

## <sup>226</sup>Ra irradiation to produce <sup>225</sup>Ac and <sup>213</sup>Bi in an acceleratordriven system reactor

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Abstract This study aims to produce <sup>229</sup>Th using an innovative nuclear reactor concept, i.e., accelerator-driven system (ADS) reactor. Herein, we investigated the feasibility of producing <sup>229</sup>Th from neutron transmutation of <sup>226</sup>Ra to expand the availability of <sup>225</sup>Ac and <sup>213</sup>Bi in a simple model of ADS reactor. ADS reactor comprises two zones, i.e., an inner zone with a fast neutron spectrum and outer zone with thermal neutron spectrum, which is a subcritical core coupled with an external neutron source. Transmutation behavior, activity, and mass ratio of the obtained isotopes were investigated using the Monte-Carlo tool. In addition with offering the capability, flexibility, and safety of radioactive waste transmutation, the proposed ADS model provides high <sup>229</sup>Th yield and requires less time than a critical reactor with the same neutron flux and irradiated quantity of <sup>226</sup>Ra.

**Keywords** <sup>229</sup>Th production  $\cdot$  <sup>226</sup>Ra irradiation  $\cdot$  Targeted alpha therapy  $\cdot$  ADS reactor  $\cdot$  Monte Carlo

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### **1** Introduction

Radioisotopes have become a fundamental part of medical diagnostic procedures, especially for cancers and cardiovascular diseases. In combination with monitoring devices which record the gamma rays emitted from within, they can study the dynamic processes taking place in various parts of the body. In therapy, the uses of radioisotopes are relatively few, but still important. Cancerous growths are sensitive to damage by radiation. Therefore, some cancerous growths can be controlled or eliminated by irradiating the area containing the growth [1]. The growing use of radioisotopes for the treatment of several cancers has prompted the investigation of further alternative production routes to satisfy the demand for medical isotopes [2]. Currently, there are many approaches to producing these isotopes; for example, targeted alpha therapy uses <sup>225</sup>Ac and <sup>213</sup>Bi, which are considered the most important alphaemitting isotopes. These two radioisotopes are obtained by producing <sup>229</sup>Th in a reactor [3, 4]. Oak Ridge National Laboratory and the High Flux Isotope Reactor are the main suppliers of high-purity <sup>225</sup>Ac from the decay of existing <sup>229</sup>Th stocks. Approximately 26 GBq of <sup>225</sup>Ac has been produced annually from the <sup>229</sup>Th stock, typically in six campaigns per year [5]. The evaluation of accelerator routes, including the production of <sup>225</sup>Ac via the <sup>226</sup>Ra (p, 2n) and <sup>226</sup>Ra ( $\gamma$ , n) nuclear reactions, has also gained momentum. Another production approach using a highenergy accelerator has been investigated as well, employing intense 100, 200, or 800 MeV proton beams and natural thorium targets for the large-scale production of the ther-apy isotopes <sup>223,225</sup>Ra, <sup>225,227</sup>Ac, and <sup>227</sup>Th [2].

Herein, we investigate the ADS reactor approach, which has attracted considerable attention for isotope

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production/transmutation, as shown in Fig. 1. ADS is a subcritical reactor, and it can play an important role in the transmutation process of heavy elements and isotope production [6, 7]. This type of reactor was essentially designed for safely transmuting radioactive waste into stable elements or elements with relatively short-lived radioactivity, while producing useful power [8-12]. ADS possesses some advantages because the accelerator provides further neutrons through the interaction of accelerated particles with a target mostly located at the center of core, in addition to the neutrons coming from fission. Therefore, it is expected to be more efficient from the viewpoint of burnup characteristics than critical reactors [6, 13, 14]. Since ADS reactors are not required to maintain criticality, it is possible to increase burnup, i.e., to extract more energy from a given mass of fuel and more neutron flux in the core, where the neutron intensity is an important factor in transmutation processes and isotope production [15, 16].

The transmutation of <sup>226</sup>Ra to <sup>229</sup>Th through neutron irradiation requires three neutron captures and two  $\beta^-$  decays through a number of pathways [5], and the dominant production pathway is via:

<sup>226</sup>Ra 
$$\longrightarrow (n, \gamma)^{227}$$
Ra  $\longrightarrow (\beta^-)^{227}$ Ac  $\longrightarrow (n, \gamma)^{228}$ Ac  $\longrightarrow (\beta^-)^{228}$ Th  $\longrightarrow (n, \gamma)^{229}$ Th

This study aims to investigate the feasibility of <sup>229</sup>Th production via transmutation of <sup>226</sup>Ra in an ADS reactor to provide <sup>225</sup>Ac and <sup>213</sup>Bi at the end according to the decay scheme based on <sup>229</sup>Th. The ADS reactor model has two regions, i.e., an outer zone, which has a thermal neutron spectrum in which <sup>226</sup>Ra is irradiated, and an inner zone, whose fast spectrum serves as a radioactive waste incinerator. Isotope formation from the irradiation of <sup>226</sup>Ra is calculated using MCNPX and CINDER'90 for solving the time-dependent Bateman equations [18].



Fig. 1 (Color online) Accelerator-driven system (ADS) concept [17]

#### 2 ADS core description and model

The current ADS reactor model comprises a subcritical core with two regions (zones), as shown in Fig. 2a. The fast spectrum zone surrounds the central tube, which is contained in a tank made of stainless steel. The fast zone is filled with fuel elements, but made up of plutonium, americium, and curium samples (Pu, Am, and Cm)O<sub>2</sub> within MgO, with a density of 6.077 g/cm<sup>3</sup> [19]. The sample was put together for investigating high-level radioactive waste transmutation; this study has been conducted already with the same model of two zones and will be submitted for publication soon. The inner zone is surrounded by thermal spectrum zone comprising shortened fuel pins, with 4% enriched uranium (a more detailed description of the core is given in Table 1). The main geometrical and material characteristics of this model are based on the previous investigations performed at the Institute for Safety Problems of Nuclear Power Plants (NPPs) and the Institute for Nuclear Research, Kyiv, Ukraine [20, 21].

The high-intensity neutron generator will be used as a driver for the subcritical reactor [22]. For the source definition of external neutron source in ADS, charged particles



Fig. 2 (Color online) Horizontal cross-section view of MCNPX model for the two-zone ADS core (a). Vertical cross-section view of the MCNPX model for the two-zone ADS core (b)

Table 1Two-zone ADS coremodel description	Description	Inner zone	Outer zone
	Core radius (cm)	15	71
	Core height (cm)	142	142
	Number of fuel elements	392	412
	Type of fuel pins	WWER-1000	WWER-1000
	Coolant	Helium	Helium
	Fuel element pitch (cm)	1.275	6
	Radius of pin's cladding (cm)	0.455	0.455
	Radius of pin's fuel (cm)	0.393	0.393
	Fuel enrichment (%)	_	4
	Density of the fuel (g/cm <sup>3</sup> )	_	10.96
	Fuel cladding material	Zirconium + 1% Niobium	Zirconium + 1% Niobium

(deuterons) move from the top to the bottom of the central tube of the system and finally hit the titanium target saturated with tritium. The fusion of a deuterium and tritium nucleus (D-T nuclear reaction) results in the formation of a <sup>4</sup>He nucleus and a neutron with a kinetic energy of approximately 14 MeV. For the purpose of simplicity and normalization in the MCNPX model, a point isotropic source with neutron energy of 14 MeV has been identified in the input file.

#### 3 Results and discussion

### 3.1 <sup>226</sup>Ra target position characteristics

Calculations for the current model were performed using the MCNPX 2.7 transport code with the ENDF/B-VII.0 data library [23]. The initial subcriticality was fixed at  $0.97 \pm 0.0006$ . One kg of <sup>226</sup>Ra target was irradiated at different positions in the outer zone, and this was repeated for 16 time steps, which is representative of 4 years of operation. To select the typical position for production of <sup>229</sup>Th using a thermal neutron flux of about  $2.0 \times 10^{14}$  n/ cm<sup>2</sup> s, the neutron spectrum was calculated at six different distances from the center of the core, i.e., at 21, 27, 33, 39, 45, and 51 cm (referred to in Fig. 3 as TP1, TP2, TP3, TP4, TP5, TP6, respectively).

The neutron flux changes with the target position (TP) as observed in Fig. 3, especially in the region of the hard spectrum, in which the presence of fast neutrons increases whenever we approach the inner zone. Although there is no large difference in the thermal and epithermal regions with the target position, we can see a slight difference in neutron flux at TP3.

To further assess the typical TP selection, we also calculated <sup>229</sup>Th yields in units of activity at the same six TPs with time using the depletion input card tally (BURN). BURN calculates the changes in isotope concentration over



Fig. 3 (Color online) Neutron spectra at selected target positions (TP) in the outer zone



Fig. 4 (Color online) Numerical calculation of <sup>229</sup>Th production at different TPs over 4 years of irradiation using a neutron flux of  $2 \times 10^{14}$  n/cm<sup>2</sup> s

time based on the CINDER'90 package in combination with MCNPX. Figure 4 shows that <sup>229</sup>Th yields vary with the target position, with a typical value of 0.63 GBq/g of

<sup>226</sup>Ra after 2.5 years at TP3, which is 33 cm away from the core center (as illustrated in the model view in Fig. 2b). Based on this analysis, the optimal irradiation position for the production of <sup>229</sup>Th would be at TP3. This preference for TP3 is due to a relatively high neutron flux in the range of epithermal energy, where the <sup>226</sup>Ra[ $n, \gamma$ ] reaction is more likely to take place; therefore, the production of <sup>229</sup>Th is expected to be greater at TP3. It is worth mentioning that the maximum yields for TP5 and TP6 are at 3 and 3.5 years with activity values corresponding to 0.61 and 0.60 GBq/g, respectively; after this time, the activity begins to decrease. This means that the neutron energy becomes more thermalized after TP3 with time, which makes the neutron absorption reaction less likely.

# 3.2 Evaluation of the production of <sup>229</sup>Th, <sup>228</sup>Th, and <sup>227</sup>Ac in the ADS model

After selecting a typical target irradiation position in the outer zone, we fixed the position and changed the neutron flux used for irradiation of the <sup>226</sup>Ra target to evaluate the behavior of the yields of <sup>227</sup>Ac, <sup>228</sup>Th, and <sup>229</sup>Th from <sup>226</sup>Ra with neutron flux. These calculations are aimed at estimating the increasing rate of the desired isotope and the expected time to achieve the maximum production amount as a function of flux.

Depending on the dominant formation pathway for <sup>229</sup>Th, we expected that <sup>227</sup>Ac and <sup>228</sup>Th would be coproduced with <sup>229</sup>Th. The yields for those isotopes as a function of irradiation time and at four different values of neutron fluxes ( $\varphi = 2.0 \times 10^{14}$ ,  $3.42 \times 10^{14}$ ,  $4.6 \times 10^{14}$ , and  $6.84 \times 10^{14}$  n cm<sup>-2</sup> s<sup>-1</sup>) are shown in Fig. 5a-d, respectively. The results correspond to the route behavior, and production rate is sensitive to the neutron flux. The peaks of mass yield shift to the left of the time scale (i.e., to shorter time) with an increase in the neutron flux, particularly for <sup>228</sup>Th and <sup>229</sup>Th formation, wherein the first cycle contains a relatively large amount of <sup>227</sup>Ac than the other two isotopes. The <sup>227</sup>Ac yields produced through quick decay of  ${}^{227}$ Ra $(t_{1/2} = 42.2, \beta^{-})$  in turn is formed from the  ${}^{226}$ Ra $[n, \gamma]$  reaction. Subsequently, the amount of <sup>227</sup>Ac decreases with a dramatic increase in <sup>228</sup>Th yield through the most likely reaction:  $^{227}$ Ac $[n, \gamma]^{228}$ Ac $(t_{1/2} = 6.15h, \beta^{-})^{228}$ Th, which, in turn, transmutes to <sup>229</sup>Th by neutron capture.

Table 2 shows the maximum production mass of <sup>229</sup>Th as a function of time and flux. The irradiation time decreases from 2.5 years at a neutron flux equal to  $2.0 \times 10^{14}$  to less than one year when the neutron flux increases to  $6.84 \times 10^{14}$  and the <sup>229</sup>Th yield increases by ~ 13%. These calculations are useful when considering

the economic feasibility, or the cost of producing <sup>229</sup>Th when increasing the neutron flux in the core.

We compared our method of calculating <sup>229</sup>Th yields (from 1 kg of <sup>226</sup>Ra irradiation at a neutron flux of  $4.6 \times 10^{14}$  n/cm<sup>2</sup> s for four years in ADS using the two zones model), with that from a previous study [4] in which the production of <sup>229</sup>Th was conducted in a critical core with the same amount of <sup>226</sup>Ra target (1 kg) irradiated using a neutron flux of  $4.7 \times 10^{14}$  n/cm<sup>2</sup> s. The results are shown in Fig. 6. Our ADS calculations indicate rapidly increasing <sup>229</sup>Th yields during the first operation cycle up to 1.33 years of irradiation, before a decrease in yield at 1.5 years. The maximum amount of <sup>229</sup>Th yield was 96.71 g from 1 kg <sup>226</sup>Ra. In contrast, the production of <sup>229</sup>Th in the critical core was relatively slow, reaching a maximum yield of 72.75 g from 1 kg <sup>226</sup>Ra after 3.2 years.

This behavior of ADS with two zones can be attributed to the availability of two types of neutron spectrum, which allows for fast neutrons from the inner zone to penetrate the membrane to the outer zone, leading to significant numbers of epithermal neutrons in the outer zone near the membrane. Once those neutrons have been slowed down, they have a high probability of being captured by <sup>226</sup>Ra. This model of neutrons penetrating a membrane cannot be used when we consider a critical core with two zones, because in this case there is no role for a membrane in addition to the two zones; the idea is to have two types of neutron spectrum inside the core. As mentioned before, the main aim of the ADS with two zones is to benefit from the fast zone for high-level waste transmutation and the thermal zone for long-lived fission product transmutation, in addition to isotope production.

#### 4 Conclusion

The production of <sup>229</sup>Th through irradiation of <sup>226</sup>Ra was investigated numerically in a proposed ADS model with fast and thermal spectrum zones. We compared the results obtained using the proposed model with those obtained using a critical reactor.

Based on calculations, the two-zone ADS model can produce <sup>229</sup>Th from <sup>226</sup>Ra transmutation in addition to serving as a radioactive waste incinerator. The proposed model shows greater efficiency for producing <sup>229</sup>Th than critical reactor (25%) in less time (58%), using the same initial amount of <sup>226</sup>Ra and same neutron flux. Furthermore, the proposed model can produce a significant amount of <sup>228</sup>Th, which is coproduced with <sup>229</sup>Th during the irradiation of <sup>226</sup>Ra. This is based on the fact that the fast neutrons from the inner zone penetrate the stainless steel membrane and move to the outer zone, thereby changing the neutron spectrum surrounding the inner zone. The



Fig. 5 (Color online) The yields of <sup>227</sup>Ac, <sup>228</sup>Th, and <sup>229</sup>Th, as a function of time and neutron flux

**Table 2** The optimal irradiation time for maximum yield of  $^{229}$ Th at different values of neutron flux

Neutron flux (n/cm <sup>2</sup> s)	Irradiation time (Days)	<sup>229</sup> Th yield (g)
2.00E+14	9.00E+02	86.48
3.42E+14	6.60E+02	92.83
4.56E+14	4.80E+02	96.71
6.84E+14	3.00E+02	99.1

presence of two types of neutron spectra in the core is useful for <sup>226</sup>Ra transmutation and increases <sup>229</sup>Th yields.

These results provide a strong basis to discuss and evaluate the needs for future research into the feasibility of producing <sup>229</sup>Th in a different ADS model with one zone. They also allow for a comparison between calculations and available experimental results.



Fig. 6 (Color online)  $^{229}$ Th yields in the ADS core versus in a critical reactor

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