MODERN PRODUCTION LABORATORY ADVANCES IN DENTAL TECHNOLOGY (M BERGLER AND E STEGER, SECTION EDITORS)



# Esthetic Rehabilitation in a Fully Edentulous Patient with Implant-Supported Overdentures Using Novel Digital Techniques and CAD/CAM Materials

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#### Abstract

The application of well-documented treatment concepts and improvements in digital technologies have changed modern prosthodontics, specifically for the design and manufacturing of fixed implant-supported prosthesis in edentulous patients to restore their quality of life. However, important factors such as inter-arch occlusal relationships, the need for a buccal flange, and the ability to perform a proper oral hygiene make the fixed restoration not the best treatment option for some edentulous patients, especially for the elderly. The treatment of old population with implant-supported prosthesis has become increasingly common, since life expectancy has been generally growing over time. This clinical report describes in a systematic sequence the diagnosis, treatment planning, and surgical-prosthetic management of an elderly systemically compromised patient who receives both maxillary and mandibular implant-supported rehabilitation following an innovative digital working method using novel CAD CAM millable materials.

# Introduction

The prosthetic rehabilitation of the severely compromised dentition possesses a true challenge for both the prosthodontist and his team. However, a clear understanding of the etiology, proper diagnosis, and meticulous design of a comprehensive treatment plan suited to the needs of each patient's profile and the integration of evidence-based clinical and laboratory techniques along with an artistic philosophy can lead to positive results. The treatment of elderly patients with implant-supported prosthesis has become increasingly common, since life expectancy has generally growing over time [1]. Nevertheless, treating old population with dental implants requires a complete understanding about physiology of aging and its consequences such as physical and cognitive function, general health, their motivation, compliance,

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Said A. Sánchez said.arturo.sz@gmail.com and their skills to adapt, manipulate, and clean different types of dental prosthesis [2].

The improvements in digital technology have allowed the introduction of new clinical protocols in order to improve the efficiency, safety, and predictability in the fabrication of dental restorations. Nowadays, a wide range of millable materials with excellent optical and mechanical properties are available, specially for the fabrication of implant-supported rehabilitations.

The following case report describes the sequence of a complete rehabilitation of an elderly female patient presenting with terminal dentition, a condition referred to subjects who are at the transition stage between natural dentition and edentulism [3], with implant-supported overdentures using novel millable CADCAM materials, following a specific digital/analogue method. According to the manufacturer (Zirkonzahn GmbH, Gais, Italy), this digital workflow, including innovative devices and software, is based on the synchronization and transmission of the digital and physical working basis in order to allow the prosthodontist and dental technician to combine virtual and analogue steps to benefit from the advantages of both work methods, resulting in high-quality masterpieces in terms of esthetics and accuracy.

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Fig. 1 Baseline situation. Intraoral view



Fig. 2 Baseline situation. Intraoral view



Fig. 3 Baseline situation. Extraoral aspect



Fig. 4 Baseline situation. Extraoral aspect

## **Case Presentation**

#### **Phase I: Diagnosis and Treatment Planning**

A 70-year-old woman with medical history of epilepsy controlled with medication presented with failing dentition. Her chief complaint concerned the unnatural and compromised esthetic appearance of her smile and difficulty with chewing all types of food and function.

Clinical and radiographic analysis revealed terminal dentition due to stage IV periodontitis [4] (Figs. 1, 2, 3, 4, and 5). Based on the initial intraoral and extraoral clinical assessment, digital analysis, the patient's functional/esthetic requirements, and financial aspects, a definitive interdisciplinary treatment planning was selected. Consequently, the proposed treatment plan was the extraction of all remaining teeth and the rehabilitation of both the maxillae and mandible with prostheses that the patient could remove and were easily to maintain. Therefore, implant-supported fixed/ detachable overdentures were selected as final restorations.

#### Phase II: Pre-prosthetic Conditioning

This treatment stage consisted in a first surgical phase where extraction of all remaining teeth and fabrication of transitional complete dentures with soft relining material were performed (Figs. 6, 7, and 8).

In a 12-week healing period where bone remodeling occurs after teeth extraction, the patient's habits were changed, and the virtual implant planning was started in order to continue the surgical and prosthetic treatment. The transitional dentures with the proposed esthetic and

**Fig. 5** Baseline situation. Panoramic x-ray





Fig. 6 Maxillary and mandibular immediate complete dentures



 $\ensuremath{\mbox{Fig. 8}}$  Extraoral view with immediate complete dentures after teeth extraction



Fig. 7 Maxillary immediate complete denture



 $\ensuremath{\textit{Fig.9}}$  Surgical guide templete derived from maxillary transitional denture

**Fig. 10** Panoramic x-ray showing gutapercha points in the potential implant sites





Fig. 11 Maxillary implant surgery. Pro arch guide

functional parameters were duplicated into clear radiographic guides with gutta-percha points that were placed in the potential implant sites. A radiography and cone beam computed tomography (CBCT) were performed and analyzed in order to corroborate the areas of interest with the bone availability and the prosthetic principles (Figs. 9 and 10). It was decided to perform a less invasive approach through the placement of four implants in the maxilla according to the All-on-four concept [5] avoiding sinus augmentation procedures and four interforaminal implants for the mandible placed in axially position.



Fig. 12 Maxillary implant surgery. Occlusal view of upper jaw before crestal incision



Fig. 13 Maxillary implant surgery. Occlusal view of the alveolar ridge with prosthetic surgical guide



Fig. 14 Maxillary implant surgery. Occlusal view of the implants placed, two in lateral incisor region and two 30° tilted placed in second premolar region



Fig. 17 Mandibular implant surgery. Mandibular bone reduction before implant placement



Fig. 15 Mandibular implant surgery



Fig. 18 Mandibular implant surgery. Frontal view of the Pro arch surgical guide



Fig. 16 Mandibular implant surgery. Mucoperiosteal flap raised



Fig. 19 The implants were placed in the mandibular laterals and first premolar region



Fig. 20 Mandibular implant surgery. Occlusal view of the four implants placed

## Implant Placement

After local anesthesia, a crestal incision in the maxilla was performed slightly palatal to preserve the attached gingiva, and a full thickness flap was raised with the purpose of reducing the alveolar ridge to create an adequate platform assuring the vertical space required for the final prostheses. Following the osteotomy, four implants (RC BLT SLActive, Straumann® Basel, Switzerland) were placed (Figs. 11, 12, 13, and 14) and left with closure screws, and the primary wound closure was performed with a modified continuous sling suture using a non-resorbable PTFE monofilament suture material (Cytoplast, Osteogenics Biomedical, Lubbock, TX). The patient left with transitional complete dentures with soft relining material (Ufi Gel SC, Voco, Cuxhaven, Germany).

After 4 weeks, the second surgery consisting in the placement of 4 implants (Straumann BL SLActive, Straumann®) in the mandible located in interforaminal position was performed (Figs. 15, 16, 17, 18, 19, and 20).

The implants were left with closure screws for a twophase submucosal healing, and a conventional loading protocol was selected in both the maxilla and mandible according to the ITI Consensus Statement on loading protocols for implant-supported overdentures in edentulous jaws [6] (Fig. 21).

After 12 weeks of healing, a second surgery was performed to uncover the implants and placing transmucosal abutments for the maxilla (SRA abutment, Straumann®) and conventional healing abutments in the mandible preserving the existing attached gingiva.

# **Prosthetic Phase**

#### Virtual Planning and Data Acquisition

Four weeks after placement of transmucosal abutments, the prosthetic phase was initiated. The first step was to accurately transfer the implant 3D position from the patient to the laboratory. For this purpose, the authors considered a double-impression protocol as the most accurate technique. In this technique, scanbodies were



**Fig. 21** Radiographic X-ray after 12 weeks postoperative healing period



Fig. 22 STL file showing full arch digital impression with intraoral scanner



Fig. 23 Intraoral scanning STL file imported into the design software



Fig. 24 Final digital design of the rigid impression splint



Fig. 25 Final digital design of the rigid impression splint



Fig. 26 Rigid impression splint after milling in pre-sintered cobaltchrome metal



Fig. 29 Maxillary master working model with artificial gum derived from the final impression



Fig. 27 Rigid impression splint after milling in pre-sintered cobaltchrome metal



 $\label{eq:Fig.30} \mbox{ Maxillary master working model with artificial gum derived from the final impression}$ 



Fig. 28 Rigid impression splint after milled and refined



Fig. 31 Fabrication process of stone verification jig





Fig. 32 Fabrication process of stone verification jig



Fig. 35 Stone verification jig finished



Fig. 33 Fabrication process of stone verification jig



Fig. 36 Stone verification jig finished



Fig. 34 Fabrication process of stone verification jig



Fig. 37 Plaster jig connected intraorally in order to verify the accuracy of the master model



Fig. 38 Fabrication of maxillary wax rims before digitization of patient's face

connected and hand tightened to the implants (Scanbodies, Straumann) followed by the placement of resin CT scan markers (CT Markers, PDC Healthcare, Valencia, California) placed well distributed in the hard palate in order to serve as a common landmarks for accurate registration with an intraoral scanner (IOS). The first full arch digital impression with an intraoral scanner (Trios 3, 3 Shape, Copenhagen, Denmark) was gradually captured by scanning the soft tissues and the polymer scanbodies, viewing on the touchscreen during



Fig. 39 Fabrication of maxillary wax rims before digitization of patient's face

the scanning no part were missing. After the acquisition of digital impression, the digital volumes were exported as STL files and imported into the Zirkonzahn software (Figs. 22 and 23). Then, a rigid impression splint was designed in the software (Figs. 24 and 25) and wet milled (M1 Wet Milling Unit, Zirkonzahn) in slightly sintered cobalt-chrome blank material (Sintermetall, Zirkonzahn) (Figs. 26, 27, and 28) with the purpose of connecting each open tray impression coping with this metal splint using non-shrinking photopolymerizable gel (Triad gel, Dentsply, York, PA), and finally, a second analogue impression procedure with open tray technique using polyvinyl siloxane and customized impression tray was performed.

The master working models with artificial gum derived from the final impressions were obtained (Figs. 29, 30) using IV gypsum (Elite Rock, Zhermack, Badia Polesine, Italy). Afterwards, the next mandatory step after obtaining the working models in cases of multiple implants was to check the passivity and accuracy of the previous impressions through the fabrication of a stone verification jig as described in Figs. 31, 32, 33, 34, 35, 36, 37 and connection to the implants intraorally in the maxilla and mandible.

As stone does not flex, it will break if there is any discrepancy in the previous impression.

# **The Plane System**

In order to register the patient's reference planes and facial physiognomy, an innovative approach was used, the Plane System (Zirkonzahn). This system is composed of a tool for the detection of the patients physical planes (Plane Finder, Zirkonzahn), the PS1 physical and virtual articulator, and finally, an specific mounting plate to position the models in the physical articulator (Plane Positioner, Zirkonzahn). After confirming the accuracy of the working models with the stone verification jigs, the following step was the fabrication of wax rims (Figs. 38 and 39) and 3D digitization of the patient's face, providing all the necessary information for planning the final restoration in a 3D environment using the 3D face scanner (Face Hunter, Zirkonzahn). The exact transfer of patient data into the software (Zirkonzahn software) represented the foundation for manufacturing individualized full-arch dental prosthesis, allowing the clinician to acquire the natural head position of the patient as well as the



Fig. 40 3D digitization of the patient's face in the natural head position



Fig. 41 3D digitization of the patient's face in the natural head position



Fig. 42 3D digitization of the patient's face in the natural head position



Fig. 43 3D digitization of the patient's face in the natural head position



Fig. 44 Facial data integrated into the virtual articulator

facial data in three dimensions (Figs. 40, 41, 42, and 43) and then were integrated into the virtual articulator (PS1 Articulator, Zirkonzahn) (Figs. 44, 45, and 46). The virtual articulator positioned the upper jaw according to the patient's information recorded with the Plane Finder (Fig. 47).

With the objective of accurately transferring the maxillary model onto the physical articulator (PS1 Articulator, Zirkonzahn), a resin blank pattern (Jaw Positioner, Zirkonzahn) which represents the record of the maxillary wax rim (Fig. 48) was milled and placed into the articulator on top of the Plane Positioner (Figs. 49, 50, and 51). After fixing the maxillary model on the articulator, a maxillomandibular record was taken to the patient using a lower wax rim reproducing the VDO and final occlusion. At this point, the upper and lower models were correctly

fixed on the physical articulator (Figs. 52 and 53) allowing the prosthodontist and dental technician to corroborate and perform any hand-made adjustment of the virtually planned and fabricated final restoration.

## **Fabrication of Final Prosthesis**

#### Maxilla

The esthetic designed wax up was performed according to the incisal edge position previously determined in reference to the patient's face (Figs. 54 and 55), and then STL files were created, providing the information for framework design for the maxillary overdenture. A CADCAM milled titanium friction bar with



Fig. 45 Facial data integrated into the virtual articulator

two additional stud type attachments (Equator, Rehin 8, Bolonia, Italy) was designed, milled in the M1 Wet Heavy Metal milling unit and refined (Figs. 56, 57, 58, 59, 60, and 61). A secondary structure (friction element) was milled in polyether ether ketone material (Tecno Med, Zirkonzahn) in a minimum thickness of 0.65 mm (Fig. 62 and 63) and then the final structure of the prosthesis consisting in an overdenture CADCAM base material milled out in ceramic reinforced PEEK (Tecno Med Mineral, Zirkonzahn), a biocompatible, high fracture resistance and stable material, with individual anatomic reduction to receive customized monolithic zirconia denture teeth (Figs. 64, 65, and 66). The final design of the customized denture teeth was in accordance with the digital wax up and milled in full monolithic pre-colored zirconia (Prettau 2 Dispersive, Zirkonzahn), allowing high translucency, excellent flexural strength, and natural color gradient (Figs. 67 and 68). After color infiltration and sinterization, the monolithic zirconia crowns were polished and cleaned for 10 min in an ultrasonic bath with detergent solution (Figs. 69, 70, 71, 72, and 73). The final characterization was completed using 3D extrinsic stains and fluorescent glaze (ICE Zirkon 3D stains, Zirkonzahn) (Figs. 74 and 75). Subsequently, the custom-designed denture teeth were bonded to the denture base using a 10-MDP based silane coupling agent (Clearfil Ceramic Primer Plus, Kuraray America, NY) and resin-based dual-cured adhesive cement (Panavia V5, Kuraray America).

The PEEK denture base material was sandblasted with 50 microns alumina particles, cleaned with compressed air, followed by the application of a laboratory dental adhesive (Visio.link, Bredent, Senden,



Fig. 46 Facial data integrated into the virtual articulator

Germany), and adhesive cementation of the zirconia crowns was performed (Fig. 76 and 77). Lastly, indirect pink veneering composite was used to reproduce the gingiva anatomy with a lifelike appearance (Gingiva-Composite, Zirkonzahn) (Figs. 78, 79, 80, and 81).

#### Mandible

The fabrication of the final prosthesis for the mandibular arch consisting in an implant-supported overdenture is described in Figs. 82, 83, 84, 85, 86, 87, 88, 89 and composed as follows: four monolithic zirconia telescopic crowns (ICE Zirkon Translucent, Zirkonzahn) on titanium bases (Variobase, Straumann), four PEEK friction copings (Tecno Med, Zirkonzahn), and lastly, predosed high impact resin was selected as overdenture base material with prefabricated acrylic denture teeth customized with layering composite.

The occlusion was verified and adjusted on the physical articulator (Fig. 90) to achieve a mutually protected occlusion. Final intraoral, extraoral, and radiographic views are shown in Figs. 91, 92, 93, 94, 95, and 96.

### Conclusion

Periodontal disease was the main cause of the patient's terminal dentition. However, before the implant therapy, the patient was submitted under strict plaque control and



Fig. 47 Upper jaw positioned into the virtual articulator according to the information recorded with the plane finder



Fig. 48 Jaw positioner



Fig. 49 Jaw Positioner placed on top of the Plane Positioner

etiology, diagnosis, and the meticulously designed treatment planning according to the patient profile in conjunction with an artistic philosophy and digital approach.

non-surgical periodontal treatment. Key to the success of this treatment was the clear understanding of the disease



Fig. 50 Jaw Positioner placed on top of the Plane Positioner



Fig. 53 Upper and lower models fixed on the physical articulator



Fig. 51 Jaw Positioner placed on top of the Plane Positioner



 $\label{eq:Fig.52} Fig. 52 \ \ Upper \ and \ lower \ models \ fixed \ on \ the \ physical \ articulator$ 



Fig. 54 Digital wax up determined according to the patient's face

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Fig. 55 Digital wax up determined according to the patient's face

Fig. 56 Stud type bar attachments





Fig. 57 CADCAM titanium friction bar



Fig. 59 CADCAM titanium friction bar



Fig. 58 CADCAM titanium friction bar



Fig. 60 CADCAM titanium friction bar



Fig. 61 CADCAM titanium friction bar



Fig. 64 CAD CAM overdenture base material milled in ceramic reinforced PEEK



Fig. 62 Milled polyether ether ketone friction element





Fig. 63 Milled polyether ether ketone friction element

Fig. 65 CAD CAM overdenture base material milled in ceramic reinforced  $\ensuremath{\mathsf{PEEK}}$ 



Fig. 66 CAD CAM overdenture base material milled in ceramic reinforced  $\ensuremath{\mathsf{PEEK}}$ 



Fig. 67 Customized monolithic zirconia denture teeth before color infiltration



Fig. 70 Posterior monolithic zirconia crowns after sintering



Fig. 68 Color liquid infiltration of monolithic zirconia denture teeth



Fig. 71 Monolithic zirconia crowns polished and cleaned



Fig. 69 Anterior monolithic zirconia crowns after sintering



Fig. 72 Monolithic zirconia crowns polished and cleaned



Fig. 73 Monolithic zirconia crowns polished and cleaned



Fig. 74 Final characterization using 3D extrinsic stains and fluorescent glaze



Fig. 76 Final customized zirconia crowns bonded to the reinforced denture base material



Fig. 77 Final customized zirconia crowns bonded to the reinforced denture base material



Fig.75 Final characterization using 3D extrinsic stains and fluorescent glaze



Fig. 78 Final characterization with pink veneering composite



Fig. 79 Final characterization with pink veneering composite



Fig. 80 Final characterization with pink veneering composite



Fig. 81 Final characterization with pink veneering composite



Fig. 82 Mandibular telescopic zirconia crowns cemented on titanium bases



Fig. 83 Mandibular telescopic zirconia crowns cement on titanium bases



Fig. 84 Mandibular telescopic zirconia crowns cemented on titanium bases



Fig. 85 Mandibular telescopic zirconia crowns cemented on titanium bases



Fig. 88 PEEK friction elements



Fig. 86 Mandibular telescopic zirconia crowns cemented on titanium bases



Fig. 89 Final telescopic complete mandibular overdenture customized with pink veneering composite



Fig. 87 PEEK friction elements



 $\ensuremath{\textit{Fig. 90}}$  Final maxillary and mandibular implant overdentures adjusted on the physical articulator



Fig. 91 Final intraoral view of the maxillary and mandibular implant supported overdentures



Fig. 94 Extraoral postoperative aspect of the final implant supported rehabilitation



Fig. 92 Final intraoral view of the maxillary and mandibular implant supported overdentures



Fig. 93 Extraoral postoperative aspect of the final implant supported rehabilitation



 $\ensuremath{\mbox{Fig. 95}}$  Extraoral postoperative aspect of the final implant supported rehabilitation

**Fig. 96** Panoramic x ray 6 months postoperative



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