Article [18F]Difluorocarbene for positron emission tomography

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Jeroen B. I. Sap1,9, Claudio F. Meyer1,2,9, Joseph Ford1 , Natan J. W. Straathof1 , Alexander B. Dürr1 , Mariah J. Lelos3 , Stephen J. Paisey4 , Tim A. Mollner1 , Sandrine M. Hell1 , Andrés A. Trabanco2 , Christophe Genicot5 , Christopher W. am Ende6 , Robert S. Paton7 , Matthew Tredwell^{4,8} & Véronique Gouverneur^{1⊠}

The advent of total-body positron emission tomography (PET) has vastly broadened the range of research and clinical applications of this powerful molecular imaging technology^{[1](#page-5-0)}. Such possibilities have accelerated progress in fluorine-18 (¹⁸F) radiochemistry with numerous methods available to 18F-label (hetero)arenes and alkanes^{[2](#page-5-1)}. However, access to ¹⁸F-difluoromethylated molecules in high molar activity is mostly an unsolved problem, despite the indispensability of the difuoromethyl group for pharmaceutical drug discovery^{[3](#page-6-0)}. Here we report a general solution by introducing carbene chemistry to the field of nuclear imaging with a $[$ ¹⁸F] difuorocarbene reagent capable of a myriad of 18F-difuoromethylation processes. In contrast to the tens of known difluorocarbene reagents, this ¹⁸F-reagent is carefully designed for facile accessibility, high molar activity and versatility. The issue of molar activity is solved using an assay examining the likelihood of isotopic dilution on variation of the electronics of the difuorocarbene precursor. Versatility is demonstrated with multiple [18F]difuorocarbene-based reactions including O–H, S–H and N–H insertions, and cross-couplings that harness the reactivity of ubiquitous functional groups such as (thio)phenols, *N*-heteroarenes and aryl boronic acids that are easy to install. The impact is illustrated with the labelling of highly complex and functionalized biologically relevant molecules and radiotracers.

Since the pioneering work of Curtius⁴ and Staudinger^{[5](#page-6-2)}, carbenes have had an important role in organic and organometallic chemistry^{[6](#page-6-3)}, and have found applications in biological^{[7](#page-6-4)}, medicinal^{[8](#page-6-5)} and materials^{[9](#page-6-6)} sciences. One area yet to embrace the synthetic power of carbenes in radiolabelled form is nuclear science, and more specifically, positron emission tomography (PET) (Fig. [1a\)](#page-1-0). This molecular imaging technology, routinely used for clinical diagnosis and drug development, requires radiotracers for in vivo tracking of complex biological processes¹⁰. Radiolabelling is possible with a range of positron-emitting radionuclides, including fluorine-18 (^{18}F) , which displays outstanding properties (97% β^* decay, 109.8-min half-life and 635-KeV positron energy)¹¹. A vital criterion for broad utility is high molar activity (A_m) , which is best achieved using cyclotron-produced [¹⁸F]fluoride¹². Despite recent advances in ¹⁸F-radiochemistry, access to ¹⁸F-labelled polyfluoroalkylated molecules is mostly an unsolved problem, a considerable drawback considering the omnipresence of these motifs in drug discov-ery^{[3](#page-6-0),[13](#page-6-10)}. A substantial obstruction to progress in ¹⁸F-polyfluoroalkylation is low A_m caused by ¹⁹F-fluoride leaching from the fluorinated precursors used in ¹⁸F-labelling. The most fruitful efforts have focused on 18 F-trifluoromethylation with metal-mediated and radical strategies using $[18F]$ fluoride¹⁴⁻¹⁶. Strikingly, molecules featuring a difluorinated motif found to be vital for drug efficacy are either not within reach as 18 F-isotopologues, only accessible in prohibitively low A_m or from pre-cursors that require lengthy syntheses^{[17](#page-6-13)-22}. In a unique approach, a $[^{18}F]$ $CF₂H$ radical precursor was generated from $[^{18}F]$ fluoride, but the more nucleophilic character of 'CF₂H with respect to 'CF₃ limits its utility to a prohibitively narrow pool of heteroarenes^{[23](#page-6-15)}. With this current state of play, the distinct advantages of $CF₂H$ routinely embraced in drug discovery programmes^{[3](#page-6-0)}, including reduced lipophilicity compared with $CF₃$ and hydrogen-bond donor ability, are not within reach for PET ligand discovery. Difluorocarbene chemistry can offer a general solution^{[3](#page-6-0),24}. Tens of reagents have been invented that can be activated under various conditions enabling the released difluorocarbene (DFC) to participate in insertions^{25,[26](#page-6-18)}, cycloadditions^{24,[27](#page-6-19),[28](#page-6-20)} and cross-coupling reactions²⁹⁻³² leading to complex molecules substituted with (X) CF₂H/R $(X = Csp³, Csp², O, N, S)$. In stark contrast, studies on $[{}^{18}F]$ difluorocarbene ([¹⁸F]DFC) are rare. In 1970, energetic ¹⁸F atoms from nuclear recoil were found to react with $CF₂H₂$ or $CF₄$ to release [¹⁸F]DFC on substitution followed by elimination^{[33](#page-6-23)}. This study on the mechanism of atomic exchange reactions is neither practical nor suitable for PET ligand discovery. Here we describe the merits of a bespoke [18F]DFC reagent prepared in high *A*m. Its broad reactivity profile enabling O–H,

¹University of Oxford, Chemistry Research Laboratory, Oxford, UK. ²Discovery Chemistry Janssen Research and Development, Toledo, Spain. ³School of Biosciences, Cardiff University, Cardiff, UK. ⁴Wales Research and Diagnostic PET Imaging Centre (PETIC), School of Medicine, Cardiff University, Cardiff, UK. ⁵Global Chemistry, UCB Biopharma Sprl, Braine-L'Alleud, Belgium. ⁶Pfizer Inc., Medicine Design, Groton, CT, USA. ⁷Department of Chemistry, Colorado State University, Fort Collins, CO, USA. ⁸School of Chemistry, Cardiff University, Cardiff, UK. ⁹These authors contributed equally: Jeroen B. I. Sap, Claudio F. Meyer. [⊠]e-mail: veronique.gouverneur@chem.ox.ac.uk

Fig. 1 | Difluorocarbene chemistry, radiosynthesis and divergent reactivity of [18F]1. a, Development of the [18F]difluorocarbene reagent **[18F]1** offering opportunities in PET radiotracer discovery. **b**, Initial studies. Two-step one-pot radiosynthesis of **[18F]1b** and subsequent 18F-difluoromethylation of [1,1′-biphenyl]-4-ol. **c**, Stepwise mechanism for difluorocarbene release from **1a** . Carbene and nucleophilic reactivity of [¹⁸**F]1b**. $d_{\text{\tiny XY}},$ interatomic distance between atoms X and Y; TS, transition state; *G*rel, relative Gibbs free energy; ΔG_{Ts3}⁺, Gibbs free energy of activation for the DFC transfer from **1a** to

S–H and N–H insertions, and cross-coupling reactions offers exciting opportunities in 18F-radiolabelling for PET ligand discovery and more generally for nuclear medicine.

Results and discussion

Initial experiments indicated that a strategy based on $19F/18F$ exchange of in situ-generated DFC had a poor prognosis, encouraging the implementation of an approach based on an ¹⁸F-labelled reagent (Supplementary Fig. $26)^{34}$. We ruled out volatile candidates (for example, HCF₃) phenolate. Radiochemical yield (RCY) determined by radioHPLC. a 1,1-Diphenyl-ethylene (0.10 mmol), NaOH (0.05 mmol), propylene carbonate (0.3 ml), 200 °C. b Acetophenone (0.04 mmol), lithium bis(trimethylsilyl)amide (0.10 mmol), tetrahydrofuran/1,3-dimethylimidazolidin-2-one (9:1), −78 °C, 20 min. 'Mg (0.80 mmol), N, N-dimethylformamide/acetic acid (9:1), room temperature, 20 min. **d**, 19F NMR fluoride leaching assay. Ratio [**6**]/[**2**] measured at 1 h (Supplementary Fig. 14).

and ClCF₂H) or salts (for example, ClF₂CO₂Na and Ph₃P⁺CF₂CO₂⁻; where Ph is phenyl) that would be difficult to handle, purify or characterize, as well as reagents that preferentially require fluoride for DFC release to avoid isotopic dilution (for example, $TMSCF₂Br$; where TMS is trimethylsilyl). Considering the demand for methods enabling direct ¹⁸F-difluoromethylation of oxygen, sulfur and nitrogen nucleophiles, we opted for a reagent releasing [¹⁸F]DFC under basic conditions to allow simultaneous activation of the heteroatom nucleophile for insertion reactions. Although ((difluoromethyl)sulfonyl)benzene (**1a**) is not used as a DFC precursor, it stood out as an attractive candidate

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Fig. 2 | Scope of [^{I8}F]OCF₂H, [^{I8}F]SCF₂H and [^{I8}F]NCF₂H from (thio)phenols and N-heterocycles. ^aReaction at 100 °C. ^bReaction in DMF (0.3 ml) at 140 °C with NaH (0.10 mmol) instead of KOH. 'Reaction in DMF (0.3 ml) at 60 °C with NaH (0.1 mmol) instead of KOH.

for labelling. In 1960, Hine and Porter reported that **1a** reacts with sodium methoxide in methanol to provide difluoromethyl ether at a rate faster than expected for an S_N 2 reaction, an observation suggesting a mechanism involving DFC formation³⁵; no further studies ensued probably owing to the invention of more efficient DFC reagents than **1a**. From a radiochemistry perspective, however, radiochemical yield does not necessarily correlate with chemical yield, and in our judgement, **1a** could offer clear advantages over newer reagents (Supplementary Fig. 27, Supplementary Table 7). Specifically, **[18F]1a** could be within reach using cyclotron-produced [18F]fluoride by applying a protocol that minimizes radiosynthesis time and therefore decay, and critically offers opportunities to solve the A_m problem by tuning the electronic properties of the aryl group. In initial experiments, we opted to label 1-(*tert*-butyl)-4-((difluoromethyl)sulfonyl)benzene (**1b**) considering volatility and precursor stability. Nucleophilic substitution of (bromofluoromethyl)-(4-(*tert*-butyl)phenyl)sulfane (**2b**) with [18F] fluoride followed by RuCl3/NaIO4 oxidation afforded **[18F]1b** isolated in 10% ± 2% (*n* = 5) non-decay corrected activity yield (AY) (Fig. [1b\)](#page-1-0). Gratifyingly, the reaction of **[18F]1b**, a model phenol and KOH gave **[18F]3** in 72% radiochemical yield (RCY), suggesting that $[$ ¹⁸F]DFC release and O-H

insertion took place under these conditions. The radiosynthesis was automated on the cassette-based Trasis AllinOne platform, and **[18F]1b** was obtained in an overall synthesis time of 72 min in a non-decay corrected AY of up to 6% and *A*m of 10 ± 0 GBq µmol−1 (*n* = 2, decay corrected to the end of synthesis) from 148 GBq of starting activity (Supplementary Fig. 33). At this stage, further studies focused on the mechanism and improving the A_m .

Quantum chemical studies, performed at the B2PLYP-D3/ (ma)-def2-TZVPP//B3LYP-D3/def2-TZVPD level of theory with SMD (solvation model based on density) acetonitrile, gave insight into the mechanism of DFC release under basic conditions, its reactivity with a phenol and the effect of phenyl substitution of **[18F]1** (Fig. [1c,](#page-1-0) Supplementary Table 8). DFC formation from **1a** occurs by stepwise α-elimination. Initial C–H deprotonation by hydroxide is facile and exergonic by 24.9 kJ mol−1, whereas the subsequent C–S cleavage, which liberates free DFC, has a barrier of 76.3 kJ mol−1 and is endergonic by 44.5 kJ mol−1. The overall barrier for phenol difluoromethylation, in which C–O formation between free DFC and the phenolate anion is rate limiting, is 78.6 kJ mol−1. Although recombination of DFC and the phenyl sulfinate anion is kinetically competitive, this will occur reversibly,

Fig. 3 | Scope of [18F]OCF2H and [18F]NCF2H. a, Scope of biologically relevant molecules and radioligands from phenols and *N*-heterocycles. Inset: ¹⁸F-labelling of an analogue of DPA-714 (**[¹⁸F]46**)(top left); coronal brain PET image of C57BL/6J mouse injected with **[18F]46** to image microglial activation (top right); Trasis AllinOne automated radiosynthesis platform (bottom). **b**, Scope of [¹⁸F]OCF₂H from boronic acids and aryl chlorides (Supplementary

a

Figs. 44, 45). RCY determined by radioHPLC. Standard conditions: 0.2 mmol substrate, MeCN (0.6 ml), KOH_(aq.) (0.1 ml, 25 w/w%). ^aReaction at 80 °C. ^bMeCN-d₃, D₂O, 100 °C (Supplementary Fig. 43). ^cReaction at 100 °C. ^dReaction in DMF (0.3 ml) at 140 °C with NaH (0.10 mmol) instead of KOH. ^eReaction on 0.10 mmol scale.

whereas C-O formation is highly exergonic by 81.7 kJ mol⁻¹ and therefore irreversible. The possibility of a concerted S_N2 -like carbene transfer was considered; however, with an activation barrier of 112.2 kJ mol−1 (Supplementary Fig. 67), this can be rejected in favour of the stepwise process illustrated (Fig. [1c\)](#page-1-0). A series of synthetically accessible difluoromethyl *para*-substituted aryl sulfones were examined computationally. In each case, the C–O formation step with phenolate defines the overall activation barrier, and is consistent with experimental studies

(Supplementary Table 8); more electron-deficient substituents were computationally predicted to show greater reactivity. Each reagent considered showed both kinetic feasibility and thermodynamic irreversibility of C–O formation, suggesting flexibility with regard to the choice of the *para*-substituent for the optimization of A_m . Experimentally, $\left[\right]^{18}$ **F**]1b with 1,1-diphenylethylene and NaOH underwent $\left[2+1\right]$ cycloaddition to afford the *gem*‐difluorinated cyclopropane product **[18F]4** in 36% RCY, demonstrating that **[18F]1b** releases [18F]DFC under

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Fig. 4 | Scope of [18F]ArCF2H. [18F]DFC cross-coupling from (hetero)aryl boronic acids. RCY determined by radioHPLC. Reactions performed with 1,4-dioxane (0.3–1.0 ml) at 115–135 °C. ^a1,4-dioxane- d_8 (1.0 ml), D₂O, hydroquinone- d_2 , 120 °C (Supplementary Figs. 47, 56).

these conditions. We also prepared difluoromethylated alcohol **[18F]5** by reacting acetophenone with **[18F]1b** under base activation followed by reductive cleavage of the sulfone group. These results demonstrated the divergent reactivity profile of **[18F]1** that can serve either as a [18F] DFC precursor or as a surrogate of the $[$ ¹⁸F]CF₂H anion (Fig. [1c\)](#page-1-0).

Under labelling conditions, a plausible scenario to account for the low *A*m of **[18F]1b** is nucleophilic substitution of **2b** with hydroxide, affording an α -fluorohemiacetal prone to 19 F-fluoride elimination, which then competes for reaction with **2b** (Supplementary Table 13). Computational studies predict that S_N 2 displacement is more facile with a hydroxide nucleophile than with fluoride, with standard activation barriers (that is, neglecting differences in concentration) of 62.5 kJ mol−1 and 92.8 kJ mol⁻¹, respectively (Supplementary Fig. 69).

Experimentally, 19F/18F isotope exchange of sulfone **1b** was not observed under the conditions applied for 18F-incorporation, but importantly, the reaction of 2**b** with K_{22}/K_2CO_3 in the absence of external fluoride source gave (4-(*tert*-butyl)phenyl)(difluoromethyl)sulfane **6b**, as evidenced by 19F NMR spectroscopy (Supplementary Fig. 14, Supplementary Table 1). As varying aryl substitution may influence the degree of fluoride leaching and offer a pathway to improve A_m , five DFC precursors featuring $H(2a)$, p -tBu (2b), p -NO₂ (2c) p -Cl (2d) and p -OMe (2e) substitution were reacted with $K_{2,2,2}/K_2CO_3$ in the absence of external fluoride. These all afforded the corresponding (aryl)(difluoromethyl)sulfanes (**6**), albeit in varying amounts (Fig. [1d](#page-1-0)). The results indicated that **6** was formed in increased amounts in the following order: Cl ≈ NO₂ < *t*Bu < H < OMe, highlighting that chloro or nitro *para*-substitution may increase *A*m by reducing 19F-fluoride leaching. Experiments performed in the presence of [18F]fluoride (135–148 GBq of starting activity) informed that **[18F]1d** was obtained in the highest *A*_m (131 ± 29 GBq μmol⁻¹, *n* = 2, decay corrected to the end of synthesis), a result corroborating our ¹⁹F NMR assay.

With **[18F]1b** and **[18F]1d** in hand, our priority objective was to develop a versatile route to 18 F-labelled ArOCF₂H, a motif increasingly encoun-tered in medicinal chemistry^{[3,](#page-6-0)36}. At present, 18 F-labelling requires over-engineered starting materials (ArOCHFCl or ArOCHFCO₂H; where Ar is aryl) that are not readily accessible and afford $[18F]$ ArOCF₂H in prohibitively low A_m (<1 GBq μmol⁻¹)^{[21,](#page-6-27)37}. ¹⁸F-Difluoromethylation of alcohol precursors with [18F]DFC represents a direct approach to $[$ ¹⁸F]ArOCF₂H, and complements ¹¹C-methylation protocols routinely applied in radioligand design $38,39$ $38,39$. Building on our initial experiments with [1,1′-biphenyl]-4-ol and **[18F]1b** (Fig. [1b\)](#page-1-0), we applied optimized reaction conditions consisting of reacting 0.20 mmol of [1,1′-biphenyl]- 4-ol with **[18F]1b** or **[18F]1d** for 20 min at 80 °C under aqueous KOH conditions (acetonitrile (MeCN)/H₂O = $6/1$, v/v, 0.7 ml) to a range of phenols. A variety of functionalized electronically and sterically differentiated (hetero)aryl phenols found in pharmaceutical agents gave the desired labelled products. Specifically, the method tolerates alkoxy, ketone, alkyl, ester, halide, cyano, nitro, sulfonamide, aldehyde and basic amine functionalities (**[18F]3**, **[18F]6**–**[18F]23** (27–88% RCY)) (Fig. [2\)](#page-2-0). It is noteworthy that [18F]DFC inserted site-selectively into the phenolic O–H of 4-hydroxybenzaldehyde (**[18F]15**, 51%). A substrate with an ester prone to basic hydrolysis was labelled applying modified reaction conditions (NaH, *N*,*N*-dimethylformamide (DMF) at 140 °C) (**[18F]23**, 27% RCY). Even a challenging, less acidic benzylic alcohol (4-methoxyphenyl)methanol underwent [18F]DFC insertion, albeit with a lower RCY of 14% (**[18F]24**). Next, we investigated [18F]DFC insertions into S–H and N–H bonds. These 18F-labelling reactions lead to motifs that at present either require multi-step precursor synthesis, limiting the scope $([^{18}F]SCF₂H)²²$ $([^{18}F]SCF₂H)²²$ $([^{18}F]SCF₂H)²²$, or are not available in their ¹⁸F-labelled form ($[^{18}F]NCF₂H$). Electronically neutral, deficient and rich (hetero) aromatic thiophenols readily underwent [¹⁸F]DFC insertion, providing

access to all [18F]SCF2H products (**[18F]25**–**29**, 70%–90% RCY). Benzimidazole was successfully subjected to N–H insertion under either aqueous (KOH; MeCN/H₂O = 6/1), ($\left[\right]^{18}$ F]30, 81% RCY) or anhydrous reaction conditions (NaH, DMF, 61% RCY). (1*H*-benzo[*d*]imidazol-2-yl)methanol underwent selective 18F-difluoromethylation at nitrogen affording **[18F]31** (52% RCY). 1*H*-Indazole gave **[18F]32** in good RCY (73%) (1:1 regioisomers). Similarly, 1*H*-benzo[*d*][1,2,3]triazole was a competent substrate (**[18F]33**, 71% RCY). Functional-group tolerance investigated with a robustness screening is broad (Supplementary Figs. 15–17). With this information, we considered the late-stage 18F-difluoromethylation of complex biologically active molecules (Fig. [3](#page-3-0)). The 18 F isotopologue of the anti-inflammatory drug roflumilast **[18F]35**, along with eight [18F] OCF2H and [18F]NCF2H drug analogues (oestrone **[18F]34**, 2′-hydroxy-3 phenylpropiophenone **[18F]36**, chloroxine **[18F]37**, PF-03774076 **[18F]38**, triclabendazole **[18F]39** and thiabendazole **[18F]40**) were successfully labelled with RCYs reaching 82%. Moreover, the $[18F]OCF₂H$ analogues of the PET radioligands P2X7R, PMB-protected PF-06809247, DASA-23, MPC-6827, DPA-714 and iloperidone were obtained in up to 98% RCY (**[18F]41**–**[18F]46**). As the proton source leading to OCF2H originates from the solvent (Supplementary Figs. 3, 4), $[^{2}H^{18}F]OCF_{2}H$ radiotracers (**[2 H18F]41**, 84% RCY, 94% D; **[2 H18F]46**, 74% RCY, 96% D; **[2 H18F]34**, 64% RCY, 96% D) were all within reach. This is important because deuterium (D) incorporation is a common strategy to increase the metabolic stability of drugs and radiotracers⁴⁰. For drug analogues (fenofibrate, 3-fluoro-5-[(2-methyl-1,3-thiazol-4-yl)ethynyl]benzonitrile (FMTEB), *N*-*tert*-butyloxycarbonyl(Boc)-fluoxetine, phenylalanine, flutamide and etoricoxib) that do not feature a phenol functionality, we developed a one-pot sequence from aryl boronic acids (Fig. [3b\)](#page-3-0). Oxidation with urea hydrogen peroxide (0.20 mmol, 1.0 equiv.) in MeCN for 5 min followed by [18F]DFC O–H insertion led to **[18F]47**, **[18F]48**, **[18F]49**, **[18F]50**, **[18F]51** and **[18F]52** in good RCYs (22–86%). For fenofibrate featuring a $C(sp^2)$ -Cl bond, we developed a one-pot sequence consisting of borylation–oxidation–18F-difluoromethylation (Supplementary Fig. 45). With the knowledge that our ¹⁸F-difluoromethylation protocol is not detrimentally impacted by impurities, as evidenced by one-pot tandem procedures, a telescoped radiosynthesis of **[18F]46** directly from [18F] fluoride was implemented to reduce the time required for labelling and purification. A one-pot ${}^{18}F$ -fluorination–oxidation sequence to generate **[18F]1b**, followed by C18 filtration, 18F-difluoromethylation, semi-preparative high-performance liquid chromatography (HPLC) purification and reformulation afforded **[18F]46** in 2% AY and >99% radiochemical purity (135 min total synthesis time) (Supplementary Fig. 50). This result is comparable to AY obtained for clinically relevant [¹⁸F]UCB-J prepared directly from [¹⁸F]fluoride⁴¹. An in vivo study using naive C57BL/6J mice was undertaken with FCH₂CH₂O-substituted [¹⁸F] DPA-714 and its OCF2H analogue **[18F]46**[42,](#page-6-33)[43](#page-6-34). The study started with the radiosynthesis of **[18F]46** (680 MBq, *A*m = 40 GBq µmol−1) using **[18F]1d** and the Trasis AllinOne platform. Extracts of mouse plasma and brain homogenates 5-min post-injection of **[18F]46** were absent of metabolites based on radio-HPLC; this is in contrast to $[^{18}F]$ DPA-714 where radiolabelled metabolites were observed (Supplementary Figs. 62–65). These initial data corroborate expectations on the metabolic stability of OCF₂H (ref. 44). To further demonstrate the utility of this $[18F]DFC$ method in supporting (pre)clinical PET studies, **[18F]46** was successfully used to image microglial activation in the striatum of a quinolinic acid lesion model of Huntington's disease (Supplementary Fig. 66)⁴⁵.

Next, we investigated the use of transition-metal complexes for the capture and transfer of [18F]DFC derived from **[18F]1b** and **[18F]1d** for site-selective aromatic ¹⁸F-difluoromethylation, an additional unsolved problem in ¹⁸F-radiochemistry⁴⁶. Metal-DFC complexes known to convert aryl boronic acids into difluoromethylated arenes served as a starting point for investigations^{29-[32](#page-6-22)}. **1a** is amenable to copper-mediated cross-coupling with aryl boronic acids leading to (phenylsulfonyl)difluoromethyl-substituted arenes, so the challenge was to favour the formation of ¹⁸F-difluoromethylated arene products

from **[18F]1**[47](#page-6-38). After extensive optimization studies on 4-biphenyl boronic acid (0.20 mmol) (Supplementary Fig. 46, Supplementary Table 6), [18F]4-(difluoromethyl)-1,1′-biphenyl (**[18F]53**) was formed in 45% RCY under basic conditions (40 μ l KOH $_{(aq)}$) in the presence of Pd₂dba₃ (2.50 µmol, where dba is dibenzylideneacetone), Xantphos (7.50 μ mol) and hydroquinone (50 μ mol) in 1,4-dioxane (1.0 ml) at 130 °C. In the absence of Pd or hydroquinone, **[18F]53** was not formed, or in substantially decreased RCY (Supplementary Table 6). In contrast to palladium cross-coupling reactions that must be performed under anaerobic conditions, our 18F protocol does not require the exclusion of moisture or air^{[29](#page-6-21)-32}. These optimized conditions were applied to various aryl boronic acids (Fig. [4\)](#page-4-0), including those featuring heterocycles commonly found in drug-discovery pipelines, yielding **[18F]56**, **[18F]58**, **[18F]60** and **[18F]61** in up to 45% RCY. (6-Methoxypyridin-3-yl) boronic acid underwent site-selective 18F-difluoromethylation at the 3-position in 27% RCY (**[18F]56**), thereby complementing radical processes favouring the 2- and 4-positions^{[23](#page-6-15)}. Substrates presenting functional groups such as alkenes ((4-vinylphenyl)boronic acid) and alkynes ((3-cyano-5-((2-methylthiazol-4-yl)ethynyl)phenyl)boronic acid) yielded **[18F]62** and **[18F]64** in 41% and 24% RCY, respectively. Aryl boronic acids can therefore be used either for 18F-difluoromethylation or 18F-difluoromethoxylation. Fenofibrate (**[18F]63** and **[18F]47**), FMTEB (**[18F]64** and **[18F]48**), *N*-Boc-fluoxetine (**[18F]65** and **[18F]49**) and protected phenylalanine (**[18F]66** and **[18F]50**) were subjected to cross-coupling or tandem oxidation 18F-difluoromethylation conditions to afford either $[{}^{18}F]CF$, H or $[{}^{18}F]OCF$, H analogues from a common precursor (RCY = 20–86%).

Using hydroquinone- d_2 and 1,4-dioxane- d_8 , the $[^2H^{18}F]$ CF₂H analogue of fenofibrate **[2 H18F]63** was obtained in 15% RCY (90% D). Inductively coupled plasma mass spectrometry analysis of **[18F]53** indicated a ruthenium and palladium content of 242.18 µg l−1 and 18.53 µg l respectively, which is below the threshold recommended by ICH Q3D(R1) guidelines for in-human injection 48 .

Conclusion

PET ligand discovery is at the forefront of molecular imaging and, similarly to pharmaceutical discovery, can immediately benefit from a diversity-oriented approach to radiolabelling. Although most practicing radiochemists are familiar with 18F-incorporation leading to aryl and alkyl fluorides, the ambition to consider 18F-polyfluoroalkyl substitution as a means to invent PET ligands has been tempered by the likelihood of low A_m , and the discouraging requirement to synthesize over-engineered precursors only accessible after time-consuming multi-step syntheses. We now present [18F]difluorocarbene radiochemistry as a demonstration that the unique properties of the difluoromethyl group can now be exploited in PET ligand discovery programmes without compromising on A_m and precursor availability. The simplicity of the protocol and the diverse range of molecules labelled in this study should encourage rapid adoption in PET centres that have access to cyclotron-produced [18F]fluoride, and more generally spark programmes to advance nuclear medicine imaging.

Online content

Any methods, additional references, Nature Research reporting summaries, source data, extended data, supplementary information, acknowledgements, peer review information; details of author contributions and competing interests; and statements of data and code availability are available at<https://doi.org/10.1038/s41586-022-04669-2>.

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Data availability

Materials and methods, optimization studies, experimental procedures, mechanistic studies, ¹H NMR, ¹³C NMR and ¹⁹F NMR spectra, and high-resolution mass spectrometry, infrared and HPLC data are available in the Supplementary Information.

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prepared the substrates and performed all automation experiments. J.B.I.S. and J.F. performed the cross-coupling reactions, one-pot procedures, the synthesis of the radiotracer for the imaging study, the radiosynthesis of all difluorocarbene reagents, and the experiments with the Cl-substituted difluorocarbene reagent, and developed the NMR assay to probe isotopic dilution. J.B.I.S. and N.J.W.S. performed preliminary studies for the radiosynthesis of the *t*Bu-substituted difluorocarbene reagent. A.B.D. and R.S.P. performed and analysed the computational studies. T.A.M. and C.F.M. did an initial metabolic stability study. J.B.I.S., J.F., M.J.L. and S.J.P. performed all the in vivo experiments. S.M.H. prepared selected substrates. J.B.I.S., J.F. and V.G. conducted the revisions. J.B.I.S., R.S.P. and V.G. wrote the manuscript. All authors read and commented on the paper. V.G. conceived and supervised the project.

Competing interests C.G. is an employee of UCB Pharma. C.W.a.E. is an employee of Pfizer Inc. A patent application (no. GB2113561.1; Difluorocarbene radiosynthesis) has been filed, from which V.G., J.B.I.S., C.F.M., M.T., N.J.W.S., S.M.H. and A.A.T. may benefit from royalties. The other authors declare no competing interests.

Additional information

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Correspondence and requests for materials should be addressed to Véronique Gouverneur. **Peer review information** *Nature* thanks John Groves and the other, anonymous, reviewer(s) for their contribution to the peer review of this work. Peer reviewer reports are available. **Reprints and permissions information** is available at<http://www.nature.com/reprints>.