



Healing concrete crack by using bacteria

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Abstract

This paper presents the use of bacteria for improving the mechanical properties of concrete and healing of crack in concrete structures. Two different types of bacteria namely *Bacillus subtilis* and *Sporosarcina pasteurii* were cultured using different media and three different mixes of concrete which were prepared by replacing 1%, 3% and 5% of water with bacteria solutions. The concrete specimens were then tested to evaluate the ability of the bacteria to heal cracks, which were evaluated by measuring the compression and flexural strength of concrete at different curing period. Two different mechanisms were used to check whether the concrete has healed i.e., by visualization of the cracked specimen and by re-loading the cracked specimen. Re-loading mechanism was performed by applying a flexural load on beam specimens to form micro-cracks in the concrete. The experimental test results indicated that the compressive strength and flexural strength of bacteria concrete increases compared to normal concrete at different ages of curing period. Both species of bacteria showed a positive influence in healing of concrete cracks. Out of the two types of bacteria and different nutrients used in this study, it was concluded that *B. subtilis* cultured with nutrient broth media has a better healing capability in concrete.

Keywords Bacteria · Nutrients · Self-healing · Compressive strength · Flexural strength

1 Introduction

Concrete structures tend to deflect under external loads and consequently micro cracks are developed in their tension zones. This has been a serious concern over the life of the structures. Over last few decades, application of various types of fibres in concrete has helped to address this concern [1]. Even though different forms of repairs like stitching, epoxy injection, drilling and pulgging and gravity filling etc., have helped to arrest the cracks [2], repairs are costly and may not be affordable in economically developing countries like Ethiopia. Moreover, most heritage structures undergo frequent repair and maintenance and needs a long-term solution.

Autogenously healing process could be observed in concrete covering cracks in the range of 0.05–0.1 mm by the mechanism of capillarity in the crack width. Then, non-reacted cement particles hydrated by the water particles which enlarge there by autogenous healing of concrete. However, the autogenous healing may not be of significant help for the cracks beyond 0.1 mm [3].

In recent times, a newly developed smart concrete called bacteria concrete has been developed which seals the cracks in concrete due to the addition of bacteria by the mechanism of dry and wet cycles and has a potential to be a solution to address the above concerns [3–9]. Bacteria concrete is also called as self-healing concrete due to the fact that it has the capability of repairing its own crack without the involvement of human effort. The bacteria used in this special concrete produces Urease Enzyme as shown in Fig. 1 that helps to precipitate calcium carbonate, one of the major components of concrete, thus also referred as microbial concrete enzyme.

The main reason for the improvement in compressive strength of concrete with the addition of bacteria is the accumulation of CaCO_3 on the microorganism cell surface, which fills the pores found in the matrix of cement-sand. Calcium carbonate, which are formed by the reaction of calcium ions produced by *Sporosarcina pasteurii* bacteria,

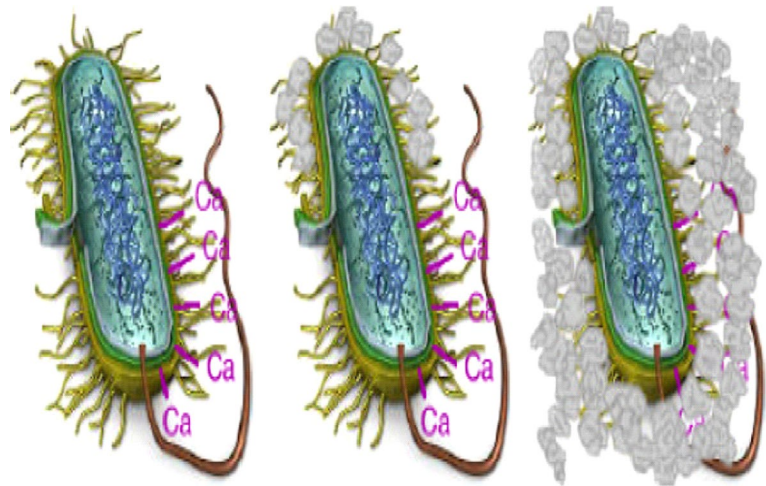
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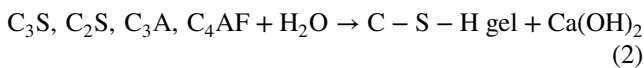
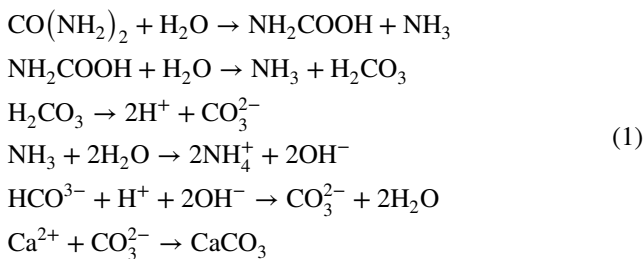
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Fig. 1 Formation of calcium carbonate from bacterial cell wall [8]



does not directly react with the particles consisted by cement (C_3S , C_2S , C_3A and C_4AF). However, it acts as a catalyst for the cement hydration reaction. The equation below, taken from [10], expresses the process both on calcium carbonate formation (1) and cement producing chemicals reaction with water (2) [4, 6, 7, 9, 11–14].



In the past, few bacterias have been tried by researchers to be used to improve self-healing properties of concrete [3, 15]. An extensive review on the performance evaluation of autonomous self-healing bacterial concrete is recently made by [16–18]. Other researchers tried bio-chemical additive and organic compounds packed in porous expanded clay particles to enhance concrete strength and durability [19].

In this experimental study, two types of bacteria namely *Bacillus subtilis* and *S. pasteurii* have been cultured by different nutrients under local environmental conditions and have been tried in concrete to investigate their crack healing abilities, which is monitored by tests on mechanical properties of concrete. An effort has also been made to find the most suitable bacteria and nutrient and their optimum doses to be used for the local environmental condition.

2 Materials and methods

2.1 Materials

Ordinary Portland cement (OPC) of 42.5 grade produced by Muger Cement factory was used for this experimental investigation. The physical and chemical properties of cement are presented in Table 1.

Locally available angular crushed granite having a maximum size of 20 mm, fineness modulus of 7.63, specific gravity of 2.65, bulk density of 1468 kg/m^3 at compacted state, and water absorption of 1.2% was used as coarse aggregate. River sand with specific gravity 2.5, fineness modulus 2.8, bulk density of 1700 kg/m^3 at compacted state, and the water

Table 1 Physical and chemical properties of cement

Material	Density	Specific gravity	Fineness (μm)	Specific surface (m^2/kg)	Mean grain size				
<i>Physical properties</i>									
OPC	1.15	3.15	82	300	21				
Material	SiO_2	Al_2O_3	Fe_2O_3	CaO	MgO	Na_2O	K_2O	SO_3	LOI
<i>Chemical properties</i>									
OPC	21.55	5.69	3.39	64.25	0.85	0.33	0.59	2.47	1.80

absorption of 2.04% was used as fine aggregate. Potable water was used for mixing concrete and curing.

Two species of non-pathogenic, spore forming and urease producing bacteria were used in this experimental investigation. These are *S. pasteurii* and *B. subtilis* (shown in Figs. 2, 3), which are genus of bacillus isolated and identified from soil samples. In the current investigation two types of nutrient mediums namely Urea- CaCl_2 and Nutrient Broth were used to culture both the species of bacteria shown in Fig. 4.

2.2 Mix design of concrete

The mix design was carried out for C30 grade of concrete based on ACI 211 [20], and the quantity of materials were designed. There are two ways by which bacteria concrete can be prepared: by direct application or by encapsulation in lightweight concrete. In this study bacteria spores and calcium lactate were added into concrete directly when mixing of concrete was done. The use of bacteria and calcium lactate does not change the normal proportions of concrete. Twelve (12) different type of mixes of concrete were prepared by using the two different bacteria i.e., *S. pasteurii* and *B. subtilis*, which were cultured with two different mediums namely Urea CaCl_2 and Broth, as shown in Table 2. The mix proportions are presented in Table 3.

2.3 Testing procedure

For preparation of good concrete, the vital factors are appropriate mixing, compaction and sufficient curing which were adopted during the test sample preparation process. Cube

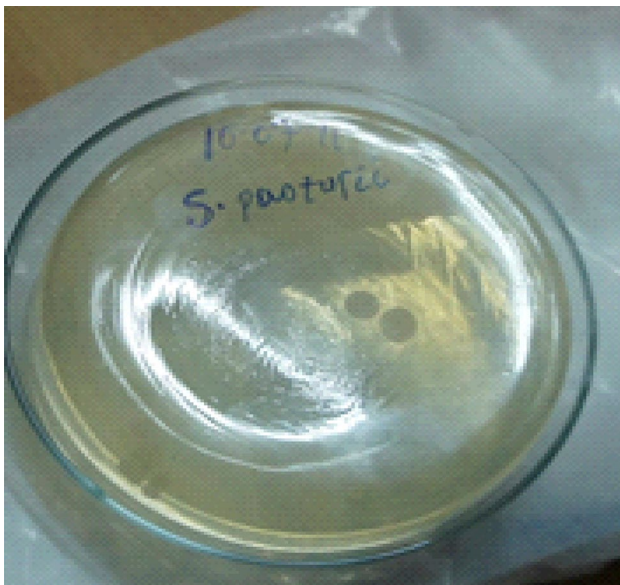


Fig. 2 *Sporosarcina pasteurii* species



Fig. 3 *Bacillus subtilis* species

specimen of size 150 mm \times 150 mm \times 150 mm and prism specimen of size 150 mm \times 150 mm \times 700 mm were casted as part of this investigation. Pan mixture was used for mixing process and the time for mixing was kept for 3–4 min. To examine the effect of bacteria on workability of fresh concrete slump test was performed as shown in Fig. 5. After 24 h of casting the test samples were demoulded and adequately cured using potable water as shown in Fig. 6.

The specimens were tested for compressive strength at three different ages i.e., 7 days, 14 days and 28 days as shown in the Fig. 7 and the flexural strength was tested at 28 days as shown in Fig. 8.

The healing of the cracks was evaluated by two methods: visual inspection and pre loading of beams. As part of visual



Fig. 4 Nutrients urea CaCl_2 (left) and broth (right)

Table 2 Different concrete mixes

Sr. nos.	ID	Bacteria used	Nutrient used	% Bacteria by volume of water
1	U-BS-1	<i>Bacillus subtilis</i>	Urea CaCl ₂	1
2	U-BS-3	<i>Bacillus subtilis</i>	Urea CaCl ₂	3
3	U-BS-5	<i>Bacillus subtilis</i>	Urea CaCl ₂	5
4	U-SP-1	<i>Sporosarcina pasteurii</i>	Urea CaCl ₂	1
5	U-SP-3	<i>Sporosarcina pasteurii</i>	Urea CaCl ₂	3
6	U-SP-5	<i>Sporosarcina pasteurii</i>	Urea CaCl ₂	5
7	N-BS-1	<i>Bacillus subtilis</i>	Broth	1
8	N-BS-3	<i>Bacillus subtilis</i>	Broth	3
9	N-BS-5	<i>Bacillus subtilis</i>	Broth	5
10	N-SP-1	<i>Sporosarcina pasteurii</i>	Broth	1
11	N-SP-3	<i>Sporosarcina pasteurii</i>	Broth	3
12	N-SP-5	<i>Sporosarcina pasteurii</i>	Broth	5
13	CC	N/A	N/A	N/A

Table 3 Mix proportion of C35 grade concrete

Grade	Cement	Fine aggregate	Coarse aggregate	Water
C-30	1	2.05	3.02	0.63

**Fig. 5** Workability measurement**Fig. 6** Curing of concrete**Fig. 7** Compressive strength testing

inspection method, cracks were introduced in the concrete and pictures of cracks with high resolution power camera were taken every 3 days to observe the healing of concrete cracks. As part of pre loading method, 30% of compressive strength was applied as a flexural load on the prism specimens of bacteria concrete to develop micro cracks at 14 days of curing and further cured until 28 days. At 28 days



Fig. 8 Flexural strength testing

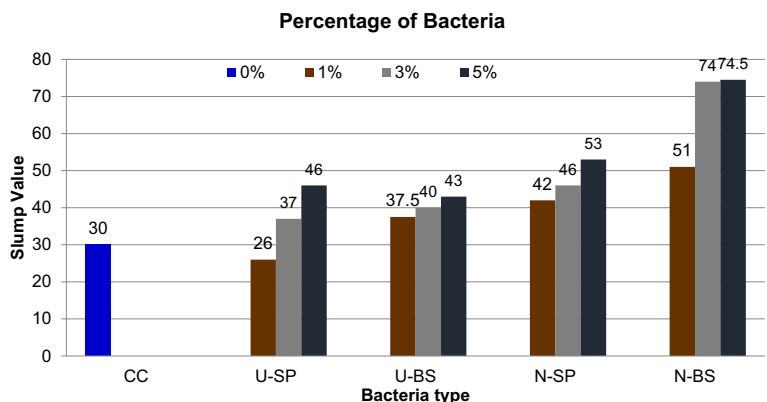
the prism specimens were loaded with flexure load till the ultimate flexural strength and then has been compared with the unloaded beams of the same mix at 14 days.

3 Results and discussion

3.1 Effect of bacteria on workability of concrete

The effect of Bacteria on the workability of concrete has been presented in Fig. 9. It can be clearly seen that workability of concrete increases by inclusion of bacteria from 1 to 5%. It can also be observed that workability of concrete with *B. subtilis* bacteria grown in Nutrient Broth has

Fig. 9 Workability of controlled and bacteria concrete



the maximum workability. The increase in the workability may be attributed to the fact that bacteria help in reducing the friction between the constituent materials of concrete, as was also summarized in [17].

3.2 Effect of bacteria on self-healing of cracks in concrete

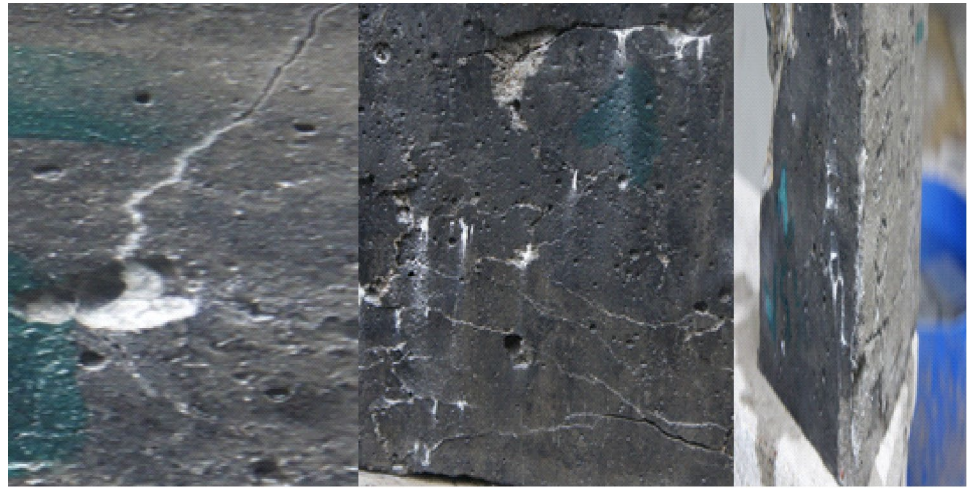
From the visualization it was clearly seen that both species of bacteria fills the crack developed in concrete. The crack healing captured in high resolution camera has been presented in Fig. 10. The crack healing is found to be because of urease enzyme produced when the bacteria is exposed to air there by inducing calcium carbonates and limestone into the cracks in concrete.

As described before, the specimens which were allowed to heal have been reloaded it has been found that the flexural strength of concrete at 28 days of curing period which was loaded with 30% of compressive strength load at 14 days to develop cracks in the prism specimen was similar to that of flexural strength of specimens not loaded at 14 days.

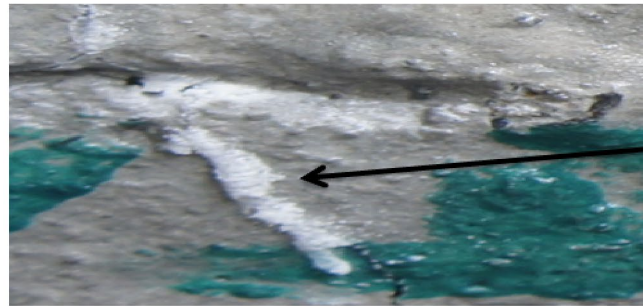
3.3 Effect of bacteria on compressive strength of concrete

The effect of Bacteria on the compressive strength of various concrete mixes at 7 days, 14 days and 28 days have been presented in the Fig. 11. It can be seen from Fig. 11 that inclusion of bacteria in concrete has a positive influence in terms of compressive strength increment in concrete. It can be clearly seen that with the increase in curing period, the compressive strength is also increasing for all types of mixes. The maximum compressive strength is found to be for the N-SP-3 mix as 34.2 MPa at 28 days of curing and higher compared to controlled concrete by about 30%.

Fig. 10 Self-healing of cracks in concrete, **a** self-healing progress by N-BS, **b** self-healing progress by U-BS



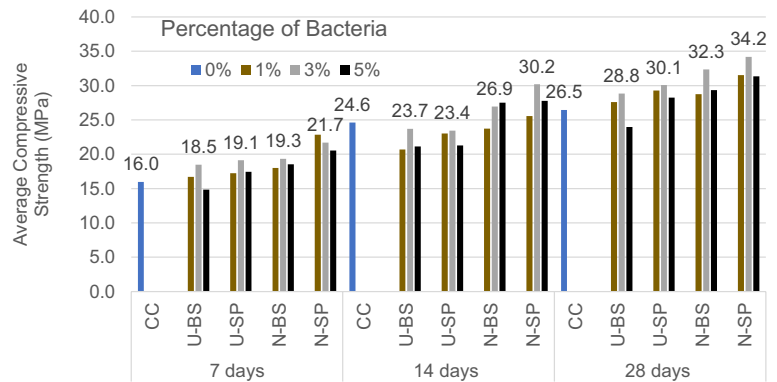
(a) self-healing progress by N-BS



Healing of crack by the CaCO₃ precipitation

(b) self-healing progress by U-BS

Fig. 11 Compressive strength of controlled and bacteria concrete



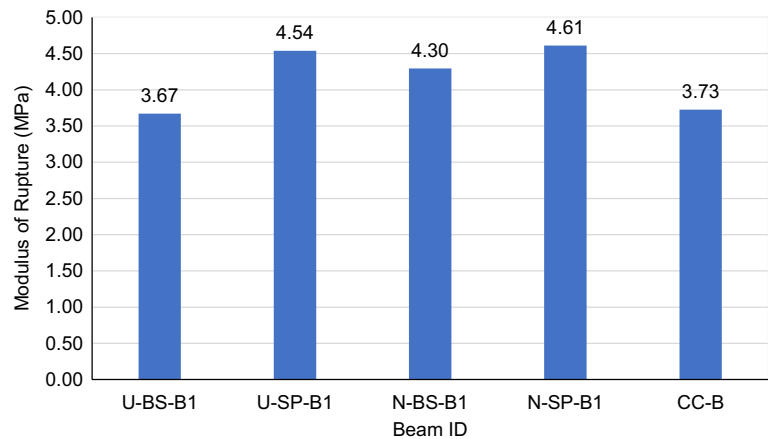
3.4 Effect of bacteria on flexural strength of concrete

The effect of Bacteria on the flexural strength of various concrete mixes at 28 days have been presented in Fig. 12. It can be clearly observed that inclusion of bacteria increases the flexural strength of concrete. The maximum flexural strength found to be 4.61 MPa for N-SP-B1 mix which is 24% more compared to the controlled concrete.

4 Conclusions

The main objective of this research work was to check the viability of using two types of bacteria as auto-healing cracks in concrete and to experimentally investigate the effect of the bacteria on the fresh properties and mechanical properties of concrete. On the basis of the present

Fig. 12 Flexural strength of controlled and bacteria concrete



experimental investigation, the following conclusions have been made:

- Both types of bacteria i.e., *B. subtilis* and *S. pasteurii* are efficient in self-healing of the cracks formed in concrete.
- *Sporosarcina pasteurii* bacteria has a better self-healing capability compared to *B. subtilis*.
- The best nutrient media for growth of *B. subtilis* and *S. pasteurii* bacteria is found to be Broth.
- The workability of concrete increases by the inclusion of bacteria in concrete.
- Compressive strength of concrete is enhanced maximum upto 43% by the addition of bacteria in controlled concrete.
- Flexural strength of concrete is enhanced maximum upto 24% by the addition of bacteria in controlled concrete.

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Data availability The datasets generated during and/or analyzed during the current study are available from the corresponding author on reasonable request.

Declarations

Competing interests The authors have no relevant financial or non-financial interests to disclose.

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