



Microencapsulation of riboflavin-producing *Lactiplantibacillus Plantarum* MTCC 25,432 and Evaluation of its Survival in Simulated Gastric and Intestinal Fluid

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Abstract

Microencapsulation is an optimistic method for the delivery of live microbial cells through different food products. In this study, riboflavin-producing probiotic strain *Lactiplantibacillus plantarum* MTCC 25,432 was encapsulated using a spray drying technique with different wall materials including Inulin, maltodextrin (MD), and MD + Inulin (1:1). The obtained spray dried powder was investigated for probiotic viability, encapsulation efficiency, particle size, water activity, moisture content, hygroscopicity, bulk and tapped densities, storage stabilities, Fourier transform infrared spectroscopy (FTIR) and thermogravimetric analysis (TGA). Besides this, the viability of the free and encapsulated probiotic cells was tested under simulated gastric and intestinal fluid conditions. In the results, microcapsules produced with the combination of MD + Inulin showed higher dry powder yield (36.5%) and viability of *L. plantarum* MTCC 25,432 (7.4 log CFU / g) as compared with individual coating materials. Further characterization revealed that MD + Inulin microcapsules are spherical ($3.50 \pm 1.61 \mu\text{m}$ in diameter) in shape with concavities, showed the highest encapsulation efficiency (82%), low water activity (0.307), moisture content (3.67%) and good survival ability at low pH (pH 2.0 and 3.0), high bile salt concentrations (1.0% and 2.0%), and long storage conditions. No differences in FTIR spectra were observed among the tested samples. However, TGA showed enhanced thermal stability of probiotic-loaded microcapsules when MD + Inulin was used together. In conclusion, MD + Inulin could be a potential encapsulation material for riboflavin-producing probiotic bacteria *L. plantarum* MTCC 25,432.

Keywords Microencapsulation · Probiotic · *Lactiplantibacillus plantarum* MTCC 25432 · Spray-drying · Maltodextrin · Inulin

Introduction

The term “probiotics” is used for live microorganisms that confer health benefits to the host when administered in an adequate quantity [1]. In the past few decades, many strains of *Lactiplantibacillus plantarum* have been isolated from

various sources and documented for their probiotic potential and nutritional values [2, 3]. Besides probiotics, prebiotics such as inulin, maltodextrin, and fructo-oligosaccharide (FOS) are known to increase the probiotic’s stability and survivability in the gastrointestinal tract (GIT) [4]. Studies suggested that prebiotics are more resistant to gastric pH and digestive enzymes present in the GIT and provide fermentable sugars to the probiotic bacteria [4]. Therefore, the combination of prebiotics and probiotics termed “synbiotics” has a functional target of the intestine and the combination may improve the effect on each other [5]. Consequently, compared to prebiotics or probiotics alone, the synergistic action of synbiotics increases the viable counts of *Lactobacilli* and *Bifidobacteria* [6].

To shield probiotic cells from harmful conditions in the GI system and lessen the unfavorable effects of food-borne

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probiotic cells, encapsulation is necessary [7]. The most common encapsulation method in the food, chemical, cosmetic, and pharmaceutical industries is spray drying [8]. In order to perform the spray drying process, feed slurry, solution, or emulsion with a combination of one or more required product components is atomized by spraying inside a hot-air chamber, where the spraying droplets quickly evaporate and turn into dry powder at a specific temperature and pressure [9]. The main benefits of spray drying include its great adaptability, high reproducibility, quick drying, ability to adjust particle size at various diameters, and high encapsulation efficiency [10]. It is also fully automated and continuous. Additionally, the probiotic cells (depending on strains) that have been encapsulated reduce the cost of shipping and storage, making this encapsulation process extremely cost-effective [11].

Maltodextrin, starch, and inulin are some of the common carbohydrates used for probiotic encapsulation by spray drying, whereas fructo-oligosaccharides, galacto-oligosaccharides, and trans-galacto-oligosaccharides are rarely used in microencapsulation because of their sticky nature or low glass transition temperature (T_g) [12]. Maltodextrin is an admirable wall material due to some specific properties including gelation, emulsification, and film formation [13]. Maltodextrin has a low water activity, which inhibits enzyme reactions and microbiological development. Maltodextrin lacks reducing sugars, which are primarily responsible for color formation via Maillard reactions [14]. Moreover, maltodextrin is stable at high temperatures and acidic environments, thus ideal for application in food and pharmaceuticals [15]. Besides this, inulin is an oligosaccharide, which belongs to the group of fructans and is involved in the selective stimulation of bifidogenic bacteria in the GIT [16]. The wall matrix has a significant influence in determining the core and core-to-wall ratio features, in addition to the viability and stability of the probiotic throughout the spray drying and storage period. To get the desired features of microcapsules, the core-to-wall ratio must be taken into consideration [17].

Studies have demonstrated that *Lactiplantibacillus plantarum* MTCC 25,432 possesses potential probiotic properties [18] and the ability to produce riboflavin during the fermentation of soy and cow's milk [19–21]. However, the studies on the suitability of strain to various coating matrices in spray drying remained uninvestigated. This study aims to utilize maltodextrin, inulin, and maltodextrin + inulin (1:1) as encapsulating materials for *Lactiplantibacillus plantarum* MTCC 25,432. The microparticles obtained with spray drying were evaluated for bacterial viability, encapsulation efficiency, morphology, moisture levels, water activity, densities, storage stability, and survival in simulated gastric, and intestinal fluid.

Materials and methods

Bacterial Strain and Preparation of Cell Mixture with Different Wall Materials

The probiotic strain *Lactiplantibacillus plantarum* MTCC 25,432 used in this study was previously isolated by our group [19], and maintained at Microbial Type Culture Collection (MTCC), Chandigarh, India under safe deposit regulations. The materials required for microencapsulation i.e. inulin, and maltodextrin (MD), were obtained from HiMedia, India. A 12–14 h old *L. plantarum* MTCC 25,432 cells (~ 8.8 log CFU / mL) were harvested (~ 20 g, wet weight) and mixed separately with encapsulating agents [i.e. inulin (20% w/v) or MD (20% w/v) or MD+inulin (each 10% w/v; 1:1) prepared in sterile ultrapure water] to obtain a 1:1 core-to-wall ratio. All solutions were mixed to homogeneity before spray drying using an overhead stirrer (100–120 rotations per min). The glassware used in the spray drying operation was autoclaved at 121 °C for 15 min.

Spray Drying

The spray drying was performed by using a laboratory-scale spray dryer (18 SMST, India). To provide a uniform temperature throughout the operation the spray dryer was started for 20–30 min at constant inlet and outlet temperatures of 120 ± 2 °C and 65 ± 2 °C respectively. The mixture of cells and encapsulating agents prepared as described earlier was kept under magnetic agitation in a feed bottle connected to a spray drier through a peristaltic pump with a feed rate of 6 mL /min at room temperature. The airflow rate and air pressure were constantly set at 30 m³/h and 0.275 Mpa respectively. The spray-dried microcapsules collected from the bottom of the dryer chamber were kept in laminated low-density polyethylene (LDPE) film pouches. The sealed pouches were stored at 4 °C and 25 °C for further analysis.

Enumeration of Bacteria

The cell viability was determined before and after spray drying by routine serial dilution method. In brief, for the enumeration of bacteria in feed solution before spray-drying, a sample was serially diluted 9 times in 0.85% saline (HiMedia, India). One milliliter of aliquots from different dilutions was pour-plated using molten-MRS agar (HiMedia, India). The plates were incubated anaerobically at 37 °C for 48 h. After incubation, the colonies were counted and expressed as log colony-forming units (CFU).

Encapsulation Efficiency

One gram of spray-dried powder was immersed in 9 mL saline (0.85%, pH 7.0 ± 2) and vortexed for 1 min. This mixture was kept at 28 °C for 30 min to rehydrate and vortexed for another 1 min. A 1 mL sample was serially diluted in saline and bacterial viability was enumerated as described earlier. All the enumerations were done in triplicates and the number of colonies was expressed in CFU / mL or CFU / g. The encapsulation efficiency was determined as follows,

$$\text{Encapsulation Efficiency} = N / N_0 \times 100.$$

Where, N_0 : viable cells before drying; N: viable cells after drying.

Physicochemical Properties of Microencapsulated Probiotic Powder

Moisture Content

The moisture content of the sample was estimated according to the method described by Sarabandi et al. [22], with slight modifications. In brief, an empty aluminum dish was weighed (W_1) and 2 g of sample was added into the dish and the weight was noted as W_2 . The dish was placed into a hot air oven (MAC i-therm, AI-7782) at $105 \text{ °C} \pm 2 \text{ °C}$ until the constant weight was reached. The dish was closed, cooled to 28 °C, and the final weight was taken as W_3 . The % moisture content was calculated according to the following equation:

$$\% \text{moisture} = \frac{(W_2 - W_1) \times 100}{(W_3 - W_1)}$$

Where, W_1 : weight of empty dish; W_2 : weight of dish with sample (before drying); W_3 : weight of dish with sample (after drying).

Water Activity (a_w)

The water activity of the microencapsulated powder was determined by using a water activity meter (3TE, Aqua Labs, USA) at 25.5 °C. Immediately after switching the equipment, it was allowed for 15 min to get stabilized. Then the samples were placed and a_w was determined.

Hygroscopicity

The hygroscopicity of encapsulated powder was determined by weighing 1 g of powder placed into a glass petri dish. Then after, it was placed in air-tight desiccators which contain saturated NaCl solution (75% relative humidity) for a

week at 25 °C. The samples were weighed and % hygroscopicity was calculated from the equation below,

$$\text{Hygroscopicity}\% = \frac{(W_1\% + MC\%) \times 100}{(100 + W_1\%)}$$

Where,

$$W_1\% = \frac{(\text{weight of sample after equilibrium} - \text{weight of sample}) \times 100}{\text{weight of sample}}$$

MC% = moisture content of the powder.

Bulk and Tapped Density

To calculate bulk density, 20 g powder was transferred to a 100 mL graduated cylinder as described previously [22]. The volume occupied by powder was noted. Bulk density was calculated by the ratio of the mass of powder to the volume occupied by powder inside the cylinder.

$$\text{Bulk density} = \frac{\text{Mass of powder (g)}}{\text{volume occupied by powder}}$$

To determine tapped density, the cylinder was tapped 20–25 times and the volume occupied by powder was noted. Tapped density was calculated by the ratio of the mass of powder to the tapped volume occupied by powder.

$$\text{Tapped density} = \frac{\text{Mass of powder (g)}}{\text{Tapped volume}}$$

Storage Stability

To determine the storage stability of microencapsulated *L. plantarum* MTCC 25,432, the spray-dried powder was packed into LDPE laminated bags and stored at 4 °C and 25 °C for 7 weeks. The samples were withdrawn weekly for up to 7 weeks and bacterial viability was determined as described earlier.

SEM Analysis

The samples were sputter coated and the morphology of microcapsules was examined using scanning electron microscopy (Leo 435 VP, Leo Electronic Systems, Cambridge, UK). ImageJ software (USA) was used for the measurement of particle size.

Fourier Transform Infrared Spectroscopy (FTIR) Analysis

The FTIR spectrum was determined using an FTIR spectrometer (Cary 630, Agilent Technologies, USA) at room temperature. The sample was placed on the clean crystal and scanned after applying enough force. The spectra were recorded between 4000–600 /cm. The background was taken after cleaning the crystal to get accurate analysis results.

Thermogravimetric Analysis (TGA)

Thermo gravimetric curves were obtained using a DTG-60 thermo balance (Shimadzu, Kyoto, Japan). Approximately 7 mg of the sample was placed in metal pans and heated from 30 °C to 300 °C at the rate of 10 °C / min under a dynamic synthetic air atmosphere. The instrument was calibrated with a standard reference calcium oxalate.

Survival in Simulated Gastric and Intestinal Fluid

The viability of free and encapsulated *L. plantarum* MTCC 25,432 cells in the simulated gastric and intestinal fluid was determined as described by Rajam et al. [10] with modifications. The pH of MRS broth was adjusted to 2.0 and 3.0 using 1 M HCL and sterilized by autoclaving at 121 °C for 15 min at 15 psi. After that, a filter sterilized 0.3% (v/v) pepsin (1:3000 µ/g, Himedia, India) was added to the media with different pH values. The resulting solutions were referred to as simulated gastric fluid (SGF). In order to develop simulated intestinal fluid (SIF), 0, 1.0, and 2.0% (w/v) bile salt was suspended separately in MRS broth and pH was adjusted to 7.5 using 1 N sodium bicarbonate. The solutions were sterilized by autoclaving. One milliliter free and 1 g microencapsulated cells of *L. plantarum* MTCC 25,432 were suspended in 10 mL SGFs and or SIFs and incubated shaking (150 rpm) at 37 °C. The 1 mL aliquots were analyzed for viability on a plate at interval of 0, 30, 60, and 120 min for SGF tolerance and 60 and 120 min for SIF tolerance.

Statistical Analysis

The experimental outcomes were calculated as the mean with standard deviation. Microsoft Office Excel 2007 was used to perform the statistical analysis. SPSS base 19.0 was used to conduct a one-way analysis of variance (ANOVA) on the differences between groups. All experiments were conducted in triplicate, and statistically significant differences were observed at $p < 0.05$.

Results and Discussion

Encapsulation of *L. plantarum* MTCC 25,432.

The probiotic strain *L. plantarum* MTCC 25,432 was microencapsulated successfully using different encapsulation matrices such as inulin, maltodextrin (MD), MD + inulin (1:1). After spray drying, MD + Inulin yield 73.0 g (36.5%) dry powder from 500 mL slurry, which was higher than that of MD (66.0 g; 33%), and Inulin (63.0 g; 31.5%). The powders were off-white could be due to the biomass and or spray drying conditions. The survival of strain in encapsulated matrices decreased significantly from their initial cell count due to spray drying. In the spray drying process, the outlet temperature has a more dominant effect on the formed microcapsules than the inlet temperature. As the particles go to the bottom of the spray drying chamber, the particle temperature increases away from the wet sample on the upper side of the chamber and approaches the outlet temperature [23]. The higher outlet temperature and rapid drying affect the viability of the cells. Hence, to retain maximum viability, a lower outlet temperature (55–60 °C) has been maintained. In this study, the microcapsules produced with MD + Inulin (7.4 log CFU / g) showed higher survival of *L. plantarum* MTCC 25,432 as compared to microcapsules produced with MD (6.04 log CFU / g) or inulin (7.1 log CFU/g). These results revealed that MD in combination with inulin has a more positive effect on bacterial protection (Fig. 1a). According to Fritzen-Freire et al. [24], inulin act as a protective agent against thermal stress during spray drying. The *L. plantarum* MTCC 25,432 count estimated before spry drying was 9.01 log CFU / g (wet weight) which was reduced by around 2 log CFU / g (dry weight) after spry drying.

Overall, the *L. plantarum* MTCC 25,432 with MD + Inulin had high encapsulation efficiency (82%) when compared to the inulin (78%) and MD (68%) (Fig. 1b) alone. The decrease in encapsulation efficiency may be due to cellular injuries from heat, the protection ability of coating material, higher residence time, etc. [25]. These findings were corroborated well with Xu et al. [26] that microencapsulated *Lactobacillus casei* in pea protein isolates + inulin produced a high yield of microencapsulation efficiency (85.69%), demonstrating the inulin suitability as an encapsulation material.

Characterization of Spry Dried Powder of Microencapsulated Probiotic

Water Activity and Moisture Content

The water activity of the sample is defined as the ratio between the vapor pressure of the sample to the vapor pressure of the pure water. The physiology of microbial

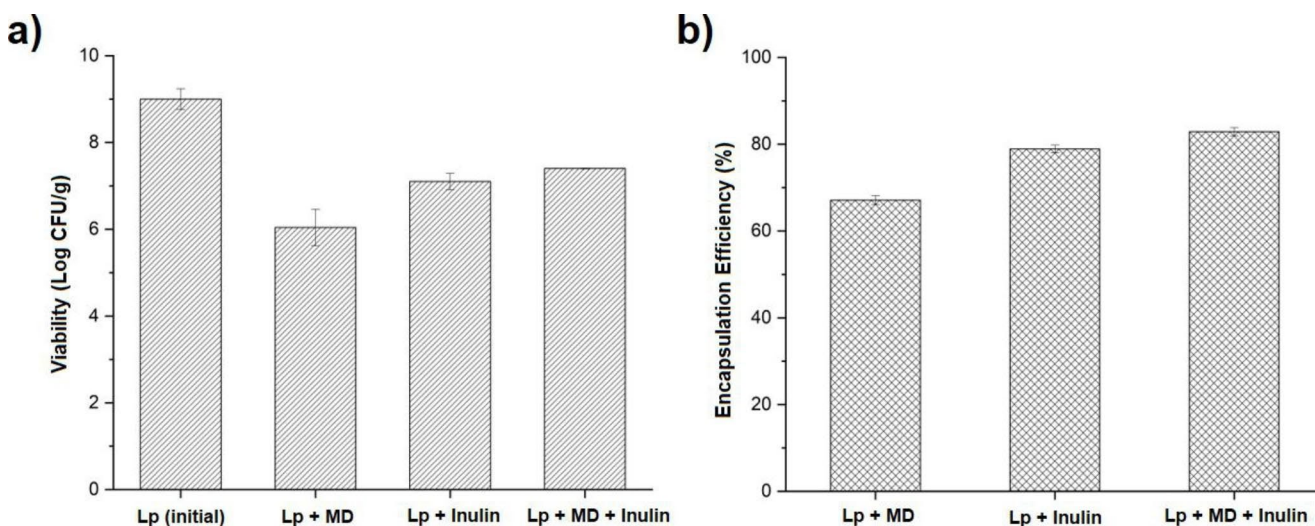


Fig. 1 Viability (a) and encapsulation efficiency (b) of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with different matrices. Lp: *L. plantarum*. MD: Maltodextrin. CFU: Colony Forming Units

Table 1 Physical properties of encapsulated *Lactiplantibacillus plantarum* MTCC 25,432 cells with different encapsulation matrices

Encapsulation matrix	Moisture by mass (%)	Water activity (a_w)	Hygroscopicity (%)	Bulk density (g/mL)	Tapped density (g/mL)
Lp+MD	6.50 ± 0.23 ^{bc}	0.339 ± 0.05 [#]	12.57 ± 0.31 ^{de}	0.368 ± 0.01 ^{g#}	0.526 ± 0.01 ^{i#}
Lp+Inulin	4.58 ± 0.22 ^{ac}	0.302 ± 0.02 [#]	11.75 ± 0.01 ^{df}	0.243 ± 0.01 ^{gh}	0.329 ± 0.01 ^{ij}
Lp+MD+Inulin	3.67 ± 0.10 ^{ab}	0.307 ± 0.02 [#]	10.95 ± 0.04 ^{ef}	0.383 ± 0.02 ^{gh}	0.513 ± 0.02 ^{hj}

Lp: *Lactiplantibacillus plantarum* MTCC 25,432; MD: Maltodextrin

^a0.0029, ^b0.0001, ^c0.0001, ^d0.0102, ^e0.0009, ^f0.0001, ^g0.0001, ^hnot significant, ⁱ0.0004, ^j0.0001

growth is highly dependent on water activity. In this study, the water activity (a_w) of microencapsulated *L. plantarum* MTCC 25,432 cells with different matrices is shown in Table 1. There was no significant ($p > 0.05$) difference in water activity among all three samples viz., *L. plantarum* MTCC 25,432+MD (0.339 ± 0.05), *L. plantarum* MTCC 25,432+Inulin (0.302 ± 0.02), and *L. plantarum* MTCC 25,432+MD+Inulin (0.307 ± 0.02). However, all are within range and limit (less than 0.3) as per the standard water activity recommendations for probiotic formulations. Besides this, the free water (a_w) less than 0.6 inhibit almost all microbial activity.

Moisture content is the most influential factor affecting the overall product stability and probiotic viability during storage. It generally includes free-, bound- and unbound water of the product [27]. The optimal moisture content for improved storage stability is between 4 and 7%. In this study, the probiotic powder obtained with spray drying had different levels of moisture (Table 1). The powders obtained from *L. plantarum* MTCC 25,432+MD+Inulin (3.67 ± 0.10%) had significantly ($p < 0.01$) lower levels of moisture as compared with *L. plantarum* MTCC 25,432+Inulin (4.58 ± 0.22%), and *L. plantarum* MTCC 25,432+MD (6.50 ± 0.23%). These results suggest that the use of a double matrix is beneficial to minimize the space between atoms and thus

reduce the water-holding capacity thereof [28]. All the evaluated microparticles showed moisture content values (%) less than 7% which is directly related to the temperature utilised for spray-drying. Moreover, high temperatures have a significant negative impact on the microorganism's capacity to survive. These findings were coordinated well with Barro and co-workers that microencapsulated *Lactobacillus helveticus* with different matrices (chitosan, gelatin-bloom 189, gelatin-bloom 246, gum Arabic, and maltodextrin) and noted that all samples remained below 13% moisture content [29].

Hygroscopicity

Spray-dried or freeze-dried probiotic powders are prone to absorb moisture due to their composition, this further deteriorates the quality and viability of probiotics during the storage or shelf-life. In this study, *L. plantarum* MTCC 25,432 encapsulated with MD+Inulin showed significantly ($p < 0.001$) lower levels of hygroscopicity (10.95 ± 0.04%) as compared with MD (12.57 ± 0.31%) and Inulin (11.75 ± 0.01%) (Table 1). This could maybe be due to the hydrophobicity and hydrophilicity of the encapsulation matrices [30]. Besides this, large particles render lower absorption of water molecules due to less surface area

to volume ratio [30]. Arepally and co-workers confirmed similar results of hygroscopicity from 12 to 21% for the encapsulated *Lactobacillus acidophilus* with encapsulating matrix maltodextrin and gum arabic [31].

Bulk and Tapped Density

In this study, *L. plantarum* MTCC 25,432 encapsulated with MD or Inulin and or MD+Inulin showed a similar trend for both bulk and tapped density readings (Table 1). The bulk and tapped density of strain encapsulated with inulin is significantly ($p < 0.0001$) lower as compared with MD and MD+Inulin. These results suggest that *L. plantarum* MTCC 25,432 encapsulated with Inulin is more free-flowing as compared with MD and MD+Inulin. Looi et al. [32] recently showed that both bulk and tapped densities were increased with increasing maltodextrin concentrations. Our results corroborated well with this finding. Moreover, studies indicated that the bulk/tapped densities are mainly affected by air inlet temperature, atomization pressure, the density of the spray drying solution, and occluded and interstitial air. Higher inlet temperature can lead to faster evaporation, resulting in smaller particle size and higher bulk density and vice-versa. Similarly, higher atomization pressure generally produces smaller droplets, which can lead to higher bulk density. Lower atomization pressures, on the other hand, can result in large droplets and lower bulk density. Moreover, the density of the spray drying solution affects the concentration of the encapsulated probiotic material. Higher solution densities can lead to higher concentrations of probiotics in the droplets, which may result in higher bulk density. Lower solution densities may lead to lower concentrations and lower bulk density [32].

Storage stability of encapsulated *Lactiplantibacillus plantarum* MTCC 25,432.

Since a long, the preservation of probiotic viability during storage is the subject of numerous investigations. The temperature has a significant impact on the viability of the

cells during the storage time. Most of the vegetative forms of probiotics are sensitive to the temperature higher than 4 °C [20]. In order to increase the viability, probiotic bacteria were coated in protective carriers to stabilize cellular structures, which in turn minimized environmental stresses by limiting molecular movement. Arepally et al. [31] found that probiotic cells enclosed in a gum arabic and maltodextrin had a higher viability than free cells. In this study, *L. plantarum* MTCC 25,432 encapsulated with MD+Inulin showed significantly ($p < 0.0001$) higher viability as compared with MD, Inulin, and free cells, when stored at 4 °C for 7 weeks (Fig. 2a, b, c). The estimated viable count was 10^6 log CFU/g, which is equivalent to the WHO/FAO minimum probiotic dose criteria [33]. Moreover, the difference observed for cell viability at 4 and 25 °C was significant ($p < 0.001$), indicating an effect of temperature on viability.

Morphology by SEM

A $0.64 \pm 0.04 \mu\text{m}$ (wide) \times $1.19 \pm 0.08 \mu\text{m}$ (long) round-ended cells of *L. plantarum* MTCC 25,432 encapsulated with MD, Inulin, and MD+Inulin showed variable size (1 to 12 μm), spherical shape particles with concavities (Fig. 3). These characteristics are typical for spray dried material due to rapid evaporation of liquid drops [34]. Besides this, no fissures or disruptions were visible along with entrapped cells. The cells with MD had the highest 32% particles of average $3.51 \pm 0.34 \mu\text{m}$ diameter (Fig. 4). Moreover, cells with Inulin and MD+Inulin had the highest 48 and 40% particles of average 2.51 ± 0.27 and $2.56 \pm 0.33 \mu\text{m}$ diameters (Fig. 4). These results indicated that addition of Inulin to MD reduced the particle size. Similar findings were reported by Bustamante et al. [35] that *Lactobacillus* encapsulated with MD and chia seed mucilage produced spherical shape assorted size (1.77–15.5 μm) particles with concavities.

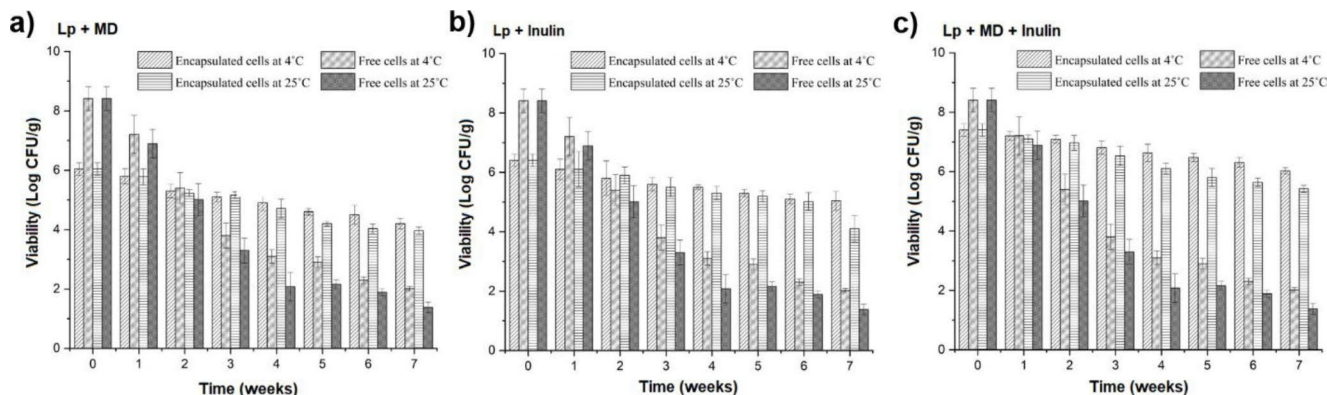


Fig. 2 Effect of storage temperature (4 and 25 °C) on the viability of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with different matrices i.e. (a) maltodextrin, (b) inulin, and (c) maltodextrin + inulin (1:1). Lp: *L. plantarum*. MD: Maltodextrin. CFU: Colony Forming Units

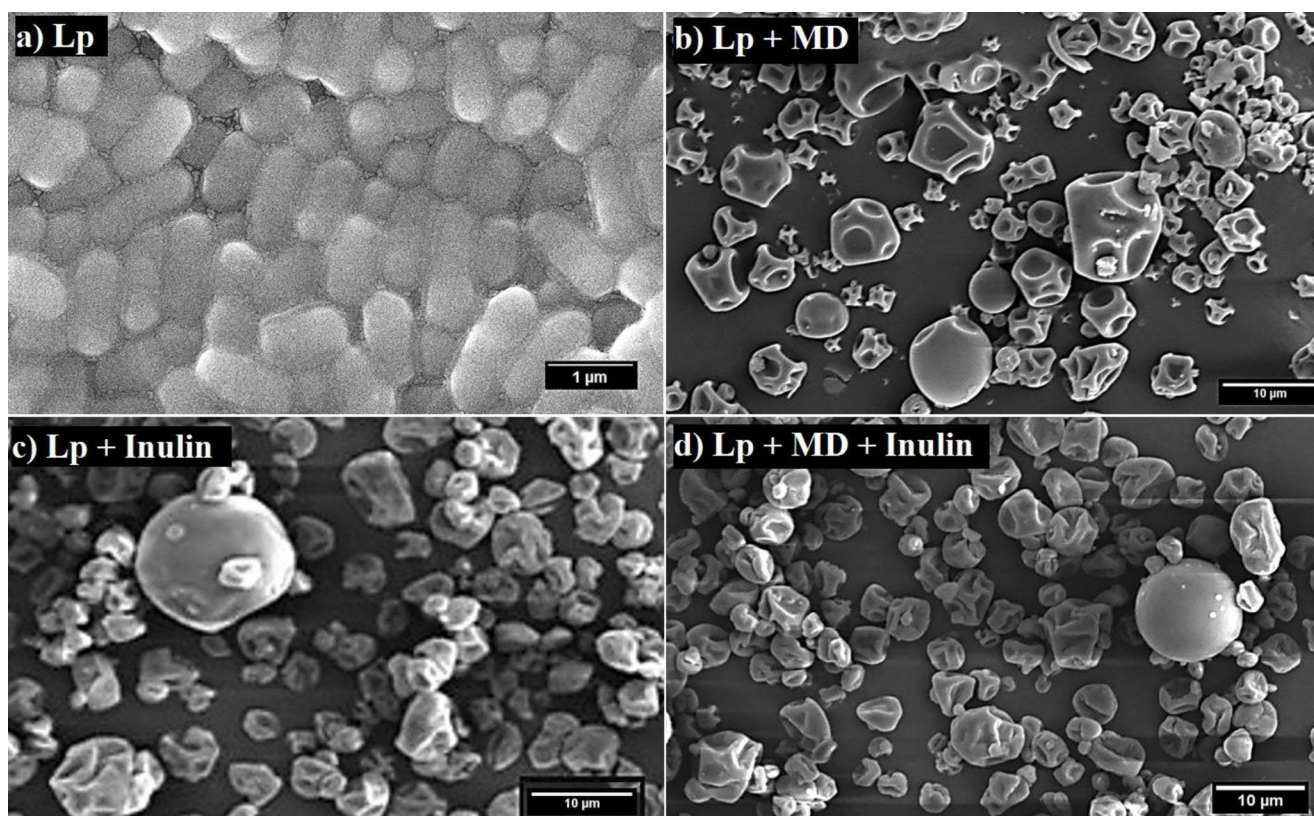


Fig. 3 Scanning electron microscopic analysis of (a) *Lactiplantibacillus plantarum* MTCC 25,432, *L. plantarum* MTCC 25,432 encapsulated with (b) maltodextrin, (c) inulin, and (d) maltodextrin+ inulin (1:1). Lp: *L. plantarum*. MD: Maltodextrin

FTIR and TGA Analysis

The FTIR spectra of dry powder of microencapsulated *Lactiplantibacillus plantarum* MTCC 25,432 with MD, Inulin, and MD + Inulin showed identical vibration peaks, suggestive of no interactions among coating materials and cells (Fig. 5a). The broad absorption band was observed around 3300 cm^{-1} represents O-H stretching corresponds to carboxylic acid while the band from $3000\text{--}2840\text{ cm}^{-1}$ corresponds to C-H stretch of alkane. The absorption band of $2140\text{--}2100\text{ cm}^{-1}$ represents $\text{C}\equiv\text{C}$ stretch of alkyne and the stretch from $1648\text{--}1638\text{ cm}^{-1}$ indicated $\text{C}=\text{C}$ of alkene. The band of $2000\text{--}1650\text{ cm}^{-1}$ is described to C-H bend of aromatic overtones which is present in all samples. The medium stretch from $1661\text{--}1626\text{ cm}^{-1}$ represents $\text{C}=\text{C}$ of distributed alkene. The stretch from $1550\text{--}1500\text{ cm}^{-1}$ corresponds to N-O stretch which may be a nitro compound and $1420\text{--}1330\text{ cm}^{-1}$ for O-H bending of alcohol. Stretches from $1225\text{--}1200\text{ cm}^{-1}$ and $1075\text{--}1020\text{ cm}^{-1}$ correspond to C-O stretch of vinyl ether. The area between 800 and 1200 cm^{-1} is called the fingerprint region for carbohydrates.

The thermo-gravimetric analysis (TGA) curves showed typical 3 steps of mass loss for powder samples prepared with *L. plantarum* MTCC 25,432 with MD, Inulin, and

MD + Inulin (Fig. 5b). The powder sample of Lp + MD and Lp + Inulin had a first mass loss in between $30\text{ }^{\circ}\text{C}$ to $150\text{ }^{\circ}\text{C}$ due to dehydration. However, the sample of Lp + MD + Inulin showed a first mass loss in between $30\text{ }^{\circ}\text{C}$ to $110\text{ }^{\circ}\text{C}$ could be due to the less sample moisture (Fig. 5b). These results were coordinated well with a % moisture content of samples. The decomposition of all samples takes place between $230\text{ }^{\circ}\text{C}$ to $260\text{ }^{\circ}\text{C}$. At $800\text{ }^{\circ}\text{C}$, the bacteria with MD had no residues, however, Inulin and MD + Inulin had 20 to 22% residues. Overall, the addition of Inulin with maltodextrin could have enhanced the thermo-stability of Lp + MD + Inulin particles.

Survival in Simulated Gastric and Intestinal Fluid

Probiotics must be able to withstand the adverse conditions of the stomach to provide beneficial effects on the host's health. Therefore, enhancing probiotic's ability to tolerate low pH is one of the key goals of encapsulation. In this study, *L. plantarum* MTCC 25,432 encapsulated with a double coating material (MD + Inulin) had significantly ($p < 0.0001$) higher survival to pH 2.0 (6.8 log CFU) and pH 3.0 (7.1 log CFU) for 120 min of incubation as compared with free cells (2.01 log CFU and 2.2 log CFU) cells encapsulated

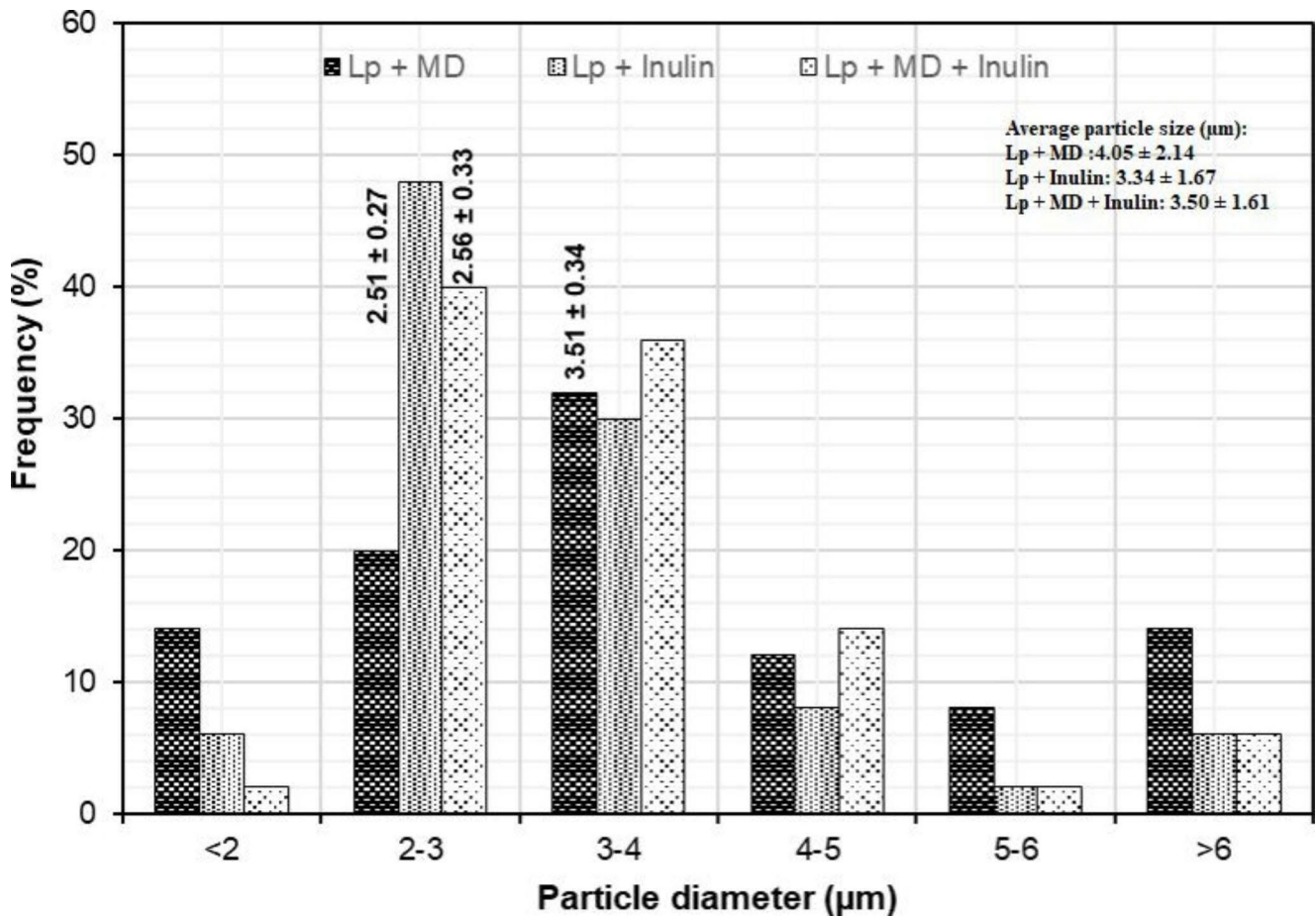


Fig. 4 Particle size analysis of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with maltodextrin, inulin, and maltodextrin + inulin (1:1). Lp: *L. plantarum*. MD: Maltodextrin

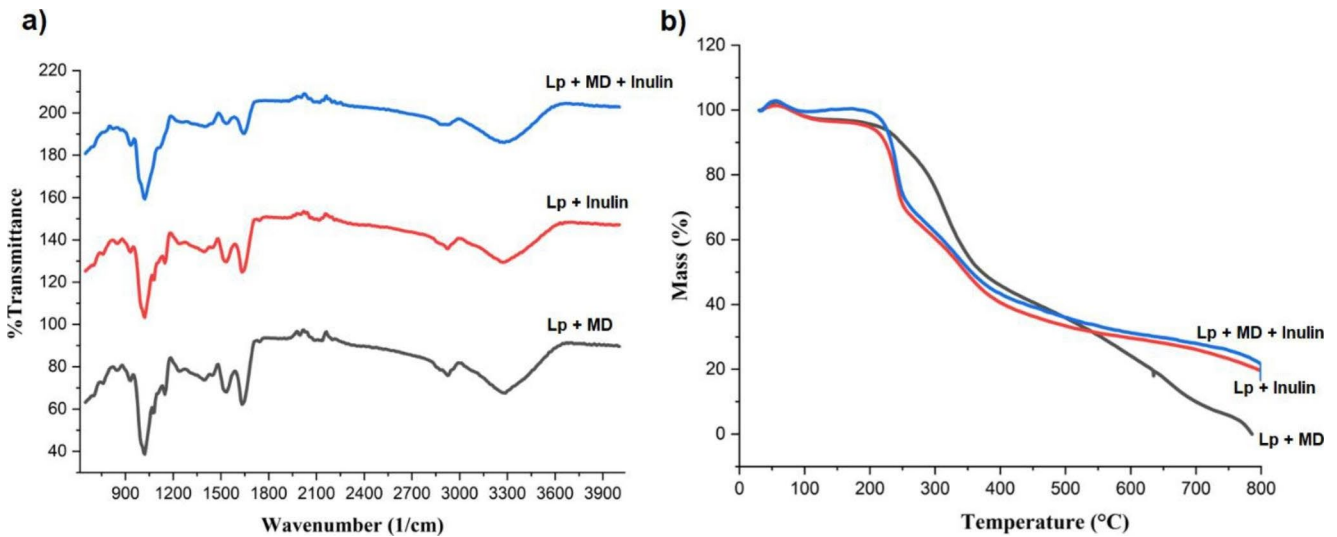


Fig. 5 (a) FTIR and (b) TGA analysis of spray dried samples of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with maltodextrin, inulin, and maltodextrin + inulin (1:1). Lp: *L. plantarum*. MD: Maltodextrin

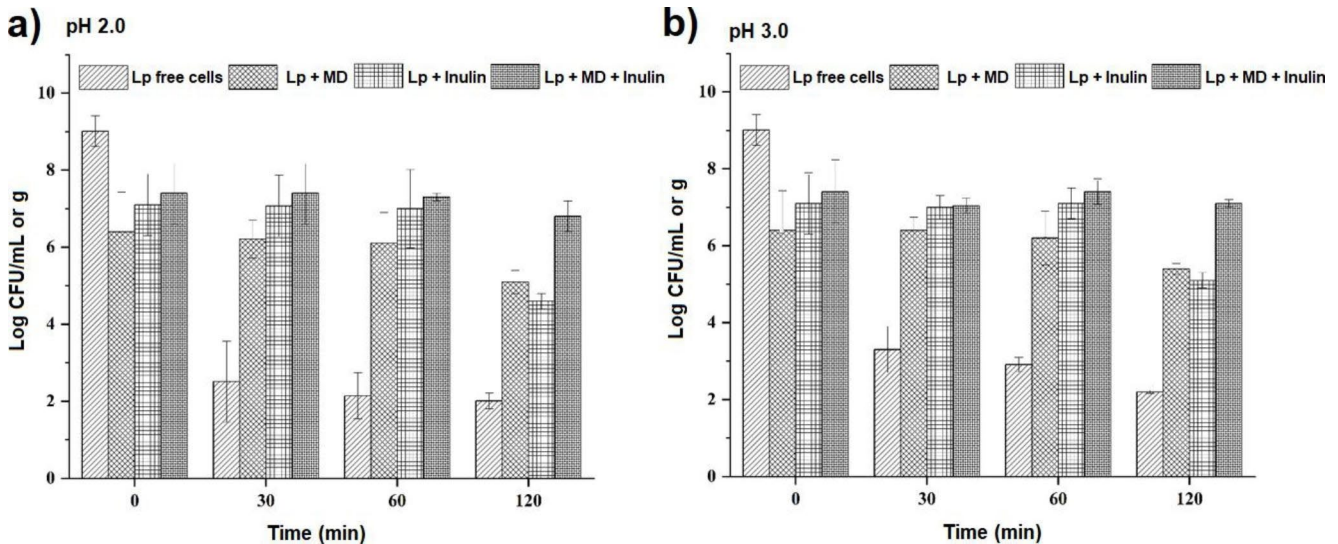


Fig. 6 Viability of microparticles of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with different matrices i.e. maltodextrin, inulin, and maltodextrin + inulin (1:1) in synthetic gastric fluid (a) pH

2.0 and (b) pH 3.0. Lp: *L. plantarum*. MD: Maltodextrin. CFU: Colony Forming Units

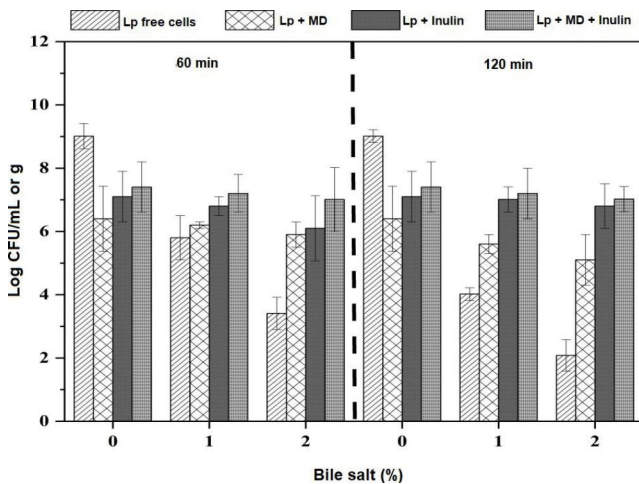


Fig. 7 Viability of microparticles of *Lactiplantibacillus plantarum* MTCC 25,432 encapsulated with different matrices i.e. maltodextrin, inulin, and maltodextrin + inulin (1:1) in synthetic intestinal fluid with 0.0, 1.0 and 2.0 bile salt. Lp: *L. plantarum*. MD: Maltodextrin. CFU: Colony Forming Units

with MD (5.1 log CFU and 5.4 log CFU) or Inulin (4.6 log CFU and 5.1 log CFU) (Fig. 6a, b). Besides this, no statistically significant viability differences were determined from 0 to 120 min of incubation in SGF of pH 2.0 and 3.0. Moreover, the survival of cells encapsulated with a single coating material (MD or Inulin) showed double viability as compared to free cells when incubated in SGF (pH 2.0 and 3.0) for 120 min (Fig. 6a,b). These results coordinated well with studies of Praepanitchai and co-workers that *L. plantarum* (TISTR 050) encapsulated in sodium alginate-soy protein isolate showed better survival at pH 2.0 and 3.0 as compared to free cells [36]. Overall, coating material could

act as a barrier and protect cells from direct acid exposure, and prevent viability loss.

In another investigation, *L. plantarum* MTCC 25,432 cells encapsulated with Inulin and MD + Inulin had significantly ($p < 0.001$) higher survival when incubated in SIF containing 1.0% (Inulin: 7.01 log CFU; MD + Inulin: 7.2 log CFU) and 2.0% (Inulin: 6.8 log CFU; MD + Inulin: 7.02 log CFU) bile salt up to 120 min as compared with free cells 2.08 log CFU, and cells encapsulated with MD 5.1 log CFU (Fig. 7). These results could be due to more resilient structure of MD + Inulin and Inulin microparticles. Besides this, the comparison of these results with others was challenging due to variations in the source and concentrations of bile salt. Moreover, encapsulated probiotic bacteria were found to be more resistant to bile salts ranging from 1.0 to 3.0% than free probiotic cells as indicated by previous studies [37] and [38].

Conclusion

Lactobacillus plantarum MTCC 25,432 was successfully encapsulated in maltodextrin (MD), Inulin, and MD + Inulin by using a spray drying technique. The microcapsules produced with MD + Inulin are spherical, $3.50 \pm 1.61 \mu\text{m}$ in diameter with concavities. These particles showed the highest encapsulation efficiency (82%), low water activity (0.307), and moisture content (3.67%). The survival of *L. plantarum* cells was higher (7.4 log CFU / g) in MD + Inulin microparticles as compared to particles produced with MD (6.04 log CFU / g) or inulin (7.1 log CFU/g). Besides this, *L. plantarum*- MD + Inulin microparticles showed good

survival ability than that of free cells at low pH (pH 2.0 and 3.0), high bile salt concentrations (1.0% and 2.0%), and long storage conditions. Moreover, MD + Inulin could be a potential encapsulation material for riboflavin-producing probiotic bacteria *L. plantarum* MTCC 25,432.

Author Contributions Taneja NK and Vikram contributed to the study's conception and design. Material preparation, data collection, and analysis were performed by Vikram, Amrutha and Sahil Nain. The first draft of the manuscript was written by Vikram. Ahire JJ edited the manuscript extensively and wrote the final draft. Taneja NK reviewed and approved the draft. All authors read and approved the final manuscript.

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Declarations

Competing interests Ahire JJ was employed by Dr. Reddy's Laboratories Limited. Dr. Reddy's Laboratories had no direct and indirect role in the study design/analysis/writing of this article. Other authors have no conflict of interest to declare.

Ethics Approval This study does not contain any work related to the participation of humans and/or animals.

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