



Catalytic activity of Co (II)-porphyrin anchored onto polymeric support of electrospun polyacrylonitrile nanofiber: synthesis and efficient green oxidation of crystal violet dye with hydrogen peroxide

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Abstract

A novel method was explored in this study to address water contamination challenges by utilizing nanofiber mat-supported metalloporphyrin materials. Specifically, electrospinning was employed to create various compositions of polyacrylonitrile (PAN) mixed with different concentrations of Co(II) complex of tetrakis-5, 10, 15, 20 (4-hydroxyphenyl)porphyrin Co(II)TPHPP **1** anchored to chloroacetylated poly (*p*-hydroxy styrene) CAPS. These resulting nanofiber mat-supported metalloporphyrin materials were comprehensively analyzed using UV, FTIR spectrum, SEM, and TGA thermographs. The study found that the designed nanofibers acted as efficient catalysts for the oxidative breakdown of crystal violet (CV) dye using H₂O₂ in aqueous solutions. Among these materials, the nanofiber composed of a 1:1 ratio of PAN to Co(II)TPHPP/CAPS with a lower Co(II)TPHPP loading (NF6), demonstrated the highest catalytic activity, decomposing CV completely within 60 min. Various experiments were conducted to explore the effects of H₂O₂ concentration, catalyst dosage, and temperature on the catalytic degradation of CV with the NF6 nanofiber mat-supported metalloporphyrin. An interesting finding was the enhanced recovery and recyclability of the catalyst due to the immobilization of metalloporphyrin on chloroacetylated polymer-supported nanofiber mats. Remarkably, even after five cycles of reuse, there was no significant degradation in the catalytic activity of the recycled catalyst. This breakthrough highlights the potential of these materials in addressing water pollution challenges efficiently and sustainably.

Keywords Metalloporphyrins · Electrospinning · Nanofiber · Green oxidative degradation · Crystal violet

1 Introduction

Nowadays, organic chemicals are generated in huge quantities by human activities, such as industrial and agricultural activities, that are widely discharged into the river water and increase pollution [1, 2]. These pollutants, including plasticizers, phenols, biphenyls, nitro and amine chemicals, organic dyes, insecticides, herbicides, and pesticides, are extremely harmful as they resist environmental conditions. Furthermore, they can harm the aquatic balance and the water portability [3, 4]. Dyes in wastewater impact the properties and quality of the H₂O by preventing sunlight penetration into the stream, reducing the response of photosynthetic [5]. Crystal violet (CV), one of the renowned cationic dyes, has a complex structure that makes removing it from wastewater difficult [6, 7], and poses severe risks to human health. Inhalation, ingestion, and skin absorption of CV dye can cause terrible rashes, acute eye inflammation, breathing issues, nausea, hypertension, painful sensitization, and kidney failure [8]. Despite these adverse effects, these cancer-causing

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dyes are still produced and used in commerce. Currently, various conventional techniques are utilized like processes of physicochemical (i.e., solvent extraction, adsorption, reverse osmosis, ion exchange, coagulation, filtration, and chemical precipitation), bacterial, and fungus remedies were used in water treatment. However, they just transfer contaminants from water to another medium rather than totally destroying them; which frequently results in secondary contamination so they are non-destructive techniques [9, 10]. Among other pollutions management techniques, the utilization of advanced oxidative processes (AOP), such as photo-catalysis and Fenton reactions are being used more frequently to remove organic pollutants. Additionally, these techniques are focused on the decomposition of organic substances by unselective the reactive oxygen species (ROS) created by appropriate catalysts owing to their high qualification to oxidize the organic compounds to less hazardous molecules, such as H₂O and CO₂ [1, 11].

Metalloporphyrins are of great interest for use as activator catalysts for several oxidation reactions [12–16]. There are limited reports in the literature handling the degradation and destruction of organic dye application with transition metal complexes of homogenous porphyrins [17–20]. However, several difficulties are associated with using metalloporphyrins in homogeneous catalysis, including deactivation, poor recyclability, and recovery. Furthermore, porphyrin particles can aggregate in aqueous media depending on their structure, compromising their catalytic efficacy [21, 22]. To overcome the above limitations, immobilizing metalloporphyrins on solid supports (zeolites, hydrogels, microparticles, etc.) has led to remarkable activity in hybrid materials with high stability for easy removal and reuse [3, 23–32].

Fibrous electrospun mats are a novel way to reduce water pollution. Electrospinning is a quick and very flexible method that makes it possible to create continuous, one-dimensional micro/nanofibers with a lot of porosity. Surface area and customized mechanical developments were found to be very high to volume ratio. Effective carriers for the catalyst include electrospun mats made from several polymers [33–36]. The active catalyst particles can be attached on the outside surface and inside the nanofiber mat by electrospinning catalyst or catalyst precursor with a polymer matrix blend. The reactant can distribute on or inside the carrier during the reaction, and each active catalyst species has the potential to trigger a chemical reaction [34, 37]. Current research shows these nanofiber mats can remove and decompose organic dyes from water [34, 38]. Rahmat et al. studied the MnO₂ nanofibers' potential to aid in destroying crystal violet dye. The best conditions for photocatalytic reaction were applied in the presence of H₂O₂ at pH 3, with practically 97% dye degradation after 90 min of irradiation time [39]. Vinosel et al. used a hydrothermal technique to create varied ratios of Fe₃O₄/SnO₂ nanocomposites and investigate their photocatalytic activity on the organic pollutant crystal violet. The optimal ratio of Fe₃O₄/SnO₂ nanocomposites resulted in an

83% effective photocatalytic decomposition of CV dye under UV light irradiation [40]. Tavakoli et al. centered on creating ZnTiO₃-based perovskite nanoparticles to destroy Rhodamine B (R.B.) and crystal violet dye contaminants in sunlight. The remarkable photocatalytic activity of ZnTiO₃@S NCs under natural sunlight irradiation revealed more than 93% destruction of dyes under investigation as a contaminant in 180 min [41]. PAN-based polymers are becoming increasingly popular due to their outstanding spinnability and chemical stability [42, 43].

In the present study, different concentrations of Co(II) TPHP in chloroacetylated poly(*p*-hydroxystyrene) were developed and electrospun with varying ratios of PAN to fabricate PAN/(Co(II) TPHP/CAPS) nanofiber mats coded NF4, NF5, NF6, and NF7. Fabricated mats were examined for green-oxidative degradation of CV dye with H₂O₂ in aqueous solutions. Among these materials, NF6, composed of a 1:1 ratio of PAN to Co(II)TPHP/CAPS with a lower Co(II) TPHP loading, demonstrated the highest catalytic activity, decomposing CV completely within 60 min. The influence of H₂O₂, dosage of the catalyst, temperature, and recycling of nanofiber mats were discussed to understand the degradation mechanism of CV and optimize the catalytic degradation system. An interesting finding was the enhanced recovery and recyclability of the catalyst even after five cycles of reuse due to the immobilization of metalloporphyrin on chloroacetylated polymer-supported nanofiber mats.

2 Materials and methods

2.1 Materials

Pyrrole was purchased from Merck, Germany, and distilled before direct usage. 4-Hydroxybenzaldehyde, linear poly(*p*-hydroxystyrene), polyacrylonitrile (Mwt 150,000 g/mol), crystal violet dye, and Cobalt(II) chloride hexahydrate were obtained from Sigma-Aldrich, Germany. El-Nasr Pharmaceutical Chemicals, Egypt, supplied chloroacetyl chloride, pyridine, propionic acid, chloroform, methylene chloride, methanol, hydrogen peroxide, dimethylformamide, and sodium carbonate. Silica gel (60–120 mesh) was purchased from Fisher Co., New Jersey, USA.

2.2 Synthesis of tetrakis-5, 10, 15, 20 (4-Hydroxyphenyl) porphyrin (TPHP)

4-Hydroxy benzaldehyde (7.2 mmol) was refluxed in propionic acid (30 mL), then (7.2 mmol) purified pyrrole was added, and the refluxing continued for a further 2 h. the formed precipitated porphyrin was filtrated and washed by chloroform several times, and finally, column chromatography with an eluent 30:1 mixture of methylene chloride and methanol was used for purification [44, 45].

^1H NMR (400 MHz, in DMSO): δ (ppm) 10.03 (s, 4H, O.H.), 8.9 (s, 8H, βH), 8.03 (d, 8H, ArH), 7.24 (d, 8H, ArH), -2.84 (s, 2H, N.H.) (Fig. S1, *supplementary data*).

2.3 Synthesis of Co(II) TPHP complex 1

About 0.2 g (0.294 mmol) of TPHP and 0.3 g (0.294 mmol) Co(II) $\text{Cl}_2 \cdot 6\text{H}_2\text{O}$ were dissolved in 20 mL methanol under nitrogen air and refluxed for 5 h, then filtered to remove an excess of reactant and the product Co(II) TPHP **1** was obtained by evaporation the solvent using rotary evaporator [46].

^1H NMR (400 MHz, in DMSO): δ (ppm) 10.03 (s, 4H, O.H.), 9.13 (s, 8H, βH), 7.9 (d, 8H, ArH), 7.25 (d, 8H, ArH) (Fig. S2, *supplementary data*).

2.4 Synthesis of chloroacetylation of linear poly (*p*-hydroxy styrene) (CAPS)

Pyridine was added to a solution of linear poly (*p*-hydroxy styrene) (66.67 mmol) dissolved in DMF (60 mL). Then, 100.44 mmol of chloroacetyl chloride was added drop-wise under continuous stirring in an iced bath. The mixture was stirred and cooled at standard temperature for three hours and three days. The CAPS (Scheme 1) was precipitated by

pouring in 1N HCl, filtered, and rained many times with distilled water [47].

2.5 Synthesis of chloroacetylated polymer supported Co(II) TPHP

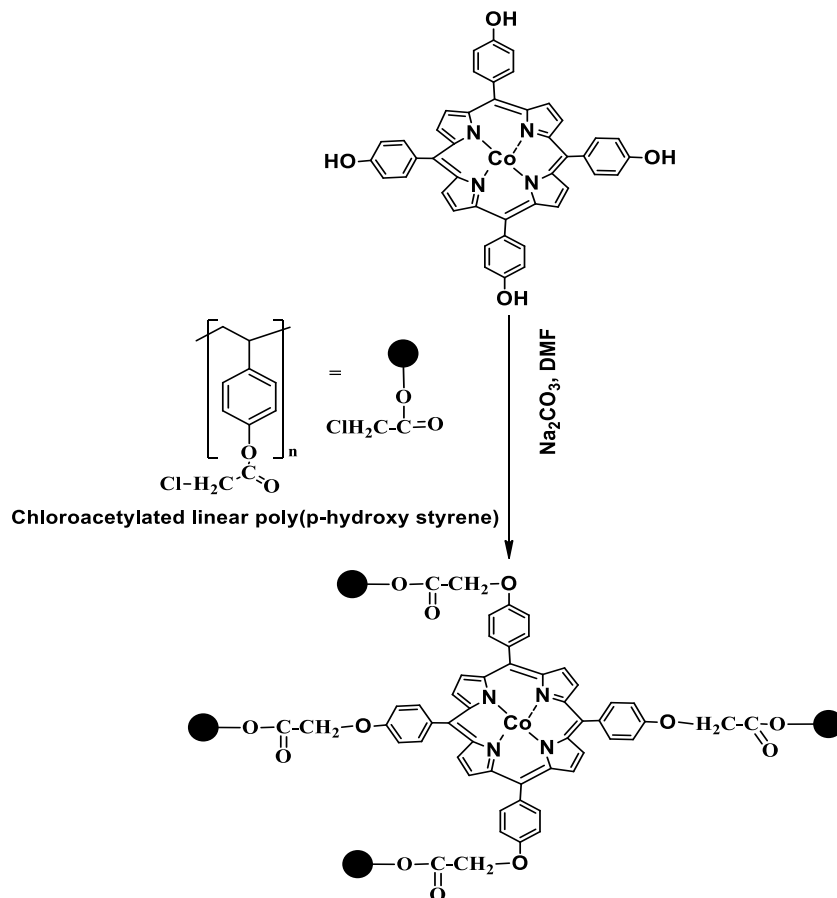
Two different concentrations of **1** (0.068 and 0.027 mmol) were dissolved in DMF, then were added to (1 and 2 g) of chloroacetylated polymer, respectively, with sodium carbonate. The mixtures were stirred for 6 h under N_2 air at 80 °C. Products **2** and **3** were obtained by evaporation of solvent using a rotary and then washed with water several times, and the reaction was shown in Scheme 1 [48].

ICP-MS was used to determine the cobalt (II) content of polymer-supported Co(II) TPHPs **2** and **3**. The amount of Co(II) in the solid catalyst (**2**, **3**) was 0.127 and 0.031 mg /L, respectively.

2.6 Fabrication of electrospun PAN/(Co(II)TPHP/ CAPS) nanofiber mats

The electrospinning technique was used to fabricate the catalyst-loaded-PAN nanofibers. Polyacrylonitrile and (Co(II)

Scheme 1 Chloroacetylated polymer CAPS supported Co(II) TPHP



TPHPP/CAPS) 2 and 3 were mixed in DMF in different ratios as PAN and Co(II)TPHPP/CAPS 2 in (1:1 and 2:1) to obtain nanofiber mats NF4 and NF5; respectively and for PAN and Co(II)TPHPP/CAPS 3 in (1:1 and 2:1) to receive nanofiber mats NF6 and NF7; respectively. Then, the mixed solution was placed into a 5 mL syringe (feeding rate: 0.5 mL/h), and the electrospun spacing between the collector and syringe tip was maintained at 10 cm, and voltages were set at 15 kV [49].

2.7 Catalytic degradation of CV using PAN/(Co(II) TPHPP/CAPS) nanofibers NF4-7 by H₂O₂

Crystal violet dye degradation in aqueous media using PAN/(Co(II) TPHPP/CAPS) nanofiber as a catalyst with H₂O₂ was performed as follows: 12 mg of electrospun nanofiber was put in a flask with 10 mL of (3.9 × 10⁻⁵ M) CV aqueous solution with initial pH 7, and the solution was stirred at 40 °C. 0.234 M H₂O₂ was added to start the reaction, and UV–visible spectroscopy was used to follow the degradation rate.

At desired time intervals, 3 mL aliquots were taken out of the reaction flask and subjected to analysis. The UV of CV was calculated at wavelengths of 581 nm. The aliquots were then added back to the reaction flask. Pseudo-first order relation was applied to fit the results from destruction results:

$$\ln(A_0/A_t) = K_{\text{obs}} t \quad (1)$$

where A_0 is the dye's initial absorbance (at $t = 0$ min), A_t is that absorbance, and K_{obs} (min⁻¹) is the observed rate constant calculated from the slope of the linear plot of $\ln(A_0/A_t)$. Each experiment was carried out triplicated ($n = 3$).

2.8 Recycling of the catalyst

Successive catalytic destruction experiments under optimum conditions were achieved to investigate the recycling ability of the catalyst for at least 5 cycles. For these tests, the same nanofiber sample was utilized. The following parameters were set for the experiment: 12 mg catalyst dosage: 10 mL solution volume; initial 3.9 × 10⁻⁵ M dye concentration: 0.234 M H₂O₂ concentration at 40 °C and reaction time: 60 min. The nanofiber mat rains with water after each experiment and then reused. The degradation efficiency was investigated according to:

$$\text{Degradation efficiency \%} = [(A_0 - A_t)/A_0] \times 100 \quad (2)$$

A_0 is the absorbance of dye at zero time, and A_t is the absorbance of dye at time “ t ,” at $\lambda_{\text{max}} = 581$ nm.

2.9 Instrumental characterization

UV–VIS: UV–visible spectroscopy was used to measure the absorbance of dye using (Shimadzu 2100-S UV/Vis, Japan) absorption double beam spectrophotometer.

FTIR: Fourier-transform infrared spectroscopy, spectrum data was recorded using a Perkin Elmer 1430 instrument (Massachusetts, USA). The tested samples were scanned at 400–4000 cm⁻¹ through absorbance or transmittance mode.

TGA: model (Perkin-Elmer TGA 4000, Germany, was used under nitrogen gas. The platinum pan sample holder was initially closed well, and accurately weighed samples were transferred. The dynamic nitrogen flow rate was 40 ml/min, and the heating rate was 10 °C/min with a temperature range of 32–500 °C.

SEM: a scanning electron microscope (SEM; Model JSM 6360 LA, Joel, Japan) was utilized to examine the morphology of created nanofibers. The nanofibers were coated by Au target through two coating cycles before the investigation.

ICP-MS: The metal concentration of the metalloporphyrin was determined using inductively coupled plasma optical emission spectroscopy using an ICP-OES Spectro-flame model FVMØ3, USA.

¹H NMR: Nuclear Magnetic Resonance (NMR) spectra were acquired using (Bruker 400 MHz Avance III NMR spectrometer, Germany) using DMSO-d₆ as a solvent.

3 Results and discussion

The free porphyrin TPHPP was prepared by condensing pyrrole and 4-hydroxybenzaldehyde in propionic acid. A metallation of free base porphyrins with cobalt chloride in DMF led to Co(II) TPHPP **1**. Then, Co(II) porphyrin covalently bonded to poly (chloroacetylated hydroxystyrene) was conducted by refluxing in the presence of potassium carbonate, as shown in scheme 1. Finally, polymeric-supported Co(II) porphyrin was electrospun with PAN as a co-spinning agent and DMF as a solvent, and electrospun spacing between the collector and syringe tip was maintained at 10 cm. Voltages were set at 15 kV, forming nanofiber mats NF[4–7]. The free and metalloporphyrin structures were investigated by UV–visible absorbance. The UV–vis spectra revealed a characteristic strong band (Soret band) at 421 nm and four Q bands around 516, 554, 592, and 650 nm, each less intense for free TPHPP. While, for Co(II) TPHPP, the Soret band was little shifted to 431 nm, and Q bands diminished to two rounds at 543 and 578 nm, as shown in Fig. 1(A, B), which indicated the formation of a metalloporphyrin complex.

3.1 FT-IR analysis

As shown in Fig. 1C, the FTIR spectrum of THPP (a) is consistent with its chemical structure. The stretching vibrations of -O.H. and -N.H. groups showed a broad band at ν 3423 cm⁻¹. Additionally, the peaks at ν 1228 and 1169 cm⁻¹

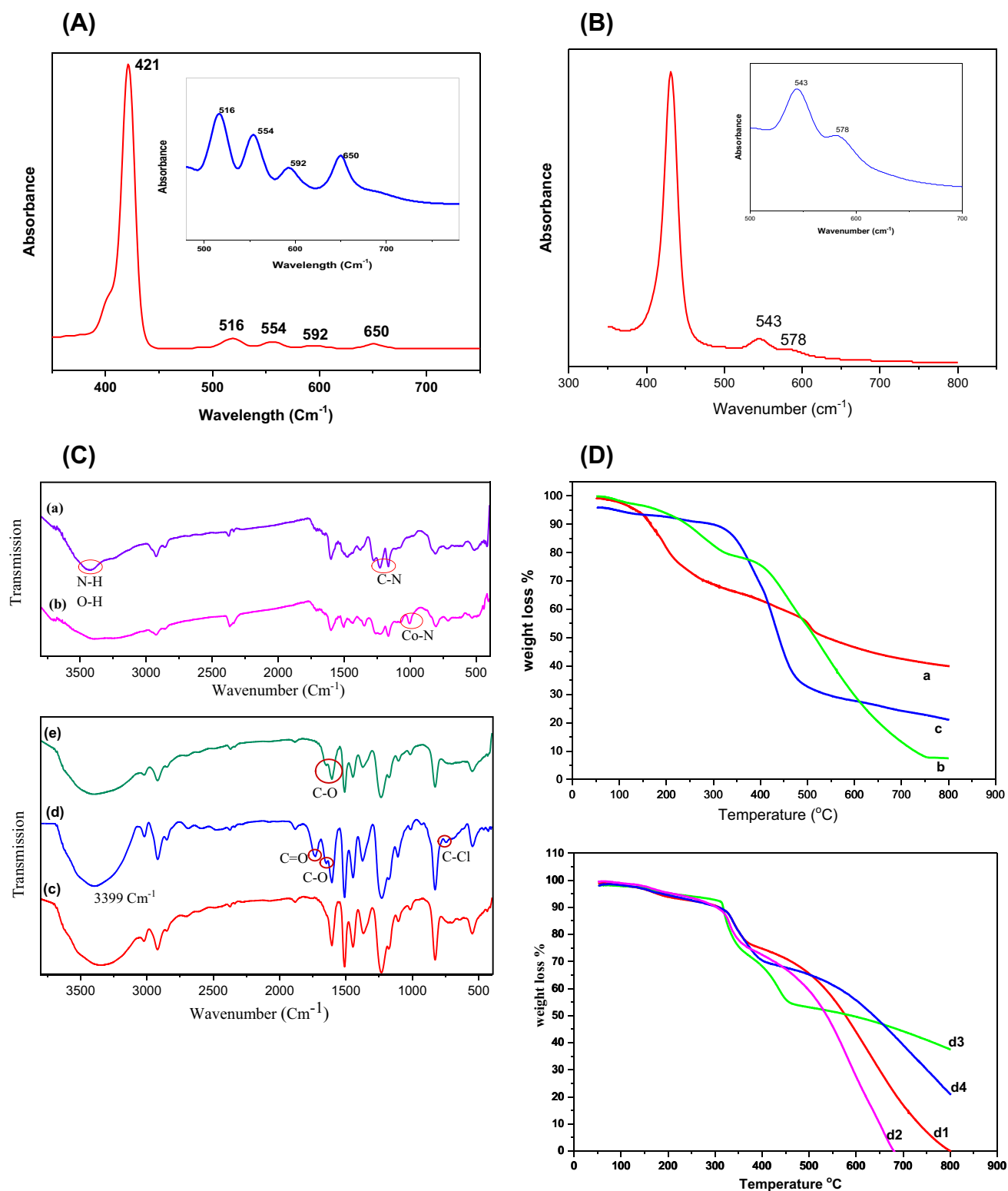


Fig. 1 UV-visible spectra of TPHPP (A) and Co(II) TPHPP (B), FT-IR spectra (C) for TPHPP (a), Co(II) TPHPP (b), linear poly (*p*-hydroxy styrene) (c), CAPs (d), and Co(II)TPHPP/CAPS (e),

(D) TGA thermographs for (a) TPHPP, (b) Co(II) TPHPP, (c) Co(II)TPHPP/CAPS and (d1) NF4, (d2) NF6, (d3) NF5, (d4) NF7 nanofiber mats

were attributed to C-N stretching vibrations of amine groups, while peaks at ν 1599 and 1469 cm^{-1} were assigned to N-H bending and C=N vibrations, respectively. Finally, the peak at ν 808 cm^{-1} was referred to the macrocycle ring's N-H out-of-plane bending vibration. In the Co(II) THPP spectrum (Fig. 1C-b), the peak at ν 3423 cm^{-1} became broad and slightly shifted. The new peak at ν 1001 cm^{-1} has appeared, which is characteristic absorption of the Co-N_(equatorial) bond formed in Co(II) THPP [50].

For the chloroacetylated polymer (Fig. 1C-d), new peaks at ν 1731 and 1656 cm^{-1} indicated the presence of C=O group. Also, a new peak at 743 cm^{-1} confirmed the presence of C-Cl in the chloroacetyl group [47]. For the porphyrin-polymer spectrum (Fig. 1C-e), the broad peak around at ν 3342 cm^{-1} was slightly shifted to ν 3399 cm^{-1} , and the intensity was diminished. Also, the band at ν 1731 cm^{-1} was shifted and interfered with the other bands at ν 1656 and 1611 cm^{-1} due to attaching Co(II) TPHPP to CAPS [51, 52]. The disappearance of the peak at ν 743 cm^{-1} proves that the Co(II) THPP molecules were covalently anchored to the polymer surface. As seen, signature bands for Co(II) TPHPP did not appear anywhere in the spectrum of Co(II) TPHPP/CAPS due to the overlap of the spectra of CAPS and Co(II) THPP in the entire infrared region, which led to the sole appearance of CAPS bands [31, 53].

3.2 TGA results

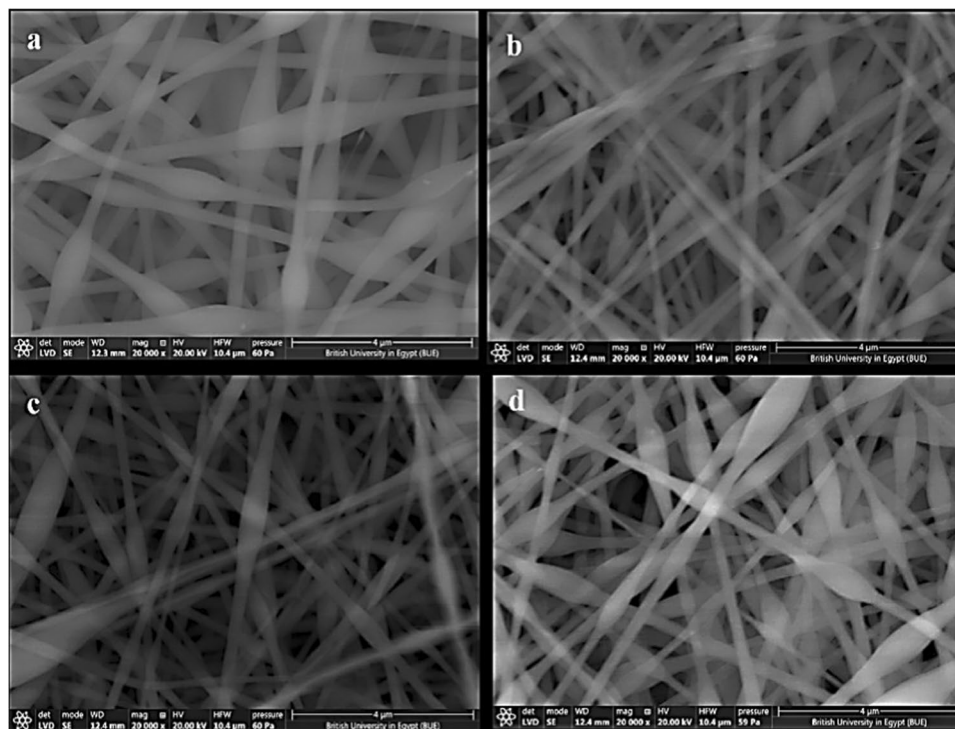
To study the thermal stability of poly(chloroacetylated styrene) supported Co(II) porphyrin compared to Co(II) porphyrin,

TGA thermographs of free porphyrin, Co(II) porphyrin, and the polymer-reinforced porphyrin were measured and shown in Fig. 1-D. It was demonstrated that Co(II) porphyrin was lower thermal stability than free ligand which may be related to the presence of Co(II) as center metal in the metalloporphyrin, poly(chloroacetylated hydroxy styrene) supported Co(II) porphyrin catalyst showed higher thermal stability than metalloporphyrin (Fig. 1-D), due to its containing on Co(II) as an inorganic constitutes matters in addition synthetic polymer parts, as compared to either pure polymers or porphyrin alone. After porphyrin incorporation onto the surface of the polymer showed a total weight loss of 80%. In comparison, 60% and 93% weight losses are observable in the case of free porphyrin and Co(II) porphyrin, respectively. While NF5 and NF7 showed higher thermal stability than NF4 and NF6, this might be due to the high ratio of PAN in N.F.s that can hinder the thermal decomposition if compared with low PNA contents in N.F.s 4 and 6.

3.3 SEM investigation

Morphologies of electrospun PAN NFs were observed by SEM investigation. Without incorporating PAN as co-spinning, NFs could not be obtained regularly, where beaded N.F.s were formed. Adding PAN into polymer-supported Co(II) porphyrin solution with a ratio (1:1), NFs with few beads were formed with fibers diameter ranging ~ 106 – 679 nm , as shown in Fig. 2(a, b). It is observed that, by increasing the concentration of PAN solution to begin (2:1), beads begin to reduce, and fibers' diameter is recorded around ~ 143 – 393 nm ,

Fig. 2 SEM images of electrospun nanofibers with different ratios of PAN (all images were taken with original magnification $\times 20,000$ and scale $4\text{ }\mu\text{m}$)



as shown in Fig. 2(c, d). This proves that PAN was used as a co-spinning agent and improved the surface morphology of formed nanofibers, where the surface morphology of fabricated nanofibers was enhanced with increased PAN contents.

3.4 Investigation of the catalytic degradation of crystal violet dye

Catalytic decomposition of CV as a model of organic contamination in aqueous solution was evaluated by applying different ratios of PAN/(Co(II)TPHPP/CAPS) nanofiber NF4-7 with H_2O_2 . CV dye had an influential absorption band at $\lambda = 581$ nm, where the decrease of this band indicated degradation of CV. Figure 3A shows the kinetic curve for the destruction of CV; the plot of $(\ln A_0/A_t)$ against time presented a straight line, this indicated that the degradation of CV is considered as first-order rate kinetics [54, 55], and it could be described as $\ln A_0/A_t = k_{obs} t$.

Interestingly, all PAN-supported (Co(II)TPHPP/CAPS) nanofibers NF4-7 were displayed as activator catalysts for destroying CV with H_2O_2 in aqueous solutions. Results summarized in Fig. 3A shows that NF6, which is composed of (1: 1 ratio of PAN: Co(II)TPHPP/CAPS) with a less loaded amount of Co(II)TPHPP on the CAPS, was found to be the most effective catalyst for the destruction of CV. These findings might be owing to the increasing of the catalyst dosage of Co(II)TPHPP covalently bonded to the CAPS on nanofiber affects the mass transfer rates of H_2O_2 and CV in the solution bulk that could lead to a decrease in the degradation efficiency [56]. Figure 3B presents the change of the absorbance of CV with time using H_2O_2 and NF6. It could be observed that the main absorbance band at λ 581 nm almost vanished, and the degradation percent of CV reached 98% in 60 min. H_2O_2 and Co(II)TPHPP present in NF6 played an essential role in the degradation of CV, as illustrated

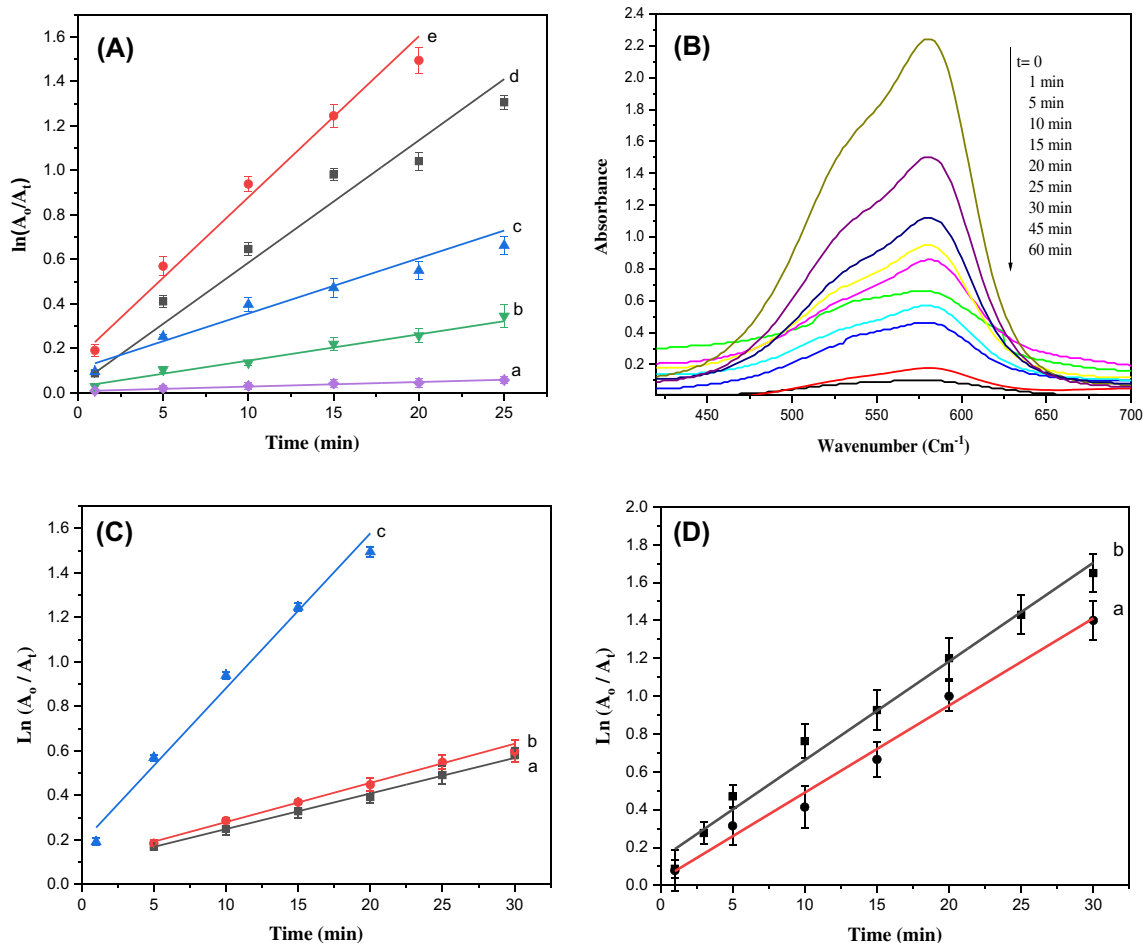
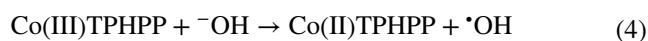
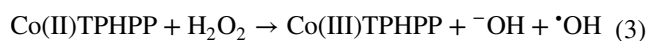


Fig. 3 **A** Catalytic degradation rate of CV dye (a) without catalyst and in the presence of nanofiber catalysts, (b) NF4, (c) NF5, (d) NF7, and (e) NF6. **B** UV-VIS spectra of CV degradation using NF6 with H_2O_2 as the function of time. Catalyst 6: 12 mg; [CV]: $(3.9 \times 10^{-5}$ M, [H_2O_2]: 0.234 M, pH:5.5 at 40 °C). **C** The rate of degradation of CV

dye in the presence of PAN\CAPS nanofiber with H_2O_2 (a), PAN\ (Co(II)TPHPP\CAPS) nanofiber without H_2O_2 (b), and PAN\ (Co(II)TPHPP\CAPS) nanofiber with H_2O_2 (c). **D** The degradation rate of CV dye using (a) Co(II) TPHPP\CAPS, (b) PAN\ (Co(II) TPHPP\CAPS) nanofiber (SD mean, $n = 3$)

in Fig. 3C. It showed that the rate of degradation of CV in the presence of PAN/poly (chloroacetylated hydroxy styrene) nanofiber with H_2O_2 was the same as in fact of PAN/(Co(II)TPHPP/CAPS) nanofiber without H_2O_2 . The degradation rate may be attributed to the adsorption of the CV on the surface of PAN/poly (chloroacetylated styrene) nanofiber.

In contrast, in the case of NF6 with H_2O_2 , the degradation rate was seven times faster, as shown in Fig. 3C. Hydroxyl radicals ($\cdot\text{OH}$) generated as shown in (Eqs. 3, 4, 5) from Co(II) porphyrin and H_2O_2 according to the Fenton-like response [20, 57, 58] are a better oxidant (reducing potential is 2.07 V at $\text{pH} \sim 7$) which accelerate the oxidation and destruction of organic contamination such as azo dyes [59]. In supported Fenton-like reactions, the catalyst surface typically formed $\cdot\text{OH}$ radicals, and the degrading process was considered a surface-mediated operation [57].



Catalytic degradation of CV was also investigated in the presence/absence of a PAN nanofiber mat. Figure 3D shows that both Co(II) TPHPP/CAPS and PAN/Co(II) TPHPP/CAPS NF6 degraded CV, indicating that Co(II) TPHPP species is the key factor to influence the degradation efficiency and rate of the reaction due to the formation of $\cdot\text{OH}$ radicals with H_2O_2 . The significant acceleration in the presence of PAN in NF6 must be supposedly owing to the higher surface area of NF6, which led to the best diffusion of the metalloporphyrin polymer particles homogeneously [60].

The effect of the concentration of H_2O_2 , dosage of catalyst, and temperature of the medium on the catalytic degradation of CV using PAN/(Co(II) TPHPP/CAPS) nanofiber 6 as catalyst and H_2O_2 was investigated in detail.

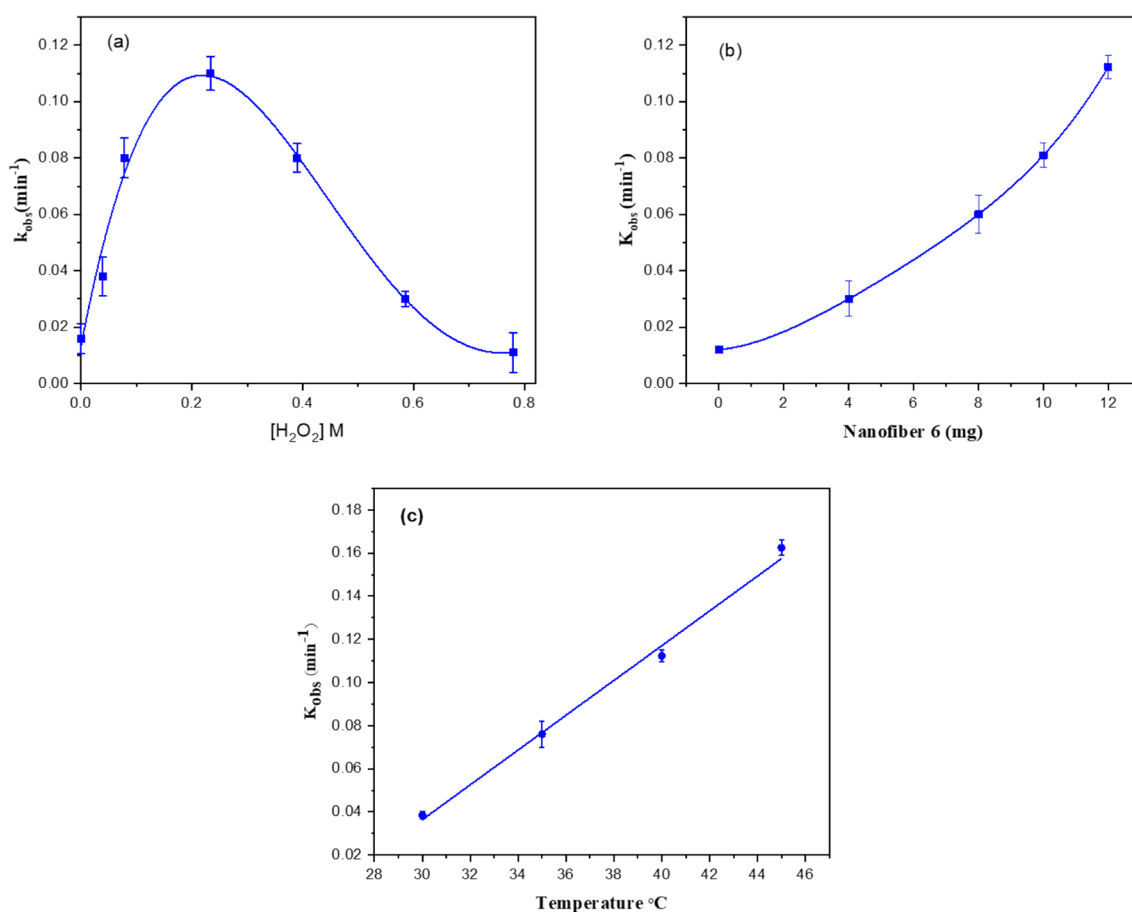


Fig. 4 **a** Influence of H_2O_2 concentration on the rate of degradation of CV by PAN/(Co(II) TPHPP/CAPS) nanofiber 6. Catalyst 6: 12 mg; CV: 3.9×10^{-5} M, $\text{pH}: 5.5$ at 40°C , **b** influence of catalyst dosage on the oxidative degradation rate of CV dye. [CV]: 3.9×10^{-5} M; $[\text{H}_2\text{O}_2]$:

0.234 M, $\text{pH}: 5.5$ at 40°C , and **c** effect of solution temperature on the catalytic degradation of CV by NF6. Catalyst 6: 12 mg; [CV]: 3.9×10^{-5} M, $[\text{H}_2\text{O}_2]$: 0.234 M, $\text{pH}: 5.5$, (SD mean, $n = 3$)

Table 1 Rate constant and activation parameters of catalytic degradation of CV by NF6 with H₂O₂

Temperature (K)	K_{obs} (min ⁻¹)	E (kJ mol ⁻¹)	ΔH^\ddagger (kJ mol ⁻¹)	ΔG^\ddagger (kJ mol ⁻¹)	ΔS^\ddagger (J mol ⁻¹ K ⁻¹)
303	0.03825	80.44	77.86	21.35	181.97
308	0.0755				
313	0.11236				
318	0.16251				

Table 2 Recycling activity NF6

Recycled times	Reaction time (min)	Degraded CV (%)
First	60	88.3
Second	60	89.2
Third	60	87.3
Fourth	60	87.7
Fifth	60	87.2

3.4.1 Effect of H₂O₂ concentration on the degradation process

Figure 4(a) illustrates the influence of the concentration of H₂O₂ on the oxidative rate of CV. The rate observed was raised with increasing the concentration of H₂O₂ as shown in Fig. 4a, and then declined when the amount of H₂O₂ increased, which, owing to further increase in the concentration of H₂O₂ partly inhibited the oxidation rate due to the well-known hydroxyl radicals scavenging effect. Reaction occurred between the reactive species ·OH radical and H₂O₂ to form the approximately stable peroxy radical HO₂· radical, considered less active compared with ·OH

radical as shown in Eq. (6, 7) [61]. The undesirable reactions (6) and (7) competed with destroying the dye chromophore. These reactions reduced the probability of attacking the CV molecules by hydroxyl radicals, which decreased the degradation rate of the dye at a high concentration of H₂O₂. Thus, a hydrogen peroxide with a concentration of 0.234 M was chosen for the degradation of CV to achieve high degradation efficiency.



3.4.2 Effect of nanofiber dosage

To illustrate the effect of nanofiber dosage on the degradation of CV by PAN/(Co(II) TPAPP/CAPS) NF6, experiments were performed at various catalyst dosages, as shown in Fig. 4b. It was noticed that the oxidation rate was raised by increasing the catalyst mass of NF6 from 4 to 12 mg. This is affiliated with the increasing number of active sites on electrospun nanofiber particles, generating more hydroxyl radicals. Accordingly, radicals' raised attainability enhanced the CV solution's degradation [62].

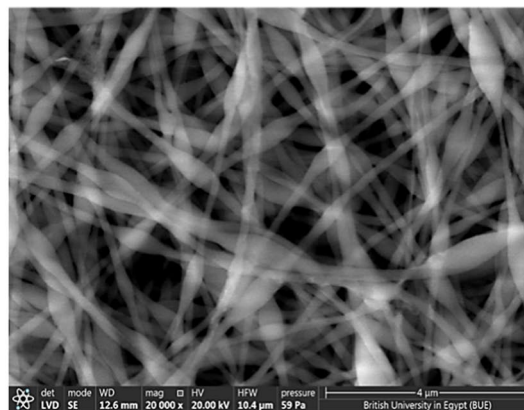
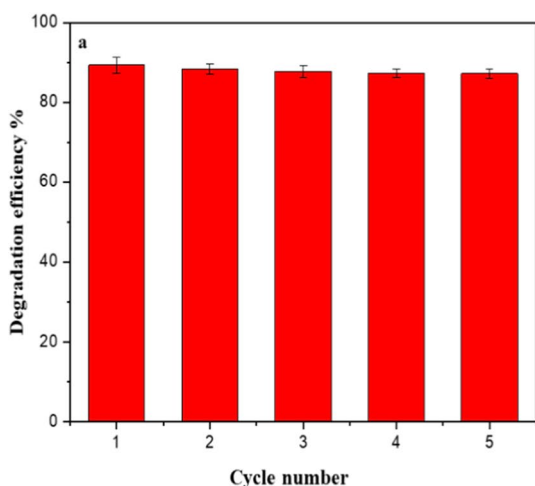


Fig. 5 **a** Effect of NF6 recycling on the degradation of CV dye (SD mean, $n=3$). Catalyst 6: 12 mg; [CV]: 3.9×10^{-5} M, [H₂O₂]: 0.234 M, pH:5.5 at 40 °C, and **b** SEM image of NF6 after passing recycling (original magnification $\times 20,000$ and scale 4 μm)

3.4.3 Effect of temperature

The change in reaction medium temperature significantly influences the rate of chemical reactions [63, 64]. The influence of temperature variation on the breakdown of CV by NF6 with H₂O₂ was investigated. Figure 4c illustrates that the degradation rate was raised gradually by raising the solution temperature from 30 to 45 °C. Two acceptable illustrations for that are first, migration of CV from the reaction medium to nanofiber accelerated or secondly, production of a reactive surface species or the activation energy ΔG^\ddagger raised as the temperature elevated [65]. ΔG^\ddagger was calculated from the diagram of $\ln k_{\text{obs}}$ against $1/T$. The chart was linear with a high correlation coefficient R^2 (0.992), and the values of activation factors are shown in Table 1. ΔH^\ddagger and ΔG^\ddagger had positive values, indicating the catalytic reaction's endothermic and nonspontaneous nature. In contrast, the higher value of ΔS^\ddagger showed the presence of a highly ordered transition state.

3.4.4 Recycling of the catalyst

Heterogeneous catalysts played a significant role in reducing reaction costs, minimizing waste generation, and leading more environmentally and economically saving methods for separation and recycling [36]. PAN-supported (Co(II) TPHPP/CAPS) NF6 was readily reused from the solution by simple filtration and recycled for successive reactions after being rained several times with water. Degradation percentages of CV were illustrated in Table 2 and Fig. 5a for the recycled NF6. No suggestive changes were detected after five successive cycles of the NF6. These data were compatible with similar SEM images for the freshly synthesized and reused PAN/(Co(II) TPHPP/CAPS) NF6, as in Fig. 5b.

4 Conclusion

In conclusion, new efficient nanofiber mats supported catalysts were developed by immobilizing different concentrations of Co(II) TPHPP in chloroacetylated poly(*p*-hydroxy styrene) and then electrospun with different ratio of PAN to form PAN/(Co(II) TPHPP/CAPS) nanofiber mats NF4-7. NFs were examined effectively as a heterogeneous activator for green-oxidative destruction of CV dye with H₂O₂. Interestingly, all NF4-7 showed highly efficient catalysts for the breakdown of CV, whereas NF6 with a less loaded amount of Co(II)TPHPP on the CAPS seems to be the most effective catalyst for the oxidation of CV, where CV almost vanished after 60 min. The effect of H₂O₂ concentration, catalyst dosage, and medium temperature on the oxidative degradation of CV using NF6 as a catalyst was investigated in detail. The most effective economic issue was the catalyst's enhanced recovery and recyclability due to the immobilization of metalloporphyrin on chloroacetylated

polymer-supported nanofiber mats. Remarkably, even after five cycles of reuse, there was no significant degradation in the catalytic activity of the recycled catalyst. This breakthrough highlights the potential of these materials in addressing water pollution challenges efficiently and sustainably.

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Data availability The author confirms that the data supporting this study are available within the article.

Declarations

Ethical approval Not applicable.

Competing interests The authors declare no competing interests.

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