#### RESEARCH



# Investigation of the Structural, Elastic, and Radiation Shielding Properties of the $SiO_2 - Pb_3O_4 - ZnO - Y_2O_3$ Glass System

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#### Abstract

This work examined the SiO<sub>2</sub>–Pb<sub>3</sub>O<sub>4</sub>–ZnO–Y<sub>2</sub>O<sub>3</sub> glasses mechanical, structural, and radiation shielding features. X-ray diffraction is a powerful technique for investigating the structural properties of these glasses. Experimental results were used to evaluate the mechanical characteristics, and the Makishima and Mackenzie model's semi-empirical approaches were used to investigate the elastic properties. Longitudinal velocity  $V_L$  increase from 4935 m/s to 5325 m/s, while transverse velocity  $V_T$  increase from 2520 m/s to 2905 m/s. Hardness improved from 4.41 to 8.31 GPa. The behaviour of the elastic moduli at both theoretical and experimental levels is the same. The mass attenuation coefficients (MAC), mean free paths (MFP), tenth & half-value layers (TVL), (HVL), and energy building factors (EBF) were estimated. Overall, higher MAC values were produced by a decrease in ZnO concentration and an increase in  $Y_2O_3$  content. As the concentration of  $Y_2O_3$  increases, the MFP, TVL, and HVL values decrease. Better radiation shielding is provided by lower MFP, TVL, and HVL values. The MFP, TVL, and HVL values are lower in the G 5 sample with the  $Y_2O_3$  contribution (5%, mole). Higher concentrations of  $Y_2O_3$  in glasses with a SiO<sub>2</sub>-Pb<sub>3</sub>O<sub>4</sub>-ZnO-composition were shown to have improved radiation shielding properties.

Keywords  $Y_2O_3$  glasses  $\cdot$  Elastic  $\cdot$  Radiation shielding  $\cdot$  EBF

# 1 Introduction

Silicate glass has been a focal point in glass science and technology due to its unique properties. This makes it perfect for laboratory glassware, cookware, and even certain high-tech applications like telescope mirrors and premium glassware [1–8]. Researchers continue to explore ways to enhance silicate glass properties, finding new compositions or methods to make it even more resilient, transparent, and adaptable to different environments. This research extends to its applications in various fields like optics, electronics,

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and medical devices, aiming to push its boundaries further in terms of durability, functionality, and versatility [9–14].

Shielding glasses play a vital role in various critical settings. They offer protection against potentially harmful radiation, intense light or hazardous materials. In medical facilities, these glasses safeguard healthcare workers from exposure to radiation during procedures like X-rays or fluoroscopy. Similarly, in nuclear power plants and industrial environments, they shield workers' eyes from harmful radiation or intense light generated during processes or experiments. The design and materials used in these glasses are tailored to provide the necessary protection without compromising visibility or comfort [15-20]. The structural integrity of radiation shielding materials is crucial for maintaining their effectiveness. Radiation shielding materials are designed to attenuate or absorb ionizing radiation, protecting individuals and equipment from its harmful effects. The fracture strength of glass is indeed pivotal for ensuring its ability to withstand various mechanical stresses. This characteristic becomes particularly important in scenarios where glass is subjected to impacts, or mechanical pressures, as it helps prevent it from breaking or shattering easily. Absolutely, maintaining the integrity of the glass is crucial to

ensuring its effectiveness as a shield. Any compromise in its structure could significantly reduce its ability to protect against whatever it's shielding from. Absolutely, fracture strength is crucial in radiation shielding materials for several reasons: structural and mechanical strength. The mechanical properties of glasses can vary widely depending on their composition and intended use [21–25].

 $ZnO - Pb_3O_4$ - SiO<sub>2</sub> glass is known for its exceptional thermal resistance and optical clarity. Its ability to withstand high temperatures without shattering makes it ideal for various applications, including laboratory glassware, cookware, and glass art. The low coefficient of thermal expansion of  $ZnO - Pb_3O_4$ - SiO<sub>2</sub> glass helps it resist cracking or breaking when exposed to rapid temperature changes. Its transparency and durability have made it a preferred choice in industries where these properties are essential.  $ZnO - Pb_3O_4$ - SiO<sub>2</sub> glasses have attracted attention due to their large range of structural units and ease of obtaining. Non-destructive ultrasonic techniques were pivotal in understanding the elastic properties of glasses. Researchers use ultrasonic techniques like pulse-echo, acoustic microscopy, and ultrasonic spectroscopy to measure parameters such as velocity waves in glass. By analyzing how these waves propagate and interact within the glass, they can deduce valuable information about the glass's mechanical properties. The ultrasonic velocities, density, and structural data can yield a wealth of information about glass properties. Calculating these parameters can provide a deep understanding of the glass's behavior. The relationship amongst elastic moduli and radiation shielding isn't direct because they are distinct material characteristics with different functionalities [21–25].

 $Y_2O_3$  incorporation can have significant implications, especially in glasses, where alterations in composition often lead to changes in properties. The connection between radiation properties and mechanical strength is crucial, as it can affect the glass's resilience in harsh. This study is part of a broader research effort focused primarily on the impact of  $Y_2O_3$  in this specific context. Understanding the elastic properties of glass is crucial, especially in applications involving radiation shielding. The ability of glass to absorb and attenuate radiation depends on its composition, density, and elastic properties.

## 2 Materials and Procedure

## 2.1 Samples Fabrication

Table 1 Chemical compositions Mol %

code			compositions		
	SiO <sub>2</sub>	$Pb_3O_4$	ZnO	Y <sub>2</sub> O <sub>3</sub>	
G 1	60	35	5	0	
G 2	60	35	4	1	
G 3	60	35	3	2	
G 4	60	35	1	4	
G 5	60	35	0	5	

with a specified purity level, typically 99.9%. These samples were created by using a melt-quenching technique, a common method to produce glasses by melting the raw materials and then rapidly cooling them to solidify. The temperature range of 1150–1200 °C indicates a high-temperature melting point for the glasses involved. The process of melting weighed batches for 3 h with occasional cautious stirring suggests that they achieve a homogeneous melt. Homogeneity in melts is crucial to ensure consistent properties throughout the glasses. Removing stress and thermal strain is crucial to ensure the glass retains its integrity and durability. Therefore, an annealing process in a muffle furnace at 400 °C for all samples is necessary.

## 2.2 Samples Characterization

The influence of varying  $Y_2O_3$  concentrations on various mechanical, optical, thermal, and shielding properties of the borosilicate glass samples was examined through a series of experiments.

XRD is commonly used to explore the structure of glasses, and XRD using the (X'Pert Pro Panalytical diffractometer) with a Si detector and Cu Ka radiation ( $\lambda = 1.5406$  Å) and 2  $\theta = 10^{\circ}$ —90°, at constant current, 40 mA and constant voltage, 40 mV and with the scanning rate 2°/min.

Archimedes' code is commonly used to measure the density of glass with an accuracy of  $\pm 0.02$  g/cm<sup>3</sup> as in the previous works [6, 10].

The pulse-echo method, It's a common technique to quantity the (longitudinal velocity  $V_L$ , and transverse velocity  $V_T$ ) of glasses by (KARL DEUTSCH Echograph model 1085) with an accuracy of  $\pm$  10 m/s. The mechanical factor evaluation formulae are displayed in Table 2. The PSD/Phy-X [26] program utilizes theoretical models to approximation the radiation shielding constraints of the studied glasses at different gamma-ray energies.

Table 2	The mechanical factor
evaluati	on formulae

Eq. No	Parameter	Equation
1	Longitudinal waves	$L = \rho v_l^2$
2	Transverse waves,	$G = \rho v_t^2$
3	Young's modulus	$Y = (1 + \sigma)2G$
4	Bulk modulus	$K = L - \left(\frac{4}{3}\right)G$
5	Micro-Hardness	$H = \frac{(1-2\sigma)Y}{6(1+\sigma)}$
6	Debye temperature	$ heta_D=rac{h}{k}igg(rac{9N}{4\pi V_m}igg)^{rac{1}{3}}M_s$
7	Average velocities	$M_{s} = \frac{1}{3} \left( \left( \frac{1}{v_{l}^{3}} \right) + \left( \frac{2}{v_{l}^{3}} \right) \right)^{-\frac{1}{3}}$
8	Thermal Expansion	$\alpha_{P=23,2(v_{I}-0.57457)}$
9	Molar volume of oxygen	$V_o = \left(\frac{M}{\rho}\right) \left(\frac{1}{\sum xini}\right),$
10	Packing density of oxygen	$OPD = \left(\frac{1000 \ C}{Vm}\right) \left(\frac{Mol}{L}\right).$
11	Dissociation energy	$Gi = (\frac{1}{V}) \sum_{i} GiXi$
12	Packing density	$V_i = \left(\frac{3\pi}{4}\right) NA\{mR_{\rm m}^3 + nR_{\rm i}^3\}(\frac{m^3}{mol})$
13	acoustic impedance	$Z = V_l \rho$



Fig. 1 XRD of SiO<sub>2</sub>-Pb<sub>3</sub>O<sub>4</sub>-ZnO-Y<sub>2</sub>O<sub>3</sub> glasses

# **3** Results and Discussion

## 3.1 XRD Characteristic

XRD pattern within a specific angular range  $(10^{\circ} \le \theta \le 90^{\circ})$  of  $(Y^{3+})$  co-doped zinc lead silicate samples are displayed in Fig. 1. The lack of sharp diffraction peaks and the presence of broad hump around  $23^{\circ}-30^{\circ}$  indicate that the samples are amorphous in nature rather

than crystalline. This characteristic broad hump around  $23^{\circ}-30^{\circ}$  suggests an amorphous structure in glass samples. The presence of halos at  $23^{\circ}-30^{\circ}$  indicates a particular characteristic of these glasses [27–30].

#### 3.2 Physical Parameters

The glass densities ( $\rho$ ) differed, ranging from 5.91 gcm<sup>-3</sup> for G1 to 6.97 gcm<sup>-3</sup> for G5. ( $\rho$ ) of a glass is influenced by its structure, so  $(Y_2O_3)$  is replacing (ZnO) within a glass structure and  $(Y_2O_3)$  has a higher molecular mass (225.81 g/ mol) than ZnO (81.389 g/mol), which could lead to a small increment in the overall ( $\rho$ ) [31–35]. Additionally, the molar volume decreased as more Y2O3 was added to the glass structure. This might have played a role in the observed variations in glass ( $\rho$ ). Since density is concerned with the spatial distribution of ions in the structure,  $(V_m)$  provides a better explanation for the glass structure than density. There is an inverse correlation amongst the  $(\rho)$  and computed  $(V_m)$ of the mentioned samples. Typically, when  $(\rho)$  increases,  $(V_m)$  tends to decrease and vice versa. The decreased in  $(V_m)$ might suggest the presence of fewer void spaces or lower intermolecular gaps within the glasses, causing higher ( $\rho$ ). Figure 2 illustrates the ( $\rho$ ), and ( $V_m$ ) of the samples [31–35].

The presenting of  $Y_2O_3$  content caused an increment in the packing density (*OPD*) of the glass system from 55.92 to 66.72 while the  $V_o$  decreases from 17.88 to 14.99, indicating a trend toward closer glass structure [36–40]. The (*OPD*) of a glass system increases; it suggests that the atoms or molecules within the structure are arranging themselves





more closely together. In this case, the addition of  $Y_2O_3$  content facilitates this change, indicating a shift toward a more closely packed arrangement of the atoms in the glass structure. This alteration could have various implications for the properties and behavior of the glass [36–40]. Consequently, the involvement of  $Y^{3+}$  ions as network modifiers via BO formation is confirmed by the combined decrease in  $V_o$  and rise in (*OPD*). The decrease in  $V_o$  typically suggests increased (*OPD*) efficiency or a reduction in available space within the structure, while an increment in partial ( $\rho$ ), could indicate an increment in the mass of a substance per unit volume. Figure 3 illustrates the (*OPD*), and ( $V_o$ ) of the glasses.

## 3.3 Mechanical Characteristics

Furthermore, the compositional dependence of density ( $\rho$ ), (longitudinal velocity V<sub>L</sub>, and transverse velocity V<sub>T</sub>), and elastic moduli (bulk modulus: *K*, Young's modulus: *Y*, longitudinal modulus: *L*, and transverse modulus: *G*) of all the glass samples are shown in Figs. 4 and 5 [4, 41–47], these data are also found in the studied glasses 35Pb<sub>3</sub>O<sub>4</sub> – 60SiO<sub>2</sub> – xY<sub>2</sub>O<sub>3</sub> – (5-x) ZnO, ( $0 \le x \le 5$  mol %). V<sub>L</sub> increase from 4935 m/s to 5325 m/s, while V<sub>T</sub> increase from 2520 m/s to 2905 m/s. typically, when Y<sub>2</sub>O<sub>3</sub> is added to a glass, it can enhance the ultrasonic velocities





**Fig. 4**  $(V_L) \& (V_T)$ , versus  $Y_2O_3$  content



**Fig. 5** Experimental elastic moduli versus  $Y_2O_3$  content

and its mechanical properties due to its ability to modify the microstructure and influence the elastic behavior of the glass system. The increase in (longitudinal  $V_L$  and shear  $V_T$ ) with an increase in  $Y_2O_3$  mol % is often associated with changes in the glass density, and stiffness. Moreover, the elastic moduli tend to increment as the  $Y_2O_3$  mol % increments. This is due to  $Y_2O_3$  reinforcing the glass matrix, resulting in improved stiffness and resistance to deformation. As a result, the material becomes stiffer and less prone to elastic deformation. The elastic moduli are correlated with ultrasonic wave velocities. This correlation suggests a relationship between the material's bond types and its mechanical properties. For instance, glasses with stronger or more rigid bonds between atoms might exhibit higher elastic moduli and higher ultrasonic wave velocities compared to a glass with weaker or more flexible bonds. In our studying the single bond strength of Y–O (50 kcals) is greater than Zn–O (36 kcals) [48].

Figure 5 displays the elastic moduli (L, K, G, and Y) of the G1–G5 samples. With the adding of  $Y_2O_3$  at varying mol%, the values of Y increased from 99.35 to 151.51 GPa, suggesting an increase in matrix stiffness. With successive additions of  $Y_2O_3$ , the bulk modulus similarly increased, rising from 93.89 to 119.21 GPa. The glasses' L values (143.93–197.64 GPa) were higher than their corresponding G values (37.53–58.82 GPa), suggesting that they are more Table 3 Mechanical aspects information

parameters	G1	G2	G3	G4	G5
VL	4935	5085	5110	5245	5325
Vs	2520	2650	2745	2815	2905
L	143.9	166.0	173.9	186.2	197.6
<u> </u>	37.5	45.1	50.2	53.6	58.8
K	93.9	105.9	107.0	114.7	119.2
Y	99.4	118.4	130.2	139.2	151.5
10	17.9	16.4	15.8	15.5	15.0
OPD	55.9	60.9	63.3	64.7	66.7
$\alpha_P$	114478.67	117958.67	118538.67	121670.67	123526.67
Ч	4.41	5.60	6.78	7.24	8.31
$\theta_D$	320.2	345.8	362.1	373.8	389.3
$M_s$	1957.6	2055.9	2125.2	2179.5	2246.5
Z*10 <sup>-7</sup>	1.5	1.7	1.83	1.91	2.02

able to tolerate longitudinal stress than shear stress and that they are more easily bent than extended.

Generally, Y<sub>2</sub>O<sub>3</sub> in glass can enhance its hardness properties; it can improve the mechanical properties and increase microhardness due to its ability to strengthen the glass. Therefore, microhardness (H), increase from 4.41 GPa, to 8.31 GPa. The Debye temperature is a measure of the average vibrational energy in a solid material. The  $(\theta_D)$  increase with the addition of  $Y_2O_3$  from 320.2 to 389.3 due: increase the rigidity or stiffness of the glass matrix. Ultimately, the increment in the  $(\theta_D)$  with the addition of  $Y_2O_3$  in a glass system is a complex phenomenon influenced by multiple factors related to the structural and compositional changes induced by the addition of  $Y_2O_3$  [4, 41–47].

Acoustic impedance (Z) is a quantity of how much confrontation a glass suggestions to the transmission of sound waves. In this case, the increment in the quantity of  $Y_2O_3$ led to an increase in the (Z) of the glass from  $1.5 \times 10^{-7}$  to  $2.02 \times 10^{-7}$ . This increase is due to variations in the density,  $(V_I)$ , and elastic properties. These changes collectively contribute to an increment in the (Z).  $Y_2O_3$  can influence the thermal expansion  $(\alpha_{P})$  properties of glass. The  $(\alpha_{P})$ increases from 114,478.67 to123526.67. This increase is due to changes in the density, (V<sub>1</sub>), and elastic properties caused by the addition of  $Y_2O_3$  [4, 41–47]. Table 3 regarding the mechanical properties of fabricated glass samples, velocities, elasticity, hardness, or any other related information's.

## 3.4 Makishima–Mackenzie's Model (MMM) for Elastic Moduli [49, 50]

Makishima and Mackenzie have developed models that relate to the packing density  $(V_i)$  and dissociation energy (Gi) of glasses. The equations for evaluating elastic moduli as (MMM) are presented in Table 4. The change in  $(V_i)$  indicates a structural variation due to the presence of Y<sub>2</sub>O<sub>3</sub>. As the Y<sub>2</sub>O<sub>3</sub> component was added, the  $(V_i)$  of the glass system increased from 0.385 to 0.4633, and (Gi) increased from 014.42 to 14.81, indicated that the glass structure is getting closer together. Figure 6 displays  $(V_i)$  and (Gi) of the G1–G5 glasses. A higher  $(V_i)$ typically leads to improved mechanical properties, including compressive strength. This is because a denser arrangement of particles allows for better load distribution and more efficient resistance against compressive forces. With fewer voids or spaces, there's less opportunity for deformation or failure under compression, leading to increased strength. Therefore, with an increase of  $Y_2O_3$  the elastic values based on MMM increased as follow: (Yth) increased from 46.41 to 57.77 GPa,

Table 4 The equations for   evaluating elastic moduli as	Eq. No	Parameter	Equation
(MMM)	14	Dissociation energy	$Gi = (\frac{1}{V_i})\sum_i GiXi$
	15	Packing density	$V_i = \left(\frac{3\pi}{4}\right) NA\{mR_m^3 + n R_i^3\}(\frac{m^3}{mol})$
	16	Longitudinal waves	$L_{th} = K_{th} + \frac{4G_{th}}{2}$
	17	Transverse waves,	$G_{th} = \frac{3K_{th}}{10.2V - 1}$
	18	Young's modulus	$Y_{th} = 8.36 V_i G_i$
	19	Bulk modulus	$K_{th} = 10V_i^2 G_i$

**Fig. 6**  $(V_i)$  and (Gi) of the G1–G5 glasses





Fig. 7 Theoretically elastic moduli versus  $Y_2O_3$  content

**Table 5** values of  $(V_i)$ , (Gi), and theoretically values of elastic moduli based on MMM

parameters	G1	G2	G3	G4	G5
	0.205	0.420	0.427	0.440	0.462
V <sub>i</sub> C	0.385	0.420	0.437	0.448	0.465
$U_i$	50.58	56.71	60.10	62.72	65.88
$G_{th}$	21.91	23.36	24.17	24.85	25.59
K <sub>th</sub>	21.37	25.56	27.88	29.58	31.77
Y <sub>th</sub>	46.41	50.89	53.29	55.19	57.34

suggesting an increase in matrix stiffness. With successive additions of  $Y_2O_3$ , ( $K_{th}$ ) similarly increased, rising from 21.37 to 31.77 GPa. The glasses' ( $G_{th}$ ) values (21.91–25.59 GPa) and

 $(G_{th})$  values (50.58–65.88 GPa). Figure 7 and Table 5 displays elastic moduli as (MMM) of the G1–G5 glasses. The behaviour of the elastic moduli at both theoretical and experimental levels is the same [45–47].

## 3.5 Radiation Shielding Studies

Figure 8 illustrating the Mass Attenuation Coefficients (MACs) of fabricated sample glasses evaluated using the Phy-x code. MAC is essential in understanding how to attenuate or reduce the strength of radiation as it permits through these glasses [51-62]. There is a clear trend that shows that when photon energy (E) increases, the MAC values decline. However, the chemical composition of glass samples affects MAC values. The maximum MAC values are observed in the low (E) region. The main approach that photons interact with matter at low energy (E < 0.5 MeV) is through the photoelectric effect (PE). Table 6 and Fig. 8 show that MAC values decrease significantly at 0.15 MeV. This rapid decline is explained by the (PE) in the low (E) zone. In the low (E) region, the photons often interact with glass in ways that involve either whole preoccupation or noteworthy loss of their (E). After 0.15 MeV, it's evident that the MAC values decline more slowly as (E) increases. After this energy limit, Compton scattering dominates, and in this specific region, the Compton scattering cross section varies with respect to (Z) and (E). Overall, higher MAC values were produced by a decrease in ZnO concentration and a rise in  $Y_2O_3$  [51–62].

Figures 9, 10 and 11 show the HVL, TVL and MFP values, which are essential factors for evaluating the material's radiation shielding efficacy. Glass densities and MAC



Fig. 8 MAC of fabricated samples

Table 6 MAC  $(cm^2/g)$  values of the fabricated glasses

Е	G1	G2	G3	G4	G5
0.015	57.188	88.019	87.527	86.559	81.555
0.02	61.785	67.926	67.925	67.924	59.563
0.03	21.423	23.832	23.829	23.824	20.719
0.04	10.021	11.295	11.293	11.287	9.759
0.05	5.556	6.336	6.334	6.329	5.452
0.06	3.442	3.966	3.964	3.959	3.404
0.08	1.648	1.926	1.925	1.922	1.652
0.1	2.741	4.333	4.316	4.281	3.418
0.15	1.023	1.591	1.584	1.572	1.268
0.2	0.532	0.801	0.798	0.792	0.649
0.3	0.242	0.336	0.335	0.333	0.284
0.4	0.156	0.201	0.201	0.200	0.176
0.5	0.119	0.145	0.144	0.144	0.130
0.6	0.098	0.115	0.115	0.114	0.106
0.8	0.077	0.085	0.084	0.084	0.080
1	0.065	0.069	0.069	0.069	0.067
1.5	0.050	0.052	0.052	0.052	0.051
2	0.044	0.046	0.046	0.046	0.045
3	0.039	0.041	0.041	0.041	0.040
4	0.037	0.040	0.040	0.040	0.038
5	0.036	0.040	0.039	0.039	0.038
6	0.036	0.040	0.040	0.040	0.038
8	0.037	0.042	0.042	0.041	0.039
10	0.038	0.044	0.044	0.043	0.040
15	0.042	0.049	0.048	0.048	0.044

values can be used to determine MFP, TVL and HVL values as:

$$HVL = \frac{0.693}{MAC} \tag{20}$$



Fig. 9 HVL of fabricated samples



Fig. 10 TVL of fabricated samples

$$TVL = \frac{2.303}{MAC} \tag{21}$$

$$MFP = \frac{1}{MAC} \tag{22}$$

The current glass sample has the lowest MFP, TVL, and HVL values across all (E). As the concentration of  $Y_2O_3$  increases, the MFP, TVL, and HVL values decrease. Better radiation shielding is provided by lower MFP, TVL, and HVL values. The MFP, TVL, and HVL values are lower in the G 5 sample with the  $Y_2O_3$  contribution (5%, mole). The efficiency of the radiation shielding is increased by  $Y_2O_3$ 's contribution to the proposed glass structure. The inclusion of  $Y_2O_3$  in the glass structure enhances the effectiveness

**Fig. 11** MFP of fabricated samples





Fig. 12 Zeq of fabricated samples

of the radiation shielding. This improvement is due to the alteration of the current glass properties caused by the addition of  $Y_2O_3$ . It could be altering the interactions of radiation with the glasses, resulting in reduced MFP, TVL, and HVL values [63–71].

The equivalent atomic number Zeq must be calculated before beginning the GP fitting computation sequence. The Zeq provides the (Z) of a pure element with photon scattering and accumulation characteristics comparable to those of the composite materials. The energy variation of Zeq for the current glass samples is displayed in Fig. 12. In overall, the glasses with denser materials and higher  $Y_2O_3$  content had larger Zeq at each (E), ranging from 27.55 to 74.99. The minimum and maximum atomic numbers of the constituent elements in a composite material are known to cause variations in the Zeq [63–71].

In the (E) range of 0.015-15 MeV and 0.5-40 mfp, the energy building factors (EBF) of the glasses under investigation were presented in Fig. 12. In lower (E) ranges the EBF tends to be higher. This is because lower-energy radiation is more easily absorbed and tends to interact more frequently with the shielding material, leading to a higher buildup factor. This occurrence may be explained by the statement that photons in this region either lose a substantial amount of energy or are completely absorbed. The (PE), which predominates at lower (E), is the primary cause of this. It is interesting to observe that the quantity of these increases correlates with the oxide concentration in the glass composite sample. The EBF values begin decreasing after 1 MeV. The pair production process operates effectively in this (E), region. Photons significantly lose energy or disappear just like in the (PE). Secondary scattering and photon strengthening can both happen, depending on the composition of the sample. In all samples, EBF values generally trend to decline in the high (E), zone. Figure 13 illustrates that EBF values rise with increasing penetration depth. The smallest EBF values, corresponding to high and low photon energies, are observed in G2, G3, G4 &G5 samples [63-71].



Fig. 13 EBF of fabricated samples

# **4** Conclusions

The melt quenching process was used for manufacturing glasses with a composition of  $60\text{SiO}_2 - 35\text{Pb}_3\text{O}_4 - (5-x)$ ZnO- $x\text{Y}_2\text{O}_3$  where ( $0 \le x \ge 5$ ) mol%. Amorphous character of the investigated samples was supported by the XRD, which demonstrated a total lack of observable crystalline peaks. The glass densities ( $\rho$ ) increased from 5.91 gcm<sup>-3</sup> for G1 to 6.97 gcm<sup>-3</sup> for G5. Longitudinal velocity V<sub>L</sub> increase from 4935 m/s to 5325 m/s, while transverse velocity  $V_T$  increase from 2520 m/s to 2905 m/s. Hardness improved from 4.41 to 8.31 GPa. With the addition of  $Y_2O_3$  at varying mol%, the values of Young's modulus increment from 99.35 to 151.51 GPa, suggesting an increment in matrix stiffness. With successive additions of  $Y_2O_3$ , the bulk modulus similarly increased, rising from 93.89 to 119.21 GPa. The glasses' longitudinal modulus values (143.93–197.64 GPa) were higher than their corresponding shear modulus

G values (37.53–58.82 GPa) suggesting that they are more able to tolerate longitudinal stress than shear stress and that they are more easily bent than extended. The higher MAC values were produced by a decrease in ZnO concentration and an increase in  $Y_2O_3$  content inside the glass matrix. As the concentration of  $Y_2O_3$  increases, the MFP, TVL, and HVL values decrease. Better radiation shielding is provided by lower MFP, TVL, and HVL values. The MFP, TVL, and HVL values are lower in the G 5 sample with the  $Y_2O_3$ contribution (5%, mole). Higher concentrations of  $Y_2O_3$  in glasses with a  $SiO_2$ -Pb<sub>3</sub>O<sub>4</sub>-ZnO-composition were shown to have enhanced radiation shielding features. The data supplied indicates that the  $SiO_2$ -Pb<sub>3</sub>O\_4-ZnO-Y\_2O\_3 glass system is an effective absorber material that can be used in all industries where nuclear technologies are used.

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