SPECIAL ARTICLE

New standards for phantom image quality and SUV harmonization range for multicenter oncology PET studies

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Abstract

Not only visual interpretation for lesion detection, staging, and characterization, but also quantitative treatment response assessment are key roles for ${}^{18}F$ -FDG PET in oncology. In multicenter oncology PET studies, image quality standardization and SUV harmonization are essential to obtain reliable study outcomes. Standards for image quality and SUV harmonization range should be regularly updated according to progress in scanner performance. Accordingly, the frst aim of this study was to propose new image quality reference levels to ensure small lesion detectability. The second aim was to propose a new SUV harmonization range and an image noise criterion to minimize the inter-scanner and intra-scanner SUV variabilities. We collected a total of 37 patterns of images from 23 recent PET/CT scanner models using the NEMA NU2 image quality phantom. PET images with various acquisition durations of 30–300 s and 1800 s were analyzed visually and quantitatively to derive visual detectability scores of the 10-mm-diameter hot sphere, noise-equivalent count (NEC_{phantom}), 10-mm sphere contrast ($Q_{H,10\text{ mm}}$), background variability ($N_{10\text{ mm}}$), contrast-to-noise ratio ($Q_{H,10\text{ mm}}/N_{10\text{ mm}}$), image noise level (CV_{BG}), and SUVmax and SUVpeak for hot spheres (10–37 mm diameters). We calculated a reference level for each image quality metric, so that the 10-mm sphere can be visually detected. The SUV harmonization range and the image noise criterion were proposed with consideration of overshoot due to point-spread function (PSF) reconstruction. We proposed image quality reference levels as follows: $Q_{H,10\text{ mm}}/N_{10\text{ mm}} \geq 2.5$ and $CV_{BG} \leq 14.1\%$. The 10th–90th percentiles in the SUV distributions were defined as the new SUV harmonization range. $CV_{BG} \le 10\%$ was proposed as the image noise criterion, because the intra-scanner SUV variability significantly depended on CV_{BG} . We proposed new image quality reference levels to ensure small lesion detectability. A new SUV harmonization range (in which PSF reconstruction is applicable) and the image noise criterion were also proposed for minimizing the SUV variabilities. Our proposed new standards will facilitate image quality standardization and SUV harmonization of multicenter oncology PET studies. The reliability of multicenter oncology PET studies will be improved by satisfying the new standards.

Keywords PET · Image quality · SUV · Standardization · Harmonization

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Introduction

Whole-body ^{18}F -fluorodeoxyglucose (FDG) PET imaging has been widely used in the management of various malignant cancers [[1](#page-14-0)[–3](#page-14-1)]. Not only lesion detection, staging, and characterization, but also therapy response assessment are key roles for FDG PET in oncology [[4\]](#page-14-2). With the advent of molecular targeted therapy and immunotherapy, metabolic activity of tumors is frequently assessed by quantitative FDG PET imaging. FDG PET has become a *quantitative* imaging biomarker, moving beyond a *qualitative* functional imaging tool $[5, 6]$ $[5, 6]$ $[5, 6]$ $[5, 6]$.

For measuring responses to therapy by FDG PET, major methodologies such as the EORTC criteria and PERCIST have been proposed [[7,](#page-14-5) [8](#page-14-6)]. In these methodologies, tumor response is assessed by visual interpretation as well as percentage change in standardized uptake values (SUVs), and then classifed into the following four defnitions: complete metabolic response (CMR), partial metabolic response (PMR), stable metabolic disease (SMD), and progressive metabolic disease (PMD). In this manner, maximum and peak SUVs (SUVmax, SUVpeak) and SUVs normalized by lean body mass (SULs) have been used as quantitative markers for primary and secondary endpoints in FDG PET studies and trials in oncology [\[9](#page-14-7)[–11](#page-14-8)].

However, PET image quality and quantitative accuracy are considerably afected by numerous factors such as injection activity, uptake duration, subject body size, scanner specifications, and image reconstruction parameters [\[12,](#page-14-9) [13](#page-14-10)]. Figure [1](#page-1-0) overviews the factors afecting diagnostic accuracy in FDG PET. Small lesion detectability and tumor SUVs are easily made variable owing to these many factors. This variability may not have a signifcant impact on results in the case of a single-scanner study. In multicenter studies using multiple scanners, however, the inter-scanner variability might seriously degrade the reliability of the study outcomes [\[14](#page-14-11)]. Therefore, in multicenter oncology FDG PET studies, imaging protocols and image characteristics should be verifed and standardized using an appropriate phantom before starting the study. As stated by Boellaard [\[12\]](#page-14-9), the required level of standardization depends on the intended use of FDG PET. When PET is used for visual interpretation such as lesion detection and characterization, image quality should be verifed and standardized to ensure detectability of small lesions. On the other hand, more strict standards are required for quantitative PET. When using lesion SUVs to

measure responses to certain therapies [\[8](#page-14-6)], harmonization of SUVs is essential to minimize the inter-scanner variability in SUVs [\[15](#page-14-12)]. Groups led by Kinahan have reported that reducing variability to measure true metabolic change can greatly reduce the required sample size and study costs [[16](#page-14-13), [17](#page-14-14)]. Therefore, image quality standardization and SUV harmonization are essential to improve the reliability of multicenter oncology PET studies.

Motivated by this issue, several organizations such as EANM/EARL, RSNA/QIBA, ACR/ACRIN, and SNMMI/ CTN have provided their own criteria for optimizing image quality as well as reducing SUV variability [[18](#page-14-15)–[26](#page-14-16)]. In Japan, the Japanese Society of Nuclear Medicine (JSNM) provides the standard PET imaging protocol and phantom test procedures with the NEMA NU2 image quality phantom (NEMA body phantom) [[27](#page-15-0), [28\]](#page-15-1). The JSNM presents image quality reference levels and an SUV harmonization range for each sphere of the phantom (10–37 mm diameters). However, the reference levels and specifed range were determined by the phantom data that had been acquired in the early 2010s with the PET scanners available at that time [[29](#page-15-2)]. In the meantime, clinical PET scanner performance has been improved by recent novel technologies such as the point-spread function (PSF) modeling [[30](#page-15-3), [31\]](#page-15-4), time-of-fight (TOF) measurements [[32,](#page-15-5) [33](#page-15-6)], and the penalized likelihood reconstruction algorithm [[34\]](#page-15-7). In particular, TOF coincidence timing resolution has been greatly improved by replacing the conventional photomultiplier tube (PMT) with a newer silicon photo-multiplier (SiPM) [[35](#page-15-8)[–38\]](#page-15-9). With such new technologies, recent PET scanners can visualize small spheres with higher SUVs (a smaller partial volume effect). Because their SUVmax recovery curves often exceed the upper range, downsmoothing is required to satisfy the current

Fig. 1 Factors affecting the diagnostic accuracy of FDG PET in oncology

range. Although downsmoothing of the images is a simple way to harmonize, it spoils the image contrast and may degrade the visual detectability of small lesions. To adapt to advanced PET scanners with better performance, image quality reference levels and the range for SUVmax should be updated accordingly [\[12\]](#page-14-9). Also, a harmonization range for SUVpeak should be established, because this term has been widely used in many clinical studies [\[12,](#page-14-9) [39](#page-15-10)[–42\]](#page-15-11).

In addition to SUV harmonization (minimizing the *inter-scanner* variability), image noise levels should be lowered to reduce the *intra-scanner* variability. Increasing image noise levels (e.g., short scan duration) would provide a positive bias for SUVs $[43]$. A sufficient scan duration is needed to reduce uncertainties in SUV measurements as much as possible [[44](#page-15-13)]. The relationship between SUV variability and image noise levels should be investigated in detail to establish reasonable criteria for image noise levels. The combination of SUV harmonization and image noise management can lead to signifcant improvement in the value and reliability of quantitative FDG PET studies (Fig. [2](#page-2-0)).

Motivated by these backgrounds, we investigated image quality and SUV variability in hot spheres of almost all recent PET/CT scanner models using an image quality phantom. The frst aim of this study was to propose new image quality reference levels with a focus on 10 mm sphere detectability. The second aim was to propose a new SUV harmonization range and an image noise criterion for minimizing the inter-scanner and intra-scanner SUV variabilities.

Fig. 2 Signifcance of SUV harmonization and image noise management in multicenter quantitative PET studies

Materials and methods

PET/CT scanners

Table [1](#page-3-0) lists the PET/CT scanner models and image reconstruction parameters used in this study. Detailed scanner specifcations and correction methods are summarized in Supplemental Table 1 [\[45](#page-15-14)[–61](#page-16-0)]. We evaluated the 23 scanner models (16 PMT-based scanners and 7 SiPM-based scanners) used at 19 clinical sites. Phantom data were acquired from November 2018 to May 2020. This study did not include human data or any personal information.

Phantom experiments

Phantom measurements were performed according to the JSNM phantom test procedures [\[27\]](#page-15-0). The NEMA NU2 image quality phantom (NEMA body phantom) was used for all evaluations. We provided the phantom test procedure manual to all sites, and we visited several sites and supported the phantom test, if necessary. The phantom contains six spheres, having diameters of 10, 13, 17, 22, 28, and 37 mm. All spheres were filled with 18 F-FDG solutions, so that the sphere-to-background activity ratio was 4. The activity concentration in the background area was $2.53 \pm 0.13 \ (\pm 5\%)$ kBq/mL, which was determined by the following equation:

$$
A_x = \frac{a}{60} \times \exp\left(\frac{-60}{109.8} \times \ln(2)\right) \times S \text{ [kBq/mL]},\tag{1}
$$

where A_x (kBq/mL) is the activity concentration in the background area, *a* (MBq) is the assumed injection activity for 60-kg subjects, and *S* is the assumed specifc gravity of a human body, that is 1.0 (g/mL). Since the assumed injection dose was 3.7 MBq/kg in this study, *a* was 222 MBq (3.7×60) . The patient's weight section $(0010, 1030)$ of the DICOM header was flled with the phantom background volume, so that the true SUV was 1.00 in the background area.

Data acquisition and image reconstruction

Emission data were acquired for 1800s in list mode. PET images were reconstructed with various acquisition durations of 30, 60, 90, 120, 150, 180, 210, 240, 270, 300, and 1800s. For each acquisition duration except 1800s, three image datasets were reconstructed by changing the data start time of 0, 60, and 120 s. Table [1](#page-3-0) shows the image reconstruction parameter, which is the setting for clinical whole-body FDG PET imaging used at each site. For the scanner models with PSF reconstruction, both PET images were reconstructed with and without PSF modeling. A total of 37 patterns of images were obtained. In the data analyses

described below, the data were classifed into four groups: overall (*n*=37), TOF+PSF (*n*=17), TOF (*n*=15), and PSF $(n=5)$.

diameter were placed over the background area [[63](#page-16-2)]. The ROIs were also placed on the slices ± 1 and ± 2 cm away from the central slice (60 ROIs in total). The $\text{SUV}_{\text{B,ave}}$ was calculated by the following equation:

Average SUV in the background area (SUV_{B.ave})

To confrm the quantitative accuracy of data, we examined the average SUV in the background area $(SUV_{B,ave})$ on PET images with 1800-s acquisition. Image analysis was performed with the PETquactIE Ver. 3 software (Nihon Medi-Physics Co., Ltd) [\[62](#page-16-1)]. On the axial slice of the sphere center, 12 circular regions-of-interest (ROIs) with a 37-mm

$$
SUV_{B,ave} = \frac{\sum_{k=1}^{K} SUV_{B,37 \text{ mm},k}}{K},
$$
 (2)

where $\text{SUV}_{\text{B.37 mm}}$ is the average SUV for the 37-mm ROIs and K is the number of ROIs, that is 60. An acceptable range of the $\text{SUV}_{\text{B,ave}}$ was defined as 0.95–1.05. When the $\text{SUV}_{\text{B,ave}}$ did not meet this acceptable range, re-testing

was done after cross calibration and, if necessary, scanner maintenance.

Part I: image quality with a focus on 10 mm sphere detectability

Visual detectability score

Detectability of the 10-mm-diameter hot sphere was visually assessed by fve nuclear medicine technologists in a 3-step scale (0, not visualized; 1, visualized, but similar hot spots are observed; and 2, identifable). The VOX-BASE/ MANAGER (J-MAC SYSTEM, INC., Japan) was used to display PET images using an inverted gray scale with an upper level of 4 and a lower level of 0 (SUV-scaled). The score was averaged across the three image sets and then averaged across the fve raters. A score of 1.5 was defned as an acceptable level (i.e., the 10 mm hot sphere can be detected by half or more of the raters) [[29](#page-15-2)].

NECphantom

To examine coincidence count data quality, the noise-equivalent count for phantom (NEC_{phantom}) was calculated by the following equations [[29,](#page-15-2) [64,](#page-16-3) [65\]](#page-16-4):

$$
NEC_{\text{phantom}} = (1 - SF)^2 \frac{(T + S)^2}{(T + S) + (1 + k)fR}
$$
 [Mcounts] (3)

$$
f = \frac{S_a}{\pi r^2},\tag{4}
$$

where SF represents scatter fraction, and *T*, *S*, and *R* are true, scatter and random coincidence counts. *T*+*S* was calculated by subtracting estimated random coincidence counts (*R*) from prompt coincidence counts $(T+S+R)$. *k* is a random scaling factor, depending on the random correction method used $[66]$. We simply set $k=1$ for a delayed coincidencebased method, and $k=0$ for a singles-based method. f is the ratio of object size to the transaxial field-of-view, S_a is the cross-sectional area of the phantom, and *r* is the radius of the detector ring. The scatter fraction (SF) for each scanner, according to NEMA NU2 standards, is shown in Supplemental Table 1. The SF values were obtained from previous publications or scanner specifcation sheets or measured at the clinical site.

Image quality [10-mm-sphere contrast (Q_{H,10 mm}), background variability (*N***10 mm), and image noise level** (CV_{BG})

For image quality assessment, we evaluated the contrast for the 10 mm hot sphere, background variability and image

noise level in the background area using the PETquactIE Ver.3 software [[62\]](#page-16-1). On the axial slice of the sphere center, we placed a circular ROI on the 10 mm sphere. In addition, we placed twelve 10-mm-diameter circular ROIs on the background area on the slice of the sphere center and on slices ± 1 cm and ± 2 cm away from the central slice (60 ROIs in total). The percent contrast for the 10 mm hot sphere $(Q_{H,10 \text{ mm}})$ was calculated as follows:

$$
Q_{\text{H},10\,\text{mm}} = \frac{C_{\text{H},10\,\text{mm}}/C_{\text{B},10\,\text{mm}} - 1}{a_{\text{H}}/a_{\text{B}} - 1} \times 100\,\text{(%)},\tag{5}
$$

where $C_{\text{H,10 mm}}$ and $C_{\text{B,10 mm}}$ are the average activity in the ROI for the 10 mm sphere and the average activity in all the background 10-mm-diameter ROIs, respectively. a_H/a_B is the activity concentration ratio between the hot spheres and the background. The percent background variability $(N_{10 \text{ mm}})$ for the 10 mm circular ROIs was calculated as follows:

$$
N_{10\,\text{mm}} = \frac{\text{SD}_{10\,\text{mm}}}{C_{\text{B,10\,\text{mm}}}} \times 100\,\text{(\%)}
$$
\n(6)

$$
SD_{10\text{ mm}} = \sqrt{\frac{\sum_{k=1}^{K} (C_{b,10\text{ mm},k} - C_{B,10\text{ mm}})^2}{K - 1}}, K = 60, \quad (7)
$$

where $SD_{10 \text{ mm}}$ is the standard deviation of the mean activity for the background 60 ROIs. For image noise assessment, we placed 37-mm-diameter circular ROIs on the background area in the same manner as for the background variability assessment (60 ROIs). The coefficient of variation on the background area (CV_{BG}) (image noise levels) was calculated by the following equation:

$$
CV_{BG} = \text{mean of} \left(\frac{SD_{37 \text{ mm}}}{C_{B,37 \text{ mm}}} \times 100 \right) [\%], [n = 60], \tag{8}
$$

where $SD_{37 \text{ mm}}$ and $C_{B,37 \text{ mm}}$ are the standard deviation and average of the activity in each 37-mm-diameter ROI, respectively. The $Q_{H,10 \text{ mm}}$, $N_{10 \text{ mm}}$ and CV_{BG} were measured and averaged by fve nuclear medicine technologists.

Investigation of image quality reference levels allowing the 10 mm sphere to be visible

The relationships between each image quality metric and visual detectability score were examined to explore an appropriate image quality level for 10 mm sphere detection. The NEC_{phantom}, $Q_{H,10 \text{ mm}}$, $N_{10 \text{ mm}}$, $Q_{H,10 \text{ mm}}/N_{10 \text{ mm}}$ CV_{BG} , and visual detectability score are shown as a function of acquisition duration (30–300 s). As mentioned earlier, a visual detectability score of 1.5 was defned as an acceptable level. Figure [3](#page-5-0) shows the workfow to determine a reference level for each image quality metric. For

Fig. 3 The two-step workflow to determine a reference level for each image quality metric

each image quality metric and each dataset, we measured a 10-mm-sphere-detectable value so as to achieve the visual detectability score of 1.5 (Fig. [3,](#page-5-0) step 1). For all data, the acquisition duration corresponding to the visual detectability score of 1.5 was calculated by linear interpolation between the nearest data. If the visual detectability score was higher than 1.5 at the minimum acquisition duration of 30 s, the data with the acquisition duration of 30 s were used as the 10-mm-sphere-detectable value. Subsequently, the reference level for each image quality metric (NEC_{phantom}, $N_{10 \text{ mm}}, Q_{\text{H},10 \text{ mm}}/N_{10 \text{ mm}}$ and CV_{BG}) was calculated (Fig. [3,](#page-5-0) step 2). The reference level was defned as the median for all 10-mm-sphere-detectable values.

Inter‑rater variability in each image quality metric

To evaluate the inter-rater variability in $Q_{H,10 \text{ mm}}$, $N_{10 \text{ mm}}$ and CV_{BG} , we calculated the respective coefficient of variation across fve raters (*inter-rater variability*) as follows:

Inter-rate
rrariantly =
$$
\frac{\sigma}{\mu} \times 100
$$
 (%), (9)

where σ and μ are the standard deviation and mean of the measurement values, respectively. To remove the effect of statistical noise, the PET images with 300 s acquisition were used for this evaluation.

Part II: SUV variability

SUVs of hot spheres

On PET images with 1800-s acquisition, SUVmax and SUVpeak for the hot spheres were measured using PETquactIE Ver. 3 and RAVAT, respectively (Nihon Medi-Physics Co., Ltd.) [[15](#page-14-12), [62\]](#page-16-1). To measure SUV max for each sphere, a circular ROI was placed with a diameter equal to the inner diameter of the sphere. To measure SUVpeak for each sphere, a volume-of-interest (VOI) was placed, so that the VOI covered the whole uptake. The SUVpeak was defned as the average value within a 1 mL spherical VOI (12-mm-diameter) that was placed so as to maximize the average SUV [[18\]](#page-14-15). Considering this defnition, we did not measure the SUVpeak of the 10-mm sphere. When showing recovery coefficient curves, the SUVs were normalized by the true value of 4.

SUV harmonization range

SUVs of the hot spheres among all images with 1800-s acquisition $(n=37)$ were investigated for all-size spheres. To investigate feasible lower and upper limits, 0–30th percentiles and 70th–100th percentiles were calculated in a ffth percentile step. On PET images with PSF reconstruction, the SUVs of 13–22 mm spheres were often overestimated by edge artifact [\[67](#page-16-6), [68\]](#page-16-7). Here, the maximum overshoot rate in SUVs (MOR) was calculated by the following equation:

$$
MOR = \frac{SUV_i - SUV_{37 \text{ mm}}}{SUV_{37 \text{ mm}}} \times 100\%,\tag{10}
$$

where SUV_i is the SUV of the *i*-mm diameter sphere that shows the highest SUV among 13–22 mm spheres, and $\text{SUV}_{37 \text{ mm}}$ is the SUV of the 37-mm-diameter sphere. Based on these data, we investigated a feasible SUV harmonization range. The upper limit was determined, so that the MOR was lower than 5%. For the lower limit, we considered that it should be lower than the true SUV of 4 for all spheres.

Relationships between SUVs of hot spheres and image noise levels (CV_{RG})

On PET images with 30–300 s acquisition, we investigated relationships between SUVs of the hot spheres and image noise levels. In this evaluation, SUVmax of the hot spheres was measured using spherical VOIs that sufficiently covered the whole uptake, assuming realistic tumor uptake measurements. Each SUV of the hot spheres on PET images with 1800-s acquisition was defned as a reference, because the images were in low noise conditions. Then, on PET images with 30–300 s acquisition, relative diferences of SUVs were plotted as a function of CV_{BG} . The measurement procedure of the CV_{BG} was described above (Eq. [8\)](#page-4-0). The relative differences of SUVs (RD_{SUV}) were calculated by the following equation:

$$
RD_{SUV} = \frac{SUV_i - SUV_{i,ref}}{SUV_{i,ref}} \times 100\%,\tag{11}
$$

where SUV_i is the SUV of the *i*-mm diameter sphere on each PET image and SUV*i*,ref is the SUV of the *i*-mm-diameter sphere on PET images with 1800-s acquisition. The RD_{SUV} was calculated for SUVmax and SUVpeak. To investigate the effect of the uptake volume, the RD_{SUV} values were classifed into two groups based on the sphere diameter (diameter: <20 mm and \geq 20 mm). This was based on the recommendation by the QIBA and PERCIST that the minimum lesion size was 2 cm in diameter for the target lesion at the baseline [[8](#page-14-6), [18](#page-14-15)].

Statistical analysis

All statistical analyses were performed with EZR (Saitama Medical Center, Jichi Medical University, Saitama, Japan) $[69]$ $[69]$, which is a graphical user interface for R (The R Foundation for Statistical Computing, Vienna, Austria). Comparisons of values between two groups were performed with the Mann–Whitney *U* test. Comparisons of values among three or more groups were performed using the Kruskal–Wallis test, followed by the Steel–Dwass pair-wise multiple comparison test. Spearman's correlation test was used to investigate the correlation of each image quality metric with the visual detectability score. Correlations between RD_{SUV} and CV_{BG} were examined with Pearson's correlation test. In all analyses, $P < 0.05$ was defined as statistically significant.

Results

Average SUV in the background area (SUV_{B.ave})

The mean \pm SD of the SUV_{B,ave} was 1.00 ± 0.03 and all values were within 0.95–1.05. Supplemental Fig. 1 shows $\text{SUV}_{\text{B.ave}}$ for all scanner models. There was no significant difference among reconstruction algorithms $(P=0.56)$.

Part I: image quality

Figure [4](#page-7-0) shows PET images with 120-s acquisition, which were reconstructed with clinical settings. There were no artifacts in any images, but large diferences were found in visual contrasts of the smallest 10 mm sphere among scanners. Figure [5](#page-7-1) shows NEC_{phantom}, $Q_{H,10 \text{ mm}}$, $N_{10 \text{ mm}}$, $Q_{H,10 \text{ mm}}/N_{10 \text{ mm}}$, CV_{BG} and visual detectability score as a function of scan duration. The NECphantom, *Q*H,10 mm/*N*10 mm, and visual detectability score increased with acquisition duration, while $N_{10 \text{ mm}}$ and CV_{BG} decreased with it. The $Q_{\text{H,10 mm}}$ did not correlate with acquisition duration.

Figure [6](#page-8-0) shows distributions of 10-mm-sphere-detectable values (i.e., corresponding to visual detectability score $=1.5$) for NEC_{phantom}, $N_{10 \text{ mm}}, Q_{H,10 \text{ mm}}/N_{10 \text{ mm}}$ and CV_{BG}. The data were classifed into four groups by image reconstruction methods as follows: Overall $(n=37)$, TOF+PSF $(n=17)$, TOF $(n=15)$, and PSF $(n=5)$. The medians [min, max] of the 10-mm-sphere-detectable values were 3.2 [0.5, 6.8] for NEC_{phantom}, 10.6 [7.3, 19.6] for *N*_{10 mm}, 2.5 [0.3, 3.5] for $Q_{\text{H,10 mm}}/N_{10 \text{ mm}}$, and 14.1% [8.8, 33.5] for CV_{BG}. For $NEC_{phantom}$ and $N_{10 mm}$, significant differences were observed in the 10-mm-sphere-detectable values among the three groups. For more detailed information, the relationships between each image quality metric and visual detectability score are shown in the supplemental data (Supplemental Figs. 2–5). Each image quality metric was signifcantly correlated with the visual detectability score $(P<0.001)$ (Supplemental Table 2).

Medians [min, max] of the inter-rater variability in $Q_{\text{H,10 mm}}$, $N_{10 \text{ mm}}$ and CV_{BG} were 4.0 [1.0, 9.4], 5.6 [2.1, 13.3], and 0.8 [0.3, 5.6], respectively (Fig. [7](#page-8-1)). Inter-rater variability was significantly lower for CV_{BG} compared to $Q_{\text{H,10 mm}}$ and $N_{10 mm}$ (*P* < 0.001).

Fig. 4 PET images obtained with 120-s acquisition, which were reconstructed with the clinical settings at each site. For the scanners with PSF reconstruction, the PET images reconstructed with

PSF modeling are shown. They are displayed with an upper level of $SUV=4$, which equals the activity concentration of the hot spheres, and a lower level of $SUV=0$

Fig. 5 A NEC_{phantom}, **B** $Q_{H,10 \text{ mm}}$, **C** $N_{10 \text{ mm}}$, **D** $Q_{H,10 \text{ mm}}/N_{10 \text{ mm}}$, **E** CV_{BG}, and **F** visual detectability score as a function of scan duration

Part II: SUV variability

Figure [8](#page-9-0) shows recovery coefficients for SUVmax and SUVpeak on PET images with 1800-s acquisition. A large variability was observed especially for the 13 mm sphere. Table [2](#page-9-1) summarizes median, minimum, and maximum values of SUVmax and SUVpeak on PET images with 1800-s acquisition. For the small spheres (10–17 mm diameter spheres), the inter-scanner variability in SUVpeak was smaller than that in SUVmax.

The mean \pm SD and various (0–30th and 70th–100th) percentile values for SUVmax and SUVpeak of all spheres are shown in Table [3](#page-10-0) for PET images with 1800-s acquisition. The MOR for each upper range of 70th–100th percentiles is also given in that table. Using the 100th percentile, we obtained MORs for SUVmax and SUVpeak of 11.0% and 2.3%, respectively.

The MOR for SUVmax was lower than 5% when using \leq 90th percentile values as the upper limit (Table [3](#page-10-0)). Therefore, the 90th percentile values were defned as the upper limit for the SUV harmonization range (Fig. [9](#page-11-0)). Then, the 10th percentile values were defned as the lower limit. This was selected, because the lower limit for all spheres was lower than the true SUV of 4, and the exclusion rate was the same as the upper limit.

Fig. 6 Box plots of 10-mmsphere-detectable values (i.e., corresponding visual detectability $score = 1.5$) for A NEC_{phantom}, B $N_{10 \text{ mm}}$, C $Q_{\text{H,10 mm}}/N_{\text{10 mm}}$ and $\overline{\text{D CV}}_{\text{BG}}$. The data were classifed into four groups by image reconstruction algorithms. The midline indicates the median, the box indicates the frst and third quartiles of the distribution, whiskers indicate the 10% and 90% values, and circles represent outliers. * Indicates *P*<0.05 and ** indicates *P*<0.01

Fig. 7 Box plots of inter-rater variability for $Q_{H,10 \text{ mm}}$, $N_{10 \text{ mm}}$ and CV_{BC} . The midline indicates the median, the box indicates the first and third quartiles of the distribution, whiskers indicate the 10% and 90% values, and circles represent outliers. ** Indicates *P*<0.01

For SUVmax and SUVpeak for the hot spheres on PET images with $30-300$ s acquisition, RD_{SUV} in relation to CV_{BG} are shown in Fig. [10](#page-11-1). In SUV max for the small spheres (10–17 mm diameter), a positive bias was observed in RD_{SUV} . Table [4](#page-12-0) shows median, minimum, and maximum values for the RD_{SUV} . The median [min, max] of the RD_{SUV} for SUVmax and SUVpeak in all spheres were 5.3% [− 30.6%, 340.7%] and 1.1% [− 17.8%, 49.8%], respectively. There was a signifcant diference in the RD_{SUV} between SUVmax and SUVpeak ($P < 0.001$). The RD_{SUV} for both the SUV max and SUV peak significantly depended on sphere diameter $\left($ < 20 mm and \geq 20 mm) and CV_{BG} (\leq 10% and > 10%) (P < 0.001).

Discussion

We investigated image quality and SUV variability in hot spheres using 23 recent PET scanner models. Since almost all recent PET/CT scanner models were included in this study, the data precisely refect current PET image characteristics available at clinical sites. Based on the data, we have proposed a reference level for each image quality metric (NEC_{phantom}, $N_{10 \text{ mm}}, Q_{\text{H},10 \text{ mm}}/N_{10 \text{ mm}}$ and CV_{BG}) with a focus on 10 mm sphere detectability. In addition, we have proposed a new SUV harmonization range and image noise criterion with a focus on the inter-scanner and intra-scanner SUV variabilities. Our proposed new standards will be useful for image quality standardization and SUV harmonization of PET studies in oncology.

Part I: image quality

Figures [4](#page-7-0) and [5](#page-7-1) show PET images and image quality metrics under clinical image reconstruction conditions. Because standardization of PET image quality was not performed, there was a large difference in 10-mm-sphere contrasts among scanners. As theoretically expected, longer scan durations provided lower image noise levels and better visual detectability scores. The results indicate that a simple way to obtain better image quality is to extend scan duration [\[70](#page-16-9)]. Looking at the 180-s scan data, which is the standard scan duration recommended by the JSNM [[27\]](#page-15-0), almost all scanners achieved the visual detectability score of 2.0 (Fig. [5](#page-7-1)). Therefore, a 180-s scan for each bed position would be reasonable as a reference standard.

For each image quality metric, we have proposed a reference level that makes the 10 mm sphere visible. The

Table 2 Median, minimum, and maximum values of SUVmax, SUVpeak, and CV_{BG} in 1800-s PET images

Metric	Sphere diameter	Median [min, max]
SUV max	10 mm	2.2 [1.6, 3.5]
	13 mm	3.4 [2.5, 4.7]
	17 mm	4.1 $[3.5, 5.1]$
	22 mm	4.3 [3.4, 5.2]
	28 mm	4.2 [3.7, 4.7]
	37 mm	4.2 [3.7, 4.7]
SUV peak	13 mm	2.3 [1.9, 2.8]
	17 mm	3.2 [2.7, 3.8]
	22 mm	3.9 [3.2, 4.5]
	28 mm	4.0 [3.5, 4.6]
	37 mm	4.1 [3.7, 4.4]
BG		2.8% [2.1\%, 7.2\%]

calculation procedure for the reference level (Fig. [3\)](#page-5-0) was the same as that of the previous work in 2014 [[29](#page-15-2)], in which the reference levels were proposed as follows: NEC_{phantom} > 10.8 Mcounts, $N_{10 \text{ mm}} < 5.6\%$, $Q_{\text{H,10 mm}}/N_{10 \text{ mm}} > 2.8$. On the other hand, we have provided reference levels as follows: NEC_{phantom} \geq 3.2 Mcounts, $N_{10 \text{ mm}} \leq 10.6\%$, $Q_{\text{H.10 mm}}/N_{10 \text{ mm}} \geq 2.5$, CV_{BG} $\leq 14.1\%$. The CV_{BG} has been newly added to the image quality metrics.

The proposed new reference level for the NEC_{phantom} was lower than that in the 2014 study [[29\]](#page-15-2). This result suggests that recent PET scanners can visualize the 10 mm sphere even with a low NEC_{phantom} value. This is mainly because signifcant progress has been made in developing image reconstruction algorithms. The NEC is a count-based metric, and independent of image reconstruction algorithms [[65\]](#page-16-4). Because PET image quality is determined by detected coincidence count quality (e.g., NEC), image reconstruc-tion algorithms, and so on (Fig. [1\)](#page-1-0), the NEC_{phantom} would not be suitable for the use for image quality standardization [[71,](#page-16-10) [72\]](#page-16-11).

The $N_{10 \text{ mm}}$, which is a metric of background variability, had similar results to those of NEC_{phantom}. The proposed reference level for the $N_{10 \text{ mm}}$ was higher than that in the previous study. This is also probably due to advances in image reconstruction algorithm. Specifically, PSF and TOF would contribute mainly to improving contrast for the 10 mm sphere [[73\]](#page-16-12). These new techniques allow recent PET scanners to visualize the 10 mm sphere even with higher background variability. In addition, smaller voxel sizes were used in this study (1.3–4.1 mm) compared with those in the previous study (3.1–5.3 mm) [\[29](#page-15-2)]. Higher background variability might be derived from smaller voxel size.

On the other hand, the reference level for $Q_{H,10\text{ mm}}/N_{10\text{ mm}}$ (contrast-to-noise ratio) was almost the same as that in the previous study. In addition, there was no signifcant

Table 3

Mean±SD and various percentile values for SUVmax and SUVpeak for all spheres

difference in the 10-mm-sphere-detectable values for $Q_{\text{H,10 mm}}/N_{\text{10 mm}}$ among the image reconstruction algorithms (Fig. [6](#page-8-0)). These results suggest that the $Q_{H,10\,\text{mm}}/N_{10\,\text{mm}}$ would be a useful metric for assuring 10 mm sphere visibility, irre spective of PET scanner models and image reconstruction algorithms. The $Q_{H,10\text{ mm}}/N_{10\text{ mm}}$ includes information on both the 10 mm-sphere-contrast and background variability, and the balance of contrast and noise might be a key compo nent for visual detectability of small hot lesions.

As for the CV_{BG} (image noise levels), there was no signifcant diference in the 10-mm-sphere-detectable values among image reconstruction algorithms (Fig. [6\)](#page-8-0). Addition ally, the CV_{BG} has some advantages compared with other metrics. The CV_{BG} showed the lowest inter-rater variability among all image quality metrics (Fig. [7\)](#page-8-1). The reason for its low variability is that the large 37 mm ROIs were used to measure the CV_{BG} (10 mm ROIs were used for $Q_{H,10 \text{ mm}}$ and $N_{10 \text{ mm}}$ measurements). The CV_{BG} is therefore more reproducible than $Q_{H,10 \text{ mm}}$ and $N_{10 \text{ mm}}$ are. Furthermore, the CV_{BG} has been widely used for standardization of FDG PET in oncology. RSNA/QIBA and EANM/EARL specify that image noise levels are assessed by measuring the CV in the uniform background area as part of their standardization strategies [\[18](#page-14-15), [22\]](#page-14-17). They have provided an acceptable level of 15% that is close to our proposed reference level (14.1%), although the phantom and ROI conditions are somewhat different. The CV_{BG} and its reference level are compatible with other international standards. The use of CV_{BG} may facilitate international standardization and global PET studies. What should be taken account for the CV_{BG} is not considering the image contrast. Not only the CV_{BG} also other image contrast-related metrics such as $Q_{\text{H},10 \text{ mm}}/N_{10 \text{ mm}}$ and recovery coefficients $[29]$ $[29]$ should be evaluated to assure small lesion detectability.

Part II: SUV variability

As shown in Supplemental Fig. 1, the $\text{SUV}_{\text{B,ave}}$ of all scanner models were within 0.95–1.05. This result indicated that all scanners were well calibrated, and their quantitative accuracy was within $\pm 5\%$ error. Therefore, our phantom data are sufficiently reliable to establish an SUV harmonization range. In the previous report on 2013, the $\text{SUV}_{\text{B.ave}}$ of 16 scanners were distributed from 0.87 to 1.14 [\[74\]](#page-16-13). Quantitative accuracy of PET scanners would have been improved by scanner performance progress. As described in the Materials and methods section, we visited several sites and supported the phantom test when requested. Such support might be efective in minimizing any technical errors in the process of phantom preparation.

Subsequently, we investigated inter-scanner SUV vari ability in each sphere on PET images with 1800-s acquisi tion (in noise-less conditions). Most scanner models showed

Fig. 10 Scatter plots of relative diferences for SUVmax (upper) and SUVpeak (lower). Each reference was a corresponding SUV for an 1800-s PET image. Five different categorizations (TOF+PSF, TOF, PSF, sphere diameter < 20 mm and ≥ 20 mm) are shown on the right

higher SUV max recovery coefficients than their upper limit provided by JSNM (Supplemental Fig. 6). This result suggested that the SUV harmonization range should be regularly updated according to the performance improvement of commercial scanners [[12\]](#page-14-9). In comparison to the large spheres (28–37 mm diameters), the small spheres (10–22 mm diameters) had larger SUV variability (Fig. [8](#page-9-0)). Many studies have reported that TOF PET scanners provided higher SUVs for small lesions compared with those without TOF $[26, 75,$ $[26, 75,$ $[26, 75,$ [76](#page-16-15)]. Since this study used both TOF and non-TOF scanner models (19 TOF PET scanner models and 4 non-TOF PET scanner models), the SUV variability in the small spheres would result in large variability.

Comparing TOF+PSF and TOF groups (Fig. [8\)](#page-9-0), higher SUVs were obtained for the 17-mm sphere when using PSF reconstruction. Furthermore, in most cases, SUVmax of the 17-mm sphere was higher than that of the 37-mm sphere. This overshoot would be derived from the edge artifact [[31,](#page-15-4) [67](#page-16-6), [68](#page-16-7)]. If we use the SUVmax of a small lesion on PSF-based PET images for monitoring treatment response, this overshoot must be suppressed by SUV harmonization [[77](#page-16-16)]. For SUVpeak, on the other hand, the **Table 4** Median, minimum, and maximum values for the RD_{SUV} with various categorizations

overshoot was suppressed even in PSF-based PET images, and the inter-scanner variability was lower than that for SUVmax.

Based on various percentile values for SUVmax and SUVpeak of all spheres, we proposed a new SUV harmonization range (Fig. [9](#page-11-0), 10th–90th percentile). To address the overshoot due to PSF reconstruction [[77\]](#page-16-16), we determined the upper limit, so that the MOR was lower than 5% (Table [3](#page-10-0)). By satisfying our proposed harmonization range, PET images can be used for both lesion detection and quantifcation even if PSF reconstruction is applied; and feasible and practical SUV harmonization is possible using this harmonization range. Compared with the SUV recovery coefficients for EANM/EARL standards 2 [[22,](#page-14-17) [78\]](#page-16-17), our proposed SUVmax harmonization range is lower (Supplemental Table 3). This is probably due to diferences in the phantom test conditions. Because of the low activity concentration, the short scan duration, and high sphere-to-background contrast, the EANM/EARL standards 2 provided a higher bandwidth for SUV max recovery coefficients. Taking the difference in phantom test conditions into consideration, there would be no big differences between the SUV recovery coefficient harmonization ranges. Interestingly, the diferences in SUVpeak recovery coefficient ranges were exceedingly small despite the diferent phantom test conditions. International harmonization may be possible, although further investigations are required.

Then, we investigated intra-scanner SUV variability in relation to image noise levels. For all data $(n=37)$, three images each with the same acquisition time (30–300 s) were reconstructed. The number of images $(n=1110)$ would be adequate to investigate the relationships. For SUVmax, the variability increased as the CV_{BG} increased. Because SUVmax is derived from a single maximum voxel value, its variability depends considerably on image noise levels [[44\]](#page-15-13). For the large spheres (\geq 20 mm diameter), a positive bias was clearly observed (ρ = 0.82). This noise-dependent bias was also reported by Lodge et al. [\[43](#page-15-12)]. On the other hand, for the small spheres $\left($ < 20 mm diameter), the positive bias was weaker (ρ = 0.60) and the numbers of negative values were increased (Fig. [10\)](#page-11-1). When measuring a sequential percentage change in SUVs between two time points, the variability may be large for small lesions. Low image noise is essential for accurate quantitative evaluation, especially for small lesions.

As shown in Table [4](#page-12-0), the RD_{SUV} values for SUV max were distributed from − 30.6 to 340.7% on the PET images with CV_{BG} of higher than 10%. Meanwhile, on the PET images with CV_{BG} of 10% or lower, the RD_{SUV} were distributed from − 22.3 to 35.3%. In the QIBA/UPICT, the CV in the uniform area should be lower than 15% as a target level, and ideally, it should be lower than 10% [[18,](#page-14-15) [79\]](#page-16-18). The SNMMI/ CTN also uses CV in the uniform area as an image noise metric, and it is recommended that CV be 10% or lower [\[80,](#page-16-19) [81\]](#page-16-20). Akamatsu et al. [\[44\]](#page-15-13) examined the relationships between image noise levels and SUVs using a phantom and a single PET scanner, and suggested the CV in the uniform area should be below 10% to minimize the SUVmax fuctuation. Considering the results in this study and the standards set by the major nuclear medicine societies, $CV_{BG} \le 10\%$ would be reasonable and feasible as the image noise criterion.

Comparison of SUVmax and SUVpeak showed that each has its own advantages and disadvantages. SUVmax has been most commonly used to measure lesion uptakes in FDG PET, because its measurement is easy and observer-independent $[8, 13]$ $[8, 13]$ $[8, 13]$ $[8, 13]$. The partial volume effect is relatively small even in small lesions [\[82](#page-16-21)]. Furthermore, SUVmax refects the highest metabolically active area inside potentially heterogeneous tumors. This is important, because the highest metabolic activity might be critical information clinically. The most challenging issue is the variability in SUVmax (Figs. [8](#page-9-0) and [9\)](#page-11-0). Because the inter-scanner and intra-scanner variabilities in SUVmax are problematic, SUV harmonization and image noise management are essential in multicenter studies. In contrast to SUVmax, SUVpeak has lower intra-scanner variability (Fig. [10](#page-11-1)). SUVpeak was less sensitive to image noise levels than SUVmax. On the PET images with CV_{BG} of 10% or lower, the RD_{SUV} values for SUVpeak were distributed from -10.8 to 15.4%. Makris et al. [[25\]](#page-14-18) also reported that the SUVpeak was less sensitive to variability in image characteristics and might be less afected by noise-dependent bias in comparison to SUVmax. Since SUVpeak may provide lower inter-scanner and intra-scanner variabilities than SUVmax, it is more suitable for use in multicenter studies. However, there are some considerations if SUVpeak is to be used. Because SUVpeak is derived from the 12-mm-diameter spherical VOI, lesion uptakes might be underestimated due to the partial volume efect, particularly in lesions smaller than 20 mm, and it is not applicable to lesions smaller than 12 mm. In addition, there are various defnitions for SUVpeak itself [\[83\]](#page-16-22) and variability will be introduced depending on the image analysis software. To compare the values derived from multiple software codes, VOI defnitions should be verifed and standardized among image analysis software codes. The appropriate quantitative measure (SUVmax, SUVpeak, etc.) should be selected according to each study's purpose and the characteristics of the target lesion.

Limitations and future issues

The image quality reference levels that we proposed are not appropriate for all FDG PET studies. We focused on 10-mm-sphere detectability; however, if sub-centimeter lesions are the study target, smaller spheres should be evaluated for more efective standardization. In addition, the NEMA image quality phantom mimics an average human body size. In some cases, such as pediatric studies or studies on overweight patients, phantoms of corresponding size would be suitable. Fukukita et al. [\[29](#page-15-2)] evaluated larger size body phantoms, and demonstrated that a longer scan time was required for larger phantoms to keep the 10 mm sphere visual detectability. Appropriate evaluations and quality controls should be made according to the purposes of the individual FDG-PET studies [\[12](#page-14-9)].

Regarding FDG distributions, intra-tumoral FDG uptakes are not homogeneous but heterogeneous in some types of tumor [\[84–](#page-16-23)[86\]](#page-16-24). SUVmax and SUVpeak refect only the amount of FDG uptakes in specifed regions. Recently, other quantitative measures to characterize lesion FDG uptakes have been used, such as metabolic tumor volumes, total lesion glycolysis, and textural features [[86–](#page-16-24)[88\]](#page-16-25). If these quantitative metrics are being used in multicenter studies, the inter-scanner and intra-scanner variabilities should be verifed using an appropriate phantom to move toward harmonization.

Conclusions

We experimentally investigated image quality and SUV variability in hot spheres using 23 recent PET scanner models and the NEMA image quality phantom. Then, we investigated appropriate image quality reference levels, so that a 10 mm sphere is visible. The reference levels were newly proposed as: $Q_{\text{H},10\text{ mm}}/N_{10\text{ mm}}$ \geq 2.5 and CV_{BG} \leq 14.1%. CV_{BG} is the most reliable and useful, because it has the lowest inter-rater variability (Fig. [7](#page-8-1)) and is compatible with other international standards such as RSNA/QIBA and EANM/ EARL. In addition, we investigated the inter-scanner and intra-scanner SUV variabilities. The new SUV harmonization range (in which PSF reconstruction is applicable) and the image noise criterion ($CV_{BG} \le 10\%$) were proposed based on these data. Then, our study results supported that SUVpeak is a useful quantitative metric, because it provided reduced inter-scanner and intra-scanner variabilities compared with SUVmax. International SUV harmonization may be facilitated using SUVpeak, although further investigations are needed.

Our proposed new standards are useful for image quality standardization and SUV harmonization of whole-body FDG PET studies in oncology. The reliability of multicenter PET studies will be improved by satisfying the standards before starting the study. We believe that the new standards will help facilitate research and development of new treatments for cancers.

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Declarations

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