

Optimal Bio-Oil Production Using *Triplochiton scleroxylon* Sawdust Through Microwave-Assisted Pyrolysis

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Abstract

This study aims to optimize bio-oil production through microwave pyrolysis of *Triplochiton scleroxylon* sawdust (*Ayous*). After a physicochemical characterization of the sawdust, response surface methodology via centered composite design was used to investigate the influence of pyrolysis factors on bio-oil yield and determine the optimal pyrolysis conditions. The studied pyrolysis factors were microwave power (W), irradiation time (min), and biochar (%) as wave absorber. Finally, the bio-oil produced under optimal conditions was characterized by GC–MS. It emerges from this study that *Ayous* biomass has physicochemical properties that can be valorized for bio-oil production, with a high volatile matter content ($63.2 \pm 2\%$) and low ash content ($2.8 \pm 0.3\%$). The optimization study of bio-oil yield shows that all factors have significant effects with a statistical significance level of 5% (p < 0.05) on the measured parameters. The optimal bio-oil yield of 44.82% is obtained at optimal conditions: microwave power of 576 W, irradiation time of 28 min, and a biochar (wave absorber) input of 3.18%. The bio-oil produced under optimal conditions has a pH of 4.6 ± 0.7 and a water content of $25 \pm 1.2\%$. Compound identification of this bio-oil by GC–MS identified families of compounds including alkanes (13.90%), esters (5.88%), alcohols (1.10%), and high molecular weight phenolic compounds (58%). The produced bio-oil can be used as biofuel or in industrial applications. Nevertheless, further processing steps are needed to lower the water content and acidity of the oil.

Keywords Triplochiton scleroxylon sawdust · Microwave-assisted pyrolysis · Optimization · Bio-oil

Introduction

Many severe environmental, economic, and societal challenges are present as a result of the rapid depletion and rising demand for fossil fuels [1]. According to the International Energy Agency (IEA), the global supply is struggling to keep pace with demand, with many producers bumping up against capacity constraints and Russia's invasion of Ukraine sharply accentuating market tightness. By the first half of

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Bio-oil is a second-generation biofuel produced by the thermochemical processing of field crop residues and/or agricultural byproducts from biomass residues. Since biomass is the world's most plentiful renewable resource, it is a very promising substitute [3–5]. Biomass is an environmentally friendly and important energy resource available worldwide, and many suitable technologies related to biomass conversion to energy have been developed. Various thermochemical processes, such as gasification, hydrolysis, liquefaction, and pyrolysis, are used to convert biomass into the desired product [6–9]. Among these processes, pyrolysis has attracted increasing attention for its ability to convert organic matter. Pyrolysis is the process by which materials are thermally broken down into char, gas, and bio-oil through heat in an inert atmosphere. As microwave-assisted

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pyrolysis enables uniform, quick internal heating, accelerates kinetic reaction rates, and improves energy efficiency, it has proven to be a fascinating alternative to conventional heating making it viable for commercial applications [10, 11]. Nonetheless, biomass has a low loss tangent value, which indicates that the material can absorb microwaves and convert them into heat energy, making it a poor microwave absorber [12]. To address this issue, adding an absorber material with a higher loss tangent overcomes this drawback, enhancing the absorption of microwave radiation. Microwave absorbers were added to increase the temperature of the pyrolysis reaction in a nitrogen atmosphere [13]. The most widely used absorbers in microwave-assisted pyrolysis processes are charcoal, activated carbon, coke, graphite, and biochar.

The addition of solid carbon-based materials as biochar can garner some perceived benefits, including an increase in the microwave assimilation capacity of bulk materials, heat transmission to surrounding materials, and the supply of a rapid heating rate and sufficient temperature at low microwave power [12–14]. The biochar produced from the microwave-assisted pyrolysis of biomass can be reused as a cost-effective microwave absorber [15, 16]. During microwave-assisted biomass pyrolysis, the yield and chemical composition of the products (biochar, gas, and bio-oil) may vary depending on the operating conditions of pyrolysis and the composition of the biomass used [17-19]. Bio-oils, the main product of pyrolysis, are complex mixtures consisting of molecules of varying sizes that are produced through the depolymerization and fragmentation reactions of biomass building components, such as cellulose, hemicellulose, and lignin [20]. They are the main volatile products from biomass pyrolysis; they could be potential fuels for diesel engines, gas turbines, boilers, and cooking and could also be used as raw materials for the production of resin, pharmaceutical products, and hydrocarbons by appropriate treatments [21-23]. The most important biomass resources used for energy production in forest ecosystems are woody materials.

Cameroon has the second largest forest in Africa, with more than 18 million hectares of exploitable dense forest, representing 40% of the country's surface area. *Triplochiton scleroxylon*, commonly known as *Ayous* (light white wood), is the first and most exploited species in Cameroon. It is a prominent biomass resource, producing approximately 1.5 million m³ of forest residue annually [24, 25]. The first and second-generation processing industries generate sawdust of approximately one million cubic meters annually [23]. Of all this wood waste, only 20,000 m³ are recovered to produce 600 tons of charcoal per year; many of the scraps are burned on the forest side, and others are abandoned in sawmills [26]. This inefficient management of wood waste poses environmental, economic, and social challenges and

highlights the need for effective strategies to optimize wood waste utilization, particularly from Triplochiton scleroxylon. Little attention has been paid to the valorization of this type of biomass in the literature. Indeed, only two studies have been conducted on their valorization into bioethanol and syngas [27-29]. No study has been found in the literature on the valorization of Triplochiton scleroxylon sawdust into bio-oil by pyrolysis. Thus, this study aims to fill this gap by assessing the potential of Triplochiton scleroxylon sawdust for bio-oil production, thereby making a significant contribution to the literature on the valorization of wood waste and forest resources. This study aims to optimize bio-oil production through microwave-assisted pyrolysis of Triplochiton wood sawdust. Firstly, the chemical and thermal characteristics of the wood sawdust are determined. Subsequently, the effects of parameters such as microwave power, irradiation time, and wave absorber on product yield during microwave-assisted pyrolysis are investigated. Finally, the bio-oil produced under optimal conditions is analyzed using gas chromatography and mass spectrometry (GC-MS).

Materials and Methods

Determination of the Chemical Composition of Triplochiton scleroxylon Sawdust

The substrate used in this study was *Triplochiton scleroxylon* sawdust, commonly known as *Ayous*, collected from a sawmill in the Ngaoundere region in Cameroon. Particles with a mean size of 200 μ m were obtained by sieving the sawdust used in the studies. To reduce the amount of water in the bio-oil produced, the sawdust was dried for 24 h at 105 °C in an oven. The extraction of extractable substances such as resins, fatty acids, and solvent-soluble phenolic compounds was performed with a toluene/ethanol mixture. The biomass, once freed from its extractables, is then used to determine the contents of other macromolecules such as cellulose, lignin, and hemicellulose. The basic chemical composition of these macromolecules was determined using the Tappi T204 om-88 and T22 om-88 standards.

Thermogravimetric (TG) Analysis

Thermogravimetric analysis (TGA) is an essential technique for characterizing the thermal properties of biomass during heating. It allows for the determination of thermal stability, decomposition stages, and the composition of volatile and non-volatile constituents in biomass. The TG was performed using a SESTSYS Evolution TGA 16/18 thermal analyzer. Approximately 5 mg of *Triplochiton scleroxylon* sawdust sample was heated in an alumina crucible under air atmosphere with a flow rate of 50 ml/min at a heating rate of 10 °C/min from room temperature to 1000 °C. The weight loss of the sample was recorded continuously, and the thermogravimetric curves were analyzed to determine the thermal decomposition characteristics of the biomass. The onset temperature, maximum degradation rate, and final residue were determined from the TG and derivative thermogravimetric (DTG) curves.

Experimental Procedure

A modified home multimode microwave (Moulinex) was used for the microwave-assisted pyrolysis studies. The microwave oven operates at 2450 MHz and can generate 850 W of microwave power at its highest level. The vacuum pyrolysis apparatus utilized in this work is illustrated in Fig. 1.

The condensation system, attached to the microwave pyrolysis reactor, collected the condensation product (biooil) for additional study. Vapors produced during pyrolysis were condensed using ice water cooled and maintained within a temperature range of 0 to 5 C by a pump. The whole installation is inerted under a vacuum system via a pump. The vacuum flow is variable to evacuate noncondensable gas and limit secondary reactions. This noncondensable gas entrained by the vacuum system passes through the gas washing device. In a preliminary study, bio-oil production experiments were carried out. For every experiment, 100 g of *Triplochiton scleroxylon* sawdust was introduced into a 500-ml reactor.

A kinetic study on the degradation of biomass through microwave-assisted pyrolysis was conducted to understand the underlying processes and determine the experimental domain of irradiation time. The research aimed to elucidate the reaction mechanisms involved in the breakdown of biomass components under microwave irradiation, providing insights into the optimal conditions for maximizing product yields. The first-order kinetics of biomass degradation by pyrolysis described by Cano-Pleite et al. [30] in Eq. (1) was used to describe the degradation kinetics of *Ayous* sawdust.

$$Y(t) = a(1 - e^{-b*t}) + c$$
(1)

where Y(t) is the bio-oil yield; a, b, and c are kinetics parameters; and t is the irradiation time.

The yield of *Triplochiton scleroxylon* sawdust bio-oil produced was determined using Eq. (2).

$$Y_{Bio-oil} = \frac{Mass \ of \ bio - oil \ produced}{Mass \ of \ initial \ biomass} * 100$$
(2)

Microwave-Assisted Pyrolysis of Triplochiton scleroxylon Sawdust

Using the central composite design (CCD), MINITAB version 2018 software was used to optimize bio-oil



1. Microwave; 2. Reactor; 3, 4. Reflux condenser; 5. Bio-oil collector; 6. Reflux condenser; 7 and 10. Guard flask; 8, 9 washing bottle; 11. U piezometric tube; 12. Vacuum pump; 13. Pump for cooling water inlet.

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production (response). Three factors were considered: microwave power (X_1) , irradiation time (X_2) , and wave absorber (X_3) . The factor and their levels are presented in Table 1.

The experimental domains of factors were established using different approaches. For the microwave power and wave absorber, a literature review and preliminary studies were conducted to identify the most relevant value ranges for the experiments [12, 13, 15]. Conversely, for the time factor, the experimental domain was based on the results of the kinetic study. This approach allowed for the precise definition of the value ranges to be explored for each factor, ensuring the robustness and relevance of the experimental design.

The biochar used as a wave absorber was produced by microwave pyrolysis of sawdust at 500 W for 15 min. The centered composite design used consisted of three parts with a total of 17 experiments distributed as follows: a 2^3 factorial design (08 experiments), three experimental points located at the center of the study domain (03 experiments), and axial points (+ α and - α) (6 experiments), which are the experimental points located on the axes of each of the factors and constitute the star design. The central composite design being a response surface methodology, a second-order polynomial regression model was used to relate the bio-oil yield to the studied factors. The equation of the model is presented in Eq. (3).

$$Y_{i} = a_{0} + a_{1}X_{1} + a_{2}X_{2} + a_{3}X_{3} + a_{12}X_{1}X_{2} + a_{13}X_{1}X_{3} + a_{23}X_{2}X_{3} + a_{11}X_{1}^{2} + a_{22}X_{2}^{2} + a_{33}X_{3}^{2} + e$$
(3)

where Y_i is the bio-oil or biochar yield predicted; a_0 is the intercept; a_1 , a_2 , and a_3 are the linear coefficient of the independent variable; a_{11} , a_{22} , and a_{33} are the quadratic coefficients of the independent variable; a_{12} , a_{13} , and a_{23} are the different interaction coefficients between the input factors x_1 , x_2 , and x_3 ; and e is the error of the model.

The CDD results were analyzed using analysis of variance (ANOVA) with a 95% confidence level. The coefficient of determination R^2 , the adjusted coefficient of determination R^2 , and the lack of fit test were used to assess the statistical significance of the regression coefficients and the quality and efficiency of the yield bio-oil model.

Table 1 The experimental domain of factors

Factors	Low level	High level
Microwave power (X_1) (W)	500	650
Irradiation time (X_2) (min)	15	25
Wave absorber (X_3) (%)	10	30

Bio-Oil Characterization

The bio-oil total acid and moisture content were determined according to NF EN 14104 and ASTM 95–83, respectively. The bio-oil heating value was determined using an adiabatic bomb calorie meter (PARR, Instrument Company, Moline, IL, 61,265 USA).

Bio-Oil Analysis Using GC-MS

The composition of the bio-oil sample was determined by gas chromatography and mass spectrometry (GC– MS QP 2010 Plus, Shimadzu) using an Rtx-5 ms column (30 m×0.25 mm ID, 0.25 µm film thickness). The bio-oil samples were diluted by approximately 10% in hexane according to the solvent compatibility in the column, and only 0.4 µl was injected into the GC. The GC oven temperature was increased from 60 °C for 3 min to 100 °C at a rate of 3 °C/min and then to 300 °C at a rate of 5 °C/ min. The final oven temperature of 300 °C was held constant for approximately 5 min. The flow rate of helium gas was maintained at 1.2 ml/min. The MS conditions were as follows: mode electron ionization (EI), ion source temperature 225 °C, ionization energy 70 eV, and a full scan range of 50 to 500.

The compounds that showed more than 90% similarity were identified, and a comparison was made between their individual mass spectra and those obtained from the National Institute of Standards and Technology (NIST).

Results and Discussion

Characteristics of Raw Materials

The results of the immediate analysis and chemical composition of wood sawdust provide valuable insights into its suitability as a feedstock for bio-oil production via pyrolysis. The proximate analysis and chemical composition results of *Triplochiton scleroxylon* sawdust are presented in Table 2. The results presented are based on the analysis of the dried *Triplochiton scleroxylon* sawdust.

With a moisture content of 16.77%, wood sawdust is likely to require pretreatment, such as drying to reduce this moisture content before microwave pyrolysis, thus optimizing the energy efficiency of the process. The high water content of the biomass is a constraint for bio-oil production, according to the work of Westerhof et al. [31]. The water content of biomass is lower than 5% [32].

The low ash content of 2.85% is favorable as it minimizes the formation of solid residues during pyrolysis,

 Table 2 Proximate analysis and chemical composition of dried

 Triplochiton scleroxylon sawdust

Composition	This study	Nzali et al. (2019)
Moisture	$16.77 \pm 0.5\%$	$18.67 \pm 0.06\%$
Ash	$2.85 \pm 0.3\%$	$1.90 \pm 0.58\%$
Volatile matter	$63.23 \pm 2.0\%$	$98.10 \pm 0.06\%$
Extractables	$2.66 \pm 0.5\%$	/
Cellulose	$46.66 \pm 0.8\%$	$46.5 \pm 3.54\%$
Hemicellulose	$30.34 \pm 0.3\%$	$16.2 \pm 1.56\%$
Lignin	$20.34 \pm 0.6\%$	$16.2 \pm 1.56\%$

which could disrupt operations and reduce the quality of the produced bio-oil. The volatile matter represents a significant portion of wood sawdust composition, at 63.23%, indicating that it can readily decompose during pyrolysis to produce volatile compounds, including bio-oil. Additionally, wood sawdust exhibits abundant cellulose composition, with high contents of cellulose (46.66%) and hemicellulose (30.34%), suggesting that it can be effectively converted into sugars and volatile compounds during pyrolysis, thereby contributing to biooil yield production. The cellulose content in Triplochiton scleroxylon sawdust is close to that reported in the literature [27, 28]. The significant difference between hemicellulose and lignin content can be explained by the high fiber content variability depending on the tree's age, origin, and height. Combining these characteristics, it is reasonable to conclude that Triplochiton scleroxylon sawdust holds strong potential as a feedstock for bio-oil production through pyrolysis, offering a promising pathway to valorize this wood by-product into a valuable energy and chemical resource.

Thermogravimetric (TG) Analysis of Triplochiton scleroxylon Sawdust

Thermogravimetric analysis (TGA) of biomass before pyrolysis is used to understand its thermal decomposition behavior under different temperature conditions. Figure 2 presents the results of TGA and DTG of *Triplochiton scleroxylon* sawdust.

The pyrolysis of biomass usually consists of three stages: dehydration and devolatilization, which lead to biochar formation and the slow transformation of the formed biochar [33, 34]. The initial breakdown stage for *Triplochiton scleroxylon* sawdust occurs at < 150 °C and is associated with very little mass loss attributed to the evaporation of water and light volatiles [34]. The main weight loss occurs between 300 and 400 °C, with one distinct DTG peak at 360 °C corresponding to the steep weight loss. This stage is primarily associated with cellulose degradation between 300 and 400 °C [35–37]. Above 400 °C, a slow weight loss was observed, which can be attributed to lignin degradation and the slow transformation of biochar [37].

Kinetic Study of the Pyrolysis of Triplochiton scleroxylon Sawdust

To optimize the bio-oil production, an initial experiment was carried out to determine the optimal duration of operation. One hundred grams (100 g) of biomass was used, and constant microwave power and wave absorber were maintained at 575 W and 20%, respectively. Figure 3 illustrates the impact of irradiation time on bio-oil yield.

The bio-oil yield data as a function of time were fitted to an empirical model that follows a sigmoidal curve, typical of many pyrolysis processes. The fitted equation is as follows:



Fig. 2 TGA and DTG thermograms of *Triplochiton scleroxylon* sawdust



Fig. 3 Kinetic study of pyrolysis of Triplochiton scleroxylon sawdust

$$Y_{Bio-oil}(t) = 27.60(1 - e^{-15.72t}) + 5.63$$
(4)

The results show that the bio-oil yield increases rapidly at the beginning (5 to 15 min) and then stabilizes as time progresses (15 to 35 min). This trend is typical of pyrolysis, where the decomposition of volatile components occurs quickly at first, followed by a phase of reduced production as the more resistant components decompose.

When the irradiation time increased from 5 to 15 min, the bio-oil yield rose sharply from 12.45 to 36.65%. The high value of parameter b (15.72) indicates a fast reaction in the early stages of the process. This corresponds well with the nature of microwave heating, which provides uniform and rapid heating to the biomass [10].

The second part of the curve (15 to 35 min) corresponds to a stable stationary phase, where the yield of bio-oil reaches its maximum. Beyond this point, increasing the time does not significantly impact bio-oil production. The parameter c (5.63) and the stabilization of the yield indicate a limit to the amount of bio-oil that can be produced from the biomass under the given conditions. Thus, extending the irradiation time beyond this optimal period does not enhance bio-oil yield. This suggests that a properly chosen irradiation time can accelerate depolymerization and defragmentation processes, leading to the efficient production of condensable vapors. However, excessive irradiation offers no additional benefits and may unnecessarily increase energy consumption.

Optimization of Bio-Oil Yield

Experimental Models

Table 3 presents the bio-oil and biochar yields obtained using central composite design (CCD) as the experimental design.

Table J Experimental design matrix and the resulting view	Table 3	Experimental	design	matrix and	the resu	lting	vield
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Run	Power (W)	Time (min)	Wave absorber (%)	YBio-oil (%)	Y _{Biochar} (%)
1	500	15	10	41.45	35.89
2	650	15	10	40.02	33.45
3	500	25	10	41.94	33.78
4	650	25	10	40.08	32.7
5	500	15	30	38.22	33.64
6	650	15	30	39.65	33.21
7	500	25	30	39.45	32.56
8	650	25	30	39.34	33.56
9	449	20	20	36.33	35.02
10	701	20	20	38.44	33.05
11	575	12	20	41.77	37.01
12	575	28	20	43.98	35.34
13	575	20	3	40.89	33.24
14	575	20	37	39.26	33.00
15	575	20	20	39.78	32.34
16	575	20	20	39.12	33.02
17	575	20	20	39.09	32.34

The wood sawdust pyrolysis yield through microwave pyrolysis ranges from 36.33 to 43.98% for bio-oil (runs 9 and 12) and from 32.34 to 37.01% for biochar (runs 17 and 11). These results underscore the influence of the studied factors on the yield of the produced bio-oil and biochar. A study by Demirbas and Balat [37] indicated that quick pyrolysis may convert 40–75 weight percent of biomass into bio-oil, which lends support to this finding. The design was generated to evaluate and optimize microwave power, irradiation time, and wave absorber process variables.

A quadratic polynomial equation was proposed for the estimation of bio-oil and biochar yields. The regression equation obtained between the independent variables (encoded), bio-oil, and biochar yields is shown in Eqs. (5) and (6).

$$Y_{Bio-oil} = 39.34 + 0.12X_1 + 0.38X_2 - 0.70X_3 - 0.25X_1X_2 + 0.58X_1X_3 + 0.05X_2X_3 - 0.72X_1^2 + 1.22X_2^2 + 0.23X_3^2$$
(5)

$$Y_{Biochar} = 32.64 - 0.48X_1 - 0.45X_2 - 0.20X_3 + 0.28X_1X_2 + 1.04X_1X_3 + 0.04X_2X_3 + 0.38X_1^2 + 0.48X_2^2 + 0.30X_3^2$$
(6)

where X_1 , X_2 , and X_3 are the microwave power (W), irradiation time (min), and the quantity of wave absorber (%), respectively.

Statistical Analysis of the Models

Analysis of variance (ANOVA) was performed to evaluate the quality of the model, and the *p*-value was used to check it. The ANOVA results for the response surface quadratic polynomial model are summarized in Table 4. In this table, the regression coefficients and significant probabilities of linear X_1 , microwave power; X_2 , irradiation time; and X_3 , absorbent; quadratic $(X_1^2, X_2^2, \text{ and } X_3^2)$; and interaction effects of process variables $(X_1X_2, X_1X_3, \text{ and } X_2X_3)$ are shown. Probability values (*p*-values) < 0.05 indicated a significant effect on the bio-oil or biochar yields, while values greater than 0.05 indicated that the model terms were not significant.

The regression coefficients (Table 4) show that the linear effects $(X_1, X_2, \text{ and } X_3)$ are all significant at the 0.05 significance level except X_1 and X_3 for bio-oil and biochar yields, respectively. The quadratic effect, microwave power (X_1*X_1) , and irradiation time (X_2*X_2) were regarded as the most significant terms in the bio-oil production model because of the lower values of *p*-value. These terms are not significant for the biochar production model. As for the interaction terms, only the X_1*X_3 interaction is significant.

After fitting the regression models, the results show that the coefficients of determination R^2 are 0.92 for the bio-oil yield and 0.91 for the biochar yield, respectively. These high values of R^2 indicate that the fitted models explain approximately 92% and 91% of the total variance in the corresponding experimental data. Additionally, the adjusted coefficients of determination (R^2 adjusted) for the bio-oil and biochar yields are 0.83 and 0.87, respectively. These values confirm that the models effectively capture the variation in the experimental data, accounting for the number of independent variables in

Table 4 Polynomial model coefficients and statistical analysis

	Y _{Bio-oil}		Y _{Biochar}		
	Coeff	p-value	Coeff	<i>p</i> -value	
Model	39.339	0.000 ^a	32.636	0.000^{a}	
Linear					
X_1	0.116	0.600 ^b	-0.477	0.070^{a}	
X_2	0.380	0.114 ^b	-0.450	0.084 ^b	
<i>X</i> ₃	-0.701	0.013 ^a	-0.201	0.398 ^b	
Interaction	18				
$X_1 * X_2$	-0.246	0.401 ^b	0.282	0.289 ^b	
$X_1 * X_3$	0.576	0.075^{a}	1.038	0.004 ^a	
$X_2 * X_3$	0.046	0.871 ^b	0.038	0.882 ^b	
Quadratic					
$X_1 * X_1$	-0.719	0.017^{a}	0.380	0.234 ^b	
$X_2 * X_2$	1.222	0.001 ^a	0.480	0.144 ^b	
<i>X</i> ₃ * <i>X</i> ₃	0.232	0.350 ^b	0.298	0.342 ^b	

Significant: ${}^{a}p < 0.05$; non-significant: ${}^{b}p > 0.05$

each model. Thus, the factors included in the models, along with their second-order interactions, are significantly related to the observed yields in microwave pyrolysis experiments, for both bio-oil and biochar production.

The refitted models of the bio-oil and biochar yield are written as follows (Eqs. (7) and (8)):

$Y_{Bio-oil} = 39.34 + 0.12X_1 - 0.70X_3 + 0.58X_1X_3 - 0.72X_1^2 - 0.72X_1^2$	$+ 1.22X_2^2$
	(7)
$Y_{Biochar} = 32.64 - 0.48X_1 + 1.04X_1X_3$	(8)

Influence of the Parameters on the Bio-Oil Yield and Optimal Conditions

Figure 4 presents the response surface and the contour plots illustrating the relationships between the independent and dependent variables for various fixed parameters.

bio-oil yield factor interactions.

Figure 4a illustrates the interaction effects between the wave absorber and microwave power. This indicates that at high microwave power, the bio-oil yield increases linearly with decreasing wave absorber but decreases with increasing wave absorber. Moreover, high microwave power can quickly increase the upper and middle biomass temperatures to pyrolysis conditions, demonstrating a fast pyrolysis system [13]. The decrease in bio-oil yield with increasing wave absorber at low microwave power is mainly due to the self-heating of the absorber by an insufficient amount of microwave energy [15]. From Fig. 4b, the bio-oil yield is influenced by the microwave power and time interaction. The contour plot (Fig. 4f) shows several optimal conditions. For irradiation times greater than 26 min, we obtain an efficiency of 41%, while for irradiation times longer than 28 min, there is a maximum bio-oil yield of 43% for a range of powers ranging from 500 to 675 W. An increase in microwave power increases the bio-oil yield because increasing microwave power leads to a rise in the power density [38]. It has been reported that for short irradiation time, the pyrolysis process may fail to proceed, resulting in a reduced bio-oil yield [39]. The elevated power of microwave irradiation was shown to be more selective in favor of the bio-oil in the lower layer.

Optimizing the mathematical model of the bio-oil yield equation based on the studied factors yields a maximum bio-oil yield of 44.82% under the following conditions: microwave power of 576 W, irradiation time of 28 min, and wave absorber of 3.18%.

Physicochemical Properties of Bio-Oil

Table 5 presents the physicochemical characterization results on the bio-oil produced under the optimal pyrolysis conditions.





The characterization results reveal that the bio-oil exhibits an acidic pH of 4.6, attributable to organic acids. The most widely used value to indicate the mean pH of bio-oil is 2.5, typically the pH of bio-oil obtained from wood pyrolysis [40]. The total acid number is measured at 47 mg KOH/g of bio-oil, suggesting a significant acidity that may influence its stability and oxidation potential [41]. Sınağ et al. [42] reported that hemicellulose and lignin degradation during pyrolysis may lead to a high concentration of acidic chemicals. The water content of the bio-oil was 25%; during

 Table 5
 Physicochemical properties of bio-oil

	Value	Unit
pН	4.6 ± 0.2	
Total acid number	47 ± 2.3	mg KOH/g bio-oil
Water content	25 ± 2.1	%
Heating value—bomb calorimeter	19.17 ± 0.6	MJ/kg

Table 6Products identifiedin bio-oil from Triplochitonscleroxylon sawdust usingGC-MS

Retention time (min)	% area	Compounds	Molecular formula
3.327	3.58	1,4-Butanediol, 2,3-bis(methylene)-	C ₆ H ₁₀ O ₂
4.431	6.16	3-Methyl-2-cyclopenten-1-one	C ₆ H ₈ O
5.062	13.44	Phenol	C ₆ H ₆ O
7.892	3.41	Phenol, 2-methyl-	C ₇ H ₈ O
8.037	18.65	Phenol, 2-methoxy-	$C_7H_8O_2$
9.161	1.17	3-Ethyl-2-hydroxy-2-cyclopenten-1-one	$C_7 H_{10} O_2$
11.828	5.41	Phenol, 2-methoxy-4-methyl	$C_8H_{10}O_2$
15.275	1.75	1-Undecene, 4-methyl-	$C_{12}H_{24}$
17.554	0.63	3,4-Hexanediol, 2,5-dimethyl-	$C_8H_{18}O_2$
17.887	1.66	Benzaldehyde, 3-[4-(1,1-dimethylethyl) phenoxy]-	$C_{17}H_{10}O_2$
18.382	17.09	Phenol, 2,6-dimethoxy-	$C_8H_{10}O_3$
19.847	0.74	Tetradecane	$C_{14}H_{30}$
21.485	10.24	1,2,4-Trimethoxybenzene	$C_9H_{12}O_3$
22.591	1.18	Ethanone, 1-(4-hydroxy-3-methoxyphenyl)	$C_9H_{10}O_3$
22.68	1.3	Dodecane, 2,6,11-trimethyl-	C ₁₅ H ₃₂
23.701	2.65	3,4-Dimethoxy-5-hydroxybenzaldehyde	$C_9H_{10}O_4$
23.809	2.96	2-Propanone, 1-(4-hydroxy-3-methoxyphenyl)-	$C_{10}H_{12}O_3$
25.411	1.5	Hexadecane	$C_{16}H_{34}$
25.664	0.75	5-Isopropyl-3-methoxy-2-methylbenzo-1,4-quinone	$C_{11}H_{14}O_3$
28.92	1.2	Methoxyacetic acid, 4-tridecyl ester	C ₁₆ H ₃₂ O ₃
29.555	1.1	2-Nonyl-1-ol, diethyl acetal	$C_{13}H_{24}O_2$
29.935	1.19	Methoxyacetic acid, 3-tetradecyl ester	$C_{17}H_{34}O_3$
30.118	1.21	Methoxyacetic acid, 2-tetradecyl ester	C ₁₇ H ₃ O ₃
32.413	1.18	2-Methyltetracosane	C ₂₅ H ₅₂

pyrolysis, the lignocellulosic biomass lost free water, which was released by evaporation, and the reaction water resulting from the decomposition of biopolymers, thus favoring a high water content. The variation in water content is 15–30% for pyrolysis condensable vapor, depending on the feedstock and process conditions [43]. A high water content may require

additional drying or purification steps to enhance its quality. However, despite these characteristics, the bio-oil displays a heating value of 19.17 MJ/kg, nearly half that of crude or heavy fuel oil. Bio-oil contains a lower proportion of carbon and hydrogen, with higher heating values [44]. The reason for this reduced heating value is that bio-oil contains



Fig. 5 Total ion chromatogram of *Triplochiton scleroxylon* sawdust bio-oil

oxygenated molecules. Wang et al. [35] performed a pyrolysis experiment on corn straw in a fluidized bed and reported that the calorific value of bio-oil was 15–17 MJ/kg.

GC-MS Analysis of Bio-Oil

Bio-oil is dark brown and contains hundreds of organic compounds, such as acids, alcohols, ketones, aldehydes, phenols, ethers, esters, sugars, furans, alkenes, nitrogen compounds, and miscellaneous oxygenates [45], as well as solid particles [46, 47]. GC–MS analysis was subsequently conducted to determine the chemical composition of the bio-oil. GC–MS analysis of bio-oil derived from the pyrolysis of *Triplochiton scleroxylon* sawdust revealed a significant variety of chemical components (Table 6). The spectra obtained during GC– MS analysis are presented in Fig. 5.

This study analyzed only substances with peak areas greater than 0.5%, disregarding those with lower peak areas. The compounds identified by GC/MS were alkanes (13.90%), esters (5.88%), alcohols (1.10%), and phenolic compounds (58%) of low and high molecular weights. The main phenolic components in the bio-oil obtained were (18, 65%) phenol, 2-methoxy-, (17,09%) phenol, 2,6-dimethoxy-, and (13%) phenol. Oxygenated aromatic compounds such as phenols are commonly observed in bio-oil. Phenolic compounds found in bio-oils are composed of both simple phenols consisting chiefly of a single substituted phenolic ring with alcohol, aldehyde, or carboxylic acid groups and oligomeric polyphenols having multiple phenol structural units, each of which is a product of lignin decomposition [48]. A greater number of bio-oil phenolic compounds enhances biooil's HHV [49]. Phenol and its derivatives have applications in various industries, including fine chemicals, medicines, food processing, and resin manufacturing.

Alcohols and esters, although present in smaller quantities, also contribute to the energy value and chemical properties of the bio-oil. Alcohols can be used as solvents and chemical reagents, while esters are valuable for their aromatic properties and potential as biofuels [50].

Alkanes, though in minority, add to the calorific value of the bio-oil and can be used as fuels or lubricants [51].

Conclusion

The aim of this study was to investigate the production of bio-oil through microwave pyrolysis of *Triplochiton scler*oxylon sawdust. After determining the chemical and thermal characteristics of *Triplochiton scleroxylon* sawdust, optimization of bio-oil production through microwave pyrolysis using a central composite design was conducted. The three factors studied were microwave power (X_1) , irradiation time (X_2) , and amount of wave absorber (X_3) . Finally, the bio-oil produced under optimal conditions was characterized by GC-MS. The characterization results showed that the biomass studied exhibited good characteristics that could be valorized in pyrolysis for bio-oil production. The bio-oil yield is greatly impacted by the wave absorber as well as the quadratic effect of microwave power and irradiation time. The optimal yield (44.82%) of bio-oil production through microwave pyrolysis was obtained under the following optimal conditions: microwave power of 576 W, irradiation time of 28 min, and wave absorber quantity of 3.81%. The produced bio-oil contained a water content of 25%, an acid content of $47 \pm 2 \text{ mg KOH/g of bio-oil}$, and a pH of 4.6 ± 0.7 . The molecular composition analysis of the bio-oil by GC-MS revealed that the bio-oil obtained under optimal conditions was a mixture of alkanes, esters, alcohols, ketones, and phenolic compounds. These various compounds are very reactive and can alter the physicochemical properties of the bio-oil. Additional research on the aging of Triplochiton scleroxylon sawdust bio-oil is essential to assess its long-term stability and optimize its industrial application.

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Author Contribution The methodology and writing of the manuscript were performed by Badza Kodami and Kom Regonne Raïssa. Tsatsop Tsague Roli Karole, Ze Bilo'o Philemon, and Ngassoum Martin Benoit analyzed the data. After reading this draft of the manuscript, all the authors provided their approval.

Data Availability Upon reasonable request, the corresponding author will make the datasets used in the current work public.

Declarations

Competing Interests The authors declare no competing interests.

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