

Direct transformation of ZIF-8 into hollow porous carbons and hollow carbon composites

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Received: 27 November 2021 / Revised: 21 January 2022 / Accepted: 27 January 2022

ABSTRACT

Hollow porous carbons (HPCs) are a class of porous materials with advantages of high surface to volume ratio, large interior cavities, low density, and short diffusion length, which are promising in various applications. Direct carbonization of carbon precursors is the simplest and the most cost-effective method to prepare porous carbons, however, it often leads to non-hollow structures. Herein, we demonstrate the preparation of HPCs through a direct carbonization method with a two-step heating process of zeolitic imidazolate framework-8 (ZIF-8) and tetrafluoroterephthalonitrile (TFTPN). During the carbonization, ZIF-8 nanoparticles first react with TFTPN at low temperature to create polymer coatings on the surface, which are then converted into HPCs at elevated temperature. The obtained HPCs show hierarchically porous structure with high specific surface areas and pore volumes. Additionally, this method has been adopted to fabricate Au@HPCs yolk-shell composites, exhibiting good catalytic performance in nitrobenzene reduction. The developed synthesis strategy can enrich the toolbox for the preparation of novel HPCs and their composites.

KEYWORDS

porous hollow carbon, carbonization, gold nanoparticles, nitrobenzene reduction

1 Introduction

Porous carbon materials having high thermal and chemical stability, chemical diversity, and high porosity [1, 2] have been extensively used for energy storage [3–5], catalysts [6–8], sensors [9, 10], and adsorbents [11, 12]. Among various carbon forms, hollow porous carbons (HPCs) possess many advantages over traditional non-hollow porous carbons, including high surface to volume ratio, large interior cavities, low density, and short diffusion length. Therefore, the construction of HPCs has received more and more attention.

Metal-organic frameworks (MOFs), as an emerging class of porous materials, have been recently investigated as precursors for the preparation of HPCs, because their superb features such as high porosity, large specific surface area, and controllable pore structure can be inherited by the derived carbons [13, 14]. Generally speaking, it is necessary to create the interior cavities in MOFs before carbonization, thus templates, including hard templates (polystyrene particles, silicas) and soft templates (micelles), are widely used for the synthesis of HPCs. For example, Jiang et al. assembled zeolitic imidazolate framework-8 (ZIF-8) particles onto carboxylic acid modified polystyrene particles, followed by etching the polymer core in a solvent to prepare hollow ZIF-8 spheres. After carbonization, a class of HPCs with high single-atom zinc content and uniform nitrogen active sites could be obtained, exhibiting high efficiency in carbon dioxide conversion [15]. Tan and Zeng reported the growth of ZIF-67 hollow spheres onto vesicles assembled from monomeric species

and surfactants. The derived hollow carbon nanocomposites demonstrated excellent oxygen evolution reaction (OER) activities [16]. On the other hand, selective etching has been reported as an alternative to construct hollow MOFs and thus HPCs. For example, Hu et al. synthesized hollow monocrystalline ZIF-8 using tannic acid as the etching agent. The pyrolyzed HPCs showed enhanced Na⁺/K⁺ ion intercalation performance [17]. Although the use of hollow MOFs as the HPC precursors is a versatile and straightforward strategy, it usually suffers from drawbacks of high cost, complex and cumbersome processes, and limited available combinations.

Direct carbonization of pristine MOF crystals is the simplest and the most cost-effective method, however, it often leads to non-hollow structure. Recently, several works have demonstrated the preparation of HPCs via this method under specific carbonization conditions. Through a thermal treatment of ZIF-67 at 700 °C in Ar/H₂ atmosphere, followed by an acid treatment, N-doped carbon nanotube frameworks with a hollow structure were obtained by Wang and coworkers. The presence of H₂ was critical, without which only common non-hollow porous carbons could be prepared [18]. Mai et al. reported a low-temperature pyrolysis process to prepare HPCs in Ar atmosphere, which exhibited excellent performance in energy conversion and storage [19]. These results are interesting and encouraging, nevertheless, the development of direct carbonization method for the preparation of HPCs is still in its infancy, yet highly desirable.

In our previous work, tetrafluoroterephthalonitrile (TFTPN) was found to be able to react with 2-methylimidazole (2-MeI) to

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afford polymeric precursors for the one-step production of porous carbons [20, 21]. Since 2-MeI is the organic ligands in ZIF-8, herein, we further demonstrated the synthesis of HPCs by direct carbonization of ZIF-8 and TFTP. Upon heating, TFTP would vaporize, adsorb onto ZIF-8, and react with 2-MeI to produce cross-linked polymers on the surface of ZIF-8, accompanying with the partial decomposition of the frameworks. At elevated temperature, while the carbonization process proceeded, extensive reaction between TFTP and 2-MeI occurred, leading to the further coordination dislocation and structure collapse, and eventually HPCs were obtained. The proposed protocol was also applicable for the synthesis of Au@HPC nanocomposites, and the obtained materials displayed an efficient catalytic activity in nitrobenzene reduction. This work is expected to offer an alternative convenient and practical method for the synthesis of hollow carbons and carbon hybrids.

2 Results and discussion

ZIF-8 derived HPCs were prepared via a direct carbonization method with a two-step heating process, as shown in Fig. 1 and Fig. S1 in the Electronic Supplementary Material (ESM). ZIF-8 nanoparticles first reacted with TFTP at 140 °C for 4 h to create polymer coatings on the surface, which were then converted into HPCs at elevated temperature. Carbonizations of ZIF-8 with different amounts of TFTP were carried out and the corresponding products were denominated as HPC-F_x, where *x* represents the feed mass ratio of TFTP to ZIF-8 (Table S1 in the ESM). For comparison, C-F₀ without the use of TFTP in

carbonization was prepared as the control sample.

In Fig. 2(a), the powder X-ray diffraction (PXRD) patterns of all carbons showed amorphous carbon (002) peak at 23.5°–25°. Interestingly, the position of (002) peak shifted from 25° to 23.5° with the increase amounts of TFTP, suggesting the increased average interlayer distance [17]. The obtained carbon materials all exhibited good thermal stability (Fig. S2 in the ESM). As shown in Fig. 2(b), the X-ray photoelectron spectroscopy (XPS) results confirmed the presence of F, N, and O in all HPC-F_x samples, and N and O in C-F₀. The surface areas and pore structures of all carbons were characterized and calculated from N₂ adsorption–desorption isotherms (Figs. 2(c) and 2(d) and Table S1 in the ESM). At low *p/p*₀, rapid N₂ uptake was observed due to the presence of abundant micropores. At middle and high relative pressure range of 0.45–0.98, clear hysteresis loops appeared owing to the existence of mesopores. Compared to C-F₀, all HPC-F_x samples showed enhanced hysteresis loops, with HPC-F_{0.25} being the most pronounced, indicating the generation of more cage-type mesopores in the shell [22]. The calculated specific surface areas of HPC-F_{0.25}, HPC-F₁, and HPC-F₂ were 585.6, 546.4, and 458.2 m²·g⁻¹, with pore volumes of 1.25, 1.04, and 0.71 cm³·g⁻¹, respectively. The decreased surface areas and pore volumes were attributed to the formation of more and denser polymers as the amount of TFTP increased. In the meantime, the pore size distribution revealed that all HPC-F_x samples contained hierarchical pore structure with main pore size centered at ~ 0.55 and ~ 3.9 nm, however, C-F₀ was mainly microporous. The introduction of mesopores could improve the mass transfer

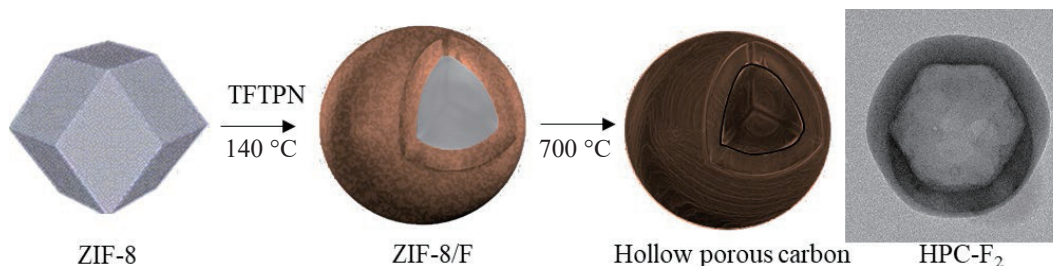


Figure 1 Schematic illustration of the preparation of HPCs.

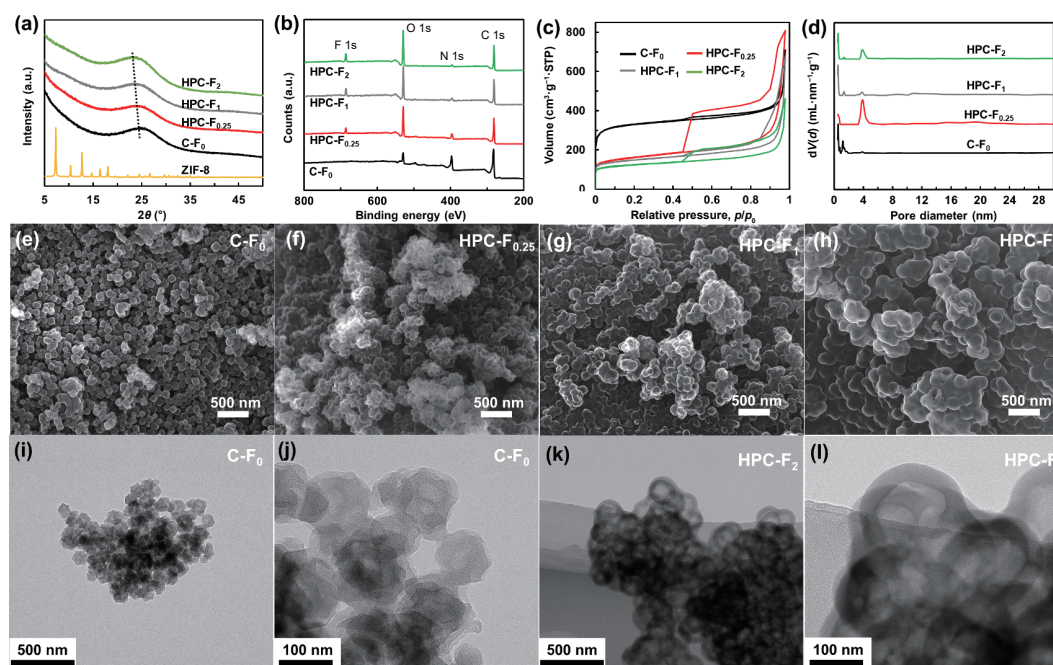


Figure 2 (a) XRD patterns, (b) XPS survey curves, (c) N₂ adsorption–desorption isotherms, (d) pore size distributions, and ((e)–(h)) SEM images and ((i)–(l)) TEM images of ZIF-8 derived carbons.

behavior and thus benefited the application performance of the obtained HPCs.

Next, the morphology was studied by scanning electron microscope (SEM) and transmission electron microscope (TEM). Compared to the polyhedral shapes of C-F₀ (Fig. 2(e)), the HPC-F₂ samples exhibited quasi-polyhedral structures (Figs. 2(f)–2(h)). With the increase in the amount of TFTP (0.25, 1, and 2), the particles became interconnected and more spherical, and their average size increased from 110 ± 23 to 142 ± 31 and then to 181 ± 35 nm. This was owing to the enhanced reaction between TFTP and ZIF-8, leading to the formation of a thicker polymer shell as well as the interconnection between carbon particles. The broken pieces observed from SEM images (Fig. S3 in the ESM) proved that all HPC samples were hollow in nature, which was then further confirmed by TEM. As shown in Figs. 2(k) and 2(l) and Fig. S4 in the ESM, all samples showed similar particle sizes to those revealed by SEM, and the shell became thicker with the increase in the amount of TFTP. Additionally, the interior cavities were polyhedral, mimicking the shape of the pristine ZIF-8. However, C-F₀ exhibited solid internal structure, indicating the importance of TFTP in the formation of interior cavity.

In order to obtain HPCs, the reaction between ZIF-8 and TFTP to form polymers on the surface of ZIF-8 was the key step and thus was systematically investigated by stopping the heating process after the first step. As shown in Fig. S5(a) in the ESM, the obtained sample appeared brick-red and was named as ZIF-8/F. This color change indicated the formation of new substances on ZIF-8. The SEM images revealed an average diameter of ~ 122 nm and a quasi-polyhedral shape of the polymer coated ZIF-8, similar to those of the pristine ZIF-8 nanoparticles (Fig. S5(b) in the ESM). The ZIF-8/F showed nearly identical diffraction pattern as the pristine ZIF-8 (Fig. S5(c) in the ESM). Importantly, the TEM image suggested that ZIF-8/F was not hollow (Fig. S5(d) in the ESM), indicating that the interior cavity of HPCs was formed in the second step of heating process, where hydrofluoric acid (HF) would possibly generate and etch the core [23, 24]. In Fig. S5(e) in the ESM, thermogravimetric analysis (TGA) indicated that ZIF-8/F started to degrade at a lower temperature than ZIF-8 and the weight of the final residue was reduced. In Figs. S5(f) and S5(g) in the ESM, the specific surface area decreased significantly from ~ 1,800 m²·g⁻¹ of ZIF-8 to ~ 377 m²·g⁻¹ of ZIF-8/F. The pore size distribution analysis revealed that ZIF-8/F showed almost the same microporosity compared to ZIF-8, however, the new appearance of some mesopores in the range of 12–25 nm was observed at the same time. These results all indicated the formation of polymer on ZIF-8.

In order to explore the molecular structure of the polymer, ZIF-8/F was etched in 1 M HCl (excess) to remove the ZIF-8 part. The obtained dark-brown material (named as ZIF-8/F-etched) was characterized with Fourier transform infrared-attenuated total reflection (FTIR-ATR), solid-state nuclear magnetic resonance (ss-NMR), and XPS (Fig. S6 in the ESM). In Fig. S6(a) in the ESM, the ZIF-8/F-etched showed peak bands of HC=CH, methyl group,

cyano group, and C–N stretching band at 3,135, 2,924, 2,235, and 1,300 cm⁻¹, respectively, inherited from 2-MeI and TFTP. The peak at 1,620 cm⁻¹ of ZIF-8/F-etched, attributed to the resonance of C=N stretching band, shifted towards higher frequency from 1,595 cm⁻¹ of 2-MeI, confirming the formation of phenyl-imidazole bond [25, 26]. In Fig. S6(b) in the ESM, the ¹³C cross-polarization magic angle spinning (CP-MAS) NMR spectrum of ZIF-8/F-etched showed resonance signals at 9, 106, 118, and 142 ppm, assigning to characteristic of methyl group, cyano group, C–C, and N–C–N, respectively [27]. Additionally, the XPS deconvolution spectra of C 1s and F 1s suggested multiple substitutions of 2-MeI on TFTP (Figs. S6(c)–S6(f) in the ESM) [28, 29]. Bearing these results in mind, we concluded that in the first step of heating process, TFTP would vaporize, migrate to, and be captured by ZIF-8 under the nitrogen flow at 140 °C. The adsorbed TFTP then reacted with 2-MeI via nucleophilic substitution (Fig. S6(g) in the ESM), and since both molecules were multifunctional, cross-linked polymers were formed on the surface of ZIF-8, which would generate HF at elevated temperature and etch the core in the second step of heating process, thus forming the HPCs.

This strategy also allowed us to facilely prepare Au@HPC-F₂ nanocomposites. Prior to carbonization, AuCl₄⁻ ions were loaded into ZIF-8 by direct mixing of salt solution with ZIF-8 aqueous dispersion, followed by filtration and air-drying. It was found that the crystal structures of the resulting composite and ZIF-8 were the same (Fig. S7(a) in the ESM). The surface area slightly decreased from 1,794.3 to 1,643 m²·g⁻¹, and the total pore volume was marginally reduced from 1.13 to 1.03 mL·g⁻¹ (Figs. S7(b) and S7(d) in the ESM), owing to the adsorbed metal ions in the ZIF-8 pores. The composite was then carbonized in the presence of TFTP to produce Au-hollow porous carbon hybrids. The obtained material was firstly characterized with N₂ adsorption–desorption isotherms, XRD, and TGA. Au@HPC-F₂ showed similar isotherm curves and pore distributions in comparison with HPC-F₂ (Table S1 in the ESM and Fig. 3(a)). In Fig. 3(b), the strong characteristic peaks at ~ 38.4°, ~ 44.5°, and ~ 65° confirmed the formation of gold crystals in Au@HPC-F₂. The weight percentage of gold was estimated to be ~ 6% based on the TGA measurements (Fig. 3(c)).

The morphology and chemical composition were then characterized and presented in Fig. 4 and Fig. S8 in the ESM. The Au@HPC-F₂ showed similar surface morphology to HPC-F₂ as revealed by SEM (Fig. 4(a)). However, Au nanoparticles with a diameter of ~ 29 nm could be clearly observed in the HPCs under TEM Figs. 4(b)–4(d). The elemental mapping images evidently showed that C, N, and O atoms were evenly dispersed on the material, excluding the core region where Au atoms accumulated Figs. 4(e)–4(h). The XPS result of Au 4f spectrum indicated the presence of Au⁰ and Au³⁺ (Fig. 4(i)) [30]. The oxidation state was also confirmed with the O 1s spectrum (Fig. 4(j)) [31, 32]. These results demonstrated that the adsorbed AuCl₄⁻ ions in ZIF-8

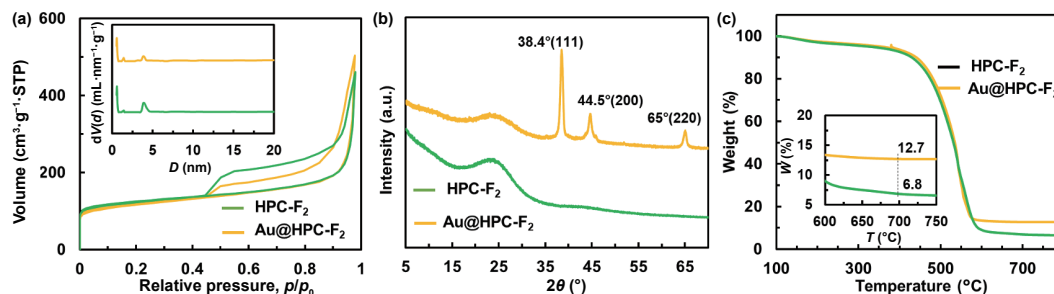


Figure 3 (a) N₂ adsorption–desorption isotherms, and (b) XRD and (c) TGA curves of HPC-F₂ and Au@HPC-F₂.

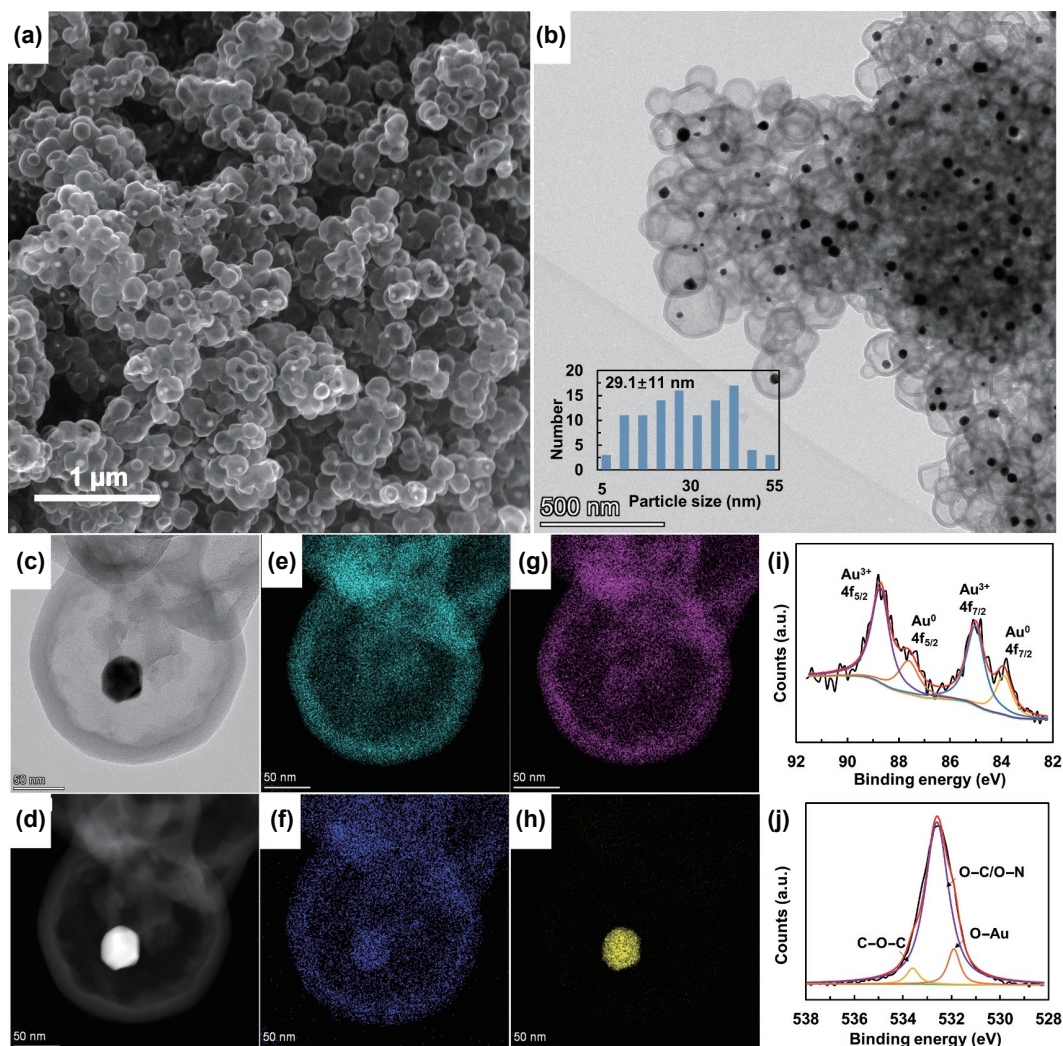


Figure 4 (a) SEM image, ((b) and (c)) TEM images, (d) HAADF image, and elemental mapping images of (e) C, (f) O, (g) N, (h) Au, and XPS deconvolution spectra of (i) Au 4f and (j) O 1s of Au@HPC-F₂.

would turn into metallic and oxide forms during the carbonization process, and the produced sub-nanoparticles would merge into nanoparticles [33, 34], resulting in the formation of Au@HPC-F₂ core-shell structure.

The high specific surface area and the existence of micro and mesopores in the carbon shell of Au@HPC-F₂ could enhance mass transfer and diffusion, which would benefit its catalytic performance. On the other hand, the carbon cage could prevent the aggregation of Au nanoparticles, thus avoiding the loss of their catalytic performance [35, 36]. Therefore, we finally investigated the behavior of Au@HPC-F₂ as a heterogeneous catalyst for the reduction of nitrobenzene (NB) in water. In general, 0.066 mg of catalyst was dispersed in a 6.6 mL of 0.11 mM NB aqueous solution and its catalytic kinetic was monitored with ultraviolet–visible (UV–vis) adsorption spectroscopy. Firstly, HPC-

F₂ was tested to exclude the effect of the carbon shell. As shown in Fig. 5(a), small changes in NB concentration could be observed and no sign of aniline formation appeared, indicating HPC-F₂ contributed little in the NB reduction reaction. Next, Au@HPC-F₂ was characterized. As shown in Fig. 5(b), a rapid conversion of NB (~ 270 nm) to aniline (~ 230 nm) could be observed despite the relatively small amount of Au@HPC-F₂. Within 2 min, the intensity of NB decreased dramatically and the aniline signal increased accordingly. After 5 min, the conversion of NB to aniline was almost finished [37]. Moreover, increasing the amount of Au@HPC-F₂ could further accelerate the conversion rate (Fig. 5(c)). The performance is comparable to or even better than several supported AuNPs catalysts in literatures (Table S2 in the ESM). Finally, a home-made reactor packed with Au@HPC-F₂ was designed to study the long-term stability of the catalyst. As

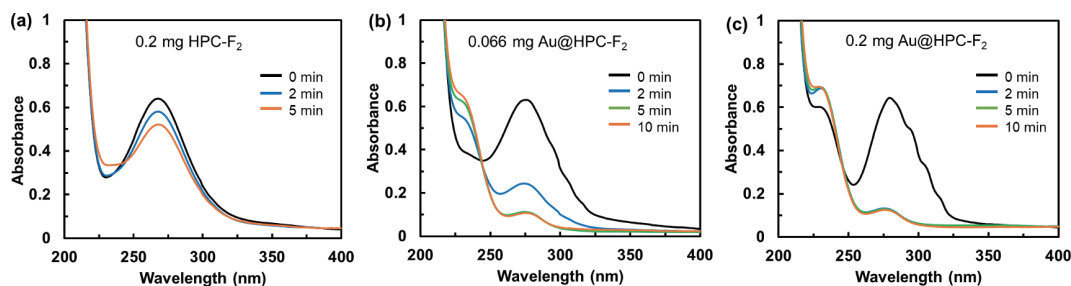


Figure 5 UV–vis spectra during the NB reduction in the presence of HPC-F₂ and Au@HPC-F₂ catalysts.

shown in Fig. S9 in the ESM, the reaction lasted for more than 24 h and Au@HPC-F₂ still remained high catalytic activity. Additionally, the morphology of the catalyst after stability test was well preserved (Fig. S10 in the ESM). These results indicated the high efficiency and high stability of the obtained Au@HPC-F₂.

In conclusion, we have developed a facile and adaptable synthesis protocol of HPCs through a two-step heating process using ZIF-8 and TFTP. TFTP reacted with 2-MeI of ZIF-8 to afford polymer-coated ZIF-8 nanocomposites in the first heating step, followed by extensive reaction between TFTP and 2-MeI in the second step, leading to further coordination dislocation and structure collapse. The obtained HPCs were heteroatom doped, showed large specific surface area of up to ~ 580 m²·g⁻¹, and consisted of micro and mesoporous structure. In addition, the synthesis protocol was used for the preparation of Au@HPCs yolk-shell nanocatalyst, which exhibited good catalytic activity in nitrobenzene reduction. We expect this strategy to be extended in the design and synthesis of novel HPCs and their composites.

Acknowledgements

We thank the financial support from the Shenzhen Science and Technology Program (No. KQTD20170810141424366), the 2019 Special Program for Central Government Guiding Local Science and Technology Development: Environmental Purification Functional Materials Research Platform, the Program for Guangdong Introducing Innovative and Entrepreneurial Teams (No. 2017ZT07C291), the National Natural Science Foundation of China (Nos. 22005260 and 22078276), the Guangdong Basic and Applied Basic Research Foundation (No. 2019A1515110185), and the Shenzhen Key Laboratory of Advanced Materials Product Engineering (No. ZDSYS20190911164401990).

Electronic Supplementary Material: Supplementary material (experimental details, thermal analysis, SEM imaging, characterizations for ZIF-8/F, and ZIF-8/AuCl₄ composite) is available in the online version of this article at <https://doi.org/10.1007/s12274-022-4201-1>.

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