

Sandwich-structured nanocomposites of N-doped graphene and nearly monodisperse Fe₃O₄ nanoparticles as high-performance Li-ion battery anodes

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ABSTRACT

Iron oxides have attracted considerable interest as abundant materials for high-capacity Li-ion battery anodes. However, their fast capacity fading owing to poorly controlled reversibility of the conversion reactions greatly hinders their application. Here, a sandwich-structured nanocomposite of N-doped graphene and nearly monodisperse Fe₃O₄ nanoparticles were developed as high-performance Li-ion battery anode. N-doped graphene serves as a conducting framework for the self-assembled structure and controls Fe₃O₄ nucleation through the interaction of N dopants, surfactant molecules, and iron precursors. Fe₃O₄ nanoparticles were well dispersed with a uniform diameter of ~15 nm. The unique sandwich structure enables good electron conductivity and Li-ion accessibility and accommodates a large volume change. Hence, it delivers good cycling reversibility and rate performance with a capacity of ~1,227 mA·h·g⁻¹ and 96.8% capacity retention over 1,000 cycles at a current density of 3 A·g⁻¹. Our work provides an ideal structure design for conversion anodes or other electrode materials requiring a large volume change.

1 Introduction

Because of their high energy density and long cycle life, Li-ion batteries (LIBs) are excellent for powering

portable electronics and electric vehicles. In order to meet the demand for LIBs with a higher energy and a lower cost, fabricating high-capacity electrodes from nontoxic, inexpensive, and abundant materials is

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essential. Transition metal oxides based on conversion reactions can be reduced to form metal nanoclusters and Li_2O , resulting in a significantly higher capacity than that of the graphite electrode ($\sim 372 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$) used in state-of-the-art LIBs [1–4]. However, it also leads to a large volume change and can destroy the structure upon electrochemical cycling. The capacity of metal oxide electrodes usually fades quickly because the conversion reaction has poor reversibility, especially at high rates [5, 6].

Metal oxide nanoparticles and nanostructures have been used in composites with conductive carbon [7–9], carbon nanotubes [10–13], hollow/mesoporous structures [14–16], or graphene [17–22] to improve their reversibility and cycling stability. For example, binder-free Fe_3O_4 /single-wall nanotube hybrid electrodes delivered a capacity of $\sim 850 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ at a 5 C rate [10]. The capacity retention was $\sim 80\%$ over 100 cycles. A multifunctional ternary heterostructure of $\text{TiO}_2/\text{Fe}_3\text{O}_4$ /graphene developed recently showed stability over 160 cycles with an initial capacity of $\sim 400 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ at a current density of $\sim 1 \text{ A}\cdot\text{g}^{-1}$ [23]. Nanoparticles have been anchored on graphene as a substrate to prevent the aggregation and pulverization of nanoparticles upon cycling [23–28]. For example, SnO_2 nanocrystals were deposited on graphene sheets and formed layered structures, which greatly improved the cycling stability [29]. We have also demonstrated that graphene can serve as a molecular template to control the nucleation and self-assembly of the composite structure by tuning the functional group/defect density [30]. Recently, nitrogen-doped graphene sheets (N-GS) have emerged as a promising supporting matrix to improve the cycling stability and rate performance of LIBs, Li-S batteries, etc. [31–35]. Doping N heteroatoms into the graphene lattice is believed to tune the electronic features, leading to stronger molecular adsorption and interfacial binding [24, 36–38] and hence greatly improving the electrochemical performance [39–44]. Fe_3O_4 is a nontoxic, abundant, and environmentally benign material. It has a high theoretical capacity of $\sim 928 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ and is thus considered one of the most promising conversion electrode materials [45–49]. Recently, various graphene- Fe_3O_4 composites have been developed to address the poor cycle life of Fe_3O_4 . For example,

three-dimensional N-GS/ Fe_3O_4 prepared by a hydrothermal method exhibited a high reversible capacity and good cycling stability at a low current density of $100 \text{ mA}\cdot\text{g}^{-1}$. The capacity is $\sim 1,130 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ after 200 cycles [41]. A Fe_3O_4 nanoparticle electrode encapsulated in N-GS [50] delivered a capacity of up to $800 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ after 100 cycles at a current density of $100 \text{ mA}\cdot\text{g}^{-1}$. However, achieving high-rate Fe_3O_4 electrodes with long-term cycling stability remains a significant challenge.

Here, we developed a self-assembly process to synthesize sandwich-structured nanocomposites of N-GS and Fe_3O_4 nanoparticles. The N-GS not only works as the conducting framework but also controls the iron oxide nucleation through the strong interaction between N atoms in the graphene planes, surfactant molecules, and iron precursors. The Fe_3O_4 nanoparticles have a nearly monodisperse diameter of $\sim 15 \text{ nm}$ and nucleate favorably on N-GS around N sites. The dopant-controlled nucleation process was elucidated with a combined theoretical and experimental study. The uniquely structured nanocomposite promises to deliver good cycling reversibility and rate performance because of its good conductivity, Li-ion accessibility, and ability to accommodate a volume change. A capacity of $\sim 1,227 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ with 96.8% retention over 1,000 cycles was demonstrated at the current density of $3 \text{ A}\cdot\text{g}^{-1}$.

2 Results and discussion

The sandwich-structured nanocomposite of N-GS/ Fe_3O_4 was obtained by a self-assembly process in a one-step hydrothermal reaction. The schematic in Fig. 1(a) elucidates the formation process: 1) Functionalized graphene sheets (FGS) or graphene oxide (GO) as molecular templates self-assembled with surfactant molecules and iron precursor/iron oxide clusters. Surfactants and iron precursor/iron oxide clusters form hemi-micelles on GO when the surfactant concentration is higher than the critical micelle concentration (CMC) [30]. 2) GO was reduced by hydrazine to form graphene sheets, thereby doping the graphene with nitrogen [3]. 3) The iron precursors hydrolyzed, nucleated on N-GS, and grew into Fe_3O_4 nanoparticles [3, 30]. Usually, functional groups/defects on GO/FGS

control the nucleation [30]. In the case of the N-GS/ Fe_3O_4 composite, Fe_3O_4 nanoparticles mostly anchored around the N sites because other functional groups were reduced/removed during the hydrothermal treatment. The experimental results and simulation data (vide infra) revealed further details of the N-GS-controlled nucleation. 4) After the loss of the charges and functional groups from the GO, N-GS restacked on each other, forming a sandwich-structured nanocomposite.

The morphology and structure of the obtained N-GS/ Fe_3O_4 were investigated using scanning electron microscopy (SEM) and transmission electron microscopy (TEM). As shown in Figs. 1(b)–1(d) and Fig. S1 (in the Electronic Supplementary Material (ESM)), the surfactant amount greatly affected the Fe_3O_4 particle size and dispersion. With the appropriate amount of hexadecyltrimethylammonium bromide (CTAB) (~ 0.3 g), Fe_3O_4 nanoparticles were well dispersed on

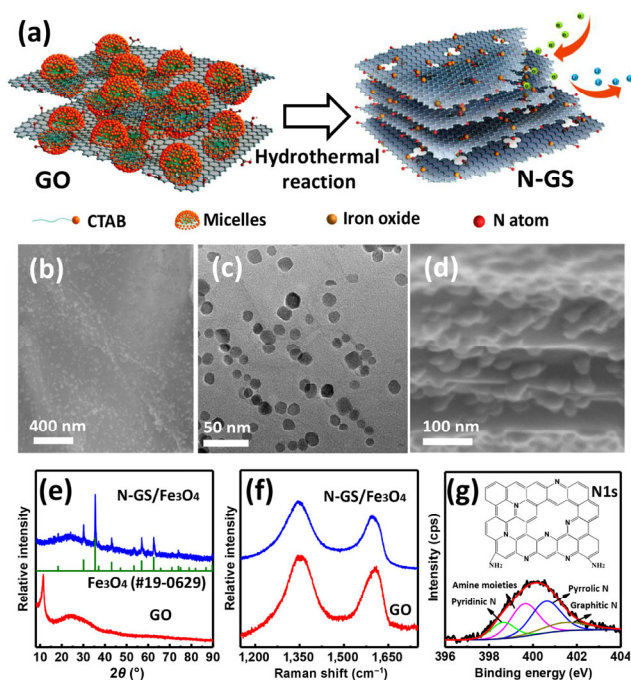


Figure 1 (a) Schematic illustration of the self-assembly process of surfactants, N-GS, and Fe_3O_4 ; (b) SEM image of N-GS/ Fe_3O_4 -0.3 showing the surface morphology; (c) typical TEM image of N-GS/ Fe_3O_4 -0.3; (d) SEM image of the cross-section of N-GS/ Fe_3O_4 -0.3 showing the sandwich structure; (e) XRD patterns of GO and N-GS/ Fe_3O_4 -0.3; (f) Raman spectra of GO and N-GS/ Fe_3O_4 -0.3; (g) high-resolution XPS N1s spectrum of N-GS/ Fe_3O_4 -0.3. Inset are the different configurations of nitrogen atoms in N-doped graphene.

the N-GS plane with a nearly monodisperse diameter of ~ 15 nm (Figs. 1(b) and 1(c)). No free Fe_3O_4 nanoparticles were observed outside of N-GS, indicating strong binding between the Fe_3O_4 nanoparticles and N-GS. Large agglomerates of Fe_3O_4 were obtained when there was either not enough or too much CTAB (Fig. S1 in the ESM). The particle size and distribution of Fe_3O_4 greatly affected the electrochemical reversibility and battery performance. The correlation of the CTAB amount with the Fe_3O_4 structure and the electrodes' electrochemical performance will be discussed later.

Figure 1(d) shows a cross-sectional SEM image of N-GS/ Fe_3O_4 -0.3 (the samples are denoted according to the CTAB amount. See experimental section for details.). It exhibits an ordered sandwich structure with Fe_3O_4 nanoparticles loaded between the graphene layers. The sandwich structure exhibits the following advantages for battery applications: 1) It provides enough void space to accommodate the volume change from the conversion reaction. 2) It also provides Li^+ ions in the electrolyte good accessibility to the electrode surface, both of which are important in enabling good cycling stability and rate performance (vide infra). 3) The re-stacking of graphene sheets helps to improve the composite packing density, which imparts a higher battery energy density than that of porous structures. The Brunauer–Emmett–Teller (BET) surface area of N-GS/ Fe_3O_4 -0.3 (Fig. S2 in the ESM) is ~ 40 $\text{m}^2\cdot\text{g}^{-1}$, much lower than that of the porous materials reported in the literature [51, 52].

X-ray diffraction (XRD), Raman and X-ray photoelectron spectroscopy (XPS) show the reduction of graphene oxide and N-doping. Figure 1(e) shows the XRD patterns of GO and N-GS/ Fe_3O_4 -0.3. The XRD pattern of GO (red curve) has a characteristic (002) diffraction peak at $2\theta = 11^\circ$ with a larger basal spacing of 0.90 nm, consistent with Ref. [53]. The XRD pattern of N-GS/ Fe_3O_4 -0.3 nanocomposites (blue line) shows strong peaks from the magnetite Fe_3O_4 (JCPDS card 19-0629). The diffraction peak of GO at 11° disappeared, and no graphite peak was observed. This indicates that the formation of Fe_3O_4 particles mitigated graphene re-stacking [14, 54].

The Raman spectra of GO and N-GS/ Fe_3O_4 -0.3 reveal the structural change from GO to graphene (Fig. 1(f)). GO (red curve) exhibits a strong D band at $\sim 1,346$ cm^{-1}

(originating from defects associated with vacancies, grain boundaries, and amorphous carbon species) and a G band at $\sim 1,601\text{ cm}^{-1}$ (corresponding to ordered sp^2 -bonded carbon atoms). The D/G ratio (I_D/I_G) is ~ 1.12 . The Raman spectrum of N-GS/ Fe_3O_4 -0.3 also shows D and G bands, but the G band shifts to a lower wavenumber of $\sim 1,596\text{ cm}^{-1}$, indicating the reduction of GO [54]. The D/G ratio remained similar at ~ 1.26 , indicating the average size of the sp^2 domains remained after the reduction of GO and nitrogen doping [41]. This is believed to be the reason for the good conductivity and improved electrochemical performance.

XPS results for GO, N-GS, and N-GS/ Fe_3O_4 corroborate the GO reduction and the doping of nitrogen. The GO reduction is confirmed by the decrease in the oxygen amount in the N-GS sample without Fe_3O_4 (Figs. S3(a)–S3(c) in the ESM). The oxygen percentage of GO is 36.09 at.%, which is much higher than that of the control N-GS sample without Fe_3O_4 (10.1 at.%), thus indicating the functional groups of GO were successfully removed after the hydrothermal reaction. Figures S3(d) and S3(e) in the ESM, and Fig. 1(g) are the XPS survey scan and the high-resolution C1s and N1s spectra of N-GS/ Fe_3O_4 -0.3. The nitrogen percentage is ~ 3.34 at.%, and it is incorporated in multiple chemical states [55, 56]. The high-resolution N1s spectra (Fig. 1(g)) could be fitted into four peaks at 398.9, 399.6, 400.6, and 401.5 eV corresponding to pyridinic N, amine moieties or other sp^3 -C/N bonds, pyrrolic N and graphitic N, respectively. A small C=N signal at 285.8 eV is observed in the C1s XPS of N-GS/ Fe_3O_4 -0.3 (Fig. S3(e) in the ESM), which also showed a stronger C=C peak at 284.5 eV than the C1s XPS of GO (Fig. S3(b) in the ESM). This further demonstrates the de-oxygenation as well as nitrogen incorporation during the hydrothermal process. XPS also confirms the formation of Fe_3O_4 . The high-resolution Fe2p spectrum (Fig. S3(f) in the ESM) shows two peaks around 711.2 and 724.5 eV and no satellite peak around 719.2 eV. This is consistent with the results for Fe_3O_4 in the Refs. [18, 57], further corroborating the XRD results.

High-resolution TEM (HRTEM) and energy-dispersive X-ray spectroscopy (EDS) mapping were used to further study the structure of N-GS/ Fe_3O_4 -0.3.

Figure 2(a) shows a typical HRTEM image of several Fe_3O_4 nanoparticles on N-GS. The particles are $\sim 15\text{ nm}$ in diameter. The lattice fringes with basal distances were $\sim 0.25\text{ nm}$, corresponding to the (311) lattice spacing of magnetite Fe_3O_4 phase (JCPDS card 19-0629).

Figures 2(b)–2(f) are TEM image and the corresponding EDS mapping of C, N, Fe, and O, respectively, which reveal the element distributions and the correlation between N-doping and Fe_3O_4 nucleation. Figure 2(c) shows the C distribution, which resembles the shape of the graphene sheet in Fig. 2(b). Nitrogen also covers almost every part of the graphene sheet but exhibits slightly stronger signals in certain areas (Fig. 2(d)). Closer inspection reveals that the pattern of the areas with condensed N signal (areas marked with white circles in Fig. 2(d)) overlaps very well with the Fe (Fig. 2(e)) and oxygen map (Fig. 2(f)). This corroborates the points 3) and 4) in the earlier discussion of the self-assembly process (schematically shown in Fig. 1(a)) and is consistent with our previous finding that the functional groups/defects control the nucleation [30]. Most other functional groups on GO were reduced/removed during the hydrothermal process, and hence, Fe_3O_4 primarily nucleated at the highly N-doped sites. The oxygen map resembles the Fe map because the majority of oxygen signal is from Fe_3O_4 .

To understand the preferential bonding between Fe_3O_4 and N-GS, density functional theory (DFT) calculations were used to simulate the electron density (Fig. 3) and absorption energy (Table S1 in the ESM)

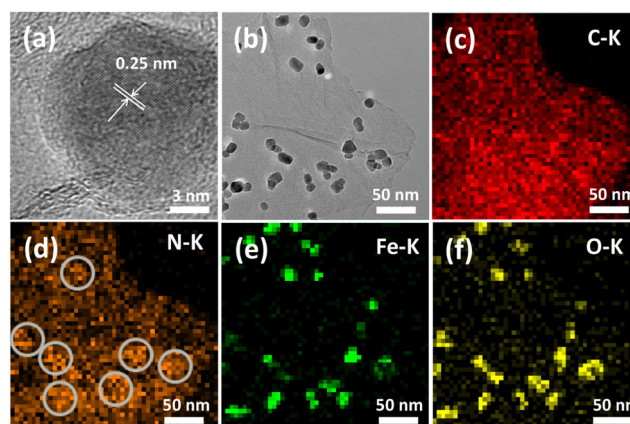


Figure 2 (a) HRTEM image of N-GS/ Fe_3O_4 -0.3, (b)–(f) TEM image and corresponding mapping images of C, N, Fe, and O.

of different graphene substrates with Fe_3O_4 clusters. Figure 3 shows the electron density of perfect graphene (Fig. 3(a), denoted as PG), graphene with graphitic N (Fig. 3(b), denoted as NG) and graphene with pyridinic N (Fig. 3(c), denoted as NVG) (see details in the ESM). The electron density of the substrates illustrates the probability of an electron being present at a specific location, indicating the potential to adsorb Fe_3O_4 clusters. The different colors, from blue to red in the graphical images of electron density, are labeled in terms of the percentage of total electrons enclosed. The red region has the most electrons, followed by the yellow region, while the electron density in the blue region is quite low. Figure 3 shows more red (i.e., the most electrons) near N atoms on NG and NVG substrates, indicating the stronger electronegativity of N atoms. This could facilitate the adsorption of Fe_3O_4 clusters onto the nitrogen-doped graphene surface. The chemical potentials ($\mu_{\text{Fe}_3\text{O}_4}$) of adsorbed Fe_3O_4 clusters on the three substrates mentioned above (see right column of Fig. 3) were further determined using periodic DFT calculations, and the results are given

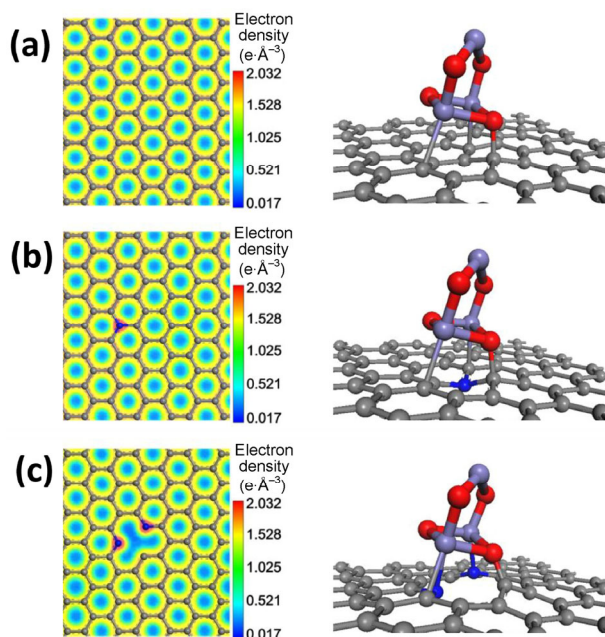


Figure 3 DFT results of the electron density distribution map and optimized structures of Fe_3O_4 clusters on (a) perfect graphene, (b) N-doped graphene with graphitic N, and (c) N-doped vacancy graphene with pyridinic N. The left column shows the electron density distribution map. The right columns are the side views of Fe_3O_4 clusters on different graphene substrates.

in Table S1 (in the ESM). The $\mu_{\text{Fe}_3\text{O}_4}$ of Fe_3O_4 clusters on the NVG is -20.48 eV, which is much lower than that on PG and NG, indicating the enhanced stabilization and bonding of Fe_3O_4 on N-doped graphene sheets. The $\mu_{\text{Fe}_3\text{O}_4}$ of Fe_3O_4 clusters on the NG shows similar absorption energy to that of pristine graphene. Thus, it is safe to conclude that the DFT calculation results clearly elucidated the overlapping of N and Fe elements. The strong interaction between Fe_3O_4 and N-doped graphene results in a more uniform particle dispersion. Together with the advantages of the unique sandwich structure and the nearly monodisperse nanoparticle size, this nanocomposite promises to deliver good cycling and rate performance.

The cyclic voltammetry (CV) measurements and battery tests (Fig. 4) confirm good electrochemical performance and reversibility of the conversion reaction. The CV of N-GS/ Fe_3O_4 -0.3 was obtained at 0.01 $\text{mV}\cdot\text{s}^{-1}$ between 0.01 and 3.0 V (Fig. 4(a)). A clear, sharp cathodic peak at 0.62 V was observed during the first lithiation step. This corresponds to the conversion process of Fe_3O_4 to Fe and the formation of amorphous Li_2O as well as side reactions of the electrolyte decomposition [58]. The cathodic peak at ~ 0 V is attributed to the reaction of lithium ions with the N-GS, consistent with the CV of the control N-GS sample (Fig. S4 in the ESM). Two anodic peaks are observed at 1.61 and 1.83 V, which can be ascribed to the reversible oxidation of Fe^0 to $\text{Fe}^{2+}/\text{Fe}^{3+}$. In the second cycle, the two main cathodic peaks shift to 0.8 and 1.2 V due to polarization and the structural change in the Fe_3O_4 nanoparticles after Li-ion insertion during the first cycle [58]. In subsequent cycles, both the peak current and the integral area nearly overlapped with each other, demonstrating good reversibility. The CV of the control N-GS sample (Fig. S4 in the ESM) has a cathodic peak at 0.6 V and a sharp peak at ~ 0 V in the first cycle. The peak at 0.6 V completely disappeared in the following cycles, indicating irreversible reactions associated with electrolyte decomposition. The sharp cathodic peak at ~ 0 V originated from the lithiation of N-GS.

Figure 4(b) shows selected charge/discharge curves (the 1st, 50th, and 150th cycles) of a typical N-GS/ Fe_3O_4 -0.3 electrode. Similar voltage profiles are observed, yet the plateaus shortened and the polarization

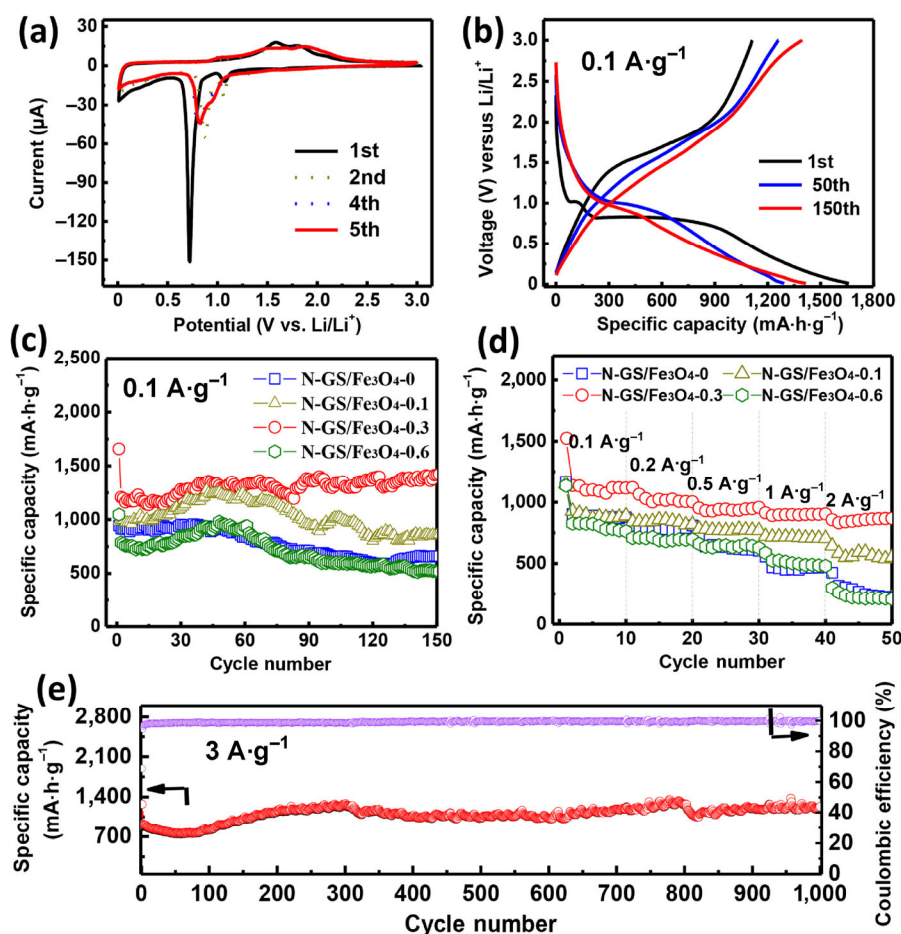


Figure 4 (a) CV curves of N-GS/Fe₃O₄-0.3 obtained at a 0.01 mV·s⁻¹ scan rate. (b) Selected charge/discharge curves of N-GS/Fe₃O₄-0.3 at a current density of 100 mA·g⁻¹. (c) Cycling and (d) rate performance of N-GS/Fe₃O₄-0, N-GS/Fe₃O₄-0.1, N-GS/Fe₃O₄-0.3, and N-GS/Fe₃O₄-0.6. (e) Long-term cycling performance of N-GS/Fe₃O₄-0.3 at a current density of 3 A·g⁻¹.

increased with increased cycling. The initial discharge and charge capacities of the N-GS/Fe₃O₄-0.3 nanocomposite are 1,659 and 1,112 mA·h·g⁻¹, respectively. The first cycle Coulombic efficiency is ~67%. The large irreversible capacity of the first cycle is mainly attributed to the formation of a solid electrolyte interphase (SEI) layer on the electrode surface and irreversible Li insertion into the N-doped graphene matrix [59, 60].

N-GS has a specific capacity of ~1,177 mA·h·g⁻¹, as shown in the literature and our own experiment results [40]. The N-GS/Fe₃O₄-0.3 composite has ~73.5 wt.% of Fe₃O₄ and ~26.5 wt.% of N-GS according to the thermogravimetry analysis (TGA, Fig. S5 in the ESM). Theoretically, the specific capacity of the N-GS/Fe₃O₄-0.3 composite is ~993.9 mA·h·g⁻¹, that of Fe₃O₄

is ~682 mA·h·g⁻¹, and that of N-doped graphene is ~311.9 mA·h·g⁻¹. However, the first charge capacity at 0.1 A·g⁻¹ is ~1,100 mA·h·g⁻¹ based on the weight of N-GS/Fe₃O₄ composites, which is larger than the theoretical value. These phenomena have also been observed in many other reports [18, 31–32, 43]. Although it has been ascribed to the surface defects introduced by N-doping and side reactions of electrolyte degradation, clear understanding at the molecular level is needed, and further investigation is required using advanced characterization tools.

Figures 4(c) and 4(d) showed the cycling and rate performance of N-GS/Fe₃O₄-0.3 and control samples of N-GS/Fe₃O₄ nanocomposites obtained with different CTAB amounts. The N-GS/Fe₃O₄-0.3 sample obtained with the optimized CTAB amount shows the highest

specific capacity, the best cycling stability and rate performance. The specific capacity is $\sim 1,200 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ at $0.1 \text{ A}\cdot\text{g}^{-1}$, and its capacity fades very little over 150 cycles. The N-GS/Fe₃O₄-0.3 delivers a capacity of $867 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ at a high current density of $2 \text{ A}\cdot\text{g}^{-1}$.

Long-term cycling stability at a high current density further corroborates the structural stability and rate performance of the sandwich structured nanocomposite. Figure 4(e) shows a typical cell with a capacity of $\sim 1,000 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ and $>90\%$ retention over 1,000 cycles at $3 \text{ A}\cdot\text{g}^{-1}$. The coulombic efficiency is 99.7% during stable cycling. Similar to many other graphene-metal-oxide composites [18, 23–26, 31, 32, 43], the capacity tends to increase with longer cycling, which is ascribed to the kinetically activated electrolyte degradation. Compared with the best result from recent studies on N-doped graphene/Fe₃O₄ and graphene/Fe₃O₄ electrodes (Tables S2 and S3 in the ESM), our sandwich structure nanocomposite shows a comparable specific capacity but a far superior high rate performance and cycle life.

The excellent electrochemical performance of our N-GS/Fe₃O₄ electrode can be ascribed to three aspects. 1) It exhibits a stable sandwich structure. The sandwich nanocomposite has very stable structure upon cycling. Figure S6 in the ESM shows the SEM images of the N-GS/Fe₃O₄-0.3 electrode after 1,000 cycles at $3 \text{ A}\cdot\text{g}^{-1}$. It retained a sheet-like morphology covered with a thick layer of SEI film. 2) It exhibits small, uniform Fe₃O₄ particles uniformly distributed on the graphene sheets. Large-particle metal oxides exhibit poor reversibility and hence low specific capacity, poor cycling stability and rate performance. The N-GS/Fe₃O₄-0.3 obtained with the optimized CTAB amount has nearly monodisperse Fe₃O₄ nanoparticles of ~ 10 to 20 nm uniformly distributed on N-GS (Fig. 1). The control N-GS/Fe₃O₄ samples synthesized using too little or too much CTAB usually form large Fe₃O₄ particles or agglomerations (Fig. S1 in the ESM). The cycling stability and rate performance naturally are in descending order from N-GS/Fe₃O₄-0.3, to N-GS/Fe₃O₄-0.1, N-GS/Fe₃O₄-0.6, and N-GS/Fe₃O₄-0. 3) To verify the critical effect of N-doped graphene on the electrochemical performance, a control sample of graphene/Fe₃O₄ was prepared. The optimized amount of CTAB ($\sim 0.3 \text{ g}$) was used during the synthesis. The

obtained sample also has nearly monodisperse Fe₃O₄ nanoparticles of ~ 10 to 20 nm (Fig. S7(a) in the ESM), and no significant agglomeration was observed. However, the electrochemical performance of the GS/Fe₃O₄-0.3 control sample tested using the same conditions as N-GS/Fe₃O₄-0.3 showed much poorer cycling stability and rate performance than N-GS/Fe₃O₄-0.3 (Figs. S7(b) and S7(c) in the ESM). The capacity retention is $\sim 80\%$ after 150 cycles at $0.1 \text{ A}\cdot\text{g}^{-1}$, and the specific capacity is $\sim 1,067$ and $810 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ at 2 and $5 \text{ A}\cdot\text{g}^{-1}$, respectively.

3 Conclusion

In summary, we prepared a sandwich-structured nanocomposite of N-GS and Fe₃O₄ by a self-assembly process under hydrothermal conditions. Through the interaction of N atoms with the graphene planes, surfactant molecules and iron precursors, iron oxide nanoparticles were well dispersed on N-doped graphene around N sites with a nearly monodisperse diameter of ~ 10 to 20 nm . N-doped graphene not only controls the nucleation of Fe₃O₄ but also works as the conducting framework in the nanocomposite. The unique structure enables good conductivity and Li-ion accessibility, can accommodate a large volume change, and hence exhibits good cycling reversibility and rate performance. A capacity of $\sim 1,227 \text{ mA}\cdot\text{h}\cdot\text{g}^{-1}$ with 96.8% retention over 1,000 cycles was obtained at the current density of $3 \text{ A}\cdot\text{g}^{-1}$. In terms of the facile method of graphene oxide reduction, N doping and N-controlled nucleation, and self-assembly of sandwich structures, our work provides good guidance in designing desirable structures for conversion anode materials or other electrode materials that undergo a large volume change.

4 Experimental section

4.1 Material synthesis

GO was prepared using a modified Hummers method [61]. In a typical synthesis, graphene oxide ($\sim 40 \text{ mg}$) was dispersed in a mixed solvent of ethylene glycol and deionized (DI) water (30 mL , volume ratio of 1:2) under sonication for 1 h to obtain a well-dispersed

GO suspension. Subsequently, CTAB (~0.3 g) was added under vigorous stirring to achieve a uniform dispersion. After iron acetylacetonate (~0.353 g) was added into the mixture, an ammonia solution (~10 mL, 25 wt.%–28 wt.%) and hydrazine hydrate (~10 mL) were added separately into the mixture under vigorous stirring for 30 min to obtain a dark, homogeneous solution. The solution was transferred into a 100 mL Teflon-lined stainless steel autoclave and heated at 180 °C for 16 h. The final product was collected by centrifugation, washed sequentially with ethanol and deionized water, and then dried at 80 °C overnight. Samples with different amounts of CTAB ranging from 0 to 0.6 g were prepared by a similar procedure. The products are denoted as N-GS/Fe₃O₄-0, N-GS/Fe₃O₄-0.1, N-GS/Fe₃O₄-0.3 and N-GS/Fe₃O₄-0.6.

A control sample of graphene/iron oxide with 0.3 g CTAB (denoted as GS/Fe₃O₄-0.3) was prepared using a similar procedure [62]. N-GS was also produced using a similar procedure but without iron acetylacetonate and CTAB.

4.2 Characterization

The morphology and structure of the samples were characterized using SEM (FEI Nano450). TEM, HRTEM, selected-area electron diffraction (SAED), and EDS mapping were carried out on a Tecnai G2 F20 operated at 200 kV. The phase purity and crystal structure of the samples were examined by XRD (Bruker D8) with Cu K α radiation at 40 kV and 40 mA from 8° to 90°. Raman measurements were carried out on a HORIBA JOBIN YVON S.A.S. system (model LabRAM HR800) with a 532 nm laser. The XPS data was collected with an ESCALab220i-XL electron spectrometer from VG Scientific using 300 W Al K radiation. The binding energies obtained in the XPS analysis were corrected with reference to C1s (284.8 eV). TGA was carried out with a NETZSCH STA 449C in the temperature range of 50–800 °C at a heating rate of 5 °C·min⁻¹ in air. Nitrogen sorption isotherms were obtained using a Quantachrome autosorb automated gas sorption system at -196 °C. Specific surface areas and pore size distributions were calculated using the BET theory and the Barrett–Joyner–Halenda (BJH) method, respectively, based on the desorption branches. Specific pore volumes were measured at a relative pressure of 0.99.

4.3 Computation

Periodic self-consistent DFT calculations were performed with the CASTEP module [63] in Materials Studio 6.1 to unravel the preferential bonding between iron oxide and different substrates. The model adsorption systems were described as an optimized Fe₃O₄ cluster that was cut from an Fe₃O₄ bulk cubic inverse spinel structure supported on the (6 × 6) supercell PG, NG, as well as the NVG. The projector-augmented-wave (PAW) method, combined with a planewave cut-off energy of 300 eV was used to describe the core and valence electrons [64]. The Perdew–Burke–Ernzerhof (PBE) form of the generalized gradient approximation (GGA) [65] was implemented in all of the calculations. For more details, please see the ESM.

4.4 Electrochemical measurements

The N-GS/Fe₃O₄ sample was mixed with carbon black and polyvinylidene fluoride (80:10:10 by weight ratio) in N-methyl-2-pyrrolidone to form a slurry, which was then coated on copper foil. The electrodes were dried in a vacuum oven for 24 h, weighed, and moved into the glovebox. The mass loading of the active material was ~1 mg·cm⁻². The electrochemical performance was tested using 2025-type coin cells. Li metal foil was used as the counter electrode. The electrolyte was 1 M LiPF₆ in a mixture of ethylene carbonate (EC), diethyl carbonate (DMC) and fluoroethylene carbonate (EMC) (1:1:1 by volume), and Celgard 2400 was used as the separator. The coin cells were assembled in an argon-filled glove-box (Braun, Germany). Galvanostatic charge/discharge tests were carried out on a Land battery test system (Land BT2001A, Wuhan, China) between 0.01 and 3.0 V versus Li/Li⁺. CV was performed at a scan rate of 0.01 mV·s⁻¹ within the range of 0.01–3.0 V on an electrochemical workstation (VMP3, Bio-Logic SA, France).

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