



Improved thermochromic and photocatalytic activities of F-VO₂/Nb-TiO₂ multifunctional coating films

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Abstract

Multifunctional photocatalytic and thermochromic composites consisting of fluorine-doped vanadium dioxide (F-VO₂) and niobium-doped TiO₂ (NTO) were prepared by a simple physical mixing. The composites exhibited a higher thermochromic activity and nitrogen oxide (NO_x) decomposition activity than that of pristine VO₂/NTO. Both VO₂ and NTO materials were synthesized using an environmentally friendly soft chemical solvothermal/hydrothermal process, which produced NTO nanoparticles with a controllable morphology and particle size by changing the ratio of ethanol and acetic acid solvent. F-VO₂/NTO showed a better multifunctionality of thermochromic and photocatalytic activities than those of VO₂/NTO samples. The coexistence coating films showed a better effect on thermochromic and deNO_x (NO_x reduction) activity than those of double-sided films for F-VO₂/NTO samples. The best thermochromic and photocatalytic activities obtained from sample F-VO₂/NTO 60 showed the $\Delta T_{1500\text{ nm}}$ [difference of transmittance (ΔT) at the wavelength of 1500 nm under 25 °C and 95 °C] of up to 29.5% and deNO_x activity of up to 40% at $\lambda > 290$ nm under mercury lamp irradiation. The use of F-VO₂/NTO coexistence coating films showed the appropriateness for multifunctional materials.

Keywords Nb-doped TiO₂ · VO₂(M) · Thermochromic · Photocatalytic NO_x decomposition · Multifunctional coating

1 Introduction

The mitigation of energy consumption has been a crucial research topic nowadays. Energy consumption of buildings takes a soaring account of 40% of the world total energy consumption per year [1]. Many ways are suggested to increase building efficiencies such as the use of phase-changing materials to store energy and the use of the energy-efficient window. The utilization of near-infrared (NIR) shielding materials using noble metal and doped tungsten trioxides showed merits to increase the functionality of windows [2–4]. What is equally important was the use of chromogenic materials to shield or convey NIR irradiation flexibly. The use of tungsten as electrochromic materials is developed. Meanwhile thermochromic materials are widely explored with the use of vanadium dioxide, which solely based on temperature stimuli without requirement of the electrical current to trigger the switching properties [5–10]. The unique optical

property of VO₂ is the fast and reversible metal-to-semiconductor transformation (MST) [11]. This phenomenon occurs at a critical temperature of 68 °C, during which the monoclinic structure of VO₂ changes into the rutile structure. This reversible switching makes it beneficial for VO₂ to be applied as a smart thermochromic coating for windows [12, 13]. Many ways are available to prepare VO₂ which can increase its property required for smart window coating applications. The nanoparticle synthesis is an advantageous way to obtain a thin film with the excellent thermochromic performance, due to the suppression of light scattering by the decreasing particle size. On the other hand, doping was utilized to reduce the critical phase transition temperature of VO₂, among which tungsten and fluorine were the prominently used dopants [14, 15].

Photocatalytic materials such as ZnO and TiO₂ were developed as functional layers on windows [8–10]. Photocatalysis is an environmentally friendly process which is essential to advance the multifunctionality of smart windows [16]. The advantages of photocatalytic materials include the self-cleaning property, transparency, low cost, and biocompatibility [17]. TiO₂ is the most widely used photocatalytic semiconductor with the bandgap of 3.2 eV, meaning that

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it can effectively work as a photocatalyst under ultraviolet (UV) light irradiation [18]. Doping of ions in the TiO₂ lattice was performed to enhance its photocatalytic performance under visible (Vis) light irradiation. Many kinds of cations and anions such as carbon, fluorine, nitrogen, and niobium were implemented as doping for TiO₂ [19–22]. Nb-doped TiO₂ (NTO) had the benefits of the high conductivity and transparency [23], which were potential as a transparent conducting oxide for dye-sensitized solar cells (DSSC) [24, 25], photoelectrochemical [26], and photocatalysis [27, 28]. The substitution of Nb to the Ti site causes the movement of electrons to the Ti 3*d* orbital, giving NTO the ability to shield the NIR wavelength. The photocatalytic and NIR shielding properties of NTO make it be used as the potential component of composite with thermochromic VO₂ to realize multifunctional properties [29]. The VO₂/TiO₂ composites were synthesized with many procedures such as pulsed laser deposition [30, 31], electric field aerosol assisted chemical vapor deposition [32], atmospheric pressure chemical vapor deposition [33], direct current (DC) magnetron sputtering [34] and reactive magnetron sputtering [35]. These methods produced thin films with the satisfying thickness; however, they suffered from the use of expensive instruments, lower purity of monoclinic phase VO₂, and low thermochromic performance. The hydrothermal synthesis, on the other hand, offers an environmentally friendly method to produce nanoparticles and control the morphology of the product with a relatively simple and facile procedure [36]. Doping of VO₂ synthesized by the hydrothermal process was found to enhance the thermochromic property [37, 38].

In this work, fluorine-doped VO₂(M) (F-VO₂) and NTO as the components for the multifunctional composite coatings were examined with pristine VO₂ as the comparison. Fluorine doping was used to reduce the critical temperature of VO₂ MST. Anionic doping endows samples with high compatibility, and therefore similar approaches of anion doping were also widely performed in photocatalysis research [19, 39]. It is urgent to combine NTO with VO₂(M) since NTO possesses the NIR shielding property. Both NTO and VO₂(M) were synthesized using the solvothermal process to provide good control of morphology and nanosize products, preventing the light scattering at the visible range wavelength. F-VO₂ nanoparticles were synthesized by the one-step hydrothermal synthesis process, and meanwhile, NTO nanoparticles were synthesized using a water-controlled release solvothermal process (WCRSP) [36]. The concentration variation of the ethanol and acetic acid solvent is subject to the creation of the anatase phase. The composite coating films were examined under two conditions: double-sided and coexistence coating films. The preparation of coexistence and double-sided type coating films were aimed to compare the multifunctionality and compatibility of the composites with each of its constituents. In the coexistent

film, the VO₂(M)/NTO or F-VO₂/NTO was mixed and cast on the same side of a glass surface; for double-sided films, the VO₂(M)/NTO or F-VO₂/NTO was cast separately in the opposite surface of the coating glass. The composite coating films of F-VO₂/NTO provide a novel approach to tune the thermochromic and photocatalytic performance for multifunctional materials.

2 Experimental

2.1 Synthesis of NTO by WCRSP

All chemical reagents used were of commercially available analytical grade and were used without further purification. The synthesis procedure was based on a previous report [40]. Niobium penta-ethoxide (0.3 mmol, Wako Pure Chemical Industries, Ltd) and titanium tetra-isopropoxide (2 mmol, Kanto Chemical Co., Inc.) were added to a mixed solvent with various concentrations of ethanol and acetic acid (60 mL). The volume ratios of ethanol and acetic acid were adjusted to 60:0, 45:15, and 35:25, respectively. Hence the sample was denoted with the amount of ethanol used in the synthesis as NTO 60, NTO 45, and NTO 35, respectively. The mixture was further stirred for 30 min before being transferred into a Teflon-sealed autoclave and heated at 240 °C for 24 h. The product was then cooled, filtrated, washed by ethanol and dried under a reduced pressure oven at 60 °C over night.

2.2 Synthesis of VO₂(M) and F-VO₂(M)

The synthesis procedure was based on the previous report [41]. Vanadium pentoxide (0.05 mmol, Kanto Chemical Co.) with a specific surface area of 24.32 m⁻² g⁻¹ and typical particle size of > 100 μm was diluted into 28 mL of H₂O. Hydrogen peroxide was added (5 mL, 30%, Kanto Chemical Co.). After an overnight stirring at 60 °C, with a speed of 600 r min⁻¹, a requisite amount of hydrazine monohydrate (Kanto chemical co.) was added. Then the mixture was stirred for 5 min. Further, the hydrothermal synthesis was performed at 490 °C for 30 min. The product was collected using centrifugation, washed using water and ethanol, and dried at a reduced pressure oven at 60 °C. For the F-VO₂ sample synthesis, a similar method was performed with the addition of NH₄F (Kanto Chemical Co.), after hydrogen peroxide was added to provide a 10 mol% of fluorine doping.

2.3 Smart coating of the composites

NTO (0.015 g) was mixed with VO₂ (0.015 g) or F-VO₂ (0.015 g) using mixture of ethanol (0.5 ml, Wako Pure Chemical Industries, Ltd) and collodion (0.5 ml, Wako Pure

Chemical Industries, Ltd) as the medium to obtain the mixture dispersion. The mixture was stirred with ZrO_2 beads (1.5 mm diameter, 5 g) for 24 h at 600 r min^{-1} and cast into the surface of a glass. For the double-sided films, a similar method was performed where each NTO (0.015 g), VO_2 or F-VO_2 (0.015 g) was dispersed in ethanol and collodion and the mixture was further stirred for 24 h at 600 r min^{-1} . The dispersion was cast using a doctor blade applicator with a thickness of $50 \mu\text{m}$, setting onto a borosilicate glass. In the coexistent film, the $\text{VO}_2(\text{M})/\text{NTO}$ or $\text{F-VO}_2/\text{NTO}$ mixture dispersion was cast on the same side of the glass surface. For double-sided films, each of the $\text{VO}_2(\text{M})/\text{NTO}$ or $\text{F-VO}_2/\text{NTO}$ dispersion was separately cast in the opposite surface of the glass. The coating film was heated at $200 \text{ }^\circ\text{C}$ for 1 h followed by natural cooling. The specific surface area of the sample was measured by the Brunauer–Emmett–Teller (BET) method.

2.4 Characterization

The structure of the nanoparticle was examined by a transmission electron microscopy (TEM, Jeol JEM-2000 EXII). High-resolution transmission electron microscopy and selected area electron diffraction (SAED) images were obtained using a high-resolution transmission electron microscope (HRTEM, JEOL JEM-2100F). The powder X-ray diffraction (XRD) patterns were examined using an X-ray diffraction with $\text{Cu K}\alpha$ radiation (XRD, Bruker D2 Phaser, $\lambda = 0.15418 \text{ nm}$). The binding energy of the contained elements was confirmed via an X-ray photoelectron spectroscopy (XPS, ULVAC PHI 5600, ULVAC PHI Co., Ltd.). The transmittance of the thin films was analyzed in a wavelength range of 190–2500 nm using UV–Vis–NIR spectrophotometer (Jasco V-600, JASCO) equipped with a

film heating attachment. The photocatalytic activity evaluation was performed using NO_x decomposition as a model reaction. The deNO_x photocatalytic activity was measured using a NO_x analyzer (Yanaco Co., ECL-88AO Lite). For the photocatalytic characterization, the coating film with a thickness of $50 \mu\text{m}$ was also prepared. The exposed surface was adjusted to $20 \text{ mm} \times 20 \text{ mm}$ in size, and the glass was set at the bottom of a photocatalytic reactor under mercury lamp irradiation at 290 nm , which was stabilized using a chiller set at room temperature. The NO_x total concentration of the sample gas was set to 1 mg kg^{-1} using the mixture of NO (2 mg kg^{-1})/ N_2 gas and compressed air. A flow rate of 200 mL min^{-1} was used to saturate the reactor chamber before the measurement. The stability of the photocatalyst was evaluated by conducting the photocatalytic reaction for six cycles.

3 Results and discussion

3.1 Characterization of NTO and evaluation of its NIR shielding and photocatalytic activities

The XRD analysis was used to determine the crystallographic structure and phase of NTO. Figure 1 shows the XRD patterns of NTO synthesized with varied ethanol and acetic acid contents. All peaks consisted of the anatase phase that matched to the reference (JCPDS 89-4921) well. Neither the trace of the rutile diffraction peak nor the niobium oxide peak can be observed. A shift to the small angle diffraction was observed, indicating that Nb^{5+} was doped into the TiO_2 lattice, due to the different radii between Ti^{4+} and Nb^{5+} and the radius of Nb^{5+} was larger (Fig. 1b). The decreasing crystallite size could be observed through the broadening at the

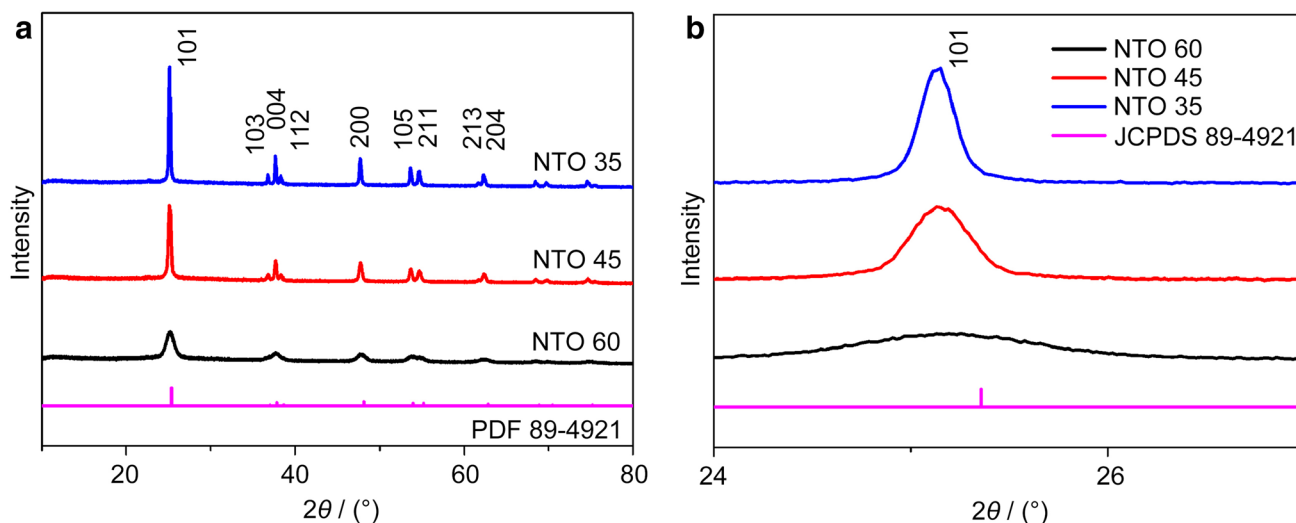


Fig. 1 a XRD patterns of NTO samples; b magnification of (101) area in a

full width at half-maximum of XRD patterns. The crystallite size was estimated from the (101) peak of XRD patterns using the Scherrer's equation (Eq. 1):

$$d = K\lambda/(\beta \cos \theta) \quad (1)$$

where d is the mean size of the crystalline domains, K is the dimensionless shape factor, with a typical value of ~ 0.9 , λ is the X-ray wavelength, β is the line broadening at half the maximum intensity, and θ is the Bragg angle.

The higher ethanol concentration during the synthesis process gave the smaller crystallite size of 6.16, 24.74 and

42.52 nm for sample NTO 60, NTO 45 and NTO 35, respectively. The controlled release of water by acetic acid took part in the particle growing of the crystal. The particle size was directly affected by the amount of water molecules that dissolve the precursor [42]. The use of alcohol was proven to provide NTO with a small particle size [43].

The nanostructure of NTO was investigated using TEM, as presented in Fig. 2a–c. The nanoparticle size increased with the increasing addition of acetic acid. The water-controlled release solvothermal method using acetic acid provides water molecules to accelerate the dissolution of metal ions, and larger-sized particles can be formed along

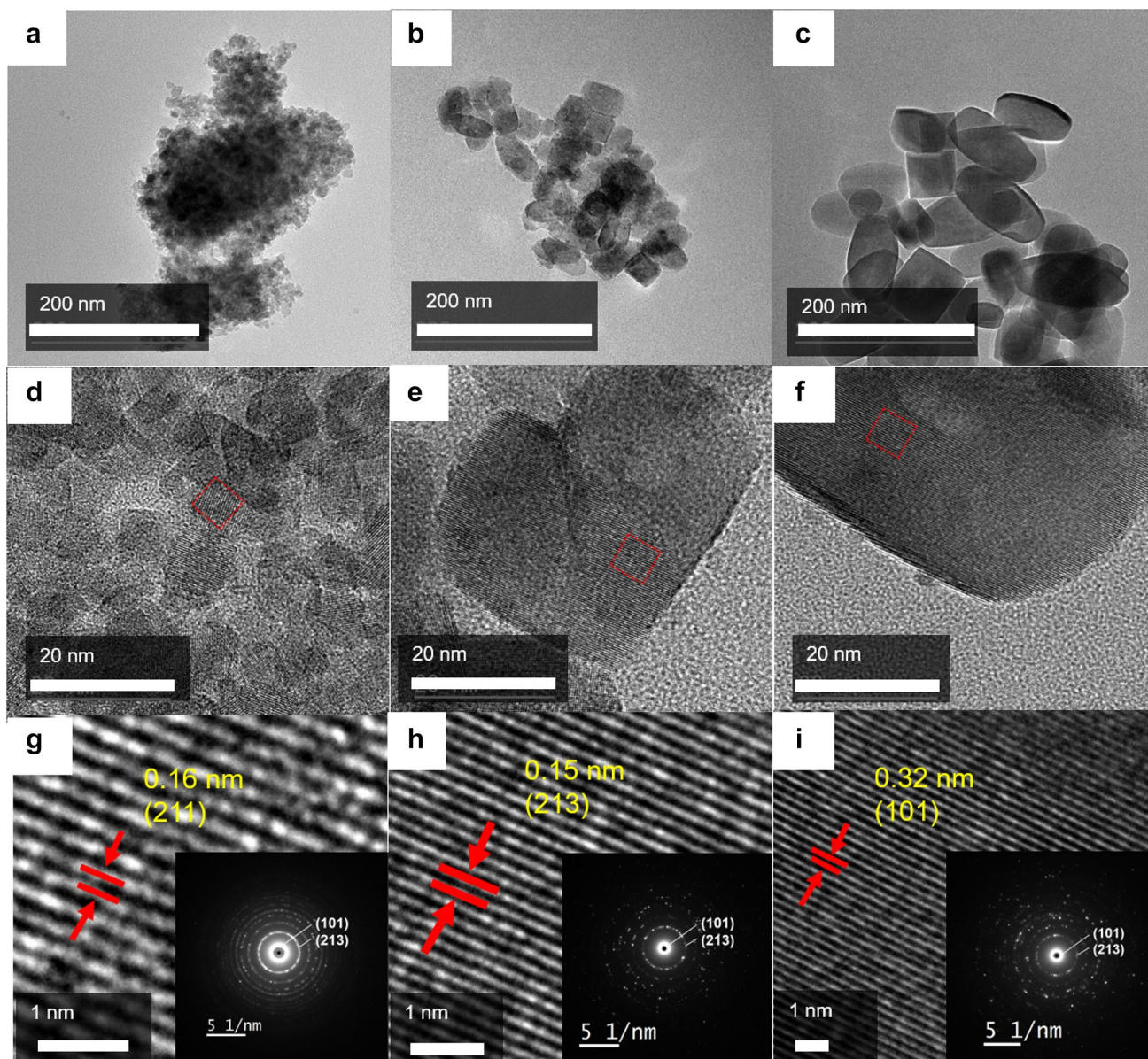


Fig. 2 a–c TEM images and d–f HR-TEM images of NTO 60, NTO 45 and NTO 35, respectively; g–i lattice fringes of the corresponding areas in d–f, respectively. The inset images in g–i are the SAED patterns of NTO 60, NTO 45, and NTO 35, respectively

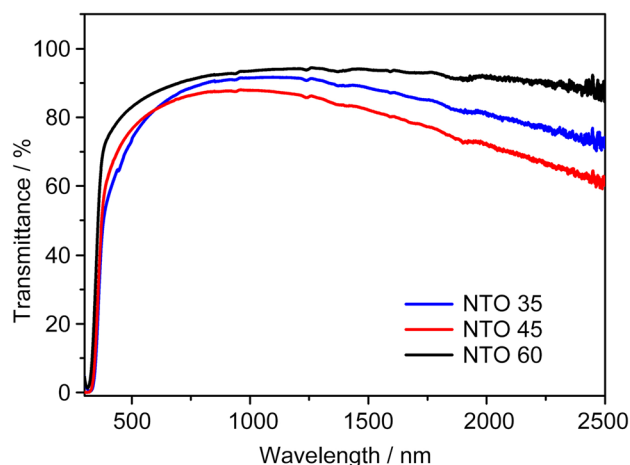
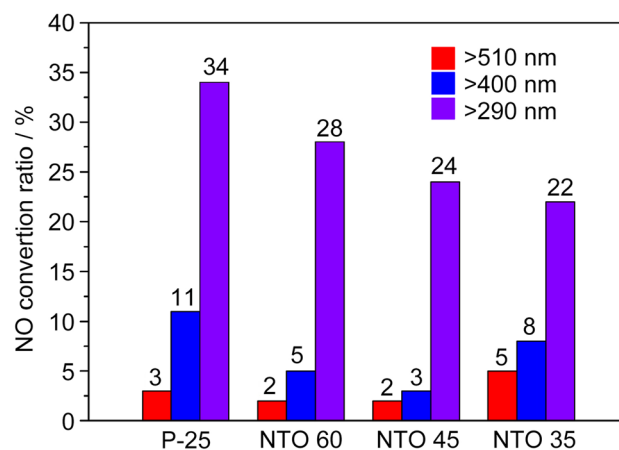
Table 1 Specific surface area, surface Nb composition, and bandgap energy of the NTO samples

CH ₃ CH ₂ OH/ mL	CH ₃ OOH/ mL	Samples denotation	Specific surface area/(m ² g ⁻¹)	Surface composi- tion of Nb/at%	Band gap energy/eV
60	0	NTO 60	197	5.03	3.2
45	15	NTO 45	168	5.36	3.2
35	25	NTO 35	60	5.19	3.2

with the particle growth. The use of ethanol, however, produces the fine particle size as can be seen in the sample NTO 60. Among all the samples, the particle sizes of the sample synthesized using ethanol solvent showed the smallest value of ~1–10 nm, corresponding to the scale predicted by the calculation derived from the broadening peaks of XRD measurement (Fig. 2d–f). The biggest particle size was obtained in NTO 35 with a size between 40 and 50 nm. The interplanar distances of 0.16, 0.15, and 0.32 nm for all samples matched well to the (211), (213) and (101) facets, respectively, agreeing with the XRD results for sample NTO 60, NTO 45 and NTO 35, respectively. The corresponding SAED patterns presented in the insets of Fig. 2g–i showed that the index matched to (211), (213) and (101) facets for all three polycrystalline samples.

The specific surface areas of all NTO samples are presented in Table 1. The specific surface area was obtained from BET method using the nitrogen adsorption measurement. The UV–Vis transmittance spectra and NIR shielding property of the NTO samples are presented in Fig. 3. The NTO films were prepared by dispersing NTO powders in collodion and casting the solution on the glass surface. The transmittance at 1000 nm was kept above 80% for all samples. The thicknesses of the films were uniform, as shown by the few differences in transmittance among samples. The average transmittance in the visible region between 350 and 800 nm was observed as 84%, 77% and 75% for NTO 60, 45 and 35, respectively. The NTO 60 showed just a few NIR shielding activity while samples NTO 45 and NTO 35 showed distinct NIR shielding properties. The NIR shielding activity of NTO 45 was the highest and up to 20% higher than that of NTO 60. These results showed that the NIR shielding property of NTO nanoparticles should be beneficial for the improvement of its multifunctional property.

The photocatalytic deNO_x activities of the NTO powder samples are summarized in Fig. 4. The deNO_x activities of the samples were compared to that of a standard photocatalyst P-25 titania (Degussa AG). All NTO samples showed the deNO_x activity, while the highest activity was given by NTO 60 of 28%. The reason for the lower photocatalytic activity for all NTO samples compared to that of P-25 titania was due to the existence of Ti³⁺, as a result of the reduction during the synthesis process. The Ti³⁺ species could act as a recombination site for the excited holes and electrons [40]. Even so, Ti³⁺

**Fig. 3** Transmittance spectra/NIR shielding abilities of NTO samples**Fig. 4** DeNO_x photocatalytic activities of NTO powder samples

species also gave the advantages of NIR shielding and photocatalysis and therefore would be suitable for the next step of the multifunctionality thin films.

Figure 5 presents the energy band gaps of NTO samples which were the same at 3.2 eV. The estimation of the band gap was carried using Tauc plot of Kubelka–Munk equation (see Eq. 2):

$$(F(R)h\nu)^{1/n} = (ah\nu)^{1/n} = A(h\nu - E_g) \quad (2)$$

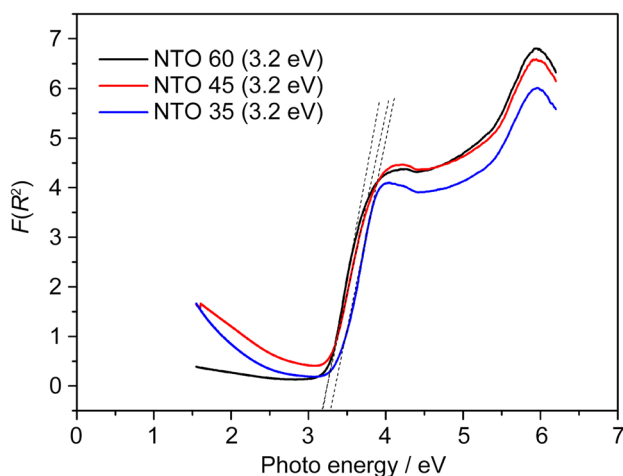


Fig. 5 Bandgap energies of the NTO samples

where $F(R)$ is Kubelka–Munk function, h is Planck's constant, ν is the frequency of vibration, R is the diffused reflectance of the samples, α is the absorption coefficient, A is the proportional constant and E_g is the band gap with direct allowed transition assumption ($n = 1/2$).

NTO was known to provide an impurity band that overlapped with the conduction band of anatase. The doping does not alter the band distribution but only fill the conduction band. The substituted Nb atoms were ionized and provided electrons into the hybridized conduction band consisted of Ti 3d and Nb 3d states [44]. The emission photon energies are near to the bandgap energy at 3.2 eV, and the band gap energy of NTO showed that the photocatalytic activity of NTO would be suitable to utilize UV irradiation.

The surface chemical composition and valence states of each element in NTO are presented in Fig. 6. The

characteristic peaks of Ti 2p_{1/2} and Ti 2p_{3/2} were observed from all NTO samples. For samples NTO 60 and NTO 45, the corresponding peaks of Ti⁴⁺ ions were observed at the binding energy of 458.9 and 459.8 eV, respectively. A minor shift to the lower binding energy at 458.4 eV was observed for sample NTO 35 that could be the indication for the existence of Ti³⁺. The binding energy of 458.4 eV was, however, still within the corresponding peak range of Ti⁴⁺ ions [44]. The Nb 3d_{3/2} and Nb 3d_{5/2} peaks are presented in Fig. 6b. For samples NTO 60 and NTO 45, pronounced Nb⁵⁺ peaks were observed at 207.1 and 207.3 eV, respectively. For sample NTO 35, Nb⁴⁺ was indicated at the binding energy of 206.8 eV [43–46]. The XPS analysis provided the surface composition of NTO samples. The surface composition of Nb doping for all NTO samples was maintained at ~5%, as summarized in Table 1.

3.2 Thermochromic performance of coexistent and double-sided VO₂/NTO films

To examine the multifunctionality of two types of coatings: double-sided and coexistence films, each NTO and VO₂(M) were dispersed as a double-sided film so that they were on the opposite side of the borosilicate glass. VO₂(M) and NTO were prepared at the same weight. The transmittance spectra of the VO₂/NTO double-sided coating are presented in Fig. 7a. The transmittance showed that the NIR shielding properties measured at room temperature could not be observed for all samples. It could be that the addition of VO₂ in the mixture disturbed and lowered the intensity of the NIR shielding property of NTO. It was reported that the NIR shielding effect could be reduced in the composite thin films [47]. The transmittances of VO₂/NTO samples were all higher than that of the VO₂(M) reference film even at the

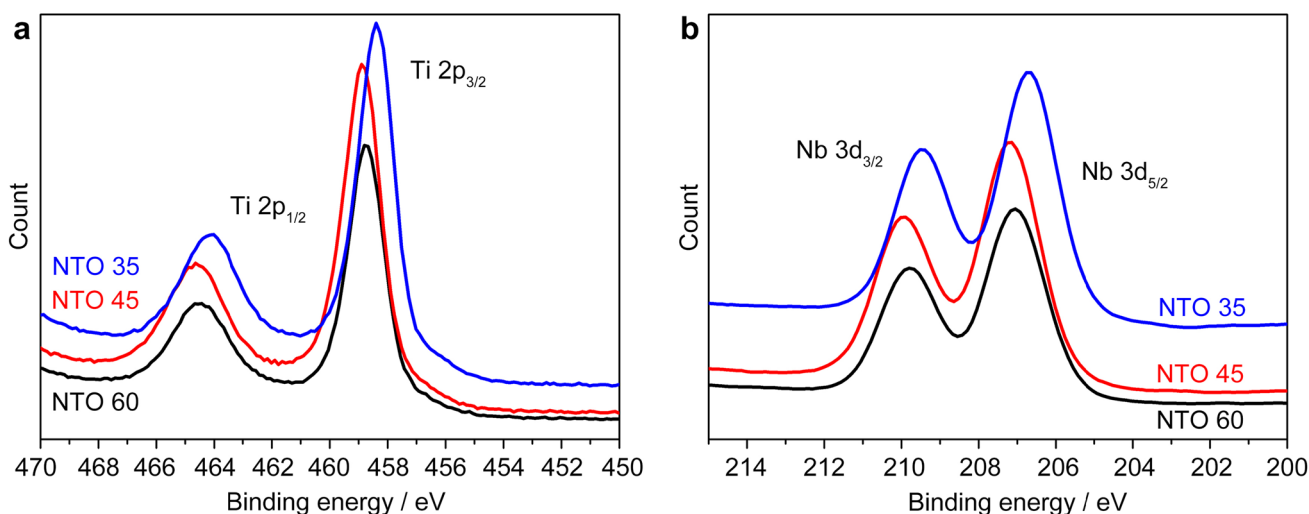


Fig. 6 XPS spectra of NTO samples: a Ti 2p; b Nb 3d

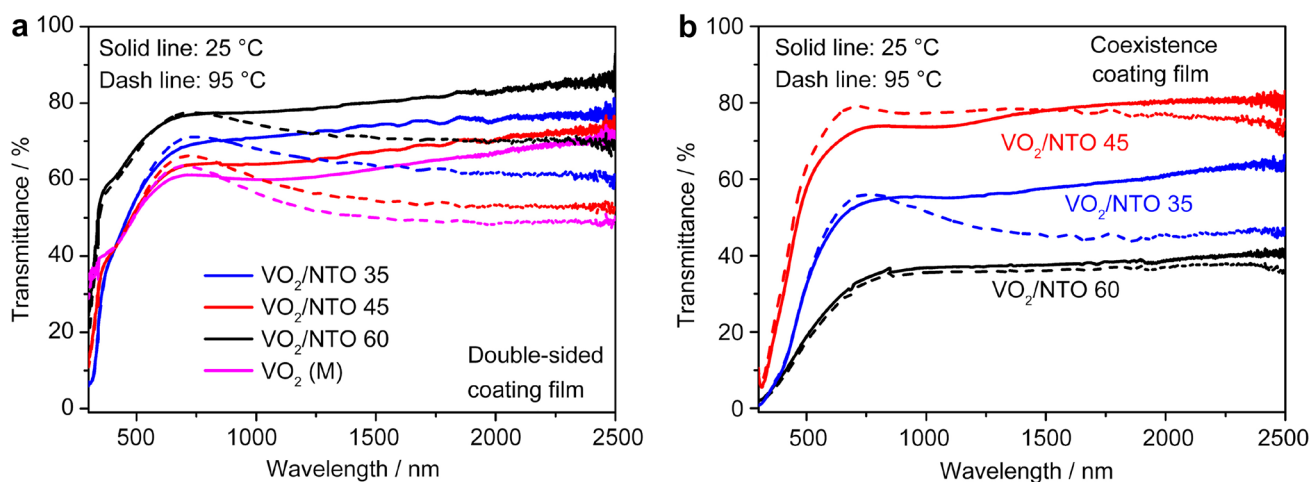


Fig. 7 Transmittance spectra of VO_2/NTO samples in **a** double-side and **b** coexistence coating films at 25 °C (solid line) and 95 °C (dashed line)

visible wavelength region. Using collodion of $50 \mu\text{mol L}^{-1}$, the transmittances were kept above 60% for all samples. The $\Delta T_{1500 \text{ nm}}$ for the double-side coating films were 9%, 13%, and 16% for samples NTO 60, NTO 45 and NTO 35, respectively, comparable to $\Delta T_{1500 \text{ nm}}$ of $\text{VO}_2(\text{M})$ at 13%.

A more commonly used mode of multifunctionality is the coexistence coating in which the combination of materials is cast on the same surface of the glass. The UV–Vis–NIR transmittance of the coexistence coating films after removal of collodion by heating under air at 200 °C is presented in Fig. 7b. The coexistence coating films were lower in quality compared to the double-side coating films. The $\Delta T_{1500 \text{ nm}}$ for the coexistence coating films were 1%, 0, and 12% for samples NTO 60, NTO 45 and NTO 35, respectively. Only sample VO_2/NTO 45 maintained the thermochromic performance. The poor quality of the coexistence films decreased not just for $\Delta T_{1500 \text{ nm}}$ but also for the transmittance in the visible range wavelength. These results showed that the utilization of pristine VO_2 was better in the separately double-sided coating films compared to the combination of NTO in the coexistence coating films.

3.3 Thermochromic performance of coexistent and double-sided F- VO_2/NTO coating films

The properties of F- VO_2 were described in a previous report [41]. F- VO_2 reduced the critical temperature of MST up to 48 °C. The XRD pattern of F- VO_2 showed matching peaks to the monoclinic VO_2 phase with reference JCPDS 44-0252 (Fig. 8). The TEM, HR-TEM, and SAED images of the prepared F- VO_2 sample are presented in Fig. 9. The TEM images of F- VO_2 in Fig. 9a showed that the morphology of the F- VO_2 particle was an irregular sphere. Further, the HR-TEM image in Fig. 9b, c showed that the lattice fringes were matched to the distance between planes of atoms

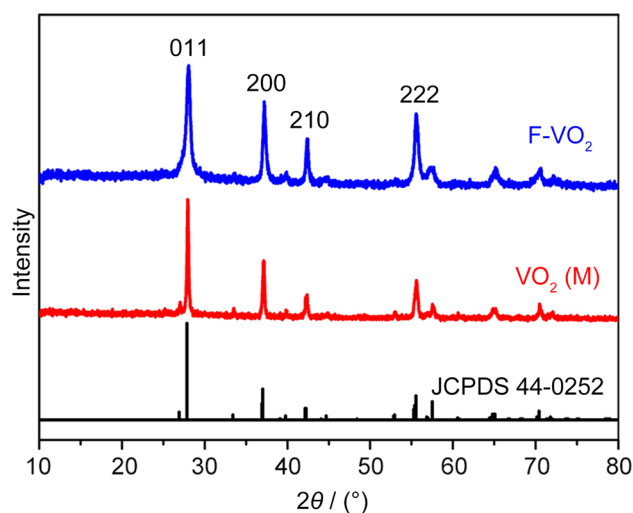


Fig. 8 XRD patterns of F- VO_2 and $\text{VO}_2(\text{M})$, together with the reference JCPDS 44-0252

[d spacing (012) of $\text{VO}_2(\text{M})$]. There is also a presence of a 7.5 nm thickness of the fluorine-doped surface layer on the particles. This layer could be involved in the increasing thermochromic and photocatalytic activity, as explained below. The SAED pattern in Fig. 9d showed that the index matched to the (100) and (210) facets of F- VO_2 .

The transmittance of double-sided and coexistence coating films of F- VO_2/NTO samples is presented in Fig. 10. The F- VO_2/NTO samples of both coexistence and double-sided coating films were better in transmittance than that of VO_2/NTO . The coating films of F- VO_2 were indeed proven to enhance the poor visible light transition due to the strong absorption of visible wavelengths. The fluorine doping adjusted the transmittance by adjusting the optical band gap of VO_2 [48].

Fig. 9 **a** TEM, **b** HR-TEM, **c** Lattice fringes from the selected area in **b**, and **d** SAED pattern of the F-VO₂ sample

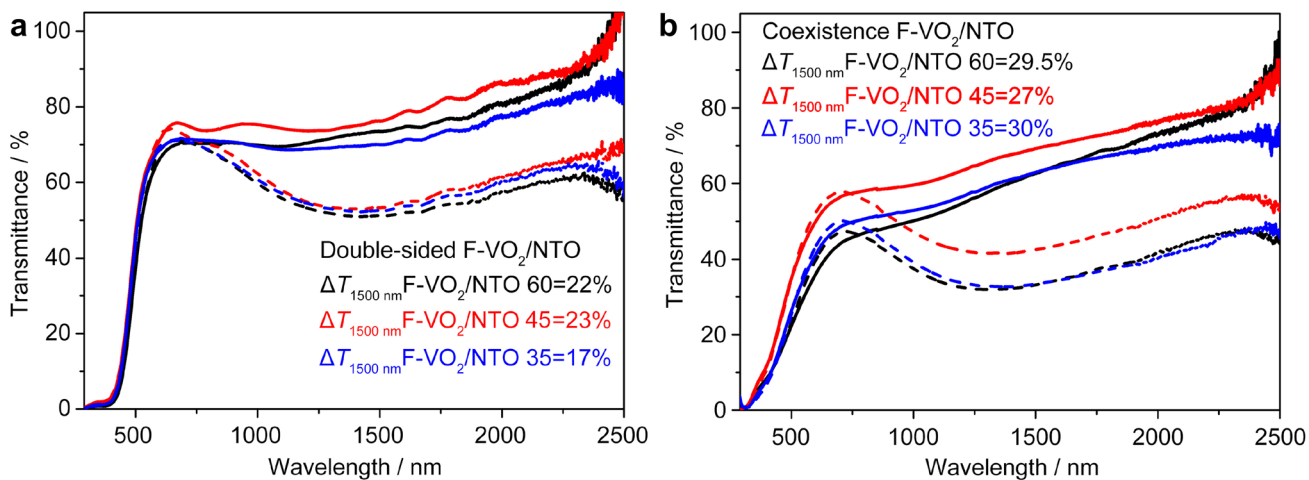
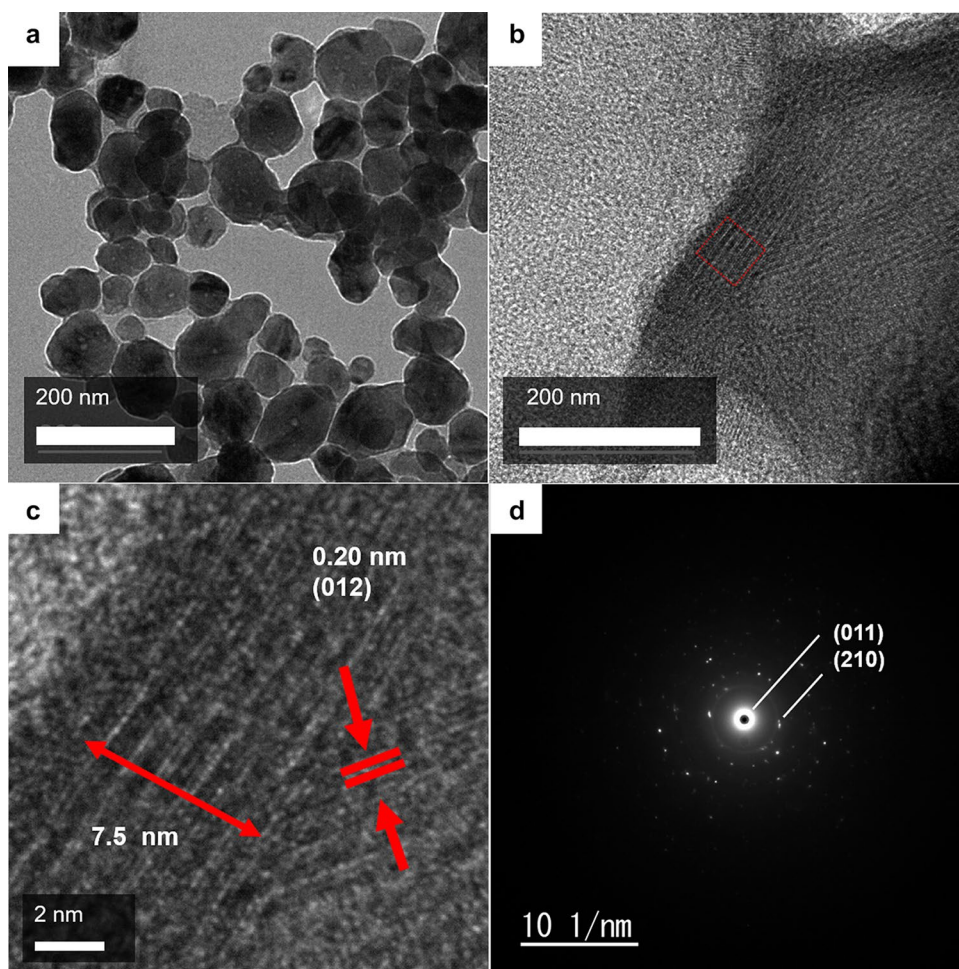


Fig. 10 Transmittance of F-VO₂/NTO with **a** double-side and **b** coexistence coating films at 25 °C (solid line) and 95 °C (dashed line)

The effect of the room temperature NIR shielding of NTO to the transmittance was not significant to both samples for VO₂/NTO and F-VO₂/NTO. The transmittance of both samples at visible range wavelengths showed that the

double-sided films provided higher transmittance compared to those of the coexistence coating films. However, the thermochromic performance was higher for coexistence films. For the double-sided coating films, the values of $\Delta T_{1500\text{ nm}}$

were 22%, 23%, and 17% for samples NTO 60, NTO 45 and NTO 35, respectively (Fig. 10a). Meanwhile the value of $\Delta T_{1500\text{ nm}}$ for the coexistence coating films were 29.5%, 27%, and 30% for samples NTO 60, NTO 45, and NTO 35, respectively (Fig. 10b). The coexistence coating films of F-VO₂/NTO showed the higher transmittance and multifunctionality than those of VO₂/NTO coating films. The best thermochromic performance was given by sample F-VO₂/NTO 35 with $\Delta T_{1500\text{ nm}}$ of 30%, and F-VO₂/NTO 60 showed a small difference value of 29.5%.

3.4 DeNO_x activities of coexistent and double-sided coating films

The photocatalytic NO_x decomposition activities of the obtained F-VO₂/NTO, VO₂/NTO and pristine VO₂ coating films at $\lambda > 290\text{ nm}$ under Hg lamp irradiation are summarized in Fig. 11. As the bandgap of NTO was at 3.2 eV, the photocatalysis was performed in the UV wavelength area with the light filter set to $\lambda > 290\text{ nm}$. The NO conversion ratios for the double-sided coating films were 26%, 22%, and 20% at $\lambda > 290\text{ nm}$, and the NO conversion ratios for the coexistence coating films were 40%, 35%, and 33% for samples F-VO₂/NTO 60, F-VO₂/NTO 45, and F-VO₂/NTO 35, respectively. This result showed that the fluorine doping played a beneficial effect on the behavior of the coating films compared to the separately used F-VO₂ and NTO in the double-sided coating films. The coexistence films of F-VO₂/NTO showed appropriateness to be used as a multifunctional material. On double-sided F-VO₂/NTO

coating films, the sample consisted of NTO 60 possessed the highest deNO_x activity in all the synthesized samples. The result was consistent with the fine particle size and high specific surface area of NTO 60 that was more appropriate to give a high photocatalysis performance.

The NTO with the anatase structure possessed a bandgap energy of 3.2 eV. Meanwhile VO₂ had the small bandgap energy of 0.7 eV, which was not suitable for photocatalysis due to the closeness of the conducting properties of VO₂ [49], although a report showed that vanadium oxides including VO₂(M) could be potential for photocatalytic hydrogen production [50]. Even at the dielectric films, for some composites such as TiO₂/VO₂, the band edge line alignment is predicted to be within the band gap energy of TiO₂. The conduction band offset for VO₂ with the conduction band offset value of the TiO₂ interface is $\sim 0.6\text{ eV}$ [51]. The improved deNO_x activity for the F-VO₂/NTO samples could be due to the fluorine anion doping in the surface of VO₂, which might interact to the surface of NTO in the polymer matrix during mixing. As shown in the HR-TEM image of F-VO₂ (Fig. 9c), there was a layer observed at the outer side of the F-VO₂ surface with a thickness of 7.5 nm, which could be the active layer that interacted with NTO. Fluorine in the surface could interact with the surface of NTO while maintaining its thermochromic performance. It was reported that fluorine could provide Ti-F bonds that resulted in the generation of free OH radicals that improved the photocatalytic activity [52–55].

Contrary to the result of F-VO₂/NTO samples, for VO₂/NTO samples, the double-sided films gave a better result than that of the coexistence coating films. The photocatalytic activities of VO₂/NTO coating films were lower than those of F-VO₂/NTO with both coexistence and double-sided films, as well as comparing to the deNO_x activity of powder NTO. This low activity could be related to the various processes going through such as the addition of nitrocellulose, drying, and heating of coating films at 200 °C under air. Such processes could degrade the quality of NTO. Sample VO₂/NTO 60 gave the best deNO_x activity among VO₂/NTO samples, indicating the role of the fine particle size and high specific surface area for better photocatalytic activity.

To evaluate the photocatalytic stability, multi-cycles of deNO_x activity was measured for sample F-VO₂/NTO 60 with a coexistence coating film irradiated at $\lambda > 290\text{ nm}$ using the mercury lamp (Fig. 11). The result showed that after testing for three runs, the deNO_x photocatalytic activity of the sample was stabilized at 27% which did not change up to six cycles, implying its good photo stability. Although the deNO_x activity decreased, the value of 27% was still higher than those of double-sided F-VO₂/NTO and all VO₂/NTO coating film samples.

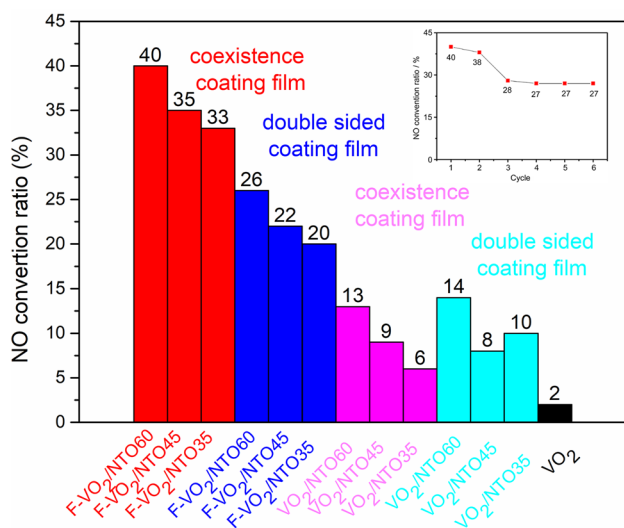


Fig. 11 DeNO_x activity of F-VO₂/NTO compared to those of VO₂/NTO and pristine VO₂ samples with coexistence and double-sided coating films at $\lambda > 290\text{ nm}$ under Hg lamp irradiation. The insert indicates the photocatalytic stability of F-VO₂/NTO 60 with a coexistence coating film irradiated at $\lambda > 290\text{ nm}$ under the Hg lamp

4 Conclusion

Multifunctional coatings of VO₂/NTO and F-VO₂/NTO were obtained from the physical mixing of nanoparticles prepared using a facile solvothermal process. Coexistence and double-sided coating films were prepared to determine whether a single effect of each component or multifunctional effect would be more suitable to the property of the composites. All the coating films possessed the thermochromic property and deNO_x activity, suggesting the appropriateness for a multifunctional coating. The F-VO₂/NTO coating films possessed better multifunctional properties than those of VO₂/NTO coating films. F-VO₂/NTO samples provided the better transmittance and higher thermochromic property than those of VO₂/NTO, due to the fluorine doping effect of reducing the critical temperature of the phase transition in VO₂(M), as well as modifying the bandgap to adjust the transmittance at the visible range wavelength. The deNO_x activity was enhanced for F-VO₂/NTO in the coexistence coating films compared to the double-sided coating films. The F-VO₂/NTO showed the better appropriateness for multifunctionality than that of VO₂/NTO. The highest deNO_x activity in all the synthesized samples was given by F-VO₂/NTO 60 with $\Delta T_{1500\text{ nm}}$ up to 29.5% and deNO_x activity up to 40% at $\lambda > 290\text{ nm}$ under mercury lamp irradiation. Samples F-VO₂/NTO and VO₂/NTO containing NTO 60 showed a better photocatalytic activity than those of NTO 45 and NTO 35. Sample NTO 60 has the smallest particle size and the highest specific surface area as a result of the solvothermal synthesis process, suggesting the importance of these factors in the photocatalysis and the multifunctionality properties enhancement.

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