

Degradation of Synthetic Azo Dyes of Textile Industry: a Sustainable Approach Using Microbial Enzymes

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Received: 8 April 2017 / Revised: 28 July 2017 / Accepted: 1 September 2017 / Published online: 18 September 2017
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Abstract By releasing of azo dye through textile effluent, textile industry is the main cause of water pollution resulting into acute effect on environment and human health. Development of any eco-friendly and cost-effective method that may address the drawbacks to physical or chemical methods of dye removal is the recent global priority. Physical or chemical methods for textile wastewater pretreatment are of high cost, extremely energy consuming, and environmentally low efficient and generate toxic sludge. Thus, the use of microbial technique for textile dye degradation will be eco-friendly and is probably a lucrative alternative to physico-chemical processes. Microbial enzymes, viz. laccase and azoreductase, are cost-efficient, easy to harvest, easily downstream processable, and effortlessly mobilizable. Recent research trends on nanoparticle-microbial enzyme conjugates are also highly efficient to remove the azo dye from textile waste within a few minutes. But unfortunately, due to some gap between academia and industry, these methods remain only limited up to laboratory and its industrialization is still a challenge. The present review is an illustrated compilation of the use of microbial enzymes in removal of textile dyes.

Keywords Textile industry · Synthetic azo dye · Microbial enzyme · Dye degradation

Introduction

Textile industry captures a principal economic part of India being the oldest industry dating back several centuries. Even today, it is the second largest employer just after agriculture contributing around 11% of total Indian exports. Indian textile industry, currently estimated at around US\$108 billion, is expected to reach US\$223 billion by 2021 (<http://www.ibef.org/industry/textiles.aspx>; Accessed: 26.07.2017). Development of a textile industry directly contributes to economic growth of any country [1]. Current global apparel market is of worth US\$1.7 trillion. EU, the USA, and China are the world's largest apparel market. According to Global Industry Analysts, Inc. (GIA), the global market for textile machinery is estimated to reach US\$2209 billion in 2017. The global textile and apparel trade is expected to reach at a level of US\$1600 billion in 2025. EU and the USA are the largest textile markets with a share of 36 and 14%, respectively. On the supply side, China is the largest in the world with a share of 40%, distantly followed by India, Italy, Germany, etc. According to some recent reports, China is going high in both textile machineries and products. Though textile industry bears an important role to the economy of any country, still, this is an environmental impediment. According to the World Health Organization (WHO), 17–20% of the industrial water pollution is caused by the dyeing treatment of textile industry. It had been estimated that in textile industry, about 80% of azo dyes are used in dyeing purpose [2], of which approximately 10–15% of the dyes are lost through effluent into environment without binding to the fiber [3]. A textile that released colored effluents contains toxic materials including reactive dyes, synthetic azo dyes, and many other hazardous chemicals which cause water pollution, loss of the environmental balance, and increase in chemical oxygen demand (COD) and biological oxygen

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demand (BOD) of water by altering pH and changing organic-inorganic chemical content of the water body. This colored waste causes acute toxic effect to the aquatic ecosystem due to low light penetration and oxygen consumption [4]. As every ecosystem is interconnected, thus, the overall integrity of biosphere becomes disturbed, having an unpredictable effect on health. For example, metanil yellow, an azo dye, shows hepatotoxic effects in albino rats [5, 6]. Synthetic azo dyes are recalcitrant and carcinogenic in nature for presence of $-N=N-$ bond [7]. It mainly consists of complex aromatic molecular structure which is almost non-biodegradable. Some chemical and physical processes such as reverse osmosis, coagulation, flocculation, ion exchange, activated carbon adsorption, advanced oxidation, ozonation, photocatalysis, Fenton process, photo-Fenton, electrochemical oxidation [8], and filtration [5] have been used to degrade azo dye from colored textile waste (Fig. 1). But as these processes are much expensive and generate amine residues containing sludge after degradation, regular consumption of such untreated or poorly treated toxic waters shows carcinogenesis in human.

Biological treatment of textile wastewater varies widely ranging from bacterial culture, or fungal culture (*Armillaria* sp. F022) [5] or by yeast [7] to any consortia. As enzymes have catalytic activity to increase the reaction rate, thus, it may be used even in very minute quantity. So microorganisms that produced enzymes may be used in alleviating the water pollution as a potent alternative. Bacteria are able to degrade azo dye up to a significant level in anaerobic and aerobic conditions consecutively. Anaerobes or facultative anaerobes both give good result in degradation. Bacterial enzymes, viz. azoreductase, laccase, and peroxidase, are able to degrade azo dye in promising percentages. Our present review focuses on microbial enzyme-mediated degradation of azo dyes from textile industry water wastes. A detail mechanism of two enzymes, i.e., azoreductase and laccase, in dye degradation and

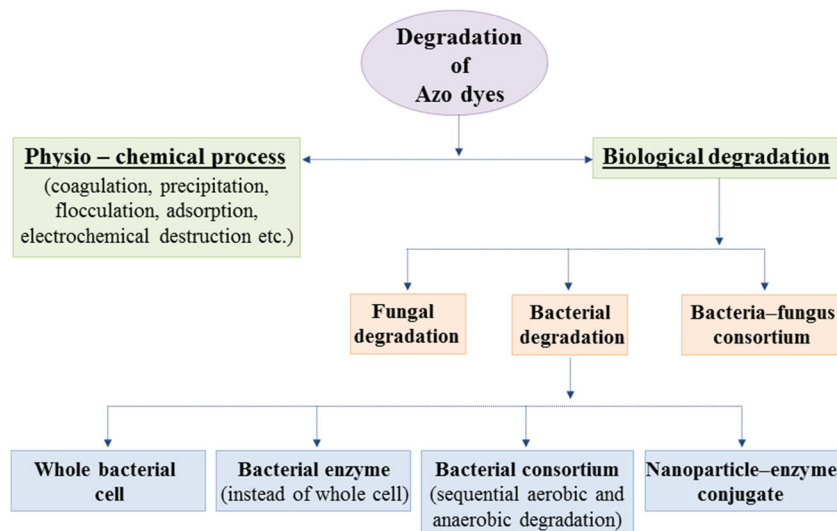
decolorization process is considered as these two have showed great potential to decolorize extensive range of known industrial dyes. Recent patenting trends of these enzymes are also elucidated in this review.

Chemistry of Azo Dye

Dyes are the colored substance that is generally applied in aqueous solution because of its great affinity to water. The color of the dye is contributed mainly by a chromophore group present in its chemical structure and is used in textile, paper leather, or food industry. Synthetic dyes are generally made from petroleum by-products and earth minerals. Different types of synthetic dyes used in the textile industry are reactive dyes, azo dyes, etc. Azo dyes are the largest group of synthetic aromatic dye used in the textile industry for dyeing purpose and are highly water soluble in nature. It consist of one or more azo ($-N=N-$) groups and sulfonic (SO_3^-) groups and are of huge commercial interest [2, 9]. Generally, azo dyes contain one, two, three, or more azo linkages; linking phenyl, naphthyl rings usually substituted with some functional groups like triazine amine, chloro, hydroxyl, methyl, nitro, and sulfonate [10]. Monoazo dyes contain one nitrogen-nitrogen bond ($N=N$); likewise, diazo dyes contain two $N=N$ bonds, triazo dyes contain three $N=N$ bonds, and polyazo dyes contain more than three $N=N$ bonds.

According to hydrophobicity, azo dyes are mainly of two types: (i) hydrophobic azo dyes that are taken up by bacterial cell and reduced inside the cell and (ii) hydrophilic ones which are reduced outside the bacterial cell. And different azo dyes are widely available for commercial use. Due to non-fluorescent nature of azo dyes, fluorescent probes are used to track its pathway attached with the azo dye by the alkyl bond. In textile azo dyes, synthetic dye, reactive dye, acid dye,

Fig. 1 Different possible methods of synthetic azo dye degradation [7]



sulfur dye, basic dye, oxidation dye, anthraquinone dye, acridine dye and many other different colorants are used. The main reasons why different types of azo dyes are used in the dyeing process are its different usage purposes, viz. cellulosic fiber, protein fiber, and synthetic fiber. As all the dyes do not get fixed to the fiber at the time of dyeing, some percentage of unfixed dyes is released through effluent causing pollution.

Hazardous Effect of Azo Dye on the Environment

Though the use of dye has been an integral part of the socio-economic component since 2000 BC, the use of synthetic dye becomes predominant only after the industrial revolution and becomes an essential part of textile industries [11]. Out of more than 900,000 metric tons of dyes produced annually [12], more than 70% belongs to the azo group [11, 13]. Many dyes used in textile are only known by their trade name and not their actual chemistry that is the main reason behind causing acute toxic effect where no possible solution to dye degradation can be taken. Textile industries release a huge amount of colored effluent in a surrounding water body without any proper treatment causing major environmental pollution. More industrialization means more use of dyes and more risk of toxicity affecting the entire ecosystem. Owing their xenobiotic and wayward nature, azo dye poses a long-term effect on life. As textile industrial effluent contains a significant amount of dye with many toxic metals, it increases pH, BOD, and COD [14, 15] in the water body where it is released. It also disbalances organic-inorganic chemical content of the environment and is affective for the biotic content present in water. When dye gets mixed with water, light penetration efficiency decreased inside the water and complete water ecosystem gets affected. Toxic compounds of azo dye mix with water bodies and enter into fishes or other aquatic animals which are further taken up by human causing hypertension, sporadic disorder, cramps, etc. with prolonged effect. Benzidine-based azo dyes have been recognized as a carcinogen in human urinary bladder and tumorigenic in laboratory animals [2]. It causes hepatocarcinoma, splenic sarcoma, nuclear anomalies in experimental animals, and also chromosomal aberrations in mammalian cells [16]. Due to easy inhalation or its ready solubilization in water, azo dyes cause fast absorption by the skin leading to risk of allergic reaction, cancer, eye irritation, etc. [2]. After the reduction of azo dye, aromatic amine is formed which gets metabolically oxidized to reactive electrophilic species and finally covalently binds to the DNA through an irreversible process (Table 1).

Enzyme-Mediated Degradation of Azo Dyes

Bacterial Strain Capable of Azo Dye Degradation

Attempts of identifying the bacteria that may degrade the azo dye has been started back in 1970 with the isolation of three strains, viz. *Bacillus subtilis*, *Aeromonas hydrophila*, and *Bacillus cereus* [17, 18]. The reduction of the azo dye is usually non-specific and decolorization is faster during the bacterial degradation process. A wide range of aerobic and anaerobic bacteria such as *Pseudomonas* sp., *Bacillus subtilis*, *Geobacillus* sp., *Escherichia coli*, *Rhodobacter* sp., *Enterococcus* sp., *Staphylococcus* sp., *Cornebacterium* sp., *Lactobacillus* sp., *Xenophilus* sp., *Clostridium* sp., *Acinetobacter* sp., *Micrococcus* sp., *Dermaococcus* sp., *Rhizobium* sp., *Proteus* sp., *Morganella* sp., *Aeromonas* sp., *Alcaligenes* sp., *Klebsiella* sp., *Shewanella* sp., and *Alishewanella* sp. have been extensively reported for resulting good biodegradation of azo dyes [2, 19–21]. *Pseudomonas* sp. is widely used in a decolorization study because of its capacity to degrade a variety of azo dyes (Red HE7B, Reactive Blue 172, Reactive Red 22, Reactive Red 2, orange I and II) and is also exploited in degradation of commercial azo dye used in textile wastewaters (Table 2). Some of the aerobic bacterial strains use azo dyes as a sole carbon and nitrogen source in their metabolic pathway, whereas others only reduce the azo group by an oxygen-tolerant enzyme, azoreductase [2].

Broadly bacterial degradation can be classified in two types: using single bacterial strain or using consortia, i.e., mixture of different bacterial strains. A recently isolated strain of *Pseudomonas entomophila* BS1 collected from surroundings of textile industry has been able to degrade Reactive Black 5 up to 93% after 120 h incubation. In high concentration of Reactive Black 5 up to 500 mg/l, the strain has been able to degrade the azo dye [38]. *P. rettgeri* strain HSL1 and *Pseudomonas* sp. SUK1 are used as consortia to degrade azo dye like Reactive Black 5, Reactive orange 16, Direct Red 81, and Disperse Red 78. All are completely decolorized under microaerophilic, sequential aerobic/microaerophilic, and microaerophilic/aerobic conditions with some difference in time depending on its chemical structures [8]. Generally, dye-degrading enzymes such as laccase or azoreductase are maximally produced during the early stationary phase of microbial growth. Thus, it is important to clearly understand the growth pattern of a newly isolated microbial strain for optimum enzyme retrieval.

Enzyme-Meditated Decolorization and Degradation of Azo Dye

Azo dyes are compound with electron deficiency having ($-N=N-$) chromophore group along with many other electron-withdrawing groups. In some cases, generation of

Table 1 Example of some commonly used textile azo dyes, its application, and primary hazardous effects

Types of azo dye	Application	Hazardous effect	References
Benzamine (BZ)-based azo dye	Proven mutagens and have been linked to bladder cancer	According to the National Institute for Occupational Safety and Health data, dye has carcinogenic effect on human urinary bladder and tumorigenic effect on variety of laboratory animals	[39]
Reactive brilliant red	Used extensively in textile due to its attractive color and fast fixation capacity	Inhibit function of human serum albumin, may bind to body protein or enzyme, cause alteration of function	[40]
Direct Blue 15 (dimethoxybenzidine--based dye)	Substitute for trypan blue, used in some biological and staining applications	Mutagenic effect and mutagenicity causes due to reduction process, also having strong carcinogenic effect	[2]
Acid Violet 7	Used in food, paper, cosmetic, and especially in textile industries	Chromosomal aberration, acetylcholinesterase activity inhibition, membrane lipid peroxidation	[41]
Malachite Green	Used as dye staff in silk, leather, and paper and controversially used as antimicrobial in aquaculture	Carcinogenesis, mutagenesis, chromosomal fractures, teratogenicity and respiratory toxicity. Significant alterations occur in biochemical parameters of blood in MG-exposed fish. Histopathological effects of MG include multi-organ tissue injury	[43]
Reactive Black 5 (sulfonated azo dye)	Used as dye staff	Restrict nitrogen use efficiency of plant, decrease the urease activity, chance mutagenicity, and carcinogenicity increase	[17, 42, 44]
Disperse Red 1 and Disperse Red 13	Used as textile dye in industry	Mutagenic to <i>salmonella</i> , human beings too (first evaluated using the micronucleus assay in human lymphocytes), may affect the activity and composition of microbial communities	[45–47]
Congo red	Used to dye cotton	Carcinogenic and mutagenic effect	[48]

electron deficiency made the compound less susceptible to the degradation process [15]. But bacteria show an efficient potential in dye degradation with the help of diverse and well-build up enzymatic system. The primary step in bacterial decolorization is either aerobic or anaerobic or by sequential method [22], followed by reductive cleavage of the azo bond. Under anaerobic condition, azo dyes are degraded to colorless amine that is carcinogenic in nature [23] and are further degraded by aerobic processes [19]. Sequential microaerophilic or aerobic processes can be used where aromatic amine produced in microaerophilic condition is further degraded in aerobic condition [15, 23, 24]. In case of enzymatic breakdown of industrial azo dyes, mainly two enzymes, viz. azoreductase

and laccase [5], seem to have a great potential. Under adverse conditions, peroxidase and oxidase enzymes are involved in other metabolic functions and are also able to degrade the azo dye up to a certain extent (Table 1). These enzymes can act in both extracellular and intracellular ways. Other than bacteria, these enzymes are also reported from fungi, plant, or other sources [5, 14, 25]. Fungi are indeed a great source of dye-degrading enzymes. Microbial enzymes have several advantages compared to other sources because of cheaper culture, maintenance cost, downstream processing, etc.

As enzymes have a wide range of substrate specificity, easy immobilizable in nature and have high efficacy, it can be potentially used in textile effluent treatment. They are also

Table 2 Bacterial isolates and its specificity to specific dye for degradation and decolorization

Name of the bacteria	Isolated form	Dye that degrade	References
<i>Pseudomonas</i> spp.	–	Reactive Black, Reactive Blue, Orange I and II	[17, 38, 24]
<i>Bacillus</i> spp.	–	Acid Red 119, Navy Blue 2GL, Acid Orange 10	[17]
<i>Bacillus cereus</i>	Soil isolates	Orange II	[18]
<i>Shewanella</i> spp.	Effluents of different dye units	Reactive Black 5, Direct Red 81, Acid Red 88, Acid Yellow, Orange 3, Reactive Blue	[19]
<i>Alishewanella</i> sp. KMK6	Dye-contaminated soil	Carmoisine, Golden Yellow HER, Reactive Blue 59, Red BLI, Chocolate Brown HT	[20]
<i>Proteus</i> sp.,	–	Congo red	[9]
Mutant <i>Bacillus</i> sp. (two strains ACT 1, ACT 2)	Tannery effluent, later induced mutation and selected from that mutated one	Congo red	[9, 48]
<i>Geobacillus stearothermophilus</i>	–	Indigo carmine	[50]
<i>Micrococcus luteus</i>	–	Acid Black	[11]
<i>Aeromonas</i> sp. DH-6	–	Methyl Orange	[51]
<i>Aeromonas hydrophila</i>	–	Malachite Green, Brilliant Green, Crystal Violet	[45]
<i>Escherichia coli</i> JM 109	–	Direct Red 71	[45]
<i>Lysinibacillus</i> sp. AK2	Dye-contaminated soil sample	Metanil yellow (sulfonated azo dye)	[45, 49]
<i>Pseudomonas putida</i> mt-2	–	Acid Violet 7	[41]

“–” indicates the isolation place of the bacteria that is not reported

substrate specific so they are able to catalyze only the desired reactions, and on the other hand, being biodegradable, it causes minimal environmental pollution. Though enzymes are expensive to produce but it saves energy using lower temperature and pressure. As long as the conditions are controlled, using enzymes in the dye decolorization industry can speed up many reactions and work for a long time after immobilization in suitable matrix. The only concern for the use of enzymes is its temperature sensitivity and the overall usage cost. If waste bioproducts can be used as a media supplement for microbial growth, then the general production cost can be reduced up to a lot.

Mechanism of Degradation and Decolorization by Azoreductase

Azoreductase (EC 1.7.1.6) [5] is a reducing enzyme that degrades azo dye into colorless amines by means of a reductive cleavage process. It requires low molecular weight reducing equivalent such as FADH or NADH [15] as the electron donor [5] in the form of a redox reaction. On the basis of coenzyme use, this enzyme is of three types: using NADH only, using NADPH only, or using both [5]. Azoreductase can be either cytoplasmic or membrane bound. Microbial azoreductase has great importance for designing the biotreatment process to treat azo dye-containing wastewater [26]. As cytoplasmic azoreductase is not easily diffusible through a cell membrane, thus, contribution of cytoplasmic azoreductase in

decolorization has been under doubt because of complex chemistry of some commercial azo dyes [5]. Although certain types of dye do not get degraded efficiently, still, the use of enzymes is advantageous according to substrate specificity and may be efficiently used in textile water pretreatment.

The enzyme cleaves azo bond ($-N=N-$) and transfers four electrons as reducing equivalent. In each stage, two electrons transfer to the azo dye that acts as an electron acceptor and causes decolorization by forming a colorless solution. Resulting intermediate is toxic aromatic amine which is later degraded by the aerobic process [4] or sometimes microaerophilically. Under anaerobic condition, cell membrane-bound azoreductase uses a redox mediator as an electron shuttle (Fig. 2). The mediators are normally metabolic products of certain substrate used by organisms, such as anthraquinonesulfonates [5, 27]. This redox mediator-dependent mechanism of membrane-bound azoreductase is different from the mechanism of cytoplasmic azoreductase. Non-sulfonated azo dyes are mainly degraded by the soluble cytoplasmic azoreductase [28] entering through the cell membrane. Degradation in anaerobic condition is more efficient than the aerobic one, as azoreductase is an oxygen-sensitive enzyme. Thus, in aerobic condition, enzyme comes in contact to oxygen and redox mediator is reduced instead of the azo dye [5]. Occasionally, under unfavorable environment, some usual cellular enzymes may also get converted into dye-degrading enzymes, for example, at times, flavin reductase from *E. coli* acts as azoreductase [27]

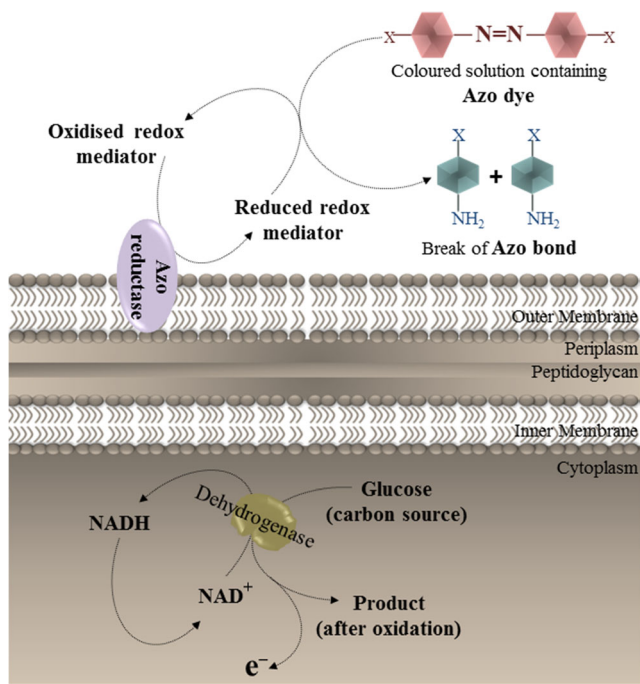


Fig. 2 Mechanism of reduction of azo dyes by azoreductase [28, 36]

and uses FADH as a redox mediator. As bacteria use azo dye as their sole carbon or nitrogen sources, they can also make product from glucose [29] (Fig. 2).

Mechanism of Degradation and Decolorization by Laccase

Laccase (EC1.10.3.2) is a low molecular weight multicopper oxidase family enzyme with less substrate specificity and is potent to degrade a wide range of xenobiotic compounds and aromatic and non-aromatic substrates. It has great importance in biotechnological approaches as it has bioremediation capacity and does not use readily available oxygen as an electron acceptor [30]. Several low molecular weight compounds act as the efficient redox mediator in electron transfer steps [31] of laccase reaction. It is able to degrade and decolorize phenolic compound, aromatic azo compounds, etc. It oxidizes the aromatic amine using Cu^{2+} as the mediator. Majority of laccases are either fungal origin or plant origin and very few have bacterial origin. One disadvantage of fungal laccase is that it is unstable at high temperature and alkaline condition. and for that reason, it is limited in industrial uses [32].

It degrades azo dye using a highly non-specific free radical-mediated mechanism and forms a phenolic compound instead of a toxic aromatic compound [2, 5]. The enzyme oxidizes the phenolic ring using one electron to generate a phenoxy radical which is again oxidized by the enzyme to produce carbonium ion. 4-Sulfophenyldiazene and benzoquinone get produced by the nucleophilic attack of water, which are unstable in the presence of oxygen. Thus, under aerobic condition, 4-

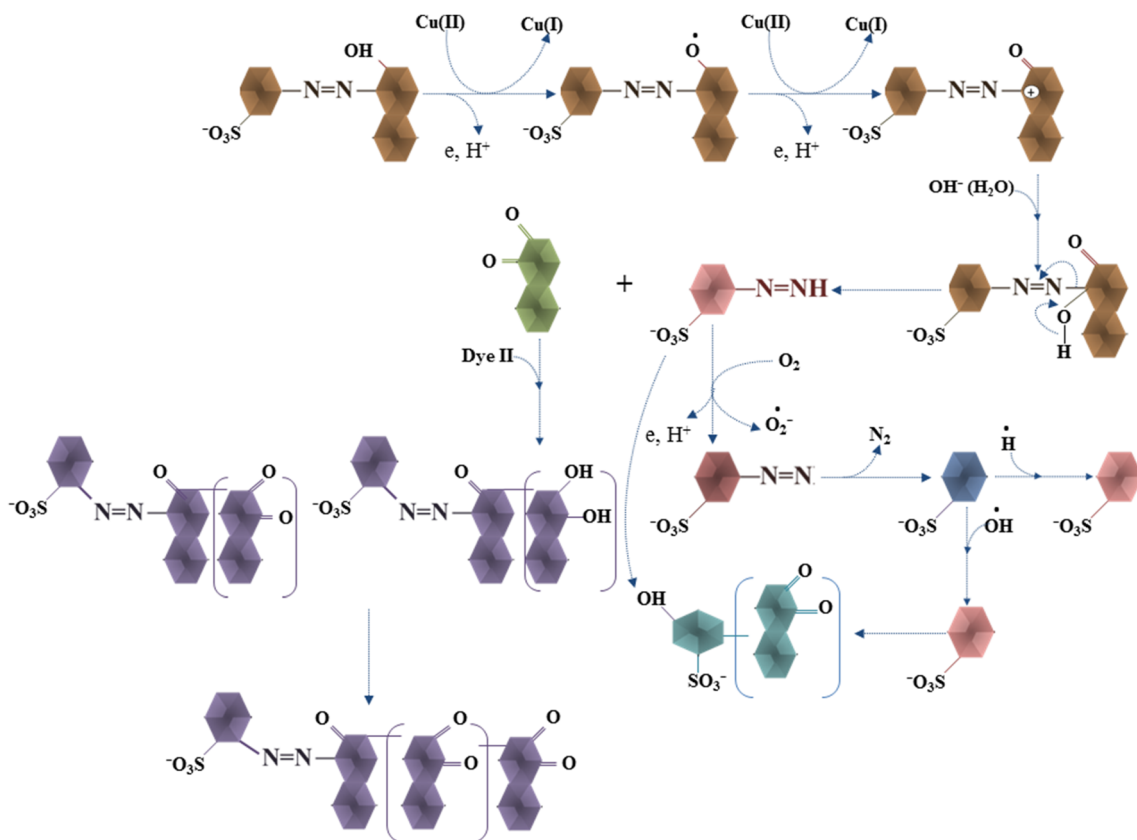


Fig. 3 Proposed mechanism of laccase in degradation of an azo compound, 3-(2-hydroxy-1-naphthylazo) benzenesulfonic acid [28, 37]

Table 3 List of some industrially important microbial enzymes responsible for azo dye degradation along with its reaction specificity

Name of the enzyme	Producing organisms	Characters of the enzyme	Type of dye degraded	% of dye degradation	pH	Temperature (°C)	Reference
Laccase	<i>Geobacillus stearothermophilus</i> (thermophilic origin)	Laccase removes an H+ atom from the hydroxyl and amino groups of the ortho- and para-substituted phenolic substrates and the aromatic amines	Indigo carmine, Congo red, Remazole Brilliant Blue R (RBBR), Brilliant Green	99, 98, and 60% respectively	Stable at different pH	Stable at different temperature	[50]
Azoreductase (membrane-bound azoreductase)	<i>Shewanella</i> sp. Strain IFN4	Wide range of substrate specificity (maximum enzyme activity showed with Reactive Black 5 as a substrate) activity stimulated by the addition of flavin or quinone compounds (M.W.—330.5 kDa)	Reactive Black 5, Acid Red 88, Direct Red 81, Acid Yellow 19, Disperse and Orange 3	Showing maximum degradation using Reactive Black 5 as a substrate	8.0	45	[19]
Azoreductase	<i>Pseudomonas entomophila</i> BS1	Flavin mononucleotide-dependent activity and require NADH for its activity	Reactive Black 5	93% after 120 h of incubation	5–9	37	[38]
Laccase	<i>Micrococcus luteus</i> SUK1	M.W.—63 KDa	Azo dyes	92.2% for the CI Acid Black 234 and 96.4% for CI Acid Black 210	7.0	37	[11]
Laccase and veratryl alcohol oxidase	<i>Providencia rettgeri</i> strain HSL1 and <i>Pseudomonas</i> sp. SUK1	—	C.I. Reactive Blue 172 (RB 172)	98–99% of Reactive Orange 16 (RO 16), Reactive Black 5 (RB 5), Disperse Red 78 (DR 78), and Direct Red 81 (DR 81)	3.0–12.0	30 ± 0.2 °C under sequential	
Laccase, NADH-DCIP reductase, azoreductase	<i>Aeromonas</i> sp. DH-6	aerobic/microaerophilic and microaerophilic/aerobic processes Mg ²⁺ , Mn ²⁺ , and Ca ²⁺ increase decolorization whereas Cu ²⁺ , Zn ²⁺ , Fe ³⁺ , and Cd ²⁺ inhibit decolorization and Pb ²⁺ and Na ⁺ had no effect	[24] Methyl Orange (MO)	Nearly 100% in 12 h (in optimum condition)	3.0–7.0 (if pH 8.0 then then degradation below 40%)	5–45 °C (a wide range)	[51]
Claccase (SmLac)	<i>Stenotrophomonas maltophilia</i> AAP56	Degradation occurs in the presence of redox mediators such as ABTS (2,2'-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid), ASGN (acetosyringone), SGA (syringaldehyde), and HOBT (1-hydroxy-benzotriazole).	Diazoic dye Reactive Black 5 (RB5)	Up to 99%	Optimal pH neutral or basic compatible with textile wastewater pH	—	[52]
Peroxidase (DyPs)	<i>Pseudomonas putida</i> MET94 (PpDyP). And <i>Bacillus subtilis</i> (BsDyP)	Heme-containing, having wide substrate specificity, high redox potential and aromatic compounds such as synthetic dyes or phenolic and nonphenolic lignin units	Anthraquinonic or azo dyes, phenolics, methoxylated aromatics	—	pH 4.0–5.0, basic in both cases	20–30 °C BsDyP enzyme activity lasting for up to 5 h at 40 °C	[53]
Lignin peroxidase, laccase, tyrosinase,	<i>Providencia</i> sp. SRS82	Intracellular and extracellular, intracellular respectively for lignin peroxidase and laccase	Acid Black 210 triazodye	Maximum in 90 min under optimum condition	pH 8.0	30 °C	[54]

Table 3 (continued)

Name of the enzyme	Producing organisms	Characters of the enzyme	Type of dye degraded	% of dye degradation	pH	Temperature (°C)	Reference
azoreductase, and DCIP reductase							
Superoxide dismutase and catalase	<i>Lysinibacillus</i> sp.	Oxidative stress enzymes in one side protect the cell from oxidative stress and on other hand has a probable role in decolorization along with an involvement of oxidoreductive enzymes	Sulfonated azo dye Reactive Orange 16 (RO16)	–	–	–	[55]
Azoreductase	<i>Enterobacter</i> sp. SXCR		Sulfonated azo dye (Congo red)	Degradation in wide range	5.0–9.0	22–40 °C	[56]
Azoreductase and NADH-DCIP reductase	<i>Alishewanella</i> sp. strain KMK6	NADH-dependent azoreductase Show reduction in COD (28%).	More in Reactive Blue 59 as compared to Golden Yellow HER	More than 90%	–	–	[20]

“–” means information not sufficient

sulfophenyldiazene gets oxidized to phenyldiazene radical, followed by readily loss of molecular nitrogen producing sulfonyl radical and ultimately producing sulfophenyl hydroperoxide, scavenged by oxygen [5] (Fig. 3).

Some other enzymes of bacterial origin are also responsible for the degradation of commercial azo dyes which is listed in Table 3.

Recent Patenting Trends of Microbial Azo Dye-Degrading Enzymes

Newly invented enzymes that are able to degrade azo dye are getting patented highly in recent times. According to the patenting pattern (Fig. 4), China (1214) is the top most country followed by Japan (377) and the USA (205), where the number of patents in the case of India is much lower than all those countries, counting only 46. According to the rate of different types of effective publication, the USA is in the top followed by Japan and China, whereas India is again the lowest one in this category. In a grant publication type, also, the trend is the same as stated above. It is quite evident from the patenting trend on microbial enzyme-mediated degradation of textile azo dyes that research on dye degradation-capable microbial enzymes is on its high in global scenario, whereas India needs more work in the same field to achieve eco-friendly wastewater management. Also, the laboratory-industry gap should be understood properly in order to realize the lacuna behind commercialization of microbial enzymes in toxic textile water treatment.

The trend of patenting is directly proportional to the new research and newly isolated microbial strains capable of dye degradation and decolorization, as newly isolated enzymes with high dye degradation efficiency can be easily patented. There remains a huge gap between a small-scale laboratory research and making it to the pilot-scale industry level. As enzymes are used for single time by immobilizing it in a proper reaction matrix, they can be constantly reused without any major changes. The toxic sludge of textile wastewater is alkaline in nature and is of high temperature which makes an unsuitable environment for optimum activity for most of the enzymes. Thus, enzymes from thermophilic microbes or archaea can be a potent solution to the temperature-sensitive nature of general microbial enzymes, as they are efficiently active under both high temperature and pH.

Conclusion

Due to the chemical complexity of colored waste for presence of many toxic metals, organic chemicals, and synthetic reactive dyes, it leads to acute environmental issue. Mixture of aerobic and anaerobic bacteria or consortia instead of one

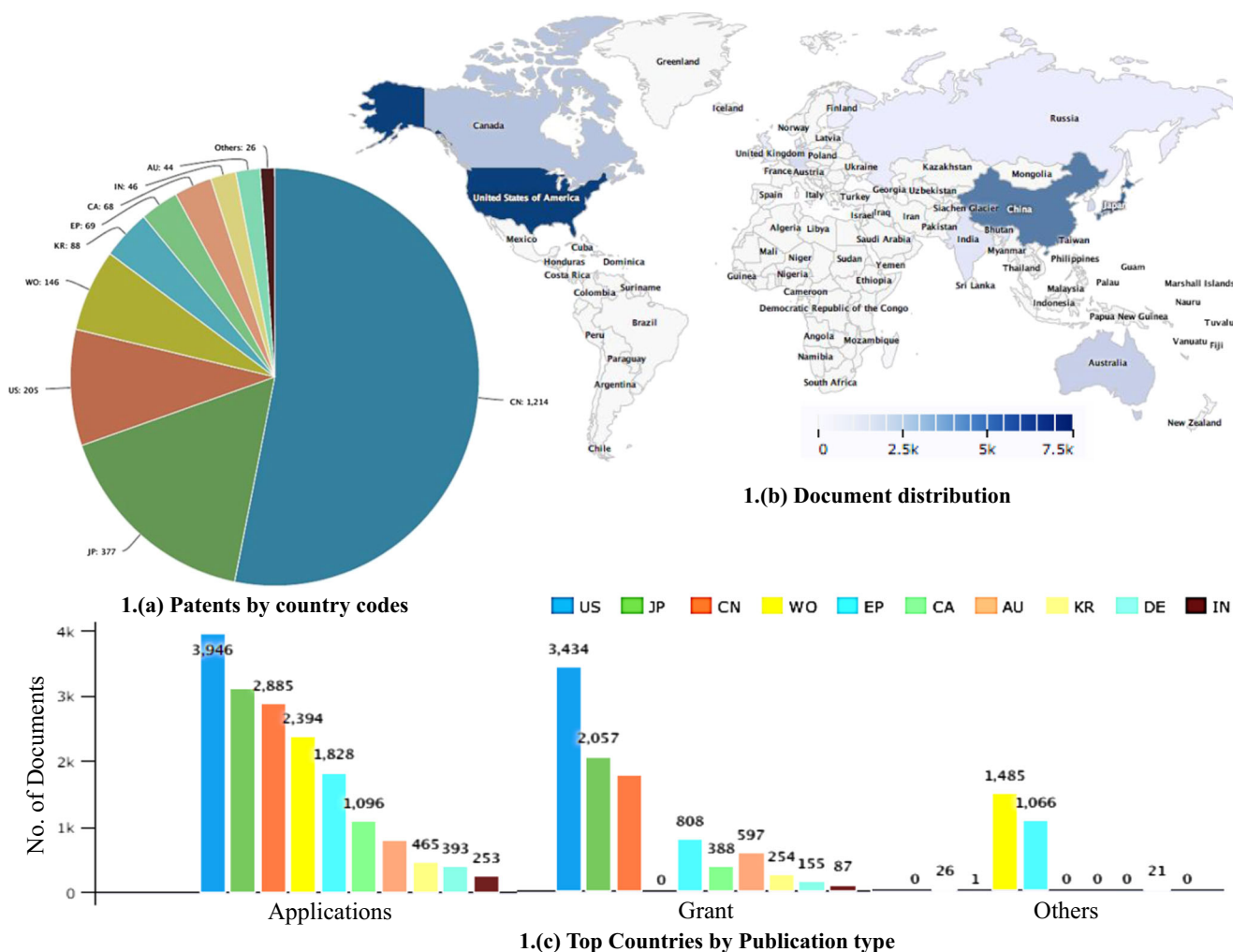


Fig. 4 Patenting trend of microbial origin dye-degrading enzymes by Relecura, an online patent analysis tool. **a** Number of patents done by the countries indicated by different colors, where China is the country containing most number of patents worldwide. **b** Distribution of patents

globally. **c** Types of patent publications, where in the first part, applicative documents are plotted; in the second part, granted documents of applicative patents are plotted; and in the last part, other patent publication types are plotted

single bacterial strain is more effective and efficient to degrade the azo dye. In a consortial system consisting of a mixture of defined microbial population, a large variety of enzymes get released and attack the same chemical structure in different ways, resulting in faster degradation of the complex chemical structure.

Recent trend for azo dye degradation is observing a paradigm shift by invention of nanoparticle-enzyme conjugate that makes the microbial enzyme more substrate specific. Some chemically stabilized nanoparticles are also used to degrade the azo dye very efficiently [33]. Recently, titanium nanoparticle-immobilized fungal laccase (commercially available as DeniLite II S, a laccase produced by submerged fermentation from genetically modified *Aspergillus*) is used to degrade azo dye-containing toxic textile water. It takes minimum time and removes the color optimally in a critical pH and temperature [34]. Using this same concept, other enzyme-nanoparticle conjugates can also be used to degrade azo dye-

containing toxic textile wastewater. Phenol red degradation process using *Catharanthus roseus*-mediated zinc oxide nanoparticles has showed efficient dye degradation optimally within 8 h [35]. Thus, enzymatic degradation may be considered as an excellent molecular weapon to fight against the deadly issue of environmental pollution from toxic textile sludge. It has a significant potential to address the difficulties of industrial wastewater treatment due to their eco-friendly, inexpensive, and less sludge producing nature.

Acknowledgements Authors are thankful to UGC-Center of Advanced Study, Department of Botany, the University of Burdwan, for pursuing research activities. They are also thankful to an online tool Relecura for the patent analysis. Aparna Banerjee is also thankful to SRF (State Funded) for the financial assistance [Fc (Sc.)/RS/SF/BOT./2014-15/103 (3)]. Urmi Halder is thankful to JRF (State Fund) for the financial assistance [Fc (Sc.)/RS/SF/BOT./2017-18/22]. Raju Biswas is thankful to CSIR for the financial assistance as JRF [File No:09/025(0216)/2015-EMR-I].

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