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Self-assembled uniform double-shelled Co₃V₂O₈ hollow nanospheres as anodes for high-performance Li-ion batteries

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Abstract Hollow micro-/nanostructures have achieved great success in the field of renewable battery materials by reducing the volume change and promoting the ion transport. Double-shelled Co₃V₂O₈ hollow nanospheres (CVO-DSS) were synthesized using a facile solvothermal method followed by a thermal treatment in the absence of any surfactant. Meanwhile, two other architectures of hollow nanospheres and nanoparticles were obtained by changing the annealing temperature. Benefiting from the desired hollow structure, the CVO-DSS electrode exhibits excellent lithium storage properties as an anode. It exhibits a reversible discharge capacity of $1210 \text{ mAh} \cdot \text{g}^{-1}$ at 200 mA \cdot g⁻¹ after 100 cycles and a satisfactorily high rate capacity of 628 mAh·g⁻¹ after 800 cycles at 5000 mA·g⁻¹. These hollow nanostructures can efficiently enhance the contact area of the electrolyte/electrode interface, promote the diffusion of lithium ions and electrons and slow down the capacity loss during long cycles.

Keywords Co₃V₂O₈; Hollow nanospheres; Doubleshelled; Anode materials; Electrochemical properties

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1 Introduction

Nowadays, lithium-ion batteries (LIBs) are extensively applied in the industrial and commercial applications (such as laptops, mobile communication equipment and electric vehicles) [1, 2]. To meet the increasing demands of the industries, the energy density and the cycle life of LIBs need to be further improved. Hence, many anode materials with superior electrochemical properties were reported and replaced the traditional graphite anode [3-5]. Among these materials, binary cobalt vanadates (such as $Co_3V_2O_8$) have attracted much attention as an alternative to oxide-based anodes owing to the presence of multivalent vanadium element, interfacial effects and synergistic effect of Co and V ions [6, 7]. However, the decrease in volume expansion and mechanical strength of bulk material can reduce the storage efficiency of lithium upon cycling and impede their use in the commercial applications.

Several approaches have been employed to overcome these issues such as rational fabrication and synthesis of nanostructured materials [8–12]. The nanostructured materials allow the electrolyte throughout the electrode, provide shorter diffusion path length, restrict the volume expansion and enhance the contact area [13-20]. Thus, a variety of micro-/nanostructured Co₃V₂O₈ materials have been reported, such as nanotubes [21], hollow and solid hexagonal micro-pencils [22], mesoporous nanoparticles [23] and porous microspheres [24]. For example, the Co₃V₂O₈·nH₂O hollow pencils exhibited impressive lithium storage capability, owing to their interfacial effects, multivalent vanadium ions and the reduction of volume expansion caused by the synergistic effects [25]. The multilayered $Co_3V_2O_8$ nanosheets exhibited an outstanding specific capacity of 470 mAh·g⁻¹ at 5.0 A·g⁻¹ over 500

cycles, in which the reversible reaction of Co^{2+}/Co^{0} and $Li_x V_2 O_5$ acts as an electrochemical reaction, confirmed by ex situ transmission electron microscope (TEM). These nanosheets not only enhanced the contact area, but also assured favorable kinetics and a stable structure [26]. The porous Co₃V₂O₈ nanosheets exhibited excellent lithium storage capacity. These layer-to-layer nanosheets with mesoporous structure and synergistic effect prevented the storage capacity from decaying and contributed in regaining the capacity [27]. Among various nanostructures, the hollow micro-/nanostructured electrodes have attracted remarkable attention due to the shorter diffusion path length and lager contact area [28, 29]. Luo et al. [30] recently synthesized interconnected Co₃V₂O₈ hollow microspheres by a hydrothermal method followed by annealing; these microspheres displayed high cycling stability and rate capability (424 mAh·g⁻¹ at 10 A·g⁻¹ over 300 cycles). Wu et al. [31] recently synthesized uniform Co₃V₂O₈ microspheres by a hydrothermal method followed by calcination. The Co₃V₂O₈ microspheres exhibited high cycling stability and rate capability as anode materials owing to the hollow structure, synergistic effects, mechanical stability and their complex chemical composition.

In this work, double-shelled $Co_3V_2O_8$ hollow nanospheres were fabricated using a solvothermal method followed by a thermal treatment. Scanning electron microscope (SEM) images show that the morphologies of $Co_3V_2O_8$ nanostructures depend on the annealing temperatures. The formation of the double-shelled hollow nanospheres is the result of interaction between contraction force (F_c) and adhesion force (F_a) during oxidation. The double-shelled $Co_3V_2O_8$ hollow nanospheres electrode exhibits an excellent electrochemical performance owing to the benefits of both the double-shell and the hollow morphology, which increases its potential for anode material in the LIBs.

2 Experimental

In the experiments, all the analytical grade reagents were used without further purification. First, 20 ml glycerin and 40 mL ethylene glycol were added into a 200-ml glass beaker and stirred for 2 h to form a limpid solution. Then, 3 mmol $CoCl_2 \cdot H_2O$ and 2 mmol vanadyl acetylacetonate $(VO(acac)_2)$ were dissolved in the mixed solution by continuously stirring for 1 h. This solution was transferred into a 100 ml Teflon-lined stainless steel autoclave and heated at 180 °C for 15 h. The obtained product was washed with deionized water thrice and then with anhydrous ethanol and later dried at 60 °C for 12 h. The $Co_3V_2O_8$ samples were annealed at 350, 450 and 550 °C for 2 h, respectively. The products with different morphologies were marked as double-shelled hollow nanospheres (CVO–DSS), single-shelled hollow nanospheres (CVO-HS) and nanoparticles (CVO-NP), respectively.

X-ray diffraction (XRD; Bruker AXS, D8 diffractometer, Cu K α radiation) was used to determine the crystal structure of the Co₃V₂O₈ samples. Scanning electron microscope (SEM; JEOLJSM-7400F, Japan), X-ray energy-dispersive spectrometry (EDS; Oxford Instruments, INCA) which was attached to SEM, high-resolution transmission electron microscopy (HRTEM; JEOL-2010) and X-ray photoelectron spectrometer (XPS; VGESCA-LABMK II spectrometer) were used to detect the morphologies, element compositions and element distributions of these samples. Thermogravimetric analysis (TGA) was performed in air at a heating rate of 10 °C·min⁻¹ from room temperature to 600 °C with an SDT Q600 TA Instruments thermal analyzer.

The $\text{Co}_3\text{V}_2\text{O}_8$ electrodes were obtained by smearing the mixed slurry (the weight ratio of carboxymethylcellulose sodium, super P and $\text{Co}_3\text{V}_2\text{O}_8$ sample is 1:1:8) on a Cu foil and dried at 100 °C for 12 h in vacuum. The mass loading of each $\text{Co}_3\text{V}_2\text{O}_8$ sample was ~ 2.6–2.8 mg·cm². The assembly of button battery (CR2032-type cells) was arranged in an argon-filled glove box. The separator used was an Celgard 2400 porous polypropylene film, and an electrolyte of 1 mol·L⁻¹ LiPF₆ consisting of ethylene carbonate and diethyl carbonate (1: 1 in volume) was used. Galvanostatic charge–discharge tests were conducted with a battery test system (LAND CT2001A, China). The electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV) tests were conducted using an electrochemical workstation (CHI 660A).

3 Results and discussion

3.1 Structure and composition characterization

Figure 1a shows the XRD patterns of the three $Co_3V_2O_8$ samples. The characteristic peaks at $2\theta = 35.3^\circ$, 43.5° , 57.7° and 63.2° correspond to the diffraction planes of (122), (042), (025) and (442) for the $Co_3V_2O_8$ orthorhombic structure (JCPDS No. 74–1487), and no other peaks are observed. Figure 1c shows the XRD pattern of the precursor. The special peak at $2\theta = 10.8^\circ$ can be attributed to the metal alkoxides of the precursor. The thermogravimetry (TG) curve (Fig. 1b) represents the total precursor weight loss of 31.59%, owing to the evaporation of free water, adsorbed water and the decomposition of organic compounds [32].

XPS measurements were used to analyze the surface chemical composition and valence states of the CVO-DSS

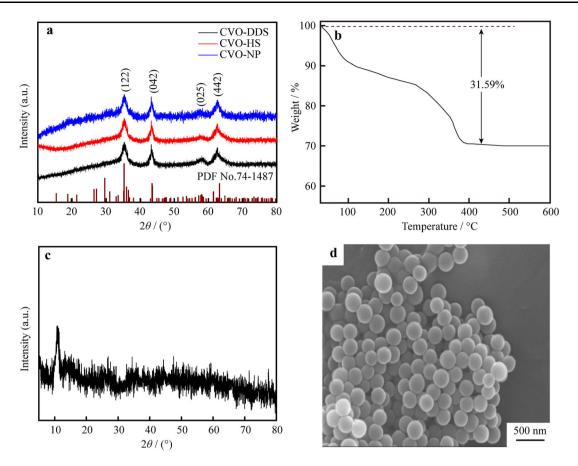


Fig. 1 a XRD patterns of CVO-DSS, CVO-HS and CVO-NP; b TGA curves of Co-V-based precursor; c XRD pattern and d SEM image of Co-V-based precursor

sample. The full spectrum peaks of Co, V and O are shown in Fig. 2a. The XPS spectrum of Co 2p shows two obvious peaks at 780.1 and 796.8 eV, representing Co $2p_{3/2}$ and Co $2p_{1/2}$, respectively, which could be attributed to Co^{2+} of the $Co_3V_2O_8$ sample. The two peaks (783.1 and 798.1 eV) of Co³⁺ were located after peak fitting, corresponding to the previous reports [21, 22]. Two other peaks located at 524.7 and 516.9 eV of the V 2p spectrum, allocated to V $2p_{1/2}$ and V $2p_{3/2}$, respectively, correspond to V⁵⁺ of the $Co_3V_2O_8$ sample, are shown in Fig. 2c. After peak fitting, two peaks of V⁴⁺ were located at 516.7 and 523.8 eV [23]. The O 1s spectrum indicated weak adsorbed-oxygen and doughty lattice-oxygen peaks located at 532.1 and 529.9 eV, respectively, as shown in Fig. 2d. These results confirm successful synthesis of pure $Co_3V_2O_8$ phase.

3.2 Morphology characterization

Figure 3a, b displays the morphology of CVO-DSS sample. The CVO-DSS displays uniform nanosphere morphology with a diameter of ~ 600 nm. The CVO-DSS maintained the nanosphere morphology of the Co-V-based precursor as observed by the SEM (in Fig. 1d). TEM and

HRTEM measurements were used to further examine the microstructures of the $Co_3V_2O_8$ samples. According to the TEM images (Fig. 3c, d), these nanospheres are of the size 500–800 nm. Strong contrast between the pale center and the dark edges indicates the obvious double-shelled hollow cavity. The HRTEM images, shown in Fig. 3d, e, indicate that the CVO-DSS demonstrates a particular *d*-spacing (0.254 nm) of (311) planes. The EDS elemental mapping shown in Fig. 3f confirms the uniform distribution of O, V and Co throughout the CVO-DSS sample. The morphology of the double-shelled $Co_3V_2O_8$ hollow nanospheres can effectively mitigate the volume change, improve the lithium insertion–extraction and reduce the diffusion distance of Li⁺ [33, 34].

Figure 4 displays the SEM images of the other $Co_3V_2O_8$ samples (single-shelled hollow $Co_3V_2O_8$ nanospheres (CVO-HS) and $Co_3V_2O_8$ nanoparticles (CVO-NP)) obtained at 450 and 550 °C, respectively. The CVO-HS shown in Fig. 4a, c exhibits single-shelled hollow morphology. However, when the calcination temperature reaches 550 °C, the as-prepared $Co_3V_2O_8$ sample (CVO-NP) exhibits the nanoparticles morphology with the size of ~ 100–300 nm, as shown in Fig. 4b, d. Based on these

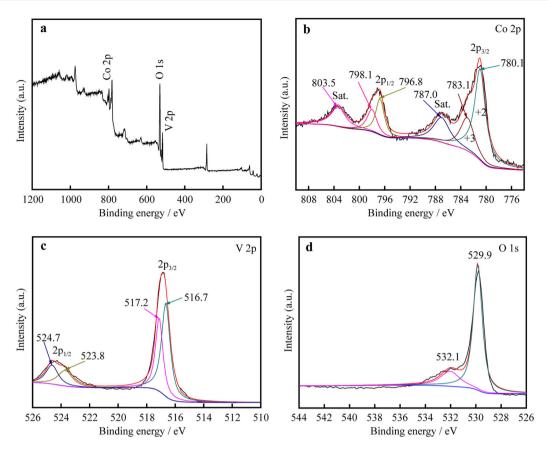


Fig. 2 XPS spectra of CVO-DSS: a survey spectrum, b Co 3d, c V 2p and d O 1s

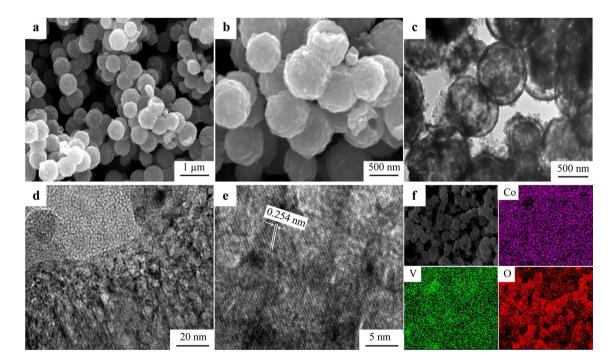


Fig. 3 a and b SEM images of CVO-DSS; c and d low magnification TEM images of CVO-DSS, e HRTEM image of CVO-DSS; f SEM image and corresponding EDS elemental mappings of Co, V and O of CVO-DSS

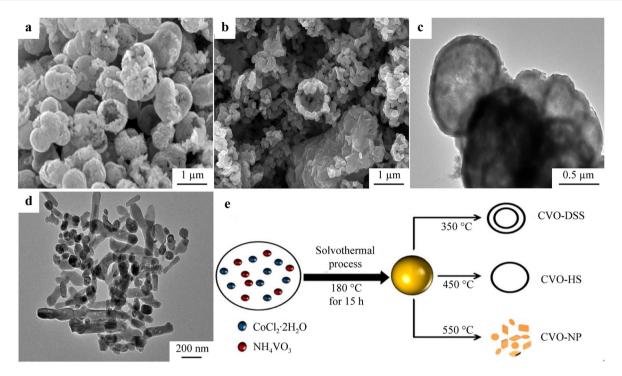


Fig. 4 SEM images of a CVO-HS and b CVO-NP; TEM images of c CVO-HS and d CVO-NP; e schematic illustration of temperaturedependent morphologies of $Co_3V_2O_8$ samples

results and the previous reports, the formation of the double-shelled hollow nanospheres can be considered as the result of the interaction between F_c and F_a during oxidation. F_c can induce an inward shrinkage of the Co-V-based precursor core during the decomposition of the organic species. F_a prevents the inward contraction of the precursor core. Similar phenomenon has been reported in a variety of nanostructured electrode materials [35–37].

3.3 Electrochemical performances

CV curve of the CVO-DSS material was evaluated at a scan rate of $0.2 \text{ mV} \cdot \text{s}^{-1}$, as shown in Fig. 5a. For the CVO-DSS electrode, two cathodic peaks at 0.65 and 0.05 V appear in the first intercalation of lithium ions. The peak at 0.65 V can be related to the decomposition of $Co_3V_2O_8$. The pristine $Co_3V_2O_8$ transformed into CoO and the $Li_xV_2O_5$ resulted from the intercalation of lithium ions into the $\text{Co}_3\text{V}_2\text{O}_8$ lattice ($\text{Co}_3\text{V}_2\text{O}_8 + x\text{Li}^+ + x\text{e}^- \rightarrow 3\text{CoO} + 3\text{CoO}$) $Li_xV_2O_5$). As the insertion of Li^+ ions increase, the peak at 0.05 V reduces CoO/Co⁰ and the lithiation of $Li_xV_2O_5$ occurs (CoO + $2Li^+$ + $2e^- \rightarrow Co + Li_2O$, $Li_rV_2O_5$ + $yLi^+ + ye^- \rightarrow Li_{x+y}V_2O_5$ [38]. During the positive voltage sweep, two peaks at ~ 1.31 and 2.37 V may depend on the extraction of lithium ions and hence the oxidation peak does not change in subsequent cycles. However, these cathodic peaks move at \sim 1.77, 1.02 and 0.35 V, respectively. The disappearance of the peak at 0.05 V confirms the irreversible reaction which can be attributed to the formation and partial disintegration of the SEI layer [39]. The overlapped scanning curves (excluding the first cycle) indicate that the CVO-DSS electrode exhibits reversible discharge/charge process and good stability.

The galvanostatic charge-discharge (GCD) and the cycling performance were evaluated to understand the storage capacity of all the Co₃V₂O₈ electrodes at a current density of 200 mA \cdot g⁻¹, as shown in Fig. 5b, c, d. The first discharge of CVO-DSS reveals a high capacity of 1366 mAh·g⁻¹, and a reversible capacity of $1192/1210 \text{ mAh} \cdot \text{g}^{-1}$ can be obtained with an ideal coulombic efficiency of 87.3%. After 100 successive cycles, the CVO-DSS electrode indicates a good discharge capacity of 1210 mAh \cdot g⁻¹ and a capacity retention of 88.6% compared to the initial discharge capacity, as shown in Fig. 5e. For the CVO-HS and CVO-NP electrodes, the first discharge capacities are 1311 and 1180 mAh \cdot g⁻¹, respectively. However, the capacity decay is observed for in the CVO-HS and CVO-NP electrodes. They exhibit the discharge capacities of ~ 899 and 654 mAh·g⁻¹ after the 100th cycle, only when the capacity retentions are 68.6% and 55.4% from the first cycle. It is clear that the cycling stability of the CVO-HS and CVO-NP electrodes is inferior to that of the CVO-DSS electrode. It is interesting to observe that the cycling performance of all the Co₃V₂O₈ electrodes increases slightly starting from the second cycle and this repeats until the 45th cycle. Similarly, previous

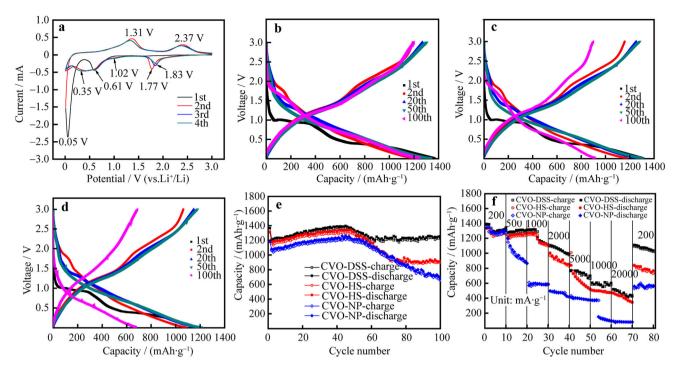


Fig. 5 a CV curves of CVO-DSS; charge/discharge profiles of b CVO-DSS, c CVO-HS and d CVO-NP; e cycling performance of CVO-DSS, CVO-HS and CVO-NP at a current density of 200 mA \cdot g⁻¹; f rate performance of CVO-DSS, CVO-HS and CVO-NP

studies on metal oxides reported this phenomenon [25]. The discharge capacities of the CVO-HS and CVO-NP electrodes keep declining with the increase in the number of cycles. The capacity loss of hollow nanosphere and the nanoparticles electrodes could be associated with the pulverization and vigorous volume changes of nanostructures during the charge and discharge process. However, the CVO-DSS remains stable after 100 cycles. This result indicates that the double-shelled hollow nanospheres and porous structure can effectively limit the volume change and pulverization of the electrode materials. Figure 5f shows the rate capabilities of the CVO-DSS, CVO-HS and CVO-NP electrodes. The discharge capacities of 1382, 1278, 1315, 1106, 772, 605 and 519 mAh \cdot g⁻¹ can be acquired for the CVO-DSS at 200, 500, 1000, 2000, 5000, 10,000 and 20,000 mA \cdot g⁻¹, respectively. More interestingly, when the current density returns to 200 mA \cdot g⁻¹, the reversible capacity of 1109 mAh \cdot g⁻¹ can be obtained after 80 cycles. However, the CVO-HS and CVO-NP electrodes display unsatisfactory rate capabilities, especially at high rate.

EIS was utilized to analyze the interfacial property of the three $\text{Co}_3\text{V}_2\text{O}_8$ electrodes in Fig. 6a. All the Nyquist plots are made up of a semicircles and slanted lines. The diameter of the semicircle represents the ability of charge transfer resistance (R_{ct}); the slanted line displays the Warburg resistance (Z_w) [40]. From the equivalent circuit in the inset of Fig. 6a (R_s is the electrolyte resistance), the $R_{\rm ct}$ value of the CVO-DSS electrode is 56.3 Ω , which is less than that of the CVO-HS (78.5 Ω) and CVO-NP (88.7 Ω), indicating that the CVO-DSS exhibits a rapid charge transfer and lithium-ion diffusion, compared to the CVO-HS and CVO-NP electrodes. In addition, the linear fitting of the Warburg impedance of all the Co₃V₂O₈ electrodes is shown in Fig. 6b. Lithium-ion diffusion coefficient ($D_{\rm Li^+}$) is closely related to the slope $A_{\rm w}$ of the fitting curve. The slope $A_{\rm w}$ affects the ability of lithium-ion diffusion coefficient ($D_{\rm Li^+}$) [41]. Equation (1) shows the relationship between $D_{\rm Li^+}$ and $A_{\rm w}$, and they are inversely proportional to each other [42]. The parameters *E* and *F* represent the open-circuit voltage and Faraday constant. *x*, *S* and $V_{\rm m}$ represent the Li⁺ concentration, surface area and molar volume of the active materials in Eq. (1).

$$D_{\mathrm{Li}^{+}} = 0.5 \left[\frac{V_{\mathrm{m}}}{FSA_{\mathrm{w}}} \left(-\frac{\mathrm{d}E}{\mathrm{d}x} \right) \right]^{2} \tag{1}$$

The slope A_w of the CVO-DSS electrode is 22.6 $\Omega \cdot s^{-1/2}$, which is less than that of the CVO-HS (56.2 $\Omega \cdot s^{-1/2}$) and CVO-NP (65.3 $\Omega \cdot s^{-1/2}$), indicating that the CVO-DSS exhibits rapid lithium-ion diffusion rate, compared to the CVO-HS and CVO-NP electrodes.

To further examine the long-term cycle at high current density, the double-shelled $Co_3V_2O_8$ hollow nanosphere was tested, as shown in Fig. 7a. Though there is obvious capacity fade above 100 cycles, a satisfying reversible discharge and charge capacity of 847 and 834 mAh·g⁻¹ can

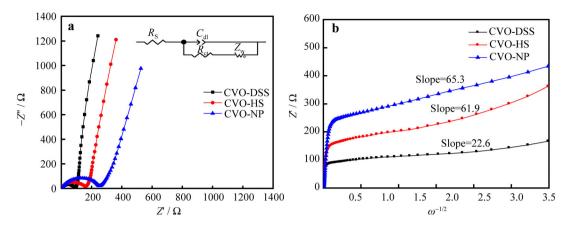


Fig. 6 a EIS and b linear fitting of Warburg impedance of CVO-DSS, CVO-HS and CVO-NP (Z', real part of impedance; Z'', imaginary part of impedance)

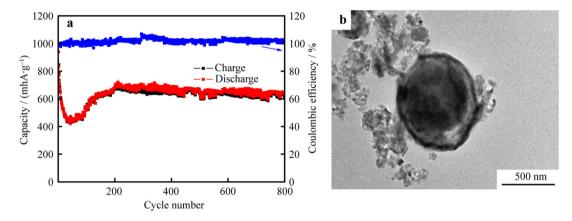


Fig. 7 a Cycling performance of CVO-DSS at current densities of 5000 mA·g⁻¹; b TEM image collected after 100 cycles of CVO-DSS

be achieved. It can also be decreased to 613 and 628 mAh·g⁻¹ after 800 consecutive cycles at ultrahigh current density of 5000 mA \cdot g⁻¹. Furthermore, the TEM image of the CVO-DSS electrode after 100 cycles at current densities of 200 mA \cdot g⁻¹, as shown in Fig. 7b, indicating that the CVO-DSS electrode still retains the spherelike morphology. The CVO-DSS electrode material can retain the morphology even after many cycles, which is the main reasons for its good cyclic stability. Thus, compared to the other existing literature as summarized in Table 1 [21, 24, 26, 27, 30, 31, 34, 43, 44], high lithium storage properties of the CVO-DSS electrode can be attributed to the following: (i) Uniform double-shelled hollow nanospheres effectively reduce the internal resistance and increase the diffusion rate of Li⁺ [45]; (ii) this particular nanostructure efficaciously increases conductivity of the electrode material and buffer the influence of volume expansion [46]; (iii) synergistic effect between Co and V ions can improve the electrochemical performance of the $Co_3V_2O_8$ electrode material [47].

Table	1 Com	parison	of e	lectrochemica	ıl	performances	of	$\mathrm{Co}_3\mathrm{V}_2\mathrm{O}_8$
with pr	eviously	y report	ed re	esults for LIB	s			

Samples	Cycles	Rate/ $(A \cdot g^{-1})$	Capacity/ $(mAh \cdot g^{-1})$
Co ₃ V ₂ O ₈ nanotubes [21]	1100	5.0	630
Porous Co ₃ V ₂ O ₈ microsphere [24]	400	5.0	650
$Co_3V_2O_8$ sponge network [26]	700	1.0	501
Co ₃ V ₂ O ₈ porous nanosheets [27]	1000	3.0	1560
Co ₃ V ₂ O ₈ hollow microsphere [30]	300	10.0	424
Co ₃ V ₂ O ₈ microspheres [31]	400	5.0	550
Co ₃ V ₂ O ₈ hexagonal pyramid [34]	300	0.5	712
Co ₃ V ₂ O ₈ multilayered nanosheets [43]	100	1.0	1114
Co ₃ V ₂ O ₈ nanoparticle [44]	250	0.2	1024
Double-shelled Co ₃ V ₂ O ₈ hollow nanosphere (This work)	800	5.0	628

4 Conclusion

In summary, the $Co_3V_2O_8$ electrode materials with different morphologies (double-shelled hollow nanosphere, single-shelled hollow nanosphere and nanoparticle) were synthesized successfully by using a solvothermal method followed by thermal treatment. The calcination temperature plays a crucial part in the formation of $Co_3V_2O_8$ particles. The double-shelled Co₃V₂O₈ hollow nanospheres (CVO-DSS) exhibit excellent lithium storage properties with a reversible capacity of ~ 1210 mAh·g⁻¹ at 200 mA·g^{-1} after 100 cycles and also provide \sim 628 $mAh \cdot g^{-1}$ at 5000 $mA \cdot g^{-1}$ after 800 cycles. The doubleshelled hollow nanosphere provides several advantages like increasing the Li⁺ diffusion coefficient and electronic conductivity, decreasing the electrode polarization and simultaneously balancing the volume expansion of $Co_3V_2O_8$ during the cycling.

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