RESEARCH PAPER



Synthesis of γ -Fe₂O₃ Nanoparticles Capped with Oleic Acid and their Magnetic Characterization

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Received: 29 September 2016/Accepted: 3 January 2017/Published online: 22 February 2017 © Shiraz University 2017

Abstract In recent years, superparamagnetic iron oxide nanoparticles have attracted a great attention due to their various biomedical applications, such as magnetic resonance imaging, targeted drug delivery, and hyperthermia. In this article, γ -Fe₂O₃ magnetic nanoparticles (Maghemite) were prepared in oleic acid media by co-precipitation method. The oleic acid, a monounsaturated fatty acid was used as the capping and stabilizing agent during the synthesis of the magnetic nanoparticles. Characterization of obtained nanoparticles were performed using powder X-ray diffraction (PXRD), field emission scanning electron microscopy (FESEM), Fourier transform infrared spectra (FTIR), and vibrating sample magnetometer (VSM). The crystallite size of γ -Fe₂O₃ nanoparticles was achieved in the range between 16.2 and 26.8 nm. The FESEM demonstrated the regular spheres of γ -Fe₂O₃ nanoparticles. The obtained nanoparticles were coated with oleic acid indicating by FTIR analysis. The resulted oleic acid-coated

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nanoparticles were shown superparamagnetic properties ($\sim 52 \text{ emu/g}$). This suggested method is simple and rapid to fabricate superparamagnetic nanoparticles which make them appropriate candidates for theranostic application in future studies.

Keywords Fe_2O_3 nanoparticle \cdot Co-precipitation \cdot Oleic acid \cdot Maghemite \cdot Superparamagnetic

1 Introduction

Magnetic metal nanoparticles have been found attractive in biomedical sciences in recent years due to their nontoxicity, biocompatibility, chemical inactivity, biodegradability, and suitable magnetic properties (Kuznetsov et al. 2001; Ding et al. 2015; Hu et al. 2006; Hayashi et al. 2013). In fact, there are several types of iron oxide nanoparticles but only magnetite (Fe₃O₄) or its oxidized form maghemite (γ -Fe₂O₃) are the most frequent kind of nanoparticles employed in medical diagnostics and/or drug delivery (Häfeli et al. 2013; Bee et al. 1995; Gupta and Gupta 2005; Figuerola et al. 2010). The reasons are their superior magnetic moments, sufficient chemical stability in physiological conditions, low particle dimension, large surface area, and prominently their easy and economical synthesis.

There are currently various physical and chemical methods developed for fabricating iron oxide nanoparticles. For instance, sonochemical synthesis, sol–gel reactions, thermal decomposition, electrochemical, ultrasonic assisted, microwave hydrothermal, γ -ray radiation and chemical solution (Wu et al. 2009; Pascal et al. 1999; Shafi et al. 2002; Sreeja and Joy 2007; Wu and Wang 2013; Akbar et al. 2004). In this study, we have employed oleic



acid capping agent as a stabilizer on the surface of γ -Fe₂O₃ nanoparticles to lessen their agglomeration (Jadhav et al. 2013) by a simple co-precipitation method. In addition, we have investigated the magnetic properties of the obtained iron oxide nanoparticles.

2 Experimental Section

2.1 Materials and Reagents

Iron (III) chloride hexahydrate ($\geq 98\%$) and iron (II) chloride tetrahydrate ($\geq 99\%$) were purchased from Sigma-Aldrich, Germany; oleic acid (90%) was obtained from Sigma-Aldrich chemical co.) St. Louis, MO, USA); ammonium hydroxide solution (NH₄OH, 28–30%) was purchased from Merck, Germany. Acetone (extra pure) was purchased from Dr. Mojallali chemical laboratories, Iran. All the materials and reagents were used without further purification.

2.2 Methods

2.2.1 Synthesis of Iron Oxide Nanoparticles Stabilized with Oleic Acid

We were synthesized oleic acid-coated magnetite nanoparticles by a simple chemical co-precipitation technique described as following. FeCl₂·4H₂O (12.0 g) and FeCl₃·6H₂O (24.3 g) were dissolved in deoxygenated water (50 mL) in a 250-mL three-neck flask under an argon atmosphere at ambient temperature for 30 min. Then, the flask was placed into 80 °C water bath, and 28% ammonium hydroxide (35 mL) was added dropwise with vigorous stirring. Oleic acid (15 mL) was added drop by drop during 10 min and continued heating at 80 °C for 30 min. Stirring constantly lasted to evaporate the remaining ammonia. Finally, the black precipitate was separated by magnetic decantation. After cooling to room temperature, then washed the precipitate three times with deionized water and acetone solution through centrifugation at 10,000 rpm for 15 min. Afterward, the nanoparticles were washed one more time with 50 °C deionized water to remove excess oleic acid. The iron oxide nanoparticles were lyophilized for 2 days at -60 °C and 7 mmHg vacuum (LYPHLOCK 12 LABCONCO, Kansas City, MO).

2.2.2 Characterization of Oleic Acid Stabilized γ -Fe₂O₃

The prepared superparamagnetic iron oxide nanoparticles (SPIONs) were characterized using powder X-ray diffraction (PW 3040/60, X Pert PRO; Netherland). The size and morphological properties of sample were characterized by field emission scanning electron microscopy (FESEM) (Mira 3-XMU). The FTIR spectra of the oleic acid-coated magnetite nanoparticles were recorded on a FTIR spectrometer (Thermo Nicolet, AVATAR 370, USA) in the range of 400–4000 cm⁻¹ using KBr pellet. Magnetic properties of the sample was measured by a vibrating sample magnetometer (VSM, AGFM/VSM 3886 Kashan, Iran) at ambient temperature in a magnetic field strength of 1.0 T.

3 Results and Discussions

3.1 Powder X-Ray Diffraction (PXRD)

Figure 1 illustrates the XRD pattern obtained from γ -Fe₂O₃ nanoparticles capped with oleic acid prepared by co-precipitation method. All diffraction peaks of the observed sample are consistent with the standard structure of maghemite (JCPDS card No. 25-1402). Neither diffraction peaks nor impurities are detected, such as ferric nitrate [Fe(NO₃)₃], goethite [FeO(OH)], and magnetite (Fe₃O₄) or amorphous phase. The crystallite size (D) of maghemite nanoparticles determined using X-ray diffraction line broadening based on Scherrer's equation, i.e., $(D = K\lambda/\beta\cos\theta)$ where *D* is the particle size, *K* is a constant (~0.94)



Fig. 1 PXRD pattern of synthesized oleic acid stabilized γ -Fe₂O₃ nanoparticles



Fig. 2 FESEM images of oleic acid-coated γ -Fe₂O₃ nanoparticles at different magnifications (**a** ×135 and **b** ×200 kx)

related to the particle shape and crystalline plane, λ is the X-ray wavelength (0.15406 nm), β is the full width at halfmaximum of diffraction peak, and θ is the X-ray diffraction angle (Nidhin et al. 2008). The crystallite size of the sample coated with oleic acid was estimated to be ~9 nm.

3.2 Field Emission Scanning Electron Microscopy (FESEM)

Figure 2 shows the FESEM images for the oleic acid stabilized γ -Fe₂O₃ nanoparticles at different magnifications, which confirms that these nanoparticles are semi-spherical in shape and uniformly dispersed. The FESEM measurements of prepared nanoparticles capped with oleic acid were shown to be between 16.2 and 26.8 nm.

3.3 Fourier Transform Infrared Spectra (FTIR)

Figure 3 illustrates the FTIR spectrum of oleic acid stabilized γ -Fe₂O₃ nanoparticles. The FTIR spectrum confirmed the adsorption of oleic acid on the surface of the γ -Fe₂O₃ nanoparticles. The bands at around 1420, 1520, and 1620 cm⁻¹ originate from metal oleate (Nyquist and Kagel 2012). In this spectrum, the bands below 3000 cm⁻¹ are the characteristic peaks of aliphatic alkyl groups of oleic acid. The broad bands around 3350 cm⁻¹ relate to the presence of hydrogen-bounded OH groups (Nyquist and Kagel 2012). Moreover, two bands at 2922.07 and 2851.23 cm⁻¹ are attributed to the symmetric CH₂ and the asymmetric CH₂ stretch, respectively (Zhang et al. 2006; Wang et al. 1998). The analysis indicates the strong peak at 580 cm^{-1} corresponding to the formation of iron oxide phase.

3.4 Vibrating Sample Magnetometry (VSM)

Magnetic measurements were performed based on vibrating sample magnetometry (VSM) instrument at room temperature (300 K) up to 90,00 Oersted (Oe). Figure 4 shows superparamagnetic behavior of γ -Fe₂O₃ nanoparticles with saturation magnetization (Ms) value of about 52 emu/g. It means that the obtained γ -Fe₂O₃ nanoparticles is suitable for biomedical diagnostics and therapy, such as magnetic resonance imaging (MRI) contrast agents, hyperthermia treatment, biomagnetic separation, and magnetic drug targeting and delivery. Compared to the Ms value of bulk γ -Fe₂O₃ (~74 emu/g) (Berkowitz et al. 1968), the decrease of Ms may be due to difference in the crystallinity of samples (Hong et al. 2006).

4 Conclusion

Superparamagnetic γ -Fe₂O₃ nanoparticles have been synthesized by an organic material for theranostic applications. Oleic acid-coated γ -Fe₂O₃ nanoparticles were prepared by co-precipitation method with the size ranging from 16.2 to 26.8 nm. The obtained nanoparticles were





Fig. 3 The FTIR spectrum of oleic acid-coated γ -Fe₂O₃ nanoparticles



Fig. 4 Magnetization *plot* of synthesized $\gamma\text{-Fe}_2O_3$ nanoparticles at 300 k

semi-spherical in shape and uniform in size. It was confirmed that the oleic acid molecules were adsorbed on the surface of nanoparticles. Besides, oleic acid-coated γ -Fe₂O₃ nanoparticles revealed superparamagnetic behavior (~52 emu/g). This approach provides a facile, novel, and feasible method for preparing stable magnetic γ -Fe₂O₃ nanoparticles.

Acknowledgements The authors thank the financial support of Mashhad University of Medical Sciences (Grant No. 910808) based on the PhD thesis (No. A-517) of Mrs. Aida Gholoobi.

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