

Effect of TiO₂ nanoparticles on hydrogen evolution reaction activity of Ni coatings

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Abstract: The electrocatalytic activity of electrodeposited Ni and Ni–TiO₂ coatings with regard to the alkaline hydrogen evolution reaction (HER) was investigated. The Ni coatings were electrodeposited from an acid chloride bath at different current densities, and their HER activities were examined in a 1.0-mol·L⁻¹ KOH medium. The variations in the HER activity of the Ni coatings with changes in surface morphology and composition were examined via the electrochemical dissolution and incorporation of nanoparticles. Electrochemical analysis methods were used to monitor the HER activity of the test electrodes; this activity was confirmed via the quantification of gases that evolved during the analysis. The obtained results demonstrated that the Ni–TiO₂ nanocomposite test electrode exhibited maximum activity toward the alkaline HER. The surface appearance, composition, and the phase structure of all developed coatings were analyzed using scanning electron microscopy (SEM), energy dispersive spectroscopy (EDS), and X-ray diffraction (XRD), respectively. The improvement in the electrocatalytic activity of Ni–TiO₂ nanocomposite coating toward HER was attributed to the variation in surface morphology and increased number of active sites.

Keywords: coatings; electrodeposition; nanocomposite; electrocatalysis

1. Introduction

Hydrogen is considered as an alternative to fossil fuel because it is a clean and fully recyclable energy carrier [1–2]. The present global energy consumption provides evidence for the depletion of fossil fuel resources and the ever-increasing environmental pollution; owing to this, a more sustainable energy infrastructure needs to be developed [2]. Accordingly, the utilization of hydrogen as a primary energy carrier may contribute to a future with secure and clean energy infrastructure [3]. Water is the cheapest and most abundant source of hydrogen, and the ability to produce high purity hydrogen from water makes electrolysis of water a promising technique among many others [4–5]. The high energy consumption owing to the overpotential for hydrogen evolution reaction (HER) has constrained the widespread use of practical electrocatalysis applications [6]. However, the overpotential for electrocatalysis, which is mainly caused by the activation polarization, can be reduced up to a certain

extent by modifying the electrode materials [7–8].

Electrodeposition is one of the most effective methods for the development of electroactive coatings [9–11]. A wide variety of materials with tailored properties can be inexpensively and efficiently synthesized via electrodeposition [12]. The electrodeposited alloys and composites were reported as efficient electrode materials for alkaline HER [13–15]. Composite electrodeposition is a rapidly growing research field. This method makes it possible to achieve the material characteristics that cannot be achieved using other methods [16]. The development of composite coatings with homogeneously dispersed nanoparticles can enhance the electrocatalytic activity of its metal/alloy counterparts [17–18]. The efficacy of Ni based metal, alloy, and composite coatings from various applications such as corrosion protection, electrocatalytic activity, and wear resistance has been reported [5,17,19]. Although Ni is not an active electrocatalytic material, its alloys and composites are considered as efficient electrocatalytic materials in the alkaline water

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splitting reaction [11,15,19–21]. Among the various reported nanocomposite coatings, TiO₂ based nanocomposite coatings exhibit better activity toward electrocatalysis and photocatalysis [11,21]. Advanced methods for the development of TiO₂ based nanocomposite thin films have been reported [22–23]. The nanocomposite coatings were developed using the composite electrodeposition method herein.

With consideration to the bright appearance and better corrosion resistance of the Ni coatings, an effort was made to enhance their electrocatalytic character via electrochemical anodic dissolution and TiO₂ nanoparticle incorporation.

2. Experimental

2.1. Deposition of Ni coatings

The Ni coatings were deposited from an acid chloride bath optimized by Hull-cell with NiCl₂·6H₂O (131.2 g·L⁻¹), NH₄Cl (25 g·L⁻¹), H₃BO₃ (20 g·L⁻¹), and C₃H₈O₃ (1.0 g·L⁻¹). All the chemicals were procured from Merck, Mumbai, and the plating bath was prepared by dissolving the chemicals in

double distilled water. The pH value of plating bath was maintained at 3.5 using HCl and NaOH. The coatings were developed on the pre-cleaned copper rod of unit surface area using a homemade electrodeposition setup with a capacity of 400 mL (Fig. 1). The depositions were performed galvanostatically at different current densities (C.Ds) such as 1.0, 3.0, and 5.0 A·dm⁻² using a DC power source (Agilent N6705A, Agilent Technologies, USA).

The electrochemical anodic dissolution or selective leaching of the as-deposited Ni coating was performed to investigate the variation of the HER activity of coatings as a result of introducing porosity to the surface. For comparison, the Ni coatings deposited at 3.0 A·dm⁻², which showed the best performance toward the alkaline HER, was selected for the dissolution. The electrochemical dissolution of the as-coated sample was performed in a dissolution medium of 0.1 mol·L⁻¹ HNO₃. The dissolution time and C.D. were optimized for the better performance of the coatings with regard to HER. The experimental results revealed that dissolution for 3 min at a C.D. of 1.0 A·dm⁻² had an enhancing effect on the performance of the coatings.

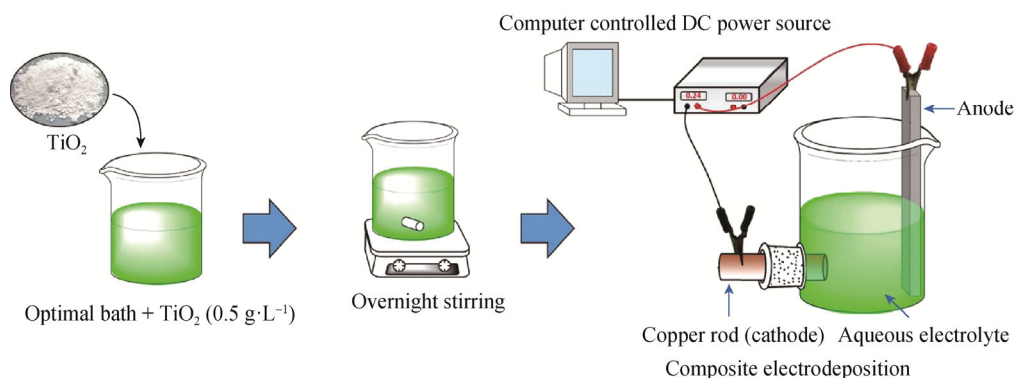


Fig. 1. Schematic of composite electrodeposition in homemade electrodeposition setup with 400 mL capacity.

2.2. Electrodeposition of Ni–TiO₂ nanocomposite coatings

The Ni–TiO₂ nanocomposite coatings was developed from the same optimal Ni plating bath loaded with homogeneously dispersed TiO₂ nanoparticles (0.5 g·L⁻¹). The TiO₂ nanoparticles (particle size < 25 nm, anatase) used in the present study were procured from Sigma-Aldrich Company, St. Louis, MO, USA, and used directly. The best obtained C.D. for the deposition of Ni coatings (3.0 A·dm⁻²) was selected for developing the nanocomposite coatings. All the metal and composite depositions were performed for the same time duration (600 s). Fig. 1 schematizes the composite electrodeposition.

2.3. Characterization of electrodeposited coatings

The surface appearance, composition, and phase structure

of the metal coatings, dissolved sample, and nanocomposite coatings were examined using a scanning electron microscope (SEM, JSM–7610F, JEOL, USA), energy dispersive spectroscopy (EDS, Link ISIS-300 micro-analytical system, Oxford Instruments, UK), and X-ray diffraction (XRD, JEOL JDX-8P0), respectively. Furthermore, the thickness of the deposits was calculated using Faraday's law and verified using a digital thickness tester (Coatmeasure M&C, ISO–17025). The hardness of the deposits was measured with a microhardness tester (CLEMEX, CMT. HD, Canada) using the Vickers method. The electrochemical characteristics of the developed coatings toward the HER were examined in a medium of 1.0·mol·L⁻¹ KOH using a custom-made three-electrode glass setup, as reported in our earlier studies [9,15]. The saturated calomel electrode (SCE)

and platinum electrode were used as the reference and counter electrodes, respectively, in the three-electrode cell. Electrochemical techniques such as cyclic voltammetry (CV) and chronopotentiometry (CP) were used to test the electrocatalytic efficiency of test electrodes toward the alkaline HER. Moreover, the practical activity of the test electrodes was confirmed from the quantification of gases that evolved during the analysis. The CV was performed in a potential window of 0 to -1.6 V at a scan rate of $50 \text{ mV}\cdot\text{s}^{-1}$ for 50 cycles. The onset potential and cathodic peak current density (i_{pc}) for HER were observed from the recorded “ i - V ” curves. The CP analysis was performed at a constant C.D. of $-300 \text{ mA}\cdot\text{cm}^{-2}$ for a duration of 1800 s, and the amount of H_2 gas that evolved during the analysis was quantified.

3. Results and discussion

3.1. Electrodeposited Ni coatings

The effect of the deposition C.D. on coating characteristics such as the nature of deposit, coating thickness, and microhardness are listed in Table 1. The coatings deposited at 1.0 and $3.0 \text{ A}\cdot\text{dm}^{-2}$ were visually inspected and observed to

be bright. However, the coatings developed at $5.0 \text{ A}\cdot\text{dm}^{-2}$ were observed to be semi-bright with powdery appearance. Although the thickness of the coatings was observed to increase with the increase in deposition C.D., the microhardness values increased only up to a deposition C.D. of $3.0 \text{ A}\cdot\text{dm}^{-2}$ and then decreased. The decrease in the microhardness value for the coating obtained at $5.0 \text{ A}\cdot\text{dm}^{-2}$ compared with the coating at $3.0 \text{ A}\cdot\text{dm}^{-2}$ may be attributed to the powdery nature of the deposit at $5.0 \text{ A}\cdot\text{dm}^{-2}$.

3.2. XRD study

The variation in the phase structure of Ni coatings with deposition C.D. was analyzed using XRD; the XRD patterns were obtained for the Ni coatings deposited at 1.0 , 3.0 , and $5.0 \text{ A}\cdot\text{dm}^{-2}$ and are shown in Fig. 2. All the deposited Ni coatings were observed to have (111), (200), (220), and (311) reflections, which indicated the face centered cubic structure [19–20]. The intensity of the reflections was observed to increase with the deposition C.D., as shown in Fig. 2. When the deposition C.D. was increased from $1 \text{ A}\cdot\text{dm}^{-2}$ to $5 \text{ A}\cdot\text{dm}^{-2}$, the grain size of the coatings was also found to be increased from 21 to 34 nm.

Table 1. Effect of deposition C.D. on the coating characteristics of electrodeposited Ni coatings

Deposition C.D. / ($\text{A}\cdot\text{dm}^{-2}$)	Thickness / μm	Vickers microhardness, V_{100} / GPa	Nature of the deposit
1.0	6.1	1.2	Bright
3.0	9.6	1.7	Bright
5.0	11.9	1.5	Semi-bright

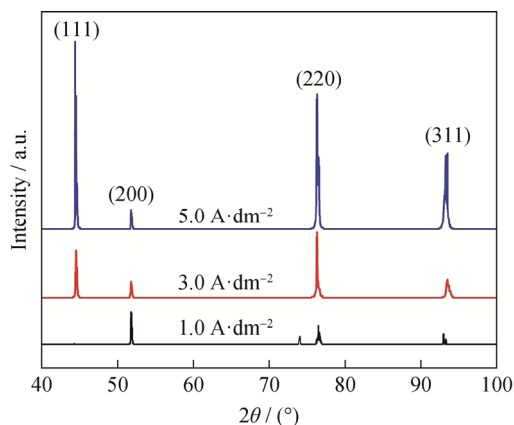


Fig. 2. XRD patterns of Ni coatings developed at different C.D.s from the same bath.

3.3. SEM study

The surface morphology of Ni coatings deposited from the optimal bath was investigated via SEM analysis. The

Ni deposits obtained at different C.D.s were compact and composed of tiny grains covering the entire surface, as shown in Fig. 3. The variation in the surface appearance of the coatings with deposition C.D. (Fig. 3) implied the dependence of deposition C.D. on the characteristics of coatings. The microstructure of the Ni deposit achieved at $5.0 \text{ A}\cdot\text{dm}^{-2}$ was observed to be eutectic and had dendritic grains with non-uniform grain size distribution, as shown in Fig. 3(c).

3.4. HER activity of Ni coatings

The electrocatalytic activity of the Ni coatings toward alkaline HER was investigated in $1.0\text{-mol}\cdot\text{L}^{-1}$ KOH medium using the CV and CP techniques.

3.4.1. CV study

The cyclic voltammograms were recorded to investigate the current response characteristics of the test electrodes (Ni coatings) within the potential (E) range. The activity of the

materials toward HER was assessed from CV characteristics such as cathodic peak current density (i_{pc}) and onset potential [10–12]. The obtained CV responses of the test electrodes developed at different C.Ds are shown in Fig. 4, and

the corresponding i_{pc} and the onset potential values are listed in Table 2. The obtained results suggest that the best coating was developed at 3.0 A·dm⁻², with a minimum onset potential and maximum i_{pc} value.

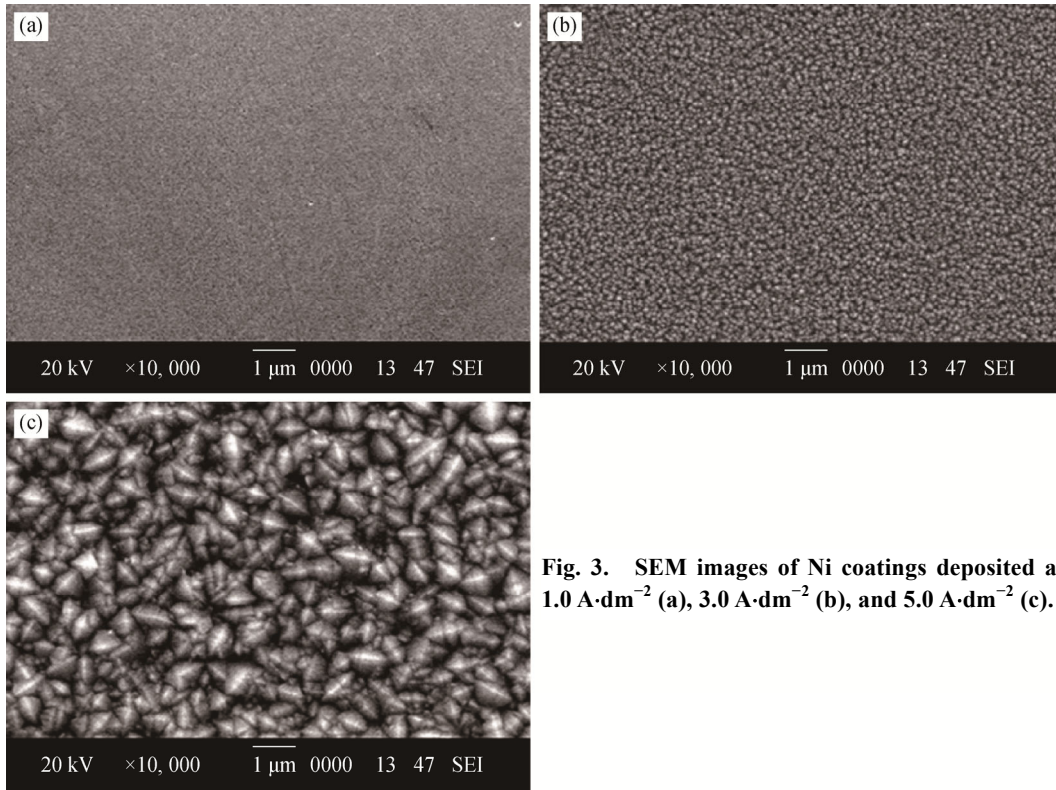


Fig. 3. SEM images of Ni coatings deposited at 1.0 A·dm⁻² (a), 3.0 A·dm⁻² (b), and 5.0 A·dm⁻² (c).

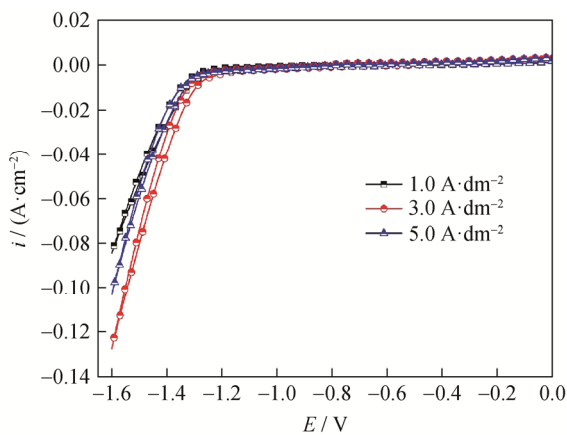


Fig. 4. CV responses of the Ni coatings developed at different C.Ds showing a variation in cathodic peak current density.

3.4.2. Chronopotentiometry study

The HER activity of the Ni coatings was monitored using CP, which is a simple electrochemical method. In this method, the potential response of the test electrode was monitored while passing a constant current between two electrodes as a function of time with respect to a suitable reference electrode [11]. The basis of the controlled current experiments was redox (electron transfer) reactions that must occur at the surface of the working electrode to support the applied current. To directly correlate the practical performance of the deposits to the electrochemical data, the amount of H₂ gas that evolved during the analysis was also measured (Table 2).

The CP responses and amount of H₂ liberated in the first 300 s from each Ni coating are shown in Fig. 5. The Ni coating achieved at 3.0 A·dm⁻² produced the maximum

Table 2. HER parameters of Ni coatings developed at different C.Ds from optimal bath

Coating	Cathodic peak C.D. at -1.6 V / (A·cm ⁻²)	Onset potential of H ₂ evolution / V vs. SCE	Volume of H ₂ evolved in 300 s / mL
Developed at 1.0 A·dm ⁻²	-0.085	-1.33	8.9 ± 0.2
Developed at 3.0 A·dm ⁻²	-0.126	-1.24	11.9 ± 0.2
Developed at 5.0 A·dm ⁻²	-0.102	-1.28	10.2 ± 0.1

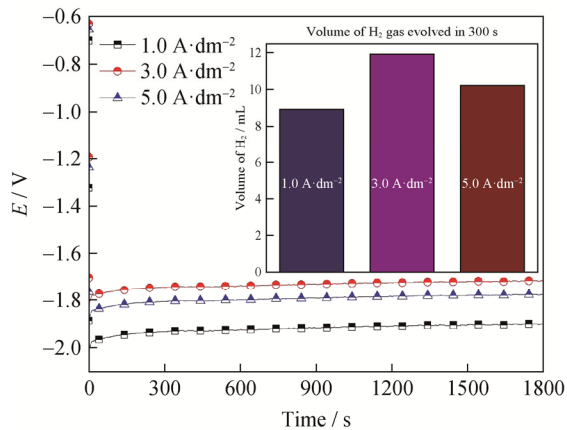


Fig. 5. CP curves for Ni coatings under impressed cathodic current of $-300 \text{ mA}\cdot\text{cm}^{-2}$ along with the volume of H_2 gas evolved over 300 s on each test electrode (at the inset).

amount of H_2 gas (11.9 mL) compared to the other coatings deposited at 1.0 and $5.0 \text{ A}\cdot\text{dm}^{-2}$, confirming that the Ni coating obtained at $3.0 \text{ A}\cdot\text{dm}^{-2}$ was the best material with regard to the HER. In comparison to the coatings developed at other C.Ds, the increased HER activity and electrochemical stability of the coating developed at $3.0 \text{ A}\cdot\text{dm}^{-2}$ may be attributed to its physical stability, which was confirmed from

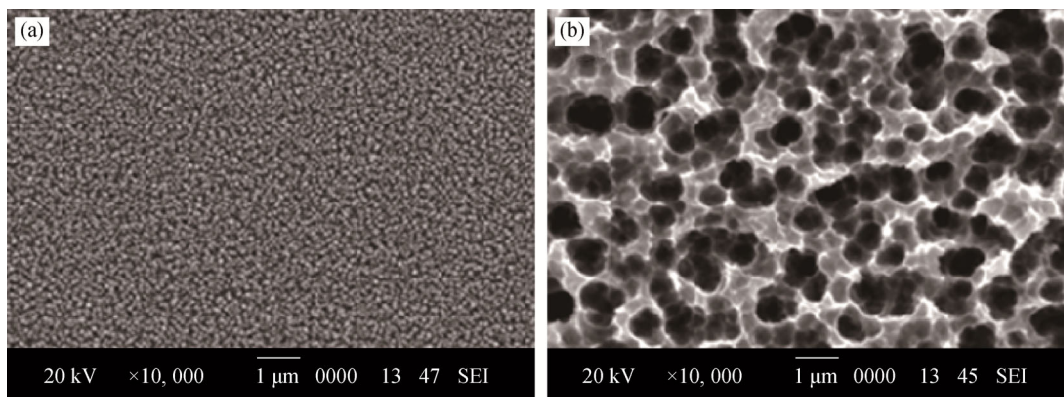


Fig. 6. SEM images of Ni coatings deposited at $3.0 \text{ A}\cdot\text{dm}^{-2}$ before dissolution (a) and after dissolution (b).

3.7. SEM analysis of Ni–TiO₂ nanocomposite coating

The morphological variation of the Ni coating after the incorporation of TiO₂ nanoparticles was investigated via SEM analysis, whereas the presence of TiO₂ nanoparticles in the coating was confirmed via EDS analysis. The comparison of the obtained SEM nanocomposite coating image of the Ni coating and the EDS result of the composite coating are shown in Fig. 7(c). The amount of TiO₂ nanoparticles incorporated in the coating was approximately 4.2wt%. The metal deposition rate increased at sites wherein the nanoparticles were incorporated into the metal matrix,

thereby increasing the total surface roughness.

3.5. Modified Ni coatings for alkaline HER

The Ni coating deposited at $3.0 \text{ A}\cdot\text{dm}^{-2}$, which was observed to have maximum activity toward alkaline HER, was selected for further modification. The coating was modified via the electrochemical dissolution and incorporation of TiO₂ nanoparticles. The obtained porous Ni coating and Ni–TiO₂ nanocomposite coating were tested for their electrocatalytic activity toward alkaline HER.

3.6. SEM analysis of porous Ni coating

The electrochemical anodic dissolution or selective leaching of the as-deposited Ni coating was performed to investigate the improvement of the metal coating's electrocatalytic behavior resulting from the introduction of porosity to the surface. The formation of the porous coating after the dissolution treatment is shown in Fig. 6. The SEM image clearly shows similar variations in the surface morphology of the coating after the dissolution treatment, as reported by Islam and Shehbaz [24]. The increased surface area of the sample after leaching was attributed to the presence of micropores and nanopores on the coating surface [11].

thereby increasing the total surface roughness.

3.8. Electrocatalytic activity of modified Ni coatings toward HER

3.8.1. CV investigation

The HER activity of the modified Ni coatings was investigated via CV analysis, as it has been done for the conventional Ni coatings. The onset potential and i_{pc} values for the modified test electrodes were noted from the stable and reproducible cycles of the obtained CV curves and are shown in Fig. 8. The Ni coating was observed to determine the improvement in HER activity after the electrochemical dissolution and

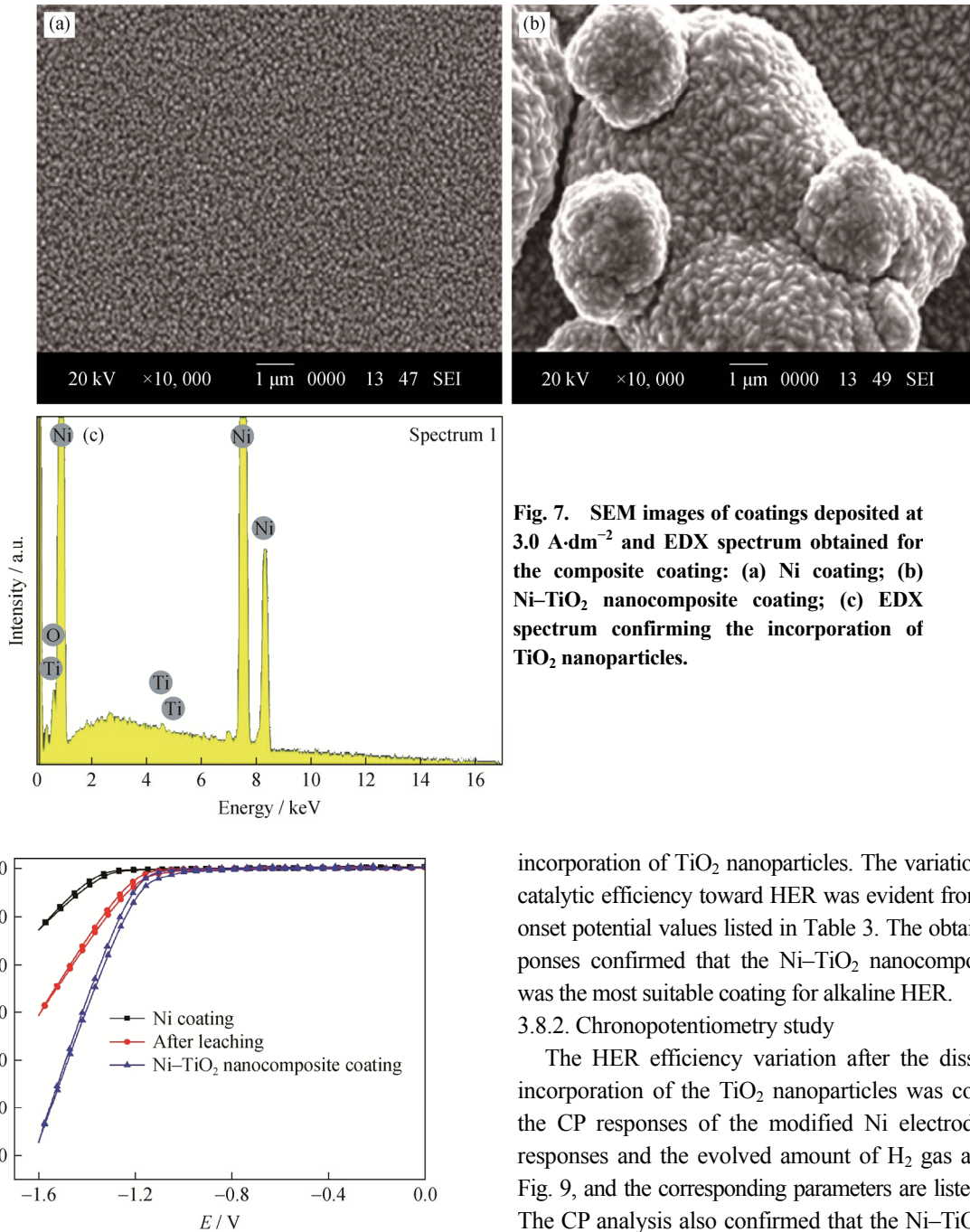


Fig. 7. SEM images of coatings deposited at 3.0 A·dm⁻² and EDX spectrum obtained for the composite coating: (a) Ni coating; (b) Ni-TiO₂ nanocomposite coating; (c) EDX spectrum confirming the incorporation of TiO₂ nanoparticles.

Fig. 8. CV responses of modified Ni coatings in comparison to conventional Ni coating.

incorporation of TiO₂ nanoparticles. The variation in electrocatalytic efficiency toward HER was evident from the *i*_{pc} and onset potential values listed in Table 3. The obtained CV responses confirmed that the Ni-TiO₂ nanocomposite coating was the most suitable coating for alkaline HER.

3.8.2. Chronopotentiometry study

The HER efficiency variation after the dissolution and incorporation of the TiO₂ nanoparticles was confirmed via the CP responses of the modified Ni electrodes. The CP responses and the evolved amount of H₂ gas are shown in Fig. 9, and the corresponding parameters are listed in Table 3. The CP analysis also confirmed that the Ni-TiO₂ nanocomposite was the best material for alkaline HER with the maximum amount of evolved H₂ gas.

Table 3. HER parameters of modified Ni coatings in comparison to conventional Ni coating under same working conditions

Coating type (deposited at 3.0 A·dm ⁻²)	Cathodic peak C.D. at -1.6 V / (A·cm ⁻²)	Onset potential of H ₂ evolution / V vs. SCE	Volume of H ₂ evolved in 300 s / cm ³
Ni coating	-0.126	-1.24	11.9 ± 0.2
Ni coating after dissolution	-0.30	-1.20	13.6 ± 0.1
Ni-TiO ₂	-0.57	-1.02	16.1 ± 0.1

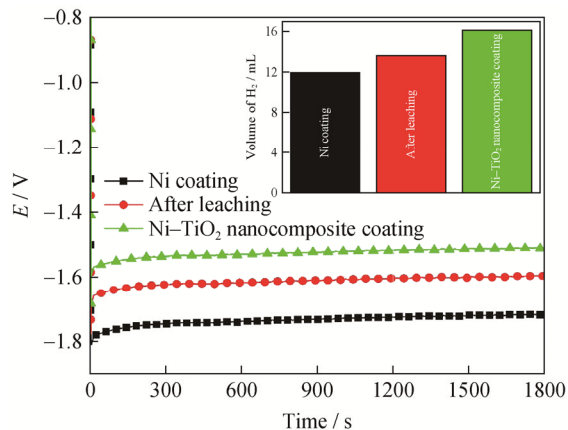


Fig. 9. Comparison of CP curves for modified Ni coatings to conventional Ni coating, and volume of H₂ gas evolved on each test electrode (at inset).

The variation in the electrocatalytic efficiency of Ni coating after leaching and the incorporation of TiO₂ nanoparticles was attributed to the increase in the effective surface area and number of electroactive sites and was achieved using modification techniques [15,25]. The micro/nanopores introduced on the coating surface after the anodic dissolution increased the surface area as more active metal sites were exposed [11]. However, in the case wherein nanocomposite coating was used, the enhancement of HER activity was attributed to the incorporated electroactive TiO₂ nanoparticles. The electrochemical stability and activity of the composite coatings are in agreement with the results that have been reported in the literature [26]. The incorporation of TiO₂ nanoparticles led to the increase of the effective surface area and number of electroactive sites, thereby enhancing the HER activity [11,15].

4. Conclusions

The following conclusions were drawn from the detailed analysis of the experimental results obtained from the HER investigation on Ni and modified Ni coatings.

(1) Ni coating deposited at 3.0 A·dm⁻² was determined as efficient electrode materials for HER, and this was demonstrated via CV and CP experiments.

(2) The electrochemical dissolution of the coating toward the peak performance of HER was optimized without losing the stability of the electrode under working conditions.

(3) A novel electrodeposited Ni-TiO₂ nanocomposite coating was reported as an efficient electrocatalytic material for the HER.

(4) The electrocatalytic efficiency of Ni electrodes was improved significantly by the incorporation of TiO₂ nano-

particles on the developed coating.

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