

# High Performance $\text{Sb}_2\text{S}_3/\text{Carbon}$ Composite With Tailored Artificial Interface as an Anode Material for Sodium Ion Batteries

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The electrochemical comparison between  $\text{Sb}_2\text{S}_3$  and its composite with carbon ( $\text{Sb}_2\text{S}_3/\text{C}$ ) involved by sodium ion carrier are explained by enhanced kinetics, particularly with respect to improved interfacial conductivity by surface modulation by carbon.  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  are synthesized by a high energy mechanical milling process. The successful synthesis of these materials is confirmed with X-ray diffraction (XRD), scanning electron microscopy, and transmission electron microscopy (TEM). As an anode material for sodium ion batteries,  $\text{Sb}_2\text{S}_3$  exhibits an initial sodiation/desodiation capacity of 1,021/523 mAh g<sup>-1</sup> whereas the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exhibits a higher reversible capacity (642 mAh g<sup>-1</sup>). Furthermore, the cycle performance and rate capability of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite are estimated to be much better than those of  $\text{Sb}$  and  $\text{Sb}_2\text{S}_3$ . Electrochemical impedance spectroscopy analysis shows that the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exhibited charge transfer resistance and surface film resistance much lower than  $\text{Sb}_2\text{S}_3$ . X-ray photoelectron spectroscopy analyses of both electrodes demonstrate that NaF layer on  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode leads to the better electrochemical performances. In order to clarify the electrochemical reaction mechanism, ex-situ XRD based on differential capacity plots and ex-situ HR-TEM analyses of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode are carried out and its reaction mechanism was established.

**Keywords:** energy storage materials, intermetallics, composites, mechanical alloying/milling, electrochemistry

## 1. INTRODUCTION

Lithium ion batteries (LIBs) have been established for several decades as essential components of portable electronic devices because they deliver higher energy densities and better durability than other rechargeable batteries [1-3]. The demand for appropriate power sources is increasing accordingly [4]. Recently, smart grids and energy storage systems (ESSs) have been proposed with the aim of optimizing energy efficiency. In addition, electric vehicles (EVs) and hybrid electric vehicles (HEVs) are expected to provide the next generation of automobiles that will replace conventional cars with combustion engines. Thus rechargeable batteries are required not only for small applications such as mobile devices, but also for large systems such as ESSs and EVs [1,3-5]. LIBs are recognized as the best battery systems for large scale applications because of their high energy densities and long durability in commercialization stage [4,6-8]. However, lithium resources are concentrated in only a few regions of the world, and the demand for lithium is expected to increase sharply [9-12]. Consequently,

there are concerns that the balance between the demand for and supply of lithium will be lost, and that as a result the cost of lithium will increase. Therefore, a new battery concept that can supply the energy density and long-term durability of LIB batteries but that does not have the same resource concerns is needed.

Sodium ion batteries (NIBs) have the potential to meet these requirements because of the chemical similarity of sodium and lithium [13-15]. Although the cathode materials for NIBs, like those of their lithium analogues, exhibit satisfactory electrochemical performances [13,16], the development of anode materials for NIBs remains a significant challenge because the use of graphite as the anode in NIBs has not resulted in electrochemical performances equivalent to those of LIBs [17]. Hard carbon is an alternative to graphite that has been demonstrated to exhibit acceptable electrochemical performances and good reversibility as an anode material in NIBs. However, its available capacity is limited (< 300 mAh g<sup>-1</sup>) and its reaction potential near Na plating gives rise to serious safety concerns [14,15]. Na-alloying elements such as Sn, P, Ge, Sb, and Pb have been suggested as possible solutions to these issues of carbonaceous materials including hard carbon [14,15,18]. However, these materials undergo electrode degradation during

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the large volume expansions that arise in sodiation/desodiation processes [19]. Sb has received particular attention as a promising alloy anode material for NIBs because of its large capacity and low atomic packing factor (~39%) resulting in having more space to accommodate Na ion than other alloy elements [14]. Furthermore, it shows little negative influences such as the decrease of initial coulombic efficiency (ICE) and the increase of reaction resistance by fluoroethylene carbonate (FEC) additive forming the stable solid electrolyte interface (SEI) [6,14,20]. To overcome the large volume expansion (390%) of Sb, various methods such as the preparation of composites with carbon [21,22], structures alleviating volume expansion [23-25], and intermetallic compounds have been suggested.  $\text{Sb}_2\text{S}_3$  is noteworthy because its theoretical capacity is  $946 \text{ mAh g}^{-1}$ , which is higher than the capacity of Sb. Flower-like  $\text{Sb}_2\text{S}_3$  have been shown to exhibit high capacities and good electrochemical performances as anode materials [26]. In particular, the bulky modification such as  $\text{Sb}_2\text{S}_3$  seeks for alleviating the grain expansion of  $\text{Na}_x\text{Sb}$  surrounded by Na-S matrix phase. However, the only bulky modification is not sufficient for controlling the side reaction at interface between electrolyte and anode surface with full sodiation.

In this work, carbonaceous surface on  $\text{Sb}_2\text{S}_3$  is intentionally designed to enhance interfacial conductivity through stable passivating film. The carbonaceous surface is hypothesized to be more stable to carbonate based electrolyte than metallic surface which is known to be less passivated. We develop a simple and facile method of high energy mechanical milling (HEMM) for the preparation of  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  nanocomposites without any further processing and evaluate them as anode materials for NIBs. Their electrochemical performances including capacity, cycle life, and rate capability are assessed. Furthermore, the sodiation/desodiation reaction mechanism of the as-synthesized  $\text{Sb}_2\text{S}_3/\text{C}$  nanocomposite, which exhibits superior electrochemical performance, is suggested by using ex-situ XRD analysis of the electrode at several reaction potentials in the first cycle based on differential capacity plots (DCPs). Additionally, HR-TEM analyses at fully sodiated and desodiated  $\text{Sb}_2\text{S}_3/\text{C}$  composite are also conducted for suggesting its reaction mechanism.

## 2. EXPERIMENTAL PROCEDURE

### 2.1. Syntheses of $\text{Sb}_2\text{S}_3$ and the $\text{Sb}_2\text{S}_3/\text{C}$ composite

$\text{Sb}_2\text{S}_3$  and its composite with carbon are prepared with solid-state processes.  $\text{Sb}_2\text{S}_3$  is synthesized through the high energy mechanical milling (HEMM, Pluertes-5) of stoichiometric amounts of Sb (Aldrich, 99%, -100 Mesh) and S (Aldrich, 99%, -100 Mesh) powders for 12 hours at 300 rpm under an Ar atmosphere. The as-synthesized  $\text{Sb}_2\text{S}_3$  powders, super P, and zirconia balls (diameter :  $\varnothing 5$ ) with a ball to powder ratio of 20:1 by weight are placed into a 80 mL-zirconia vial. The amounts of  $\text{Sb}_2\text{S}_3$  and super P were 70% and 30% by weight

respectively. The additional HEMM process for obtaining the  $\text{Sb}_2\text{S}_3/\text{C}$  composite is conducted for 3 hours.

### 2.2. Material characterizations

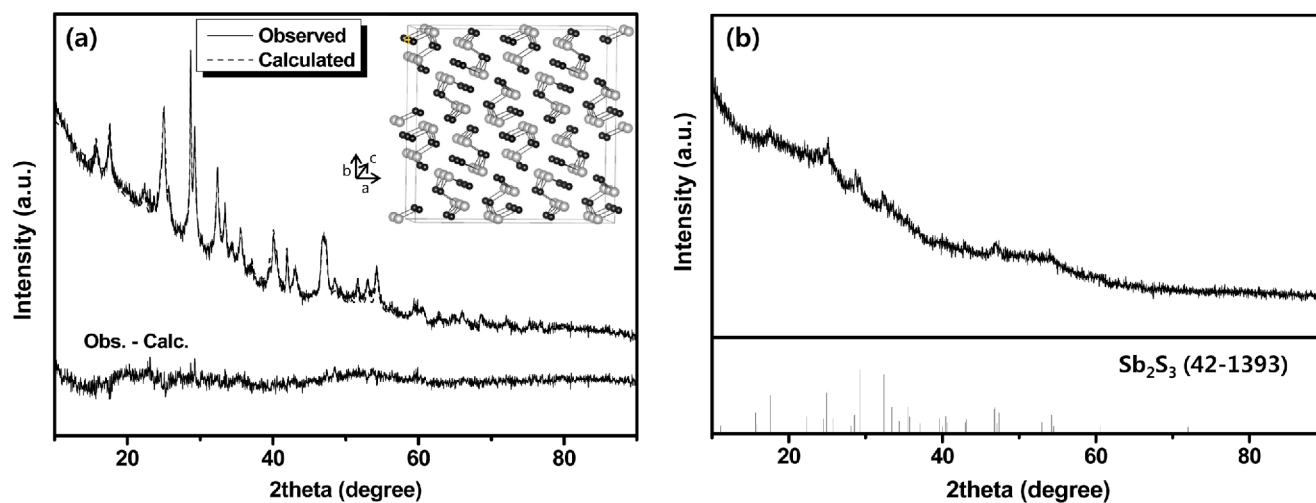
The  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  composite samples are characterized by using X-ray diffraction (XRD, Philips, X'Pert Pro MPD), field-emission scanning electron microscopy (FE-SEM, HITACHI S-4800) combined with energy-dispersive spectroscopy (EDS), and high resolution transmission electron microscopy (HR-TEM, FEI Titan G2 ChemiSTEM Cs probe) operated at 200 kV. Ex-situ XRD study of  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode is conducted to observe the structural changes at several sodiation/desodiation potentials. For observing the microstructural changes at sodiated and desodiated  $\text{Sb}_2\text{S}_3/\text{C}$  electrode, HR-TEM analysis is conducted on the collected powders from the fully sodiated and desodiated electrode. X-ray photoelectron spectroscopy (XPS, Thermo Scientific, Multilab 2000) is used for identifying the surface film formed on the electrodes.

### 2.3. Electrochemical measurements

For each electrochemical evaluation of  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  composite, the electrodes are fabricated by coating the slurry consisting of active material (70 wt%), Super P as conducting agent (15 wt%), and polyacrylic acid (PAA, 15 wt%) dissolved in N-methyl pyrrolidinone (NMP) as the binder onto a copper foil substrate with a thickness of 11  $\mu\text{m}$ . The as-fabricated electrodes were dried overnight at 120 °C in a vacuum oven. The mass loading of the electrodes is approximately 3-4  $\text{mg cm}^{-2}$ . 2032 coin-type electrochemical cells were assembled in an Ar-filled glove box with a 200  $\mu\text{m}$  glass microporous fiber (GMF) as the separator, Na metal as the counter and reference electrodes, and 1 M  $\text{NaClO}_4$  in an ethylene carbonate (EC)/propylene carbonate (PC) (1:1 by volume) electrolyte solution containing 5 wt% fluoroethylene carbonate (FEC) (Panax Etec Co., Ltd., Korea). All the cells including cycling performances and rate capabilities are tested galvanostatically between 0.005 V and 2.0 V (vs.  $\text{Na}/\text{Na}^+$ ) at various current densities (50-2,000  $\text{mA g}^{-1}$ ) by using a Maccor tester (Series 4600A) at room temperature. Electrochemical impedance spectroscopy (EIS) was conducted with a frequency response analyzer (Biologic, VMP3) at frequencies ranging from 1 MHz to 10 mHz with an amplitude voltage of 5 mV.

## 3. RESULTS AND DISCUSSION

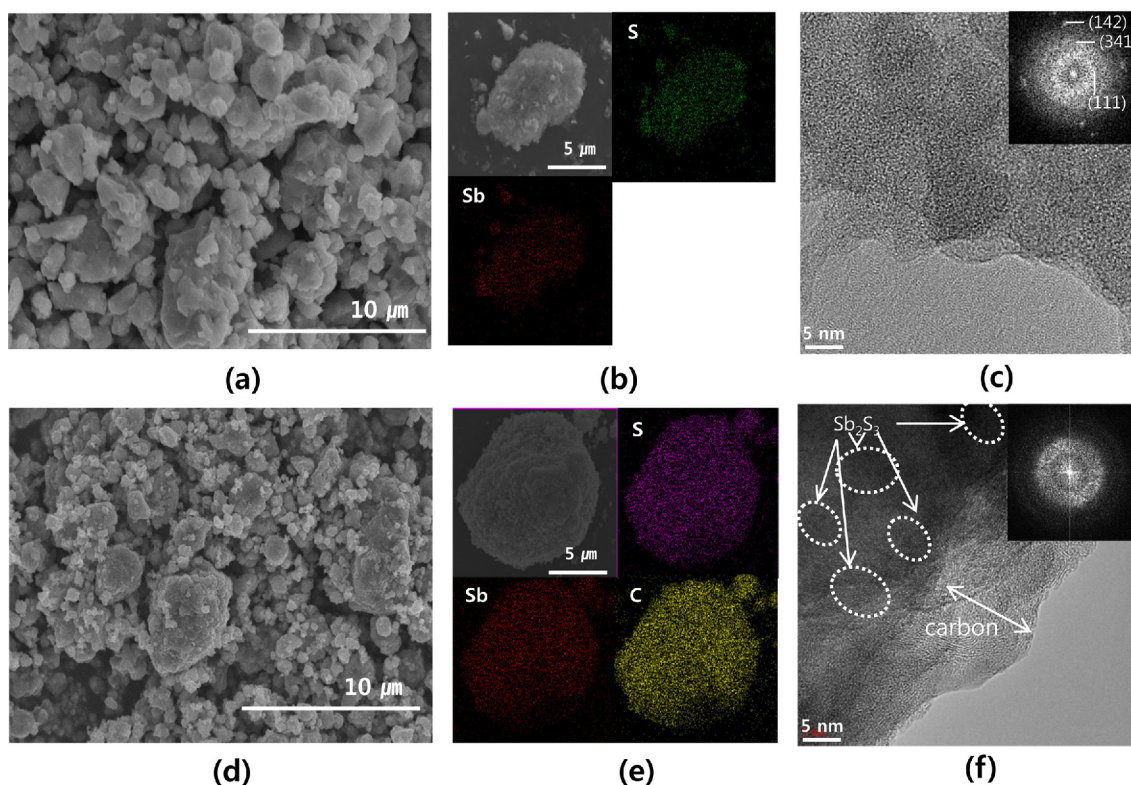
Figure 1 shows the XRD patterns of the  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  composite samples synthesized by HEMM. All the peaks in the XRD pattern of the  $\text{Sb}_2\text{S}_3$  sample match those of the  $\text{Sb}_2\text{S}_3$  phase (JCPDS 42-1393) exactly, whereas the  $\text{Sb}_2\text{S}_3/\text{C}$  composite has lower crystallinity than  $\text{Sb}_2\text{S}_3$ , as is evident in the broader peaks in its XRD pattern, which are due to the additional mechanical milling with carbon. No peaks corresponding to the residual starting elements Sb or S can be seen. The



**Fig. 1.** XRD patterns collected from (a)  $\text{Sb}_2\text{S}_3$  (inset: crystalline structure of  $\text{Sb}_2\text{S}_3$ , gray : S, black : Sb) and (b)  $\text{Sb}_2\text{S}_3$ /C composite.

inset in Fig. 1 shows the crystalline structure of intermetallic  $\text{Sb}_2\text{S}_3$  (orthorhombic, space group:  $\text{Pbnm}$ ,  $a = 11.307 \text{ \AA}$ ,  $b = 11.235 \text{ \AA}$ ,  $c = 3.842 \text{ \AA}$ ). The lattice parameters of the  $\text{Sb}_2\text{S}_3$  sample are obtained by using Rietveld refinement. Rietveld refinement of the XRD patterns obtained from  $\text{Sb}_2\text{S}_3$  reveals that the experimental pattern agrees well with the simulated results. Therefore, the HEMM process is an effective method for the synthesis of  $\text{Sb}_2\text{S}_3$  and its composite with carbon. The

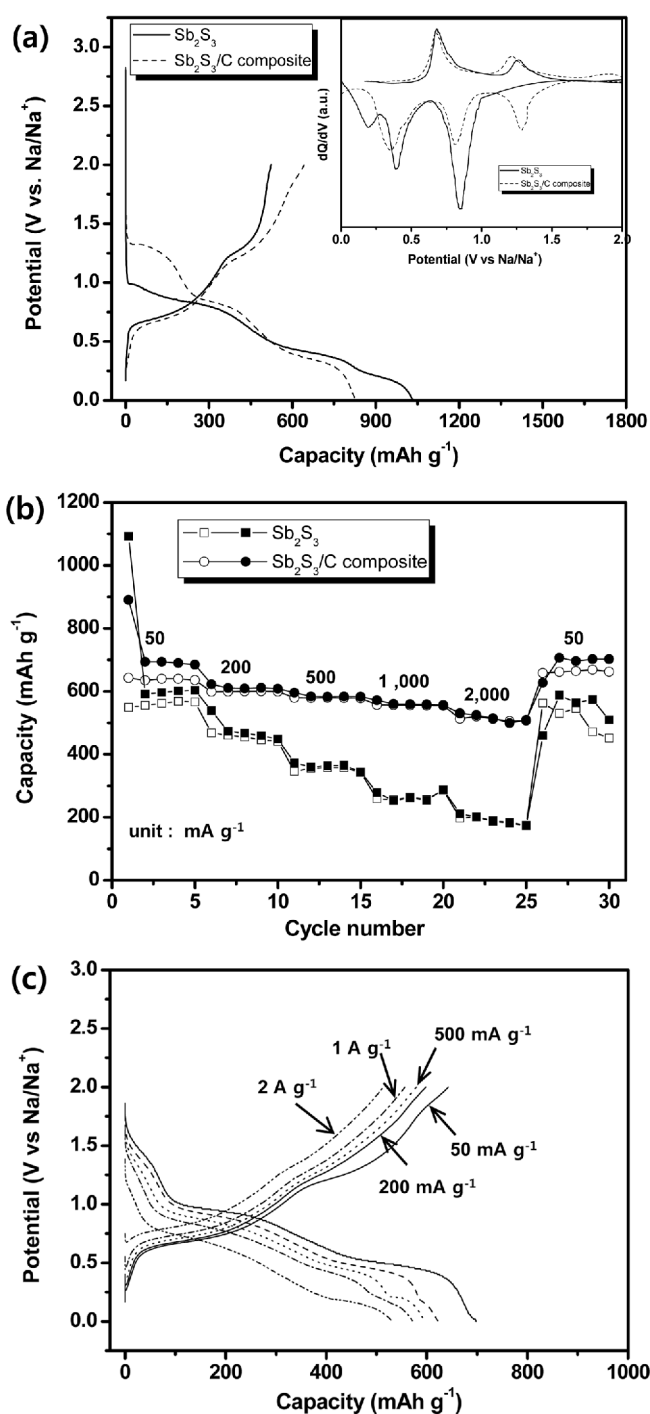
morphologies and elemental analysis of the as-synthesized  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3$ /C composite samples are characterized by using SEM and EDX analysis. Figures 2(a) and 2(b) show that  $\text{Sb}_2\text{S}_3$  particles with diameters of several micrometers are present and that elemental Sb and S are distributed homogeneously within the particles. As displayed in Fig. 2(c), the HR-TEM image and its Fourier transform (FT) reveal that the  $\text{Sb}_2\text{S}_3$  phase produces three groups of distinctive lattice fringes, which are



**Fig. 2.**  $\text{Sb}_2\text{S}_3$ ; (a) SEM image, (b) EDS mapping, and (c) HR-TEM image.  $\text{Sb}_2\text{S}_3$ /C composite; (d) SEM image, (e) EDS mapping, and (f) HR-TEM image.

due to the high crystallinity of the sample. In the case of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, primary particles with sizes of hundreds of nm have aggregated to form secondary particles with sizes of several micrometers in which elemental Sb, S, and carbon are distributed homogeneously (Figs. 2(d) and 2(e)). As shown in Fig. 2(f),  $\text{Sb}_2\text{S}_3$  becomes amorphous in the  $\text{Sb}_2\text{S}_3/\text{C}$  composite due to the additional milling with carbon.  $\text{Sb}_2\text{S}_3$  nanocrystallites with an approximate size of 5-10 nm are covered by the amorphous carbon layer.

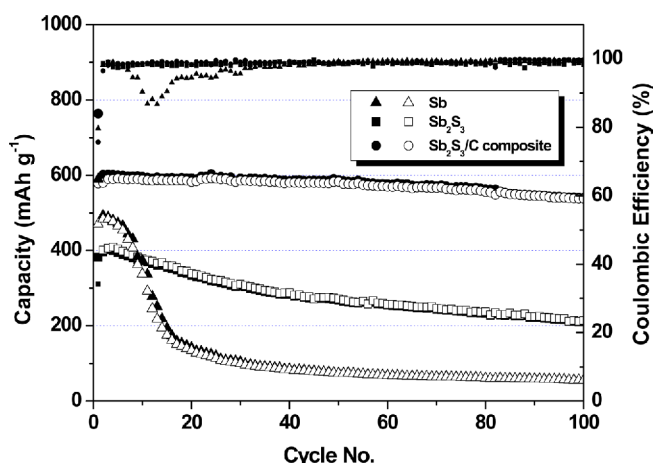
The electrochemical performances of  $\text{Sb}_2\text{S}_3$  and its carbon composite form are tested in the 2032 coin half cell. Figure 3(a) shows the initial voltage profiles of the  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  composite samples at  $50 \text{ mA g}^{-1}$ . During the initial sodiation step,  $\text{Sb}_2\text{S}_3$  exhibits a larger capacity ( $1,031 \text{ mAh g}^{-1}$ ) than the  $\text{Sb}_2\text{S}_3/\text{C}$  composite ( $826 \text{ mAh g}^{-1}$ ) by approximately  $200 \text{ mAh g}^{-1}$ . However, the desodiation capacity of  $\text{Sb}_2\text{S}_3$  ( $523 \text{ mAh g}^{-1}$ ) is lower than that of its composite form ( $642 \text{ mAh g}^{-1}$ ) by approximately  $120 \text{ mAh g}^{-1}$ . Since the electrode conductivity and structural stability of  $\text{Sb}_2\text{S}_3/\text{C}$  become better by forming composite with carbon, the initial irreversible reaction including SEI formation is considered to be reduced and thereby, its electrochemical reversibility with Na is improved remarkably. This high desodiation capacity of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exceeds that of the  $\text{Sb}/\text{C}$  composite ( $610 \text{ mAh g}^{-1}$ ) which is calculated on the basis of only Sb mass [21]. In addition, the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exhibits lower reaction resistance than  $\text{Sb}_2\text{S}_3$  because the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exhibits lower polarization than  $\text{Sb}_2\text{S}_3$  during the sodiation and desodiation steps. This result indicates that the  $\text{Sb}_2\text{S}_3/\text{C}$  composite exhibits better electrochemical reversibility than  $\text{Sb}_2\text{S}_3$  because of the carbon conductive network. As a result, the initial coulombic efficiency of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, 78%, is much higher than that of  $\text{Sb}_2\text{S}_3$  (51%). This high ICE value is higher than those reported for a  $\text{Sb}_2\text{S}_3$  nanoparticle-decorated graphene composite (69%) and flower-like  $\text{Sb}_2\text{S}_3$  (73%), although its initial desodiation capacity is a little lower than obtained in these previous studies [26,27]. In addition, the  $\text{Sb}_2\text{S}_3/\text{C}$  composite is more easily synthesized by HEMM, requiring only one or two steps without further treatments, than by other processes. Figure 3(c) shows the rate capabilities of  $\text{Sb}_2\text{S}_3$  and its composite with carbon. The electrodes were sodiated and desodiated for 5 cycles at various current densities, 50, 200, 500, 1000, and 2000  $\text{mA g}^{-1}$ . After conducting the rate capability tests at the highest current density (2000  $\text{mA g}^{-1}$ ) for 5 cycles, the electrodes were tested again under the initial conditions (50  $\text{mA g}^{-1}$ ) to assess their structural stabilities. The  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode delivers high desodiation capacities of  $598 \text{ mAh g}^{-1}$ ,  $579 \text{ mAh g}^{-1}$ , and  $557 \text{ mAh g}^{-1}$  at the higher current densities 200, 500, and 1000  $\text{mA g}^{-1}$  respectively. When current density increased to 2000  $\text{mA g}^{-1}$  finally corresponding to 3C rate, a desodiation capacity of  $520 \text{ mAh g}^{-1}$ , which is equivalent to 80% of the capacity at 50  $\text{mA g}^{-1}$ , was achieved. This remarkable rate capability demonstrates that at high current densities this composite permits Na ions and elec-



**Fig. 3.** (a) Initial charge-discharge profiles at  $50 \text{ mA g}^{-1}$  and (in the inset) DCP curves, (b) rate capabilities of  $\text{Sb}_2\text{S}_3$  and the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, and (c) charge-discharge patterns of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite at various current densities.

trons to transport reversibly during the sodiation/desodiation reaction. When the current density was reduced to  $50 \text{ mA g}^{-1}$  again after testing at  $2,000 \text{ mA g}^{-1}$ , the capacity of the electrode almost completely recovered to its initial capacity.

In addition to a high rate performance, the  $\text{Sb}_2\text{S}_3/\text{C}$  composite



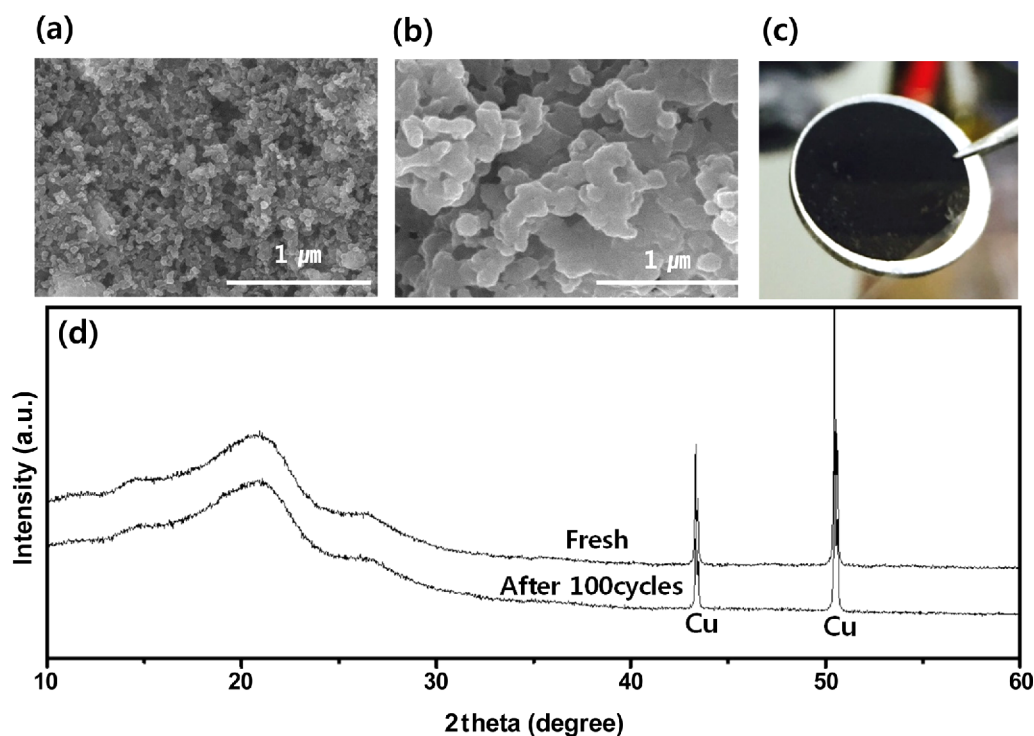
**Fig. 4.** The cycle performances of the Sb,  $\text{Sb}_2\text{S}_3$ , and  $\text{Sb}_2\text{S}_3/\text{C}$  electrodes at  $200 \text{ mA g}^{-1}$ .

also exhibits good cycling stability. Figure 4 shows the cycling performances of Sb,  $\text{Sb}_2\text{S}_3$ , and the  $\text{Sb}_2\text{S}_3$  composite with carbon at a current density of  $200 \text{ mA g}^{-1}$  and their coulombic efficiencies over 100 cycles. The desodiation capacities of Sb,  $\text{Sb}_2\text{S}_3$ , and the  $\text{Sb}_2\text{S}_3/\text{C}$  composite after the 100th cycle are 55, 208, and  $538 \text{ mAh g}^{-1}$ , which correspond to capacity retentions of 11.7%, 52.5%, and 93.1%, respectively. The cycle performances of the three samples are significantly different. The  $\text{Sb}_2\text{S}_3$  composite with carbon has a superior cycling performance as an anode in NIBs due to the  $\text{Sb}_2\text{S}_3$  crystallites within the amorphous carbon matrix. In contrast with the outstanding

electrochemical performance of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, Sb and  $\text{Sb}_2\text{S}_3$  exhibit much poorer performances. After the second cycle, the coulombic efficiency of  $\text{Sb}_2\text{S}_3/\text{C}$  stabilizes and retains over 99% of this efficiency in the following cycles. This high coulombic efficiency means that this composite can be used as an effective anode material by making the full cell with the cathode material for real applications. The superior rate capability and cycling performance of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite indicate that it has good kinetic properties at high current densities and that it retains its structural stability during repeated charge and discharge reactions.

To assess the changes in the  $\text{Sb}_2\text{S}_3/\text{C}$  electrode morphology after 100 cycles, SEM images of fresh and 100-cycled electrodes were obtained. Figures 5(a) and 5(b) show that after 100 cycles the  $\text{Sb}_2\text{S}_3/\text{C}$  electrode does not crumble, crack, or fragment despite repeated sodiation/desodiation. In addition, the surface of the  $\text{Sb}_2\text{S}_3/\text{C}$  electrode is covered with a thin and stable SEI film, which enhances its stability. The photograph confirms that the  $\text{Sb}_2\text{S}_3/\text{C}$  electrode retains its structural stability after 100 cycles without electrode pulverization or detachment from the current collector (Fig. 5(c)). As shown in Fig. 5(d), there are no significant differences between the XRD patterns of the fresh and cycled electrodes, i.e. after 100 cycles the electrode retains the structure of the fresh electrode without forming by-products due to side reactions.

In order to understand the electrochemical reaction behavior of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, DCP curves were obtained in the first and second cycles during sodiation/desodiation (Fig.



**Fig. 5.** SEM images; (a) a fresh  $\text{Sb}_2\text{S}_3/\text{C}$  electrode and (b) a  $\text{Sb}_2\text{S}_3/\text{C}$  electrode after 100 cycles. (c) Photograph of the 100-cycled electrode, and (d) XRD patterns of fresh and 100-cycled electrodes.

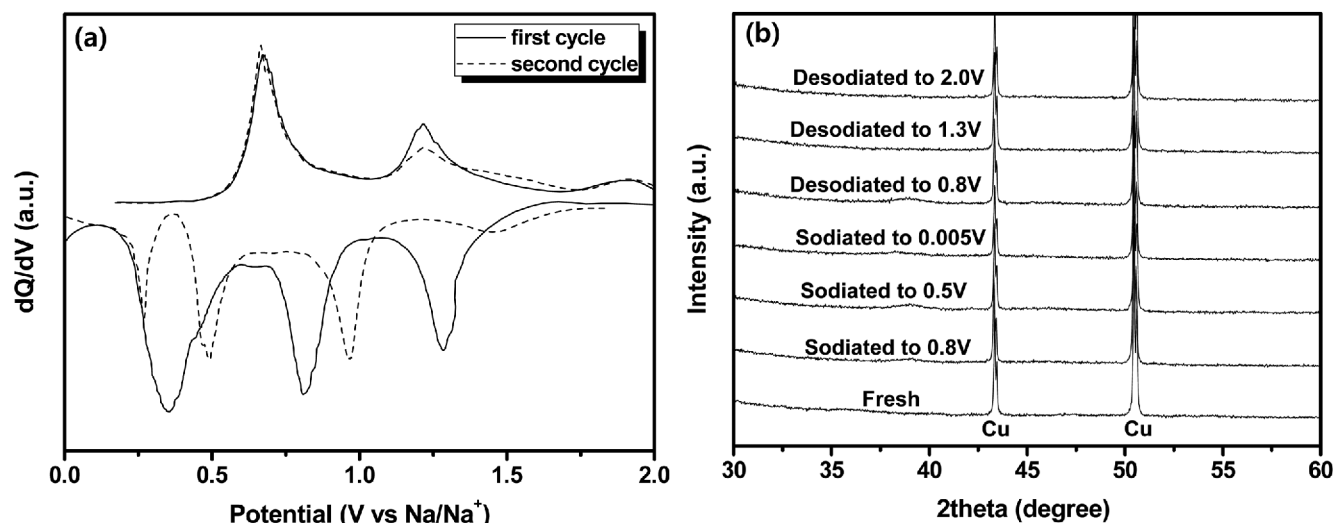


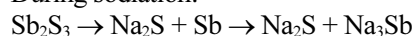
Fig. 6. (a) DCP curves of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite in the first and second cycles and (b) XRD patterns with several voltage steps in the first cycle.

6(a)). The sodiation/desodiation profiles of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode during the first cycle are obviously different from those of the second cycle, which suggests that stabilization of the electrode surface occurs during the sodiation step in the first cycle. Three reduction peaks are evident at 0.34, 0.81, and 1.28 V during the first cycle, which correspond to electrochemical reduction reactions and SEI formation. The peaks at 0.34 V and 0.81 V correspond to the electrochemical alloying reaction with Sb and S, respectively. The reduction peak at 1.28 V, meanwhile, can be ascribed to the electrolyte decomposition and SEI formation. During the second cycle, reduction peaks can be seen at 0.25, 0.47, and 0.95 V and oxidation peaks at 0.68 and 1.21 V. The potential pair at 0.95/1.21 V is attributed to the alloying/dealloying reactions of elemental S with Na. The reduction and oxidation potentials at 0.25/0.47 and 0.68 V are in good agreement with the results for the alloying/dealloying reactions of Sb with Na reported in a previous study [27].

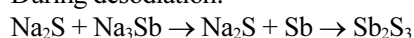
Based on the voltage profile and DCP curve of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite in Fig. 6(a), ex-situ XRD analyses of the electrode were performed at various selected potentials in the first cycle (Fig. 6(b)). Before the reaction with Na, the fresh electrode has an amorphous structure and produces no characteristic crystalline peak. Although this amorphous  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode was sodiated and desodiated to the selected potentials based on the DCP, no crystalline phases became evident during the electrochemical reactions, which suggests that the reaction of this composite with Na may make progress without forming the new crystalline phase during sodiation and desodiation while maintaining short-range ordering. In order to confirm the recombination of Sb and S to reform the original  $\text{Sb}_2\text{S}_3$  phase, ex-situ HR-TEM analyses were performed at the fully sodiated and desodiated potentials of  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode. At the fully sodiated potential (0.005 V vs Na/

$\text{Na}^+$ , Fig. 7(a)), nanocrystallites of  $\text{Na}_3\text{Sb}$  and  $\text{Na}_2\text{S}$  phases with several nanometers are observed, which demonstrates that  $\text{Sb}_2\text{S}_3/\text{C}$  composite is converted to the  $\text{Na}_3\text{Sb}$  and  $\text{Na}_2\text{S}$  phases through conversion reaction during sodiation step. On the other hand, at the fully desodiated potential (2.0 V vs Na/Na<sup>+</sup>, Fig. 7(b)), only  $\text{Sb}_2\text{S}_3$  phase was detected, which confirms that sodiated phases of  $\text{Na}_3\text{Sb}$  and  $\text{Na}_2\text{S}$  returned to  $\text{Sb}_2\text{S}_3$  through recombination reaction during desodiation step. The DCP peaks in the first and second cycles also support the conversion and recombination reaction of  $\text{Sb}_2\text{S}_3/\text{C}$  composite. The DCP peaks and ex-situ HR-TEM analyses of  $\text{Sb}_2\text{S}_3/\text{C}$  electrode at fully sodiated and desodiated potentials suggest that the reactions accompanying the first sodiation and desodiation are as follows:

During sodiation:



During desodiation:



The conversion and recombination reactions, to which both Sb and S contribute capacity, exhibit high reversible capacity and superior electrochemical performance due to the composite form with carbon.

To interpret the differences between the electrochemical performances of  $\text{Sb}_2\text{S}_3$  and the  $\text{Sb}_2\text{S}_3/\text{C}$  composite, electrochemical impedance spectroscopy (EIS) was conducted on both electrodes after desodiation to 2.0 V in the first cycle. As shown in Fig. 8(a), both electrodes produce similar EIS spectra that are composed of two depressed semicircles and a sloping line. The semicircles are known to be due to the resistance of the SEI film ( $R_{\text{SEI}}$ ) and the charge-transfer resistance ( $R_{\text{ct}}$ ) in the high and low frequency range, whereas the sloping line is associated with sodium-ion diffusion within the bulk of the electrode [28]. Obviously, the two semicircles of the  $\text{Sb}_2\text{S}_3/\text{C}$

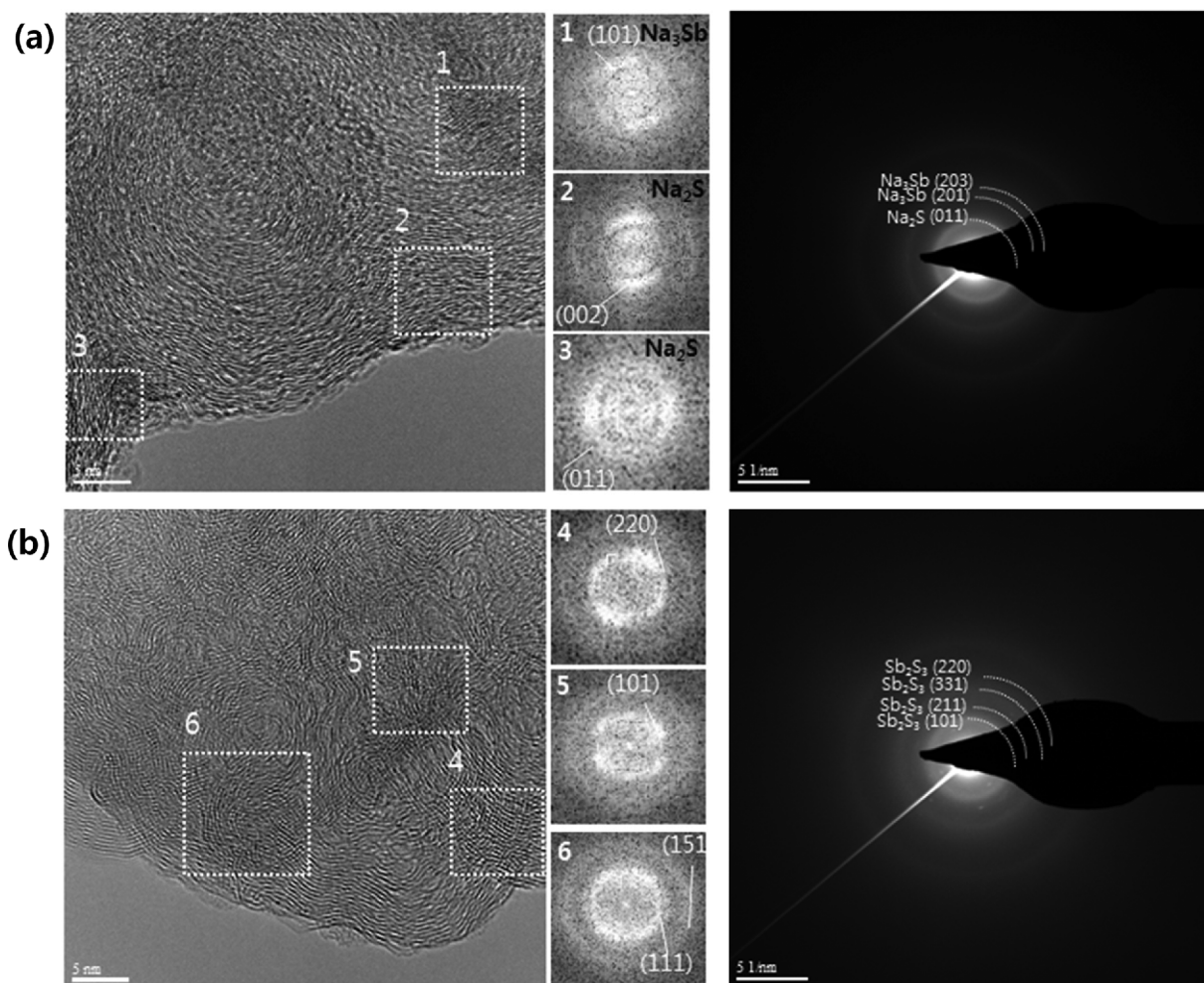


Fig. 7. Ex-situ HR-TEM images with corresponding FT patterns of (a) the fully sodiated and (b) desodiated  $Sb_2S_3$ /C composite in the first cycle.

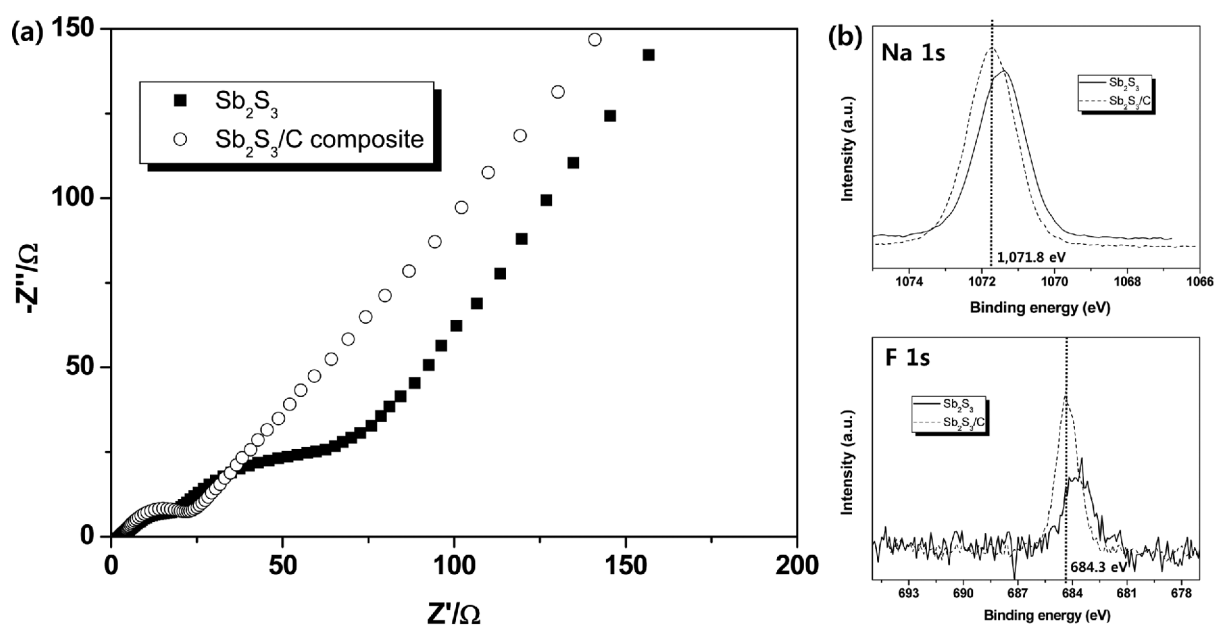


Fig. 8. (a) EIS and (b) XPS spectra of desodiated  $Sb_2S_3$  and  $Sb_2S_3$ /C composite in the first cycle.

composite anode are much smaller than those of  $\text{Sb}_2\text{S}_3$ , which indicates that the  $R_{\text{SEI}}$  and  $R_{\text{ct}}$  values of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite are reduced owing to coated carbon on the  $\text{Sb}_2\text{S}_3$  surface. These reductions of the surface film resistance and the charge transfer resistance due to carbon's conducting and buffering effects result in the enhancement of the electrochemical properties. Therefore, the EIS study confirms that the preparation with HEMM of a composite of  $\text{Sb}_2\text{S}_3$  and carbon is effective in improving the interfacial kinetic properties of the Na ions and electrons, which results in an NIB anode material with superior electrochemical performance.

In order to better understand the effects of the SEI layer on the performance of  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  electrodes, XPS analyses are conducted on both electrodes at the fully desodiated electrodes (Fig. 8(b)). For the  $\text{Sb}_2\text{S}_3/\text{C}$  electrodes, the formation of compact NaF film is suggested by the Na1s spectra at 1,071.8 eV and the F1s spectra at 684.3 eV. On the other hand,  $\text{Sb}_2\text{S}_3$  electrode has the lower peak intensity of F1s spectra corresponding to NaF, indicating that the stable NaF layer is not formed on  $\text{Sb}_2\text{S}_3$  electrode. Therefore, the formation and presence of compact and stable NaF layer during the sodiation/desodiation reaction, can help  $\text{Sb}_2\text{S}_3/\text{C}$  electrode achieve the superior electrochemical performances [29,30].

Figure 9 shows the voltage profiles and the changes in thickness of the electrodes during sodiation and desodiation. After the electrode was fully sodiated and desodiated, the thickness of each electrode in the disassembled cell was measured with a micrometer at state of charge (SOC) values of 0% and 100%. The thickness of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode increases by only 74% in the fully sodiated state, which is less than those of Sb (196%) and  $\text{Sb}_2\text{S}_3$  (107%). Although the  $\text{Sb}_2\text{S}_3$  and  $\text{Sb}_2\text{S}_3/\text{C}$  electrodes have higher sodiation capacities than elemental Sb, their degrees of swelling are much lower than that of Sb. Thus S and carbon in  $\text{Sb}_2\text{S}_3$  and the  $\text{Sb}_2\text{S}_3/\text{C}$  composite provide a buffering matrix that accommodates volume expansion during sodiation/desodiation. The swelling properties of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode are also much superior to those of

a previously reported phosphorus/carbon composite (187%) [31]. The thickness at SOC 0% of the electrode, which is fully desodiated at 2.0 V vs.  $\text{Na}/\text{Na}^+$ , is almost recovered to that of the fresh electrode, with a small expansion of only 27%. Although the expansion of the  $\text{Sb}_2\text{S}_3/\text{C}$  composite electrode is less than those of the other materials (Sb, P/C), its degree of swelling is still not adequate given that the acceptable degree of thickness change for practical applications is approximately 30% [32]. Therefore, further study of the control of changes in the thickness of the electrode during sodiation and desodiation is necessary.

#### 4. CONCLUSION

$\text{Sb}_2\text{S}_3/\text{carbon}$  composites are successfully synthesized with a facile mechanochemical method and their electrochemical performances as anodes in sodium ion batteries are investigated. It is found that the  $\text{Sb}_2\text{S}_3$  composite with carbon exhibits better electrochemical performance, including a high reversible capacity of  $654 \text{ mAh g}^{-1}$ , a high initial coulombic efficiency of 78% that surpasses the results of previous studies of  $\text{Sb}_2\text{S}_3$ , and an excellent cycling performance with a residual capacity ratio of 93.1% over 100 cycles. Furthermore, it shows a good rate capability, i.e. a high desodiation capacity of  $526 \text{ mAh g}^{-1}$  at  $2,000 \text{ mA g}^{-1}$  corresponding to 3C rate. This material also exhibits much less swelling (74%) at the fully sodiated state, comparing with Sb or  $\text{Sb}_2\text{S}_3$ . These outstanding results for the  $\text{Sb}_2\text{S}_3/\text{C}$  composite are attributed to the following factors: (1) both Sb and S react with Na, which provides high capacity, (2) the buffering effects of Sb and S through the formation of Na-Sb and Na-S phases with different reaction potentials, and (3) the improvement in the interfacial conductivity that results from the carbonaceous surface on the anode. XPS and EIS analyses also confirm that the compact NaF inorganic passivation film is formed on the carbonaceous surface of  $\text{Sb}_2\text{S}_3/\text{C}$  composite during electrochemical reaction, leading to much lower charge transfer and SEI resistance than  $\text{Sb}_2\text{S}_3$ . In addition, we have elucidated a reactions mechanism during sodiation and desodiation by performing ex-situ XRD and DCP analyses. As discussed above, the electrochemical performances of bulky modified  $\text{Sb}_2\text{S}_3$  anode can be maximized with tailored artificial interface via intentionally composing carbonaceous surface, and thus considered as a promising anode material for sodium ion batteries.

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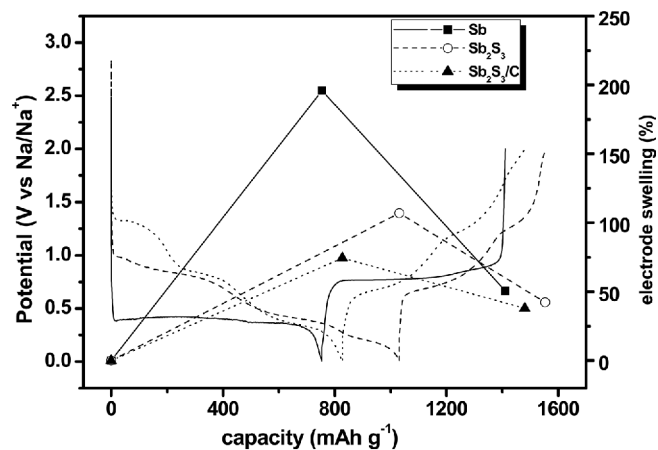


Fig. 9. Charge-discharge patterns and changes in thickness of the Sb,  $\text{Sb}_2\text{S}_3$ , and  $\text{Sb}_2\text{S}_3/\text{C}$  electrodes in the first cycle.



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