



Integration of Cu-Doped TiO₂ Nanoparticles on High Surface UV-Laser-Induced Graphene for Enhanced Photodegradation, De-icing, and Anti-bacterial Surface Applications

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Abstract

The increasing demand for versatile graphene-based materials, incorporating semimetal nanoparticles (NPs), is driving contemporary societies towards platforms that harness solar radiation for biocidal activity, de-icing, and photodegradation. This study investigates the photoinduced antibacterial activity, de-icing, and photocatalytic properties of Cu-doped TiO₂/Ultraviolet (UV)-Laser-Induced Graphene (LIG). Cu-doped TiO₂/UV-LIG exhibits considerable promise when subjected to solar radiation, particularly in applications such as de-icing, photodegradation and antibacterial efficacy. Characterized by nanopores and a surface area of 396 m²/g, Cu-doped TiO₂/UV-LIG achieved a noteworthy temperature of 91.7°C under 1 SUN irradiance, thus establishing a significant milestone in the field of LIG. Initially, it demonstrated exceptional phenol degradation efficiency at 86%, and this efficiency remained noteworthy at 83% even after undergoing five cycles of use, thus emphasizing its enduring degradation capacity. Moreover, at 0.5 SUN intensity, it demonstrated remarkable efficacy in eradicating over 99.999% of foodborne pathogens.

Keywords Laser-induced graphene · TiO₂ · Foodborne pathogen · De-icing · Photodegradation · Antibacterial

1 Introduction

Semiconductor nanoparticles (NPs) hold great promise for driving light-induced processes like solar fuel generation, photocatalytic pollutant remediation, and converting solar

energy into electricity [1–3]. Harnessing these materials alongside light offers a pathway to reduce reliance on fossil fuels and address pressing environmental challenges [4]. However, the persistent challenge of severe recombination of photogenerated charge carriers, especially in semiconductors with multiple cations, remains a significant bottleneck [4, 5]. This issue often results in shortened lifetimes of photoexcited electrons and holes, leading to reduced quantum efficiency in various light-driven applications. Conversely, the combination of semiconducting oxides with laser-induced graphene (LIG) has garnered significant interest recently [6–9]. This is partly due to LIG's ability to enhance charge separation and transport through its honeycomb sp² network structure. Because of their large surface area and distinctive characteristics, these materials are ideal for uses like photothermal heating and solar-triggered photocatalysis; furthermore, LIG exhibits outstanding anti-biofouling properties and has been utilized in antibacterial devices activated through electrothermal or photothermal means. [10–12]. The bactericidal and photothermal heating capabilities of LIG can be improved by embedding semimetal NPs in the graphene sheets of LIG surface to form an interconnected open-cell network [13–15]. Ultraviolet (UV) lasers can be

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used to create fine and precise graphene patterns with a high surface area and form metal oxide nanoparticles (MONPs) on the surface. UV-LIGs, as compared with traditional LIGs produced using visible or infrared lasers, offer several advantages and unique properties, including reduced thermal damage to the substrate or target material [16–18].

In this context, high-surface area Cu-doped TiO₂/UV-LIG exhibiting an excellent photo-based antibacterial performance was synthesized using UV-pulsed laser. Titanium dioxide (TiO₂), a semiconductor material, exhibits photocatalytic activity under UV light, and the addition of Cu enhances antibacterial and photocatalytic properties. Therefore, the bimetallic Cu-doped TiO₂ materials produced in this study exhibited an outstanding photocatalytic performance [19, 20]. Furthermore, the incorporation of large surface area graphene extends the light absorption range of traditional TiO₂ photocatalysts, allowing them to respond to both UV and visible light [21, 22]. The photodegradation, de-icing, and antibacterial efficacy of the prepared Cu-doped TiO₂/UV-LIGs with different surface areas were thoroughly assessed under simulated solar irradiation.

2 Materials and Methods

2.1 Materials

All reagents were obtained from commercial suppliers and used without further purification. A 125- μm thick commercial PI film was provided by DuPont™ Wilmington (Wilmington, DE, USA). CuCl₂ and TiCl₄ solutions (1 wt. %) were obtained from Sigma-Aldrich (St. Louis, MO, USA). The laser beam was delivered using a Galvano scanner (HurrySCAN III 14, SCANLAB, Puchheim, Germany) and an F- θ lens with a 105.9 mm focal length (S4LFT4100/075 Telecentric Scan Lens, Sill Optics GmbH, Wendelstein, Germany). Table S1 (Online Resource 1) provides the Galvano scanner specifications.

2.2 Fabrication of the Cu-Doped TiO₂/UV-LIG Composite Films

Figure 1 schematically depicts the Cu-doped TiO₂/UV-LIG composite preparation process. Figure S1 (Online Resource 1) shows photographic images and a diagram of the customized pulsed laser system operating at a wavelength of 355 nm. Table S2 (Online Resource 1) lists the specifications of the 355 nm UV pulsed laser. The Cu-doped TiO₂/UV-LIG composite films were fabricated using a unidirectional laser processing strategy, as shown in Fig. 1a. An initial laser irradiation, set at a power of 1.2 W and scanning speed of 60 mm s⁻¹, at room temperature (approximately 23–25 °C) was employed to create a hydrophilic and porous pattern

on the LIG surface, as depicted in Fig. 1b. Subsequently, the UV-LIG surface was treated with 2.5 μL of 1 M CuCl₂ and 5 μL of 1 M TiCl₄, as illustrated in Fig. 1c. A second UV laser irradiation on the metal chloride solution-coated UV-LIG substrate can induce the hydrothermal synthesis of MONPs [23, 24]. Copper-doped TiO₂ NPs were uniformly dispersed on the UV-LIG using secondary laser irradiation. The dynamic fluence and overlapping factor (O_f), which regulate the UV-LIG shape as well as the distribution and size of NPs, can be easily controlled by adjusting the laser scanning speed. Table S3 (Online Resource 1) lists the laser beam conditions used to fabricate the Cu-doped TiO₂/UV-LIG samples. To examine the changes in the shape and chemistry of the Cu-doped TiO₂/UV-LIG influenced by the dynamic fluence and O_f , the samples were categorized into three types according to their corresponding dynamic fluence, namely, low fluence (13 J/cm² at 100 mm s⁻¹), medium fluence (21.66 J/cm² at 60 mm s⁻¹), and high fluence (65 J/cm² at 20 mm s⁻¹) samples. Figure 1d shows a diagram showing the Cu-doped TiO₂ NPs/UV-LIG with antimicrobial properties based on synergistic effect including graphene edge, photothermal heating and reactive oxygen species (ROS).

2.3 Characterizations

The morphologies of the Cu-doped TiO₂/UV-LIG samples were examined using field-emission scanning electron microscopy (FE-SEM; TESCAN MIRA 3 LMH In-Beam detector, Brno, Czech Republic). The compositions and chemical bond states of the Cu-doped TiO₂/UV-LIG samples were analyzed using X-ray photoelectron spectroscopy (XPS; Multilab 2000, THERMO VG SCIENTIFIC, Waltham, MA, USA.) A Raman spectrometer (NRS-5100, JASCO International Co., Ltd., Tokyo, Japan), employing a 532-nm excitation line, was used to further confirm the formation of the Cu-doped TiO₂/UV-LIG composites and characterize their properties. The surface areas and pore sizes of the samples were quantified using an Autosorb IQ instrument (Quantachrome, Boynton Beach, FL, USA).

2.4 Photodegradation Experiments

A primary 1000 ppm-concentration solution was carefully prepared by dissolving 1 g phenol (Sigma-Aldrich, purity 99%) in 1 L distilled water. This solution was stored in a light-impervious desiccated environment to prevent any unintended reactions that could compromise its concentration. Subsequently, a synthetic wastewater solution was produced by diluting the phenol stock solution with distilled water to achieve the desired concentration. The pH of this solution was adjusted using diluted sulfuric acid or sodium hydroxide solutions. The resulting solution

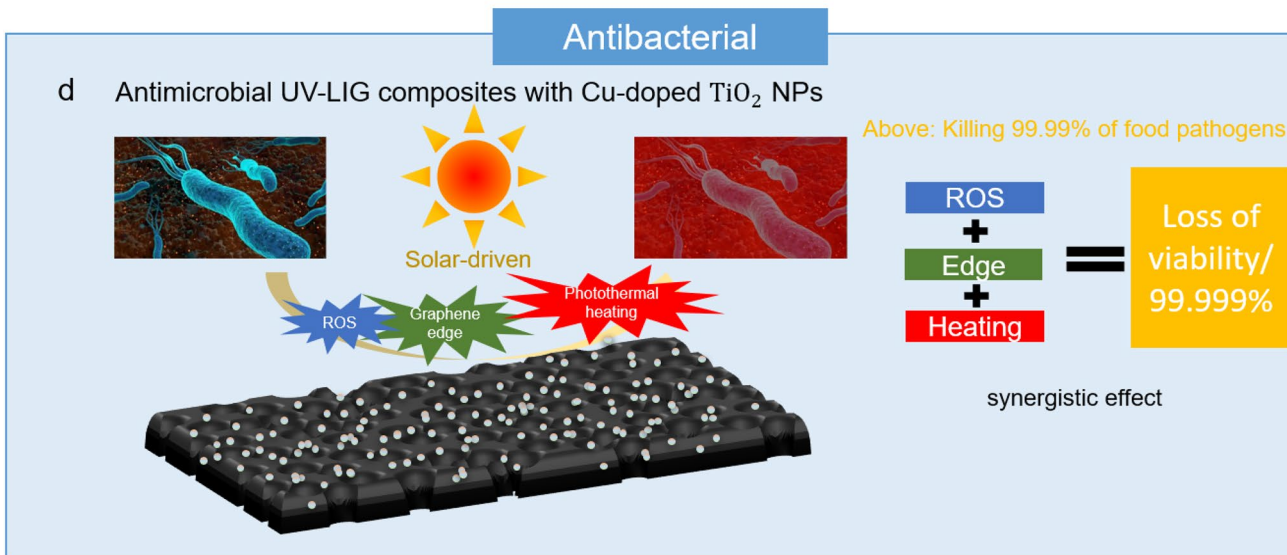
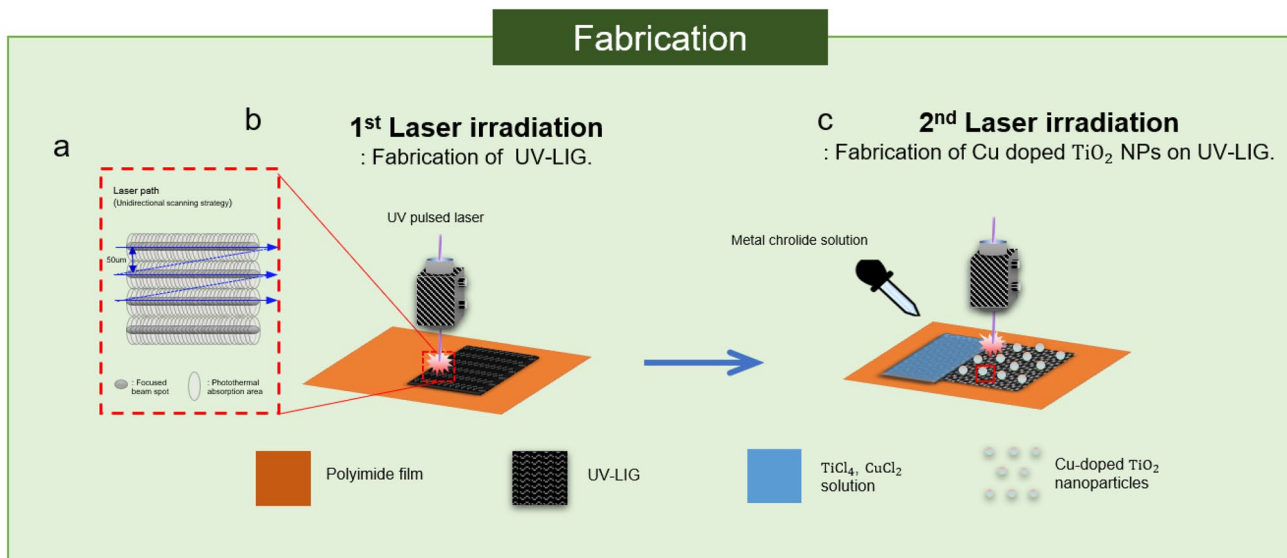


Fig. 1 Fabrication process of the Cu-doped TiO₂/UV-LIG composites: **a** schematic illustrating the laser pulse spot, **b** first irradiation of the PI film to produce porous UV-LIG, **c** second laser irradiation

with TiCl₄ and CuCl₂ solutions on UV-LIG for the fabrication of Cu-doped TiO₂ NPs, and **d** schematic illustration of the antimicrobial UV-LIG composites containing Cu-doped TiO₂ NPs

was introduced into the reactor, where a specific mass of the photocatalyst was incorporated. Samples (4 mL) were extracted at regular intervals of 30 min for subsequent analysis. All samples underwent a 15-min centrifugation process prior to analysis using a tabletop centrifuge (DAIGGER) to separate the suspended catalyst. A 2.5 mL aliquot of the centrifuged sample was subjected to further analysis. The photodegradation efficacy was further assessed using a high-performance liquid chromatography (HPLC) system employing a ZORBAX 300SB-C18 (4.6 mm × 250 mm × 5 µm) column. The phenol removal

efficiency under a solar simulator was determined by evaluating the phenol peak area obtained from the HPLC data using Eq. (1):

$$\text{Phenol degradation efficiency (\%)} = \left(1 - \frac{C_t}{C_0}\right) 100 \quad (1)$$

where C₀ and C_t denote the initial concentration of phenol and its concentration after time t during the catalytic reaction, respectively.

2.5 Bacterial Cultures

E. coli (O157:H7), *B. cereus* (NCTC 7464), and *S. typhimurium* (ATCC 14028) were acquired from the National Collection of Type Cultures (Colindale, London, UK) and the American Type Culture Collection (Manassas, VA, USA), respectively. These strains were stored in 30% (w/v) glycerol (Fisher Scientific, Itasca, IL, USA) at $-80\text{ }^{\circ}\text{C}$. Subsequently, the *E. coli*, *B. cereus*, and *S. typhimurium* cultures were streaked and incubated for 24 h at $37\text{ }^{\circ}\text{C}$ on tryptic soy agar (TSA, Difco, Detroit, MI, USA). Single colonies of each bacterium were then transferred to 50 mL tubes containing 30 mL tryptic soy broth (Difco, Detroit, MI, USA) and incubated overnight at $37\text{ }^{\circ}\text{C}$ under shaking at 150 rpm. Each incubated cultured cell suspension was centrifuged at 4000 rpm for 10 min at $4\text{ }^{\circ}\text{C}$ and washed twice using a sterile 0.85% saline solution to obtain purified cell pellets. The resulting cell pellets were resuspended and diluted to approximately 7 log CFU/mL in a sterile 0.85% saline solution, which served as the inoculum solution for subsequent experiments.

2.6 Treatment of Foodborne Pathogens Using the Cu-Doped UV-LIG Composite Films

The three Cu-doped UV-LIG composite films were treated using an inoculum solution of *E. coli*, *B. cereus*, and *S. typhimurium* to evaluate their inactivation effect on foodborne pathogens. A $100\text{ }\mu\text{L}$ aliquot of each inoculum solution was applied to the prepared LIG film surfaces ($1\text{ cm} \times 1\text{ cm}$) and exposed to 0.5 SUN for durations of 1 min and 5 min. An inoculum solution without the Cu-doped $\text{TiO}_2/\text{UV-LIG}$ composite film treatment was used as the control.

2.7 Microbiological Analysis

After treatment with the MONP-LIG composite films, the inoculum was transferred to a sterile glass test tube for recovery. Each recovered inoculum solution was serially diluted using sterile 0.85% saline. The microbial counts for *E. coli* and *B. cereus* and for *S. typhimurium* were determined using mannitol egg yolk polymyxin (MYP; Oxoid, Basingstoke, Hampshire, UK) and xylose lysine deoxycholate agar (XLD; Difco Laboratories, Detroit, MI, USA), respectively. The MYP and XLD plates were incubated at $37\text{ }^{\circ}\text{C}$ for 24 h. Each microbial count was performed in triplicate and expressed as log CFU/mL .

2.8 Statistical Analysis

All experiments were conducted thrice using a completely randomized factorial experimental design. The results are presented as a mean \pm standard deviation. One-way analysis

of variance was conducted using SPSS software (Statistical Package for the Social Sciences, version 19; SPSS Inc., Chicago, IL, USA), and Duncan's multiple range test was employed as a post-hoc test. The level of significance was set at $p < 0.05$.

3 Results

3.1 Morphological Characterizations

The SEM images in Fig. 2a show the presence of relatively large microscale Cu-doped TiO_2 nanoparticles produced using a high laser fluence on the outer surface. A higher resolution examination revealed the presence of interconnected Cu-doped TiO_2 NPs, which contributed to the substantially porous structure. Figure 2b shows that Cu-doped TiO_2 fabricated using a medium laser fluence formed on the porous structure. The well-developed porous UV-LIG shown in Fig. 2c, fabricated using a low laser fluence, exhibits interconnected TiO_2 NPs on the outer surface. Moreover, nanopores ($< 1\text{ nm}$) containing Cu-doped TiO_2 nanoparticles were formed.

3.2 Chemical Characterizations

Figure 3 shows the graphitic characteristics of the Cu-doped $\text{TiO}_2/\text{UV-LIG}$ composites. Each sample was measured thrice to obtain their Raman spectra. The Raman spectrum of Cu-doped $\text{TiO}_2/\text{UV-LIG}$ exhibits three major peaks. The D peak (I_D) appears at approximately 1330 cm^{-1} , indicating the presence of numerous defects or disorders. The G peak (I_G) at 1580 cm^{-1} represents the in-plane vibrational mode of sp^2 C atoms, whereas the 2D peak (I_{2D}) at 2700 cm^{-1} indicates a double resonance process involving two phonons [25–27]. The I_G peak broadened and shifted to lower wavenumbers, indicating defective graphene sheets with a significant number of edge sites and structural defects [27]. The I_{2D} peak also broadened and split into multiple peaks, suggesting the presence of multiple graphene layers [27–29]. The D and G peaks intensity ratio (I_D/I_G) is commonly used to gauge the degree of disorder or defects in the graphene lattice [28, 29]. The I_{2D}/I_G ratio also enables the assessment of the quality and structural properties, number of layers, and stacking order of graphene [13–15]. The I_{2D}/I_G intensity ratios for various graphene layers (> 4 , triple, double, and single) were 0.07, 0.30, 0.8, and 1.6, respectively [30]. Table 1 lists the I_D/I_G and I_{2D}/I_G ratios and in-plane crystallite size (L_a) of the LIG samples derived from the Raman peaks. The I_D/I_G ratio and Raman excitation laser energy ($\lambda_1 = 532\text{ nm}$) can be used to determine L_a (Eq. (2)) [31, 32]:

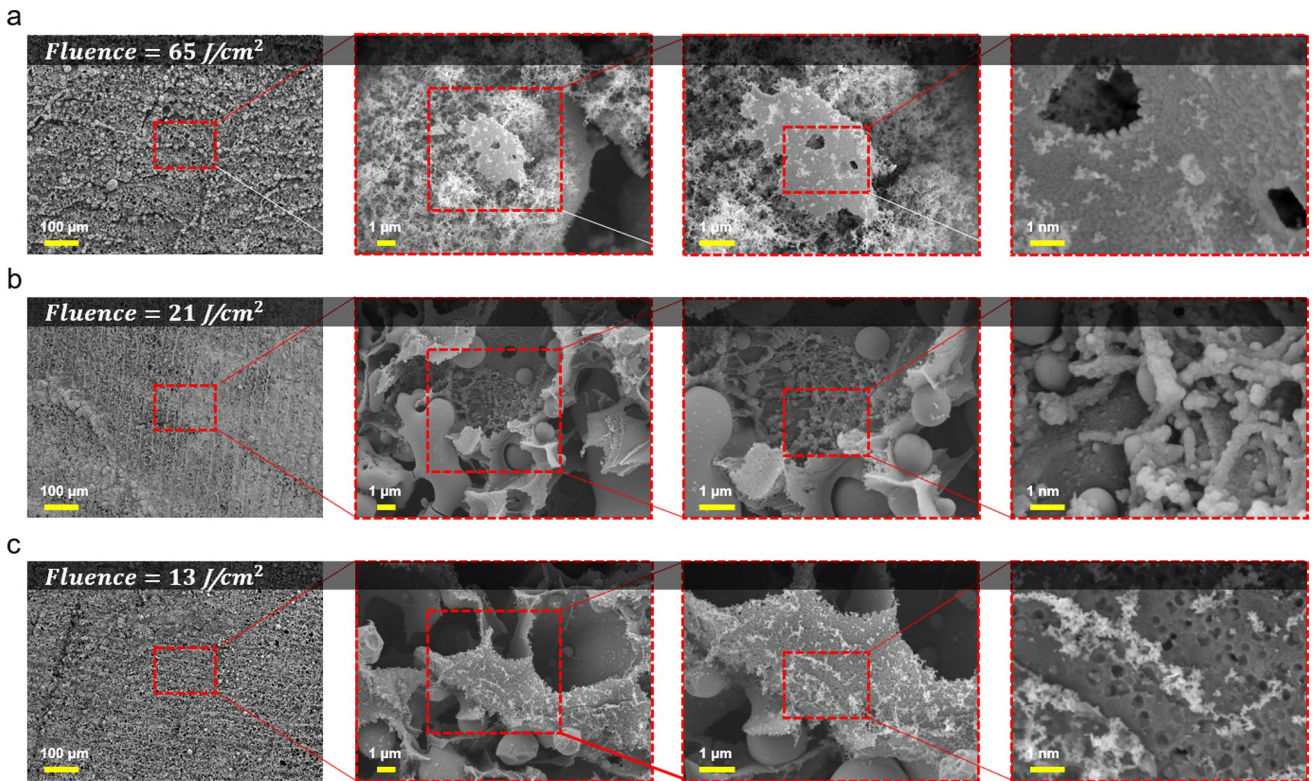


Fig. 2 FE-SEM images of Cu-doped TiO₂/UV-LIG prepared using **a** high, **b** medium, and **c** low laser fluence levels

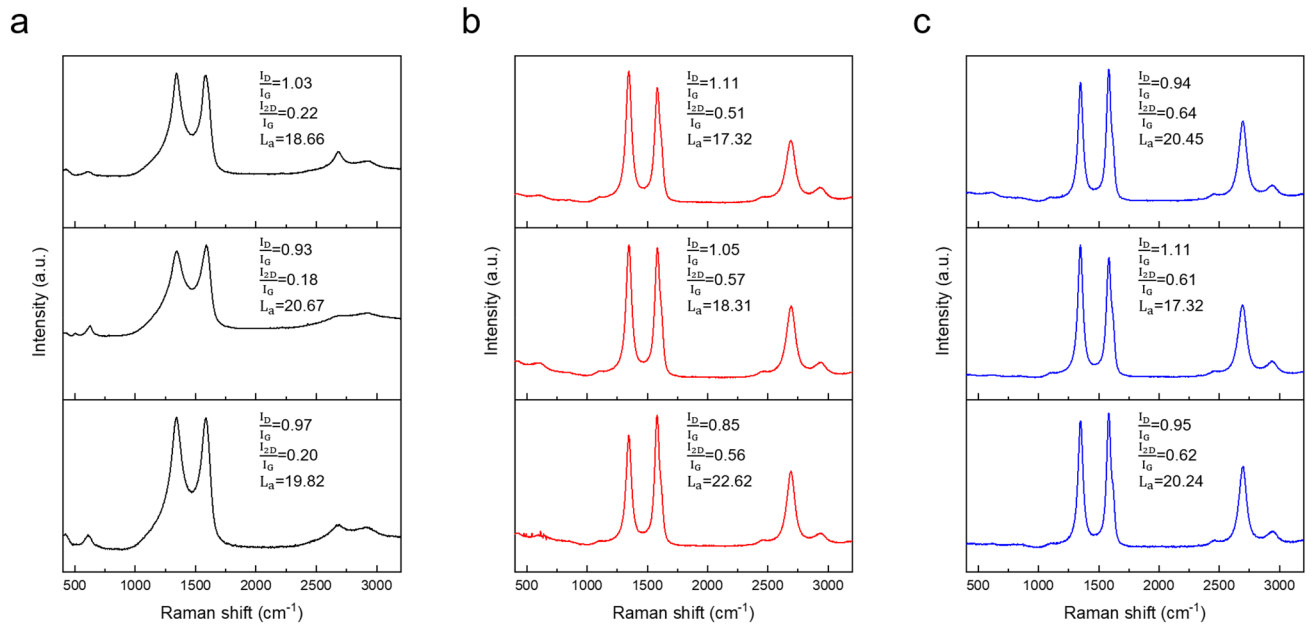


Fig. 3 Raman spectra of the Cu-doped TiO₂/UV-LIG samples fabricated using **a** high, **b** medium, and **c** low laser fluences

Table 1 Parameters obtained from the Raman spectra

Samples	I_D/I_G	I_{2D}/I_G	L_a (nm)
1. Cu-doped TiO ₂ /UV-LIG (High)	1.03	0.22	18.66
2. Cu-doped TiO ₂ /UV-LIG (High)	0.93	0.18	20.67
3. Cu-doped TiO ₂ /UV-LIG (High)	0.97	0.20	19.82
1. Cu-doped TiO ₂ /UV-LIG (Medium)	1.11	0.51	17.32
2. Cu-doped TiO ₂ /UV-LIG (Medium)	1.05	0.57	18.31
3. Cu-doped TiO ₂ /UV-LIG (Medium)	0.85	0.56	22.62
1. Cu-doped TiO ₂ /UV-LIG (Low)	0.94	0.64	20.45
2. Cu-doped TiO ₂ /UV-LIG (Low)	1.11	0.61	17.32
3. Cu-doped TiO ₂ /UV-LIG (Low)	0.95	0.62	20.24

I_D/I_G , I_{2D}/I_G , and L_a represent the intensity ratio of the D and G bands, intensity ratio of the 2D and G bands, and in-plane size of the graphitic crystallites, respectively

$$L_a(\text{nm}) = (2.4 \times 10^{-10}) \lambda_1^4 (I_D/I_G)^{-1}. \quad (2)$$

Figure 4a–c respectively show the XPS C 1s, Ti 2p, and Cu 2p spectra. The C 1s XPS peak of graphene oxide in Fig. 4a exhibits distinct components at approximately 284.8 eV (C–C), 286 eV (C–O–C), and 288.5 eV (O–C=O), representing different C environments [13–15, 25]. The C–C peaks

indicate the presence of sp²-hybridized C atoms within the graphene lattice, while the C–O peaks indicate that C atoms bonded to O, which is characteristic of epoxide, hydroxyl, and carboxyl functional groups [13–15, 25]. The C=O component corresponds to carbonyl groups. The Ti 2p XPS spectrum in Fig. 4b exhibits the Ti 2p_{3/2} and Ti 2p_{1/2} binding energies at 459.15 and 464.85 eV, respectively, which was attributed to Ti⁴⁺ in TiO₂ [33, 34]. The high-resolution Cu 2p XPS data in Fig. 4c shows binding energies corresponding to CuO, with a dominant Cu 2p peak at approximately 934.7 eV (Cu 2p_{3/2} orbital) [35, 36]. Additionally, the spectrum exhibits a consistent satellite peak at a higher binding energy of approximately 945 eV. The Cu 2p_{1/2} peak appears at 954.7 eV [35, 36]. Figure 4 also presents the results of the Brunauer–Emmett–Teller (BET) surface area analyses, including the cumulative surface areas (Fig. 4d), cumulative volumes (Fig. 4e), and N₂ adsorption–desorption isotherms of the samples (Fig. 4f). The BET specific surface area was normalized and calculated using Eq. (3) [37]:

$$\frac{P}{P_0} = \frac{1}{VmC} + \frac{C-1}{Vm} \times \frac{P}{P_0} \quad (3)$$

where P/P_0 is the relative pressure, Vm is the volume of the adsorbed gas (N₂), and C is the BET constant used to

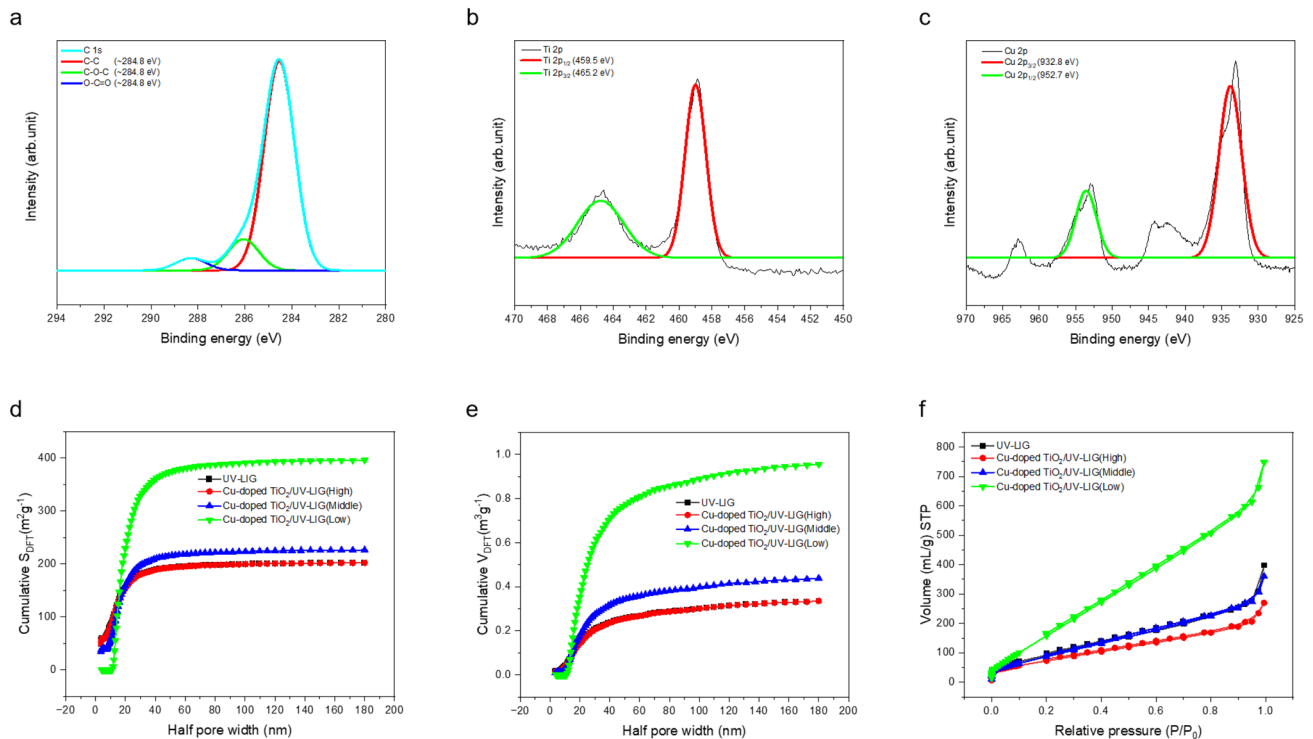


Fig. 4 XPS spectra of Cu-doped TiO₂/UV-LIG (Low): **a** C 1s, **b** Ti 2p, and **c** Cu 2p. **d** Cumulative surface area, **e** cumulative volume, and **f** N₂ adsorption–desorption isotherms of the samples

Table 2 BET surface area, total pore volume, micropore volume, and average pore radii of the samples

Samples	Surface area ($\text{m}^2 \text{g}^{-1}$)	Total pore volume (mL g^{-1})	Average pore radius (\AA)
Cu-doped $\text{TiO}_2/\text{UV-LIG}$ (Medium)	226.435	0.438	32.34
Cu-doped $\text{TiO}_2/\text{UV-LIG}$ (Low)	396.071	0.954	31.62
Cu-doped $\text{TiO}_2/\text{UV-LIG}$ (Medium)	226.435	0.438	32.34
UV-LIG	237.648	0.437	34.49

evaluate the volume change of the adsorbed gas relative to the pressure change. Table 2 lists the specific surface areas, total pore volumes, and average pore radii of the samples. The surface area increased with a decreasing dynamic fluence, with Cu-doped $\text{TiO}_2/\text{UV-LIG}$ (Low) exhibiting the highest specific surface area of $396 \text{ m}^2 \text{ g}^{-1}$.

3.3 Application of Cu-Doped $\text{TiO}_2/\text{UV-LIG}$ for De-icing and Photodegradation

Graphene absorbs a significant proportion of incoming photons when exposed to sunlight, which leads to electronic excitation and heat generation (Fig. 5a). UV-LIG rapidly absorbs and distributes thermal energy when exposed to sunlight [18, 38]. TiO_2 NPs permeate into graphene in the presence of sunlight, thereby contributing to the photothermal effect. TiO_2 can also absorb UV light and, to a lesser extent,

visible light, generating electron–hole pairs [39–41], which can be harnessed to prevent ice formation on surfaces. Moreover, TiO_2 NPs exhibit photocatalytic properties, allowing them to decompose organic contaminants upon exposure to light [39, 40, 42–44], as depicted in Fig. 5b. A self-cleaning surface is created when TiO_2 NPs are used in conjunction with UV-LIG. Figure 5c shows the hydrophobic functionality of UV-LIG, highlighting its water-repelling properties.

Figure 6a presents the temperature distribution of the Cu-doped $\text{TiO}_2/\text{UV-LIG}$ samples under a 1 SUN illumination. Copper-doped $\text{TiO}_2/\text{UV-LIG}$ (Low) exhibited a surface temperature of $93.1 \text{ }^\circ\text{C}$ at 1.1 SUN, demonstrating its remarkable photothermal properties. Figure 6b shows that the temperature of all the samples increased linearly from 0.5 to 1.1 SUN. Notably, UV-LIG exhibited the smallest temperature increase, confirming that the incorporation of Cu-doped TiO_2 NPs into UV-LIG significantly enhanced its

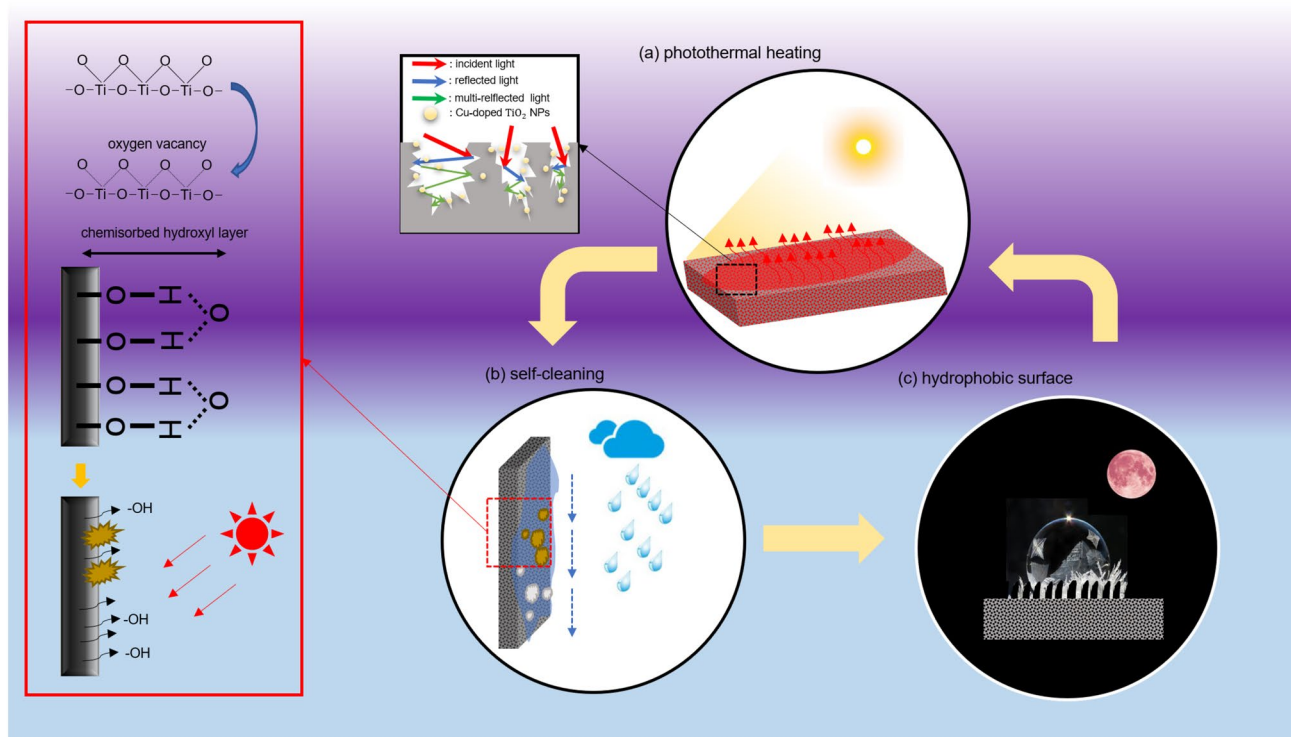


Fig. 5 Schematic diagram illustrating the functionalities of the multifunctional surface of Cu-doped $\text{TiO}_2/\text{UV-LIG}$ in **a** photothermal heating and **b** self-cleaning, and **c** as a hydrophobic surface

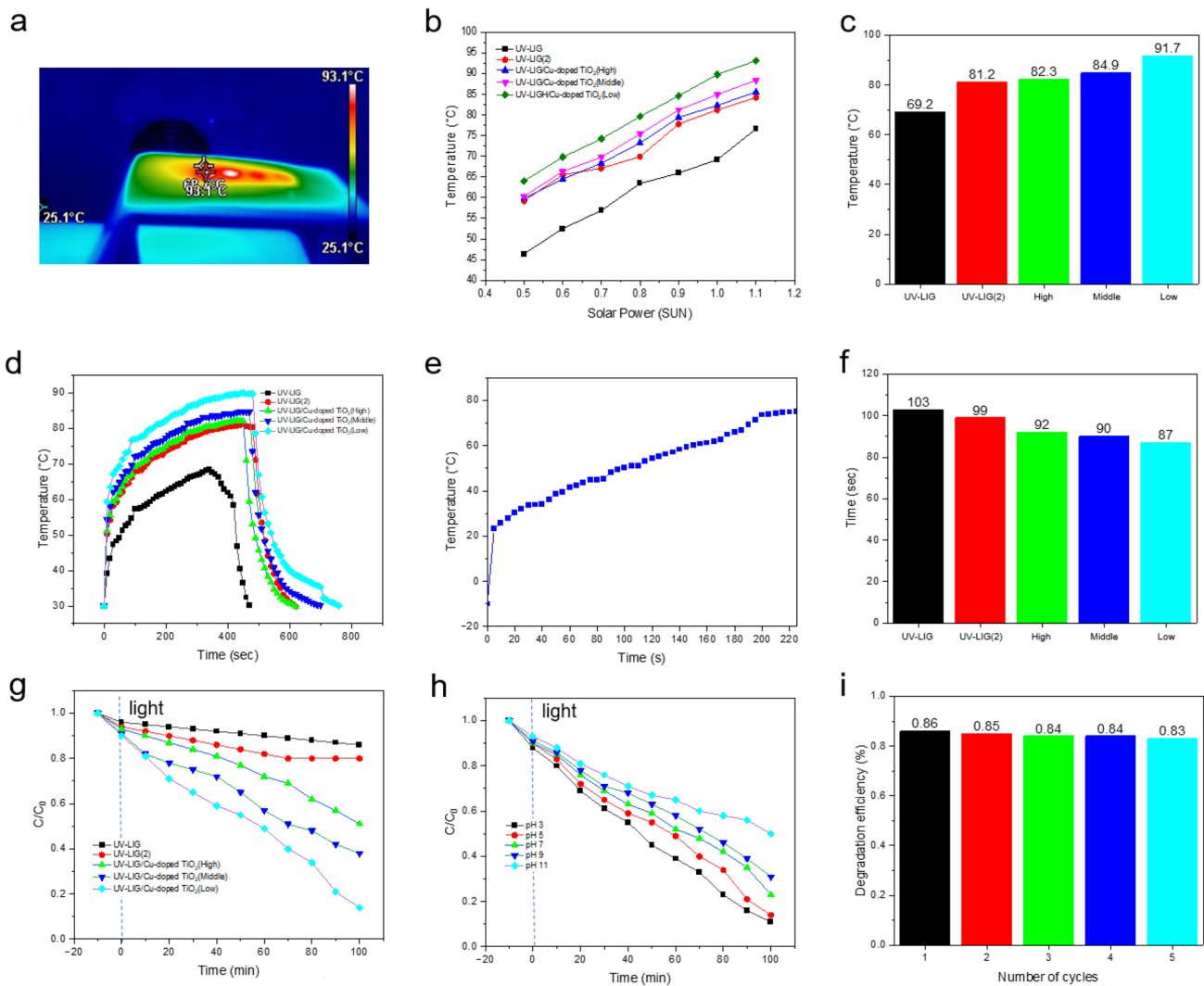


Fig. 6 **a** Thermal image showing the temperature gradient of the samples at 1 SUN, **b** temperature of the Cu-doped TiO₂/UV-LIG samples as a function of the solar power, **c** saturation temperatures at 1 SUN, **d** time required to reach the saturation temperature from the ambient temperature, **e** temperature change under 1 SUN with ice placed

on the Cu-doped TiO₂/UV-LIG (Low) sample, **f** time taken to fully melt an ice column, **g** photodegradation of phenol, **h** dependence of photodegradation on pH, and **i** durability as a function of the number of cycles

photothermal conversion properties. Copper-doped TiO₂/UV-LIG (Low) exhibited the most substantial temperature increase, suggesting that the larger surface area of the Cu-doped TiO₂ NPs on the UV-LIG surface enhanced the photothermal conversion. Figure 6c shows the saturation temperature of the samples under a 1 SUN illumination. UV-LIG exhibits a conductive network with high surface area and thermal conductivity, and combining it with Cu-doped TiO₂ forms synergistic composites. Table S4 (Online Resource 1) lists the equilibrium temperature of the LIG and photothermal materials. Copper-doped TiO₂/UV-LIG (Low) achieved a temperature of 91.7 °C, representing the highest saturation temperature reported for LIG to date under 1 SUN irradiance. The heating and cooling times of the samples,

defined as the time required to reach the maximum temperature at 1 SUN and that required to cool when the solar generator is turned off, respectively, were also compared (Fig. 6d). Because the temperature gradient changes in the samples were similar, comparable heating speeds were achieved. This observation indicates that UV-LIG containing Cu-doped TiO₂ NPs generate heat more efficiently through photothermal conversion than UV-LIG. Figure 6e shows the thermal response when a 5 mL ice mass was melted on a 1 cm × 1 cm Cu-doped TiO₂/UV-LIG (Low) sample under 1 SUN. Figure 6f shows the temporal evolution of the de-icing process achieved by affixing an ice column to the sample and inverting the assembly under a 1 SUN irradiation. Figure 6g shows the photodegradation of phenol under a 1 SUN

irradiation. Figure 6h shows the degradation behavior of Cu-doped TiO₂/UV-LIG (Low) as a function of pH, revealing that the photodegradation efficiency increased proportionally with a decreasing pH. Finally, Fig. 6i presents the efficiency profile as a function of the number of degradation cycles, highlighting the remarkable durability exhibited by the Cu-doped TiO₂/UV-LIG (Low) sample.

Figure 7a shows a thermal image of the excitation of electrons from the valence to the conduction band, generating electrons (e⁻) and holes (h⁺) as charge carriers. The combination of graphene with Cu-doped TiO₂ exhibits enhanced photocatalytic performance [44–46]; therefore, graphene can serve as a support material for Cu-doped TiO₂ NPs, increasing their stability and offering large surface areas for phenol adsorption. Additionally, graphene is an electron acceptor, facilitating the separation and transfer of photogenerated electrons from Cu-doped TiO₂. This prevents the recombination of electron–hole pairs, leading to an overall improvement in efficiency. Some of the photogenerated electrons reduce the O molecules (O₂) adsorbed on the Cu-doped TiO₂ surface, forming superoxide radicals (O₂^{•-}) and hydrogen peroxide (H₂O₂), as depicted in Fig. 7b [43, 47]. These reactive oxygen species (ROS) and hydroxyl radicals (•OH) are produced when generated holes (h⁺) react with water (H₂O). Hydroxyl radicals, being strong oxidizing agents [45], subsequently react with the adsorbed phenol molecules, breaking them down into less harmful compounds such as CO₂ and H₂O. Copper-doped TiO₂ combined with graphene enhances the photocatalytic properties of TiO₂ by leveraging the support and electron transport capabilities of graphene [44, 46]. This approach is efficient and environmentally friendly for the sunlight-induced degradation of organic pollutants, such as phenol, in water.

3.4 Enhanced Antibacterial Performance of Cu-Doped TiO₂/UV-LIG

The antibacterial efficacy of the Cu-doped TiO₂/UV-LIG composites produced using different laser fluences were compared. Tables 3 and 4 present the impact of Cu-doped TiO₂/UV-LIG on the foodborne pathogen (*B. cereus*, *S. typhimurium*, and *E. coli*) counts in 0.85% saline water. Notably, Cu-doped TiO₂/UV-LIG (Low) reduced the *B. cereus* and *S. typhimurium* counts to below the detection limit (1 log CFU/mL). The improved antibacterial performance of the Cu-doped TiO₂/UV-LIG (Low) composite films results from a synergistic combination of the factors illustrated in Fig. 8, including the sharp edges of graphene (Fig. 8a), photothermal heating (Fig. 8b), and photocatalysis for the generation of ROSs (Fig. 8c) [11, 12, 48, 49]. Various graphene sheets with inherent edges and defects are typically generated during the conventional production of LIG. However, our

Table 3 Change in the *B. cereus* counts in 0.85% saline water in response to treatments with various Cu-doped TiO₂/UV-LIG composites under 0.5 SUN illumination for 1 and 5 min

Treatment	<i>B. cereus</i> (log CFU/g)	
	1 min	5 min
Control	8.35 ± 0.06 ^A	8.35 ± 0.06 ^A
Cu-doped TiO ₂ (High)	8.58 ± 0.03 ^A	7.67 ± 0.21 ^B
Cu-doped TiO ₂ (Medium)	6.24 ± 0.10 ^D	N.D
Cu-doped TiO ₂ (Low)	N.D	N.D

Control: No treatment. Values represent the mean ± SD

N.D. not detected or below the detection limit (1 log CFU/mL)

Duncan multiple range tests ($p < 0.05$) indicated that the mean values in the same column (a–c) followed by different letters were significantly different

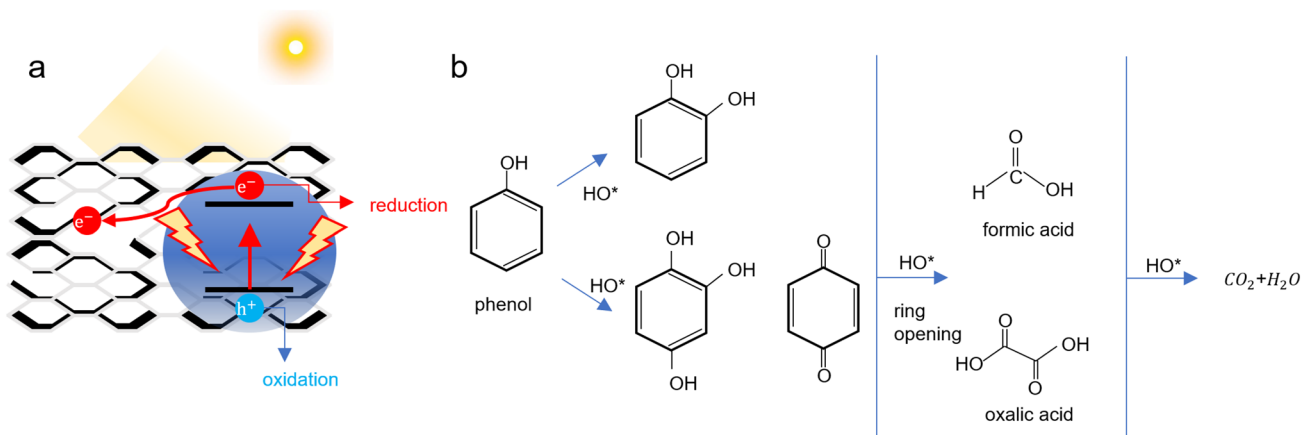


Fig. 7 a Schematic diagram illustrating the photodegradation mechanism and b chemical path for the decomposition of phenol by hydroxyl radicals (•OH)

Table 4 Change in the *B. cereus*, *S. typhimurium*, and *E. coli* counts in 0.85% saline water in response to treatments with UV-LIG in combination with Cu-doped TiO₂ under 0.5 SUN illumination for 1 min

Treatment	Foodborne pathogen (log CFU/g)		
	<i>B. cereus</i>	<i>S. typhimurium</i>	<i>E. coli</i>
Control	8.19 ± 0.14 ^A	9.15 ± 0.09 ^A	8.97 ± 0.01 ^A
Cu-doped TiO ₂ (High)	8.58 ± 0.03 ^A	8.26 ± 0.14 ^B	8.53 ± 0.05 ^{BCD}
Cu-doped TiO ₂ (Medium)	7.34 ± 0.09 ^{DE}	N.D	8.25 ± 0.28 ^E
Cu-doped TiO ₂ (Low)	N.D	N.D	N.D

Control: No treatment. Values represent the mean ± SD

N.D. not detected or below the detection limit (1 log CFU/mL)

Duncan multiple range tests ($p < 0.05$) indicated that the mean values in the same column (a–c) followed by different letters were significantly different

specific manufacturing approach augments the quantity of graphene edges and defects on the high-surface area LIG by synthesizing Cu-doped TiO₂ NPs using a UV pulsed laser [7, 50]. The integration of Cu-doped TiO₂ nanoparticles within the graphene sheets increased exfoliation, which yielded a notably irregular surface with abundant sharp graphene edges. The sharp edges of graphene within the Cu-doped TiO₂/UV-LIG contributes to its physical interaction with the bacterial cells, which damages the bacterial cell membranes, compromising their structural integrity and increasing their permeability [48, 51–53]. This direct mechanical disruption

is particularly effective at weakening bacterial cells, making them more susceptible to other antimicrobial mechanisms [7, 49, 50]. The edges of Cu-doped TiO₂/UV-LIG (Low), characterized by its extensive surface area, harbor numerous active sites that facilitate interaction with bacteria, thus increasing susceptibility to various antimicrobial mechanisms such as photo-induced thermal heating and ROSs. This phenomenon is evidenced by its non-detectable (N.D.) bacterial count within 1 min, as elucidated in Table 3. In contrast, Cu-doped TiO₂/UV-LIG (High), possessing a relatively diminished surface area, did not substantially reduce the *B. cereus* count (7.67 ± 0.21 log CFU/g) even after 5 min despite the concurrent effects of the photothermal activity and ROS generation. The bacterial experiments involving *S. typhimurium* and *E. coli* exhibited a similar trend. As shown in Table 4, Cu-doped TiO₂/UV-LIG (Low), distinguished by a substantial abundance of edges attributable to its large surface area, achieved N.D. levels within 1 min of 0.5 SUN irradiation. In contrast, Cu-doped TiO₂/UV-LIG (High), characterized by a relatively reduced surface area with fewer edges, demonstrated a lower reduction, as compared to the control group.

Cu-doped TiO₂ can generate highly reactive ROSs, such as $\cdot\text{OH}$ and $\text{O}_2^{\cdot-}$, that cause oxidative damage to bacterial cell components, including lipids, proteins, and DNA, as shown in Fig. 8c [19, 20]. Copper-doped TiO₂ NPs, incorporating Cu₂O (with a bandgap of 2.2 eV), TiO₂ in its anatase phase (with a bandgap of 3.2 eV), TiO₂ in its rutile phase (with a bandgap of 3 eV), and CuO (with a bandgap of 1.7 eV), demonstrated considerable potential as an antibacterial photocatalyst [54, 55].

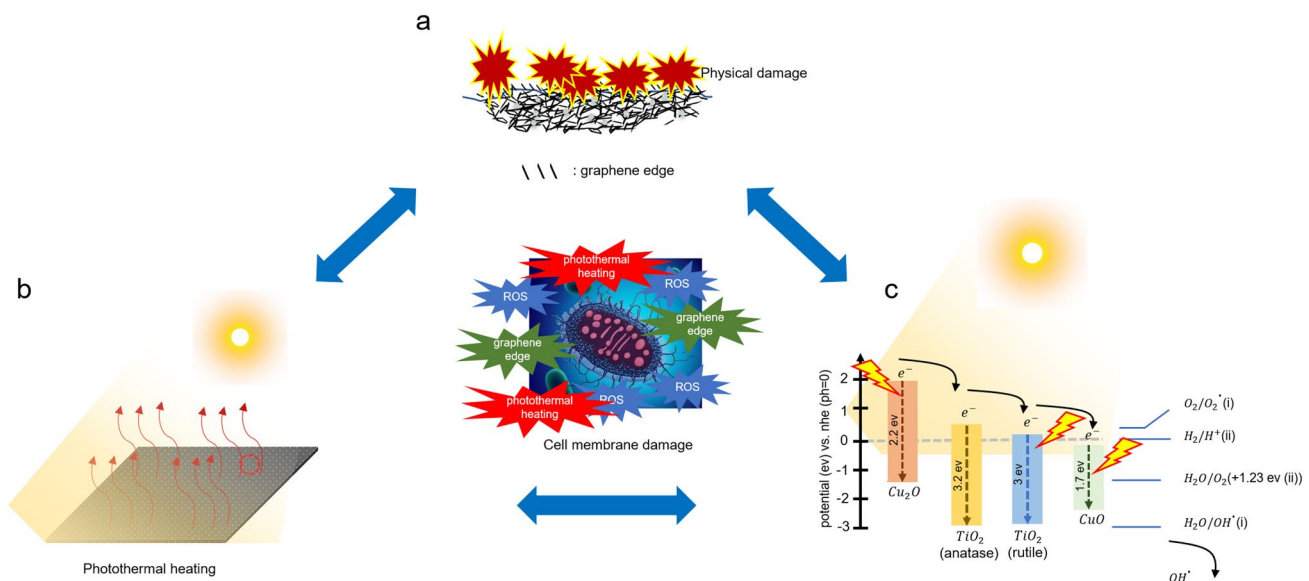


Fig. 8 Enhanced antibacterial performance obtained through **a** the sharp edges of graphene, **b** photothermal heating, and **c** photocatalytic generation of antibacterial ROS

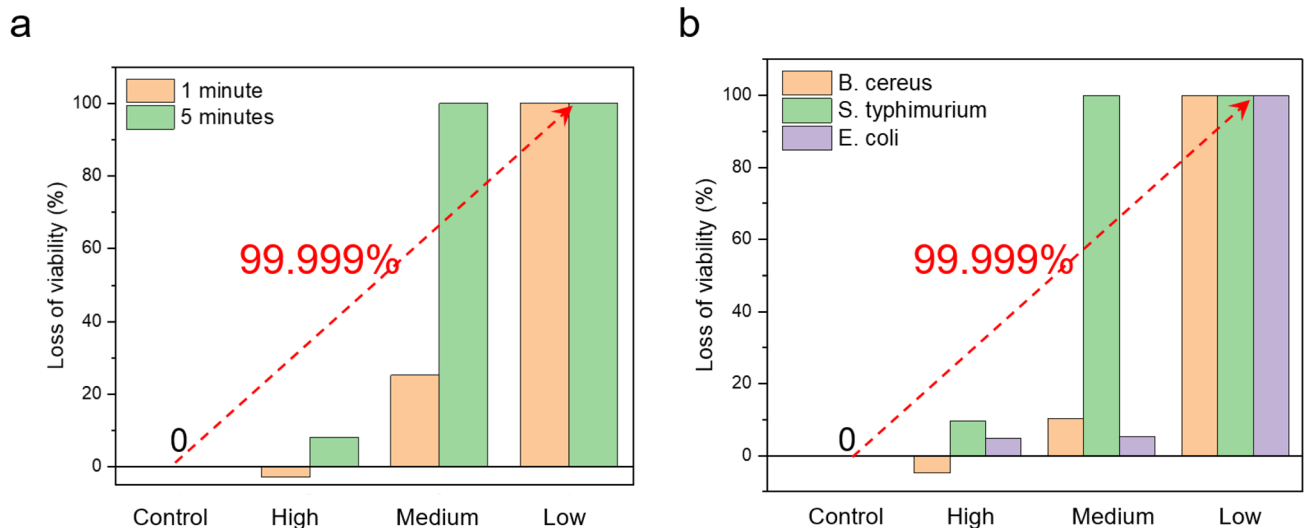


Fig. 9 **a** loss of viability measured for *B. cereus* under 0.5 SUN for 1 min and 5 min, **b** loss of viability measured for *B. cereus*, *S. typhimurium* and *E. coli* under 0.5 SUN for 1 min

The sharp graphene edges, localized photothermal heating, and photocatalytic ROS generation of the composite film collectively establish an inhospitable setting for bacteria. This multifaceted strategy ensures a more comprehensive and effective antibacterial performance than the individual mechanisms. This synergy enables the composite film to target bacteria through both physical disruption and oxidative stress, making it a robust and efficient antibacterial material. The intricate interplay of antibacterial properties renders the exact mechanism of bacterial death elusive. Therefore, a thorough investigation into the mechanism of cellular demise becomes imperative, particularly in scenarios involving repeated utilization. Figure 9 shows the loss of viability measured for foodborne pathogens, demonstrating that the Cu-doped TiO₂-UV-LIG coating is bactericidal. Its excellent antibacterial performance shows a 99.999% increase in bacteria killing for a variety of foodborne pathogens.

4 Conclusion

The versatility of Cu-doped TiO₂/UV-LIG under solar radiation is under scrutiny for diverse applications such as photo-degradation and antibacterial efficacy.

(1) With nanopores and a surface area of 396 m²/g, Cu-doped TiO₂/UV-LIG (Low) achieved a groundbreaking temperature of 91.7 °C under 1 SUN irradiance, setting a new benchmark in LIG.

(2) Initially, it showed outstanding phenol degradation efficiency at 86%, maintaining a remarkable 83% even after five uses, highlighting its exceptional degradation capability.

(3) At 0.5 SUN intensity, it effectively eliminated over 99.999% of foodborne pathogens including *B. cereus* and *S. typhimurium*.

These nanocomposites hold substantial promise for applications spanning water purification, air filtration, and medical devices.

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Data Availability The data presented in this study are available on request from the corresponding author.

Declarations

Conflict of Interest The authors declare no conflicts of interest.

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