

# Utilization of Industrial Waste for the Production of Cellulase by the Cultivation of *Trichoderma* via Solid State Fermentation

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**Abstract** The present study deals with the cultivation of *Trichoderma sp.* for the production of cellulase in lignocellulosic materials. The highest cellulase activity was determined under optimal conditions of pH (5.0), incubation temperature (30 °C), inocula concentration ( $2 \times 10^8$  spores mL<sup>-1</sup>) and particle size (500 μm). Maximum activity for raw palm kernel cake (PKC), defatted PKC, and vegetable waste (VW) substrates were achieved as 6.9 FPU g<sup>-1</sup>, 16.1 FPU g<sup>-1</sup> and 50.1 FPU g<sup>-1</sup> correspondingly. It was observed that defatted PKC served as a better substrate than raw PKC for cellulase activity. A comparative study for the production of enzymes via solid state fermentation (SSF) indicated that cellulase activity produced by *Trichoderma* was about 1-fold higher in PKCs. However, *Bacillus cereus* scored 2-folds higher activity than VW substrates. On the basis of the significant yield of cellulase activity, palm oil industry wastes can be successfully used for the production of cellulase. Thus, environmental pollution can be controlled by utilizing palm oil industrial wastes to generate value-added product (cellulase).

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## 1 Introduction

The enzymatic degradation of plant polysaccharides has been widely used in industry-related purposes, including paper, food and feed industry, as well as providing sustainable production of fuels and chemicals (Abu-Sharar et al. 2012; Jain et al. 2016; Kuhad et al. 2011). The main components of plant cell wall are polysaccharides, cellulose, hemicelluloses and pectin (Caffall and Mohnen 2009; Kuhad et al. 2011). Cellulose is a  $\beta$ -(1, 4)-D-glucan that exists in the cell wall of plants and strongly coordinated with hemicelluloses and lignin (Medve 1997; Ramos 1992). Owing to these characteristics, lignocellulosic materials are generally used for the production of biomolecules, liquid fuels, and chemical supplies. Therefore, it is critical to develop eco-friendly methods that are able to weaken the polymeric associations through biological processes such as enzymatic hydrolysis and fermentation (Al-Gheethi and Ismail 2014; Medve 1997; Ramos 2003). Lignocellulose is one of the most abundant feed stock raw materials for the fermentation process. The main product of lignocellulose fermentation is fermentable sugars, which can be easily utilized as the source of carbon by several microorganisms (Jørgensen et al. 2007; Sola et al. 2013). Fermentable sugars can be produced via solid state fermentation process using fungi in its natural habitat (Ibrahim 2008). Thus, by applying the solid state fermentation method, the cellulosic industrial waste can be utilized for the production of cellulase. The ability of the fungi to provide a set of carbohydrate-active enzymes has made it an efficient potential biomass for degradation of polysaccharides (Srivastava and Sharma 2014; Van and De Vries 2011). Filamentous fungal strains, such as *Trichoderma sp.*, are wood-degrading organisms that release a large quantity of cellulase and hemicellulase. There are three major components involved in the production of cellulase using fungi (endo glucanases) which have the ability to break down the internal glycosidic linkages; cellobio hydrolases that generate cellobiose from cellulose chain ends and  $\beta$ -glucosidases that produce glucose from the conversion of cellobiose. Other species, such as *Trichoderma reesei*, also produces cellulases and hemicellulases in a significant amount which can frequently be used for enzymatic saccharification of lignocellulosic materials. Among all wood-degrading fungi, *T. reesei* was studied as one of the most successful cellulases secreting species (Goyal et al. 1991; Shafawati and Siddiquee 2013; Teeri et al. 1998). Besides the degradation of polysaccharides, *Trichoderma* can also be used for the removal of organic and inorganic pollutants in industrial wastewaters (Al-Khashman 2009; Efaq et al. 2015; Keesari et al. 2015; Nik Norulaini Nik Ab Rahman et al. 2016; Nik Norulaini Nik Abd Rahman et al. 2014).

The extraction of oil from the palm oil industry generates a huge amount of palm kernel cake and vegetable wastes which have become a serious issue of environmental pollutions (Shafawati and Siddiquee 2013; Wong and Zahari 2011). The problem generated by these forms of waste disposal can be solved by transforming these wastes to value added products. Many studies related to the utilization of waste from the palm oil industry have been conducted worldwide (Ali and Sandi 2014; Sudiyani et al. 2013). However, the characteristics of the substrates used for the conversion of cellulose into fermentable sugars have remained unclear. Among the most influential characteristics are substrate accessibility, the degree of crystallinity, the degree of polymerisation as well as the distribution and composition of lignin (Palonen et al. 2004; Ramos et al. 1999; Teeri et al. 1998).

In this context, attention has been paid to utilize the palm oil industry waste for the production of cellulose via enzymatic fermentation. The fermentation process for the generation of animal feed was performed using PKC, which is a suitable source due to its high protein content (Mansour and Salem 2015; Wan et al. 2013; Wong and Wan Zahari 1992). A number of microbial isolates were applied during the conversion of PKC into the protein-rich feed. Some of the potential isolates included: *T. koninggi*, *T. viride*, *A. niger* and *A. terreus*. In spite of this, PKC can also be used as a substrate or a carbon source for the growth of fungal (Koyani et al. 2011; Moslim and Kamarudin 2014). The main aim of this study was to determine the cellulase activity of *Trichoderma sp.* using different particle sizes of PKC and vegetable wastes. In addition, other parameters such as the effect of pH, temperature, and inocula concentrations were examined for the optimal reaction of *Trichoderma* on the substrates. A comparison was also made by using *Bacillus cereus* as a cellulase producer.

## 2 Materials and Methods

### 2.1 Isolation and Identification of *Trichoderma Sp.*

The isolation of *Trichoderma* was carried out by using the same method described by Tengku Norsalwani (Norsalwani and Norulaini 2012; 2014). In this method, the sterilized chip of the oil palm wood was immersed into the commercially available agricultural fertilizer (Pro-Fil). It was cultured in a nutrient agar for seven days at room temperature ( $25 \pm 2$  °C), in the presence of white light. A portion of the seven-day cultured medium (wood chip) was transferred to a freshly prepared vegetable agar media (30 % w/w) and underwent an incubation period of five days at  $30 \pm 2$  °C. 30 % vegetable agar (V8) was prepared by adding agar powder (Merck) with mixed vegetable juice (consisting of a vegetable juice blend with concentrated juices of tomatoes, carrots, celery, beets, parsley, lettuce, watercress and spinach). A small portion (2 mm<sup>3</sup>) of the culture was sub-cultured in a freshly prepared V8 media to maintain its viability. The identification of the cultured fungal medium was carried out on the basis of colonial morphology and Scanning Electron Microscopy (SEM) analysis (Bushra et al. 2015; Nabi et al. 2011; Shahadat et al. 2012).

### 2.2 Sample Preparation

A sample of PKC was obtained from the palm oil industry. One portion of the sample was immediately stored at 4 °C in a refrigerator for further use. Another portion of PKC (labeled as defatted) was prepared by applying soxhlet oil-extraction technique using hexane (as a solvent with hexane) for 8 h in order to remove the residual oil inside PKC (Khosrokhavar et al. 2014; Philippi et al. 2016). The solvent of the sample was evaporated using a rotary evaporator, and the defatted PKC was kept at 4 °C for further use. Meanwhile, fresh vegetable wastes were collected from a local market in Penang, Malaysia. The vegetables were dried at 60 °C in an oven for 24 h. The raw PKC, defatted PKC and dried vegetables were ground and screened in a sieve shaker to obtain mesh sizes of three ranges: (1)  $\leq 250$   $\mu\text{m}$ , (2)  $> 250$   $\mu\text{m}$  to  $\leq 500$   $\mu\text{m}$  and (3)  $> 500$   $\mu\text{m}$  to  $\leq 1$  mm, respectively.

### 2.3 Cultivation of Fungal Spore

The broth for the cultivation of fungi was prepared by mixing 163 mL of V8 solution and 380 mL sterile distilled water into 500 mL Erlenmeyer flask. The pH of the media was

adjusted to pH 5.0 and autoclaved at 121 °C, 0.1 MPa for 15 min. About one block (1 cm × 1 cm) of *Trichoderma* sp. was cut from the periphery of the culture (the most activated growth part) that was inoculated into a sterile liquid of V8 media. The liquid was further incubated (5 days at 30 °C, 150 rpm) on a rotary shaker. The incubated broth and its biomass were collected by filtration. Collected biomass was rinsed with distilled water to remove the impurities. Finally, haemocytometer was employed to determine the conidia.

## 2.4 Fermentation and Extraction of Fungi

The fermentation of the fungus was performed by using Mandel's medium. The Mandel's medium was formulated with a fixed amount (g) of each salt in g L<sup>-1</sup>: (1) urea, 0.3; (2) peptone, 0.75; (3) yeast extract, 0.25; (4) (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 1.4; (5) KH<sub>2</sub>PO<sub>4</sub>, 2.0; (6) CaCl<sub>2</sub>, 0.3; (7) MgSO<sub>4</sub>·7H<sub>2</sub>O, 0.3; and trace elements (mg L<sup>-1</sup>): (1) FeSO<sub>4</sub>·7H<sub>2</sub>O, 5; (2) MnSO<sub>4</sub>·4H<sub>2</sub>O, 1.6; (3) ZnSO<sub>4</sub>·7H<sub>2</sub>O, 1.4 and (4) CoCl<sub>2</sub>·6H<sub>2</sub>O, 20.0 (Ryu and Mandels 1980). The Mandel's medium, the trace elements, and the PKC substrates were autoclaved separately at 1.03 × 10<sup>-5</sup> Pa, 121 °C for 15 min. The flasks were cooled down at room temperature (25 ± 2 °C) and a fixed amount of Mandel's medium (2 mL) and sterilized trace element (1 mL) were added to the substrate (5 g). After that, the PKC substrates were inoculated with different amounts of fungi filtrates: (1) 2 × 10<sup>8</sup>, (2) 2 × 10<sup>7</sup>, (3) 2 × 10<sup>6</sup> and (4) 2 × 10<sup>5</sup> spores mL<sup>-1</sup> in the inocula filtrates while the control was prepared without fungi inoculation. Entire samples and controls were incubated for five days at an ambient temperature. The same procedure was also used for the vegetable waste.

For the extraction of the enzyme, a small portion of distilled water (20 mL) was added to each flask containing fermented PKCs. All the flasks were vigorously shaken for 30 min at 200 rpm. The biomass of the suspension was separated by using filter paper (Whatman No.1). The supernatant was employed as a source of crude enzyme. The procedure was repeated with a different treated raw and defatted PKC as well as vegetable waste.

## 2.5 Evaluation of Enzyme Activity of Different Assay at Different Conditions of pH and Temperature

The enzymatic activity of the fungi was determined using filter paper assay tests for the saccharifying cellulose (Ghose 1987; Ryu and Mandels 1980). In this experiment, 1 mL of 0.05 M citrate buffer of varying pH, 3.0, 4.0, 5.0, 5.5, 6.0 and 7.0 (warmed at 40 °C) were added to the test tube containing filter paper (1 cm × 6 cm) as a source of cellulose. A fixed volume (0.5 mL) of sample solution (supernatant) was added to each citrate buffer solution. The solution was mixed thoroughly and heated at 60 °C for 60 min (using a water-bath). A fixed volume of DNS solution (3 mL) was added to stop any enzymatic reaction. The test tubes were again boiled to develop color and cooled at 25 ± 2 °C. The absorbance of all the solutions was determined at 540 nm, and the activity of the enzyme was calculated in terms of FPU mL<sup>-1</sup>.

## 2.6 Statistical Analysis Using ANOVA

All the data were expressed as mean ± standard deviation (SD) for at least triplicate analyses on the same sample. The data were analyzed using one-way analysis of variance (ANOVA) with 95 % confidence intervals using Minitab 15 software.

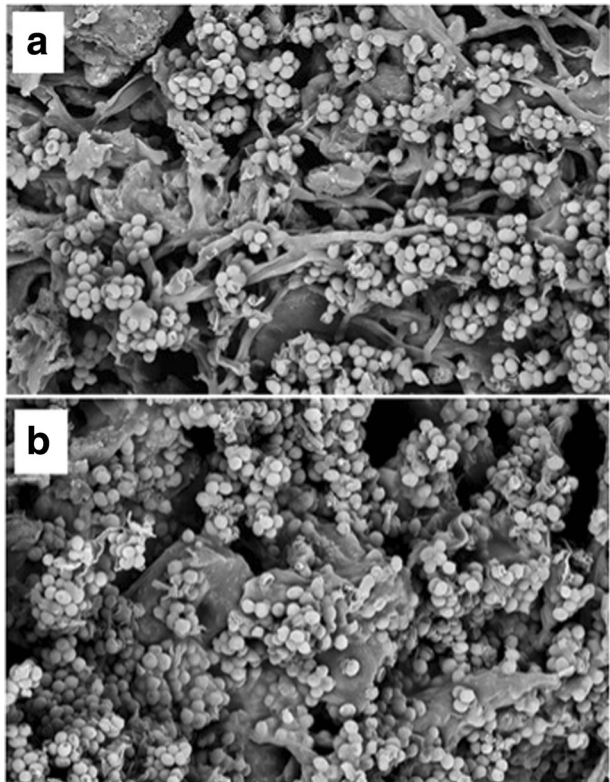
### 3 Results and Discussion

The production of cellulase from the fungal spores (Fig. 1) is known as one of the most powerful enzymes for cellulose hydrolysis (Beldman et al. 1985). Therefore, attention has been paid to produce cellulase via enzymatic hydrolysis from the renewable source by recycling waste materials. The production of cellulase from the fungal enzymatic reaction depends on a number of factors such as the substrate, substrate concentration, temperature, pH, and incubation period (Nataraja et al. 2010). Generally, enzymes demonstrate maximum activity under the range of different pH (3–7) and temperature (40–60 °C) values.

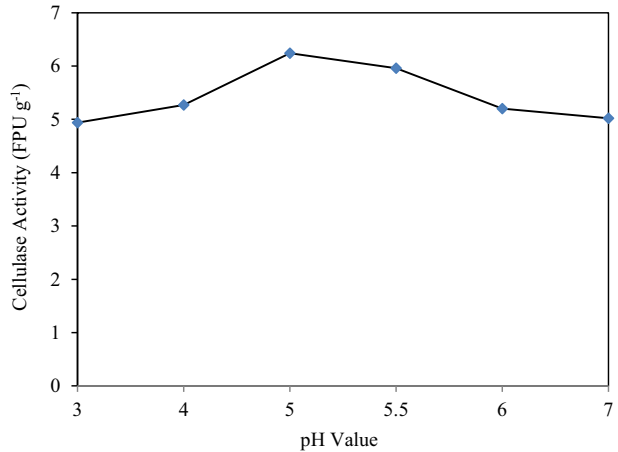
#### 3.1 The Effect of pH on Cellulase Activity

The pH of a medium plays an important role in the production of a cellulase that uses a natural catalyst (fungi). It is inferred in Fig. 2 that pH = 5 is found to be the optimal pH for cellulase assay using *Trichoderma* sp. as it provides a significant stability to the enzymes (Latifian et al. 2007; Nataraja et al. 2010). Owing to this noticeable activity, *Trichoderma* sp. has been successfully used for enzymatic saccharification of lignocellulosic materials (Fujii et al. 2009). Under optimal conditions of pH and temperature, these enzymes can easily break down cellulose to yield glucose.

**Fig. 1** SEM images of (a) substrate inoculated with fungal spores that developed into mass of hyphae and more spores and (b) substrate inoculated with mycelial plug that produces large number of spores



**Fig. 2** Cellulase activity using *Trichoderma* sp. measured at different assay pH



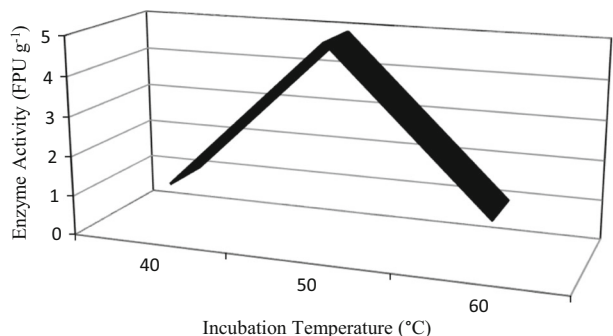
### 3.2 The Effect of Temperature

Besides pH, the temperature of the medium also affects the activity of an enzyme. The best temperature for the enzyme activity was at 50 °C which is achieved at about 5 FPU g<sup>-1</sup> efficiency of *Trichoderma* sp. (Fig. 3). Incubation at higher temperature reflected lower enzyme activity. An enzyme is a secondary metabolite produced during the exponential growth phase and the incubation at high temperature can lead to poor growth. This resulted in a reduction in enzyme yield (Sabu et al. 2002). The optimum growth temperature for *Trichoderma* sp. was considered at 30 °C (Norsalwani and Norulaini 2012), while the optimum temperature for maximum cellulase activity was found at 50 °C. Similar results were also observed during the evaluation of cellulase activity by *Trichoderma reesei* at 50 °C (Latifian et al. 2007). The effect of temperature on the cellulose activity of enzyme in the crude extract of fungi derived from solid waste showed that most of the cellulase enzymes demonstrated optimal activity at 55 °C (Bradley et al. 1982; Chandra et al. 2010; Lu et al. 2003). Previous studies on *Aspergillus* and *Trichoderma* sp. suggested that strain variations of the microorganisms affect the optimal temperature for cellulase production (Gautam et al. 2011).

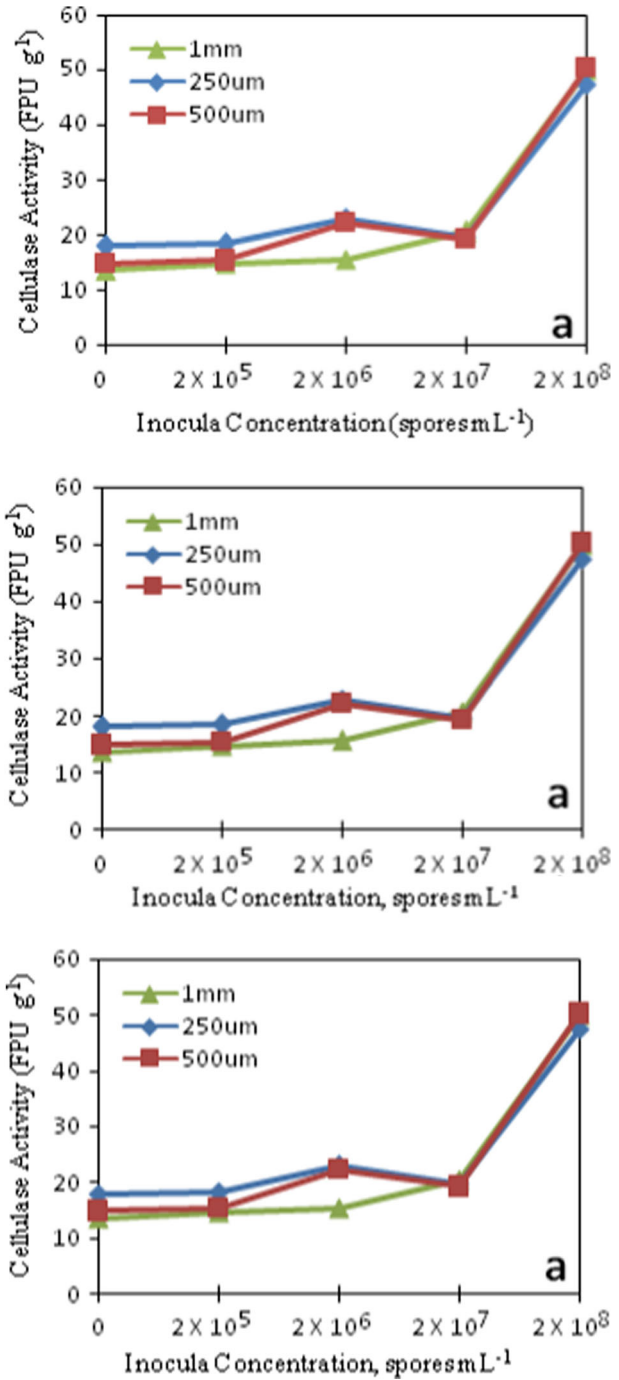
### 3.3 Effect of Concentration

The effect of inoculum concentration is studied to examine the maximum activity of cellulose (Fig. 4a–c). It is anticipated that the inoculum in the form of spores will eventually germinate

**Fig. 3** Cellulase activity using *Trichoderma* sp. measured at different assay incubation temperature



**Fig. 4** Cellulase activity of *Trichoderma* by varied inocula concentration on different substrate: **a** Vegetable waste; **b** Defatted PKC; **c** Raw PKC



and proliferate into the mycelial mass of the fungus. The cellulase is produced by boosting the mycelial mass. Hence, a larger mass boosts up the cellulase excretion. By increasing the

inoculum concentration from  $2 \times 10^5$  to  $2 \times 10^7$  spores  $\text{mL}^{-1}$ , a small change in the cellulase activity was observed. The concentration was increased up to  $2 \times 10^8$  spores  $\text{mL}^{-1}$  where the enzyme production became maximized. It was revealed that the increase in the inoculum concentration also increased the number of fungal spores as it enhanced the production of the enzyme as well as the growth of the fungal biomass (Zhang and Sang 2012). The enhancement of cellulase activity by *Trichoderma* sp. in both raw and defatted PKC was about 1-fold while the vegetable waste demonstrated the highest cellulase activity (2-folds). Thus, the increment in inoculum concentration results in a positive effect on cellular activity as shown in Fig. 4a–c. Lower inoculum concentration requires a longer time for the cell germination to proliferate into a vegetative biomass of fungi which induces the cellulase production and utilizes the substrate. Decrease in enzyme production is due to the concurrent depletion of nutrients which also recede the fungal mycelia growth and its metabolic activities (Kashyap et al. 2002). A synergic balance between the proliferating biomass and available nutrient yields an optimal activity of enzyme synthesis (Ramachandran et al. 2004).

### 3.4 Effect of Particle Size

The activity of cellulase mainly depends on the efficiency of exo and endo-splitting glucanases with regards to time. However, the effect of substrate particle size can be determined by examining their effects on the saccharification of cellulose. As shown in Figs. 4a–c, the highest enzyme activity (2-fold) of all three samples, i.e., (a) vegetable waste, (b) defatted PKC, and (c) raw PKC, are observed by using 500  $\mu\text{m}$  inocula of vegetable waste followed by 250  $\mu\text{m}$  and 1 mm, respectively (Goyal et al. 1991). Similar trends were also achieved using defatted PKC and raw PKC which resulted in lower enzyme activity (1-fold) compared to vegetable waste (Figs. 4b and c). Thus, the substrate particle size positively affects the cellulase activity. The reduction of substrate particle size makes it readily usable for the fungi because of decreasing crystallinity and degree of polymerisation, the increasing surface area as well as the bulk density of the raw materials. As a result, more cellulase is produced to break down the cellulosic compounds (Awafo et al. 2000).

It was also scrutinized that small size particles of palm oil empty fruit bunches (400  $\mu\text{m}$ ) produced high cellulase activity due to the larger specific surface area in fine particles but low porosity property (Tao et al. 1997). Lower porosity may cause less penetration of the fungal hypha into the pores of the substrate, so fungal growth can only be observed on the surface of the substrate. By using larger substrate particle size (> 400  $\mu\text{m}$ ) during fermentation, a network of aerial hypha grows into the inter-particle space for low fungal growth on the surface of substrate particle which resulted in decreasing enzyme activity (Krishna and Chandrasekaran 1996; Tao et al. 1997). Smaller particle size provides a larger surface area for the microbial attack; however, it faces difficulty in respiring due to the limited availability of inter-particle space. In contrast, larger particles provide better respiration opportunities with a lesser surface area (Pandey et al. 2000). During the bioprocess optimization, a varied range of particle size is applied to reduce the cost. The wheat bran, which is considered as the most commonly used substrate in SSF, is obtained in two forms: fine and coarse. The former contains a smaller particle size (mostly smaller than 500–600  $\mu\text{m}$ ) while the latter is larger.

### 3.5 Cellulase Activity of Different Wastes as Source of Carbon

The cellulase activity for vegetable waste is demonstrated at 50 FPU  $\text{g}^{-1}$  (Fig. 4a), while only 16 FPU  $\text{g}^{-1}$  is observed using PKC and defatted PKC (Figs. 4a and b). Overall, the cellulase activity measured on the vegetable waste was higher than both types of PKCs with an increment



of 2-fold of cellulase activity. Thus, different substrates showed significant effects on cellulase activity. The difference in the cellulase activity can also be used by distinctive substrate morphologies in their outward appearance. These materials comprised about 40–50 % cellulose, 20–30 % hemicellulose with lesser amounts of lignin in cereals and herbaceous plants with a higher amount in forestry residues (e.g., sawdust) (Wyman 2008). The PKC obtained from the kernels were similar to the hardwood which contained a higher lignin content compared to other substrates (which belong to the cereal family) (Milala et al. 2009). Lignin, a film formed around the cellulose could restrain or slow down cellulase from hydrolysing the cellulose. Therefore, it may affect the secretion of cellulase by the microorganism as it can be observed within the PKC substrate. Low cellulase activity was also observed by using sawdust (from hardwood) as a substrate (Ojumu et al. 2003). Meanwhile, more fruit juice was extracted from the mango pulp using *Trichoderma* sp., despite the high amount of polysaccharides in the pulp (Buenrostro et al. 2010). This may be due to the fact that the polysaccharides in the pulp can be easily degraded to fermentable sugars using filamentous fungus. Enzyme activity is substrate-dependent which means that different types of polysaccharides structure of the substrate affect the enzyme activity differently. In addition, the cellulase activity in defatted PKC was measured as half when raw PKC was used as a substrate. After the expeller pressing oil extraction process, about 6–8 % w/w of the residual oil remained in the PKC. The high lipid content of PKC can affect the growth of microorganisms and enzyme productions as a result of its poor water absorption capacity which can prevent oxygen diffusion within the substrate or biomass (Pang et al. 2006). A comparison of three different substrates showed that vegetable waste demonstrated the highest cellulase activity (50 FPU g<sup>-1</sup>).

### 3.6 A Comparative Study of the Production of Cellulase Using *Trichoderma* and *Bacillus Cereus*

A comparative study of *Trichoderma* and *Bacillus cereus* in terms of pH, concentration and temperature was carried out to examine the production of cellulase activity. It is inferred from Table 1 that in comparison to *Bacillus cereus*, *Trichoderma* showed maximum pH and temperature for the production of cellulase activity. It might be due to the higher tolerance capacity of *Trichoderma* sp. in alkaline and warmer conditions. In terms of cellulase activity, *Trichoderma* demonstrated the maximum cellulase activity using 10<sup>8</sup> inocula while *B. cereus* covered the maximum activity by using inocula of the lower concentration (10<sup>6</sup> cells mL<sup>-1</sup>). Pang et al. (2006) examined the maximum level of F Pase by using a higher concentration of *Trichoderma* (1x10<sup>8</sup> spores mL<sup>-1</sup>) on sugarcane bagasse: palm kernel cake (Pang et al. 2006). Thus, the marginal differences in cellulase activity of the fungal and bacterial were of 1-fold and 2-fold increment by using *Trichoderma* and *B. cereus*, respectively, after 5 days of

**Table 1** Optimum properties for the production of cellulase activity by *Trichoderma* sp. and *Bacillus cereus*

Properties	<i>Trichoderma</i>	<i>Bacillus cereus</i>
Optimum pH	5.0	4.0
Optimum temperature	50 °C	40 °C
Inocula concentration	2 x 10 <sup>8</sup>	1 x 10 <sup>6</sup>
Substrate particle size	500 µm	500 µm
Most suitable substrates	Vegetable wastes & defatted PKC	Vegetable wastes & defatted PKC

fermentation process on the vegetable substrate. Therefore, *Trichoderma* sp. and *B. cereus* have the potential to secrete more cellulase during the degradation of cellulose depending on the type of substrates used as the composition of the substrate differ from one to another.

## 4 Conclusions

Palm kernel cake and vegetable wastes have potential to produce cellulase using *Trichoderma* sp. via solid state fermentation. The optimal conditions for the maximum production of cellulase were achieved at pH 5.0 and 30 °C using  $2 \times 10^8$  mL<sup>-1</sup> spores of inocula. Among the three wastes, the maximum cellulase activity was obtained by *Trichoderma* on vegetable waste. On the basis of particle size, the inocula of 500 µm demonstrated the most significant cellulase activity in all waste samples. *Trichoderma* sp. can be effectively used for the production of cellulase enzyme by utilizing the lignocellulosic waste from the palm oil processing industry including palm kernel cake (raw PKC or defatted PKC) or domestic vegetable waste, either for commercial or industrial purposes. Thus, to create a pollution free environment, palm oil industrial wastes can be utilized for the production of the value-added product (cellulase).

PKC, Palm Kernel Cake; VW, Vegetable Waste; SSF, Solid State Fermentation; Sp., Species; *T. reesei*, *Trichoderma reesei*; *T. koningii*, *Trichoderma koningii*; *T. viride*, *Trichoderma viride*; *A. terreus*, *Aspergillus terreus*; V8, Vegetable juice; SEM, Scanning Electron Microscope; Rpm, Revolution per minute.

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