.75 and 733.53 F/g, respectively. Figure 12b shows a Ragone plot of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes over a potential window of 0.0–0.45 V and at various current densities of 1–10 A/g in a KOH electrolyte. It is clearly seen in Fig. 12b that the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode delivers the highest energy density. This enhanced electrochemical performance is suggested to arise from improved electroactive sites with shortened conduction pathways, as well as numerous nanopaths that promote transport of various ionic species due to the presence of Co^{2+} ions in the structure²¹. Furthermore, Fig. 12c shows the capacity retention of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes after 1000 GCD cycle testing at 5 A g⁻¹. The capacity retention was found to be 54.83, 73.80, 81.63, 90.41 and 82.70% for $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ electrodes with $x = 0.0, 0.1, 0.2, 0.3$ and 0.4 , respectively. As can be seen, the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode exhibits better cycling stability among the electrodes. It is suggested that this might be due to more effective contact of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ electrode and KOH electrolyte. This promotes simultaneous faster ion/charge transport in the bulk of electrode and at the electrode/electrolyte interface to these achieve excellent properties^{6,8,12,38}. Moreover, this electrode has a higher active area via a uniform distribution of nanosized particles that prevents particle agglomeration, as shown in the SEM, TEM, and BET results. This enhances the electrical conductivity of the electrode¹⁰. The highest C_{sc} value obtained in the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode is superior to values reported in the literature on spinel TMOs (AB_2O_4), as illustrated in Table 3.

The highest C_{sc} value obtained in $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode is superior to earlier related work reported in literature on spinel TMOs (AB_2O_4), as illustrated in Table 3. Clearly in Table 3, the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode prepared by a hydrothermal method, shows a higher C_{sc} value than those obtained in many of TMOs (AB_2O_4) ferrites. The high specific capacitance of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode might be due to a homogeneous distribution of nanosized particles and the mesoporous nature of the material, which could promote electrolyte access. Moreover, with the high cycling stability retention of $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x = 0.3$) electrode, this material is a good candidate for supercapacitor applications. It is remarkable that Co ions in Co-doped ZnFe_2O_4 NPs can play a significant role in improving the electrochemical properties of these materials. Co ions can influence the interstitial sites of a ZnFe_2O_4 lattice, which can enhance the electrochemical activities of the electrode material. Moreover, the morphology of nanosized cuboidal shape-particles with good dispersion are supportive of electrolyte ion penetration of the porous electrode surface. This could result in a high specific capacitance. Additionally, Co doping could possibly increase cation transfer (Co^{2+} , Zn^{2+} and $\text{Fe}^{3+}/\text{Fe}^{2+}$) between A and B sites, resulting in more redox couples with the assistance of OH^- in KOH electrolyte.

Figure 12d shows the EIS spectra of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes, where the plots of the real part (Z') vs. an imaginary part (Z'') were obtained of a frequency range of 0.01 Hz to 10 MHz using an applied AC voltage of 10 mV. The EIS analysis data for each electrode is given in Table 2. Additionally, the Randle's equivalent circuit employed for EIS analysis, primarily consisting of the solution resistance (R_s), charge transfer

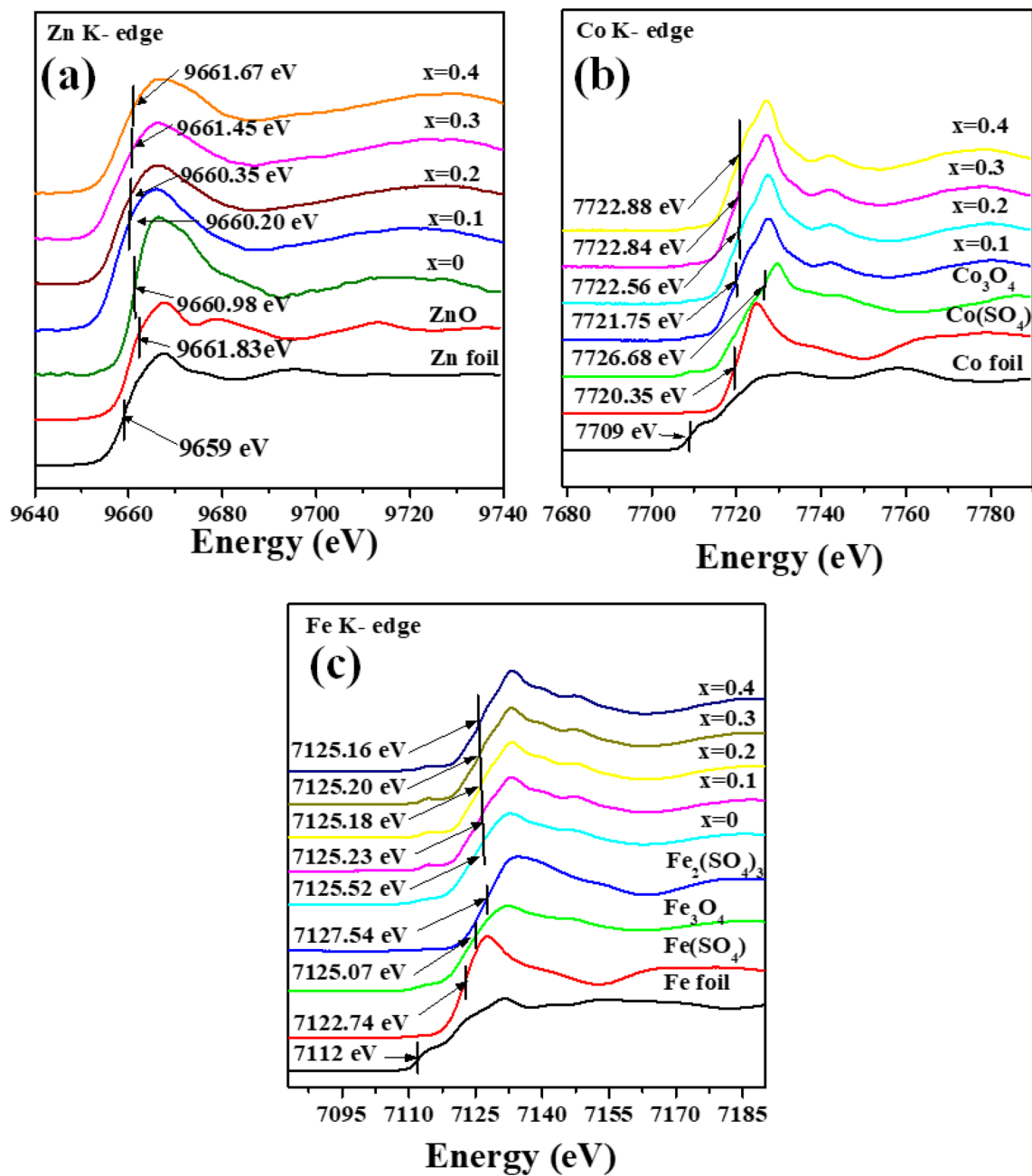


Figure 8. (a) Zn, (b) Co and (c) Fe K-edge XANES spectra of various standard materials and $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs.

resistance (R_{ct}), constant phase element (CPE) and Warburg resistance (R_w), is displayed in the inset of Fig. 12d. The plots shown in Fig. 12d display three regions, depending on the applied frequency¹⁷. Initially, the Z' axis intercept in the high frequency range represents the solution resistance (R_s) of the 3 M KOH electrolyte and working electrode interface^{6,15,38,43}. The R_s value for each $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0, 0.1, 0.2, 0.3$ and 0.4) NPs electrode was found to be 0.55, 0.67, 0.71, 0.68 and 0.82 Ω , respectively. However, the slight increase of R_s causes a reduction in the conductivity of the KOH electrolyte^{6,38}. In the next frequency range, where semicircular loops are observed, the diameter of each semicircular loop is related to electron charge transfer resistance (R_{ct}) at the electrode and electrolyte interface, resulting from the Faradaic redox process^{6,38,43,44}. Accordingly, the R_{ct} values were respectively found to be 4.56, 4.46, 3.83, 3.63 and 3.72 Ω for $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0, 0.1, 0.2, 0.3$ and 0.4) NPs electrodes. It is clear that the R_{ct} value of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) electrode is lower than that of other electrodes, indicating higher electrolytic ion diffusion. This might be due to the homogeneous surface of electrode that could provide area for effective active sites for the OH^- ions of the KOH electrolyte, promoting their easy access. This is in good agreement with the lowest R_{ct} value^{15,42,43}. Last, in the low frequency range, the observed slope of the straight-line portion of the curve reflects the Warburg resistance (R_w). This represents the ion diffusion process of redox material in the KOH electrolyte^{6,38}. The increased slope in this frequency range

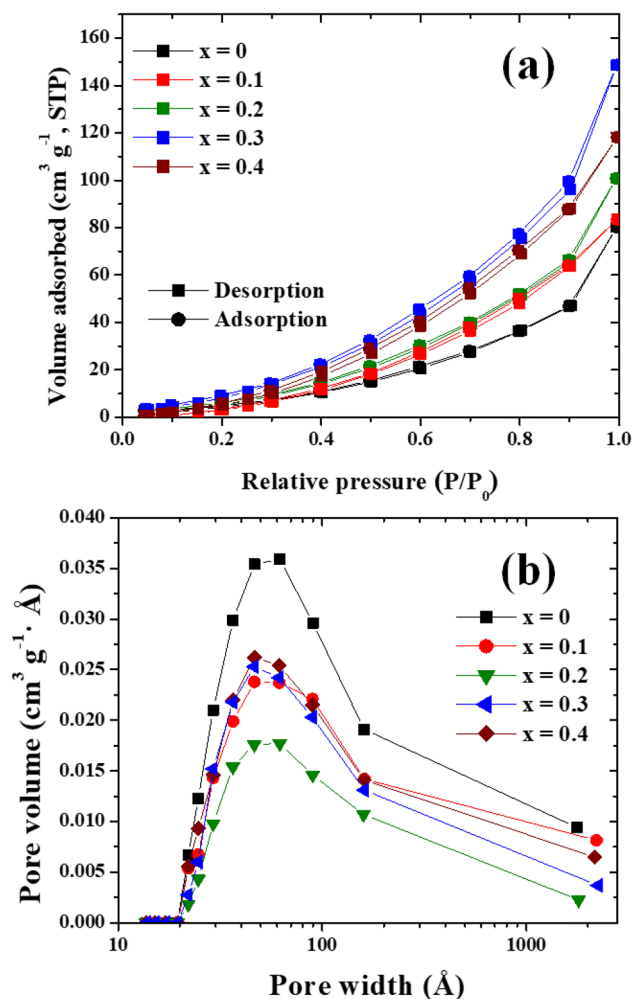


Figure 9. (a) BET isotherm, (b) pore size distribution curves of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs.

indicates that the materials have become more purely capacitive^{2,32}. The slope values of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0, 0.1, 0.2, 0.3$ and 0.4) NPs electrodes were determined to be 4.08, 5.31, 6.75, 7.32 and 5.60, respectively. As seen, the slope value of the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) electrode is highest among the electrodes, suggesting its faster ion transfer from the electrolyte and providing a greater C_{sc} value^{7,44}.

Conclusion

$\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs samples were successfully synthesized using a hydrothermal method. All $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs have a cubic spinel structure as revealed by XRD. The a , D_{XRD} and A_v particles sizes of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs slightly decreased with increasing Co content (8.402 to 8.353 Å for a , 19.81 ± 4.8 to 14.23 ± 2.9 nm for D_{XRD} and 22.72 ± 0.62 to 20.85 ± 0.47 nm for the A_v particles sizes). This was due to the substitution of Co^{2+} ions of smaller ionic radius at the A and B sites in a suggested mixed spinel structure of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs. SEM and TEM images displayed the homogeneous distribution of NPs of a cuboidal shape, which could significantly increase the active surface area of electrodes (supported by the BET results) and beneficially provide optimal penetration paths for fast ion/electron transfer. The results in electrochemical enhancement of electrodes. The presence of Zn^{2+} , Co^{2+} and Fe^{2+} and Fe^{3+} ions in all samples was confirmed by the XANES results. According to the suggested mixed spinel ferrites of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs, Co^{2+} could replace Zn^{2+} ions at A and B sites, while Fe^{2+} and Fe^{3+} ions could be redistributed at both sites as well. The distribution of these ions could well provide for the Faradaic redox reactions of a pseudo-capacitive characteristic of the materials, as illustrated by the CV, GCD and EIS results. From these results, it is emphasized that Co ions could significantly influence the structure, morphology and electrochemical properties of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs. The highest C_{sc} value, 855.33 F/g at 1 A/g with a 90.41% capacity retention after 1000 GCD cycle testing, was achieved in a working $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ ($x=0.3$) NPs electrode. Based on these results, the $\text{Co}_{0.3}\text{Zn}_{0.7}\text{Fe}_2\text{O}_4$ NPs are suggested as a suitable candidate material for supercapacitor electrodes.

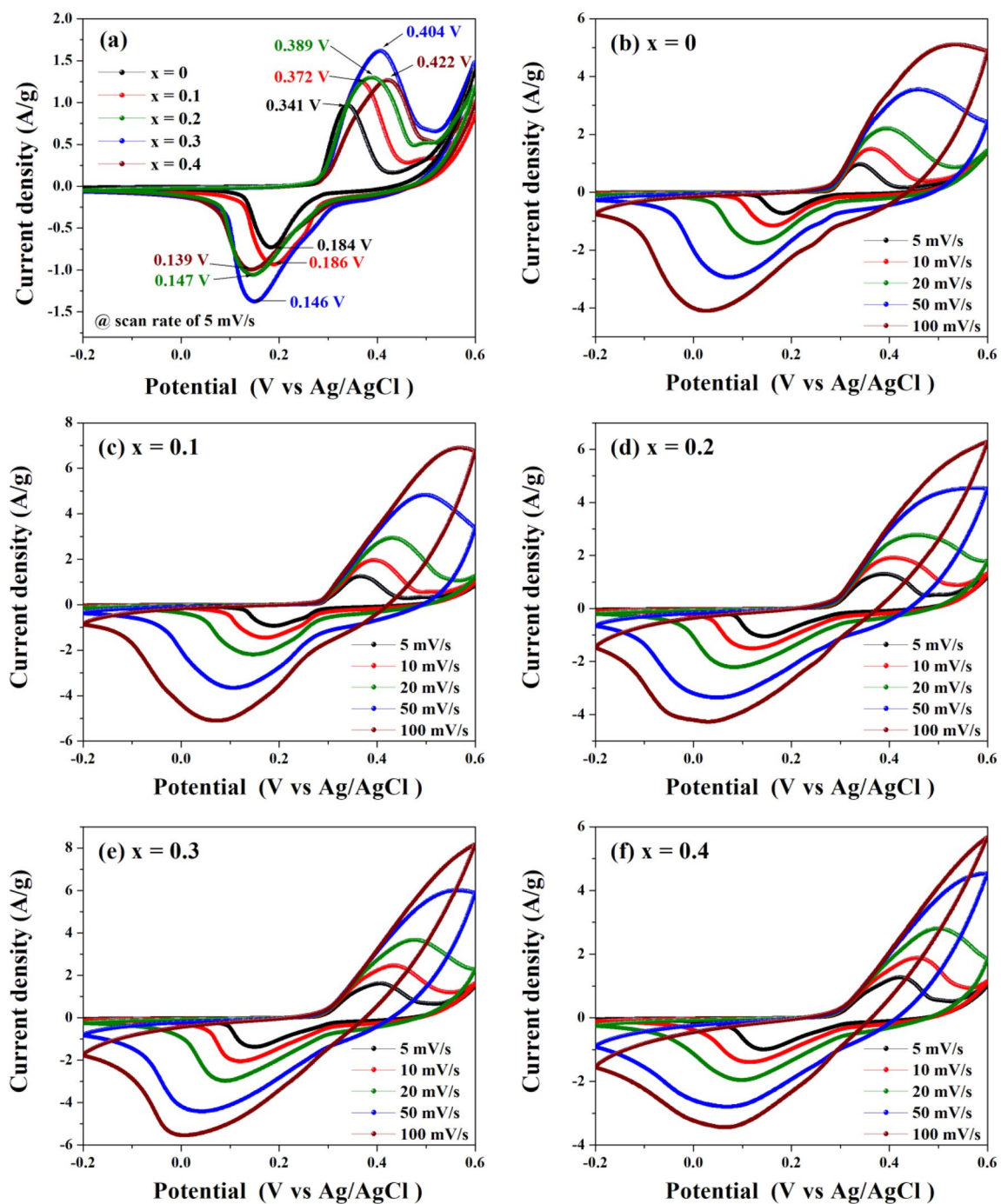


Figure 10. CV curves of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ (x=0.0–0.4) NPs electrodes measured at scan rate (a) 5 mV/s and (b)–(f) 5–100 mV/s.

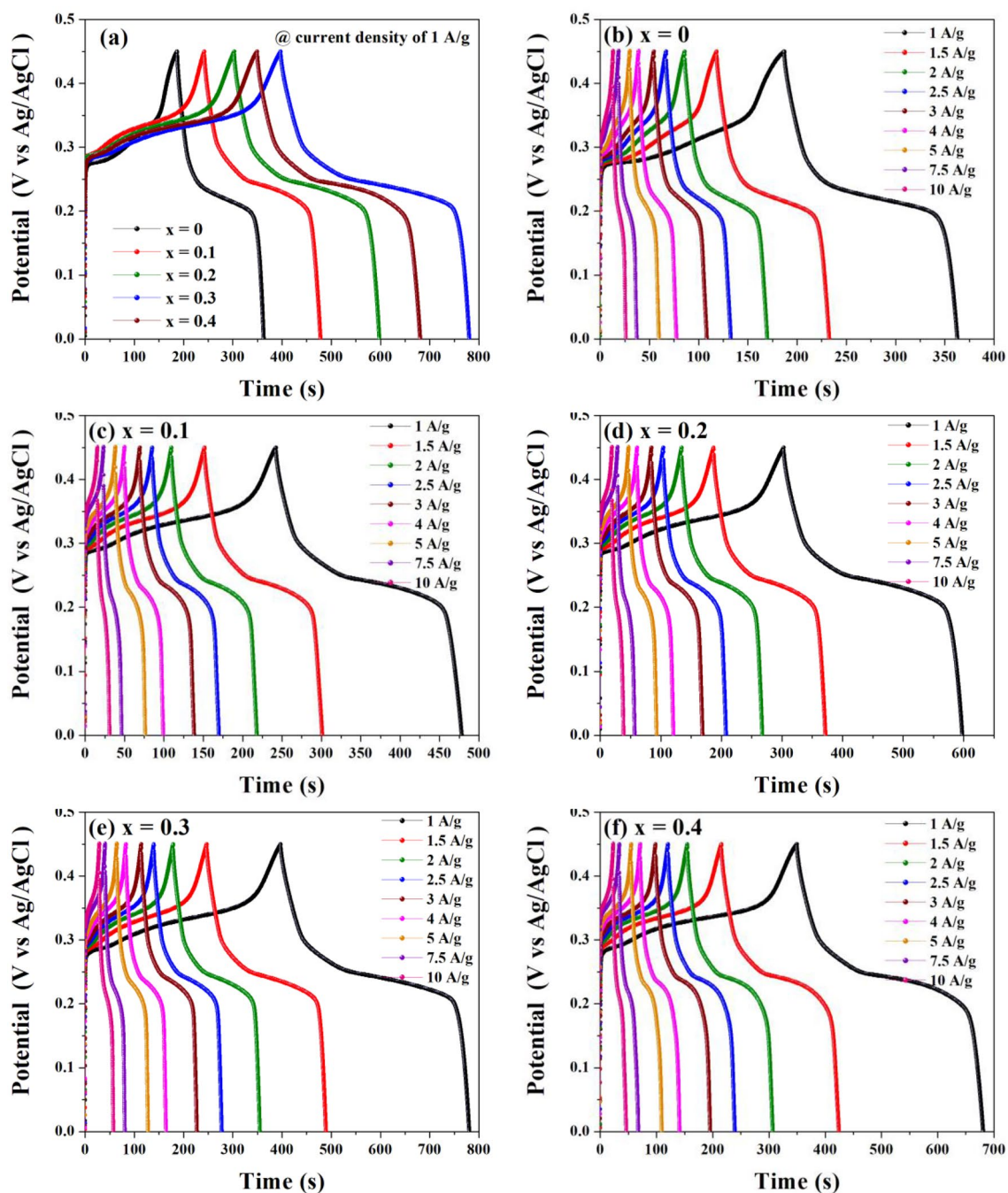


Figure 11. GCD curves of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x=0.0-0.4$) NPs electrodes measured at various current densities (a) 1 A/g and (b)–(f) 1–10 A/g.

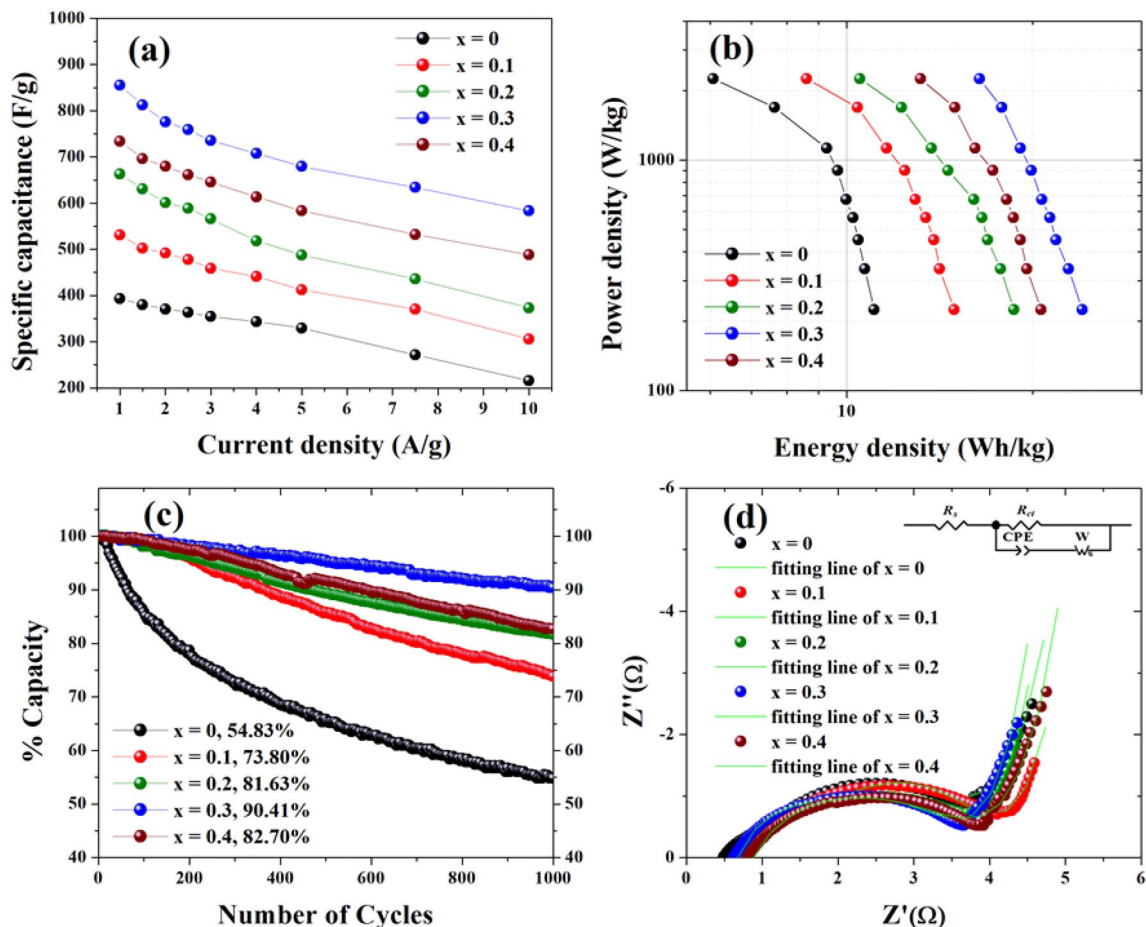


Figure 12. (a) Plots of specific capacitance as a function of current density, (b) Ragone plots at various current densities, (c) retention after 1000 cycles during charge–discharge testing at a current density of 5 A/g and (d) line fitting of the Nyquist plots of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes.

Parameter	ZnFe_2O_4 NP	$\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ NPs				
		x = 0.1	x = 0.2	x = 0.3	x = 0.4	
C _{sc} (F/g)	1 A/g	393.51	530.86	662.75	855.33	733.53
	1.5 A/g	380.26	502.36	631.20	812.67	696.07
	2 A/g	370.80	492.13	601.06	775.56	679.42
	2.5 A/g	363.77	477.56	588.72	758.89	661.67
	3 A/g	354.53	458.67	565.93	735.67	645.53
	4 A/g	343.55	441.24	518.48	707.64	613.42
	5 A/g	329.78	412.12	487.66	679.45	583.56
	7.5 A/g	271.33	370.16	435.83	634.01	532.22
	10 A/g	215.70	306.05	373.10	583.56	488.67
Capacity retention (%) at 5 A/g		54.83	73.80	81.63	90.41	82.70
EIS analysis	R _s (Ω)	0.55	0.67	0.71	0.68	0.82
	R _{ct} (Ω)	4.56	4.46	3.83	3.63	3.72
	R _w	4.08	5.31	6.75	7.32	5.60

Table 2. Specific capacitance at various current densities, capacity retention after 1000 GCD cycle testing at 5 A/g and EIS analysis of $\text{Co}_x\text{Zn}_{1-x}\text{Fe}_2\text{O}_4$ ($x = 0.0\text{--}0.4$) NPs electrodes.

Electrode material	Synthesis method (Morphology)	Csc value at current density or scan rate	capacity retention at cycles	electrolyte
CoFe ₂ O ₄ ¹	Co-precipitation method (Nanoparticles)	1210 F/g at 1 A/g	82% at 5000	1 M KOH
NiFe ₂ O ₄ @CoFe ₂ O ₄ ³	Electrospinning method (Nanofibers)	480 F/g at 1 A/g	87% at 2000	3 M KOH
MnFe ₂ O ₄ ⁴	Hydrothermal method (Nanoparticles)	1221 F/g at 0.5 A/g	90% at 1500	3 M KOH
Ni _{0.4} Co _{0.6} Fe ₂ O ₄ ⁵	Wet chemical method (Nanoparticles)	237 F/g at 1 A/g	97% at 4000	3 M KOH
CoFe ₂ O ₄ /NiFe ₂ O ₄ ⁶	Hydrothermal method (Nanospheres)	269 F/g at 1 A/g	81% at 1000	2 M KOH
ZnFe ₂ O ₄ ¹¹	Solvothermal technique (Microspheres)	175 F/g at 5 A/g	82.75% at 1000	1 M KOH
ZnFe ₂ O ₄ ¹²	Wet chemical method (Nanospheres)	615 F/g at 3 mA/cm ²	–	6 M KOH
ZnFe ₂ O ₄ /NRG ¹³	Solvothermal method (Nanocrystals)	244 F/g at 0.5 A/g	83.8% at 5000	1 M KOH
ZnFe ₂ O ₄ ¹⁵	Sonochemical method (Nanoparticles)	712 F/g at 2 mV/s	96.6% at 2000	6 M KOH
CoFe ₂ O ₄ /MWCNTs ¹⁹	Sonochemical synthesis (Nanocomposite)	390 F/g at 1 mA/cm ²	86.9% at 2000	1 M KOH
Ce _{0.3} CoFe _{1.7} O ₄ ²⁰	Hydrothermal method (Nanostructure)	625 F/g at 0.5 A/g	–	1 M KOH
CoFe ₂ O ₄ /CNTs ²¹	Hydrothermal method (Nanocomposite)	1240 F/g at 0.5 A/g	75.8% at 1000	2 M KOH
CoFe ₂ O ₄ ⁴⁴	solution combustion method (Nanoparticles)	195 F/g at 1 mV/s	–	1 M KOH
CoFe ₂ O ₄ /rGO ⁴⁵	Solvothermal method (Nanocomposite)	551 F/g at 2 mV/s	98% at 2000	2 M KOH
Co _{0.3} Zn _{0.7} Fe ₂ O ₄ ^{This work}	Hydrothermal method (Nanoparticles)	855.33 F/g at 1 A/g	90.41% at 1000	3 M KOH

Table 3. Electrochemical properties of electrodes fabricated from various spinel TMOs (AB₂O₄) and synthesized Co_{0.3}Zn_{0.7}Fe₂O₄ NPs electrodes.

Data availability

All data generated or analyzed during this study are included in this published article.

Received: 15 October 2022; Accepted: 10 February 2023

Published online: 13 February 2023

References

- Vijayalakshmi, S., Elaiyappillai, E., Johnson, P. M. & Lydia, I. S. Multifunctional magnetic CoFe₂O₄ nanoparticles for the photocatalytic discoloration of aqueous methyl violet dye and energy storage applications. *J. Mater. Sci. Mater. Electron.* **31**, 10738–10749. <https://doi.org/10.1007/s10854-020-03624-z> (2020).
- Nilmoung, S. *et al.* Electrospun carbon/CuFe₂O₄ composite nanofibers with improved electrochemical energy storage performance. *J. Alloy. Compd.* **688**, 1131–1140. <https://doi.org/10.1016/j.jallcom.2016.06.251> (2016).
- Wang, Q., Gao, H., Qin, X., Dai, J. & Li, W. Fabrication of NiFe₂O₄@CoFe₂O₄ core-shell nanofibers for high-performance supercapacitors. *Mater. Res. Express* **7**, 015020. <https://doi.org/10.1088/2053-1591/ab61ba> (2020).
- Sharifi, S., Yazdani, A. & Rahimi, K. Incremental substitution of Ni with Mn in NiFe₂O₄ to largely enhance its supercapacitance properties. *Sci. Rep.* **10**, 10916. <https://doi.org/10.1038/s41598-020-67802-z> (2020).
- Malima, N. M. *et al.* Solventless synthesis of nanospinel Ni_{1-x}Co_xFe₂O₄ (0 ≤ x ≤ 1) solid solutions for efficient electrochemical water splitting and supercapacitance. *RSC Adv.* **11**, 31002–31014. <https://doi.org/10.1039/D1RA04833C> (2021).
- Feng, X. *et al.* Hierarchical CoFe₂O₄/NiFe₂O₄ nanocomposites with enhanced electrochemical capacitive properties. *J. Mater. Sci.* **53**, 2648–2657. <https://doi.org/10.1007/s10853-017-1735-9> (2018).
- Kotutha, I. *et al.* Electrochemical properties of rGO/CoFe₂O₄ nanocomposites for energy storage application. *Ionics* **25**, 5401–5409. <https://doi.org/10.1007/s11581-019-03114-1> (2019).
- Aktara, M. N., Nayim, S., Sahoo, N. K. & Hossain, M. The synthesis of thiol-stabilized silver nanoparticles and their application towards the nanomolar-level colorimetric recognition of glutathione. *New J. Chem.* **43**, 13480–13490. <https://doi.org/10.1039/C9NJ01360A> (2019).
- Silva, E. C. *et al.* Influence of temperature on the preparation of CoFe₂O₄ by the sol-gel method and its application in electrochemical energy storage. *J. Solid State Electrochem.* **24**, 1961–1968. <https://doi.org/10.1007/s10008-020-04616-z> (2020).
- Perumal, P., Kiruthika, T., Sivaraj, P., Lakshmi, D. & Selvin, P. C. Tamarind seed polysaccharide biopolymer-assisted synthesis of spinel zinc iron oxide as a promising alternate anode material for lithium-ion batteries. *J. Mater. Sci. Mater. Electron.* **31**, 10593–10604. <https://doi.org/10.1007/s10854-020-03608-z> (2020).
- Saraf, M. *et al.* Electrochemical energy storage properties of solvothermally driven ZnFe₂O₄ microspheres. *Mater. Res. Express* **6**, 095534. <https://doi.org/10.1088/2053-1591/ab3339> (2019).
- Vadiyar, M. M. *et al.* Binder-free chemical synthesis of ZnFe₂O₄ thin films for asymmetric supercapacitor with improved performance. *Ionics* **23**, 741–749. <https://doi.org/10.1007/s11581-016-1833-8> (2017).

13. Li, L. *et al.* Uniformly dispersed ZnFe₂O₄ nanoparticles on nitrogen-modified graphene for high-performance supercapacitor as electrode. *Sci. Rep.* **7**, 43116. <https://doi.org/10.1038/srep43116> (2017).
14. Fan, C. *et al.* ZnFe₂O₄ nanoparticles for electrochemical determination of trace Hg(II), Pb(II), Cu(II), and glucose. *ACS Appl. Nano Mater.* **4**, 4026–4036. <https://doi.org/10.1021/acsnm.1c00379> (2021).
15. Roshani, R. & Tadjarodi, A. Synthesis of ZnFe₂O₄ nanoparticles with high specific surface area for high-performance supercapacitor. *J. Mater. Sci. Mater. Electron.* **31**, 23025–23036. <https://doi.org/10.1007/s10854-020-04830-5> (2020).
16. Heydari, N., Kheirmand, M. & Heli, H. A nanocomposite of CoFe₂O₄-carbon microspheres for electrochemical energy storage applications. *Int. J. Green Energy* **16**, 476–482. <https://doi.org/10.1080/15435075.2019.1580198> (2019).
17. Shanmugavani, A., Kalpana, D. & Selvan, R. K. Electrochemical properties of CoFe₂O₄ nanoparticles as negative and Co(OH)₂ and Co₂Fe(CN)₆ as positive electrodes for supercapacitors. *Mater. Res. Bull.* **71**, 133–141. <https://doi.org/10.1016/j.materresbull.2015.04.018> (2015).
18. Mohamed, W. S. *et al.* Impact of Co²⁺ substitution on microstructure and magnetic properties of Co_xZn_{1-x}Fe₂O₄ nanoparticles. *Nanomaterials* **9**, 1602. <https://doi.org/10.3390/nano9111602> (2019).
19. Acharya, J. *et al.* Facile one pot sonochemical synthesis of CoFe₂O₄/MWCNTs hybrids with well-dispersed MWCNTs for asymmetric hybrid supercapacitor applications. *Int. J. Hydrogen Energy* **45**, 3073–3085. <https://doi.org/10.1016/j.ijhydene.2019.11.169> (2020).
20. Nabi, G. *et al.* Role of cerium-doping in CoFe₂O₄ electrodes for high performance supercapacitors. *J. Energy Storage* **29**, 101452. <https://doi.org/10.1016/j.est.2020.101452> (2020).
21. Yue, L. *et al.* One-pot synthesis CoFe₂O₄/CNTs composite for asymmetric supercapacitor electrode. *Solid State Ionics* **329**, 15–24. <https://doi.org/10.1016/j.ssi.2018.11.006> (2019).
22. Bourrioux, S. *et al.* Evaluation of electrochemical performances of ZnFe₂O₄/γ-Fe₂O₃ nanoparticles prepared by laser pyrolysis. *New J. Chem.* **41**, 9236–9243. <https://doi.org/10.1039/C7NJ00735C> (2017).
23. Zeng, X. *et al.* Direct observation of cation distributions of ideal inverse spinel CoFe₂O₄ nanofibres and correlated magnetic properties. *Nanoscale* **9**, 7493–7500. <https://doi.org/10.1039/C7NR02013A> (2017).
24. Wongpratat, U., Maensiri, S. & Swatsitang, E. EXAFS study of cations distribution dependence of magnetic properties in Co_{1-x}Zn_xFe₂O₄ nanoparticles prepared by hydrothermal method. *Microelectron. Eng.* **146**, 68–75. <https://doi.org/10.1016/j.mee.2015.03.059> (2015).
25. Gözüak, F., Köseoğlu, Y., Baykal, A. & Kavas, H. Synthesis and characterization of CoxZn_{1-x}Fe₂O₄ magnetic nanoparticles via a PEG-assisted route. *J. Magn. Magn. Mater.* **321**, 2170–2177. <https://doi.org/10.1016/j.jmmm.2009.01.008> (2009).
26. Mathew, D. S. & Juang, R.-S. An overview of the structure and magnetism of spinel ferrite nanoparticles and their synthesis in microemulsions. *Chem. Eng. J.* **129**, 51–65. <https://doi.org/10.1016/j.cej.2006.11.001> (2007).
27. Feng, J., Xiong, R., Liu, Y., Su, F. & Zhang, X. Preparation of cobalt substituted zinc ferrite nanopowders via auto-combustion route: An investigation to their structural and magnetic properties. *J. Mater. Sci. Mater. Electron.* **29**, 18358–18371. <https://doi.org/10.1007/s10854-018-9950-y> (2018).
28. Malik, H. *et al.* Influence of cobalt substitution on the magnetic properties of zinc nanocrystals synthesized via micro-emulsion route. *Ceram. Int.* **40**, 9439–9444. <https://doi.org/10.1016/j.ceramint.2014.02.015> (2014).
29. Monisha, P., Priyadarshini, P., Gomathi, S. S., Mahendran, M. & Pushpanathan, K. Role of Zn dopant on superparamagnetic property of CoFe₂O₄ nanoparticles. *Appl. Phys. A* **125**, 736. <https://doi.org/10.1007/s00339-019-3014-x> (2019).
30. Yuliantika, D. *et al.* Exploring structural properties of cobalt ferrite nanoparticles from natural sand. *IOP Conf. Ser. Mater. Sci. Eng.* **515**, 012047. <https://doi.org/10.1088/1757-899X/515/1/012047> (2019).
31. Chieng, B. W., Ibrahim, N. A., Yunus, W. M. Z. W. & Hussein, M. Z. Poly(lactic acid)/Poly(ethylene glycol) Polymer Nanocomposites: Effects of Graphene Nanoplatelets. *Polymers* **6**, 93–104. <https://doi.org/10.3390/polym6010093> (2014).
32. Huang, Z., Zhu, Y., Wang, S. & Yin, G. Controlled growth of aligned arrays of Cu–Ferrite nanorods. *Crystal Growth Des.* **6**, 1931–1935. <https://doi.org/10.1021/cg0505517> (2006).
33. Laokul, P., Amornkitbamrung, V., Seraphin, S. & Maensiri, S. Characterization and magnetic properties of nanocrystalline CuFe₂O₄, NiFe₂O₄, ZnFe₂O₄ powders prepared by the Aloe vera extract solution. *Curr. Appl. Phys.* **11**, 101–108. <https://doi.org/10.1016/j.cap.2010.06.027> (2011).
34. Liu, W. *et al.* Understanding the formation of ultrafine spinel CoFe₂O₄ nanoplatelets and their magnetic properties. *J. Appl. Phys.* **112**, 104306. <https://doi.org/10.1063/1.4765033> (2012).
35. Köseoğlu, Y., Alan, F., Tan, M., Yilgin, R. & Öztürk, M. Low temperature hydrothermal synthesis and characterization of Mn doped cobalt ferrite nanoparticles. *Ceram. Int.* **38**, 3625–3634. <https://doi.org/10.1016/j.ceramint.2012.01.001> (2012).
36. Sakurai, S., Sasaki, S., Okube, M., Ohara, H. & Toyoda, T. Cation distribution and valence state in Mn–Zn ferrite examined by synchrotron X-rays. *Physica B* **403**, 3589–3595. <https://doi.org/10.1016/j.physb.2008.05.035> (2008).
37. Wiriya, N., Bootchanont, A., Maensiri, S. & Swatsitang, E. Magnetic properties of Zn_{1-x}Mn_xFe₂O₄ nanoparticles prepared by hydrothermal method. *Microelectron. Eng.* **126**, 1–8. <https://doi.org/10.1016/j.mee.2014.03.044> (2014).
38. Karaphun, A. *et al.* Influence of calcination temperature on structural, morphological, and electrochemical properties of Zn₂P₂O₇ nanostructure. *Surfaces Interfaces* **23**, 100961. <https://doi.org/10.1016/j.surfin.2021.100961> (2021).
39. Sato Turtelli, R. *et al.* Interplay between the cation distribution and production methods in cobalt ferrite. *Mater. Chem. Phys.* **132**, 832–838. <https://doi.org/10.1016/j.matchemphys.2011.12.020> (2011).
40. Wiriya, N., Bootchanont, A., Maensiri, S. & Swatsitang, E. X-ray absorption fine structure analysis of Mn_{1-x}Co_xFe₂O₄ nanoparticles prepared by hydrothermal method. *Jpn. J. Appl. Phys.* **53**, 69. <https://doi.org/10.7567/jjap.53.06jf09> (2014).
41. Liang, X. *et al.* The valence and site occupancy of substituting metals in magnetite spinel structure Fe_{3-x}M_xO₄ (M = Cr, Mn, Co and Ni) and their influence on thermal stability: An XANES and TG-DSC investigation. *Solid State Sci.* **15**, 115–122. <https://doi.org/10.1016/j.solidstatesciences.2012.10.005> (2013).
42. Wang, J. *et al.* Self-supported ultrathin mesoporous CoFe₂O₄/CoO nanosheet arrays assembled from nanowires with enhanced lithium storage performance. *J. Mater. Sci.* **51**, 6590–6599. <https://doi.org/10.1007/s10853-016-9902-y> (2016).
43. Yao, J. *et al.* Preparation of ZnFe₂O₄/α-Fe₂O₃ nanocomposites from sulfuric acid leaching liquor of jarosite residue and their application in lithium-ion batteries. *Front. Chem.* **6**, 442. <https://doi.org/10.3389/fchem.2018.00442> (2018).
44. Guo, X. *et al.* Design and synthesis of CoFe₂O₄ quantum dots for high-performance supercapacitors. *J. Alloy. Compd.* **764**, 128–135. <https://doi.org/10.1016/j.jallcom.2018.06.054> (2018).
45. Rani, B. & Sahu, N. K. Electrochemical properties of CoFe₂O₄ nanoparticles and its rGO composite for supercapacitor. *Diamond Rel. Mater.* **108**, 107978. <https://doi.org/10.1016/j.diamond.2020.107978> (2020).

Acknowledgements

This research was funded by the Research and Graduate Studies of Khon Kaen University. The Rajamangala University of Technology Rattanakosin, Wang Klai Kangwon Campus, Hua Hin, Prachuap khiri khan, Thailand is also thanked for their co-financial support.

Author contributions

E.S., A.K. and T.P. designed this research. A.K., S.P. and P.M. carried out the experiments. E.S., A.K., I.K., T.P. and P.M. analyzed data. E.S., A.K. and T.P. prepared the manuscript. All authors contributed to the scientific discussion and manuscript revisions.

Competing interests

The authors declare no competing interests.

Additional information

Correspondence and requests for materials should be addressed to E.S.

Reprints and permissions information is available at www.nature.com/reprints.

Publisher's note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Open Access This article is licensed under a Creative Commons Attribution 4.0 International License, which permits use, sharing, adaptation, distribution and reproduction in any medium or format, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons licence, and indicate if changes were made. The images or other third party material in this article are included in the article's Creative Commons licence, unless indicated otherwise in a credit line to the material. If material is not included in the article's Creative Commons licence and your intended use is not permitted by statutory regulation or exceeds the permitted use, you will need to obtain permission directly from the copyright holder. To view a copy of this licence, visit <http://creativecommons.org/licenses/by/4.0/>.

© The Author(s) 2023