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Recent advance in three-dimensional porous carbon materials for electromagnetic wave absorption

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ABSTRACT With the increasingly serious electromagnetic wave (EMW) pollution, the development of high-performance EMW absorbing materials (EWAMs) has become a hot topic. Carbon-based EWAMs have excellent chemical stability, high electrical conductivity, and strong dielectric loss. In particular, three-dimensional (3D) porous carbon-based EWAMs have been widely developed in the EMW absorption field. The 3D porous structure not only reduces the materials' mass density, but also improves the multiple reflections of incident EMWs and impedance matching. The carbon-based EWAMs are thus expected to achieve the goals of low density, low thickness, wide absorption bandwidth, and strong absorption. Herein, we first restated the relevant theoretical basis and evaluation methods. Then, we summarized the recent research progress of 3D porous carbon-based EWAMs with the source of the materials as the main clue. Some unique and novel viewpoints were highlighted. Finally, the challenges and prospects of 3D porous carbon-based EWAMs were put forward, which is helpful for guiding a further development of high-performance EWAMs.

Keywords: carbon materials, porous, electromagnetic wave absorption, reflection loss, impedance matching

INTRODUCTION

With the development of communication technology and electronic equipment in recent years, electromagnetic wave (EMW) interference and pollution have become more and more serious. EMWs can interfere with the normal operation of highly sensitive electronic devices $[1-4]$ $[1-4]$ $[1-4]$, and even affect the physical health [[5](#page-20-2),[6](#page-20-3)]. In the military field, radar stealth coatings made of EMW absorbing materials (EWAMs) effectively improve the concealment and battlefield survivability of fighter planes, tanks, and warships. In addition, EWAMs can convert the absorbed electromagnetic energy [\[7,](#page-20-4)[8\]](#page-20-5), which endows them with great potential in the sensing field. Especially with the advent of the era of intelligence, EWAMs were also expected to show their cutting edge in wearable devices [\[9\],](#page-20-6) electromagnetic sensing $[10]$, energy conversion $[11,12]$ $[11,12]$, etc. Therefore, there is an urgent need to develop high-performance EWAMs, which can not only prevent the harm of EMWs to human body and electronic devices, but also realize the stealth of military equipment and promote the progress of novel sensors.

According to the loss type, EWAMs can be divided into two categories: the magnetic-loss materials such as ferrite [\[13](#page-20-10)[–15](#page-20-11)], and the dielectric-loss materials, including metal oxides [\[16](#page-20-12)[–18](#page-20-13)], metal sulfides [[19](#page-20-14)[–21](#page-20-15)], carbides [[22](#page-20-16)[–24](#page-20-17)], and carbon materials [\[25](#page-20-18)[–27\]](#page-20-19). Carbon materials, such as carbon nanotubes (CNTs) [\[28,](#page-20-20)[29\]](#page-20-21), graphene [[30](#page-20-22)[,31](#page-20-23)], graphene aerogels (GAs) [[32,](#page-20-24)[33\]](#page-20-25), and biomass carbon (BC) [\[34](#page-20-26),[35\]](#page-20-27), have great potentials to be excellent absorbers due to their good mechanical properties, chemical stability, and not least in terms of high electrical conductivity [\[36,](#page-20-28)[37\]](#page-20-29). Naturally, the development of carbon-based EWAMs has become a hot spot of the current research.

Three-dimensional (3D) porous materials have attracted increasing attention due to many unique superiorities. Particularly, 3D porous carbon materials have diverse microscopic morphologies, which have an influence on the EMW absorbing performance. The 3D porous carbon materials generally have low density and large specific surface area. The synergy of abundant pores and interconnected carbon frameworks can optimize the impedance matching and induce multiple reflections of incident EMWs, enhancing the EMW absorbing performance of the carbon-based absorbers. Previous reports have shown that the carbon materials with 3D porous structure showed excellent EMW absorbing performance [[38–](#page-20-30)[40\]](#page-20-31). However, in consideration of the varieties of 3D porous carbon materials, the influences of the material source and structure on the EMW absorbing performance are worthy of more attention. As for material sources, different processing technologies and chemical compositions may lead to different intrinsic electromagnetic properties of the materials. For 3D porous architectures, larger and denser pores will bring about larger internal spaces, which are conducive to the impedance matching and multiple reflections of incident EMWs, but excessive pore volume and density can cause the structure to be fragile and transparent to EMWs. Thus, to achieve a strong EMW absorption, the size and density of pores need to be comprehensively traded off. In addition, the opening or closing of the pore is also a factor to consider, which affects the reflection and refraction of the EMWs. Accordingly, it is necessary to review and sort the current research of the 3D porous carbon-based EWAMs. Herein, recent progress in 3D porous carbon-based EWAMs was summarized, and the performance of different materials was also compared. We anticipate that some ideas or

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inspirations can be provided for subsequent research.

EMW ABSORPTION THEORY AND DESIGN PRINCIPLES OF EMAWs

EMW absorption theory

To achieve EMW absorption, two requirements need to be met: (1) instead of being reflected, EMWs should enter into EWAMs as much as possible, namely, achieving impedance matching is vital. (2) EWAMs should possess potent EMW attenuation capability, so that the energy of incident EMWs can be converted into various forms of energy to dissipate as much as possible.

EMWs are reflected and transmitted when they radiate to the EWAMs from free space. According to the transmission line theory, the input impedance of the absorbers (Z_{in}) can be expressed as [[41](#page-21-0)–[43](#page-21-1)]

$$
Z_{\text{in}} = Z_0 \left(\frac{\mu_r}{\varepsilon_r}\right)^{1/2} \tanh\left[j\frac{2\pi fd}{c} (\varepsilon_r \mu_r)^{1/2}\right],\tag{1}
$$

where Z_0 is the free space impedance, ε_r ($\varepsilon_r = \varepsilon' - j\varepsilon''$), μ_r ($\mu_r = \mu'$ − *jμ''*), and *d* are the complex permittivity, complex permeability, and thickness of the absorbers, respectively, *f* and *c* represent the frequency of EMWs and the speed of light, respectively. The reflection coefficient (*R*) of EMWs on the surface of absorbers can be described as

$$
R = \frac{Z_{\rm in} - Z_0}{Z_{\rm in} + Z_0}.\tag{2}
$$

Theoretically, when $Z_{\text{in}} = Z_0$, *R* is equal to 0, which means that EMWs can all enter the interior of the EWAMs, which is called "impedance matching". Since Z_{in} and Z_0 cannot keep consistent in both real and imaginary parts, $|Z_{in}/Z_0| = 1$ was used as a convenient and universal criterion to evaluate the impedance matching in some cases.

When EMWs enter the absorbers, they will be attenuated by some mechanisms. These electromagnetic energy loss mechanisms can be divided into three types: magnetic loss, polarization loss, and conductive loss. Magnetic loss is described as the characteristic magnetic interaction between incident EMWs and absorbers, which mainly includes domain wall resonance loss, hysteresis loss, eddy current loss, exchange resonance and natural resonance. Natural resonance and eddy current loss are the main forms of magnetic loss at gigahertz frequencies. The essence of natural resonances is the damping motion of the magnetic moment around the magnetic anisotropy field. The relationship between natural resonance and anisotropy field can be described as [\[44\]](#page-21-2)

$$
f_{\rm r} = \frac{\gamma H_a}{2\pi},\tag{3}
$$

where f_r stands for the natural resonance frequency, H_a is the anisotropy energy, and γ is the gyromagnetic ratio. Eddy current, which is generated by electromagnetic induction, flows inside the magnetic conductor and thus dissipates the electromagnetic energy. C_0 is usually used to evaluate the contribution of eddy currents to the EMW attenuation [\[45\]:](#page-21-3)

$$
C_0 = \mu''(\mu')^{-2} f^{-1} = 2\pi \sigma \mu_0 d^2,
$$
\n(4)

where μ_0 is the permeability of free spaces, and σ refers to the conductivity of the material. When C_0 is expressed as a constant, the magnetic loss is thought to primarily derive from eddy current loss.

Polarization loss is the attenuation of electromagnetic energy caused by the lossy polarization relaxation process, which mainly exists in the mediums with very low conductivity and on the hetero interfaces. According to the Debye theory, if the conductivity is negligible, the *ε'* and *ε''* will satisfy the following equation [\[46\]](#page-21-4):

$$
\left(\varepsilon' - \frac{\varepsilon_s + \varepsilon_\infty}{2}\right)^2 + \left(\varepsilon''\right)^2 = \left(\frac{\varepsilon_s - \varepsilon_\infty}{2}\right)^2,\tag{5}
$$

where ε _s is the static permittivity, and ε_{∞} represents the permittivity at high frequency limit.

Conductive loss is caused by the Joule heating effect of the induced current formed by free electrons under the action of a magnetic field. According to the free electron theory, the dependence of ε'' and σ for high conductivity materials can be described as [\[47\]](#page-21-5)

$$
\varepsilon'' \approx \frac{\sigma}{2\pi\varepsilon_0 r},\tag{6}
$$

where ε_0 stands for the permittivity of vacuum.

For qualitative analysis, Cole-Cole plots reflect the relationship between *ε'* and *ε"*. Thus, each polarization loss behavior is shown as a semi-circle in the Cole-Cole plots, while the conductive loss behavior is shown as an upwardly raised "tail" in the low frequency region. For quantitative analysis, *ε"* needs to be separated to dissect the contribution of polarization loss and conductive loss [\[48](#page-21-6)[,49\]](#page-21-7). The corresponding equation is shown as follows:

$$
\varepsilon'' = \varepsilon_p'' + \varepsilon_c'',\tag{7}
$$

where ε_p ^{*"*} and ε_c ^{*"*} represent the polarization and conduction components of the imaginary part of the dielectric constant respectively. ε_c ^{*"*} can be calculated by Equation (6), so when ε ^{*"*} is measured, ε_p ^{*"*} is obtained.

What is more, based on the transmission line theory and metal backplane model ([Fig. 1\)](#page-1-0), the attenuation factor *α*, which reflects the EMW attenuation capability of EWAMs, can be calculated by the following equation [[36,](#page-20-28)[50\]](#page-21-8):

$$
\alpha = \frac{\sqrt{2\pi f}}{c}
$$

$$
\times \sqrt{\mu'' \varepsilon'' - \mu' \varepsilon' + \sqrt{(\mu'' \varepsilon'' - \mu' \varepsilon')^2 + (\mu' \varepsilon'' + \mu'' \varepsilon')^2}}.
$$
 (8)

It can be seen that the impedance matching and EMW attenuation characteristic of EWAMs are both related to the electromagnetic parameters (ε _r and μ _r) [[51,](#page-21-9)[52\]](#page-21-10). Therefore, to achieve excellent EMW absorbing performance, reasonable

[Figure 1](#page-1-0) Propagation of EMWs in EWAMs.

electromagnetic parameters are demanded for EWAMs. Generally, the EMW absorbing performance of EWAMs is evaluated by the minimum reflection loss (RL_{min}) and effective absorption bandwidth (EAB). Based on the transmission line theory, the reflection loss (RL) can be expressed as the following equation [[53](#page-21-11)[,54](#page-21-12)]:

$$
RL = 20\log\left|\frac{Z_{\rm in} - Z_0}{Z_{\rm in} + Z_0}\right|.\tag{9}
$$

The value of RL less than −10 dB means that more than 90% of the incident EMWs will be absorbed. The width of the frequency band with $RL < -10$ dB under a certain thickness is called EAB. RL_{min} and EAB reflect the absorption strength and the coverage of absorption capacity of EWAMs, respectively. Therefore, low RL_{min} and broad EAB become constant pursuit for achieving highly efficient EWAMs.

Design principles of carbon-based materials

For carbon-based EWAMs, they possess huge advantages in terms of density and electrical conductivity. However, high conductivity tends to cause high dielectric constant, and in turn causes mismatched impedance [[36,](#page-20-28)[55](#page-21-13)], which hinders the EMW absorption performance. In current studies, the modifications on carbon-based EWAMs are mainly carried out from three aspects.

(1) Conductivity adjustment of carbon materials. The high electrical conductivity of carbon materials is a "double-edged sword". According to the free electron theory, the high conductivity enhances the dielectric loss ability of absorbers and promotes the consumption of incident EMWs. Nevertheless, excessively high conductivity causes the strong reflection of EMWs on the surface of absorbers. Therefore, optimizing the electrical conductivity is an essential way to improve the EMW absorbing performance of carbon materials. For example, good impedance matching can be achieved by reducing the conductivity of reduced graphene oxide (rGO) through heteroatom doping or introducing defects, which enables rGO to achieve optimized EMW absorbing performance [\[56\]](#page-21-14).

(2) Morphology design of carbon materials. The microstructure has a significant influence on EMW absorption properties of carbon materials. Previous studies have shown that 3D porous carbon materials can form massive electron conducting networks, increasing conductive loss [\[57](#page-21-15)[,58\]](#page-21-16). Meanwhile, the porous structure increases the multiple reflections or scatterings of the incident EMWs and reduces the density of the materials. Moreover, according to the Maxwell-Garnett theory [\[59\]](#page-21-17), 3D porous carbon materials with adjustable pore structures are beneficial for the simple modulation of the dielectric constant to achieve good impedance matching.

(3) Composites of carbon materials and other materials. In terms of composites, not only the high dielectric constant can be effectively optimized, but also the introduced multiple losses effectively can increase the EMW loss ability. For instance, when carbon materials are integrated with magnetic materials, the composites can provide additional magnetic loss and then realize the optimization of impedance matching by the improved magnetic permeability [\[60,](#page-21-18)[61\]](#page-21-19).

In conclusion, although there are still formidable challenges to develop carbon-based EWAMs with ideal EMW absorbing performance, some design principles of carbon-based EWAMs are very clear, that is, carbon-based EWAMs oriented towards 3D porous structure and material compositing are expected to achieve excellent EMW absorbing performance. Herein, the recent research progress of 3D porous carbon-based and composite EWAMs will be introduced in the following part.

3D POROUS CARBON MTERIALS FOR EMW ABSORPTION

3D graphene-based materials

Graphene has received extensive attention due to its excellent electrical conductivity, low density, and large theoretical specific surface area (~2628.8 m² g⁻¹). Especially, the rGO possesses abundant defects and hydroxyl, epoxy, and carboxyl groups, which may provide considerable dielectric loss [\[62\]](#page-21-20). Considering the conductive loss caused by good electrical conductivity as well as the polarization loss caused by abundant defects and functional groups, graphene may be a very competitive dielectric loss material. However, the van der Waals force between graphene layers causes the inevitable stacking of monolithic graphene. Whether the stacking of graphene has any effect on its EMW absorbing performance is still inconclusive. In general, the EMW absorbing performance of 2D graphene materials is unsatisfactory due to the mismatched impedance derived from the excessively high conductivity. Fortunately, the graphene-based absorbers with 3D porous structures may solve the above issue since lots of air filled in pores can efficiently optimize the impedance matching, which rekindles the hope of graphenebased materials in the field of EMW absorption.

3D pure graphene materials

Pure 3D carbon materials may still be criticized for the high electrical conductivity resulting in impedance mismatch. The electrical conductivity can directly affect the imaginary part of permittivity (ε'') [\[55\]](#page-21-13), and then determines the EMW absorption of materials. Previous studies reported that the heat treatment could modulate the reflection/absorption mechanisms [\[63\].](#page-21-21) The rGO aerogels with different reduction states were obtained by adjusting the heat treatment temperature. As the annealing temperature increases, the electrical conductivity enhances, and the electromagnetic mechanism gradually changes from absorption to reflection (Fig. $2a$). Therefore, it is crucial to optimize the EMW absorption capacity of carbon materials by adjusting the electrical conductivity, which has also been considered in recent studies. As shown in [Fig. 2c](#page-3-0), Liu *et al*. [\[64\]](#page-21-22) developed a self-assembly hydrothermal approach to fabricate N-doped graphene foams (NGF) with an open reticular structure. Pyrrolic/pyridinic N contributed to dipolar relaxation loss, while graphitic N led to enhanced electrical conductivity, increasing the conductive loss. Moreover, 3D interconnected conductive network provided more transport routes for electrons. Compared with conventional 2D materials, apart from the electron migration on a single graphene sheet, there is also electron hopping among adjacent graphene sheets in 3D structure, which increases the conductive loss of the material [\(Fig. 2d\)](#page-3-0). Consequently, NGF displayed the RL_{min} of -53.9 dB with the filler loading as low as 5 wt%, and the corresponding EAB was 4.56 GHz ([Fig. 2b](#page-3-0)). Usually, graphene has excellent inplane conductivity. The electron conduction between the graphene sheets is also not negligible in 3D structure. However, electron hopping between graphene sheets is limited by weak van der Waals forces between sheets and strong electrostatic

[Figure 2](#page-3-0) (a) Schematic illustration of the relationship between the annealing temperature and absorption/reflection behavior. Reprinted with permission from Ref. [\[63\]](#page-21-21). Copyright 2019, Elsevier. (b–d) EMW absorption performance, preparation process, and EMW absorption mechanisms of the NGF. Reprinted with permission from Ref. [\[64\].](#page-21-22) Copyright 2019, Elsevier.

repulsion from oxygen-containing functional groups. Liu and her coworkers [\[65\]](#page-21-23) proposed to weaken the inter-sheet electrostatic repulsion arose from negatively charged oxygen-containing functional groups by introducing I^* , which strengthened the interconnection of rGO sheets and further improved the vertical conductivity of stacked rGO sheets. Thanks to enhanced electrical conductivity, I⁺ modulated rGO aerogel (3D rGO-I) demonstrated an optimum RLmin of −52.8 dB with an EAB of 6.8 GHz at 2 wt% filler loading.

Apart from the adjustment of conductivity, researchers have also put forward new insights into the morphology design of graphene materials. As for macroscopic morphology, Meng and his coworkers [\[66\]](#page-21-24) explored the tailorable manipulation and scalable fabrication of GA. They prepared GA spheres with controlled hollow structures (HGAS) and ball-in-ball GA spheres (BGAS) by triaxial electrospinning ([Fig. 3a–c](#page-4-0)). Hollow structure effectively optimized the impedance matching. The HGAS sample showed an RL_{min} of −52.7 dB with a thickness of 2.3 mm and a broad EAB of 7.0 GHz. Meanwhile, the BGAS sample could reach an outstanding EAB of 9.3 GHz. The authors attributed these impressive EMW absorption capabilities to 3D interconnected graphene networks. The formation of 3D graphene networks increased the specific surface area and provided sufficient electron transport pathways, facilitating the attenuation of EMWs [\(Fig. 3d\)](#page-4-0). Sun *et al*. [\[67\]](#page-21-25) explored the relationship between the shape of rGO aerogel and EMW absorption performance at the centimeter scale through experiments and simulations. Sphere (GS-s), cubic (GS-c), hexagonal prism (GS- hp) and frustum pyramid (GS-fp) were fabricated by injecting the GO aqueous solution into the corresponding silica gel mold followed by freeze-drying and reduction ([Fig. 4a](#page-5-0)). Among them, GS-fp showed the widest EAB of 37.6 GHz (2.4–40 GHz) and average absorption intensity of −22.9 dB ([Fig. 4b\)](#page-5-0). The reason was that the gradient impedance of GS-fp made it easier for EMWs to enter frustum unit cells. The simulation results indicated that EMWs could efficiently enter the interior of GS-fp, and GS-fp has a larger absorption area ([Fig. 4c](#page-5-0)). This work provided an important support for understanding the influence of rGO aerogel macrostructure on EMW absorption performances.

As for microscopic morphology, many studies tried to change the pore structure in GAs to achieve the modulation of EMW absorption properties. According to the former studies, conductive loss derived from induced current will occur when the pore structure is coupled to the incident EMWs [\[68\].](#page-21-26) In [Fig. 4d, e](#page-5-0), Chen *et al*. [\[69\]](#page-21-27) employed unidirectional freeze casting for fabricating 3D graphene foams with aligned structure (UGF). Inside the aerogel, graphene sheets were assembled almost parallel to form aligned pores. Ultra-high EMW absorption performance with an RL_{min} of -65 dB could be achieved when the coupling of aligned pores and incident EMWs were optimized, which was claimed for the best performance among graphene-based EWAMs. This study provided a convenient and *in-situ* method for tunning the reflection loss and peak frequency by in-plane rotation. Ren's group [\[70\]](#page-21-28) produced GAs with different microscopic morphologies by introducing ethanol

[Figure 3](#page-4-0) (a) Scanning electron microscopy (SEM) image of the surface morphology of HGAS (the inset is the enlarged image). (b and c) Cross-section morphologies of HGAS and BGAS. The insets in (b) display the thickness of the shell and honeycomb-like structure. (d) The absorption mechanisms of HGAS and BGAS. Reprinted with permission from Ref. [\[66\].](#page-21-24) Copyright 2020, Springer.

into the hydrothermal reaction and adjusting the ratio of ethanol to water. Experimental results showed that replacing some of the water with ethanol reduced the surface tension of the solvent, resulting in samples with a fluffier structure and less stacking. Dangling oxygen-containing bonds and exposed defects increased as the agglomeration of graphene decreased, which promoted the polarization effect. Finally, the sample obtained at the ethanol/water ratio of 1:1 achieved a strong RL_{min} of −52.6 dB and a wide EAB of 7.65 GHz. Shao's group [\[71\]](#page-21-29) reported the preparation of 3D rGO aerogels with tunable pore structures. The manipulation of pore structure was realized through a prereduction strategy. Specifically, the prereduction degree controlled the number of oxygen-containing groups in GO sheets and further influenced the rGO assembly. GO with a low prereduction degree had a large connection gap and loose structure, while rGO with a high prereduction degree would be stacked. Reasonable pore structure could facilitate the formation of 3D conductive networks and the impedance matching. Eventually, the best sample showed a superhigh EMW absorption performance with an RL_{min} of −61.63 dB and a maximum EAB of 7.8 GHz.

3D graphene-based composites

Multivariate composite materials can often make up for the

shortcomings of unary materials. For pure 3D graphene materials, problems such as impedance mismatch and poor mechanical properties can be solved by material compositing. The polymer has good mechanical properties and low electrical conductivity, which is considered promising in optimizing the impedance matching and mechanical properties of 3D graphene composites [\[72](#page-21-30)[,73\]](#page-21-31). Huang's group [\[74\]](#page-21-32) introduced polyaramid (PA) into graphene foam. The interfacial $\pi-\pi$ interactions were constructed when the PA was coated on graphene skeleton, which led to plentiful interfacial polarization loss [\(Fig. 5a](#page-6-0)). Hence, the graphene/polymer composite foam (GF/PA) realized an improved EMW absorption performance with an RL_{min} of −36.5 dB and a wide EAB of 8.4 GHz. PA was a kind of thermostable polymer, and it also served as an antioxidative barrier layer to prevent the oxidation of graphene at high temperatures. Thanks to the protection of PA, the EMW absorption performance of the GF/PA could be completely preserved even after being treated at 300°C in air atmosphere ([Fig. 5b](#page-6-0)). Liao's group [\[75\]](#page-21-33) developed a kind of thermoplastic polyurethane (TPU)/GA with multi-stage network *via* supercritical CO₂ foaming. The multi-stage TPU/GA network showed a cellular structure, which could improve the reflections and scatterings of the incident EMWs inside the aerogel. The coating of TPU optimized the impedance matching and enhanced the mechanical strength of

[Figure 4](#page-5-0) (a) Digital and SEM images of GS-s, GS-c, GS-hp, and GS-fp. (b) The experimental RL of GS with various shapes at 2–40 GHz. (c) Complex electric field intensity time-averaged amplitude distribution and power loss distribution of the GS-hf. Reprinted with permission from Ref. [\[67\]](#page-21-25). Copyright 2021, Wiley. (d) Schematic diagram of the coupling angle *ϕ* between the alignment of the UGF and polarized direction of EMWs, as well as toroidal samples of UGF with alignment transverse to the transmission line. (e) SEM images of the UGF. Reprinted with permission from Ref. [\[69\].](#page-21-27) Copyright 2018, Elsevier.

the TPU/GA [\(Fig. 5c](#page-6-0)). Inspired by "snowy mountain forest" in nature, Cao and his coworkers [\[76\]](#page-21-34) designed biomimetic layered EWM shielding/absorbing materials based on graphene, $Fe₃O₄$ clusters and poly(3,4-ethylenedioxythiophene):poly(4-styrenesulfonate) (PEDOT:PSS) net. $Fe₃O₄$ clusters were used to adjust impedance matching, while the addition of PEDOT:PSS improved the conductivity drop caused by the loading of $Fe₃O₄$ clusters. The electromagnetic interference (EMI) shielding performance can be tuned by controlling the amount of graphene and PEDOT:PSS. Finally, this unique biomimetic layered structure has enhanced EMW absorption while achieving good shielding efficiency, which greatly reduces the secondary reflection of EMWs. This unique material is a "green" EMI shielding material and friendly to the external environment.

The combination of graphene with magnetic materials results in enhanced permeability and abundant heterogeneous interfaces [\[77\],](#page-21-35) which is conducive to the magnetic loss and interfacial polarization loss [\[78\]](#page-21-36). In the meanwhile, magnetic materials can also optimize the impedance matching [\[79\]](#page-21-37), and thus were widely applied in 3D graphene composites [\[80\].](#page-21-38) Li's group [\[81\]](#page-21-39) successfully introduced magnetic particles into GA [\(Fig. 6a\)](#page-7-0). As shown in [Fig. 6b](#page-7-0), C@CoFe particles served as fillers to support the stress transferred from the rGO nanosheets. The compressive modulus of C@CoFe/rGO (CCR) composite foam was up to 26 MPa. Simultaneously, with the introduction of C@CoFe particles, the magnetic loss of the composite foam was greatly increased, which brought about better EMW absorption performance. The absorption intensity could reach −46.2 dB at 14.6 GHz and the EAB was up to 13.6 GHz. Wang *et al*. [\[82\]](#page-21-40) reported the $CoFe₂O₄$ (CFO) nanoparticles embedded N-doped rGO (CFO/N-rGO) aerogel. The embedding of CFO not only adjusted electromagnetic parameters, promoting good impedance matching, but also contributed to the magnetic loss to a certain extent. The CFO/N-rGO composite aerogel (CNGA) exhibited an optimal RLmin value of −60.4 dB at 2.1 mm and a broad EAB of 6.48 GHz at 2.2 mm. Wang and Ma [\[83\]](#page-22-0) fabricated rGO-Fe aerogel (3D rGO/Fe) by a facile hydrothermal method. Fe particles were embedded in rGO sheets [\(Fig. 6c, d](#page-7-0)). 3D rGO/Fe shows the RLmin and EAB of −34 dB and 6.1 GHz, respectively ([Fig. 6e\)](#page-7-0). The improved EMW absorption perfor-

[Figure 5](#page-6-0) (a) Scheme for π–π interaction-induced interfacial polarization. (b) Retention rate of the EMW absorption performance of PA-coated graphene foam after 300°C heat treatment. Reprinted with permission from Ref. [\[74\]](#page-21-32). Copyright 2022, American Chemical Society. (c) Intuitive comparison of mechanical strengths of the GA with and without TPU coating. Reprinted with permission from Ref. [\[75\].](#page-21-33) Copyright 2020, Elsevier.

mance could be attributed to four reasons: (1) the combination of carbon materials and magnetic materials optimized the impedance matching and made the EMWs enter absorbers more effectively. (2) Both dielectric loss and magnetic loss contributed to the strong attenuation of EMWs. (3) The embedding of magnetic particles resulted in increasing heterogeneous interfaces, which led to enhanced interfacial polarization. (4) 3D structure tended to cause multiple scatterings of EMWs, which further attenuated the EMW energy. These reasons not only explained the excellent EMW absorption performance of 3D rGO/Fe aerogel, but also summarized the preponderance of the carbon/magnetic composites.

Although the introduction of magnetic materials can improve the EMW absorption performance of EWAMs, the high density and weakened corrosion resistance of the composites become their weakness. Hence, it seems a reasonable solution to combine different types of carbon materials. CNTs are a kind of 1D carbon material that shows promising properties in combination with 3D GAs [\[84](#page-22-1)[–86\]](#page-22-2). In [Fig. 7a–c](#page-8-0), Lv *et al*. [\[85\]](#page-22-3) achieved ultrabroadband EMW absorption by preparing CNTs/GA composites. The value of RLmin at 1.7 mm reached −31.0 dB, and the EAB covered the whole measured frequency range (18–26.5 GHz). Shu *et al*. [\[86\]](#page-22-2) doped GA with nitrogen and introduced multi-walled CNTs (MWCNTs). The composite had abundant 3D conductive networks, which promoted the conductive loss. Meanwhile, a mass of defects induced by N-doped

graphene contributed to the strong dipole polarization. Enhanced conduction loss and polarization loss jointly promoted the improvement of the EMW absorption capacity. The composite foam exhibited an RLmin of −69.6 dB and a broad EAB of 4.3 GHz. Besides, some carbides have also attracted attentions. As shown in [Fig. 7d](#page-8-0), Liu's group [\[87\]](#page-22-4) reported a Ti3C2T*^x* MXene/rGO composite aerogel anchored with magnetic Ni nanochains (NiMR-H). In previous studies, MXene/GA composites have been considered competitive candidates for preparing broadband EWAMs [\[88](#page-22-5)[–90](#page-22-6)]. In this study, magnetic Ni nanochains were introduced into the MXene/rGO composite aerogel to enrich the magnetic loss. Interestingly, by using the finite element simulation and off-axis electron holography technology ([Fig. 7g](#page-8-0)), the authors found that, adjacent Ni nanochains interacted with each other, thereby forming a highdensity 3D magnetic-coupling network. The magnetic network made the entire aerogel have strong magnetic loss even in the non-magnetic region. NiMR-H demonstrated an impressive EMW absorption performance with an RL_{min} of -75.2 dB, as well as an EAB of 7.3 GHz at a low filler content of 0.64 wt% [\(Fig. 7e, f\)](#page-8-0). The authors claimed that it was the best performance among reported MXene-based EWAMs.

Semiconductor materials possess high chemical and thermal stabilities but low EMW absorption capacity, which makes it difficult to serve as EWAMs alone. Thus, the combination of carbon and semiconductor materials became a popular choice

[Figure 6](#page-7-0) (a) SEM images of the C@CoFe nanoparticles. (b) Diagram of the enhancement of EMW absorption and the reinforcement mechanism of the rGO foam structure. Reprinted with permission from Ref. [\[81\]](#page-21-39). Copyright 2020, Elsevier. (c) Transmission electron microscopy (TEM) image and (d) magnified TEM image of the rGO-Fe aerogel. (e) 3D representation of the reflection loss of the rGO-Fe aerogel. Reprinted with permission from Ref. [\[83\].](#page-22-0) Copyright 2019, IOP Publishing Ltd.

for researchers. The composite of semiconductor and carbon materials can improve the impedance matching and generate heterogeneous interfaces. Wang and his team [\[91\]](#page-22-7) grew $MoO₃$ doped WO₃ nanoflakes on rGO aerogel sheets (rGO-Mo-WO₃). Since $MoO₃$ -doped $WO₃$ acted as the wave-transparent medium to adjust the complex permittivity, excellent impedance matching could be achieved. EMWs could enter the absorber with minimal reflectivity, greatly improving the EMW attenuation ability of rGO-Mo-WO3. Meanwhile, jointly with the advantage of 3D structure, rGO-Mo-WO₃ achieved wide EAB of 6.24 GHz and strong absorption of −51.7 dB at a low filler loading of 8 wt%. Besides, the composite of $SnO₂$ with carbon materials also exhibited impressive performance. Shu's group [\[92\]](#page-22-8) developed a nitrogen-doped rGO/tin oxide (NrGO/SnO2) composite aerogel and hold that plenty of tiny $SnO₂$ particles could form abundant heterogeneous interfaces [\(Fig. 7h–k\)](#page-8-0), which aroused more interfacial polarization loss. The $NrGO/SnO₂$ composite aerogel displayed the RLmin of −62.3 dB and the EAB of 5.1 GHz at an ultrathin matching thickness (1.6 mm).

Combining multiple materials can balance the properties of composite materials. The outstanding properties of multi-component composites are still attractive. Song's team [\[93\]](#page-22-9) designed

an attapulgite/nickel nanowires/graphene (rGO/ATP/Ni) ternary aerogel. Attapulgite played a role in preventing graphene aggregation and regulating the electromagnetic parameters of ternary composite aerogel, while the nickel nanowires brought on strong magnetic loss. The attapulgite/nickel nanowires/graphene ternary aerogel had an RL_{min} of −47 dB and a wide EAB of 6.8 GHz. Pan's group [\[94\]](#page-22-10) successfully synthesized delicate "3D helix-2D sheet-1D fiber-0D dot" hierarchical aerogel (GCA-M), combining the 3D helical carbon nanocoils (CNCs), 2D graphene sheets and 1D carbon nanofibers (CNFs) with 0D Fe3O4@C core-shell particles. The introduction of CNCs increased the porosity of aerogel and hindered the stacking of graphene, while CNF enriched the electron conduction network. What is more, $Fe₃O₄@C$ not only regulated the dielectric loss, but also offered the magnetic loss. As a result, the hierarchical aerogel showed excellent performance, such that the RL_{min} value was −71.5 dB at 9.5 GHz, and the EAB covered the entire X band.

Biomass-derived 3D materials

Biomass derivatives with abundant sources and various forms are environmentally friendly and renewable. In general, bio-

[Figure 7](#page-8-0) (a-c) SEM images of the CNT/rGO aerogel under different magnifications. Reprinted with permission from Ref. [\[85\]](#page-22-3). Copyright 2020, Elsevier. (d) SEM and digital images of the MXene/rGO composite aerogel with Ni nanochains (NiMR-H). (e) 3D reflection loss-frequency curves of the NiMR-H. (f) The EMW absorption performance of the NiMR-H in parallel direction, vertical direction, and disordered state. (g) Finite element simulation for electriccoupling and magnetic-coupling effects of the NiMR-H at 17.02 GHz. Reprinted with permission from Ref. [\[87\].](#page-22-4) Copyright 2021, American Chemical Society. (h–k) TEM and high-resolution TEM (HRTEM) images of the nitrogen-doped rGO/SnO2 composite aerogel. Reprinted with permission from Ref. [\[92\].](#page-22-8) Copyright 2021, Elsevier.

mass-based materials originate from wood, plants, and economic crops, such as fruits [\[95\]](#page-22-11), grains [\[96\]](#page-22-12) and their wastes [[97,](#page-22-13)[98](#page-22-14)]. Different biomasses have different microstructures, pore distributions and elemental compositions. Notably, some unique structures of biomasses can be preserved, and some elements (such as N, P, and S) can be *in-situ* doped into carbon materials after carbonization, which has key implications on the EMW absorption performance. More importantly, by converting biomasses into carbon materials, some structures that are difficult to achieve by traditional chemical synthesis methods can be obtained, which is the crucial advantage of biomass-derived materials.

Biomass-derived 3D carbon materials

A few biomass-derived materials have suitable electromagnetic parameters, and thus can be directly used as EWAMs. Wu and his coworkers [\[99\]](#page-22-15) synthesized 3D carbon foam derived from fish skin. The abundant amino acids in fish skin can be used as N and O sources for element doping [\(Fig. 8a](#page-9-0)). The doping of N and O induced strong polarization loss, and the 3D structure favored multiple scatterings of incident EMWs. Owing to the uniform doping of N and O as well as the 3D structure with a large specific surface area, the fish skin-derived carbon foam exhibited a favorable EMW absorbing property with an RL_{min} of

−52.6 dB and an EAB of 6.3 GHz. Li and his group [\[100\]](#page-22-16) fabricated the reed-based hierarchical porous carbon. The porous structure effectively improved the impedance matching [\(Fig. 8b](#page-9-0)), which allowed the best samples to achieve an outstanding RL_{min} of −63.9 dB and an EAB as wide as 5.4 GHz at 2.0 mm. Ding's group [\[101\]](#page-22-17) developed 3D carbon foams obtained from wheat straw [\(Fig. 8e](#page-9-0)). 3D carbon foam with reasonable microporous structure enabled good impedance matching and multiple reflections for EMWs. In this work, an RL_{min} of −37 dB could be achieved and the EAB was up to 8.8 GHz with only 2.5 mm sample thickness [\(Fig. 8c, d](#page-9-0)). Ji's group [\[102\]](#page-22-18) successfully synthesized the shaddock peel-based carbon aerogel (CA) with interlinked conductive network, which displayed a moderate RLmin of −29.50 dB in the X band, and the EAB covered 5.80 GHz at a relatively low thickness of 1.7 mm ([Fig. 8f\)](#page-9-0). It was even more remarkable that the shaddock peel-derived CA exhibited good mechanical properties with a maximum compressive stress of 2.435 kPa and excellent thermal insulating property ([Fig. 8g\)](#page-9-0). Finally, computer simulation technology (CST) was also applied in this study, which provided radar cross-section (RCS) values for different samples to reflect their practical application prospects [\(Fig. 8h](#page-9-0)).

To further improve the EMW absorption performance of pure biomass-derived materials, current modification strategies were

[Figure 8](#page-9-0) (a) SEM and TEM images of the fish skin-derived carbon foam, as well as corresponding X-ray energy dispersive spectroscopy (EDS) mapping. The inset is the HRTEM of the edge of the carbon foam. Reprinted with permission from Ref. [\[99\].](#page-22-15) Copyright 2019, Elsevier. (b) EMW absorption performance and mechanism of reed-derived hierarchical porous carbon. Reprinted with permission from Ref. [\[100\]](#page-22-16). Copyright 2021, Elsevier. (c) 3D and (d) 2D reflection loss-frequency curves as well as (e) SEM image of the wheat straw-derived carbon foam. Reprinted with permission from Ref. [\[101\].](#page-22-17) Copyright 2021, Elsevier. The (f) reflection loss, (g) thermal insulation and (h) RCS values of the shaddock peel-based CAs. Reprinted with permission from Ref. [\[102\].](#page-22-18) Copyright 2021, Springer.

carried out from two aspects, including microstructure modification and element doping. Hence, many studies tuned the pore morphologies by changing the calcination temperature as well as the type and amount of activator. Wu *et al*. [\[103\]](#page-22-19) prepared rice husk-derived hierarchical porous carbon (BHPC). The microstructure of BHPC was related to the sintering temperature. With the increase of temperature, the pores tended to become larger, and the pore walls were thinner. However, excessive temperature caused pores to collapse, and no pore structure was found on the surfaces of the samples without KOH activation. Therefore, both calcination and activation could change the microscopic morphology of the biochar to a certain extent. As a result, the RL_{min} and EAB of BHPC were up to −47.463 dB and 3.402 GHz, respectively. Similarly, a kind of flower cluster-liked porous carbon, originated from discarded mango seeds, was synthesized by Wang's group [\[104\]](#page-22-20). This work

also mentioned that the KOH treatment process had a direct effect on the morphology of the final product and further affected the EMW absorption properties of the materials. Porous carbon exhibited a unique flower-like structure with an appropriate amount of KOH, which increased the interfacial polarization to attenuate EMWs. The best sample had excellent EMW absorption performance, and its RL_{min} was up to −68.4 dB, while the EAB covered almost the entire X band. Moreover, RCS was evaluated by computer simulation. The maximum RCS reduction reached 30.4 dB m², which was superior to the most of reported studies. Wu's group [\[105\]](#page-22-21) also focused their research on activators. Pinecone was chosen as raw materials and four different activators (KOH, NaOH, K_2CO_3 and $ZnCl_2$) were used to study the effect of activators on the porous structure. Due to the different activation ability of the four activators, it was found that the amount and type of activators would affect the pore structure. When the activator was K_2CO_3 , a honeycomb-like porous structure was presented, which made a plenty of unconnected cavities. The unconnected cavities made K_2CO_3 treated samples achieve favorable impedance matching and effective multiple reflections. As a result, an RLmin of −76.0 dB at 2.1 mm thickness can be achieved.

Some biomass-derived 3D porous carbon materials with novel morphologies have also been discussed recently. Li and his group [\[106\]](#page-22-22) designed an activated waxberry metamaterial (ACW) for ultra-broadband EMW absorption under low-frequency. Fresh waxberries were pretreated and activated by KOH, which had two purposes: (1) one is to increase the specific surface area by producing plenty of micropores; (2) the other is to increase oxygen-containing functional groups. The final sample formed a unique structure in which the outer layer consisted of hollow tubes, and the inner layer was hollow with porous walls ([Fig. 9a](#page-11-0)). The ACW was assembled into an array for the EMW absorption tests. The RL was less than −10 dB in the frequency range from 1.5 to 40 GHz, which showed incomparable advantages in the low frequency as well as broadband EMW absorption. Silk is one of the most abundant natural protein fiber materials. In Yang's work [\[107\]](#page-22-23), silkwormsderived carbonized silk fiber mats (SCF) were successful fabricated, which showed an RLmin value of −70 dB at 17.6 GHz and 2.5 mm, and the EAB value of 8.7 GHz (9.3–18 GHz) at 3.2 mm thickness ([Fig. 9f\)](#page-11-0). By comparison with some former studies, the authors found that absorbers with narrower EAB (<4 GHz) generally had lower loss tangent (tan*δ*ε) values below 0.4, while a relatively high tan*δ*^ε range (0.5–0.9) was needed for a wideband absorption performance (EAB > 5 GHz). Nevertheless, severe impedance mismatch occurred when tan*δ*^ε was greater than 1. In addition, the influence of fiber length on the EMW absorption performance was also investigated. Improved fiber continuity was conducive to higher electrical conductivity. With the increase of the fiber length, the permittivity including both *ε'* and *ε"* increased obviously, which further improved the conductive loss of the SCF.

Element doping provides another way to optimize the EMW absorption performance of biomass-derived carbon materials. Rong *et al*. [\[108\]](#page-22-24) fabricated natural cotton-derived carbonized fibers (CCFs) with multi-elemental doping. Elements such as C, O, S, P and N, which were naturally present in cotton, could be *in-situ* doped into carbonized cotton by the heat treatment, resulting in significant enhancement and tunability for the EMW absorption performance. In [Fig. 9e](#page-11-0), the best sample exhibited optimized RLmin of −51.94 dB, and the EAB reached 5.5 GHz at the thickness of 1.96 mm. Coincidentally, Liu's group [\[109\]](#page-22-25) also performed atomic doping on biomass-derived carbon materials to investigate their EMW absorption properties. They developed sulfur-doped hollow carbon microtubes (S-HCMTs) with a network structure. Poplar catkin was used as a carbon precursor, and sulfur powder served as the doping agent. The SEM images of the HCMTs before and after S doping as well as the corresponding EDS spectrum are shown in [Fig. 9b–d](#page-11-0). S doping is beneficial to conductivity modulation and dipolar relaxation. As a result, the RL_{min} of S-HCMTs can reach −37.4 dB, and the EAB can exceed 8.0 GHz.

Biomass-derived 3D composites

Magnetic materials, semiconductor materials, etc., are often used to modify biomass-derived 3D carbon materials because they

can introduce various attenuation mechanisms and modulate the electromagnetic parameters. Recently, there are still a lot of efforts in this direction, which is expected to achieve high-performance EWAMs.

Magnetic materials can effectively improve the impedance matching of composite materials by adjusting the permeability. Liu and his team [\[110\]](#page-22-26) developed wood-derived BC modified with a series of transition metal alloys. The introduced CoFe not only enhanced the magnetism of composites, but also had a catalytic effect on the graphitization of BC, promoting the potent dielectric loss and magnetic loss as well as optimal impedance matching. Therefore BC/CoFe showed excellent EMW absorption performance with an RL_{min} of -54.4 dB and EAB of 2.4 GHz. Huang's group [\[111\]](#page-22-27) reported a bark-derived Codoped porous carbon composite (Co@PC). The sieve tubes in bark formed a special tubular structure, and the introduced Co nanoparticles were distributed on the surfaces of the tubular structure. Owing to the synergy of magnetic loss and dielectric loss, as well as the multiple reflections of incident EMWs, Co@PC exhibited an RLmin of −58.4 dB at 8.6 GHz. Utilizing bamboo as the raw material, Bian's group [\[112\]](#page-22-28) prepared a magnetic biochar for high-performance EMW absorption. When wood and bamboo were chosen to prepare carbon-based materials, the content of lignin may affect the loading of modified substances. As shown in [Fig. 10a–h,](#page-12-0) with the removal of lignin, the porosity between bamboo fiber cells increased, which was easier for iron salts to soak into the bamboo. The authors suggested that delignification is vital in the synthesis process, which directly affects the absorption efficiency of Fe^{3+}/Fe^{2+} and determines the loading of magnetic material as well as the graphitization degree of biochar. With a relatively low lignin content of 7.0%, Fe₃C/biochar composites possessed excellent EMW absorption capacities with an RLmin of −45.60 dB and EAB of 5.52 GHz at 1.75 mm. This work explored the delignification process of biomass materials and provided reference for sub-sequent work. Wu's group [\[113\]](#page-22-29) prepared $Co@Co₃O₄/C$ materials using fish scales as raw materials ([Fig. 10k\)](#page-12-0), which showed a low RLmin of −89.3 dB at 2.4 mm and an EAB up to 6 GHz at 2 mm. The authors attributed the excellent performance to the reasonable design of the composite: (1) unique porous structure facilitated impedance matching and conductive loss, and (2) $Co@Co₃O₄$ provided extra interface polarization and magnetic losses to attenuate the EMWs. Combining the natural cellulose-derived carboxymethylcellulose sodium (CMC-Na) and ZIF-67, An's group [\[114\]](#page-22-30) fabricated the bimetallic sulfides (Co*x*S*y*/Ni*x*S*y*) and magnetic Ni particles embedded N-doped 3D porous carbon (N-Ni-Co*x*S*y*/Ni*x*S*y*@C) for EMW absorption. The synergistic effect of ZIF-67 and CMC-Na could optimize the impedance matching of the composite and alleviate the aggregation of magnetic particles. Thanks to the 3D structure and good impedance matching of N-Ni-Co*x*S*y*/Ni*x*S*y*@C, an RLmin of −48.3 dB and an EAB of 3.95 GHz could be achieved at a thickness of only 1.5 mm. Liu's group [\[115\]](#page-22-31) fabricated carbonated $rGO/Fe₃O₄$ (C-rGO/Fe₃O₄) carbon foams with hollow microspheres through the Pickering emulsion gel technology and annealing process. Cellulose nanofibrils and rGO were selected as carbon sources. The obtained samples with hemispherical concave-convex structures could enhance the mechanical properties of carbon foams and lead to multiple reflections of incident EMWs. C -rGO/Fe₃O₄ carbon foams possessed good magnetic properties, compression resilience, and

[Figure 9](#page-11-0) (a) Schematic of the preparation process and microstructure of the ACW. Reprinted with permission from Ref. [\[106\]](#page-22-22). Copyright 2021, Elsevier. HCMTs (b) before and (d) after doping S. (c) EDS spectrum of the S-HCMTs. Reprinted with permission from Ref. [\[109\]](#page-22-25). Copyright 2021, Springer. (e) EMW absorption performance of the CCFs. Reprinted with permission from Ref. [\[108\].](#page-22-24) Copyright 2021, Elsevier. (f) Digital and SEM images of the SCFs, as well as the mechanism of enhanced EMW absorptivity. Reprinted with permission from Ref. [\[107\].](#page-22-23) Copyright 2021, American Chemical Society.

fatigue resistance, which showed strong EMW absorption ability with an RL_{min} of −57.50 dB, and a wide EAB of 4.16 GHz. It is worth noting that C-rGO/Fe₃O₄ carbon foams also showed increased conductivity with compression ratio, so it also displayed potential as a wearable sensing material. Zhu's group [\[116\]](#page-22-32) reported a chitosan-derived ordered porous honeycombed-like CA with embedded Co nanoparticles (Co@C/CG) *via* the directional freeze-casting and subsequent carbonization process. First-principles calculation was applied to illustrate the contributions of conductivity, interfaces, dipoles, and ordered porous structure on EMW absorption. Consequently, the Co@C/CG showed an RLmin of −45.02 dB and an EAB of 4.02 GHz. The CST simulation results also verified that the Co@C/CG could attenuate the EMW energy. Besides, the flame retardancy and electrothermal conversion ability of Co@C/CG were also investigated, which meant that the Co@C/CG had a wide application range.

In addition to the studies on the combination of biomassderived carbon and magnetic materials, some studies have provided new insights into the morphology design and performance factors based on magnetic materials/biochar composites. Helical EWAMs were reported to feature a special chiral structure with adjustable chiral parameters [[117](#page-22-33),[118](#page-22-34)], which could create the cross-polarization of EMW for advanced EMW absorption [\[119,](#page-22-35)[120\]](#page-22-36). However, most of them required complex preparation processes. Zhang and his coworkers [\[121\]](#page-22-37) discovered a kind of porous chiral material with an elaborate helical structure derived from platanus fruit in nature. Co nanoparticles were introduced through the catalytic self-deposition technology and further induced the growth of CNTs. As a result, the 3D magnetic helical porous carbon fibers (MHPFs) were success-fully fabricated ([Fig. 10i](#page-12-0)). The special 3D helical structure of

[Figure 10](#page-12-0) (a–h) SEM images for the bamboo sheets after delignification for 0, 2, 4 and 8 h. Reprinted with permission from Ref. [\[112\]](#page-22-28). Copyright 2022, Elsevier. (i) SEM image of the Co@Co3O4/C. Reprinted with permission from Ref. [\[113\].](#page-22-29) Copyright 2020, Elsevier. (j) SEM image of the 3D MHPFs. (k) Schematic illustration of the possible EMW absorption mechanism and advantages for MHPFs. Reprinted with permission from Ref. [\[121\]](#page-22-37). Copyright 2021, Elsevier.

MHPFs could be deemed as an autologous helical coil, being prone to considerable eddy current loss. Benefiting from multiple loss mechanisms and unique structure [\(Fig. 10j\)](#page-12-0), MHPFs achieved an RLmin of −61.08 dB at 2 mm with a low filler loading of 5%. Fang *et al*. [\[122\]](#page-22-38) reported a medical degreased cottonderived porous $Fe₃O₄/C$ composite. The authors pointed out that the excessive pore volume made the $Fe₃O₄/C$ transparent to EMWs, while only the moderate porosity facilitated the outstanding EMW absorption performance. Finally, the best sample exhibited an RLmin of −22.1 dB and an EAB of 4.4 GHz at a thickness of 2.0 mm. The improvement of composites on absorption performance is often attributed to multiple reasons. It is necessary to clarify the influence of different factors on the final EMW absorption performance, which points the direction for the follow-up design of EWAMs. Li *et al*. [\[123\]](#page-22-39) chose corncob-derived carbon/Ni (CDC/Ni) composites to study the influences of the graphitization degree, pore size, and surface

area on the electromagnetic parameters, impedance matching, attenuation constant, and final EMW absorption performance. The authors indicated that the most important factor affecting the EMW absorption performance was the impedance matching, followed by the electromagnetic loss capability and attenuation constant, and finally the multiple reflections and scatterings of EMWs induced by the 3D structure. In this work, the best sample showed an EMW absorbing performance with -50.25 dB RLmin and 2.24 GHz EAB at 1.2 mm.

The combination of biomass-derived 3D carbon materials with 2D and 1D carbon materials can ensure that the composite materials have a low density. 2D, 1D carbon materials, such as highly conductive graphene, and CNTs, are beneficial to forming a network with good conductivity in the 3D framework [\[124\].](#page-22-40) Wang *et al*. [\[125\]](#page-23-0) prepared the CNT/cellulose aerogel (CCA). Due to the excellent heat resistance of lignin, the preparation of BC often requires high temperatures and a long-time carbonization process. Using cellulose as the raw material to produce BC aerogel was a promising method to reduce the carbonization temperature and time. Meanwhile, the introduction of CNTs with high dielectric loss could further reduce the carbonization temperature and processing time of composite aerogels ([Fig. 11a\)](#page-13-0). As shown in [Fig. 11b,](#page-13-0) CCA achieved an RL_{min} of −43.6 dB and a wide EAB of 7.42 GHz at 3 mm. Likewise, cellulose was also selected by Liu's group [\[126\].](#page-23-1) They developed a cellulose-derived C/rGO aerogel as an EMW absorber with multifunctionalities. Unidirectional cellular structure and GOenhanced cell walls led to good elasticity and outstanding EMW absorption performance [\(Fig. 11c\)](#page-13-0). An RLmin of −46.11 dB and a maximum EAB of 9.12 GHz could be achieved as exerting 70% compression strain. Remarkably, the C/rGO aerogel also showed effective thermal infrared stealth and heat insulation, exhibiting the adjustable Joule heating performance.

Low conductivity of semiconductors with wide bandgap can improve the impedance matching of composites. The composite

of semiconductor materials and biochar has also been investigated. 2D transition metal sulfides possess flaky morphology and good dielectric loss, which are widely used in EWAMs [[127](#page-23-2),[128](#page-23-3)]. In Zeng's work [\[129\]](#page-23-4), honeycomb-like Nis_2/SnS_2 nanosheets were successfully grown on popcorn-derived 3D porous carbon (PC-NSS). As a typical dielectric loss-type EWAM, $Nis₂$ formed the heterogeneous composite with different band gaps together with SnS₂. Therefore, the impedance matching can be modulated, and the interfacial polarization can be improved through combining NiS_2/SnS_2 nanosheets with 3D porous carbon. Owing to the synergistic effect of multiple loss types, PC-NSS displayed an RLmin of −52.97 dB at 14.92 GHz and a broad EAB of 4.8 GHz at a matching thickness of 1.57 mm. Zhang *et al*. [\[130\]](#page-23-5) prepared a stinkhorn-derived porous carbon with self-assembled hollow CuS microflowers (PC@CuS). The addition of CuS introduced abundant interfaces, leading to the strong interfacial polarization under the electromagnetic field of incident EMWs. The synergistic effect of 3D porous carbon with CuS could

[Figure 11](#page-13-0) (a) SEM and TEM images of the CNTs/CCA. (b) 3D counter map of the microwave reflection loss of CCA. Reprinted with permission from Ref. [\[125\]](#page-23-0). Copyright 2021, Elsevier. (c) SEM images of the C/rGO aerogel. Reprinted with permission from Ref. [\[126\].](#page-23-1) Copyright 2021, Royal Society of Chemistry.

achieve satisfactory impedance matching and attenuation capability. Furthermore, fire resistant properties and thermal stealth function were also investigated. PC@CuS not only possessed an EAB of 5.6 GHz and an outstanding RL_{min} of −59.9 dB, but also equipped excellent thermal stealth and flame retardancy. Metal oxide loading is also a common option for BC composites. For example, $CeO₂$ has low conductivity and high chemical stability, which is suitable for adjusting the electromagnetic parameters of pure carbon materials to achieve the impedance matching. Huang *et al.* [\[131\]](#page-23-6) successfully synthesized 3D CeO₂/porous carbon for EMW absorption. The transformation from $Ce⁴⁺$ to Ce^{3+} could produce oxygen vacancy defects in $CeO₂$ crystals, which induced potent polarization loss. Combining the advantages brought by 3D structure, the 3D porous $CeO₂/carbon$ achieved an RLmin of −56.04 dB at a thickness of 1.9 mm.

Polymer-derived 3D carbon materials

Using polymers as carbon sources to prepare carbon foams is feasible. In the meanwhile, the polymers may be rich in elements such as N, S, O, and F, which can be *in-situ* doped into the carbon materials during the carbonization. Hence, various polymers became popular starting materials for 3D EWAMs.

Melamine foam (MF) was also known as melamine-formaldehyde resin and considered a promising 3D EWAM due to its high porosity (> 99%), accessibility, and N-rich feature. Liu and his coworkers [\[132\]](#page-23-7) carried out a series of work on MFbased absorbers. A type of MF-derived 3D carbon foam embedded with CuNi alloy nanoparticles (CuNi/CF) was constructed. MF-derived N-rich carbon foam induced the mass of

dipole polarization. 3D structure and CuNi alloy nanoparticles caused multiple scatterings of EMWs and strong interfacial polarization. By changing the molar ratio of Cu and Ni, the electromagnetic parameters could be modulated and an RL_{min} of -50.20 dB at 1.6 mm could be achieved. In addition, MoS₂ nanosheets were also loaded onto MF-derived 3D carbon foam (MSCF) [\[133\]](#page-23-8). N-rich carbon foam exhibited improved electrical conductivity. The multiple reflections of EMWs could be further enhanced by $MoS₂$ nanosheets. Consequently, the RL_{min} of MSCF reached −45.88 dB, and the EAB was as wide as 5.68 GHz at 2.2 mm. In addition, MOFs, as a new type of promising EWAMs, possessed abundant pores to realize multiple reflections of EMWs [\[134–](#page-23-9)[136](#page-23-10)]. Introducing MOFs into carbon foams is also beneficial to adjusting the impedance matching for efficient EMW absorption. Therefore, ZIF-67 was loaded to MFderived carbon foam (ZIFCF) by Liu's group [\[137\].](#page-23-11) After annealing, ZIF-67 transformed into $Co₃O₄$ and N-doped carbon anchored on carbon foam (COCF), which could be proved by Xray diffraction (XRD, [Fig. 12a\)](#page-14-0). In [Fig. 12b, c](#page-14-0), the morphologies of samples could be well maintained after annealing. The ZIF67 derived Co₃O₄ adjusted the electromagnetic parameters and enhanced the magnetic loss. Unique 3D structure of the COCF contributed to the scatterings of EMWs and the movement of carriers ([Fig. 12d\)](#page-14-0). Finally, the best sample had an RL_{min} of −46.58 dB and an EAB of 5.4 GHz. Zhao and his coworkers [\[138\]](#page-23-12) found that under the catalysis of Co nanoparticles, 1D CNTs would grow on the surface of the MF-derived 3D carbon foam (Co/CMF). The authors proposed that CNT whiskers enhanced the electrical conductivity (3.7 \times 10⁻² S m⁻¹), the

[Figure 12](#page-14-0) (a) XRD of ZIF-67-loaded carbon foam before (ZIFCF) and after (COCF) annealing. SEM images of the (b) ZIFCF and (c) COCF (the insets exhibit the magnified SEM images). (d) Schematic of the EMW adsorption mechanisms for COCF. Reprinted with permission from Ref. [\[137\]](#page-23-11). Copyright 2021, Elsevier.

thermo-oxidative stability, and elasticity of the composite. Hierarchical structures formed abundant conductive networks, and Co nanoparticles enhanced the magnetic loss. As a result, the Co/CMF showed an RLmin value of −46.2 at 2.0 mm, the corresponding EAB was 3.9 GHz. Ceramic materials such as SiC are considered to have potential as EWAMs. Li *et al*. [\[139\]](#page-23-13) fabricated SiC/MF-derived carbon foam composites (S_{nw}SCF) by chemical vapor deposition (CVD) and chemical vapor infiltration (CVI) processes. Carbon foam, SiC coating, and SiC nanowires formed the hierarchical 3D structure, which was favorable for EMW absorption. The optimal RL_{min} and EAB of SnwSCF reached −31.216 dB and 4.1 GHz at 1.5 mm. Zhao *et al*. [\[140\]](#page-23-14) loaded $Fe₃O₄$ magnetic nanoparticles on melamine-formaldehyde resin and then carbonized the composite to obtain magnetic graphite-like C_3N_4/c arbon foam (MCMF). The magnetic particles (α -Fe, Fe₃C or Fe₃O₄) increased the magnetic loss of the material to a certain extent. More importantly, graphitelike C3N4 enriched the interfacial polarization and optimized the impedance matching, making the sample achieve an RL_{min} of −47.38 dB at 3.90 mm.

Apart from melamine-formaldehyde resin, other resins also have potentials as 3D carbon precursors. Li and his group [\[141\]](#page-23-15) reported a phenolic foam-derived magnetic carbon foam (MCF), which showed a solid 3D foam architecture with interconnected cells and decorated magnetic particles such as α -Fe, Fe₂O₃ and Fe3C ([Fig. 13a, b](#page-15-0)). By changing the foaming process, the samples had different cell-wall thicknesses. The authors found that the conductivity of samples increased with the cell-wall thickness, which would further affect the EMW absorption behavior of the MCFs. Through controlling the thickness of cell walls, the MCF achieved an RL_{min} of -54.02 dB at 3.05 mm [\(Fig. 13c\)](#page-15-0).

Some 3D carbon materials can also be obtained through the

polymerization and carbonization of organic components. Liu *et al*. [\[142\]](#page-23-16) developed a N-doped porous CA (NPCA) by a gelatin process of rigid organic polymer aerogel and a subsequent pyrolysis process. As the heat treatment temperature rose, N heteroatoms declined and electron vacancies increased, which resulted in the weakening of dipole polarization and the enhancement of interface polarization. Based on the electron density distribution obtained by first-principles calculations for each sample, it is found that the content of N heteroatoms and vacancies needs to be balanced to achieve the strong loss ability. Eventually, *via* an appropriate heat treatment, the RL_{min} and EAB of NPCA were up to −61.7 dB and 5.3 GHz, respectively. Similarly, Yang's group [\[143\]](#page-23-17) developed ferrite/CA composites $(Fe₃O₄/CA)$ by vacuum impregnation as well as the coprecipitation of iron ions. Utilizing sol-gel polycondensation of 1,3 dihydroxybenzene and formaldehyde, the CAs with low density and abundant pores were obtained. Ferrite was used as a regulator for the impedance matching. Eventually, the $Fe₃O₄/CA$ exhibited an RL_{min} of −57.0 dB at 5.3 mm and a broad EAB of 5.3 GHz at 1.8 mm.

Zhang's group [\[144\]](#page-23-18) reported a magnetic metal-implanted hierarchical porous carbon network (HPC/M), which was derived from poly(vinylpyrrolidone) (PVP) through the freezing-drying and carbonization processes. Water-soluble sodium chloride (NaCl) served as a soft template to form hierarchical porous structure. The existence of abundant oxygen-containing functional groups and defects in porous carbon brought about intensive dipole polarization. Magnetic Ni or Co not only enhanced the magnetic loss of the material but also promoted the dielectric loss of the material by catalyzing the graphitization of carbon. Finally, an excellent absorption with the RL_{min} of −58.7 dB at 2.9 mm was realized.

MCF. Reprinted with permission from Ref. [\[141\]](#page-23-15). Copyright 2020, Elsevier. (d) SEM image of the Fe₃O₄/Fe₃C-supported porous carbon. Reprinted with permission from Ref. [\[145\].](#page-23-19) Copyright 2021, Springer.

The preparation of 3D carbon fiber networks by electrospinning and calcination is a more convenient and controllable technique compared with the template method. Li's group [\[145\]](#page-23-19) synthesized porous magnetic absorbers *via* carbonizing Fe(acac)₃/polyacrylonitrile (PAN) composite fiber. After carbonization, the $Fe (acac)_{3}/PAN$ composites obtained by electrospinning were transformed into $Fe₃O₄/Fe₃C$ -supported porous carbon. This preparation process allowed magnetic particles to exist on the surface and in the inner of the fibers ([Fig. 13d](#page-15-0)), preventing the agglomeration of particles and the blocking of pores. At the carbonization temperature of 1000°C, The Fe₃O₄/ Fe3C-supported porous carbon obtained good magnetic loss capability, achieving an RL_{min} of -29.27 dB at 1.5 mm. Coincidentally, Wang *et al*. [\[146\]](#page-23-20) successfully synthesized a porous 3D hierarchical structure through electrospinning and carbonization. PAN and PVP were chosen as raw materials for preparing CNFs, and $Co_{0.2}Fe_{2.8}O_4$ magnetic particles were introduced to enhance the magnetic loss of the composites. As a result, this sample achieved an RLmin of −43.45 dB and an EAB of 5.85 GHz. Qiao *et al*. [\[147\]](#page-23-21) fabricated a kind of PVP-derived carbon fibers by electrospinning and carbonization. MnS nanoparticles were embedded into fibrous carbon to restrain the permittivity of carbon fibers, achieving improved impedance matching. As a result, the MnS/C nanocomposite fibers possessed strong EMW absorbing ability with an RL_{min} of −68.9 dB at 3.6 mm and an EAB of 7.2 GHz at 3.3 mm. Meanwhile, magnetic Co nanoparticles and MnO nanoparticles were also proposed to fabricate C/Mn/Co nanocomposite fibers [\[148\]](#page-23-22). Co nanoparticles could bring about magnetic loss, while MnO could serve as an impedance modulator. Finally, thanks to multiple loss mechanisms, rich heterogeneous interfaces, and multiple reflections, C/Mn/Co nanocomposite fibers achieved an EAB of 6.3 GHz, and an RLmin of −71.7 dB at 14.1 GHz and 2.6 mm.

Other 3D carbon materials

CNTs have attracted extensive attention from academia, due to their low density and high conductivity [[149–](#page-23-23)[151](#page-23-24)]. Recently, reports on preparation of 3D CNT foams and arrays also emerged [[152–](#page-23-25)[154](#page-23-26)]. Zhao's group [\[152\]](#page-23-25) developed 3D CNT foams by the resorcinol-formaldehyde resin template method. Subsequently, CNT foam/epoxy composites were obtained by the vacuum impregnation method. The highly porous structure alleviated the impedance mismatch, and the resin substrate with low dielectric loss made it easier for EMWs to enter the material. Finally, CNT foam/epoxy composites had an excellent RL_{min} of −42.13 dB. Zhu and her coworkers [\[154\]](#page-23-26) fabricated CoNi particles-encapsulated N-doped CNT arrays (CoNi@NCNTSs) with 3D architecture. CNT arrays provided lots of pores and interfaces, and the magnetic transition-metal particles induced eddy current loss. Moreover, defects, and N dopants led to dielectric relaxation loss, and consequently an RLmin of −49.82 dB was presented.

Some commercial 3D carbon materials such as carbon fiber felt and carbon cloth usually originated from PAN, have also been studied. These commercial materials are not only readily available but also suitable for large-scale production. These 3D carbon materials possessed interconnected conductive network and plentiful pores, which was in favor of EMW absorption. Dong's group [\[155\]](#page-23-27) prepared a carbon fiber felt with hydrothermal carbon (HC) and silicon-boron carbonitride (SiBCN) coating (HC-CF/SiBCN). HC coating protected the carbon fiber felt at low temperatures, while SiBCN, as a high-temperatureresistant component, ensured the oxidation resistance of the material above 1000°C. Tunability of effective EMW absorption was achieved by adjusting the thickness of HC coating. With the synergistic effect of HC and SiBCN, the impedance matching of HC-CF/SiBCN could be optimized and the RL_{min} was up to −52.08 dB at 1.8 mm. Meanwhile, the authors also fabricated SiOC/CFs by a precursor infiltration and pyrolysis processes. Methyltrimethoxysilane (MTMS) and dimethyldimethoxysilane (DMDMS) were selected as raw precursors [\[156\]](#page-23-28). The presence of SiOC ceramics greatly improved the high temperature oxidation resistance and mechanical stability of SiOC/CFs composites. As for EMW absorption, RL_{min} was up to −62.9 dB at 2.72 mm. Shui and his group [\[157\]](#page-23-29) also synthesized SiOC and SiC nanowires-loaded carbon fiber felts (SiOC/SiCnws/CFs) composites, which illustrated excellent mechanical and EMW absorption properties of ceramic-loaded carbon fiber felt. The RLmin and EAB of SiOC/SiCnws/CFs reached −48.2 dB and 3.06 GHz at 3.6 mm, respectively.

Based on the flexible and conductive characteristics, carbon cloth is suitable for the starting material of EWAMs. Liu *et al*. [\[158\]](#page-23-30) selected pre-treated carbon cloth as the substrate and loaded Co-MOF precursor on it. Subsequently, carbon cloths modified with N-doped porous carbon nanoplates and $CoS₂$ $(CC@NPC/CoS₂)$ were obtained after the carbonization and sulphuration processes. The hierarchical morphology is shown in [Fig. 14a–c.](#page-17-0) Carbon cloth could serve as an electron transport channel to ensure the conductivity of the composite, porous carbon could increase the refractions and reflections of EMWs, while embedded Co2S particles could effectively adjust the impedance matching. Under this synergistic effect, CC@NPC/ CoS₂ realized an RL_{min} of −59.6 dB and a wide EAB of 7.2 GHz [\(Fig. 14d, e](#page-17-0)). Yin *et al*. [\[159\]](#page-23-31) built an absorbing model based on 3D woven fabrics (3DWF) for finite element analysis. CST simulation demonstrated that the EAB increased with increasing thickness of 3D woven fabrics. In addition, smaller yarn cross section ellipse and larger fiber volume fraction led to better EMW absorption performance. In this study, a good match between theoretical and experimental values was shown in the frequency range of 1–15 GHz, which provided an important theoretical guidance for designing carbon fiber fabrics such as carbon cloth.

COMPARISON OF 3D CARBON MTERIALS

Here, we summarized the preparation processes and modification strategies of various carbon materials ([Fig. 15\)](#page-17-1). The properties of the above-mentioned representative materials were summarized in Tables [1–](#page-18-0)[4](#page-19-0) for comparison, respectively.

To sum up, among all kinds of 3D carbon materials, 3D graphene-based materials show lower filler loading, stronger RL_{min} and wider EAB overall. This can be attributed to the low density and high conductivity of graphene. Nevertheless, poor mechanical properties of 3D graphene render a vulnerable structure. High cost is also a major constraint on commercial application of graphene-based materials.

As for biomass-derived 3D carbon materials, they have incomparable advantages over other materials in terms of economy, environmental friendliness, and easy availability. Traditional biomass materials such as wood, peels, and seeds seem to require a larger filler loading, which may be attributed to the relatively high density. In sharp contrast, emerging biomass-

[Figure 14](#page-17-0) (a–c) SEM images of the CC@NPC/CoS₂ at different magnifications. (d) 3D and (e) 2D RL_{min} values of the CC@NPC/CoS₂. Reprinted with permission from Ref. [\[158\].](#page-23-30) Copyright 2020, Elsevier.

[Figure 15](#page-17-1) Preparation processes and optimization strategies of various carbon materials.

[Table 1](#page-18-0) EMW absorption performances of 3D graphene-based materials

Absorber	RL_{min} (dB)	EAB (GHz)	Thickness (mm)	Filler loading (wt%)	Ref
NGF	-53.9	4.56	3.5	5	$[64]$
rGO aerogel with I ⁺ modulation	-52.8	6.8	2.5	$\overline{2}$	$[65]$
GA spheres with hollow structures	-52.7	$\overline{}$	2.3	5	[66]
rGO aerogels with tunable pore structures	-61.63	7.75	3.3	0.74	$[70]$
Graphene/PA foam	-34.2	6.14	5.0	$\overline{}$	$[74]$
C@CoFe/rGO composite foam	-46.2		2.53	50	$[81]$
$CoFe2O4$ nanoparticles-embedded N-doped rGO	-60.4	5.92	2.1	20	$[82]$
rGO-Fe aerogel	-34.0	6.1	2.7	10	$[83]$
Nitrogen-doped rGO/MWCNTs composite aerogel	-46.3	Ξ.	1.9	15	[84]
CNTs/GA	-31.0	8.5	1.7	$\overline{4}$	$[85]$
3D nitrogen-doped rGO/MWCNT composite foams	-69.6	4.3	1.8	8	[86]
MXene/rGO composite aerogel with Ni nanochains	-75.2	5.4	2.15	0.64	$[87]$
MoO ₃ -doped WO ₃ nanoflakes decorated rGO aerogels	-51.7	6.24	2.95	8	$[91]$
Nitrogen-doped $rGO/SnO2$ composite aerogel	-62.3	-	3.5	30	$[92]$
Attapulgite/nickel nanowires/graphene	-47.0	5.74	2.0		$[93]$
"3D-2D-1D-0D" hierarchical aerogels	-55.1	5.0	1.9	15	$[94]$

[Table 2](#page-18-1) EMW absorption performances of biomass-derived materials

derived carbon materials such as cellulose and silk fibers show significantly lower filler loading, which may become a new trend [\[160\].](#page-23-32) However, the microscopic morphology, which depends on the original structure of biomass, is difficult to be customized, making it hard to find the optimal structure for EMW absorption. Furthermore, widely sourced biochar makes the performance consistency of the final product an issue worth considering.

For polymer-derived materials and other materials, some commercial materials, such as MF, carbon cloth, carbon felt, on

[Table 3](#page-19-1) EMW absorption performances of polymer-derived materials

[Table 4](#page-19-0) EMW absorption performances of other 3D carbon materials

the one hand, are readily available and have the potential for large-scale application. On the other hand, their structures can hardly be further adjusted. In addition, commercial carbon cloth and carbon felt tend to have relatively high density and high graphitization degree, so they are at a disadvantage in terms of filler loading. Simultaneously, the optimization of impedance matching needs to be seriously considered.

CONCLUSION

In this review, we summarized the research of 3D porous carbon-based EWAMs in the past three or four years. These EWAMs were divided into four categories according to raw materials: graphene materials, biomass-derived materials, polymer-derived materials, and other materials. Among them, some studies reported excellent EMW absorption performance, and some studies presented instructive conclusions, which are all beneficial to promoting the development of 3D porous carbonbased EWAMs.

We found that some recent studies are developing towards multi-functionalities and practicality. The development of multifunctionalities may find new application directions for these materials, making them continue to shine in the field of crossresearch. For example, some materials have explored the possibility of being used as sensing materials or wearable materials. In the meanwhile, the flame retardancy, cold resistance, hightemperature stability, mechanical strength, and compressibility of EWAMs have also attracted more and more attention, which shows that the academia is considering the application of the EWAMs in more demanding scenarios. Moreover, we also found that researchers turn their attention from traditional biomass

materials (such as wood and grain) to emerging biomass materials such as cellulose and silk, which means that both raw materials and preparation processes will be more low-carbon, sustainable and environmentally friendly. This is undoubtedly a desirable change. It is also worth noting that computer techniques such as first-principles calculations and finite element simulations are also increasingly appearing in recent research. This indicates that researchers have begun to understand the effect of materials on EMW absorption at the molecular or atomic scale, and to predict the possibility of materials in practical applications. The introduction of computer technologies provides advance guidance for the selection and design of materials and makes predictions about the actual performance in different application scenarios, which greatly reduces the blindness of material synthesis and enhances the possibility of practical applications.

At the same time, we should also realize that the current research still has some shortcomings. (1) Most of the studies are still stuck in the preparation of materials, the adjustment of process, and the regulation of morphology. However, the EMW absorption theory needs to be developed urgently. Few of the current studies can provide general conclusions and universal recommendations. (2) Although composite materials alleviate the problems of poor impedance matching, it is sometimes difficult to clarify the respective roles of different components. Meanwhile, composite materials also bring about the high density and poor corrosion resistance. (3) Among the studies summarized, few of materials were claimed to be mass-produced. Truly marketable materials need to be further developed.

In the end, 3D porous carbon-based EWAMs have promising

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prospects and deserve our unremitting efforts. Many of the results summarized here provide a good starting point for further studies and trials, but also that there is a lot of room for the improvement of 3D porous carbon-based EWAMs. In our opinion, on the premise of ensuring the EMW absorption performance, it is a bright road to consider more practical indicators and explore new application scenarios. Plus, utilizing computer technology to develop EMW absorption mechanisms and screen materials is also of far-reaching significance. We expect this review to enable the research community to be inspired by multitudinous 3D porous carbon-based EWAMs, thereby promoting the advancement of the entire research field.

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三维多孔碳基吸波材料的研究进展

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