REVIEW



Modulation of the solid-state luminescent properties of conjugated polymers by changing the connecting points of flexible boron element blocks

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Received: 27 January 2020 / Revised: 3 February 2020 / Accepted: 4 February 2020 / Published online: 28 February 2020 © The Society of Polymer Science, Japan 2020

Abstract

Flexible molecules are unfavorable for designing luminescent dyes because their excitation states rapidly decay through molecular motions. We recently found that some flexible boron complexes, which potentially show a larger degree of structural relaxation in the excited state, and their polymers exhibit unique optical properties with high environmental sensitivity, such as aggregation-induced emission and luminochromism triggered by external stimuli, upon the addition of structural restrictions. Moreover, these optical properties were drastically changed by modulating the connecting points in the polymers. In this review, recent progress in the development of luminescent polymer films with stimuli responsiveness is illustrated. In particular, the influence of the alteration of connecting points on luminescent behaviors is explained. Polymerization is a versatile strategy not only for transforming a class of nonemissive molecules into luminescent dyes but also for precisely regulating the optical properties of film materials; the resulting materials are promising for application as scaffolds for advanced chemical sensors.

Introduction

We recently proposed a new concept for material design based on an "element block," which is a minimum functional unit containing heteroatoms [1, 2]. The creation of a wide variety of materials with unique functions originating from heteroatoms by the connection and assembly of even a single type of element block can be expected, and the resulting element-block polymers are likely to show not only superior properties to those of conventional organic materials but also diverse functions originating from the combination of element blocks. Because of the positive effects of boron complexation mentioned above, we also explored luminescent boron element blocks and found unique optical and electronic properties in conjugated polymers consisting of boron element blocks [3].

To obtain intense emission from organic materials, including polymers, the improvement of molecular rigidity at

Kazuo Tanaka tanaka@poly.synchem.kyoto-u.ac.jp the chromophore unit is essential for suppressing energyconsuming molecular motions in the excited state (Scheme 1). Flexible molecules generally show poor luminescence in the absence of solid matrices. By boron complexation, molecular rigidity and planarity at local sites can be greatly improved [4]. These structural features are favorable for extending robust conjugation systems. Therefore, various types of luminescent dyes based on boron complexes have been developed [5]. In addition, useful electronic properties, such as carrier-transporting ability, are often observed in these rigid and planar structures. In particular, since these luminescent and electronic properties are feasible for fabricating highly efficient organic light-emitting diodes (OLEDs), boron complexes with π -conjugated ligands are known to be a promising platform for constructing advanced optoelectronic devices.

For example, boron dipyrromethene (BODIPY) is widely known to be a representative luminescent boron complex. By extending π -conjugation, deep red or near-infrared emission can be obtained [6, 7]. Owing to the intense emission properties derived from the rigid and planar dipyrromethene ligand reinforced by boron complexation, a series of light-absorbing and luminescent polymers can be obtained [8–11]. To avoid aggregation-caused quenching (ACQ), which is a critical annihilation process and is

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Scheme 1 Concept for obtaining stimuli-responsive luminescent polymers based on flexible boron complexes and tuning of stimuli responsiveness by altering connecting points

commonly observed in the condensed state of organic luminescent dyes, BODIPY-containing polymers were loaded into organic–inorganic hybrid matrices [12]. Consequently, highly stable films possessing preserved emission properties were obtained [13]. As another example, by expanding the π -conjugated system of the dipyrromethene ligand through polymer main chains, longer-wavelength emission was observed (Fig. 1a) [14–16]. Moreover, it was shown that these polymers exhibited superior electroncarrier ability in the amorphous aluminum complexes conventionally utilized in light-emitting diodes (Fig. 1b) [17]. Thus, boron element blocks are potential units for constructing advanced functional polymers.

To prepare the next generation of OLEDs, many studies have devoted their efforts to developing film-type optical sensors. If the optical properties can be changed by external stimuli, these films could be directly used to construct sensing materials. Owing to the various advantages of organic devices, such as lightness, flexibility, and thinness, these film sensors could be applied to develop advanced sensing tools, such as wearable devices and ultratiny sensors. To realize these future sensing technologies, the development of

Fig. 1 a Near-infrared emission and **b** superior electron-carrier ability of a BODIPY-containing polymer. Adapted with permission from [17]. Copyright 2014 American Chemical Society





Fig. 2 Chemical structures of boron complexes introduced in this review

stimuli-responsive luminescent films is needed. For example, we manufactured elastic hybrid materials consisting of polyhedral oligomeric silsesquioxane (POSS)-capped polyurethane and polyfluorene [18]. The thermally stable hybrid films showed dual-emission properties involving intrinsic fluorescence from polyfluorene and excimer emission. Interestingly, emission color changes were detected upon stretching the film samples, which was attributable to the altered intensity ratio between fluorescence and excimer emission. When polyfluorene was replaced with doped poly (3-hexylthiophene), the conductivity could be varied by stretching [19]. Interchain interactions and polymer morphology, followed by the electronic properties of main-chain conjugation, were drastically changed by stretching the sample films. Hence, these responses were observed upon applying mechanical forces. These materials are promising paint-type sensors for detecting applied forces as well as distortions of product surfaces. We also found that dyeloaded POSS networks with water dispersibility can exhibit luminescent color changes in the presence of plastic particles [20]. Environmental changes around the dyes will be induced when the dyes are adsorbed onto particle surfaces. Furthermore, the size of the plastic particles could be discriminated by the degree of luminescent property changes. This system could be applied to evaluate water contamination by plastic particles through simple protocols. In these examples, luminescent materials were loaded onto physically flexible matrices. In contrast, we herein explain stimuli-responsive luminescent films based on "flexible" boron complexes [21-26], which potentially show a large degree of structural relaxation in the excited state (Scheme 1 and Fig. 2). As easily predicted, flexible boron complexes generally show extremely poor luminescence, while we recently found that their flexibility can be utilized to express unique stimuli responsiveness, especially in solid form, toward slight environmental changes and tiny external stimuli. Subsequently, a series of film-type sensors based on polymers containing flexible boron complexes were obtained. Therefore, we regard this class of flexible boron complexes as stimuli-responsive element blocks with luminescent properties for the fabrication of advanced sensors.

We designed luminescent films with stimuli responsiveness based on main-chain-type conjugated polymers involving flexible boron complexes. In particular, we discovered that various environment-sensitive optical properties, such as aggregation-induced emission (AIE), can be induced by changing the connecting points in the polymer main chains (Scheme 1). By mainly referring to these studies, we will explain the results and basic chemistry of these materials.

First, we will explain the discovery of AIE-active boron ketoiminate, which is the first example of a flexible boron complex in our research (Fig. 2). Commercial boron complexes show intense emission only in solution, while some boron ketoiminates exhibit enhanced emission upon aggregation. Based on these molecules, we constructed polymers, and it was demonstrated that the optical properties changed between ACQ and AIE when the connecting points were changed. This result is a typical example demonstrating the tuning of material properties by simply altering the connecting motif with a single type of element block. To preserve the solid-state luminescent properties to improve the film emission efficiency, we designed a fused ketoiminate ligand, and the polymers showed relatively high efficiency. In particular, we also found that environmental dependency was enhanced by the introduction of the fused structure into boron ketoiminate. The resulting polymers with linear and zigzag structures showed thermochromic and mechanochromic luminescence, respectively. Furthermore, to improve flexibility, we designed boron diiminate in which weaker bonds were introduced into the boron complex moiety. The AIE properties of the polymers consisting of boron diiminate were clearly changed by altering the connecting points. Finally, we will explain the establishment from scratch of molecular designs that enable the switching of optical properties in polymer films. We theoretically explored flexible boron complexes and designed polymers with variable connecting points. By suppressing or releasing molecular motions that were predicted by quantum chemical calculations, the optical properties could be controlled to switch between ACQ and multistate emission. The further explanations on mechanisms in these materials are illustrated as follows.

Boron ketoiminate

Boron diketonate is a typical boron complex with luminescent properties [3]. By modulating π -conjugation, the luminescent properties can be tuned [27]. For instance, Fraser et al. synthesized a monoiodo complex and observed





	0%: λ _{em,}	_{тнғ} = 450 r	$m, \Phi_{PL,}$	_{THF} = 0.10,	$\Phi_{PL,film} =$	0.004
	21%: λ _{em,}	_{THF} = 554 r	nm, Ø _{PL,} -	_{THF} = 0.33,	$\Phi_{PL,film} =$	0.019
	41%: λ _{em,}	_{THF} = 552 r	nm, Ø _{PL,} -	_{THF} = 0.31,	$\Phi_{PL,film} =$	0.004
	58%: λ _{em,}	_{THF} = 561 r	ım, Ø _{PL,} -	_{THF} = 0.24,	$\Phi_{PL,film} =$	0.012
	71%: λ _{em,}	_{THF} = 563 r	ım, Ø _{PL,} -	_{THF} = 0.22,	$\Phi_{PL,film} =$	0.010
-	100%: λ _{em.}	_{THF} = 540 r	ım, Ø _{PL.} -	_{THF} = 0.21,	$\Phi_{PL,film} =$	0.019

dual-emission properties involving intrinsic fluorescence and phosphorescence caused by the heavy-atom effect of iodine [28]. Only phosphorescence quenching followed by an alteration in the intensity ratio toward oxygen-resistant fluorescence can be induced under aerobic conditions. As a result, oxygen levels in tumor regions could be assessed by intensity ratio changes. Moreover, other types of boron ketoiminates show mechanochromic luminescent behaviors [29–33]. When mechanical forces are applied to crystal samples, the molecular distribution is drastically altered by morphological changes from crystal to amorphous. Correspondingly, luminescent chromism can be induced.

As introduced above, although some complexes show emission in solid form, most complexes commonly suffer from ACQ. We prepared a main-chain-type ligand polymer with a diketone structure and investigated the influence of boron complexation through polymer reactions on the optical properties (Fig. 3) [34]. Accordingly, it was clearly shown that boron complexation contributes to enhancing the emission intensity by forming robust main-chain conjugation. In the solution state, intense emission bands with higher quantum yields were obtained in the longerwavelength region after boron complexation. However, critical ACO was observed in the film samples.

To construct robust conjugation involving boron, ketoiminate polymers were designed and synthesized (Fig. 4) [35]. Intense green emission from the ligand polymer was observed only in the diluted solution, and ACQ was observed in the film. Moreover, red emission was induced by boron complexation, indicating that the conjugation system was elongated through the polymer main chain. Interestingly, the boron-containing polymer showed higher emission efficiency in film than in solution. This is typical AIE behavior.

The idea of AIE was first reported by Tang et al. with respect to modified silole compounds, and tetraphenylethene was also found to be an AIE-active molecule [36, 37]. Owing to their versatile properties, such as environment-switchable luminescent properties, AIE-active materials have been applied in material science as well as biotechnology [38–43].



 $\lambda_{\rm em}$ = 519 nm, $\Phi_{\rm solution}$ = 0.09, $\lambda_{\rm em, film}$ = 592 nm, $\Phi_{\rm film}$ = 0.02



 $\lambda_{\rm em}$ = 595 nm, $\Phi_{\rm solution}$ = 0.04, $\lambda_{\rm em, film}$ = 683 nm, $\Phi_{\rm film}$ = 0.06

Fig. 4 Chemical structures and optical properties of ketoiminate polymers with or without boron complexation



Fig. 5 Chemical structures of boron ketoiminate derivatives and their optical properties

It has been suggested that in these AIE-active dyes, molecular motions in the excited state are responsible for emission annihilation in the solution state. To understand the mechanism of the AIE properties of boron ketoiminate polymers, we prepared boron complexes and examined their optical properties (Fig. 5) [44]. ACQ and AIE were observed in boron diketonate and ketoiminates, respectively. Moreover, under high-viscosity and frozen conditions where molecular motions are critically restricted, significant emission enhancements were observed in both states, indicating that molecular motions in the excited state play an important role in emission annihilation, similar to previous AIE dyes. From a series of mechanistic studies including quantum calculations, a plausible mechanism was proposed. By replacing one of the



oxygen atoms with nitrogen, the molecular rigidity is lowered because of the weaker bond strength of B–N than that of B–O [45]. Therefore, emission annihilation can be induced in solution due to molecular motions. In the solid-state, nonradiation paths caused by these molecular motions will be suppressed owing to structural restriction. Furthermore, according to quantum calculations, localization of the highest occupied molecular orbitals at the oxygen side in boron ketoiminate was proposed, implying that intermolecular interactions can be disturbed even in the condensed state. As a result, luminescence can be preserved in the solid. In conclusion, AIE properties are obtained by combining emission annihilation in solution and solid-state luminescence.

Different types of polymers containing boron ketoiminate were prepared by changing the connecting points (Fig. 6) [46]. According to optical measurements, solid-state luminescence was observed, although ACQ was also detected. These data suggest that molecular motions in phenyl groups at the base of ketones play a critical role in the AIE properties of boron ketoiminates. Switching between AIE and ACQ was demonstrated upon changing the connecting points in polymer main chains.

To avoid ACQ, one of the conventional strategies is modification with bulky substituents [47–58]. Since intermolecular interactions are disturbed in the condensed state, intrinsic emission can be preserved. Another strategy is to employ transparent matrices. When luminescent dyes are loaded onto polymers or organic-inorganic hybrids, chromophores will be located in an environment similar to the solution state [12]. As a result, solid-state emission can be maintained. However, these strategies are unfavorable for obtaining stimuli-responsive materials. As is often the case with the above materials, environmental sensitivity is reduced. Basically, in these strategies, chromophores tend to be isolated from any interactions, resulting in insensitivity to environmental changes and external stimuli. Hence, it is still challenging to simultaneously realize solid-state emission and environmental responsiveness. In contrast, it was found that the solid-state luminescent properties of flexible boron complexes had environmental sensitivity [21]. Therefore, luminochromic behaviors were observed upon changing the molecular morphology in aggregation as well as in the solid state.

For instance, boron ketoiminate was introduced into a hydrogel matrix, and the optical properties were monitored by the swelling and shrinking (Fig. 7) [59]. As we expected, AIE was observed in the modified gel. Interestingly, we found that the AIE color varied upon soaking the hydrogel in organic solvents to shrink the hydrogel. It was proposed that aggregation-induced blueshift emission is induced in relatively polar organic solvents by the formation of tight aggregates. Based on these color changes upon shrinking, protein sensing



$$\begin{split} \mathsf{R} &= \mathsf{H}: \, \lambda_{\mathrm{em,solution}} = 450, \, \lambda_{\mathrm{em,crystal}} = 497, \, \, \lambda_{\mathrm{em,ground}} = 466 \\ & \varphi_{\mathrm{solution}} = 0.17, \, \varphi_{\mathrm{crystal}} = 0.25, \, \, \varphi_{\mathrm{ground}} = 0.20 \\ \mathsf{R} &= \mathsf{OMe}: \, \lambda_{\mathrm{em,solution}} = 468, \, \lambda_{\mathrm{em,crystal}} = 488, \, \, \lambda_{\mathrm{em,ground}} = 479 \\ & \varphi_{\mathrm{solution}} = 0.58, \, \varphi_{\mathrm{crystal}} = 0.68, \, \, \varphi_{\mathrm{ground}} = 0.64 \end{split}$$



$$\begin{split} \mathsf{R} &= \mathsf{H}: \, \lambda_{\mathrm{em,solution}} = 460, \, \lambda_{\mathrm{em,crystal}} = 543, \, \, \lambda_{\mathrm{em,ground}} = 507 \\ & \varphi_{\mathrm{solution}} = 0.35, \, \varphi_{\mathrm{crystal}} = 0.38, \, \, \varphi_{\mathrm{ground}} = 0.24 \\ \mathsf{R} &= \mathsf{OMe}: \, \lambda_{\mathrm{em,solution}} = 463, \, \lambda_{\mathrm{em,crystal}} = 500, \, \, \lambda_{\mathrm{em,ground}} = 496 \\ & \varphi_{\mathrm{solution}} = 0.80, \, \, \varphi_{\mathrm{crystal}} = 0.81, \, \, \varphi_{\mathrm{ground}} = 0.57 \end{split}$$

Fig. 8 Chemical structures and optical properties of fused boron ketoiminates

was demonstrated. In the presence of proteins, blueshifted emission was obtained through adsorption followed by aggregation. Unique sensing materials can be obtained owing to the environmental sensitivity of boron ketoiminate.

Fused boron ketoiminate

Flexible boron complexes with luminochromic properties show very low emission efficiency. For example, most of the emission quantum yields of mechanochromic luminescent molecules involving the boron ketoiminate structure remained within several percentage points before and after mechanical treatment [60-62]. To enhance the environmental responsiveness and emission efficiency of boron ketoiminate, a complex with a fused ligand was designed (Fig. 8) [63]. By expanding the π -conjugated system and anchoring the boron complex moiety, it was expected that solid-state emission in the AIE behavior could be preserved in any state without critical loss of environmental responsiveness. A series of fused boron ketoiminates were synthesized, and their optical properties were monitored in many phases. Accordingly, constant emission efficiencies were observed in the solution, crystal and amorphous states from each complex. In addition, peak shifts in emission bands were observed after applying mechanical forces to the crystal powders, indicating that mechanochromic luminescent properties can be realized with good emission efficiencies.

By utilizing the fused complexes as monomers, polymers were obtained (Fig. 9) [64]. The obtained polymers exhibited intense emission in both the solution and film states. Interestingly, we found that one of the linear polymers presented



Fig. 9 Chemical structures, (**a**) thermochromic luminescence in solution and (**b**) mechanochromic luminescence of fused boron ketoiminate polymers. Reproduced from [62] with permission from The Royal Society of Chemistry

thermochromic luminescence in solution. The emission spectrum of the polymer solution in chloroform showed two emission bands at ~530 and 580 nm below 30 °C, while upon heating the polymer solution, the emission band at ~580 nm drastically decreased and almost disappeared at 50 °C. Only the emission band at ~530 nm was detected after heating.

Fig. 10 Chemical structures and optical properties of boron diiminates



 $\lambda_{\rm em}$ = 448 nm, $\Phi_{\rm agg}$ = 0.02, $\Phi_{\rm cr}$ = 0.11



 $\begin{array}{l} \mathsf{R} = \mathsf{H} \; (\lambda_{\rm em} = 473 \; {\rm nm}, \; \varPhi_{\rm agg} = 0.02, \; \varPhi_{\rm cr} = 0.23) \\ \mathsf{R} = \mathsf{OMe} \; (\lambda_{\rm em} = 470 \; {\rm nm}, \; \varPhi_{\rm agg} = 0.04, \; \varPhi_{\rm cr} = 0.59) \\ \mathsf{R} = \mathsf{NO}_2 \; (\lambda_{\rm em} = 509 \; {\rm nm}, \; \varPhi_{\rm agg} = 0.01, \; \varPhi_{\rm cr} = 0.04) \\ \mathsf{R} = \mathsf{NMe}_2 \; (\lambda_{\rm em} = 602 \; {\rm nm}, \; \varPhi_{\rm agg} = 0.01, \; \varPhi_{\rm cr} = 0.08) \end{array}$

Because of these optical changes, thermochromic luminescence was obtained from the solution sample containing the linear-shaped polymer. From a series of mechanistic analyses, it was shown that chain assembly was responsible for the luminescent color changes.

Mechanochromic luminescent properties were observed in a zigzag-type polymer in the solid state (Fig. 9) [64]. The pristine powder sample exhibited an orange luminescent color, while yellow emission was induced by grinding. From differential scanning calorimetry, the melting temperature of the pristine sample disappeared after grinding. This result implied that the polymer chain assembly could be collapsed by applying mechanical forces. This morphological change will provide environmental alteration, followed by different luminescent colors. These data involving thermochromic luminescent behaviors indicate that the expansion of π -conjugated systems should contribute to enhancing not only emission efficiency but also environmental sensitivity. As a result, luminochromism originating from morphological changes can be induced.

Boron diiminate

By introducing a B-N bond, flexibility was improved, and subsequently, AIE and stimuli-responsive luminochromism could be induced. Therefore, it can be expected that higher environmental sensitivity, followed by stimuli responsiveness, will be obtained if molecular flexibility is enhanced. Based on this idea, boron diiminates in which another oxygen atom in boron ketoiminate was also replaced with nitrogen were designed and synthesized (Fig. 10) [65, 66]. It was found that boron diiminates with various substituent groups exhibit CIE as well as AIE with variable luminescent color in the crystal state. It is likely that more structural restriction is necessary to suppress emission annihilation by molecular motions. Similar to boron ketoiminates, mainchain-type polymers were synthesized, and it was observed that the emission intensity and color could be tuned by the substituent effects (Fig. 11a) [67]. By modifying the sidechain substituents to tune the properties of the materials, film-type sensors were developed. For instance, when the film of a dimethylamine-substituted polymer was fumed to acid vapor, red emission turned yellow. Subsequently, by fuming basic vapor, the emission color was recovered to red. This result occurred because electronic conjugation will be drastically changed by acidification at the side chains of dimethylamine. Thus, such vapochromic luminescent behaviors can be detected. As another example, a methyl sulfide-substituted polymer was synthesized, and cast films were prepared (Fig. 11b) [68]. The pristine sample showed slight yellow emission, whereas the emission intensity increased upon soaking the film in an aqueous solution containing hydrogen peroxide, which is a reactive oxygen species and plays a crucial role in oxidative damage in cells. By oxidation at the methyl sulfide group, methyl sulfoxide was generated, according to the results from ¹H NMR analyses. Oxidation changed the electronic properties of the substituent from electron donating to electron accepting. Finally, the emission intensity was enhanced. A film-type sensor for biosignificant molecules can be readily constructed based on the substituent effects.

Further enhancement of molecular flexibility was also accomplished by replacing boron with a heavier element. For example, we prepared diamine complexes with aluminum and gallium, which belong to the same group as boron in the periodic table [69, 70]. Both complexes show CIE, and gallium diiminate exhibits vapochromic luminescent properties. It should be mentioned that the degree of luminescent chromism was critically dependent not on the chemical components of the captured volatile organic compounds but on their radius of gyration. It was proposed that crystal-crystal transitions could readily occur owing to the lower packing density of gallium diiminate than that of boron diiminate. Gallium diiminate-containing polymers were also prepared, and AIE was observed [71]. These results also suggest that the enhancement of molecular flexibility obtained by introducing a heavier element will also improve environmental sensitivity.

To examine the influence of the alteration of connecting points in detail, a series of alternating copolymers composed of boron diiminate were prepared (Fig. 12) [72]. All polymers had AIE properties, and various colors from green to orange were observed depending on the type of Fig. 11 Chemical structures and plausible reaction schemes of film-type sensors for (a) acid vapor and (b) hydrogen peroxide





Fig. 12 Chemical structures and optical properties of boron diiminate polymers with variable connecting points

comonomer, such as fluorene and bithiophene, and the connecting points were observed in the film. To clarify the mechanism of such clear color changes, several optical measurements were performed. Accordingly, it was shown that the charge transfer characteristics between boron diiminate and comonomer units were critically changed by changing the connecting points. Theoretical investigation suggested that boron diiminate will be a strong electron acceptor when the comonomer is connected to one or both of the phenyl groups on the nitrogen atoms. On the other hand, weak electron-donating properties were expressed in polymers where the comonomers were connected at the phenyl groups on the carbon atoms in the boron-containing six-membered ring. It was demonstrated that the luminescent properties can be tuned simply by changing the connection motif with the flexible boron complex.

Theoretical predictions

The final topic concerns the establishment from scratch of material designs for stimuli-responsive luminescent polymers composed of flexible boron complexes. As mentioned above, flexibility in this manuscript means the degree of structural transformation caused by relaxation in the excited molecule [45]. We presumed that the degree of structural relaxation can be estimated by comparing the optimized structures in the ground and excited states. Thus, flexible boron complexes can be designed via a theoretical approach. Based on this idea, the pyridinoiminate complex **BPI** was obtained (Fig. 13) [73, 74]. A large difference between the optimized structures in the ground and excited states, obtained by calculations with density functional theory (DFT) and time-dependent DFT methods, respectively, was proposed [73]. Therefore, it was expected that boron pyridinoiminate will exhibit AIE behavior. The fused molecule FBPI, which shows minimal structural transformation because of the anchoring effect of Fig. 13 a Chemical structures of BPI and FBPI and plausible models of the difference in the degree of structural relaxation in the excited states. **b** Changes in intensity ratios induced by aggregation formation in THF solutions with variable water concentrations and (**c**) the appearance of the solutions under UV irradiation (365 nm). Reproduced from [71] with permission from The Royal Society of Chemistry



the fused structure, was also prepared as a comparison. In summary, as we expected, **BPI** showed AIE, while **FBPI** exhibited ACQ [73]. Moreover, in the optical spectra, a larger degree of Stokes shift was observed only in **BPI**, suggesting that structural relaxation occurred. These data indicate that flexible boron complexes can be predicted from scratch through the quantum chemical approach. This result raises another significant issue. According to the comparison data, the movable points in the excited state can be estimated. Therefore, we assumed that sensitivity toward environmental factors could be controlled by connecting at movable or immovable points. Similar to the results for polymers with a fused boron ketoiminate structure, it was presumed that polymers composed of **BPI** units might show multistate emission properties.

To evaluate the validity of this idea, polymers were prepared with **BPI** or **FBPI** (Fig. 14) [75]. From optical measurements, it was observed that the **FBPI** polymer had intense luminescent properties only in the solution state and showed ACQ. In contrast, the **BPI** polymer exhibited multistate emission. Similar emission intensities were obtained in both the solution and film states. By connecting at a potential



FBPI polymer: $\Phi_{\text{solution}} = 0.42$, $\Phi_{\text{film}} = 0.01$

Fig. 14 Chemical structures and optical properties of boron pyridinoiminate polymers

movable point in the excited state predicted by quantum calculations, the optical properties could be switched between ACQ and multistate luminescence. This strategy is a valid strategy for designing ACQ-resistant luminescent polymers.

Conclusion

The emission intensity and color of small-molecule dyes with solid-state luminescent properties occasionally depend on the molecular distribution in the solid. In these cases, luminochromism can be correspondingly induced by morphological changes. On the other hand, when these stimuliresponsive luminescent molecules are polymerized, the environmental responsiveness is often reduced, especially in films. Due to ACQ, the emission intensity in the film state tends to be critically lowered. Furthermore, since polymer films generally form amorphous structures, only monotonous optical properties can be obtained. Even though crystallization can be partially induced, only a minimal influence on the optical properties will be obtained. Furthermore, the mobility of flexible boron complexes in the excited state is restricted by incorporation into polymer main chains. This kind of "frustrated state" is the origin of environmental sensitivity, followed by stimuli responsiveness in the form of luminochromism. From a conventional standpoint, this class of flexible complexes is not a potential target for obtaining luminescent dyes. In contrast, it is demonstrated in this manuscript that material designs based on flexible element blocks are very likely to yield highly sensitive stimuli-responsive polymer films. Hence, it can be said that not only the exploration of new flexible element blocks but also clarification of structural relaxation in the excited state could be key areas of study for making a breakthrough in the development of a new series of advanced luminescent devices and sensors.

Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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