



Preparation of Nano-TiO₂/Diatomite Composites by Non-hydrolytic Sol–Gel Process and its Application in Photocatalytic Degradation of Crystal Violet

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Abstract

The dispersion of anatase TiO₂ on diatomic material was a prospective route to avoid agglomerates of these particles. In this work, the TiO₂/diatomite composites were prepared using a solvothermal process and a non-hydrolytic sol-gel method at low temperature on the raw (TDB) and the purified (TDS) diatomite. The synthesized samples were characterized utilizing various techniques. These given that TiO₂ anatase was impregnated well on the surface of diatomite, and the immobilization of these particles tends to increase the thermal stability of the composite as compared to the raw diatomite. In addition, the photodegradation of crystal violet (CV) in solution was in the direction of TDB > TDS > TiO₂. The 99.996% of CV can be degraded in 210 min of irradiation time at pH 10. These results revealed that the immobilization of titanium on diatomite improves the photocatalytic degradation by reducing the crystallite size of anatase TiO₂.

Keywords Diatomite · Nanoparticles · TiO₂ · Non hydrolytic sol-gel · Solvothermal · Photocatalysis

1 Introduction

In recent years, environmental and remediation issues have become crucial. The textile and related industries are very important sources of pollution of aquatic environments [1, 2]. From 60 to 70% of the dyestuffs in these industries contain

one or more toxic functions which are a part of mutagenic and carcinogenic [3, 4]. The possibility of using photocatalysts materials for treatment of these wastewaters was attracted by various researchers due to their advantageous properties such as dyes removal efficiency and low-cost energy [1, 5, 6]. Additionally, considering also their good biological and chemical inertness [7], non-toxic, and relatively inexpensive provide also more appropriate applications in various areas.

In nature, TiO₂ exists on divers crystalline phases such as anatase, brookite, and rutile, with anatase being the most commonly used in photocatalytic applications due to their shape and nano-size (usually <50 nm) which are responsible for a number of active sites and present a higher surface area. This pure phase can be converted to rutile phase by a high temperature between 500 °C to 800 °C [8]. The titanium dioxide (TiO₂) was intensively in several fields such as degradation of pollutants [9, 10], selective organic transformations [11], photo (electro) catalytic hydrogen production from water splitting [12], carbon dioxide reduction for fuel generation [13] and other environmental areas. Despite, the advantages presented above concerning these nanoparticles, their application is limited because of its weak aggregation and low adsorption capacity [14, 15]. As well as, the photocatalytic efficiency of TiO₂ under visible light is very low due to its wide

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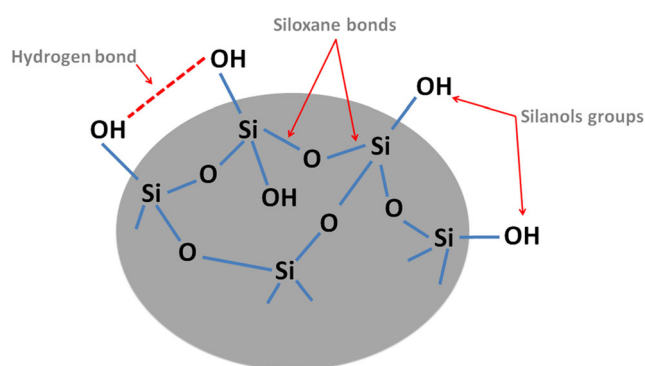
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band interval of 3.0 to 2.2 eV [16]. Numerous efforts have been made to improve the photocatalytic performance of TiO₂ under visible light irradiation, such as doping, surface immobilization, or surface modifications.

The synthesis and immobilization of TiO₂ nanoparticles on natural minerals have been intensively examined, including diatomite [17], Wollastonite [18], Montmorillonite [19], Sepiolite [20], Kaolinite [21], and others solids [22, 23], because these TiO₂ nanoparticles have considerably a limit of their photocatalytic efficiency due to their low quantum efficiency, a lower specific surface area, and very low adsorption capacity [24–27]. Besides, the high-cost separation after reaction of these particles limits their industry application, dip-coating suspension [25, 28], modified diatomite [29], composites spray coating [30], and sol-gel [31] have been also used. A few researchers have investigated the application of non-hydrolytic sol-gel routes to the preparation of oxide nanoparticles on the surface. This method can offer a simple and efficient path to obtain homogeneous TiO₂/material with good control over stoichiometry of the gel, which can also obtain a high surface area, pore volumes, and diverse kinds of mixed oxides with good control on composition and texture [32–34].

Diatomite with consists of amorphous silica (SiO₂·nH₂O) essentially derived from the skeletons of aquatic plants [35–37]. This low-cost solid viable and economical for nature posses a promising physical and chemical properties such as high porosity, large surface area, high permeability, low density, small particle size, thermal resistance, and chemical stability [38, 39]. Their surface contains many (Si–OH) silanol groups which is very active as shown in (Scheme 1), and the silanol group is very active, which can react with many contaminants by the formation of hydrogen bond. The diatomite can be used as a support material to immobilized TiO₂ nanoparticles.

In this context, the non-hydrolytic and solvothermal sol-gel method made it possible to prepare heterogeneous catalytic materials using simple and cost-effective procedures. TiO₂ nanoparticles are produced on the surface of the Algerian diatomite. The compositions, structure, and morphology of the



Scheme 1 The structure of diatomite surface and their silanol groups and the types of bonds.

prepared products were characterized by the X-ray diffraction (XRD), Chemical analysis (EDS), Scanning Electron Microscopy (SEM), thermogravimetric analysis (TG and DTA), Fourier Transform Infrared (FTIR) spectroscopy and their photocatalytic activity in degradation of Crystal violet was evaluated.

2 Experimental

2.1 Materials

Titanium tetrachloride TiCl₄ (98.5%), Ethanol (99.8%) and sulfuric acid H₂SO₄ (95.97%) were purchased from Sigma-Aldrich and while diatomite (Kieselghur) came from western Algeria.

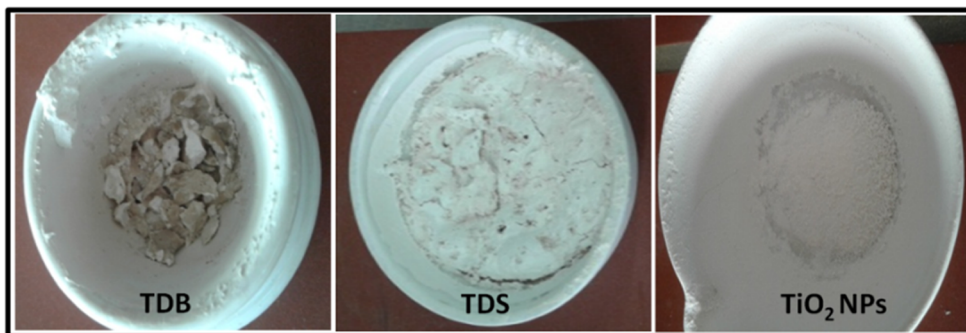
2.2 Characterization

X-ray powder diffraction (XRD) patterns were recorded on a Philips diffractometer model PW 1830, with Ni-filtered CuK α ($\lambda = 1.5406 \text{ \AA}$) radiation operated at a tube voltage of 40 kV and a tube current of 30 mA. The Fourier Transform Infrared (FTIR) spectra were recorded between 400 and 4000 cm⁻¹ on a JASCO 4100 spectrometer. To study the morphology and provided the presented titan in the prepared samples the HIROX SH 400 M SEM-EDS BRUKER scanning electron microscope equipped with EDS was used. The sample was coated with carbon and attached to sample holder with carbon tape. Thermal analysis (TG-DTA) was performed in air using a Start Pyris DTA-TGA analyzer. All the samples were heated to 1000 °C at heating rate of 10 °C min⁻¹ and a specord 200 plus (analytik jena) UV–vis spectrophotometer was used to measure the absorbance of the pollutant concentration.

2.3 Synthesis of TiO₂NPs/Diatomite Composite

The TiO₂ NPs/diatomite was prepared by a typical procedure, anhydrous ethanol was added to 2 g of raw diatomite; 2 ml of Titanium tetrachloride TiCl₄ kept in the freezer were slowly added to the mixture under vigorous stirring. A light yellow gel was obtained. After stirring, the mixture was transferred into a stainless steel autoclave; then the sol-gel solution was heated at 70 °C for 24 h, the final product was calcined at 350 °C for 2 h, the product was named (TDB). The same steps have been done again by using the diatomite treated with sulfuric acid (DS) and the obtained product named (TDS). The same steps were repeated without the addition of the diatomite to obtain a final product with spherical form TiO₂ nanoparticles named (TiO₂ NPs) (Fig. 1).

Fig. 1 Pictures corresponding of TDB and TDS, TiO₂ NPs after calcinations at 350 °C



3 Results and Discussion

3.1 X-Ray Diffraction (XRD) Analysis

The powder XRD patterns of TiO₂ NPs, TDB and TDS samples are shown in Fig. 2. The mixed phases of anatase TiO₂ and amorphous SiO₂ was confirmed [40]. As compared to the TiO₂ peaks positions the immobilization of anatase form in diatomite composite not affect their peak positions and shapes. The characteristic peaks of anatase structure at $2\theta = 25^\circ$, 38° and 48° corresponding to hkl reflections corresponding to (101), (202) and (200) lines (JCPDS Number 21–1272). Moreover, The anatase TiO₂ sizes calculated for TDB and TDS samples using the Scherrer equation are about 27–33 nm [41]. Compared to the particle size of pure TiO₂ which is around ~44 nm, it can be concluded that the TiO₂NPs were dispersed well in the diatomite surface.

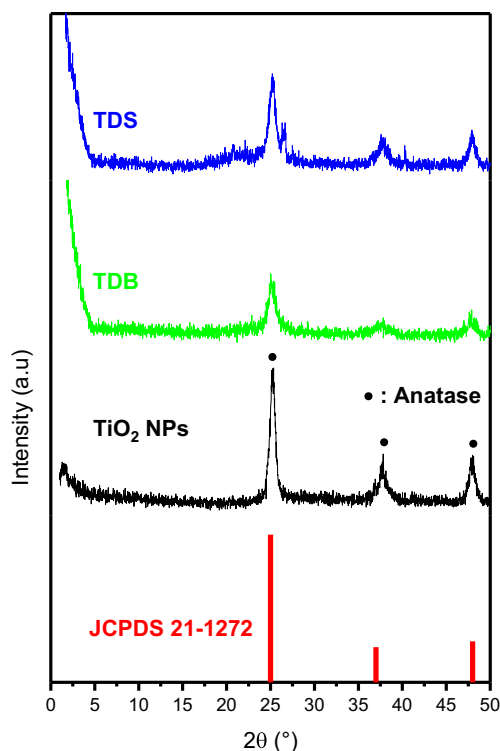


Fig. 2 Powder XRD patterns of anatase TiO₂, TDB and TDS samples

3.2 Scanning Electron Microscopy (SEM) and Energy Dispersive Spectrum (EDS) Analysis

Figure 3 exhibits the morphologies of the (a) DB, (b) DS, (c) pure TiO₂, (d) TDB and (e) TDS, with the EDS spectra. The image of pure TiO₂ indicate that the grain size of particles in the range of 10–100 nm as shown in the Fig. 3c. The SEM images of DB and DS are shown in Fig. 3(a) and (b), respectively. From Fig. 3(a), it was found that the pore structures were uniformly distributed on the surface [42], which probably can favors of high adsorption capacity. It can be observed that the surface are partly masked by the impurities, which can reveals that the impurities have been removed and reduced after acid treatment. The SEM images of TDB and TDS samples exhibited the very well immobilization of TiO₂ nanoparticles on diatomite material surface, anatase TiO₂ phase which distributed on the surface was help to improve the photocatalytic activity. The Electron dispersive X-ray spectrometer (EDS) was used to affirm the composition of pure TDB, TDS and TiO₂ samples and the results of surface area analysis shown in Fig. 3(e), (d) and (c), respectively. The characteristic peaks for Si, O and Ca can be observed in EDS spectra, which means that the main component of TDB and TDS is SiO₂. Compared with the EDS spectrum of pure TiO₂, these spectra showed peaks of titanium and oxygen and indicates fewer impurities such as chlorine in prepared TiO₂ [43], which is consistent with the results obtained from XRD analysis.

3.3 Thermogravimetric (TG) Analysis

The thermal stability of the pure TiO₂, TDB and TDS have been investigated by TG under N₂ flows (TG and DTA) (Fig. 4). The endothermic peaks from 100 to 185 °C is due to the removal of excess organic ethanol and decomposition of the residual precursor [44]. Beyond 185 °C, the dehydroxylation groups show the beginning of TiO₂ anatase phase formation. A maximum exothermic peak appearing in TDB and TDS in the 250 °C (ATD) range without weight loss suggests complete decomposition of –OH (dehydroxylation) groups and a further increase in temperature contributes to the oxidation of organic components and the release of chlorides from

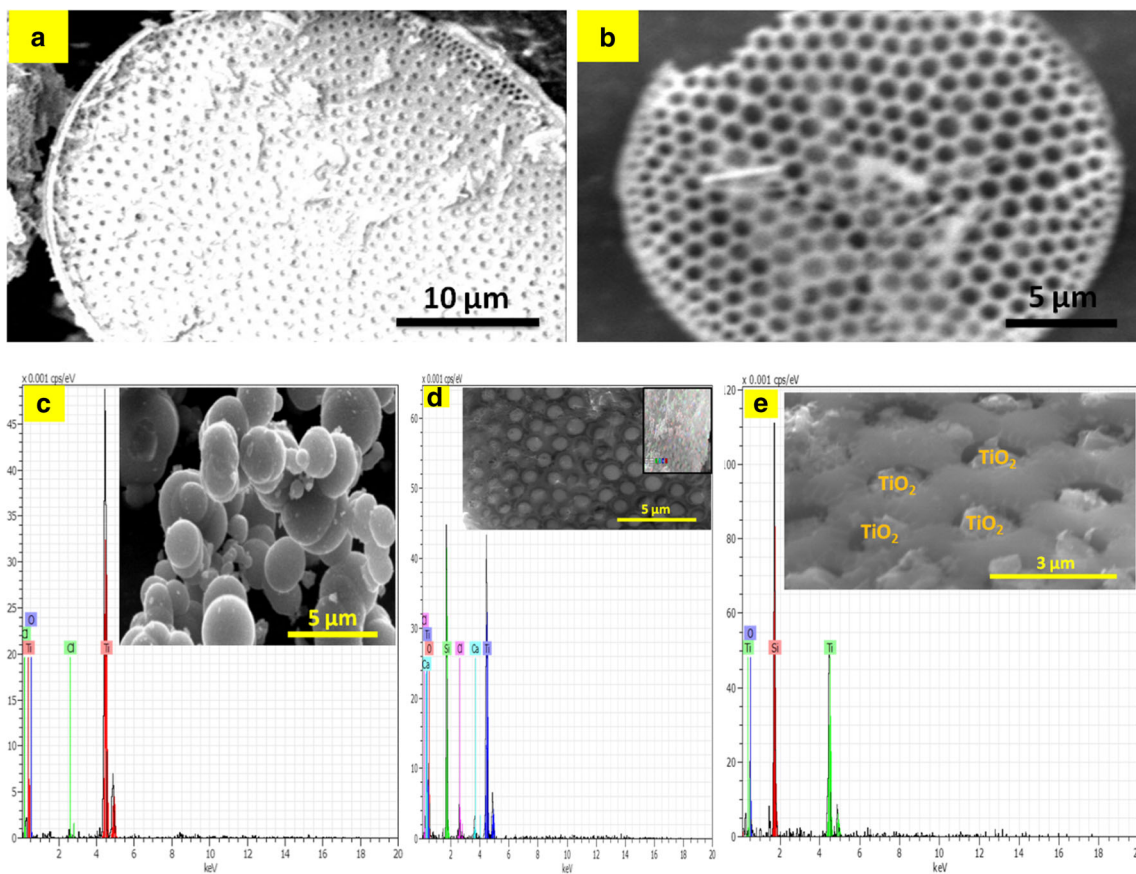


Fig. 3 Scanning electron micrograph and EDS spectra of (a) DB, (b) DS, (c) pure TiO₂, (d) TDB and (e) TDS samples

the precursor TiCl₄. The first broad exothermic peak is observed at about 280 °C and extends to 450 °C due to the resulting gel decomposition and the slow formation of TiO₂ anatase. In the temperature range of 185–280 °C, the observed weight loss about 13.25% indicating that the amorphous TiO₂ has been converted to crystalline TiO₂ anatase phase by

calcination. Above the temperature of 280 °C, no significant weight loss is observed up to 600 °C where the appearance of a peak may indicate the complete transformation of TiO₂ into anatase and the beginning of the formation of the rutile TiO₂ [45, 46]. the final weight loss above 740 °C can be ascribed to the calcite mineral break down

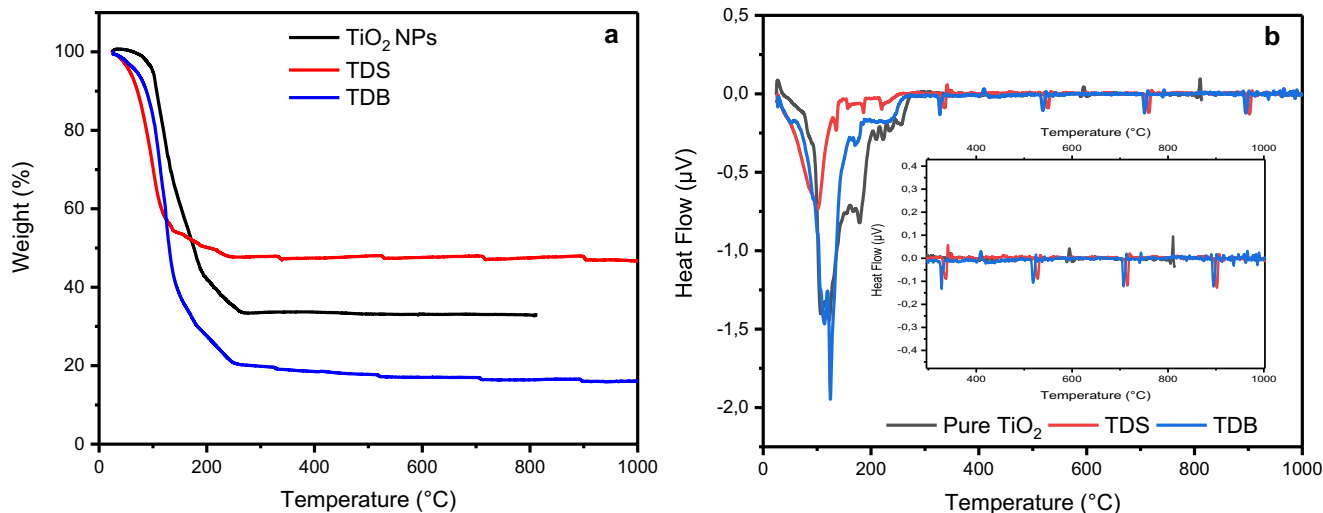


Fig. 4 Thermal analysis (a) TG and (b) (DTA) of pure TiO₂, TDB and TDS samples

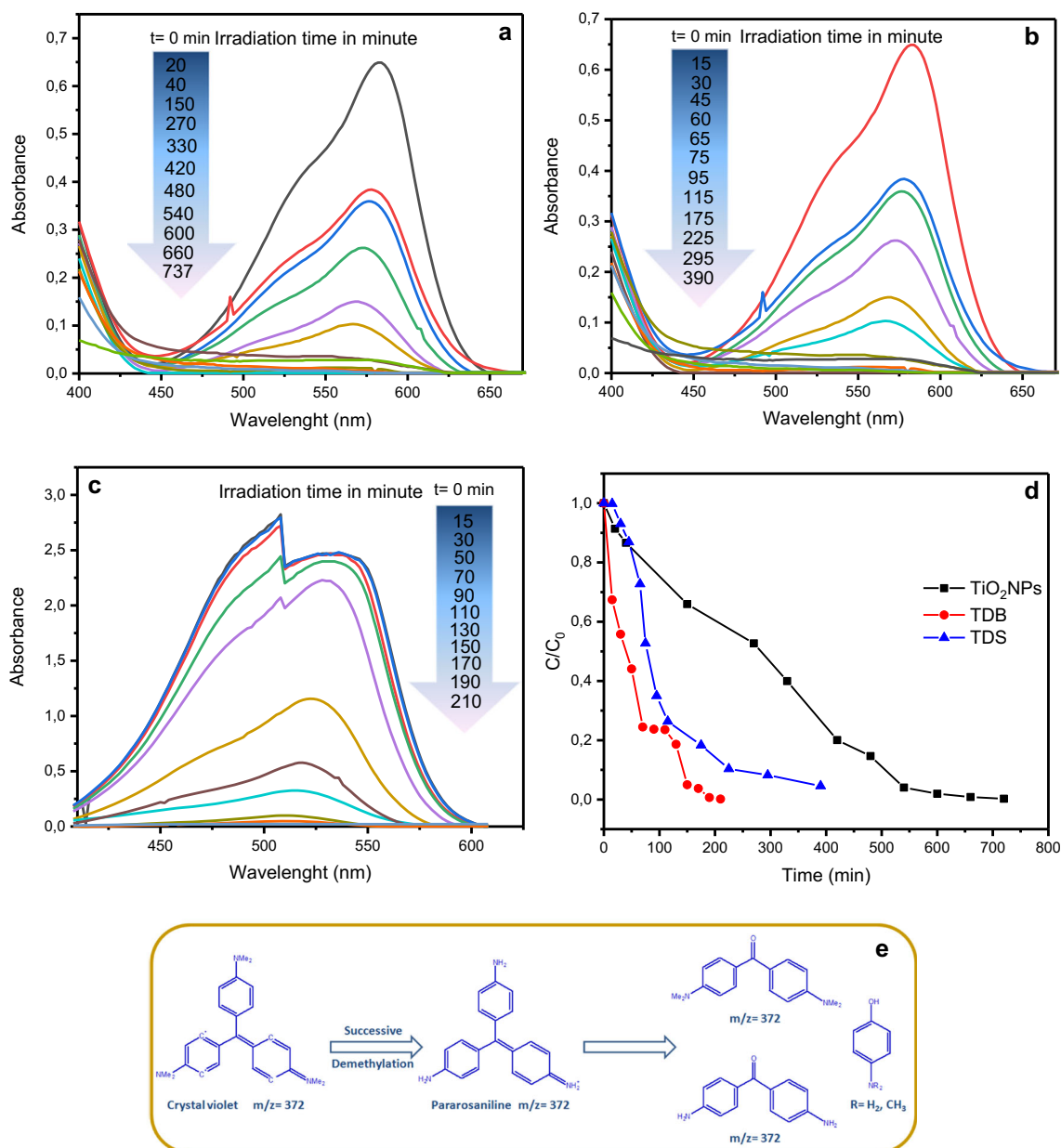


Fig. 5 Photodegradation of CV dye under the irradiation of UV-light and **(d)** C/C₀ Vs time (min) for **(a)**TiO₂NPs, **(b)**TDB and **(c)**TDS. **(e)** CV dye degradation mechanism

[47]. By comparing the temperatures of the latter weight loss, it can be noted that the thermal stability in the direction of TDB > TDS.

Table 1 Results of adsorption and UV-light photocatalytic kinetic parameters over TiO₂NPs, TDB and TDS composites

Samples	K _{app} (10 ⁻²)	t _{1/2} (min)	R ₂	Reaction order
TDB	0.0258 ± 0.00337	26.8661	0.999	2nd
TDS	0.0087 ± 5.898*10 ⁻⁴	79.6720	0.999	2nd
TiO ₂	0.0074 ± 9.177*10 ⁻⁴	93.6685	0.991	1st

3.4 Photocatalytic Performance

It is important to investigate the synthesized catalysts in order to evaluate their photocatalytic performance. Prior to the evaluation, this activity on the samples catalysts TiO₂ NPs, TDB and TDS, an experiment was efficiently designed in order to monitor the degradation percentage of crystal violet by the prepared materials in darkness and under UV-light irradiation at 365 nm wavelength. 150 mL of crystal violet dye at a concentration of 25 ppm were tested according to the above-described procedure. The Langmuir–Hinshelwood (LH) [48] kinetic equation was

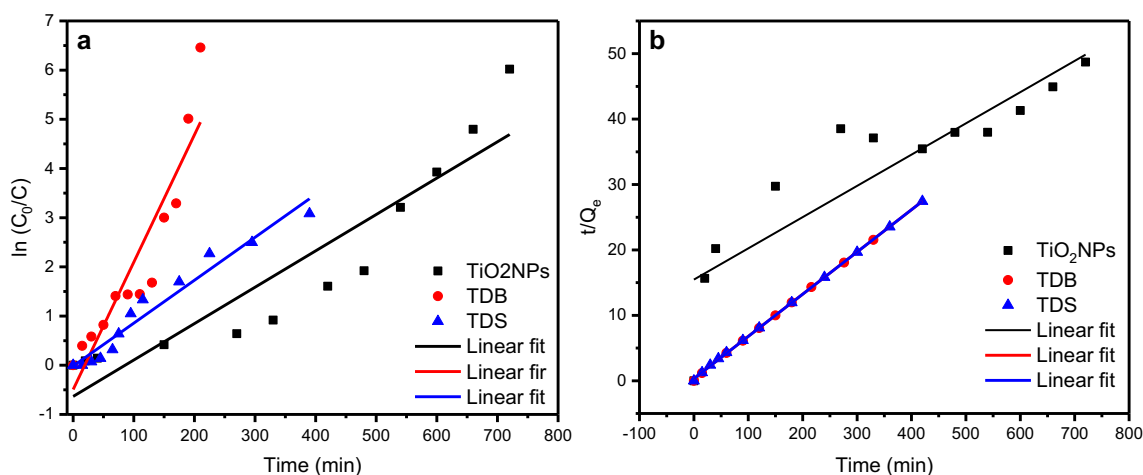


Fig. 6 Adsorption and photocatalytic degradation kinetics of CV dye under UV-light irradiation for TiO₂Nps, TDB and TDS samples

mostly used to explain the heterogeneous catalytic process as given by:

$$r = \frac{dC}{dt} = \frac{K_r KC}{1 + KC}$$

where r represents the rate of reaction that changes with time (t), k_r is the reaction rate constant and K is the adsorption rate constant. The rate expression based on LH expression can be deduced to first-order kinetics when $t = 0$, $C = C_0$, it was described as follows:

$$-\ln \frac{C}{C_0} = K_{app} t$$

where k_{app} represents the apparent rate constant, C represents the CV dye concentration in aqueous solution at any time t during photocatalytic degradation, and t is reaction time. In this study, the apparent reaction rate constant (k_{app}) was used to compare the photocatalytic activity of the prepared samples.

Figure 5 shows the absorption spectra of the CV dye solution with samples under visible light irradiation for different time intervals. These results show that visible light irradiated CV dye with TiO₂NPs, TDB and TDS were degraded rapidly. Although the catalysts showed good photocatalytic activity, the TiO₂Nps catalyst showed a slightly smaller CV dye degradation rate which reached the value of 99.17% after 735 min of irradiation time while the TDB attained a value of 99.996% after 210 min and the 99.96% degradation rate was obtained for TDS after 390 min of irradiation time at pH 10, as shown in Table 1. It can be concluded that the photodegradation of crystal violet dye was better described by the pseudo-second order kinetics and the efficacy of prepared samples catalysts rates were summarized as follows: TDB > TDS > TiO₂. Despite, the presence of Si-OH groups on diatomite gives the negative charge on the surface of the solid. Which can provide a relatively higher affinity with CV dye compared to

the TiO₂ alone due to the strong electrostatic attraction. And although the composite using the raw diatomite as carriers had a higher specific surface area, the yield was lower than that of TiO₂ and TDS, indicating that the adsorption capacity of the catalysts was higher. Furthermore, it does not have much influence on the dye degradation effect. Due to the high content of impurities and the breakdown rate of the crude diatomite, some immobilized TiO₂ nanoparticles could lead to aggregation due to their high surface energy, which could be deactivated due to the protective effect of the impurities present in raw diatomite. In addition, Fig. 5(e) reports the proposed mechanism of degradation of crystal violet dye following S. Hisaindee et al. [49].

The kinetics of the degradation process was studied under UV-light source. The rate constant and half-life time of the

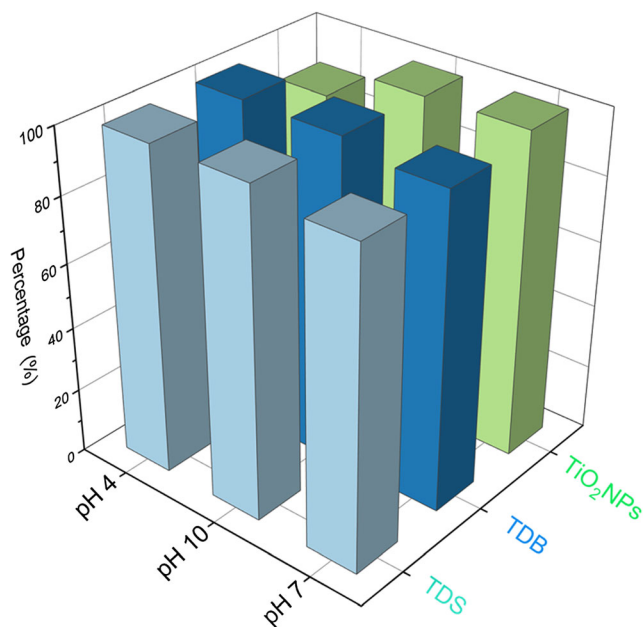


Fig. 7 Histogram of Crystal Violet dye photodegradation percentage on catalysts TDB, TDS and TiO₂ NPs

Table 2 Comparison of present photodegradation results of Crystal Violet with other published experimental results

Samples	Degradation rate (%)	References
P25-TiO ₂	94.4	[50]
Bi ₂ WO ₆	98.2	[51]
Ag ⁺ doped TiO ₂	97.0	[52]
nano-TiO ₂	92.0	[53]
nano-ZnO	93.8	[54]
CdS NPs/zeolite A	83.0	[55]
TiO ₂ –montmorillonite	97.1	[56]
AgBr-ZnO nanocomposite	86.9	[57]
TiO ₂ NPs	99.1	Current work
TDB	99.9	Current work
TDS	99.9	Current work

reaction was calculated using the relations as mentioned below and tabulated in Table 1. It is observed that the rate constant of the degradation reaction was relatively high for TDB composite material compared to other samples and the half-life time for this was less. It can be concluded that the degradation of CV dye was rapidly in the case of TDB composite material (Fig. 6).

$$-\ln \frac{C}{C_0} = K_{app}t$$

$$t_{1/2} = \frac{\ln 2}{K}$$

As shown in the Fig. 7, all the prepared samples were shown an effective degradation in the three pH 4, 10 and 7. However, in the case of TiO₂NPs at pH 7 the degradation of CV dye was slightly decreased, due to used alone. All the samples were revealed that the percentage degradation was more than 96%. The corresponding values for the degradation of the CV dye compared by other materials, and the main results are shown in Table 2.

4 Conclusion

At sum up, The TiO₂ nanoparticles an average size of about 43.44 nm were synthesized using a solvothermal process non-hydrolytic sol-gel process and successfully loaded on the raw and treated diatomite. The dispersion of TiO₂NPs on diatomite surface was confirmed by XRD analysis and SEM images. The characteristic peaks of anatase structure were identified with XRD analysis. The immobilization of TiO₂ particles in the diatomite surface seems to increase the thermal stability of the diatomite composite. The degradation of the CV dye solution was studied by irradiation with UV-light

source using TiO₂NPs, TDB, and TDS composites as a catalyst. This result shows the good photocatalytic activity of both catalysts with a preference for TDB composite. The TDB catalyst gave the best result for photocatalytic activity attaining a percent of 99.996%, after 210 min of irradiation time in comparison with TDS catalyst with 99.96% after 390 min and TiO₂Nps which attained 99.17% CV dye degradation at pH 10 after 735 min of irradiation time. Moreover, the kinetic model of pseudo-second order can be described well for catalysts. The photocatalytic activity performance for the three catalysts can be summarized as TDB > TDS > TiO₂.

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