



# Application of the biochar derived from orange peel for effective biosorption of copper and cadmium in batch studies: isotherm models and kinetic studies

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Received: 4 September 2018 / Accepted: 21 December 2018 / Published online: 10 January 2019  
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## Abstract

Orange peel biochar ( $OP_b$ ) was used as an adsorbent to investigate its potential in the removal of copper ( $Cu^{2+}$ ) and cadmium ( $Cd^{2+}$ ). The adsorption data were modeled using different isotherm models and reaction kinetics after optimizing reaction parameters such as solution pH, equilibrium contact time,  $OP_b$  dose, and initial metal concentrations. Scanning electron microscopy images showed porous and irregular surfaces in  $OP_b$  prior to the sorption process. Energy dispersive X-ray results depicted successful adsorption of the metal ions. An equilibrium time of 30 min was estimated for low initial metal ion concentrations (25–50 mg L<sup>-1</sup>). Metal adsorption and removal efficiency increased with an increase in the initial solution pH from 2.5 to 5.5. The adsorption capacity increased as the initial metal concentration varied from 25 to 200 mg L<sup>-1</sup>; the removal efficiency decreased from 99% to about 41% and 52% for  $Cu^{2+}$  and  $Cd^{2+}$ , respectively. A decrease in adsorption capacity with an increase in metal removal efficiency was observed by increasing the  $OP_b$  dose from 0.2 to 1.4 g. Langmuir and Temkin isotherm models best fit the adsorption data for  $Cu^{2+}$  and  $Cd^{2+}$ , with a coefficient of determination ( $R^2$ ) value of 0.85. Other isotherm models fit the adsorption data in the following order: Temkin > D-R > Halsey and Freundlich > H-J and Halsey > D-R > Langmuir > Freundlich > H-J, respectively. The chemisorptive nature of  $OP_b$  for the adsorption of both ions was suggested based on  $R^2$  values close to unity (1.0) in a pseudo-second-order kinetic model.

**Keywords** Adsorption capacity · Batch parameters · Biochar · Heavy metal ions · Langmuir and Freundlich · Pseudo-second-order · Removal efficiency

## Introduction

The presence of heavy metals in drinking water is a serious threat to human health and the ecosystem. Rapid industrialization and urbanization have resulted in elevated levels of various heavy metals in water bodies. These metals and their

compounds are highly carcinogenic due to their non-degradability and long-term persistence in nature. Continuous exposure to them leads to severe disorders in animals and humans such as cardiovascular diseases, cancer, and neurological, respiratory, liver, and kidney failure (Bilal et al. 2013; Purkayastha et al. 2014; Shafiq et al. 2018). Copper ( $Cu^{2+}$ ) and cadmium ( $Cd^{2+}$ ), which are among the most commonly occurring heavy metals, are of critical importance because of their use in a range of industries such as paints, batteries, coatings, solar cells, different alloys, building construction, and electrical and electronic items for the preparation of different useful end products. Untreated effluent released into the environment from these industries possesses higher amounts of  $Cu^{2+}$  and  $Cd^{2+}$  that pollute the natural ecosystem. These metals can affect the ecosystem even after several years of their introduction into the environment (Ahmad et al. 2018). Therefore, the high levels of these metals in water reservoirs are a threat to living organisms in the oceans, and to animals, plants, and human health. Therefore, it is crucial to

This article is part of the Topical Collection on *Implications of Biochar Application to Soil Environment under Arid Conditions*

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develop cost-effective, eco-friendly, and sustainable remediation technologies to remove these metals from wastewater as well as to treat metal-contaminated wastewater before discharging it into natural water bodies (Barakat 2011).

So, far numerous technologies, like ion exchange, electrocoagulation membrane filtration, and desalination, have been used to remove heavy metals from inorganic effluents (Mohsen et al. 2003; Kumar et al. 2004, 2010; Alkhashman 2005; Mavrov et al. 2006; Lin et al. 2009; Kim and Choi 2010; Danilchenko et al. 2011; Dermentzis et al. 2011). However, these techniques are considered inefficient to counter heavy metal contamination mainly because of their high cost, high energy requirements and reagent consumption, and generation of toxic sludge in addition to the incomplete removal of heavy metal ions (Krishnani et al. 2008). Among various remediation technologies, adsorption is the most commonly used and a widely accepted technique. The adsorption technology, using different adsorbents, has been proved as a very promising technique for removing heavy metals and offers significant advantages over the conventional treatment processes due to lower costs, profitability, availability of raw materials, ease of operation, high efficiency, and suitability to a wide variety of industrial metal-containing effluents (Volesky and Holan 1995). Adsorbents such as plant materials and activated carbon are being used for the adsorption of heavy metals (Han et al. 2006; Srivastava et al. 2008; Tan and Xiao 2009; Ebrahimi et al. 2013; Akar et al. 2013; Amin et al. 2017a).

Biochar-based materials have recently been introduced as low-cost, eco-friendly, and efficient green-sorbents for heavy metal removal (Ahmad et al. 2017). Biochar is a black, solid, and stable porous carbonaceous material possessing a large surface area and functional groups and is produced by pyrolysis of different types of waste biomass (Ahmad et al. 2017). Biochar has been successfully used for heavy metal removal because of its distributed pore size, high surface area, higher adsorption capacities, ease of preparation, and presence of several functional groups (Ahmad et al. 2014). Researchers have suggested an optimum temperature higher than 500 °C for biochar production from agricultural wastes due to a high surface area and porosity in addition to the stable carbon contents (Karim et al. 2015; Tag et al. 2016).

Reusing and recycling the agricultural and food wastes and converting into biochar can provide low-cost and efficient sorbents for the remediation of a range of environmental contaminants. For instance, biochar produced from agriculture and food wastes such as banana peels, rice straw, corn straw, rice husk, and dairy manure are considered as low-cost sorbents and have exhibited excellent results in heavy metal removal from wastewaters (Cao et al. 2009; Tong et al. 2011; Xu et al. 2013; Chi et al. 2017; Amin et al. 2017b). Likewise, orange peel is also an agricultural as well as a food waste which is abundant in various parts of the world, as 75% of total citrus production

consists of oranges (Rafiq et al. 2016). Orange peel mainly contains cellulose, hemicellulose, and pectin in higher proportions (Chen and Chen 2009). Therefore, it was hypothesized that pyrolyzing the orange peel waste biomass may produce efficient and low-cost biochar with a higher sorption capacity which can subsequently be applied for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  removal from aqueous solutions. Thus, the purpose of this study was to explore the potential applicability of preparing biochar of an agro-industrial waste obtained from orange peels and using it as a bio-sorbent material for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  removal from aqueous solutions in batch experiments.

## Materials and methods

The peel of orange fruit (*Citrus reticulata*) was used as the original material for the preparation of biochar. The fruit peels of oranges were collected from a local plant in Riyadh, Saudi Arabia, and the pyrolyzed product of the orange peels, i.e., its biochar ( $OP_b$ ), was prepared at 800 °C by the method used for preparing banana biochar, as described in a previous study (Amin et al. 2017b).

All chemicals used were of analytical reagent grade and appropriate amounts of copper sulfate pentahydrate ( $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ ; AR grade Merck, Germany) and cadmium nitrate-4-hydrate ( $\text{Cd}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ ; AR grade Merck, Germany) were added in distilled-deionized water for preparing stock solutions of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , respectively. Preservation of the stock solution and its dilutions to prepare metal solutions with different initial concentrations and pH adjustment was in accordance with a previously published report (Amin et al. 2017a).

The metal sorption performance of  $OP_b$  for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  in batch mode was performed by suspending the appropriate amount of  $OP_b$  in 100 mL of metal solutions with the required initial concentrations. Suspensions were kept under constant agitation (220 rpm) and temperature (30 °C) for a specified contact time. The supernatant solutions after centrifuge and filtration were analyzed using flame atomic absorption spectrometry (FAAS, Thermo Scientific, ICE 3000 Series, Cambridge, UK) and the quantity of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  adsorbed onto  $OP_b$  at equilibrium and the removal efficiency ( $R$ , %) was evaluated using the equations given below:

$$q_e = (C_0 - C_e) \frac{V}{M} \quad (1)$$

$$R = \left[ \frac{(C_0 - C_e)}{C_0} \right] 100 \quad (2)$$

where  $q_e$  is the adsorbed equilibrium concentrations of  $\text{Cu}^{2+}$  or  $\text{Cd}^{2+}$  on to  $OP_b$  ( $\text{mg g}^{-1}$ ),  $V$  and  $M$  are the volume of the solution (L) and mass of  $OP_b$  (g), respectively, while  $C_e$  and  $C_0$  represent the equilibrium and initial metal concentrations ( $\text{mg L}^{-1}$ ), respectively.

## Results and discussion

### Characteristics of adsorbent material

Scanning electron microscopy (SEM, TESCAN VEGA 3 SBU USA) images of the  $OP_b$  before and after  $Cu^{2+}$  and  $Cd^{2+}$  sorption are shown in Fig. 1.

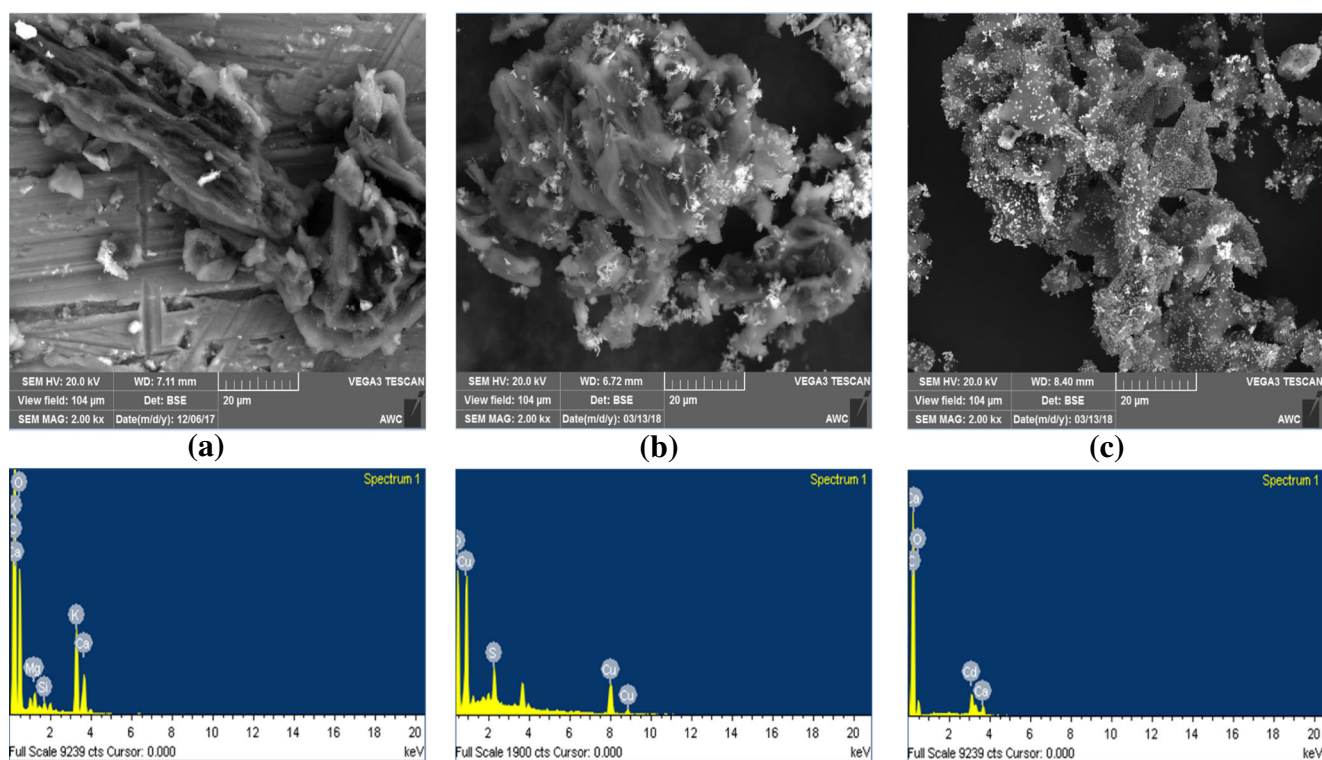
The  $OP_b$  prior to the sorption process showed porous and irregular surfaces (Fig. 1a) which helped the biochar to sorb metal ions onto the surfaces, as shown in Fig. 1b and c (Mary et al. 2016). The white particles on the biochar surfaces might be due to the sorption of  $Cu^{2+}$  and  $Cd^{2+}$  ions on the surfaces and pores (Fig. 1b and c, respectively). Hence, the presence of  $Cu^{2+}$  and  $Cd^{2+}$  on the surface of biochar materials suggested the occurrence of some physiochemical interactions between the functional groups present on the surface of the adsorbent and the metals ions (Suliman et al. 2016). These results were further supported by performing an energy dispersive X-ray (EDX) analysis (Fig. 2).

On a percent weight basis, the main components of  $OP_b$  before the sorption process, as indicated in Fig. 2a, included carbon (C, 36.37%), oxygen (O, 46.99%), magnesium (Mg, 1.29%), silicon (Si, 0.61%), potassium (K, 9.54%), and calcium (Ca, 5.20%) (Budai et al. 2014). The changes in the proportions of these components in post-sorption samples are shown in Fig. 2b and c. The O/C molar ratios were calculated by using the C and O percent weight, which is used to determine the degree of aromaticity and carbonization degree of biochar (Ma

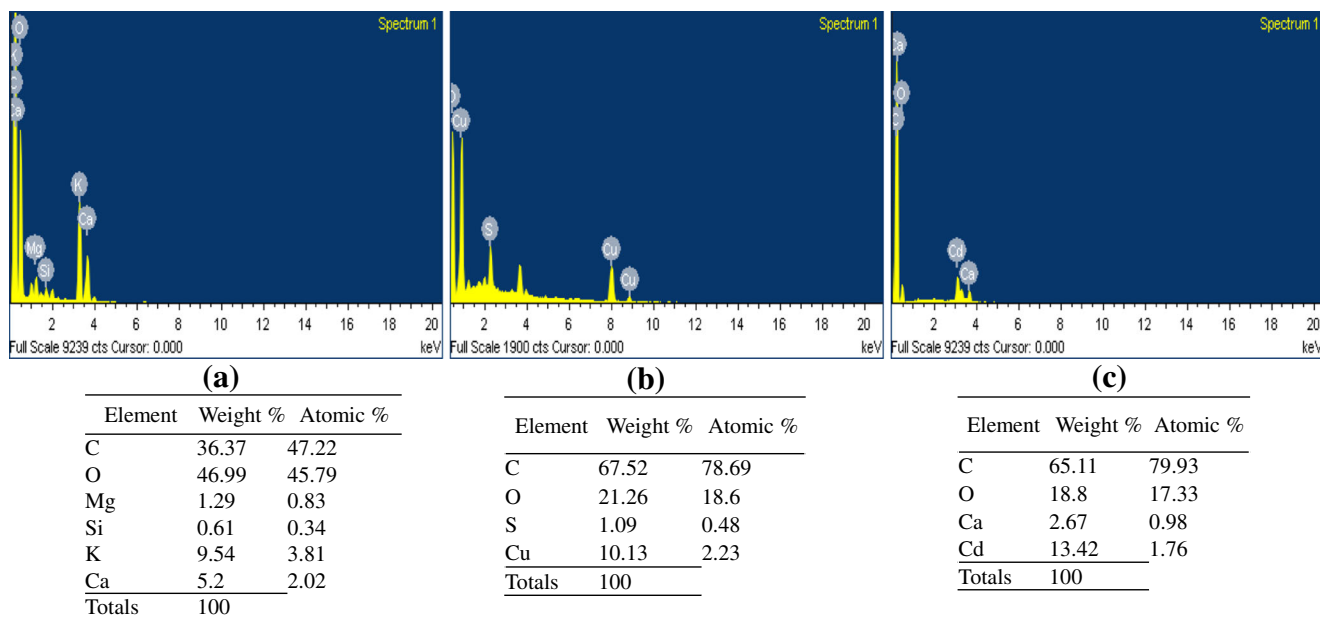
et al. 2016). Hence, these EDX results confirmed that  $Cu^{2+}$  and  $Cd^{2+}$  ions were adsorbed successfully on the surface of  $OP_b$  due to strong physiochemical interactions (Kim et al. 2012).

The Fourier–transform infrared spectroscopy (FTIR) using a ZnSe-attenuated total reflection (ATR) crystal with a Bruker Alpha-E spectrometer was used to find the active functional groups on the surface of the biochar responsible for metal ion adsorption. The analyses of these spectra were based on previously published data (Kloss et al. 2012; Claoston et al. 2014).

Abrupt changes in the FTIR spectra were observed as the  $OP_b$  was charred at 800 °C (Fig. 3). It has been reported previously that the number of bands representing the functional groups disappeared as the charring temperature increased to 700 °C or above (Yuan et al. 2011; Jindo et al. 2014; Usman et al. 2016). The most prominent peak in orange peel biomass was seen at 1017.72  $cm^{-1}$ , which represented  $SiO_2$  and was lost in  $OP_b$  (Jindo et al. 2014). Likewise, a band describing C–O also disappeared during the pyrolysis process (Jindo et al. 2014; Jouiad et al. 2015). New stretching bands appeared at 1417.46 and 858.64  $cm^{-1}$  in  $OP_b$  after sorption of  $Cu^{2+}$  and  $Cd^{2+}$  ions, respectively. The new bands in the  $OP_b$  sample after  $Cd^{2+}$  adsorption were ascribed as C=C and C–H aromatic groups. These were more intense as compared to the  $OP_b$  after the  $Cu^{2+}$  adsorption, suggesting that the interactions between  $Cd^{2+}$  ions and the  $OP_b$  surface were stronger than the interactions between  $Cu^{2+}$  ions and the  $OP_b$  surface (Lammers et al. 2009; Inyang et al. 2012, 2016).



**Fig. 1** SEM and EDX spectra of  $OP_b$  before (a) and after  $Cu^{2+}$  (b) and  $Cd^{2+}$  (c) adsorption



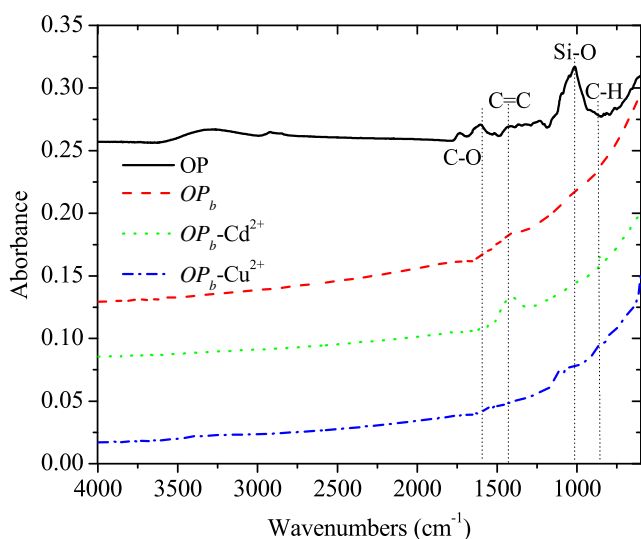
**Fig. 2** EDX spectra and elemental weight % tables of  $OP_b$  before (a) and after  $Cu^{2+}$  (b) and  $Cd^{2+}$  (c) adsorption

### Effects of solution pH, contact time, initial metal concentrations, and adsorbent dose

The adsorption experiments were performed in triplicate for statistical analysis and to eliminate any experimental error. The required amount of  $OP_b$  was suspended in 50 or 100 mL conical flasks containing metal solutions of  $Cu^{2+}$  or  $Cd^{2+}$  for obtaining the required dose of the adsorbent.

#### Influence of contact time

Time-series experiments were performed to find the effects of contact time on the removal of the heavy metal ions by  $OP_b$ , as shown in Fig. 4a and b. Solution pH was kept constant at 5



**Fig. 3** FTIR spectra of orange peels waste biomass and  $OP_b$  with and without adsorption of  $Cu^{2+}$  and  $Cd^{2+}$

$\pm 0.5$  with the  $OP_b$  dose at 1.0 g. Initial metal ion concentrations were maintained in the range 25–100  $mg L^{-1}$  while samples were subject to 6 h of contact time.

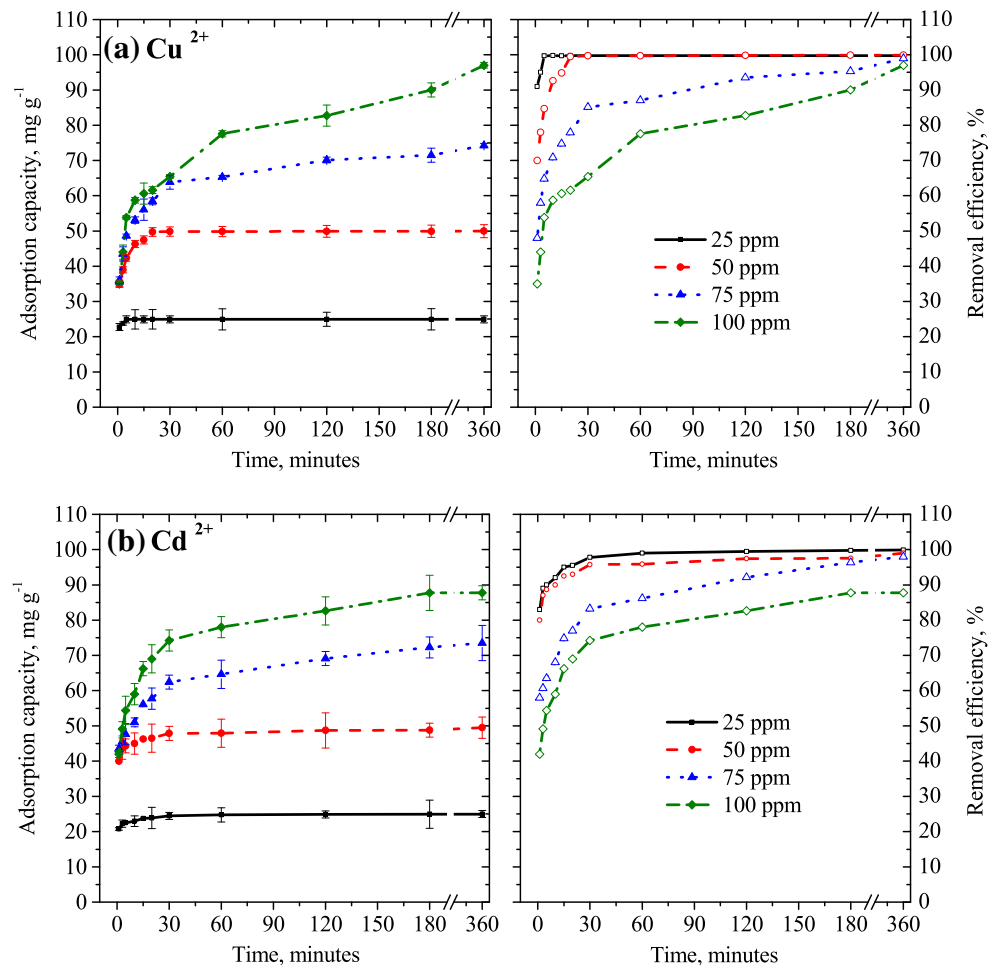
A rapid adsorption was observed for both the heavy metal ions during the first 15–30 min. Thereafter, a slower rate of adsorption was observed mainly due to a decreased or lesser number of active sites. The maximum removal efficiency (about 99%) of both  $Cu^{2+}$  and  $Cd^{2+}$  was attained after a contact time of about half an hour at low initial metal concentrations (25–50  $mg L^{-1}$ ), as shown in Fig. 4a and b, respectively. For high initial metal concentrations (75–100  $mg L^{-1}$ ), an extended equilibrium time of about 3 h was observed, following a very slow metal uptake. An identical behavior of metal removal was seen for both the heavy metal ions with a slightly higher removal of  $Cu^{2+}$  than  $Cd^{2+}$ .

#### Influence of solution pH

Adsorption process is greatly influenced by controlling the pH of the aqueous solution (Areco and Afonso 2010). Batch tests were performed in the pH range of 2.5–5.5 in order to recognize the influence of pH, as shown in Fig. 5. A 1.0 g of  $OP_b$  was stirred for a contact time of 30 min using 50 and 75  $mg L^{-1}$  of  $Cd^{2+}$  and  $Cu^{2+}$ , respectively.

The initial solution pH is critical for metal biosorption (O'Connell et al. 2008; Al-Ghouti et al. 2010), which is also evident from results of the current study where the maximum metal uptake was seen at a pH value of 5.0. The metal removal efficiency increased from 62 to 84% and from 61 to 96% for  $Cu^{2+}$  and  $Cd^{2+}$ , respectively, as the initial solution pH increased from 3.5 to 5.5 (Fig. 5). A very low adsorption capacity in a strong acidic environment (pH 2.5) could be ascribed to the

**Fig. 4** Changes in removal efficiency and adsorption capacity of  $\text{Cu}^{2+}$  (a) and  $\text{Cd}^{2+}$  (b) with contact time



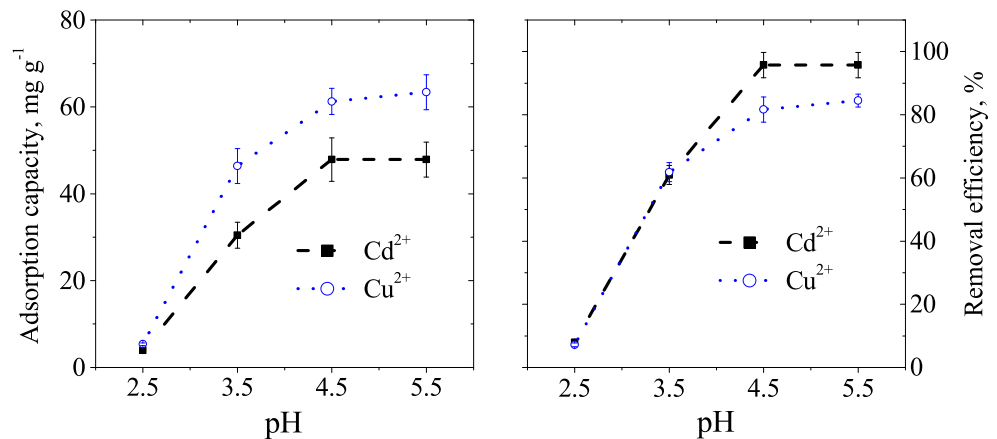
competition between the divalent metal ions on the sorption sites of  $OP_b$  and excess hydrogen (Al-Ghouti et al. 2003). At high pH (5.0 and above) values, the decreased positive surface charge density along with the availability of more negative charges results in a higher removal efficiency (Chen and Lin 2001). The precipitation of hydroxides of the metals at high pH (6.0 and above) (Snoeyink and Jenkins 1980) makes true

biosorption impossible, thus suggesting that the pH value of 5.5 was suitable for the adsorption experiments in this study.

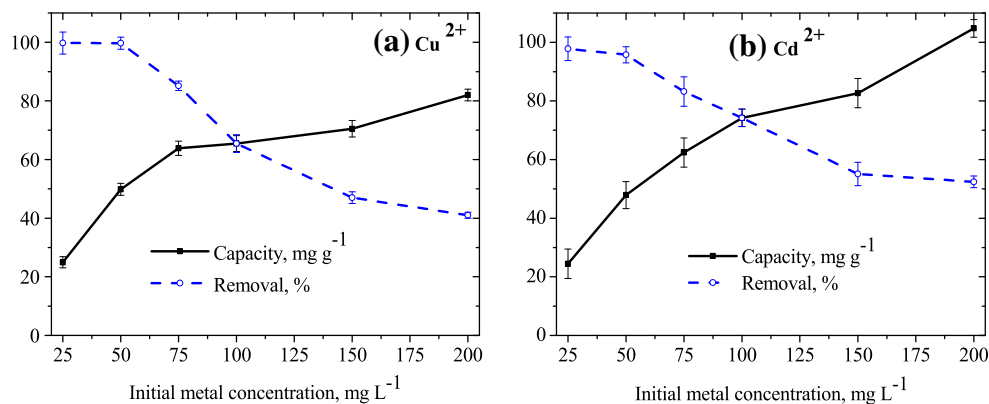
**Influence of initial metal concentrations**

The adsorption experiments with varying initial metal concentrations (25–200  $\text{mg L}^{-1}$ ) were performed using fixed values of  $OP_b$ ,

**Fig. 5** Changes in adsorption capacity and removal efficiency of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  with solution pH



**Fig. 6** Changes in metal adsorption capacity of both heavy metal ions with initial metal concentration



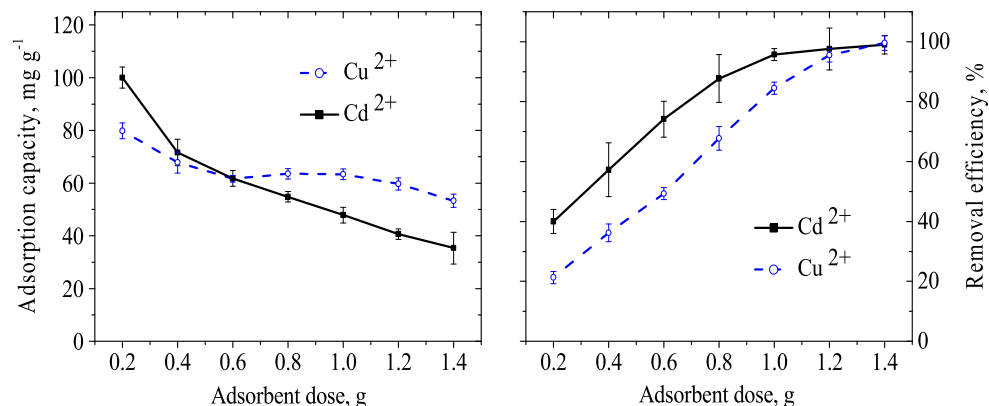
(1.0 g), equilibrium contact time (30 min), and solution pH ( $5.5 \pm 0.5$ ). Changes in adsorption capacity of  $OP_b$  and removal efficiency of  $Cu^{2+}$  and  $Cd^{2+}$  are presented in Fig. 6a and b, respectively.

As expected, higher initial concentrations increased the sorption rate and the adsorption capacity increased sharply in the beginning (up to about 75–100 mg L<sup>-1</sup>). However, a slower uptake was seen further up to 200 mg L<sup>-1</sup>. The optimum adsorption capacity for  $Cu^{2+}$  and  $Cd^{2+}$  was estimated as 82 and 105 mg g<sup>-1</sup>, respectively, when using the highest initial metal concentration (200 mg L<sup>-1</sup>), probably due to the higher interaction between metal ions and  $OP_b$  (Das and Guha 2007; Rathinam et al. 2010). Percent removal, however, was highest (99%) at the lowest used initial metal concentrations (25 mg L<sup>-1</sup>) but decreased almost linearly by increasing the initial metal concentrations and reached about 41 and 52% for  $Cu^{2+}$  and  $Cd^{2+}$ , respectively, at the highest used initial metal concentration (200 mg L<sup>-1</sup>). This could be attributed to rapid saturation of active sorption sites on the surface of  $OP_b$  at high initial metal concentrations (Malkoc et al. 2006; Bhaumik et al. 2013; Al-Homaidan et al. 2014; Putra et al. 2014).

### Influence of adsorbent dose

The effect of different  $OP_b$  doses (0.2 to 1.4 g) was studied at a fixed contact time (30 min), pH ( $5 \pm 0.5$ ), and  $Cu^{2+}$  and  $Cd^{2+}$  concentrations of 75 and 50 mg L<sup>-1</sup>, respectively (Fig. 7).

**Fig. 7** Changes in removal efficiency and adsorption capacity of  $Cu^{2+}$  and  $Cd^{2+}$  with adsorbent dose



Results presented in Fig. 7 suggest a decrease in the adsorption capacity while the removal efficiency of both heavy metal ions increased almost linearly by increasing the  $OP_b$  concentration. For  $Cd^{2+}$ , however, 1.0 g of  $OP_b$  can be considered optimum for maximum adsorption capacity or removal efficiency (Fig. 7) due to the unsaturation of adsorption sites (Huang et al. 2011) by increasing the adsorbent dose at fixed concentrations, i.e., 50 mg L<sup>-1</sup>. The results could be attributed to the increased number of adsorbent particles, active sites or functional groups surrounding the metal cations, and greater availability of surface resulting in stronger metal cation-biochar interactions (Ofomaja and Ho 2007; Uzunoğlu et al. 2014).

### Adsorption kinetics and isotherm models

#### Adsorption kinetics

Adsorption kinetics of both heavy metal ions on to  $OP_b$  at various initial concentrations of  $Cu^{2+}$  and  $Cd^{2+}$  (25–100 mg L<sup>-1</sup>) were modeled using pseudo-first-order (Eq. (3)) and pseudo-second-order (Eq. (4)) kinetic models, which comprise of the entire adsorption process including the external film and internal particle diffusion (Özacar and Şengil 2003; Liu and Ren 2006; Crini et al. 2007; Grelluk and Hubicki 2010). A time range between 1 min and 6 h was selected at fixed pH ( $5 \pm 0.5$ ) and 1.0 g of  $OP_b$  dose.

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \tag{3}$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \tag{4}$$

$$h = k_2 q_e^2 \tag{5}$$

where  $q_t$  is the amount of metal adsorbed at time  $t$  ( $\text{mg g}^{-1}$ ), and  $k_1$  ( $\text{hr}^{-1}$ ) and  $k_2$  ( $\text{g mg}^{-1} \text{min}^{-1}$ ) are rate constants of the pseudo-first-order and second-order kinetic models, respectively. These were calculated using the slope and intercept values of the plot of  $\log(q_e - q_t)$  vs.  $t$  and  $t/q_t$  vs.  $t$ , respectively. As shown in Fig. 8, a relatively poor correlation (based on  $R^2$  values) to the experimental data of both heavy metal ions was observed, corresponding to maximum used initial  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  concentrations ( $100 \text{ mg L}^{-1}$ ), with the pseudo-first-order kinetic model as compared to the pseudo-second-order kinetic model.

On the other hand, high  $R^2$  values were seen for both heavy metal ions at all the initial concentrations using the pseudo-second-order model, as shown in Table 1. Table 1 also presents the values of  $k_2$ , estimated adsorption capacity, and the corresponding initial adsorption rate,  $h$  ( $\text{mg g}^{-1} \text{min}^{-1}$ , Eq. (5)), calculated in the pseudo-second-order kinetic model at the respective initial concentrations of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ .

The estimated  $q_e$  values showed dissimilarities in the pseudo-first-order model (results not shown). However,  $q_{e \text{ cal}}$  was similar to the experimental adsorption capacities ( $q_{e \text{ exp}}$ ) at the respective initial concentrations of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , as shown in Table 1. Thus, the pseudo-second-order model is more likely to describe the kinetic behavior, indicating that chemisorption can be considered as the rate-controlling factor for the adsorption of the heavy metal ions on to  $OP_b$ .

### Equilibrium isotherm models

Equilibrium studies were further explained using adsorption isotherms which are used to correlate the residual adsorbate concentration at fixed temperature with that of the equilibrium adsorption capacity (Kiran et al. 2006; Yavuz et al. 2008;

Guendy 2010). In this study, two-parameter equilibrium isotherms have been described using Langmuir, Freundlich, Temkin, Halsey, Dubinin–Radushkevich (D-R), and Harkin–Jura (H-J) isotherms. The analysis was performed using a solution temperature of  $30 \text{ }^\circ\text{C}$  at fixed pH ( $5.5 \pm 0.5$ ), equilibrium contact time (30 min), metal ion concentration ( $200 \text{ mg L}^{-1}$ ), and  $OP_b$  dose (1.0 g).

The Langmuir isotherm model predicts the monolayer coverage of the adsorbate at a specific homogenous site within the adsorbent (Langmuir 1918) and can be expressed using Eq. (6) in its linearized form. The Freundlich isotherm model, on the other hand, assumes a multilayer adsorption (Eq. (7)).

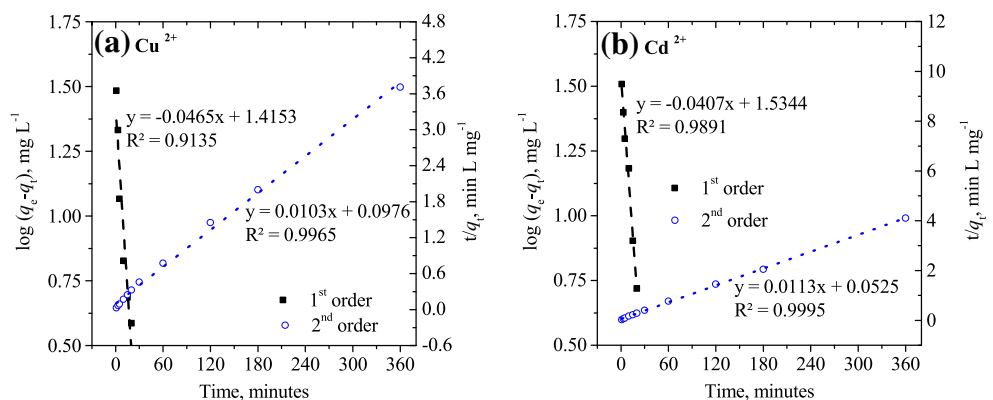
$$\frac{1}{q_e} = \left( \frac{1}{q_{\text{max}} K_L} \right) \frac{1}{C_e} + \frac{1}{q_{\text{max}}} \tag{6}$$

$$\log q_e = \log K_F + \frac{1}{n} \log C_e \tag{7}$$

where  $q_e$  and  $C_e$  are already defined above,  $q_{\text{max}}$  is the monolayer capacity of  $OP_b$  in the Langmuir model ( $\text{mg g}^{-1}$ ),  $K_L$  is the Langmuir adsorption constant ( $\text{L mg}^{-1}$ ),  $1/n$  is the heterogeneity factor that determines the intensity and feasibility of the adsorption process in the Freundlich model, and  $K_F$  is the Freundlich constant ( $\text{L g}^{-1}$ ). The linearized plots of  $1/q_e$  vs.  $1/C_e$  (Fig. 9a) and  $\log q_e$  vs.  $\log C_e$  (Fig. 9b) were used to describe the fit of the equilibrium data in the Langmuir and Freundlich isotherms, respectively. The values of  $q_{\text{max}}$  and  $K_L$  in the Langmuir isotherm and  $1/n$  and  $K_F$  in the Langmuir model, as calculated from the linearized plots, are presented in Table 2.

The coefficient of determination ( $R^2$ ) for the fit of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  adsorption data was calculated as 0.95 and 0.98, respectively (Table 2), reflecting the suitability of the Langmuir isotherm model to describe the adsorption of the heavy metal ions on to  $OP_b$ . Additionally, higher values of  $R^2$  for both  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  in the Langmuir isotherm as compared to the Freundlich isotherm (0.79 and 0.95 for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , respectively, Fig. 9b) indicate suitability of the Langmuir model to the adsorption data.

**Fig. 8** Kinetic plots of both kinetic models with  $250 \text{ mg L}^{-1}$  of  $\text{Cu}^{2+}$  (a) and  $\text{Cd}^{2+}$  (b)



**Table 1** Parameters of kinetic models for adsorption of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  on to  $OP_b$  at 30 °C and pH  $5.5 \pm 0.5$ 

	$q_{e \text{ exp}}$ ( $\text{mg g}^{-1}$ )	$q_{e \text{ cal}}$ ( $\text{mg g}^{-1}$ )	$k_2$ ( $\text{g mg}^{-1} \text{ min}^{-1}$ )	$h$ ( $\text{mg g}^{-1} \text{ min}^{-1}$ )	$R^2$
Initial $\text{Cu}^{2+}$ conc. ( $\text{mg L}^{-1}$ )					
25	24.938	24.938	0.9459	588.23563	1
50	49.847	50	0.0381	95.2386	1
75	63.864	74.627	0.0029	16.266	0.9995
	100	65.462	97.087	0.0011	10.246
0.-					
99-					
65					
Initial $\text{Cd}^{2+}$ conc. ( $\text{mg L}^{-1}$ )					
25	24.452	25	0.063	39.526	1
50	47.875	49.505	0.0185	45.45	0.9999
75	62.414	74.0745	0.003	16.287	0.9995
	100	74.237	88.496	0.0024	19.048
0.-					
99-					
95					

Furthermore, it was hypothesized that  $OP_b$  reached its saturation capacity at low initial metal concentration in the Langmuir isotherm. This was evident from lower values of the predicted maximum adsorption capacity ( $q_{\text{max}}$  as 73 and 81  $\text{mg g}^{-1}$ , Table 2) for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , respectively, as compared to the experimentally attained values ( $q_{e \text{ exp}}$  in Table 2) of 82 and 105  $\text{mg g}^{-1}$  for  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , respectively. Favorable adsorption was also expected in the Freundlich isotherm as the values of  $n$  were situated between 2.0 and 10 (Table 2) for both heavy metal ions, which indicated favorable physical adsorption ( $n > 1$ ) (Tunali et al. 2006).

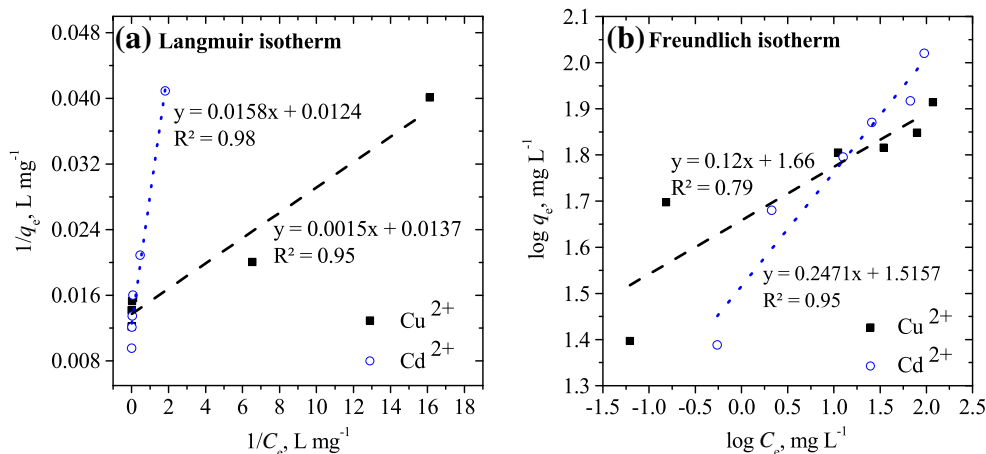
To take into account the interaction of adsorbent-adsorbate, the Temkin isotherm model (Temkin and Pyzhev 1940), as expressed linearly in Eq. (8), was applied to the adsorption data. In order to confirm the heterogeneous

nature of the adsorbent and its suitability for multilayer adsorption, the Halsey isotherm model (Eq. (9)) was used.

$$q_e = \frac{RT}{b_T} \ln C_e + \frac{RT}{b_T} \ln A_T \quad (8)$$

$$\ln q_e = \frac{1}{n_H} \ln K_H - \frac{1}{n_H} \ln C_e \quad (9)$$

where  $A_T$  and  $b_T$  are Temkin constants related to the maximum binding energy and the heat of adsorption ( $\text{kJ mol}^{-1}$ ), respectively, calculated from the linearized plot of  $q_e$  vs.  $\ln C_e$  (Table 2).  $T$  and  $R$  are the absolute temperature (K) and universal gas constant ( $8.314 \text{ J mol}^{-1} \cdot \text{K}^{-1}$ ), respectively. Halsey's isotherm constants,  $k_H$  and  $n_H$  in Eq. (9) were evaluated using the linearized plot of  $\ln q_e$  vs.  $\ln C_e$  (Table 2).

**Fig. 9** Linearized Langmuir and Freundlich plots for the adsorption of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  onto  $OP_b$ 



**Table 2** Values of parameters in two-parameter equilibrium isotherm models

Isotherm	Parameter	Cu <sup>2+</sup>	Cd <sup>2+</sup>
Langmuir	$q_{e \text{ exp}}$ , mg g <sup>-1</sup>	82.00	104.76
	$q_{max}$ , mg g <sup>-1</sup>	72.99	80.65
	$K_L$ , L mg <sup>-1</sup>	9.13	0.78
	$R^2$	0.95	0.91
Freundlich	$K_{F3}$ , L g <sup>-1</sup>	47.06	33.98
	$q_m$ , mg g <sup>-1</sup>	87.19	125.84
	$n$	8.59	4.05
	$R^2$	0.80	0.77
Temkin	$A_T$ , L mg <sup>-1</sup>	6366.95	11.55
	$b_T$ , kJ mol <sup>-1</sup>	445.22	186.81
	$R^2$	0.87	0.95
Halsey	$q_{e \text{ cal}}$ , mg g <sup>-1</sup>	79.34	101.08
	$n_H$	-8.59	-4.05
	$K_H$	32.80	14.12
	$R^2$	0.80	0.94
Dubinin–Radushkevich	$q_m$ , mol g <sup>-1</sup>	72.25	82.30
	$\beta$ , (mol kJ <sup>-1</sup> ) <sup>2</sup>	0.00005	0.00025
	$R^2$	0.85	0.92
Harkins–Jura	$A$ , mg g <sup>-1</sup>	3333.00	1666.67
	$B$	2.33	1.83
	$R^2$	0.61	0.74

In the Temkin model,  $R^2$  was estimated as 0.87 for the adsorption of Cu<sup>2+</sup> on to  $OP_b$ , indicating a poor-fit of the experimental data and confirming the unsuitability of this model for liquid-phase adsorption systems (Tahir et al. 2010). A relatively good-fit to the Cd<sup>2+</sup> adsorption data was seen ( $R^2 = 0.95$ , Table 2) and the heterogeneous nature of the adsorption was further supported with a relatively high  $R^2$  (0.94, Table 2) for Cd<sup>2+</sup> adsorption using Halsey isotherm. However, a poor-fit to Cu<sup>2+</sup> adsorption ( $R^2 = 0.8$ ) was observed, as was the case in the Temkin isotherm model. The calculated equilibrium adsorption capacity was similar to the experimentally attained values ( $q_{e \text{ exp}}$  in Table 2) of 80 against 82 mg g<sup>-1</sup> for Cu<sup>2+</sup> and 101 against 105 for Cd<sup>2+</sup>, suggesting a good presentation of equilibrium data using the Halsey isotherm model.

The D-R isotherm (Eq. (10)) differentiates between the chemical and physical adsorptions of metal ions (Dąbrowski 2001; Günay et al. 2007). The H-J isotherm model Eq. (12), on the other hand, undertakes the multilayer adsorption on adsorbents having heterogeneous pore distribution (Almeida et al. 2009; Foo and Hameed 2010).

$$\ln q_e = \ln q_m - \beta \varepsilon^2 \quad (10)$$

$$\varepsilon = RT \ln (1 + 1/C_e) \quad (11)$$

$$\frac{1}{q_e^2} = B/A - \left(\frac{1}{A}\right) \log C_e \quad (12)$$

where  $q_m$  is the maximum adsorption capacity (mg g<sup>-1</sup>),  $\beta$  is a coefficient related to mean free energy of adsorption (mol<sup>2</sup> kJ<sup>-2</sup>), and  $\varepsilon$  is the Polanyi potential (J mol<sup>-1</sup>). A linearized plot ( $\ln q_e$  vs.  $\varepsilon$ ) generated the values of  $q_m$  and  $\beta$  (Table 2). In Eq. (12),  $A$  and  $B$  are H-J constants that can be obtained from the slope and intercept values of the plot of  $1/q_e^2$  vs.  $\log C_e$ , given in Table 2. A relatively high value of  $R^2$  for Cd<sup>2+</sup> (0.92, Table 2), as compared to Cu<sup>2+</sup> ( $R^2 = 0.85$ , Table 2), suggested a better fit of the D-R isotherm to its adsorption on to  $OP_b$ . The value of  $R^2$  (0.61 and 0.74 for Cu<sup>2+</sup> and Cd<sup>2+</sup>, respectively) was much lower in the H-J isotherm than all other isotherm models, representing the least fit to experimental data using the H-J isotherm model.

## Conclusions

Biochar derived from orange peels was used for removing Cu<sup>2+</sup> and Cd<sup>2+</sup> in aqueous media by performing batch experiments in triplicate. A range of batch process parameters was optimized and different isotherm models were used to model the adsorption data. Additionally, the behavior of adsorption process was analyzed by employing reaction kinetics. The  $OP_b$  showed porous and irregular surfaces, prior to sorption process, which were used to sorb metals ions onto the surfaces, as reflected by SEM images. EDX results also confirmed the successful adsorption of Cu<sup>2+</sup> and Cd<sup>2+</sup> on to  $OP_b$  due to strong physiochemical interactions. The abrupt changes in the FTIR spectra were observed when the  $OP_b$  was charred at 800 °C, and the number of bands representing the functional groups disappeared while new stretching bands appeared.

A rapid adsorption during the first 15–30 min followed by a slower rate of adsorption was observed for both heavy metal ions, and an equilibrium time of about half an hour was suggested for low initial metal ion concentrations (25–50 mg L<sup>-1</sup>). By increasing the initial solution pH from 2.5 to 5.5, a difference in metal removal efficiency of about 22 and 35% for Cu<sup>2+</sup> and Cd<sup>2+</sup>, respectively, was seen with maximum metal uptake observed at the pH value of 5.0. The sorption rate and the adsorption capacity increased as the initial metal concentration increased from 25 to 200 mg L<sup>-1</sup> while the optimum value for Cu<sup>2+</sup> and Cd<sup>2+</sup> were estimated as 82 and 105 mg g<sup>-1</sup>, respectively. The removal efficiency, however, decreased from 99% against 25 mg L<sup>-1</sup> to about 41 and 52% for Cu<sup>2+</sup> and Cd<sup>2+</sup>, respectively, against 200 mg L<sup>-1</sup> of initial concentrations. The adsorption capacity decreased by increasing the  $OP_b$  dose from 0.2 to 1.4 g, while metal removal efficiency increased almost linearly with optimum  $OP_b$  dose suggested as 1.0 g for Cd<sup>2+</sup>.

Among the two-parameter isotherm models used in this study, the experimental adsorption data described the best-fit for the adsorption of Cu<sup>2+</sup> as follows: Langmuir > Temkin >

D-R > Halsey and Freundlich > H-J. However, for  $\text{Cd}^{2+}$ , experimental data showed the best-fit as follows: Temkin > Halsey > D-R > Langmuir > Freundlich > H-J. The adsorption data of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  showed best-fit to the pseudo-second-order kinetic model with  $R^2$  values close to unity (1.0), suggesting chemisorption nature of  $OP_b$  for adsorption. On the other hand, a relatively weak correlation to the pseudo-first-order model, with  $R^2$  as low as 0.83 and 0.92  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$ , respectively, was observed. The results of the isotherm and kinetic models demonstrated the effectiveness of  $OP_b$  adsorbent for removal of  $\text{Cu}^{2+}$  and  $\text{Cd}^{2+}$  through homogeneous and heterogeneous biosorption patches on the surface of  $OP_b$ .

**Acknowledgments** The authors thank the Deanship of Scientific Research and RSSU at King Saud University for their technical support.

**Funding information** The project was financially supported by King Saud University, Vice Deanship of Research Chairs.

## Compliance with ethical standards

**Conflict of interest** The authors declare that they have no conflict of interest.

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