**Review Paper** 

## Tannins for wastewater treatment

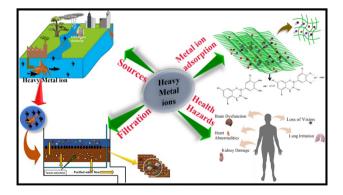
V. U. Kavitha<sup>1</sup> · Balasubramanian Kandasubramanian<sup>2</sup>

Received: 6 February 2020 / Accepted: 6 May 2020 / Published online: 15 May 2020 © Springer Nature Switzerland AG 2020

#### Abstract

Tannins, non-toxic natural polyphenol biomolecules widely recognized as secondary plant metabolites categorized under polyphenols and are potential candidates for biosorbent manufacturing. The acquit of toxic wastewater from commerce to open habitat causes relentless unceasing pollution of the environment, air, water resources due to the latency of soluble metal ions. Adsorption is the most developed and efficient process for extracting a multitude of substances from aqueous solutions. Tannin based adsorbents (TBAs) are highly proficient in the removal of heavy metals (density > 5 g/  $cm^{3}$ ), dyes, surfactants, and chemical products from polluted waters. TBA exploits the extraction and removal of heavy metals (mercury, uranium, lead, and chromium) under its proficient natural affinity to uptake heavy metals by forming chelates with metals due to the presence of a high number of adjacent hydroxyl groups in its molecule. Electrostatic attraction schemed to be the underlying mechanism, cationic heavy metals assimilated on to the anionic surface grabbed into the porous framework with a low surface area and toxic heavy metal ion permutation effectively attained at HNO<sub>3</sub> or HCL (0.1 mol/L) solution. Moreover, tannins upon chemical modification/inclusion with different substances produce adsorbents with superior adsorption capability towards targeted metal ions. The removal of cationic contaminants favored at basic pH levels, and while analyzing mimosa bark tannin foams reveals 12.5% of Cu(II), and pine bark tannin foam 20.1% of Pb(II) adsorption. The TBA adsorption rate remained unlateralized even after four consecutive cycles. Herein this review provides an in-depth study on tannin-based adsorbents capable of removing the toxic heavy metal ions from wastewater and their formulation, extraction methods, effect if the interference of competitive ions, possibility of lixiviation of constituent particle to water and some possible future prospects regarding their efficient separation.

#### **Graphic abstract**



Balasubramanian Kandasubramanian, meetkbs@gmail.com | <sup>1</sup>CIPET: Institute of Plastics Technology (IPT), HIL Colony, Edayar Road, Padalam, Eloor, Udyogamandal PO, Kochi, Kerala 68350, India. <sup>2</sup>Nano Surface Texturing Laboratory, Department of Metallurgical and Materials Engineering, Defence Institute of Advanced Technology (DU), Ministry of Defence, Pune, Maharashtra 411025, India.



SN Applied Sciences (2020) 2:1081 | https://doi.org/10.1007/s42452-020-2879-9

Keywords Wastewater · Heavy metal ions · Adsorption · Tannin foams · Electrostatic attraction

### 1 Introduction

Polyphenols, ubiquitous [1] class of non-volatile secondary plant metabolites [2] (not polymers of phenol) featured by the subsistence of one or more hydroxyl groups coupled to an aromatic ring and deprived of nitrogen-based functions [3] generally in the defense against ultraviolet radiation or aggression by pathogens [3], showing unique physical and chemical properties equivalent to their immense molecular weight(upper value-800 Dalton) and torrent phenolic substructures adept of protein precipitation, hasty diffusion through the cell membrane [4]. Polyphenols attracted attention from worldwide scientists and can be relevant in an application such as traditional dye, originator in green chemistry [5], chelated trace metal ions, chain breaker, or radical scavengers [6].

The blooming industrialization and motorization [7] of the world have led to a steep rise in adulteration and harmful pollutants like heavy metal ions, dyes where the estrangement of toxic engineering wastewater is an imperious issue for the environment [8]. Polluted water contains abundant cationic metals like nickel, arsenic, zinc, lead, and cadmium that pose hazards to human health when invaded beyond tolerance daily limit (TDI) [9], which ultimately leads to tissue, and cellular damage leads to an array of conflicting effects and human epidemics [10]. Advanced wastewater treatment approaches, such as membrane separation, adsorption, ion exchange, and precipitation, have been explored by the researchers [9, 11–40]. The supreme hazardous metals involve cadmium (Cd<sup>2+</sup>), arsenic (As<sup>3+/5+</sup>), mercury (Hg<sup>2+</sup>), copper (Cu<sup>2+</sup>) along with these vast radioactive elements such as uranium  $(U^{6+})$  [41] and thorium  $(Th^{4+})$  were also dumped into the water streams by nuclear power plants. Oil spilling another promising problem even leads to the death of marine as well as humans. Industrial dye compromises the aesthetic quality of water bodies and its disposal for ensuring a necessary quality life for humankind. Sources of heavy metal ion and its adsorption schematically represented in Fig. 1.

Arsenic desired as a doping agent in semiconductors (gallium arsenide), also used in pyrotechnics bronzing, wood preservatives, metal adhesives, medical fields and in ancient cave portrait for red stain and elemental mercury was spotted in pre-historic Greece where it (as well as white lead) was handled as a beautifier for shiny skin. This heavy metal waste dumped into water bodies, upon consumption results in relentless disorders. Mercury chiefly crowdsourced from mineral cinnabar and cannot be detected in the wild as a free state which is widely

SN Applied Sciences A Springer Nature journal applicable as a liquid electrolyte, in dental amalgams, and often in making scientific instruments such as a thermometer and its electrical conductivity is used to create switches [42]. Streetlights, fluorescent lamps were mercury in vapor state were utilized. Significant use cadmium of found to be in batteries (mainly rechargeable nickel-cadmium-NiCad batteries), control rods of nuclear reactors, also composed of cadmium, protective plate on other metals.

Adsorption establishes to be beneficial in removing metal-cations from wastewater [43]. The adhesion of ions, atoms, or molecules from a liquid or gaseous phase confined either by physical or chemical means onto the solid surface. Two different types of adsorptions are (i) physisorption caused by the Van der Waals force, (ii) chemisorption by the chemical reaction amongst adsorbent surface, and adsorbate encompasses more substantial effects and improved adsorption [44]. Tannins being a class of polyphenols easily extracted from natural resources shows an excellent affinity towards the metal ions in aqueous solutions that can use as a material of biosorbents in wastewater treatment.

Since 1994, struggles on rigid foams based on pine tannin have made without any decisive triumph. Formulation of environmentally friendly rigid tannin/furanic foams of fire resistance and often equitable to pine tannin foams has been emerged recently [45]. Tannin foams can be used in wooden doors for internal and external insulation rather than used in metal ion adsorption. Polycondensation of tannin powder, formaldehyde and furfuryl alcohol in 70%, 5% and 25% (w/w) respectively engenders tannin rigid foams (TRF) [46]. Hydrolysis of sugar from crops yields furfuryl alcohol [47] and also through the catalytic reduction of furfural [48]. Resin mix upon crosslinking and boiling of physical blowing agent and a solvent of low boiling point carried out for the determination of foam density. The chemical rudiments lie on the gelation of tannin [49], which is a rationally established practice. The immobilization of tannin executed as a sequence by the solvent blowing agent within a range of 10-30 s after weaving gelation peripherals, which develops the main disparity with gelation to a delicate process [50]. Significant drawbacks reported by virtue of the TRF potential did not achieve high levels and the low efficiency that measured as q capacities [8].

This review aims to describe polyphenols and their efficiency in removing cationic heavy metal ions and dyes within polluted industrial wastewater. The literature survey disclosed that researchers are very much inquisitive about tannin and its properties. Toxic heavy metal ions are being

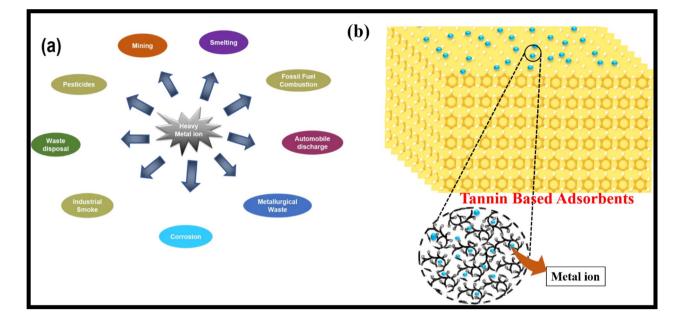


Fig. 1 a Sources of heavy metal ion disposal, b schematic representation of ion adsorption on TBA

a prominent constituent in water owing to diversely affect health and longevity enlightened from this point tanninbased adsorbents were selected for review along with a brief note about the heavy metals, and their noxiousness were comprised within the review. It also includes the structure, application, and future scopes of polyphenols (tannins). Adsorption isotherms and thermodynamics of adsorption are also described along with other extraction methods.

#### 2 Heavy metal ion noxiousness in humans

Arsenic, which inducts carcinogenic include epigenetic alterations, bruise dynamic DNA maintenance system and the generation of ROS as they have proven to produce hydrogen peroxide  $(H_2O_2)$ , superoxide  $(O_2^{-})$ , singlet oxygen  $({}^{1}O_{2})$ , nitric oxide (NO<sup> $\cdot$ </sup>) free radicals [51]. Acute arsenic affects the heart, brain which may ruin of blood vessels and the gastrointestinal tissue. Chronic arsenic leads to irreversible alterations in the active organs, bladder cancer, skin cancer liver, and ultimately lead to death [52]. As per WHO, the safe level of arsenic in the body is 0.02 mg/L. Cadmium and its conglomerations exhibit various damage to the health of humankind and are worsened pursuant to the incapability of humans to eliminate cadmium and abstain by the kidney, consequently limiting its excretion. 0.06 mg/l is the optimum amount of cadmium in adults beyond the limit drives to ailment, namely, damages to lungs and respiratory irritation [53]. A higher level engenders stomach irritation, vomiting, and diarrhoea, proximal tubular cells, bone demineralization, either directly or indirectly (renal dysfunction) [54]. Chromium has the propensity to get corroded and cause allergic reactions to the body. Chromium has the habit of getting corroded and trigger allergic reactions to the body. Beyond significant dose induce severe respiratory, cardiovascular, neurological and haematological effects, and possibly death [55, 56].

Mercury (Hg) natural chemical element known as quicksilver found in environs (soil, air and water) exist in 3 forms—elemental/metallic, inorganic and as organic Hg. Hg exposure can be accompanied by water-soluble forms (methyl mercury or mercury chloride), ingestion of any kind or through mercury vapor inhalation. Humans, mostly exposed to methyl mercury, builds up in fish, shellfish [56]. Hg consumption during pregnancy will adversely affect the foetus bypassing its toxicity through diet and breast milk to infants [57]. Inhalation of mercury vapor enters the brain as red blood cell adherent Or as serum [58]. Exposure of mercuric vapor in higher levels may cause neurological dysfunction, anorexia, gastrointestinal disturbance and disruption in repairing of DNA [59]. Exposure towards elemental mercury induces hypertension [60], excessive anger, carotid atherosclerosis, anxiety, even depression [61]. Lead in the human body can interact with normal body function leads to irreversible health disorder [62]. In infants and children, soil, water, dust and paints are the most likely sources of lead [63]. Excessive lead levels in the blood affect the functioning of the nervous system [64]. The effect of chronic lead in blood (40-60) is persistent vomiting, convulsions and even coma. Increase in the fragility of the cell membrane, which reduces erythrocyte life span [65]. Exposure of lead in higher amounts (>60) causes renal dysfunction. Bone is the largest site for the accumulation of lead in the body [66] {exposure on tap}. Prolonged exposure to lead may cause reproductive impairment, poor pregnancy outcome and blood pressure [64].

## 3 Polyphenols an overview

Polyphenols constitute a number of ubiquitous [67] compounds derived naturally mostly from the beverages, vegetables, fruits, and cereals, (~ 1 g/day) [68] and are plant metabolites of plants generally engaged in defending against ultraviolet rays or accumulation and have a crucial role in the inhibiting degenerative diseases like cancer and cardiovascular diseases [69] emerging by pathogens [3]. These compounds are embedded in the human diet [5], comprise a wide variety of molecules that have a polyphenol structure [70]. Figure 2 represents the general classification of polyphenols.

## 3.1 Structure of polyphenols

Polyphenols are a tier of chemical micronutrients in plants identified by multiple phenol structures and the number

of phenolic moieties [71], where more than 5000 unique categories have been detected [3]. The classification relies on the strength of phenol rings and elements attached to these moieties to each other. The main categories comprise flavonoids, lignans, phenolic acids, tannins, and stilbenes (Fig. 3) [72]. Among these flavonoids are further classified into flavones, flavonols, flavonolds, isoflavones, and phenolic acid into hydroxybenzoic acid and hydroxycinnamic acid [26].

### 3.2 Extraction of polyphenols

Various methods have been established for the effective extraction of polyphenols from different natural resources. Furthermore, conventional extraction, microwave extraction (ME), and ultrahigh-pressure extraction were the manners commonly employed.

1. Conventional heating

Extraction using the conventional heating process performs by heating in a water bath, the maximum extraction happens by slowly heating the plant usually done at 20-50 °C. After 50 °C, it undergoes a simultaneous

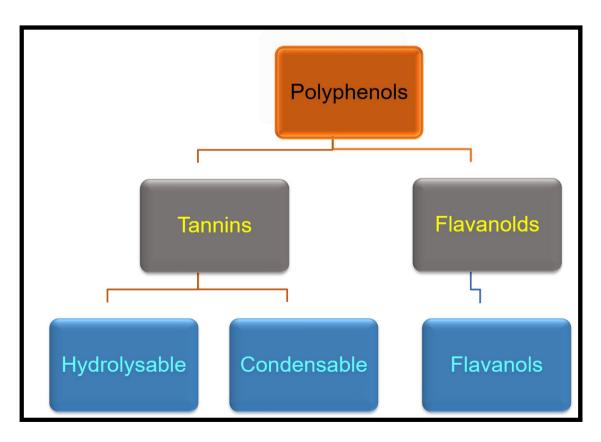


Fig. 2 Classifications of polyphenols

SN Applied Sciences A SPRINGER NATURE journal decrease in the amount of polyphenols at the same time beyond 70 °C results in plant degradation.

#### 2. Microwave extraction (ME)

Microwave extraction (ME) performed in a glass extraction vessel (Fig. 4) [73] is one of the cost-effective methods for the extraction of polyphenols wherein the solvent and the sample heated directly by the interaction with the electromagnetic radiation (3000 MHz–300 GHz) [74]. Plants enriched with water in and massive amounts, radiated in a microwave oven to get heated under microwave radiation at regular intervals. The rapid heating of the solvent improves its solubility by enhancing the porosity, which results in better penetration of the solvent into the matrix [75]. Studies have proven that the shortest possible time for the extraction of tannin using ME is around 1-20 min [76]. The yield of tannins in the extracts strongly depends upon the volume and the radiation power [77]. An increase in the amount of solvents led to a rise in tannins being extracted up to a certain point (ratio 1:30) and then decreased. The thermal degradation of tannins can result in a reduced amount of tannin in the extracts normally due to the high irradiation values.

Various solvents (water, ethanol, methanol, ethyl acetate, acetone) can be employed for the extraction of polyphenol capable of absorbing microwaves, efficiently

disrupt the cell structure. Ethanol and methanol are the most advisable solvents because tannins readily dissolve in them [78]. The optimum conditions for the extraction of polyphenols are using methanol (80%) along with 156 W power within 5 min. Tannin extraction from Moroccan Acacia mollissima barks proved to achieve better yields by using methanol as the solvent, even at room temperature. To evaluate the efficacy of solvent (ethanol and methanol) Rhazi et al. provided similar conditions throughout the extraction; methanol yields 19.09 mg/g of condensed tannins, 0.08 mg/g of hydrolysable tannins and 441.63 mg/g of total polyphenols whereas ethanol gives 18.50 mg/g of condensed tannins, 0.03 mg/g of hydrolysable tannins and 312.26 mg/g of polyphenols. ME process yields tannins 1.25 times more than the conventional method. The key benefits of this process are efficient extraction within a short span of time, consumption of a minimal amount of solvents [79] compared to conventional extraction methods, and finally, the agitation provides efficient mass transfer throughout the process [75].

3. Ultrasound radiation extraction (URE)

The URE method is a simple, affordable, efficient, and alternative to conventional extraction techniques. Ultrasound can also alleviate operating temperature [80]. The ultrasound apparatus is affordable and accessible to operate

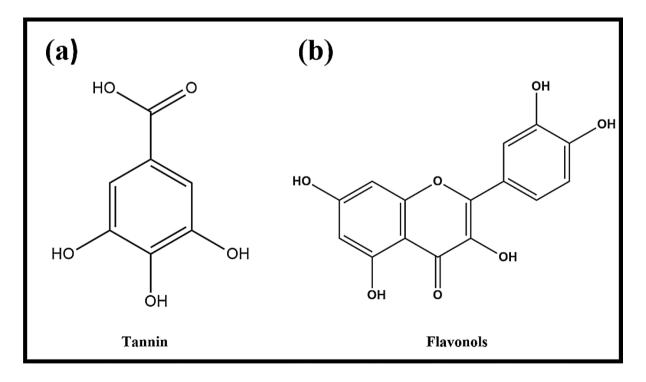


Fig. 3 Structure of polyphenols a tannin, b flavonols

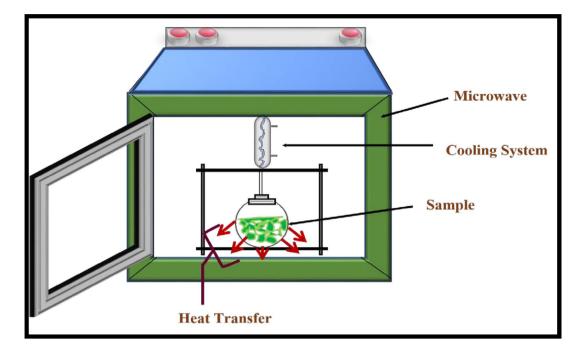


Fig. 4 Microwave extraction (ME)

relative to other unique extraction methods such as ME [81]. For extraction, effective penetration, cell disruption, and capillary impact, the detrimental behaviour of ultrasound was utilized. The ultrasound applied consist of high temperature, and the plant particles transmitted to the given solvent (diffusion). Ultrasound irradiation breakdown the cell wall, and raise the number of exposed solvents, enhance diffusion, swelling furthermore improve the extraction efficiency. Ethanol and methanol like polar solvents desirable for extraction due to their selectivity towards polyphenols [82]. Along with the benefit that the requirement of shorter extraction time (<1 h), which is higher than microwave extraction, certain drawbacks were associated with URE. No higher temperature (55 °C) is required, while the significant drawback of this process is the non-uniformity in the strength of ultrasound radiation [83].

#### 4 Tannins

Tannins, as in Fig. 5, are a chemically distinct group of water-soluble phenol that bind proteins to form soluble or insoluble complexes. Depending on the chemical structure tannins are, catalogued into two classes, condensed and hydrolysable tannins or flavonoid.

Proanthocyanidins (condensed tannins) formed by the condensation of flavans, and hydrolysable tannins (decomposable in water) are gallic acid. Decomposition of hydrolysable tannins forms hexahydroxydiphenic acid (gallic acid) are easily decomposed in water, forming gallic acid or hexahydroxydiphenic acid and polyols.

#### 4.1 Tannin gels (TG)

A stepwise reaction conducted in the presence of an acid or base catalyst attained through reaction with formaldehyde results in tannin insolubilization [43, 84]. Tannin resin or gel (insoluble) synthesized when an aldehyde forms a bond with monomers of tannin, serves as a crosslinking agent for the reaction. Thereby an insoluble tannin polymer (non-linear) acknowledged as tannin resin/gel developed. The sodium hydroxide provided eventually results in the dissolution of tannin extract under basic conditions [84] and high temperature (80 °C) [85], by the simultaneous addition of formaldehyde for 8-12 h [43], followed by and, finally, bathing, dehydration, and separating. Excellent gelation can be achieved generally within 1 and 5.7 mmol formaldehyde per gram of tannin extract [10]. While comparing to formaldehyde, acetaldehyde reveals a flimsy polymerization action. TG's can be concocted without extraction using vegetables (raw peels). Crosslinking between the hydroxyl groups catalyzes spontaneous condensation reaction by blending with sulphuric for immobilization of tannin from astringent permission.

The carboxylic, phenolic, lactonic, and carbonyl groups [84] latter an acidic surface to the TG, where the potential difference between the adsorbent and liquid characterizes

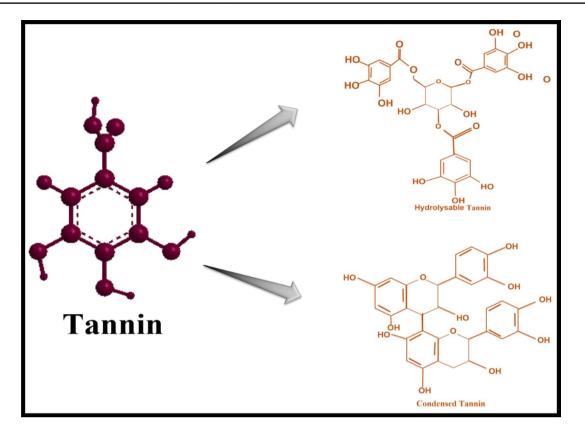


Fig. 5 Three-dimensional structure of tannin and its classification

the adsorbent at diverse pH range according to its surface charge. The anionic nature of tannin resins can be endorsed at shallow pH values of approximately around 2 [86] by analyzing the isoelectric point [zero points of charge (ZPC)]. The probability of proton discharge by the phenolic group within the tannin accords an anionic feature by setting up a resonance stabilized negative charge. Phenolic groups present shows the possibility to release protons, which accords them an anionic feature by creating a resonance-stabilized negative charge. Adsorption of cations by the electrostatic force of attraction and an ion-exchange mechanism which involves cationic adsorbates and H<sup>+</sup> ions that delivers cations to these requisites. A greater electrostatic attraction is shown by cations without any further modification while comparing to anions.

#### 4.2 Tannin foam

Decisively stirring a bulk of extracted condensed (mimosa-60% and pine extract-40%) tannin together with furfuryl alcohol, formaldehyde-water solution, and water. Diethyl ether and toluene-4-sulphonic acid were added after attaining a homogeneous aggregation of the solution and transferred to a case for foaming followed by continuously stirring for about 10 s. The foaming process yields a foam black in colour, having a density of 0.05 and 0.25 g/ cm<sup>3</sup> upon rising the temperature to about 40 °C within 2 s. The entrapped blowing agents within the pores get eliminated by keeping for 24 h after cutting off the edge skin. Test samples were prepared according to the required dimensions (20 mm) by precisely trimming. The sample of each test should be homogenous, and the prepared foam precisely cut off into 20 mm cubes for testing with 20, 40, and 80 ppm CuSO<sub>4</sub> solution and Pb(NO<sub>3</sub>)<sub>2</sub> prepared with 20, 40, and 80 ppm in a 250 mL flask and an analytical balance. A dilute H<sub>2</sub>SO<sub>4</sub> and NaOH were employed to regulate the solution pH at 5.0. A closed container of 150 mL with corresponding metal ion water solution were prepared, and the specimen of 20 mm × 20 mm × 20 mm size immersed forcedly into the container specimen for about 4 and 8 h. After the filtration of solutions, a solid and a liquid phase obtained by squeezing out the foam where the non-adsorbed metals removed by subsequent washing with 10-20 mL deionized water. Replication of the experiment conducted with 60-40% of pine tannin and 80–20% of mimosa tannin sample foams [87]. The optimum experimental conditions for the synthesis of TRF are illustrated in Table 1.

Reagent	Value	Role	
Tannin extract	5 g	Foam base	
Furfuryl alcohol	1.5 mL	Strengthener	
Formaldehyde	1 mL	Cross-linking agent	
Diethyl ether	1 mL	<b>Blowing agent</b>	
p-Toluenesulphuric acid	1.75 mL	Catalyst	
Water	3 mL	Solvent	

Table 1 A typical formulation for TRF synthesis [8]

#### 5 Tannin based adsorbents

#### 5.1 Tannic acid (TA) modified polyvinylidene fluoride (PVDF) microfiltration membrane

The commercially available PVDF membrane subjected to ethanol conditioning, followed by soaking for 5 min into an aqueous solution (20 mg/mL) of TA and thereafter soaked in aqueous NalO<sub>4</sub> solution for the same period. In order to eliminate the unstable resins as well as nitrogen gas, the PVDF substrate modified rinsed several times with deionized water after the dipping process. Van der Waals forces were believed to be accountable for the bonding on the PVDF membrane in accordance with hydrogen bonding. The quinone group keeps on degradation on account of the oxidative cleavage with NaIO<sub>4</sub>, which is an oxidizing agent adequate to produce guinone groups to earn. Moreover, a reliable oxidizing agent like NalO<sub>4</sub> strong enough to create quinone groups via TA oxidation to yield [88]. For an effective of oil-in-water emulsion separation, a straightforward and facile bioinspired methodology performed that transforms the superhydrophobic PVDF membrane into a super hydrophilic PVDF membrane and oleophobicity properties underwater. That involves oxidation of periodate followed, but the coating a TA layer on the surface of the PVDF membrane (Fig. 6a) [89].

The TA coating procedure lasts for only 10 min while maintaining its super hydrophilicity even after the oil-in-water emulsion process safely after 20 cycles. The increase in the number of OC=O groups within the modified PVDF membrane than TA further points out the oxidative cleavage of NalO<sub>4</sub> ensuing deterioration of quinone to carboxyl functionalities, as in Fig. 6b.

#### 5.2 Gelatin/PVA nanofiber band (GPNB) for uranium adsorption from simulated seawater

Meng et al. proposed a novel bayberry tannin (BT) GPNB composite by electrospinning for uranium(VI) adsorption from simulated seawater. Extent of uranium(VI) adsorption by GPNB-BT gauged through a series of adsorption

prepared test accordingly through electrospinning technique that escalates the rate of tannin immobilization as it accommodates fibers in nanoscale size (Fig. 7). 50 mL of uranium solution mixed along with 0.02 g of GPNB-BT at pH 5.5 and followed by jolted in an electric shaker. The mixed solution filtered, and adsorption capacity evaluated as

$$q_e = \frac{(C_0 - C_e)V}{m} \tag{1}$$

 $q_e$  is uranium adsorbed per unit gram in GNPB-BT; C<sub>0</sub> represents the initial concentration of uranium; C<sub>e</sub> represents the equilibrium concentration of uranium; V indicates volume of solution; M indicates adsorbent mass.

The mechanism involves the formation of hydrogen bonds among the phenolic hydroxyl within BT and the peptide chain of gelatin. Upon the inclusion of glutaraldehyde, a new covalent bonding happens by the consolidation of the amine group of peptide chain and PHG of BT; after that, the highly active hydroxyl group of BTs bonded covalently with an aldehyde group from glutaraldehyde. Chelation ability of PHG towards uranyl ions enhances after BT loading, which ensures more PHG group to the system. GNPB-BT achieved paramount adsorption of uranium(VI) and adsorbed 1.4  $\mu$ /g of uranium from simulated seawater even at 3 µg/L of initial concentration. At an optimum pH of 5.5, maximum adsorptions of GNPB-BT were found to be higher than that of GPNB by a value 170 mg  $g^{-1}$  at an initial concentration of 80 mg/L with a 0.02 g adsorbent dosage and contact time for 24 h at 25 °C. Uranium adsorption capacity demonstrated [90] by GPNB-BT established by the immobilization of tannin onto nanofiber that, moreover, improves the rate of adsorption through nanorization, fiber porosity, and rate of immobilization possibly incurred due to active sites and surface area [90]. Significant improvement in the adsorption capability of uranium on GPNB-BT crop ups the permeability that furnishes more binding spots for adsorption of Ur(II) ions while providing great mass transfer. The tendency for complexation ability with uranium concluded to be more excellent for BT, which holds phenolic hydroxyl groups while correlating with another hydroxyl (-OH), carboxyl (COOH), and an amine (-NH<sub>2</sub>) functional groups in gelatin. The active sites within the adjacent phenolic hydroxyl group of tanning where the complexation reactions take place with uranium ions beget the evolution of stable fivemembered ring betwixt uranium and phenolic hydroxyl group [91]. The pH dependence of GPNB-BT can be analyzed and shown to increase adsorption as pH increases Fig. 8.

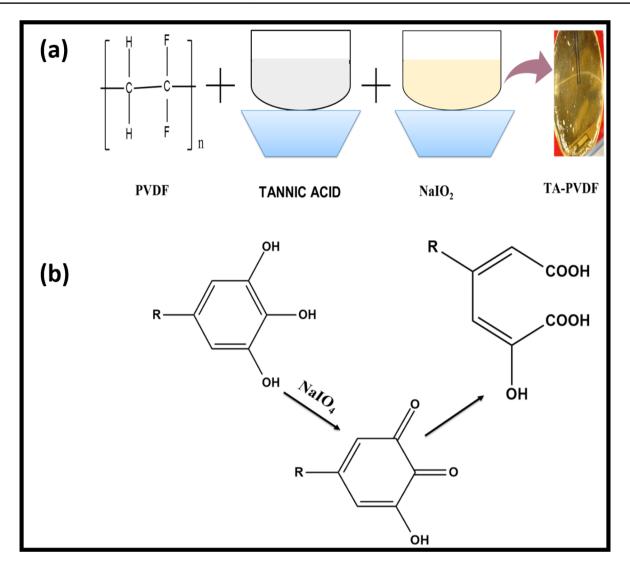


Fig. 6 a Coating TA on PVDF membrane, b oxidative cleavage of NalO<sub>4</sub> to yield carboxyl functional groups

## 5.3 Tannin immobilized activated clay (TI-AC) spent adsorbent

The highly deleterious Cr(VI) in water can be separated by using spent adsorbents. Li et al. proposed tannin immobilized activated clay (TI-AC) as a spent adsorbent for hexavalent chromium ion removal from effluents. TI-AC prepared by dissolving 0.3 g of AC in 100 mL of tannin solution at pH 3.5 having desired concentration suffered for 2-h agitation in an electric stirrer, thereby acquiring appropriate equilibrium at room temperature [92] typical mechanism of Cr(VI) adsorption by TI-AC in Fig. 9. Adsorption of Cr(VI) strictly follows pseudo-second-order kinetics can be explained through Freundlich isotherm. As shown in Fig. 9, the chromium ions entrapped within the porous spaces of AC and by the esterification of the phenolic group, which attracts anionic forms of chromium. Optimum adsorption pH found to be at pH 2.5 [93], where < 2.5 pH almost all ions get disappeared. H<sup>+</sup> concentration patronage adsorption of Cr(VI) ions, whereas higher OH<sup>+</sup> concentration inhibits adsorption rate. A series of experiments proposed that TI-AC ascertain splendid adsorption capability in the case of chromium (24.09) at 2.5 pH 1 [92].

# 5.4 Bayberry tannin immobilized collagen fiber (BTICF)

Collagen fiber (protein fiber), well known for its hydrophilicity [94] mostly extracted from animal skin, preferred to immobilize with tannin covalently by crosslinking with an aldehyde and the BTICF obtained possess exceptional hydrophilic character propitious for fast adsorption rate along with exclusive fibrous structure. Leakage of tannin might occur during the adsorption phenomenon of

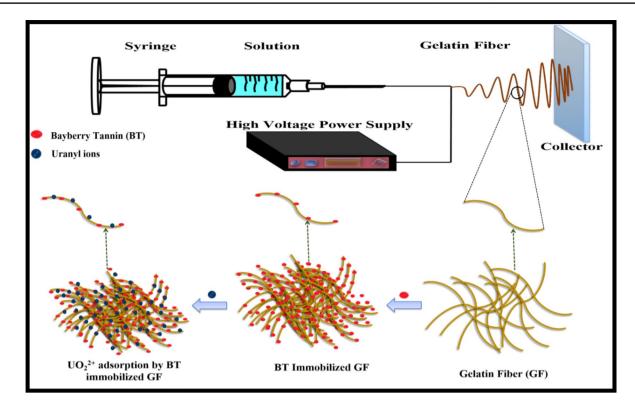
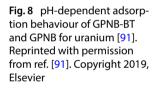
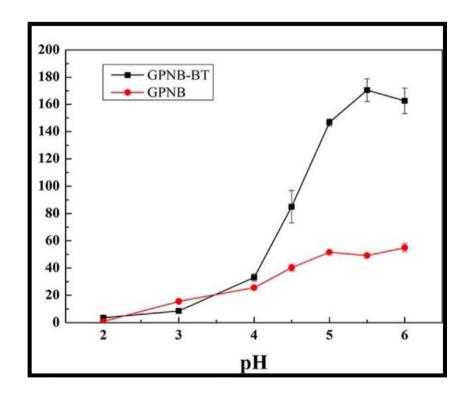


Fig. 7 Synthesis and adsorption of uranium ions by GPNB-BT





metals in other procedures is prevented as the tannin, and the collagen fibers are covalently cross-linked. Adsorption behavior of BTICF towards mercury (Hg(II)) had been investigated. BTICF prepared by incorporating 15.0 g of collagen fiber into a previously prepared solution of BT (9.0 g) in 300 mL of deionized water followed by stirring for 24 h at 24.85 °C. After the filtration and washing, 7-ethylic-oxazolidine (2% w/w) 300 mL were mixed and stirred for

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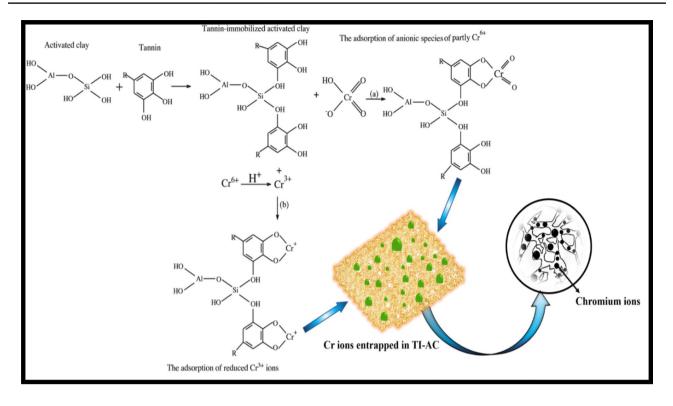


Fig. 9 Chromium adsorption onto TI-AC [92]. Reprinted with permission from ref. [92]. Copyright 2012, Elsevier

1 h at 298 K, continued by stirring for further 4 h at 323 K and subsequent rinsing in water and dried under vacuum for 12 h yields BTICF adsorbent [95].

The capability of BTICF for Hg(II) adsorption has been depicted in Fig. 10 [96], the pyrogallols structure associated with BT with its high electrophilic reaction ability exhibit greater metal ion affinity. The reaction capability of BT over metal ion such as mercury improved due to the attachment galloyl group. Hg adsorption on BTICF takes place by the chelation of BT by adjacent phenolic hydroxyl group within pyrogallol structure on Hg(II) ion.

The Hg(II) adsorption on to of BTICF carried out by a chelation reaction occurs across adjacent phenolic hydroxyl groups within BT and Hg(II) (Fig. 11). Excellent adsorption of Hg(II) (198.49 mg/g where the initial concentration of Hg was 200.00 mg/L) at 303 K temperature and pH 7 befell due to the existence of BTICF in fiber state and position of BT within the collagen fiber, i.e., in the outer space results in faster adsorption [97].

#### 5.5 CNT incorporated tannin formaldehyde resin

The incorporation of carbon nanotubes (CNT) and coconut fibers to mimosa tannin (*Acacia mearnsii*) and formaldehyde to fabricate tannin–formaldehyde resin (MTCNT-FR) for the adsorption of lead from water (Fig. 12) through a polycondensation reaction where the multiwalled CNT (MWCNT) and coconut fibers were supplied at the gel point at a temperature of 20  $^\circ\text{C}\pm1\,^\circ\text{C}.$ 

Luzardo implemented a three levels practice: first as a factorial experiment, second as quadratic factorial and third as incremental addition of CNT to evaluate the difference in the adsorption capacity observe of these systems. Accordingly, the progressive addition of CNT results that with an increase in the nanotube addition, an improvement in the adsorption capacity (79%) of the resin can be observed [98]. Considering the above mentioned three experiments, the resin prepared with an optimum combination range (tannin-59%, HCL-3%, coconut fibre-5%, formaldehyde-29%, and CNT-4) shows the maximum adsorption. Figure 13a, shows a rise in the removal rate of lard in every time, which reaches 90% at the optimum condition. It has been ascribed that the inclusion of CNT and coconut fibers into tannin formaldehyde resin enhances the lead removal rate to a maximum level of 90%, where the pH range of maximum adsorption capacity reached in between 3.5 and 5 (Fig. 13b) during 24 h and Langmuir model reaches an adsorption range more than 13.8 mg  $g^{-1}$ followed by pseudo-second-order kinetics [98].

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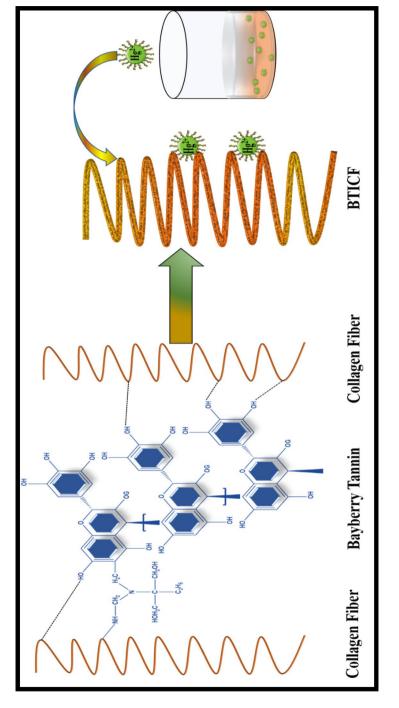
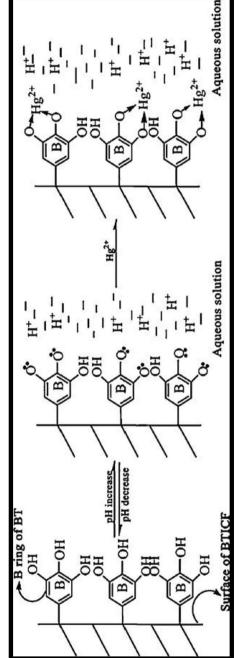


Fig. 10 Schematic representation of reactions behind BTICF synthesis and Hg(II) adsorption

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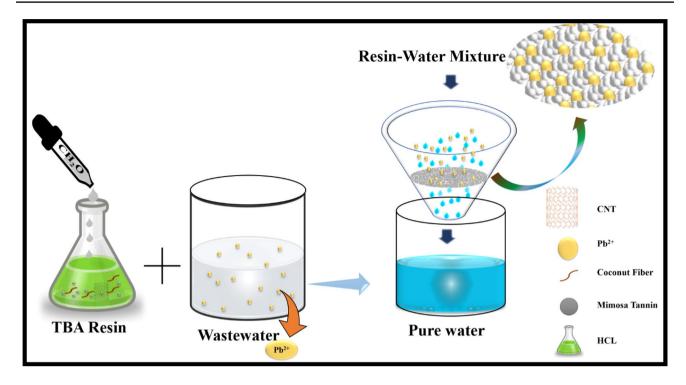


Fig. 12 Lead adsorption by MWCNT incorporated TF resin

## 6 Removal of heavy metals and toxic metalloids

Cr<sup>3+</sup> [99, 100], Pb<sup>2+</sup> [101], Cu<sup>2+</sup> [101, 102], Zn<sup>2+</sup> [43, 101], and Ni<sup>2+</sup> [103] like heavy metals ions under aqueous conditions were sophisticatedly attracted by TG. To evade the precipitation of metals at the basic condition to handle effluents in electroplating enterprise, the adsorption of the adsorbates is ordinarily estimated at acidic pH where these metals exist as positively charged ions particularly as double-charged metal (M<sup>2+</sup>). In an account of heavy metal ions, dismissal from wastewater observed that the tannin resins could do an adsorption capacity of 0.4–1.0 mmol q from various vegetable sources. Evidence states shreds of evidence that ion exchange and complexation are the methodologies commonly employed for the uptake of metals. Catechol is commonly established metal complexes with two adjacent hydroxyl groups, but enhanced stability attained in pyrogallols (with a one more hydroxyl group) [104]. The higher electrostatic attraction between the negative bisorbent surface and positive adsorbate and greater complexation ability enhance with pH as a result of dissociation of the surface-active groups. The maximum removal of metals such as Ni(II), Pb(II), Zn(II), and Cu(II), witnessed in acidic zones with an increase in pH of metals at a pH around 4 or 5 [86]. It is evident from the competition adsorption studies that the higher affinity was disclosed by valonia tannin resin for lead than other metal ions like

SN Applied Sciences A SPRINGER NATURE journal solutions of Pb(II), Zn(II), and Cu(II). The affinity is as follows  $(Pb^{2+}>Cu^{2+}>Zn^{2+})$  [101]. Chromium exists in two oxidation states in aqueous solutions Cr(VI) and Cr(III), where high toxicity [101] of hexavalent forms ascribed to their carcinogenicity and mutagenicity to living organisms have got attention over time. The adsorption characteristics of Cr(III) species in the at acidic pH solutions like  $CrOH_2$ ,  $Cr(OH)_4^{5+}$ , Cr<sup>3+</sup>, so they adsorb metal ions like lead, zinc, copper, and nickel. Huang et al. [105] reported that the Cr(III) eradication increased with an increased pH of 2.5-5.5 utilizing tannin immobilized silica beads(mesoporous structure) where the Cr(III) chelating interaction increases with an increase in pH above the rate as the pH<sub>ZPC</sub> of the bisorbent was reported as 4.01. Cr(VI) exists as CrO<sub>4</sub>, or (CrO<sub>4</sub>)<sub>2</sub> species in aqueous solutions, having pH nearly neutral so that electrostatic attraction of anionic family towards the surface not happened in the case where the surface  $pH_{ZPC}$  of tannin (nearly pH 2) is below the pH conditions. However, Cr(VI) displays a perfect adsorption rate at a very low pH (pH 1–2). A very high Cr(VI) adsorption interpreted by Rodrigues et al. [84] at pH 1as per the electrostatic attraction on TBA surface (positively charged) and HCrO<sub>4</sub> (negatively charged) ion, and while pH increases the adsorption of Cr(VI) seems to be decreased (Fig. 14a). Stunning adsorption of metals has been observed from different tannin resources (5.5-9.4 mmol). The Cr(VI) uptake by mimosa TG (Acacia mollissima) [106, 107] (illustrated in Fig. 14b): (a) chromate esterification reaction with tannin, (b) redox

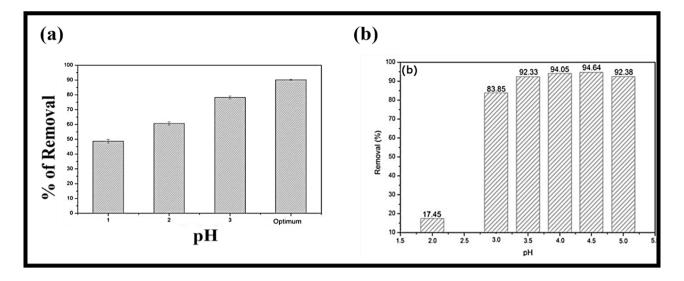


Fig. 13 a Lead removal rate during experiments, b effect of pH on the lead adsorption of MTCNT-FR [98]. Reprinted with permission from ref. [98]. Copyright 2017, Elsevier

reaction: Cr<sup>6+</sup> gets reduced to Cr<sup>3+</sup> followed by the oxidation of tannin molecules forming carboxyl group along with (c) Columbic attraction of Cr<sup>3+</sup>. The oxidation proficiency of chromate was founded at high  $Cr^{3+}$  (1 g  $L^{-1}$ ) and a very low pH 1. The study of adsorption on Persimmon TG used a low acidic environment of pH 3 and less concentration of chromium of about approximately 10 mg  $L^{-1}$ , 0.2 mmol L<sup>-1</sup> [108]. The endorsed results with the preceding findings having high efficiency but evidences for Cr<sup>3+</sup> adsorbed on the gel was not reported. The aptitude of biosorption of chromium(VI) attained as a part of acidcatalyzed polymerization as a result of selective adsorption test [99] by the aid of a waste persimmon gel. The chromium adsorption was found to be optimum at pH 3 though the chromium selectivity against rest of metals will be greater than  $Pb^{2+}$ ,  $Cd^{2+}$ ,  $Fe^{3+}$ , and  $Zn^{2+}$  at pH 1.

Cu(II), Cd(II), and Zn(II) adsorption towards tanninimmobilized hydrotalcite (TI-HTC) have been examined through batch experiments along with the effect of pH on adsorption over a pH range of 2–9. The removal efficiency was improved to about 99.2% from 68.3% within 2-3 pH, which remains constant at pH 5 while a decrement can be observed at pH 9 (alkaline range) [109]. The metal ions get adsorbed to TBA by releasing proton (cationic exchange mechanism) from the hydroxyl group present. An improvement in the adsorption is likely due to the exchange of cations (hydrolysis) where the hydroxyl groups get adsorbed than un-complexed cations [110]. The significant mechanism underlying in the removal of metal ions at higher pH range were the formation of aqueous metal hydroxide and ion exchange. Thus, an optimum pH~6 (initial) was chosen to correlate the ion exchange along with the removal rate while conducting experiments.

The stock solution for the extraction of metals from aqueous solution are made of different concentrations. In one study, the solution was prepared by the dissolution of corresponding metal ions in water or HCL having a suitable grade. Furthermore, these solutions were diluted into specified concentrations using HCL solution. In other studies, Tondi et al. have simply prepared 20, 40 and 80 ppm of copper sulfate solution and 20, 40, and 80 ppm lead nitrate solution in a 250 mL container into which the prepared foam later immersed for adsorption. The pH of the solution (pH = 5) was regulated by using diluted  $H_2SO_4$ and NaOH solution [48]. Nakano et al. [111], in his study, demonstrated Cr(VI) adsorption by TG in a 40 mL laboratory prepared acidic solution containing Cr(VI) shaked (per minute 90 shakes) with TG particles kept over 1 week at 303 K. In another study, TA coated the PVDF membrane tested for their efficiency in carrying metal ions by immersing them into the FeCl<sub>3</sub> solution (5 min) and in the AqNO<sub>3</sub> solution. Uranium adsorption capability of GPNB-BT demonstrated by Meng et al. [91] by the addition of prepared 50 mL uranium solution having pH 5.5 with an initial concentration of 80 mg/L uranium were thermostatically mixed using a mechanical shaker (rpm-180) followed by filtration. Formulation of seawater, according to Gunathilake et al., with dissolving chemicals like uranyl nitrate (17 mg), sodium bicarbonate (193 mg), and sodium chloride (25.6 g) in ultrapure water (1 L). Dissolving the solution to get a different uranium concentration (3 µg/L, 5  $\mu$ g/L, 20  $\mu$ g/L, 50  $\mu$ g/L, 100  $\mu$ g/L). the adsorption efficiency of TI-AC towards chromium was established by Li et al. [92], during his study, a precise amount of  $K_2Cr_2O_7$ dissolved in deionized water used as the stock solution. Further dilution with water gives various concentrations,

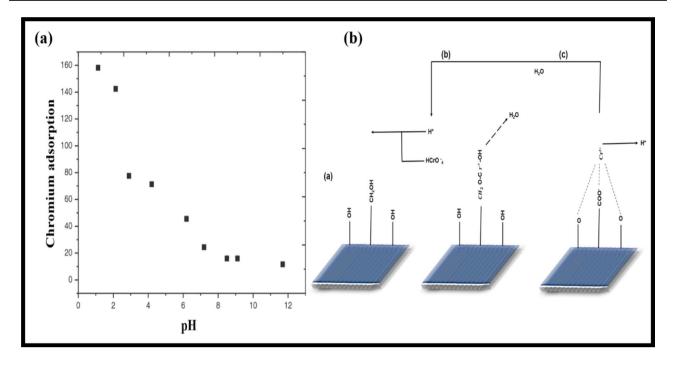


Fig. 14 a Effect of pH on chromium adsorption on TG [84], b schematic representation of chromium adsorption in TG [107]. Reprinted with permission from ref. [84] & ref. [107]. Copyright 2015, Elsevier, & Copyright 2001, Elsevier

and the pH of the solution was controlled by the addition of NaOH or HCL (0.1 M). The potential use of collagen fiber immobilized tannin for Hg(II) adsorption performed with a stock solution (1000 mb/L) containing Hg(II) prepared by dissolving Hg(NO<sub>3</sub>)<sub>2</sub>·(1/2) H<sub>2</sub>O in deionized water upon dilution gives required concentration [97]. Dissolving 500 mL of lead nitrate solution was prepared for the analysis of lead adsorption property shown by MWCNT-TF resin. A solution having a different concentration of lead was prepared by the dilution of the stock solution having standard Pb(II) concentration (1 g/L). Literature studies with natural waters are not available; however, the scientific community and researchers have mostly explored with the simulated water samples with the required metal ion (Table 2).

## 7 Stability of TBA

The values at various pH were analyzed to find out if there is any leakage from TBA after several cycles of adsorption. Secondary contamination can be caused by leaching from adsorbent to water by repeated exposure to acidic solvents and temperature. Tannin demonstrates no leakage within 3–8 pH while in higher pH (8.5–10), a negligible amount (5–11%) of tannin can leach out of adsorbent. The small amount of lixiviation may not create any problem since the extraction of metal ions can be possible at pH

SN Applied Sciences A Springer Nature journal below 7 (optimum pH) due to its acidic nature. TI-HTC does not display any significant shreds of leaching (up to 11%) after 4 cycles of the adsorption process [109]. Tannic acid upon oxidation produces toxic quinones [112] further contaminates the water and consumption leads to severe side effects. However, no literature is available on leaching of toxic quinones from TBA to water.

## 8 Effect of interfering ions

The existence of two or more metal ions in an aqueous medium may affect the adsorption rate of the corresponding ion on TBA. Nevertheless, the existence of other metal ions did not affect the adsorption of Hg(II). The adsorption capacity of Hg(II) in BTICF observed to be the same in the presence of co-existing ions like Al(II), Cu(II), Pb(II), Cd(II) and Zn(II). Even after adsorbing 20 mg/g of copper from the aqueous solution, BTICF exhibits no significant change in the adsorption of Hg(II). The adsorption studies revealed that the selective adsorption capability of BTICF towards Hq(II) in aqueous solution would be the same. Results were different in terms of chloride ion, which forms charged (ZnCl<sup>+</sup>, CuCl<sup>+</sup>, and CdCl<sup>+)</sup> and uncharged (ZnCl<sub>2</sub>, CuCl<sub>2</sub>, and CdCl<sub>2</sub>) gets adsorbed (weakly) on TBA surfaces because of lower affinity [109]. Therefore, cation adsorption from mixtures having chloride ions hinders the adsorption of cations on TBA.

#### 9 Desorption and reusability

Desorption studies performed under the batch experimental condition and the efficiency of desorption were compared with an initial value to explore the probability of adsorbent regeneration for reuse. During desorption, bonded metal ions leave the surface of the adsorbent and escape into the surrounding. Several eluents (HCL, HNO<sub>3</sub>, deionized water) can be employed for the desorption of metal ion entrapped within the surface of TBA, where the attachment between ions loaded in the TBA surface gets weakened. Neutral pH water can desorb the Cu(II) and Ni(II) by reducing the bond strength with the adsorbate [113]. TG, along with ions agitated with neutral water, removes 53.85% of Cu(II) and 51.85% of Ni(II) after 2 h [113]. It is found that lactic acid serves as an effective solvent in removing the bonded Hg(II) from BTICF. They observed that the desorbed Hg(II) concentration was 10 times than comparing the original solution. The desorbed BTICF is able to adsorb Hg(II) 4 times with the same efficiency while recycled without impacting the adsorption rate discloses potential application as reusable and inexpensive adsorbent material for Hg(II) expulsion from aqueous solutions [97]. Subsequent washing of tannin resin with  $HNO_2$ ,  $H_2SO_4$ removes adsorbed Ag<sup>+</sup> ions [114]. The adsorbents after desorption of metal ions hired for further adsorption cycles. The adsorption efficiency of TBA remains unaltered for repeated 4 cycles of adsorption experiments indicated the absence of irreversible sites on the TBA surface [97, 114]. Although tannin shows effective desorption of metal ions studies with an adsorption column before implementing an industrial application (large scale) is recommended.

#### 10 Conclusion and future perspectives

In this review, tannin adsorbents adequacy in removing toxic heavy metal ions and dyes from wastewater have been reviewed. Natural polyphenols, along with their structures, classification, extraction from plants, are also

 Table 2
 Comparative study of metal ion adsorption on different tannin incorporated materials

Material	Adsorbed metal ions	Adsorption capacity (mg g <sup>-1</sup> )	pH range	References
BTICF	Hg(II)	198.49	4–9	[97]
TG	Cr(VI)	540	2	[111]
GPNB-BT	Ur(VI)	170	5.5	[ <mark>9</mark> 1]
TI-AC	Cr(VI)	24.09	2.5	[ <mark>92</mark> ]
MTCNT-FR	Pb(II)	< 13.8	3.5–5.5	[98]

addressed. Among the various extraction methods, microwave-assisted extraction was more selective to extract polyphenols and tannins and shown to produce the best polyphenols (condensed or hydrolysable tannins) using methanol as the solvent. For the cleaning-up of several wastewater and effluents, TRF represents a new adsorbent material. Since their preparation, not ultimately mandated under a strict protocol. TRF can anionic take off anionic detergents, dyes, and several toxic metal ions. TRF can adsorb copper (12.5%) and lead (20.1%) ions. The overall anionic nature of tannin resin revealed its stunning capacity to attract cationic breeds such as heavy metal ions. Although tannin alone exhibit adsorption property while tannin implanted with other materials has displayed higher efficiency than simple tannin. CNT can be guickly immobilized into mimosa tannin formaldehyde resin confessed maximum adsorption of greater than 13.8 mg g<sup>-1</sup> around 3.5–5.5 pH followed by a pseudo-second-order mechanism. The chelation process stumbles between adjacent phenolic hydroxyl members therein BT and Hg(II) culpable for adsorption of Hg(II). BTICF parades a wide pH adsorption range of 4.0–9.0 owing to a maximum adsorption capacity for Hg(II) 198.49 mg  $g^{-1}$  estimated through a pseudo-first-order equation. Cr(VI) a deleterious metal ion can be detached from water effectively by freezing AC on to tannin as spent adsorbent with 24.09 mg  $g^{-1}$  of adsorption accompanied by pseudo second-order mechanism. The kinetics of adsorption—pseudo first order and pseudo-second-order, adsorption isotherms—Langmuir and Freundlich were also analyzed for adsorption of metals ions and dyes in this survey along with the thermodynamics for the feasibility studies. The adsorption efficiency of TBA remains unaltered for repeated 4 cycles of adsorption without leaching. From this review, it is evident that the tannin, being water-soluble phenol, has the prodigious ability to detach toxic heavy metals and dyes dexterously, thereby make a promising system for wastewater purification. The future of tannins as adsorbents relies on the progressive complexation ability with polymers and fibrous materials for enhanced absorptivity. More research could be done on the adsorption kinetics and thermodynamics of tannin biosorbent as well as the desorption of metals from adsorbents in the case of precious metals. Literature studies stated that no studies were carried out using natural water; experiment results were based on the simulated stock solution. There is still space for research including natural water testing with TBA, quinone and organic carbon leaching, and competing ion effects that have not yet been reported. Tannin owing to its low cost and better efficiency in the removal of contaminants from aqueous solutions used as a novel adsorbent material. Nevertheless, its application was not used on a wide scale; however, the introduction of TBA's in many effluent treatment plants

would be a viable approach. Our studies focus on reusing of adsorbent material without affecting the adsorption rate even after multiple cycles of the adsorption process will also be an enticing area of research.

Acknowledgements The authors are thankful to Dr. C. P. Ramanarayanan, Vice-Chancellor of DIAT (DU), Pune for the motivation and support. First author would like to acknowledge Dr. B. Srinivasulu, Principal Director & Head, CIPET: Institute of Plastic Technology (IPT), Kochi, for the support. The authors would like to thank Mr. RaviPrakash Magisetty, Mr. Prakash Gore, and Mr. Swaroop Gharde for their persistent technical support throughout the review writing. The authors are thankful to all anonymous reviewers and the Editor, for improving the quality of the revised manuscript by their valuable suggestions and comments.

#### **Compliance with ethical standards**

Conflict of interest The authors do not have any conflicts of interest.

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