# **Field-effect transistor with a chemically synthesized MoS<sub>2</sub> sensing channel for label-free and highly sensitive electrical detection of DNA hybridization**

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# **ABSTRACT**

A field-effect transistor (FET) with two-dimensional (2D) few-layer  $MoS<sub>2</sub>$  as a sensing-channel material was investigated for label-free electrical detection of the hybridization of deoxyribonucleic acid (DNA) molecules. The high-quality MoS<sub>2</sub>-channel pattern was selectively formedthrough the chemical reaction of the Mo layer with  $H_2S$  gas. The MoS<sub>2</sub> FET was very stable in an electrolyte and inert to pH changes due to the lack of oxygen-containing functionalities on the MoS2 surface. Hybridization of single-stranded target DNA molecules with single-stranded probe DNA molecules physically adsorbed on the  $MoS<sub>2</sub>$  channel resulted in a shift of the threshold voltage  $(V<sub>th</sub>)$  in the negative direction and an increase in the drain current. The negative shift in  $V_{th}$  is attributed to electrostatic gating effects induced by the detachment of negatively charged probe DNA molecules from the channel surface after hybridization. A detection limit of 10 fM, high sensitivity of 17 mV/dec, and high dynamic range of  $10^{\rm 6}$  were achieved. The results showed that a bio-FET with an ultrathin  $2D$  MoS<sub>2</sub> channel can be used to detect very small concentrations of target DNA molecules specifically hybridized with the probe DNA molecules.

# **1 Introduction**

Label-free electrical detection of biomolecules with a

bioelectronic field-effect transistor (bio-FET) transducer utilizing nanoscale materials responsive to biomolecular interactions has been extensively investigated

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owing to its high sensitivity and low limit of detection (LOD) [1, 2]. Bio-FETs with one-dimensional (1D) Si nanowires (Si-NWs) [3, 4] or carbon nanotubes (CNTs) [5, 6] have shown effective detection of cancer biomarkers down to the femtomolar (fM) range in human serum. However, the low-cost, scalable, and reliable fabrication of bio-FETs utilizing 1D nanostructures is still limited because of the constraints of nanofabrication [5−7]. In the past few years, nanoelectronic devices based on two-dimensional (2D) nanomaterials have attracted great attention owing to their many interesting electrical, optical, and mechanical properties [8−16]. Because the 2D nature of bio-FETs provides a large sensing area for high responsivity [17], ease of fabrication compared to 1D nanobiosensors [18, 19], low noise level in solution [20−22], and high sensitivity to biomolecules [23−25], bio-FETs based on 2D graphene (Gr) [12−14, 23, 26] or reduced grapheme oxide (rGO) [12, 14, 18, 19, 24, 27, 28], have been extensively studied for the electrical detection of protein [14, 18, 19, 24, 29, 30] and deoxyribonucleic acid (DNA) molecules [31−34]. These FETs were shown to have the capability of detecting as little as 10 pM of target DNA using DNA-probe molecules conjugated with Au nanoparticles on chemical-vapor-deposited (CVD) Gr [31]. A 1-pM detection limit was achieved on pristine CVD Gr transferred using a gold layer [32]. Furthermore, a low limit of detection with a 1-fM range of target proteins was reported using an rGO FET fabricated via self-assembly methods [18].

Another interesting 2D nanomaterial candidate for bio-FETs as a channel is single-layer or few-layer  $MoS<sub>2</sub>$ . Unlike ambipolar Gr, however, single-layer  $MoS<sub>2</sub>$  is typically an n-type semiconductor with a direct band gap of 1.8 eV. Developing new applications based on single- or few-layer  $MoS<sub>2</sub>$  is of great interest in various fields. Recently, diverse applications of  $MoS<sub>2</sub>$  including transistors [35−42] and sensor devices [43−48] have been investigated. FETs using single-layer  $MoS<sub>2</sub>$  exfoliated mechanically from bulk  $MoS<sub>2</sub>$  showed excellent electrical properties such as high current on/off ratios  $(10<sup>8</sup>)$ , low subthreshold swing, and high mobility at room temperature [35]. Optical [36], chemical [43, 44], and biological [45, 46] sensors utilizing the responses of  $MoS<sub>2</sub>$  to various stimuli have been reported.

Bio-FETs with a mechanically exfoliated 2D  $MoS<sub>2</sub>$ 

semiconductor channel and an oxide gate dielectric layer showed great promise for label-free electrical detection of biomolecular interactions [45]. The reported potentiometric bio-FET demonstrated the detection of biotin–streptavidin interactions at concentrations as low as 100 fM. Furthermore, an ultra-thin  $HfO<sub>2</sub>$  gate dielectric layer on a  $MoS<sub>2</sub>$  channel was usedbecause of the difficulty in immobilizing the probe proteins directly on the  $MoS<sub>2</sub>$  surface. High-quality  $MoS<sub>2</sub>$  films do not possess dangling bonds or  $\pi$  electrons for covalent attachment of linker or probe molecules. The bio-FET also demonstrated improved proteindetection sensitivity compared to a solution-gated Gr FET with an oxide gate dielectric, which is attributed to the existence of a band gap in  $MoS<sub>2</sub>$ . The detection of PSA antigen at concentrations as low as 375 fM using a PSA antibody immobilized on a  $HfO<sub>2</sub>$  dielectric layer deposited on a mechanically-exfoliated  $MoS<sub>2</sub>$ channel in a solution-gated FET configuration was also reported previously [46]. Because of the limits of fabrication of bio-FETs using mechanically exfoliated  $MoS<sub>2</sub>$ , which requires e-beam lithography, developing a facile fabrication method for bio-FETs based on chemically synthesized  $MoS<sub>2</sub>$  is expected to extend the applicability of bio-FETs based on 2D MoS<sub>2</sub>. Large-area, ultrathin  $MoS<sub>2</sub>$  films that can be synthesized more readily through chemical synthesis methods will be more practical for label-free electrical detection of biomolecules using  $MoS<sub>2</sub>$  bio-FETs. The direct attachment of probe biomolecules on the  $MoS<sub>2</sub>$ -channel surface also provides more effective detection in the FET structure because of the direct coupling of biomolecular charges with the 2D semiconductor channel within the electrochemical double layer (EDL). Furthermore, there have been no previous reports on the detection of DNA hybridization using  $MoS<sub>2</sub>$  bio-FETs.

Herein, we demonstrate a label-free, highly sensitive, and scalable electrical biosensor for detecting DNA hybridization using bio-FETs with the 2D  $MoS<sub>2</sub>$ channel directly functionalized by single-stranded  $DNA$  probe molecules. Multiple  $MoS<sub>2</sub>$ -channel patterns were selectively synthesized through the chemical reaction of  $H_2S$  gas with an ultrathin Mo layer having the channel pattern. DNA probe molecules could be directly immobilized on the  $MoS<sub>2</sub>$  surface through van der Waals interactions [49], which enables the

detection of hybridization between the probe and target DNA molecules. The results showed that the hybridization of single-stranded target DNA with single-stranded complementary probe DNA molecules led to the detachment of hybridized double-stranded conjugates and, consequently, changes in the threshold voltage  $(V<sub>th</sub>)$  and the conductivity of the channel in the transfer characteristics. Target DNA molecules of concentrations as low as 10 fM could be detected in the  $MoS<sub>2</sub> bio-FET with a high sensitivity of 17 mV/dec$ in the shift of  $V_{th}$  and a dynamic range of  $10^6$ .

### **2 Results and discussion**

Multiple four-layer  $MoS<sub>2</sub> FETs$  were fabricated simultaneously on a silicon wafer, and a polydimethylsiloxane (PDMS) well containing the  $MoS<sub>2</sub>$  FETs was formed on the substrate to hold the analyte solutions (Fig. 1(a)). A schematic of the device structure is shown in Fig. 1(b). Optical images of six  $MoS<sub>2</sub> FETs$  with the PDMS well and a single  $MoS<sub>2</sub> FET$  device are shown in Figs.  $1(c)$  and  $1(d)$ , respectively. MoS<sub>2</sub> FETs are fabricated on the heavily p-doped Si wafer with a  $SiO<sub>2</sub>$ (300 nm) layer so that the FETs can be characterized in both the back-gated (i.e., bottom-gated) configuration with the heavily p-doped layer as a gate electrode and the  $SiO<sub>2</sub>$  layer as a gate dielectric material as well as in the solution-gated (i.e. top-gated) configuration with the EDL in the electrolyte as a gate dielectric and the Ag/AgCl reference electrode as a gate electrode. For the fabrication of  $MoS<sub>2</sub> FETs$ , the pattern of the  $MoS<sub>2</sub>$ channel was first formed through a selective chemical reaction of  $H_2S$  gas with the channel pattern of an ultrathin Mo layer on the  $Si/SiO<sub>2</sub>$  substrate. Details of the chemical synthesis process to form the  $MoS<sub>2</sub>$ channel pattern are presented in the Experimental Section, and the fabrication-process sequence is shown in Fig. S1 (in the Electronic Supplementary Material (ESM)). An important feature of the device fabrication is to passivate the source–drain electrodes from the electrolyte in order to minimize the leakage between the source–drain electrodes and the reference electrode during solution-gated measurements. For this purpose, a negative photoresist pattern, SU-8, was formed (see the details in Experimental Section).

Fundamental properties of the ultra-thin  $MoS<sub>2</sub>$ layer formed via a chemical synthesis method were investigated using X-ray photoelectron spectroscopy (XPS), Raman spectroscopy, and atomic force microscopy (AFM). The chemical binding states of the  $MoS<sub>2</sub>$ film were investigated by measuring the binding energies of Mo and S orbitals using XPS. In Fig. 2(a), the detailed binding energy profile for Mo 3d spectra shows three peaks at 232.59, 299.44, and 226.64 eV,



**Figure 1** (a) Configuration of back-gated and solution-gated FETs on  $Si/SiO<sub>2</sub>$  substrate, (b) schematic of  $MoS<sub>2</sub> FET$ , (c) optical image of six  $MOS<sub>2</sub> FETS$ , and (d) optical image of a single device composed of the  $MOS<sub>2</sub>$  channel.

corresponding to Mo  $3d_{3/2}$ , Mo  $3d_{5/2}$ , and S 2p orbitals, respectively. S  $2p_{1/2}$  and S  $2p_{3/2}$  orbitals are observed at 163.49 and 162.29 eV, respectively. These peaks are consistent with the typical spectra of the  $MoS<sub>2</sub>$  layer reported previously [50]. Figure 2(b) shows the Raman spectra collected from as-grown and mechanically exfoliated pristine MoS<sub>2</sub>. The Raman modes,  $E_{2g}$  and  $A_{1g}$ related to interlayer bonding and lattice vibrations, were observed at 382.6 and 406.6  $cm^{-1}$ , respectively. The frequency difference between these two modes can be used to determine the number of layers and the thickness of single- and few-layer  $MoS<sub>2</sub>$  [51].

The Raman spectrum of the chemicallysynthesized  $MoS<sub>2</sub>$  film in this work was similar to that of mechanically exfoliated  $MoS<sub>2</sub>$  with four layers. The  $MoS<sub>2</sub>$  synthesized here would therefore be of 4 layers. Additionally, the thickness uniformity was measured via Raman mapping in Fig. 2(c). The color distribution in the mapped image demonstrates that synthesized  $MoS<sub>2</sub>$  has good uniformity with a frequency difference of  $\sim$ 24 cm<sup>-1</sup> over the entire area.

Moreover, the thickness and roughness were measured using AFM for comparison with the results of Raman spectroscopy. Figure 2(d) shows the topology of the patterned  $MoS<sub>2</sub>$  channel and cross-sectional line profile of its edge. The thickness was 2.65 nm, which is in agreement with thickness of 4 layers, and the root mean square (RMS) roughness was 0.31 nm (see Fig. S2 in the ESM). These results are consistent with the results of Raman mapping in Fig. 2(c).

In order to investigate the electrical characteristics of back-gated  $MoS<sub>2</sub> FETs$  using a  $SiO<sub>2</sub>$  gate dielectric layer on the Si substrate, the drain current  $(I_{DS})$  was monitored before measuring the device properties of the  $MoS<sub>2</sub>$  solution-gated FETs by applying a backgate bias voltage  $(V_{\text{G,back}})$  to the silicon substrate as a back-gate electrode beneath the  $SiO<sub>2</sub>$  gate dielectric. Output characteristics of the back-gated FET with the four-layer  $MoS<sub>2</sub>$  channel were obtained by applying a source–drain voltage  $(V_{DS})$  up to 50 V for  $V_{\text{Gback}}$  ranging from 0 to 80 V with intervals of 20 V (Fig.  $S3(a)$  in the ESM). The device was turned on by the electrons



**Figure 2** (a) Spectra of binding energies in Mo 3d and S 2p orbitals, (b) Raman spectra of pristine- and CVD-MoS<sub>2</sub>, (c) Raman mapping image of the difference between  $E_{2g}$  and  $A_{1g}$  modes,and (d) topological image of the patterned MoS<sub>2</sub> channel. The thickness of  $MoS<sub>2</sub>$  is 2.65 nm, as determined from the cross-sectional line profile.

accumulated in the n-type  $MoS<sub>2</sub>$  channel under a positive *V*<sub>G,back</sub> applied by the gate electrode. Transfer characteristics of back-gated  $MoS<sub>2</sub> FETs$  with a biasing  $V_{\text{G,back}}$  up to 100 V at a  $V_{\text{DS}}$  of 10 V were also measured. By analyzing the transfer characteristics (Fig. S3(b) in the ESM), the field-effect channel mobility  $(\mu)$  and  $V_{th}$ values were estimated to be  $0.019 \text{ cm}^2 / (\text{V} \cdot \text{s})$  and  $31.7 \text{ V}$ , respectively. The current on/off ratio was 10<sup>2</sup>. The  $V_{th}$ value is large because of the low gate capacitance of the  $SiO<sub>2</sub>$  gate dielectric layer, which is quite thick in the back-gated configuration.

The transfer characteristics of a solution-gated FET with a four-layered  $M<sub>0</sub>S<sub>2</sub>$  channel in an electrolyte (PBS solution,  $0.1x$ ) werealso measured using  $V_{G, \text{top}}$ from 0 to 1 V at a  $V_{DS}$  of 0.1 V (Fig. 3(a)). As previously mentioned, the source–drain electrodes of the devices were encapsulated using SU-8 epoxy to minimize the effects of leakage current and adsorption of biomolecules on the electrodes during the detection of biomolecular interactions. The current on/off ratio was increased to  $10^5$ , and the  $V_{th}$  was reduced to 0.76 V because of the high gate capacitance of EDL  $(\sim 29 \mu$ F/cm<sup>2</sup>) with a very low thickness of  $\sim 2.4 \text{ nm}$  in the PBS (0.1x) solution. The  $\mu$  value was increased to  $4.11 \text{ cm}^2$ /(V·s). Since the devices show good electrical characteristics, the stability of the as-fabricated devices was investigated.

The electrical stability of the  $MoS<sub>2</sub> FET$  was investigated by measuring the electrical properties of the fabricated devices as a function of time in the PBS solution. In particular, the long-term stability of device characteristics is very important for the electrical detection of DNA hybridization because of the long time required for DNA hybridization. It was found



**Figure 3** (a) Transfer characteristics of solution-gate MoS<sub>2</sub> FET measured at  $V_{DS} = 0.1$  V; (b) transfer characteristics of solution-gated MoS<sub>2</sub> FET in PBS (0.1x) solution (pH = 7.4) measured with respect to time at  $V_{DS} = 0.1$  V; and (c) transfer characteristics of solution-gated MoS<sub>2</sub> FET in the PB solutions with different pH values at  $V_{DS} = 0.1$  V.

**TSINGHUA**<br>UNIVERSITY PRESS **2)** Springer | www.editorialmanager.com/nare/default.asp that the transfer characteristics and  $V_{th}$  values of the  $MoS<sub>2</sub> FET$  in electrolyte were stable when the devices were measured after 12 and 24 h in the PBS solution (Fig. 3(b)).

Transfer characteristics of  $MoS<sub>2</sub> FETs$  in phosphate buffer (PB) solutions with varying pH values from 5 to 8 were measured in order to evaluate the effects of pH values on the solutiongating of the FETs. The results in Fig. 3(c) show no significant changes in transfer characteristics and  $V_{th}$  values, which indicate the inertness of the  $MoS<sub>2</sub>$ -channel layer to  $H<sup>+</sup>$  ions. For pH responsivity of the sensing materials in bio-FETs, electrostatic gating effects should occur when H<sup>+</sup> ions interact with the surface functionality of neutral OH on the surface of sensing materials through protonation  $(-OH + H^* = -OH^{2+})$  and deprotonation  $(-OH = -O^- +$ H+ ); these reactions result in a net increase of positive or negative charges on the surface [52]. No  $V_{th}$  shift was observed, indicating that the  $MoS<sub>2</sub>$  surface is inert and that no oxygen-containing functionalities exist on the surface.

Time-dependent measurements of the pH responsivity of  $MoS<sub>2</sub> FETs$  were performed by adding PB solutions with different pH values to the PDMS well. The results indicate the electrical stability of the device under repetitive gate biasing for 600 s with no changes in the  $I_{DS}$  (Fig. S4(a) in the ESM). When PB solutions of different pH values were added repetitively, there was a spike in *I*<sub>DS</sub>, presumably due to perturbation in the solution, but its value subsequently saturated to the similar  $I_{DS}$  (Fig. S4(b) in the ESM). When PB solutions of pH increasing from 5 to 6 and to 7 (Fig. S4(c) in the ESM) and PB solutions of pH decreasing from 8 to 7 and to 6 (Fig. S4(d) in the ESM)) were added, the final  $I_{DS}$  value did not change significantly.

The effect of different ionic concentrations of PBS solutions on the transfer characteristics was investigated. An increase in PBS concentration causes a decrease in EDL thickness, which results in a positive shift of  $V_{th}$  due to reduced gate capacitance. As shown in Fig. S5 (in the ESM),  $V_{th}$  values were 0.77, 0.82, and 0.84 V for PBS solutions of concentrations 0.01x, 0.1x, and 1x, respectively. Furthermore, reducing the gate capacitance by increasing the PBS concentration led to a decrease in *I*<sub>DS</sub>. Electrical measurements of the hybridization of target DNA with the probe DNA

molecules were performed for the FET with a fourlayer  $MoS<sub>2</sub>$  channel in the electrolyte. As mentioned previously, the lack of dangling bonds on the  $MoS<sub>2</sub>$ basal plane makes the immobilization of probe DNA molecules through covalent bonding or other strong bonds difficult. However, nucleobases of probe DNA molecules can interact with the basal plane of  $MoS<sub>2</sub>$ through van der Waals forces [49]. For example, the physical adsorption of aromatic and conjugated compounds on the basal plane of  $MoS<sub>2</sub>$  was demonstrated theoretically and experimentally [53, 54]. When the probe DNA molecules were immobilized on the basal plane of the  $MoS<sub>2</sub>$  channel, the transfer characteristics of the device changed significantly. The *I*<sub>DS</sub> was significantly reduced at  $V_{DS} = 0.1$  V, and  $V_{th}$  was shifted in the positive direction (Fig. 4(a)). The probe DNA molecules physically adsorbed on the basal plane of MoS<sub>2</sub> are negatively charged because of their phosphate backbone. The negative charges of the adsorbed probe DNAs on the n-type  $MoS<sub>2</sub>$  channel reduce the effective positive gate field applied through the reference electrode and, consequently, reduce the density of the accumulated electrons. This, in turn, reduces the  $I_{DS}$ and induces the shift in  $V_{th}$  in the positive direction.

Measurements of the transfer characteristics of DNA hybridization were performed by adding complementary target DNA molecules in the PDMS well on the FET functionalized with the probe DNA. The transfer characteristics during measurements were obtained by applying  $V_{\text{G,top}}$  from 0 to 1 V at a  $V_{\text{DS}}$  of 0.1 V. When the complementary target DNA with a concentration ranging from 10 fM to 100 nM was added and hybridized with the probe DNA molecules, the  $I_{DS}$  increased and  $V_{th}$  shifted in the negative direction, i.e., closer to the transfer curve of pristine  $MoS<sub>2</sub> FET (Fig. 4(a)).$  The results indicate the reduction of negative biomolecular changes on the  $MoS<sub>2</sub>$  channel. However, when non-complementary and single-base mismatched DNA molecules with a concentration ranging from 10 fM to 10 nM were added, the *I*<sub>DS</sub> and *V*th values did not vary significantly (Figs. 4(b) and 4(c), respectively). The LOD value obtained here in the fM range is larger than the LODs in the pM range obtained from CVD Gr FETs [31, 32]. The results indicate that the probe DNA molecules on the MoS2 channel are intact because of a lack of interaction



**Figure 4** Transfer characteristics of MoS<sub>2</sub> FETs immobilized with the probe DNA molecules and hybridized with (a) complementary, (b) non-complementary, and(c) single-base mismatched DNA molecules with a concentration ranging from 10 fM to 10 nM, (d) shifts in the threshold voltage  $(\Delta V_{th})$  as a function of the concentration of complementary, non-complementary and single-base mismatched DNA molecules. Each  $\Delta V_{th}$  value was obtained by averaging the data from the transfer characteristics of three devices, and a  $\Delta V_{th}$  of 17 meV/dec in the negative direction was observed.

of non-complementary and single-base mismatched DNA molecules with the probe DNA.

The shifts in  $V_{th}$  in Fig. 4(a) were plotted as a function of target DNA concentration by averaging the data from three devices. The averaged sensitivity of DNA hybridization in the  $MoS<sub>2</sub> FET$  was found to be 17 mV/dec (Fig. 4(d)). A large dynamic range of  $10<sup>6</sup>$  was obtained. When the non-complementary and single-base mismatched DNA molecules were added, the shift in the  $V_{th}$  was negligible, as shown in Fig. 4(d). The data in Fig. 4(d) indicate that the hybridization of complementary target DNA molecules with probe DNA molecules effectively caused a shift in the  $V_{\text{th}}$ ; thus, the  $V_{\text{th}}$  shift can be used as a sensing parameter. Furthermore, the  $I_D$  and  $\mu$  values increased as the target DNA concentration increased.

The sensing mechanism can be deduced from the experimental data in Fig. 4. Negative charges of the probe DNA molecules adsorbed on the  $MoS<sub>2</sub>$  channel caused the  $V_{\text{th}}$  to shift in the positive direction. These effects can be explained by the electrostatic gating effects, in which the negative charges on the n-type  $MoS<sub>2</sub>$  channel reduce the effective gate field under a positive gate biasing condition and, in turn, shift  $V_{th}$  in the positive direction for the n-type channel. However, with the addition of complementary target DNA molecules, the shift of  $V_{th}$  in the negative direction indicates the reduction of negative charges, which is attributed to the desorption of hybridized, doublestranded DNA conjugates from the  $MoS<sub>2</sub>$  channel due

to their decreased binding force and increased effective gate field (see Fig. S6 in the ESM). The results are consistent with the reports that hybridized, doublestranded DNA conjugatesformed by binding target DNA molecules with probe DNA molecules bound non-covalently to  $MoS<sub>2</sub>$  [49] and Gr [55–57]. An increase in  $I_{DS}$  at a given  $V_{G,top}$  is attributed to electrostatic gating effects resulting in the increase in electron density in the channel and increased  $\mu$  at a given  $V_{\text{G,top}}$ . The increase in the  $\mu$  value is presumably due to a reduction in charge scattering due to desorption of the target DNA from the  $MoS<sub>2</sub>$ -channel surface. Since non-complementary target DNA molecules do not cause the detachment of probe DNA molecules from the surface, a shift in  $V_{th}$  did not occur.

## **3 Conclusions**

A  $MoS<sub>2</sub>$  bio-FET was successfully fabricated for the sensitive detection of DNA hybridization. The  $MoS<sub>2</sub>$ channel was formed through selective chemical synthesis that facilitates the fabrication process and provides a large sensing area. The target DNA molecules were directly immobilized on the  $MoS<sub>2</sub>$  surface, instead of using a gate oxide layer between the  $MoS<sub>2</sub>$ and electrolyte for improved coupling of surface charges with the channel conductance. The results indicate that the  $MoS<sub>2</sub>$  bio-FETs can be used to detect target DNA molecules with a low detection limit of 10 fM, high dynamic range of  $10<sup>6</sup>$ , and high sensitivity of  $17 \text{ mV/dec}$  in the shift of  $V_{\text{th}}$ . It was found that hybridized DNA conjugates are detached from the  $MoS<sub>2</sub>$  channel and electrostatic gating effects because of the change in the surface charge density of the channel, which contributes to the  $V_{th}$  shift and the change in the drain current. This label-free, highly sensitive, and scalable  $MoS<sub>2</sub>$  bio-FET can be operated at a very low voltage with low power consumption and has great potential in many applications such as disease diagnostics, environmental monitoring, food safety, and public security based on the detection of DNA molecules. In addition to the promising results of this work, further research on the reusability of the  $MoS<sub>2</sub>$ DNA sensor and the effects of  $MoS<sub>2</sub>$  layers on the sensitivity need to be performed for the advancement of  $MoS<sub>2</sub> bio-FET$  devices in the biosensing field.

#### **4 Method**

#### **4.1 Materials synthesis**

An ultrathin  $MoS<sub>2</sub>$  film was used as a sensing layer for detecting DNA hybridization and as an active channel in a solution-gated FET structure. The  $Si/SiO<sub>2</sub>$  (300 nm) wafer was heated in a mixture of  $NH_4OH:H_2O_2$ :deionized (DI) water (1:1:5) at 85 °C for 30 min. The  $SiO<sub>2</sub>$  layer can be used as a gate dielectric layer during back-gated measurements.  $MoS<sub>2</sub>$  films were synthesized through the direct sulfurization of Mo metal on the substrate. The synthesis of patterned  $MoS<sub>2</sub>$  begins with the deposition of a 1-nm-thick Mo metal pattern of the channel on a  $SiO<sub>2</sub>/Si$  wafer at  $\sim$ 0.1 Å/s through e-beam evaporation using a shadow mask. The Mo pattern on the substrate was heated up to 750 ° C within a few seconds under Ar gas flow at a rate of 50 standard cubic centimeters per minute (sccm) in a quartz chamber. After the pre-annealing process, the  $H_2S:H_2:Ar$  (1:5:50) reaction gas mixture was injected for 15 min to synthesize  $MoS<sub>2</sub>$ . The chamber pressure was maintained at 0.31 Torr during the synthesis step. The surface morphology of  $MoS<sub>2</sub>$  was studied using atomic force microscopy (NanoWizard 3, JPK Instruments, Germany). Raman spectroscopy (Alpha 300 M, WITec, Germany) was used to check the quality of the formed  $MoS<sub>2</sub>$  film. XPS(VG ESCALAB 210, Thermo Scientific) was used to investigate the chemical binding states of the  $MoS<sub>2</sub>$  film.

#### **4.2 Device fabrication and measurements**

Prior to the FET fabrication, the  $MoS<sub>2</sub>$  film was annealed to remove residues in an Ar atmosphere at 350 ° C for 9 h. Subsequently, Au/Cr drain–source electrodes  $(60 \text{ nm}/10 \text{ nm})$  were formed on the patterned  $\text{MoS}_2$ using a shadow mask and thermal evaporator. The channel length  $(L)$  and width  $(W)$  of the MoS<sub>2</sub> FET were 300 and 6,000 μm, respectively, with a *W*/*L* ratio of 20. The fabricated device was annealed in an Ar atmosphere for 4 h. A critical step is to isolate the source–drain electrodes from the electrolytes to block the leakage current through the electrolytes by forming the encapsulation layer. For this purpose, an SU-8 pattern was formed via photolithography after the deposition of an  $\text{Al}_2\text{O}_3$  layer with a thickness of 10 nm

on the entire surface of the wafer after the formation of source–drain electrodes on the  $MoS<sub>2</sub>$  channel. Here, the  $Al_2O_3$  layer acts as a buffer layer protecting the  $MoS<sub>2</sub>$  layer during the photolithography of the SU-8 pattern and improves the adhesion of SU-8 on the  $MoS<sub>2</sub>$  surface. Subsequently, the  $Al<sub>2</sub>O<sub>3</sub>$  layer on the sensing area of the  $MoS<sub>2</sub>$  channel was etched using a  $H_3PO_4$ :water (1:1) solution for 3 min. Finally, the well was formed using PDMS (Sylgard 184) cured at 80 ° C for measurements of DNA hybridization.

For the electrical characterization of the as-fabricated devices, transfer characteristics were measured by biasing the gate voltage  $(V_{\text{G,back}})$  with a back-gate configuration, and these were compared with those of solution-gated measurements of the  $MoS<sub>2</sub> FET$ using a Ag/AgCl reference electrode. Three types of single-stranded DNA molecules of the probe DNA (5'-CTG TCT TGA ACA TGA GTT-3'), complementary target DNA (5'-AAC TCA TGT TCA AGA CAG-3'), and non-complementary (5'-GGT CTG CAC CTG GAG TGA-3') and single-base mismatched (5'-AAC TCA TGA TCA AGA CAG-3') DNA molecules (M-biotech Co., Republic of Korea) were synthesized and used for sensing experiments. The solutions of probe DNA, complementary DNA, and non-complementary DNA molecules were prepared by diluting them in PBS (0.1x) solution. The probe DNA molecule solutions with a concentration of 10 μM were prepared through dilution in PBS (0.1x) solution and subsequent soaking in PDMS well with  $MoS<sub>2</sub> FET$  for 16 h for immobilization. Subsequently, a rinsing process with fresh PBS solutions was followed in order to remove weakly bound DNAs. The electrical measurements of DNA hybridization in the solution-gated  $MoS<sub>2</sub> FET$  with the PDMS well and PBS solutions containing different concentrations of the target DNA molecules were performed by biasing the V<sub>G,top</sub> using a Ag/AgCl reference electrode.

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