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$\mathsf{CF}_3\mathsf{CF}_2\mathsf{CF}_2\mathsf{C}(\mathsf{CF}_3)_2\text{-based fluorinated surfactants with high surface activity$

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Abstract

The ever-increasing environmental and toxicity concerns have resulted in the widespread development of fluorosurfactants without long perfluorinated chain (\geq C8). The surveys have reported that perfluoroether chains are easier to degrade than fluorinated chains due to the better flexibility of ether bond. Herein, four novel kinds of fluorosurfactants with a perfluorinated branched ether chain were reported, which can be synthesized via a simple and economical route. These surfactants all exhibited extremely high surface activity. The effect of salt and pH on the surface activities of the newly prepared surfactants were studied. The results showed that these surfactants possessed excellent acid and alkali resistance except that the anionic surfactant was slightly sensitive to acid. Interfacial tension of oil/water and thermodynamic properties of the surfactants were further investigated for the purpose of special applications. This series of surfactants had great thermal stability and the fluorinated cationic surfactant can spread on the oil surface under the condition of low concentration. These excellent properties indicate that these surfactants possess good prospect for industrial applications.

Keywords Fluorinated surfactant \cdot Perfluoroether chain \cdot Surface activity \cdot Salt effect \cdot pH influence \cdot Thermodynamic property

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Introduction

Fluorosurfactants are one of the most widespread used surfactants due to their high surface activity, outstanding thermal stability and excellent chemical stability (Griffiths et al. 2004; Kissa 2001; Munoz et al. 2017). The fluorocarbon chains are both hydrophobic and oleophobic, which endows fluorosurfactants with tremendous potentials in various fields compared to commonly used surfactants (Abe 1999; Fanga et al. 2016). The most frequently used fluorinated surfactants such as perfluorooctanoic acid (PFOA, $C_7F_{15}COOH$) and perfluorooctane sulphonate (PFOS, $C_8F_{17}SO_3X$, with X = K, Na, H) are suffering from the toxicity and biodegrade difficulty (Pierozan and Karlsson 2018). Upon the strengthening of environmental protection awareness and worldwide concern about the biodegradation of fluorosurfactants, the international community has gradually enacted agreements to ban and replace the use of fluorosurfactants with a long carbon chain length of > C8 (Sha et al. 2015a, b, c). Therefore, the demand for alternatives to perfluorinated long-chain fluorosurfactants is ever-increasingly urgent. Since the reduction of the surface tension of water is significantly dependent on the fluorosurfactant, the shortening of the length of the fluorine-containing moiety and screening of functional groups are an effective strategy. Recently, the harm to the environment can be ignored when the fluorocarbon chain is equal to four carbons (Gardiner 2015; Dichiarante et al. 2018). Unfortunately, the common short-chain fluorochemicals have poor surface activity, limiting their practical applications. For example, the critical micelle concentration (CMC) and the lowest surface tension of the aqueous solution of sodium perfluorobutanesulfonate were found to be 273 mmol L^{-1} and 29.72 mN m⁻¹, which cannot be categorized into traditional fluorosurfactants.

In this respect, our research group systematically developed a series of fluorocarbon surfactants through introducing a branched chain structure ($CF_3CF_2CF_2C(CF_3)_2$ -) in the fluorinated chain using perfluoro-2-methyl-2-pentene (**D2**) as starting material (Scheme 1) (Sha et al. 2013, 2014, 2015a, b, c; Lin et al. 2018a, b). These fluorocarbon surfactants exhibited better surface capabilities than $CF_3(CF_2)_6COONa$ under the same conditions. This method was one of the effective strategies to synthesize non-biocompatible alternatives of PFOA. Besides, the literature reported that perfluoroether chains were easier to degrade than fluorinated chains due to the better flexibility of ether bond (Kostov et al. 2009). Therefore, introducing ether bond based on **D2** was an efficient and environmentally friendly method to develop fluorinated surfactants in this concern. As a continuous research in our systematical work, we still adopt **D2** as a raw material to develop a series of new fluorinated surfactants with perfluorinated branched ether chain. The surface activity, spreading properties and thermodynamic properties of these surfactants were studied. The effect of pH and the added salt on the surface tension of the surfactant were also investigated. The paper aims to further broaden the types of surfactants and provide experimental foundations for the development and application of fluorosurfactants.

Experimental

Materials

Perfluoro-2-methyl-2-pentene was supplied by Shanghai Aimojinshan Pharmaceutical Company (99% purity). All chemical reagents were AR grade quality. Solvents were AR grade quality and dried by the standard methods before use. ¹H NMR, ¹³C NMR, and ¹⁹F NMR spectra were determined on a Brucker AC 400 spectrometer. FT-IR spectra were recorded from Nicolet 380FT-IR instrument was reported in wave numbers (cm⁻¹). LRMS was performed on Agilent



Scheme 1 Synthesis of fluorinated surfactants based on D2

Synthesis

The synthetic paths of potassium perfluoro-2-methyl-2-pentanolate and the surfactants were shown in Schemes 2 and 3.

Synthesis of perfluoro-2-methyl-2-pentanol (2) (Scherer and Terranova 1981)

In a 100-mL three-necked flask, dry KF (5 g, 0.86 mol) was added and the system under Ar atmosphere. Then, 50 mL

of DMA_C and **D2** (17.13 g, 57.1 mmol) were added by sequence. The resulted mixture was stirred in an ice-salt bath (< -7 °C) for 1 h, followed by the introduction of N₂O₄ (10.9 g, 118 mmol) under a slight flow of O₂. A condenser at -78 °C (dry ice-ethanol bath) was used to prevent the overflow of N₂O₄ since the reaction system is an exothermic reaction. Upon the addition of N₂O₄, the reaction system immediately turned to be dark green. D₂ reacted completely after 18 h, and dark green disappeared. O₂ was slowly introduced at room temperature, and then NMR spectra showed the formation of intermediate 1b, the system gradually turned pale yellow. The reaction was finished in 48 h. H₃PO₃ (0.62 g) and 40 mL of water were added to the mixture,



Scheme 3 Synthetic route of our novel fluorinated surfactants (7, 8, 9, 10)

whereupon the white solid gradually dissolved in the system and the mixed solution was layered. A small amount of sulfamic acid was slowly added dropwise to the system to remove excess NO2 until the system became clear. Subsequently, the temperature raised to 125 °C at atmospheric pressure, whereat the reaction mixture was distilled and the distillate produced stratified layer. KOH was added to the distillate, whereupon most of the lower phase dissolved in the aqueous layer. A small amount of neutral material was distilled under aspirator pressure into a - 78 °C trap, afterward the excess H_2SO_4 (1 mol L⁻¹) was added to the remaining fractions. The liquid was separated and 5 mL of H₂SO₄ (98%) was added. Compound 2 (colorless liquid, 12.129 g, yield = 65.7%, purity of 99%) was condensed by vacuum pump in dry ice receiver. ¹H NMR (400 MHz, DMSO-d₆) δ 10.93 (d, J = 4.3 Hz, 1H). ¹⁹F NMR (376 MHz, DMSO-d₆) δ : -71.45 ~ -71.86 (m), -80.09 (d, J = 11.7 Hz), -115.44 (s), -124.05 (s). LRMS (EI) m/z (%): 69.1 (100) CF₃, 297.0 (36.9) C₆F₁₁O [M-H-2F]. The observed physical and spectroscopic properties of compound 2 in the experiment matched the literature reference.

Synthesis of sodium perfluorobutanesulfonate (3)

KOH (0.92 g, 16 mmol) was dissolved in 12 mL of anhydrous ethanol, which was kept stirring under ice-water bath for 0.5 h, followed by the dropwise addition of perfluoro-2-methyl-2-pentanol (5.77 g, 17.2 mmol). The reaction system was allowed to react at room temperature for 2 h and the clarified solution was subjected to distillate under vacuum (3 mba). The resulting residue was vacuum dried with an oil pump at 80 °C to give the white crystals (5.93 g, 16 mmol, yield=99%). ¹⁹F NMR (376 MHz, DMSO-d₆) δ : – 73.82 to – 74.13 (m), – 79.33 (t, *J*=11.0 Hz), – 115.03 to – 115.53 (m), – 123.04 to – 123.75 (m); LRMS (ESI) m/z: 334.85 [M–K]; HRMS (ESI) calcd. for C₆F₁₃O [M–K] 334.9747, found. 334.9740. FT-IR (cm⁻¹): 1341.7, 1204.8, 1142.7, 1114.0, 955.8, 817.0, 751.9, 734.2, 715.0. Anal. calcd. for C₆F₁₃OK: C, 19.26; found: C, 19.22.

Synthesis of 2-{[1,1,1,3,3,4,4,5,5,5-decafluoro-2-(trifluorom ethyl)pentan-2-yl]oxy} acetate (4)

Toward a sealed tube (25 mL) was added with compound **3** (3.93 g, 10.5 mmol), ethyl bromoacetate (1.67 g, 10 mmol) and anhydrous DMA_C (10 mL), the mixture was sealed and stirred at room temperature for 24 h. After the reaction was completed, the mixture was extracted by ether, which was washed by deionized water and saturated brine for several times. The organic phase was dried by sodium sulfate and the solvent was removed. The product was obtained by column chromatography (EtOAc: petroleum = 1:40) as a colorless liquid (3.88 g, yield = 92%). ¹H NMR (400 MHz,

CDCl₃) δ : 4.54 (s, 2H), 4.25 (q, J=7.2 Hz, 2H), 1.34–1.20 (m, 3H); ¹⁹F NMR (376 MHz, CDCl₃) δ : – 67.21 to – 67.43 (m), – 80.51 (t, J=12.1 Hz), – 113.20 to – 113.58 (m), – 123.68 to – 123.96 (m); ¹³C NMR (101 MHz, CDCl₃) δ : 166.02, 65.91, 61.78, 13.86; FT-IR (cm⁻¹): 2962.4, 1777.9, 1179.0, 1116.1, 1031.0, 965.2, 831.4, 740.3, 609.9; LRMS (EI) m/z (%): 349.1(100), 423.1 (0.38); HRMS (EI) m/z (%): calcd for C₁₀H₇O₃F₁₃ 422.0188, found 422.0186.

Synthesis of 2-{[1,1,1,3,3,4,4,5,5,5-decafluoro-2-(trifluorom ethyl)pentan-2-yl]oxy} acetic acid (5)

Compound 4 (2.11 g, 5.0 mmol) was dissolved in 50.0 mL of methanol, followed by the addition of sodium hydroxide aqueous solution under ice-water bath (6.0 mL, 1 mol L^{-1}). The mixing system was moved to 60 °C water bath and stirred for 4 h. After the reaction was completed, water was added to the system and washed with diethyl ether. The pH of the solution was adjusted to 3.0 using 6 mol L^{-1} HCl solution. The aqueous solution was extracted by ether and dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure to give a colorless oily liquid (1.89 g, yield = 95.9%). ¹H NMR (400 MHz, CDCl₂) δ : 4.64; ¹⁹F NMR (376 MHz, CDCl₃) δ : -67.25 to -67.45 (m), -80.54 (t, J = 12.2 Hz), -113.29 to -113.57 (m), -123.91to – 124.12 (m). ¹³C NMR (101 MHz, CDCl₃) δ: 171.68, 65.11. LRMS (EI) m/z (%): 181.0 (100), 375.1 (0.95); HRMS (EI) m/z (%): calcd for C₈H₃O₃F₁₂ 374.9891 [M-F], found 374.9894. FT-IR (cm⁻¹): 2961.9, 2587.6, 1755.3, 1438.8, 1344.9, 1243.6, 824.6, 740.3, 719.4

Synthesis of compound **6** (2-{[1,1,1,3,3,4,4,5,5,5-decafluoro -2-(trifluoromethyl)pentan-2-yl]oxy}-*N*-[2-(dimethylamino) ethyl]acetamide)

In a 25-mL jacketed reaction flask, compound 5 (0.433 g, 1.10 mmol), DMAP (0.014 g, 0.11 mmol) and EDCI (0.315 g, 1.65 mmol) were sequentially added, 10.0 mL of anhydrous dichloromethane was then added under cooling with ice-water bath and kept stirring for 10 min. Afterwards, N, N-dimethylethylenediamine (0.18 mL, 1.65 mmol) was added dropwise to the system, and the mixture was allowed to react at room temperature for 5 h. The mixture was washed with deionized water and saturated brine successively. The organic phase was dried over anhydrous sodium sulfate, filtered and concentrated. The final product was purified by column chromatography (MeOH:DCM = 1:20) to give the product 0.49 g (0.907 mmol, yield = 82.5%). ¹H NMR (400 MHz, CDCl₃) δ : 7.07 (s, 1H), 4.52 (s, 2H), 3.35 (dd, J = 11.2, 5.5 Hz, 2H), 2.45–2.38 (m, 2H), 2.21 (s, 6H); ¹⁹F NMR (376 MHz, CDCl₃) δ: -67.22 to -67.47 (m), -80.55 (t, J=12.3 Hz), -113.28 to -113.58(m), -123.74 to -124.02 (m); ¹³C NMR (101 MHz, CDCl₃) δ 165.27 (s), 67.97 (s), 56.76 (s), 44.59 (s), 36.24 (s); IR (cm⁻¹)

:2826.9, 1694.0, 1526.5, 1171.0, 1116.6, 1043.6, 740.0; LRMS (EI) m/z (%): 58.2 (100), 463.2 (4.71); HRMS (EI) m/z (%): calcd for $C_{12}H_{13}N_2O_2F_{13}$ 464.0769, found 464.0773.

Synthesis of the fluorinated anionic surfactant 7 (2-{[1,1,1,3,3,4,4,5,5,5-decafluoro-2-(trifluoromethyl) pentan-2-yl]oxy}acetate)

In a 50-mL round bottom flask, 1.00 g (2.54 mmol) of compound **5** and 10.0 mL of methanol were added, and the mixture was stirred to dissolve completely. 0.1 mol/L sodium hydroxide aqueous solution was slowly added dropwise until pH of the system was 7. The solvent was distilled under reduced pressure to obtain a white solid, which was washed with acetone and then dried in vacuo to give 0.90 g (2.16 mmol) of a white powdery product in a yield of 85%. ¹H NMR (400 MHz, CD₃OD) δ : 4.32; ¹⁹F NMR (376 MHz, CD₃OD) δ : -68.33 to -68.56 (m), -82.09 (t, *J*=12.4 Hz), -113.70 to -114.30 (m), -124.93 to -125.48 (m); ¹³C NMR (101 MHz, CD₃OD) δ : 171.36, 67.53. LRMS (ESI): 439.00 [M+Na]⁺; HRMS (ESI): calcd for C₈H₂O₃F₁₃ 392.9802[M-Na]⁻, found 392.9805; IR (cm⁻¹) :1621.6, 1430.0, 1350.8, 1221.8, 1169.0, 739.6, 727.2

Synthesis of the fluorinated cationic surfactant **8** (2-{2-{[1,1,1,3,3,4,4,5,5,5-deca fluoro-2-(trifluoromethyl)pentan-2-yl]oxy} acetamido}-N-ethyl-N,N-dimethylethan-1-ammonium iodide)

In a 30-mL sealed tube, 2.0 mmol of compound 6 was added and the mixture was purged with argon three times. 10 mL of anhydrous tetrahydrofuran and 5 mmol of iodoethane were added. The reaction was stirred at 60 °C for 24 h, cooled to room temperature and filtered. The solid was washed with ethyl acetate to give the target compound. Compound 8 was the white solid powder with a yield of 72%. ¹H NMR (400 MHz, CD₃OD) δ: 4.67 (s, 2H), 3.77 (t, J=7.0 Hz, 2H), 3.57–3.51 (m, 2H), 3.51–3.44 (m, 2H), 3.20 (s, 6H), 1.45 (t, J=7.0 Hz, 3H); ¹³C NMR (101 MHz, CD₃OD) δ: 166.70, 67.79, 60.66, 59.95, 49.95, 49.91, 49.87, 32.85, 7.11; ¹⁹F NMR (376 MHz, CD_3OD) $\delta - 68.44$ to - 68.62 (m), -81.94 (t, J = 12.4 Hz), -113.88 to -114.21 (m), -125.14 to -125.48 (m); IR (cm⁻¹) :3221.4, 1696.9, 1485.2, 1347.1, 1265.6, 1178.7, 1115.1, 963.2, 717.0; LRMS (ESI): 493.45[M-I]⁺; HRMS (ESI): calcd for C₁₄H₁₈O₂N₂F₁₃ 493.1155[M-I]⁺, found 493.1156.

Synthesis of the fluorinated amine oxide surfactant **9** (2-{2-{[1,1,1,3,3,4,4,5,5,5-decafluoro-2-(trifluoromethyl) pentan-2-yl]oxy}acetamido}-*N*,*N*-dimethylethan-1-amine oxide)

A 250-mL round bottom flask was charged with 10.0 mmol of compound **6** and 100 mL of 30% hydrogen peroxide. The reaction system became homogeneous after stirring overnight at room temperature. Dichloromethane was extracted twice and the aqueous phase was lyophilized to give the title product. Compound **9** was the clear paste with a yield of 73%. ¹H NMR (400 MHz, CD₃OD) δ 4.41 (s, 2H), 3.96 – 3.87 (m, 2H), 3.67 (t, *J* = 5.7 Hz, 2H), 3.45 (s, 6H). ¹⁹F NMR (376 MHz, CDCl₃) δ – 68.41 to – 68.60(m, 6F), –81.96 (t, *J* = 12.5 Hz, 3F), –113.94 to –114.14 (m, 2F), –125.07 to –125.40 (m, 2F). ¹³C NMR (101 MHz, d2o) δ 166.96, 67.06, 57.64, 34.21, 32.20; IR (cm⁻¹) :3227.2, 1452.3, 1344.1, 1254.0, 1169.7, 1115.5, 740.1, 717.2; LRMS (ESI): 481.15[M+H]⁺; HRMS (ESI): calcd for C₁₂H₁₃O₃N₂F₁₃Na 503.0611 [M+Na]⁺, found 503.0610.

Synthesis of the fluorinated amphiphilic surfactant **10** (2-{[2-(2-{[1,1,1,3,3,4,4,5,5,5-decafluoro-2-(tr ifluoromethyl)pentan-2-yl]oxy}acetamido]ethyl} dimethylammonioacetate)

In a 50-mL round bottom flask, compound 6 (0.42 g, 1.0 mmol), ethyl bromoacetate (0.26 mL, 2.3 mmol) and 10 mL of DCM were added. The mixture was stirred at room temperature for 24 h. The solvent was distilled under reduced pressure, and then strong base ion exchange resin and 15 mL EtOH were mixed for 24 h at room temperature. After filtration, the solvent of filtrate was removed under vacuum. Compound 10 was obtained as a white solid from the recrystallization from acetone and dichloromethane (0.41 g, yield = 79%). ¹H NMR (400 MHz, CD₃OD) δ : 4.51 (d, J=12.0 Hz, 2H), 3.78 (s, 2H), 3.71–3.64 (m, 2H), $3.63 (d, J = 5.6 Hz, 2H), 3.22 (d, J = 8.6 Hz, 6H); {}^{13}C NMR$ (101 MHz, CD₃OD) δ: 167.10, 166.61, 67.80, 63.94, 61.44, 50.71, 33.03; ¹⁹F NMR (376 MHz, CD₃OD) δ: -68.20 to -68.92 (m), -81.99 (t, J = 12.4 Hz), -113.84 to -114.44(m), -124.99 to -125.84 (m); IR (cm⁻¹):3227.1, 3028.8, 1682.7, 1634.5, 1391.3, 1261.9, 1170.0, 823.4, 739.8, 717.5; LRMS (ESI): 523.10 [M+H]⁺; HRMS (ESI): calcd for $C_{14}H_{16}O_4N_2F_{13}$ 523.0897 [M+H]⁺, found 523.0897.

Surface tension measurement

Surface tensions were tested using a Kruss K100 tensiometer by the Wilhelmy plate method at 25 °C. Solutions were prepared in deionized water. The thickness of the platinum plate was 19.9 mm and 0.2 mm, respectively. The immersion distance was 2 mm.

Interfacial tension measurement

Interfacial tensions between aqueous solution of surfactants and cyclohexane were measured at 25 °C using Kruss K100 tensiometer.

TGA measurement

Simultaneous DSC-TGA instrument was used to characterize the decomposing temperature (T_d) . The temperature range was from 20 to 600 °C at a heating rate of 15 °C/min with N₂ protection.

Results and discussion

Surface activity and influence of salt

Figure 1 shows a plot of surface tension (γ) versus log surfactant molarity (log C) for our fluorocarbon surfactants. There is no minimum near the critical micelle concentration (CMC), indicating no surface active impurities. As summarized in Table 1, the CMC values for compounds 7-10 are 1.64×10^{-2} , 1.26×10^{-2} , 8.50×10^{-3} and 1.21×10^{-2} mol L⁻¹, respectively. The $\gamma_{\rm cmc}$ values for compounds 7–10



Fig. 1 Surface tension vs log molar concentration of the novel fluorinated surfactants (7, 8, 9, 10) at 25 °C

are calculated to be 20.07, 19.70, 19.78 and 19.05 mN m^{-1} . respectively. This proves that these fluorosurfactants have high surface activities, which are superior than C₇F₁₅COONa $(CMC = 31.2 \text{ mmol } L^{-1}; \gamma_{cmc} = 24.7 \text{ mN } m^{-1})$ (Zhang et al. 2000).

Surface excess concentration (Γmax) in mol cm⁻² and minimum area permolecule (A_{min}) in \mathring{A}_2 were calculated from the following equation (Rosen and Kunjappu 2012):

$$\Gamma_{\max} = -\frac{1}{2.303RT} \log_{c \to c_{cmc}} \left(\frac{d\gamma}{dlgC}\right)_T,\tag{1}$$

where $R = 8.31 \text{ J mol}^{-1} \text{ K}^{-1}$, T = 298 K, and d_y/d_{logC} is the slope of the calculated CMC in the surface tension plots. Γ_{max} is the adsorption quantity of surfactant at the air/water interface. The surface area of each molecule can be calculated by the following formula:

$$A_{\rm cmc} = \frac{1}{N_A \Gamma_{\rm max}},\tag{2}$$

where N_A is the Avogadro's constant, A_{cmc} gives the information on the degree of filling of surfactant molecules at the air/water interface. As summarized in Table 1, this series of fluorine surfactants have large saturated adsorption capacity in aqueous solution, and the limit area of the adsorbed molecules is small.

The influence of additional salt (0.1 mol L^{-1} NaCl) on surface activities of surfactants 7-10 under the same conditions was further examined, results were shown in Fig. 2. Comparing the surface tension curves in Fig. 2a with those in Fig. 1, it can be found that both the straight slope and γ_{cmc} were close. However, salt addition can significantly decrease the CMC of surfactants 7, 8 and 10, take surfactant 7 for example as shown in Fig. 2b. We speculated that not only Na⁺ and Cl⁻ had a certain shielding effect on the charge repulsion between the head groups of ionic fluorosurfactants, but also the introduction of 0.1 mol L^{-1} NaCl brought about a "salting out" effect (Yang et al. 2009). The addition of NaCl deprives the water of the solution so that the effective surfactant concentration is increased, which is consistent with the reduced solubility of surfactants (i.e., enhanced hydrophobicity). Since the fluorosurfactant 9 is non-ionic state, its CMC is almost unchanged.

Table 1 CMC, γ_{cmc} , Γ_{max} , and A_{min} of surfactants 7–10	Surfactants	γ _{cmc} (mN/m)	CMC(mol L ⁻¹)	A _{min} (nm ²)	Γ_{cmc} (mol cm ⁻²)	CMC(mol L ⁻¹) in the presence of NaCl
	7	20.07	1.64×10^{-2}	0.47	3.51	6.92×10^{-3}
	8	19.70	8.50×10^{-3}	0.54	3.04	6.02×10^{-3}
	9	19.76	1.26×10^{-2}	0.39	4.28	1.21×10^{-2}
	10	19.05	1.21×10^{-2}	0.52	3.21	9.55×10^{-3}

Table 1 CM



Fig. 2 a γ vs logC curves of four kinds of fluorocarbon surfactants in the presence of 0.1 mol L⁻¹ NaCl, b the γ -logC plots of fluorinated surfactant 7 in the presence and absence of salt

Table 2 lists the surface activity of fluorinated surfactants with $CF_3CF_2CF_2(CF_3)_2$ group as reported, by comparison, it is found that the four fluorinated surfactants synthesized in this paper have similar surface properties with them and are superior to PFOA. Experiment has confirmed that fluorinated surfactants with $CF_3CF_2CF_2(CF_3)_2$ group have low toxicity and are non-carcinogenic (Sha et al. 2015c). Besides, the literature reported that perfluoroether chains are easier to degrade than fluorinated chains due to the better flexibility of ether bond

Table 2 Surface activity of

fluorosurfactants

(Malinverno et al. 2005; Kostov et al. 2009; Huo et al. 2014; Sha et al. 2015b; Zhang et al. 2018a, b). Therefore, the introduction of perfluoro-branched ether chain can improve the surface properties and further improve the degradation of fluorinated surfactants.

Based on the above results, fluorosurfactant $\mathbf{8}$ has the lowest critical micelle concentration when the surface tension of the four surfactants is similar. Moreover, it possesses excellent surface properties and salt resistance. Therefore, it is the most potential substitute for PFOA.

Entry	Branched fluorinated surfactants ^a	CMC (mol/L)	$\gamma^{\rm b}_{\rm cmc}$ (mN/m)	References
1	R _t CH ₂ PhCOOLi	2.0×10^{-2}	19.2	Sha et al. (2015a)
2	R _f CH ₂ PhCOONa	1.3×10^{-2}	19.6	Sha et al. (2015a)
3	R _f CH ₂ PhCOOK	2.3×10^{-2}	19.4	Sha et al. (2015a)
4	R _f CH ₂ PhPO ₃ Li ₂	1.5×10^{-2}	19.2	Sha et al. (2014)
5	$R_{f}CH_{2}PhCONHCH_{2}CH_{2}N^{+}(CH_{3})_{2}C_{2}H_{5}l^{-}$	2.5×10^{-3}	19.7	Sha et al. (2015a)
6	R _f CH ₂ PhCONH(CH ₂) ₂ N ⁺ (CH ₃) ₂ CH ₂ COONaCl ⁻	1.0×10^{-4}	21.4	Sha et al. (2015a)
7	R _f CH ₂ PhCONH(CH ₂) ₂ N(CH ₃) ₂ O	1.0×10^{-4}	19.31	Lin et al. (2018a)
8	$(R_{f}CH_{2}PhCONH(CH_{2})_{2}N^{+}(CH_{3})_{2})_{2}(CH_{2}Ph_{2})_{2}Cl_{2}^{-}$	3.4×10^{-4}	22.4	Sha et al. (2015a)
9	R _f CH ₂ PhSO ₂ O(CH ₂ CH ₂ O) ₄ H	2.2×10^{-5}	20.4	Sha et al. (2015c)
10	R _f CH ₂ PhSO ₂ NH(CH ₂) ₂ N ⁺ (CH ₃) ₂ C ₂ H ₅ l	5.5×10^{-4}	25.8	Sha et al. (2015c)
11	$(R_{f}CH_{2}PhSO_{2}NH(CH_{2})_{2}N^{+}(CH_{3})_{2})_{2}(CH_{2}Ph)_{2}Cl_{2}^{-}$	3.5×10^{-5}	29.7	Sha et al. (2015c)
12	$R_fCH_2C(O)NHCH_2CH_2N^+(NH_3)_2CH_2C(O)O^-$	1.4×10^{-2}	21.5	Lin et al. (2018b)
13	$R_{f}CH_{2}C(O)NR_{1}CH_{2}CH_{2}N^{+}(NH_{3})_{2}CH_{2}C(O)O^{-}$	5.0×10^{-4}	19.67	Lin et al. (2018b)
14	$R_{f}CH_{2}C(O)NR_{2}CH_{2}CH_{2}N^{+}(NH_{3})_{2}CH_{2}C(O)O^{-}$	3.4×10^{-4}	18.86	Lin et al. (2018b)
15	$R_{f}CH_{2}C(O)NR_{3}CH_{2}CH_{2}N^{+}(NH_{3})_{2}CH_{2}C(O)O^{-}$	6.3×10^{-5}	18.66	Lin et al. (2018b)
16	C ₇ F ₁₅ COONa (PFOA)	3.1×10^{-2}	24.7	Sha et al. (2015b)

^a $R_f = CF_3CF_2CF_2C(CF_3)_2, R_1 = -n$ -pentyl, $R_2 = -n$ -hexyl, $R_3 = -n$ -heptyl

^bSurface tension of surfactant solution at critical micelle concentration (CMC)

Effect of pH on surface properties

The practical applications of industrial cleaning (strong acid washing solution), acid fracturing fluid in the petroleum industry, and drainage aid (Shi et al. 2009) have placed high demands on the acid and alkali resistance of surfactants. Therefore, it is necessary to investigate the effect of pH on surface properties of surfactants. As can be seen in Fig. 3, when the concentration of aqueous solution of fluorinated surfactant is 0.005 mol L⁻¹, the surface tension of carboxylate fluorosurfactant 7 dramatically rises in the acidic environment. The decrease trend has turned to be gentle under alkaline conditions. The reason may be that compound 7 easily precipitates free acid in the acidic environment, resulting in a decrease in the effective concentration of the surfactant, which lead to a reduction in its surface activity (Yang et al. 2009). The alkaline environment brought about the "salting out" effect, improving the concentration of effective surfactant so that its surface tension had been decreased. The cationic fluorinated surfactant 8 and ammonium oxide fluorinated surfactant 9 have stable surface properties in both acidic and alkaline environments while the amphoteric fluorinated surfactant 10 has significantly improved surface properties under strong acid or alkali conditions.

Interfacial tension between cyclohexane and aqueous solution of fluorosurfactant

Low-cost (less amount) and high spreading active fluorosurfactants are an everlasting research topic in the field of fire protection. Cyclohexane (typical oils have a surface tension of 20–30 mN/m, cyclohexane has a surface tension of 25.187 mN/m) is usually used as a standard to investigate the spreading properties of fluorosurfactants. The general surface tension of oil solution (γ_0) is 20–30 mN/m, and the



Fig.3 Surface tension variation with pH for surfactants at $0.005 \text{ mol } L^{-1}$ (the reported surfactant concentration is below CMC)

interfacial tension of pure water and oil solution ($\gamma_{w/o}$) is 30–40 mN/m. After adding the fluorocarbon surfactants, the surface tension of the surfactant-containing aqueous solution (γ_w) can be reduced to 15–18 mN/m, and the $\gamma_{w/o}$ can be reduced to 1–2 mN/m. Thus, ($\gamma_w + \gamma_{w/o}$) can be less than 20 mN/m, so the spreading factor ($S_{w/o} = \gamma_o - (\gamma_w + \gamma_{w/o})$) of the aqueous solution at the oil surface is greater than zero, thus, the surfactant-containing aqueous solution can be spread on the oil surface (Harkins and Feldman 1922). As shown in Table 3, when the concentration of the solution is 8.5×10^{-3} mol L⁻¹, the aqueous solution of compound **8** has good spreading property and can be spread into the water film on the oil surface. Thus, fluorosurfactant **8** is the valuable substance for fire fighting.

Thermal stability

Thermal stability is an important application property for surfactants. At high temperatures, surfactants decompose and lose their activity. The TG curves of fluorosurfactants in nitrogen are shown in Fig. 4, the decomposition temperatures for compounds **7**, **8**, **9** and **10** are 282.6 °C, 177.0 °C, 189.2 °C, and 158.6 °C, respectively. The high

 Table 3
 Surface activity of the fluorocarbon surfactants and their interfacial tension with cyclohexane

Surfactant	Concentration (mol L^{-1})	γ _w (mN/m)	γ _{w/o} (mN/m)	$S_{ m w/o}$
7	8.50×10^{-3}	26.98	8.12	-9.913
8	8.50×10^{-3}	19.70	4.62	0.867
9	8.50×10^{-3}	23.07	6.72	-4.603
10	8.50×10^{-3}	24.17	7.29	-6.273

 $\gamma_{\rm o}$ (Surface tension of cyclohexane) = 25.187 mN/m



Fig. 4 Thermogravimetric analysis of four new fluorosurfactants

decomposition temperatures indicate good thermal stability and the heat resistance for compound 7. However, the fluorosurfactant **10** has slightly poor temperature resistance and was decomposed at 158.6 °C.

In summary, the fluorinated cationic surfactant **8** with perfluorinated branched ether chain shows excellent surface activity. It possesses acid and alkali resistance, high temperature resistance. Besides, it has good spreading properties under the condition of low concentration and is not affected by salt. This makes it the most potential fluorinated surfactant.

Conclusion

A series of fluorosurfactants containing perfluorinated branched ether chain with high surface activity were prepared using perfluoro-2-methyl-2-pentene as starting material. All the synthetic routes were easy to handle under mild reaction conditions, together with high yields and low cost. The series of surfactants have a reduced surface tension of water as low as 20 mN/m. Compared with that of sodium perfluorooctanoate, they show excellent surface properties. The addition of salt can reduce the cmc of ionic surfactants, which significantly improve the performance of them. These surfactants have good acid and alkali resistance except for 7. All the fluorosurfactants exhibit good thermal stability, and carboxyl fluorosurfactants 7 can even be applied to high temperature systems of 282.6 °C. Particularly, the fluorinated cationic surfactant 8 shows an excellent efficiency to reduce the surface tension of water ($Cmc = 8.5 \times 10^{-3} \text{ mol } L^{-1}$), and has good spreading properties under the condition of low concentration, which can be applied in firefighting field.

The four types of fluorosurfactants are more environmentally friendly than common long-chain liner perfluorinated surfactants due to the fluorocarbon ether short-chain, and can be used as substitutes for PFOA or PFOS since they are highly surface-activated, easy-prepared and cheap. The synthetic strategy we proposed in this work is a significant direction for the development of fluorosurfactant.

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