



Electrochemical Behavior of Cobalt Oxide/Boron-Incorporated Reduced Graphene Oxide Nanocomposite Electrode for Supercapacitor Applications

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Electrodes from hydrothermally synthesized boron-incorporated reduced graphene oxide (B-rGO), Co_3O_4 , and $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposites are tested in 2 M KOH and NaOH electrolytes for supercapacitor applications. Structural characterization was done by x-ray diffraction and x-ray photoelectron spectroscopy. Cyclic voltammogram of B-rGO indicates partial electrical double-layer capacitance and pseudocapacitive behaviors. Co_3O_4 shows two reversible redox peaks, indicating diffusion-controlled (battery-like) process. Interestingly, $\text{Co}_3\text{O}_4/\text{B-rGO}$ possesses both the pseudocapacitive and diffusion-controlled features. The specific capacitance (C_{sp}) from galvanostatic charge/discharge experiments is higher in all the electrodes in KOH than in NaOH. $\text{Co}_3\text{O}_4/\text{B-rGO}$ shows the highest C_{sp} of 600 F g^{-1} (270 C g^{-1}) at 0.1 A g^{-1} and 454 F g^{-1} (204 C g^{-1}) at 10 A g^{-1} in KOH. $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system retains 87.8% capacitance after 2000 cycles, demonstrating very good cyclic stability. $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system yields, a remarkable, maximum power density of 2250 W kg^{-1} with an energy density of $12.77 \text{ W h kg}^{-1}$ at 10 A g^{-1} . The better performance in KOH is attributed to the low hydration sphere radius, high ionic conductivity of K^+ , low diffusive and charge transfer and electrode resistance, estimated from electrochemical impedance spectroscopy. The electrode–electrolyte combination is crucial for the overall performance as a supercapacitor electrode.

Keywords battery-like, B-rGO, $\text{Co}_3\text{O}_4/\text{B-rGO}$, cobalt oxide, EDLC, supercapacitor

1. Introduction

The depletion of fossil fuels and increasing energy demand have triggered research in alternative energy and power sources. Supercapacitors can yield high power density and possess long cyclic stability (Ref 1). They are classified broadly into two types based on the charge storage mechanism: (i) non-Faradaic (i.e., electrical double-layer capacitors or EDLCs) and (ii) Faradaic (i.e., diffusion-controlled or battery-like involving reversible redox reactions) (Ref 2, 3).

Carbon-based materials, viz. activated carbon (Ref 4), carbon nanotubes (Ref 5, 6), carbon nanofiber (Ref 7) and graphene (Ref 8, 9), are used as EDLC electrodes because of their high surface area and tunable surface properties (Ref 4–11). For example, the activated carbon synthesized from cap and stalk of mushrooms through microwave-induced method resulted in a specific capacitance (C_{sp}) 271.94 and 269.66 F g^{-1} at 0.5 A g^{-1} (Ref 12). The power density and cycle life of these

EDLCs are excellent. However, they suffer from poor energy density as the charge storage in them is limited by the pure electrostatic charge accumulation on the surface (Ref 13, 14). The energy density of these carbon-based materials can be largely improved and expanded after doping with heteroatoms such as nitrogen (N) (Ref 15), boron (B) (Ref 16, 17), sulfur (S) (Ref 18) and phosphorus (P) (Ref 19), which can tailor the electronic properties of the carbon-based materials (Ref 17, 20). For example, in our recent study, we synthesized reduced graphene oxide (rGO) from electrochemical exfoliation, which exhibited only 9.86 W h kg^{-1} (Ref 20). Interestingly, upon boron incorporation the obtained material (B-rGO) showed an energy of 25.2 W h kg^{-1} at 20 A g^{-1} (Ref 20). This was attributed to the *p*-doping effect caused by the electron deficient B into rGO due to the absence of π electrons (Ref 16, 20).

Metal oxides, viz. Co_3O_4 (Ref 21–24), NiO (Ref 25, 26), Fe_2O_3 (Ref 27), MnO_2 (Ref 28, 29) and RuO_2 (Ref 30), can store charge Faradaically by ionic insertion through reversible redox reactions (Ref 21–31). The transition-metal oxides such as RuO_2 (Ref 30), MnO_2 (Ref 28), Co_3O_4 (Ref 21–24), NiO (Ref 25), IrO_2 (Ref 32) and V_2O_5 (Ref 33) have higher charge storage capacities than the carbon-based EDLCs due to the redox reactions. For example, the low-cost cobalt oxide (Co_3O_4) possesses high theoretical C_{sp} (3560 F g^{-1}), high stability and lower toxicity (Ref 21–24). Well-crystalline porous Co_3O_4 nanorods synthesized through hydrothermal method by Jang et al. (Ref 22) showed a C_{sp} of 316.4 C g^{-1} at 10 mV s^{-1} of scan rate during cyclic voltammetry. In another study, Wang et al. prepared Co_3O_4 nanostructures with a C_{sp} of 354.6 C g^{-1} at 0.5 A g^{-1} (Ref 23). Feather-like Co_3O_4 electrode exhibits a high C_{sp} of 396.67 F g^{-1} (Ref 24). One of the main reasons for

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such high C_{sp} in Co_3O_4 is due to the multivalence of Co ions. During potential sweeping, Co^{2+} and Co^{3+} present in Co_3O_4 get reversibly converted to Co^{3+} and Co^{4+} , respectively, due to two sets of redox reactions (Ref 34, 35). The practical C_{sp} of Co_3O_4 can be increased further by providing sufficient means of better ionic insertion through electrolyte modification and incorporating synergy in charge storage by combining with EDLCs.

The $\text{Co}_3\text{O}_4/\text{graphene}$ composites have become highly promising electrode materials for high-performance supercapacitors (Ref 36, 37). Many approaches are available for synthesizing the $\text{Co}_3\text{O}_4/\text{graphene}$ composites for the charge storage performance. For example, Guan et al. (Ref 38) prepared needle-like Co_3O_4 anchored on the graphene nanosheets by hydrothermal route. The obtained $\text{Co}_3\text{O}_4/\text{graphene}$ nanosheets exhibit a C_{sp} of 157.7 F g^{-1} at 0.1 A g^{-1} . In another study, He et al. (Ref 39) synthesized Co_3O_4 anchored on RGO nanosheets via hydrothermal method, which showed a C_{sp} 430 F g^{-1} at 1 A g^{-1} . Ma et al. (Ref 40) reported that Co_3O_4 porous nanosheets combined with rGO via refluxing method followed by a thermal annealing process exhibited a high C_{sp} of 518.8 F g^{-1} at 0.5 A g^{-1} . Xie et al. (Ref 41) reported the $\text{Co}_3\text{O}_4/\text{RGO}$ via co-precipitation reaction method with high C_{sp} of 636 F g^{-1} at 1 A g^{-1} . Similarly, the $\text{Co}_3\text{O}_4/\text{RGO}$ nanocomposites prepared through a chemical route possessed a C_{sp} of 784 F g^{-1} at 1 A g^{-1} (Ref 21). Xuan et al. prepared cobalt metal-organic framework (Co-MOF) by solvothermal route which exhibited C_{sp} of 952.5 F g^{-1} at 0.25 A g^{-1} (Ref 42). Ramachandran et al. synthesized Co-MOF, which exhibited the highest capacitance up to 958.1 F g^{-1} at 0.2 A g^{-1} (Ref 43). Xuan et al. reported that a Co-MOF electrode achieved a C_{sp} of F g^{-1} at 0.2 A g^{-1} (Ref 44). Ramachandran et al. reported a maximum C_{sp} of 2872.5 F g^{-1} for the synthesized Co-MOF@Ni electrode (Ref 45). Most of these studies are done at low current densities from around 0.1 to 1 A g^{-1} . At high current densities, usually the charge storage by active materials diminishes due to the increased demand for storing charge in a very small time. The challenge is to synthesize a novel metal oxide-EDLC composite which can show improved performance even at high current densities in a suitable electrolyte system.

In this work, we report the electrochemical behavior of the novel $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite electrode in both 2 M KOH and 2 M NaOH electrolytes. B-rGO, Co_3O_4 and Co_3O_4 anchored on B-rGO (i.e., $\text{Co}_3\text{O}_4/\text{B-rGO}$) are synthesized by a facile hydrothermal process. Their electrochemical behavior and performance are tested through cyclic voltammetry (CV); galvanostatic charge/discharge (GCD) at various current densities from 0.1 A g^{-1} to a high value of 10 A g^{-1} . Interestingly, the $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode demonstrated a remarkable C_{sp} of 600 F g^{-1} (270 C g^{-1}) at 0.1 A g^{-1} and 454 F g^{-1} (204 C g^{-1}) at 10 A g^{-1} in 2 M KOH . The $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system shows 87.8% capacitance retention after 2000 cycles, demonstrating very good cyclic stability. The $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system also yields, a remarkable, maximum power density of 2250 W kg^{-1} with an energy density of $12.77 \text{ W h kg}^{-1}$ at 10 A g^{-1} . The performance (i.e., C_{sp} , power and energy density, cycling stability, capacitance retention) of $\text{Co}_3\text{O}_4/\text{B-rGO}$ is the best among all the electrodes tested. The electrochemical performance of all the electrodes is, consistently, better in KOH than in NaOH. The better performance in KOH is attributed to the low hydration sphere radius, high ionic conductivity of K^+ , low diffusive and charge transfer and electrode resistance, estimated from electrochemical impedance spectroscopy (EIS). The present work shows that electrode-electrolyte combination is

crucial for the overall performance as a supercapacitor electrode.

2. Experimental Section

2.1 Materials

High purity graphite rods (99.9995%, 3.05 mm diameter and 305 mm long) and polyvinylidene fluoride (PVDF) were procured from Alfa Aesar. Cobalt nitrate ($\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, 99%), urea ($\text{CO}(\text{NH}_2)_2$), potassium hydroxide (KOH), sodium hydroxide (NaOH) and *N*-methyl-2-pyrrolidone (NMP) were purchased from Merck. Carbon black was obtained from Sigma-Aldrich. All purchased chemicals were of analytical grade and used in as received condition without any further purification. Deionized (DI) water was used throughout this study.

2.2 Synthesis of B-rGO

Reduced graphene oxide (rGO) was synthesized from graphite rod by electrochemical exfoliation as reported in our earlier study (Ref 20). For B-rGO synthesis (Ref 46), 0.1 g of the exfoliated rGO was homogeneously dispersed in distilled water by ultrasonication for 30 min. The rGO dispersion was added to a solution of 1.5 g of boric acid in 20 ml of DI water and stirred for 30 min for homogenization. The resulting solution was transferred into a Teflon-lined stainless steel autoclave of 100 ml capacity and heated in hot air oven at 150°C for 12 h. After cooling to room temperature, a black precipitate was obtained, which was collected by centrifugation (REMI, Model: PR-24) and washed with distilled water and ethanol. Finally, it was dried in hot air oven at 60°C for overnight.

2.3 Synthesis of $\text{Co}_3\text{O}_4/\text{B-rGO}$

The cobalt oxide anchored on boron-incorporated reduced graphene oxide ($\text{Co}_3\text{O}_4/\text{B-rGO}$) nanocomposite was synthesized by annealing treatment following a simple hydrothermal method (Ref 39, 47). In a typical experiment, 0.1 M of $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 0.1 M of urea were dissolved in 80 ml distilled water. After stirring this solution for 30 min, the synthesized B-rGO was added and the mixture was stirred for 30 min. Eventually, the mixture was transferred to the Teflon-lined stainless steel autoclave, which was used for B-rGO synthesis. The autoclave containing the mixture was then sealed and kept in hot air oven at 180°C for 12 h. After cooling to room temperature, a sediment was observed in the autoclave, which was collected by centrifugation and washed with water and ethanol several times in that order. The obtained product was dried in hot air oven at 60°C for 12 h. Finally, a powder was obtained, which was annealed in a muffle furnace at 350°C for 2 h with a slow heating rate of $5^\circ \text{C min}^{-1}$ to get the pure Co_3O_4 phase anchored to B-rGO (i.e., $\text{Co}_3\text{O}_4/\text{B-rGO}$). Pure Co_3O_4 was also synthesized in the similar lines for comparison of its electrochemical behavior with $\text{Co}_3\text{O}_4/\text{B-rGO}$.

2.4 Preparation of Working Electrodes

B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite electrodes were prepared. A platinum disk (Pt, 2 mm diameter) was polished with alumina ($1.0 \mu\text{m}$) slurry on BAINPOL[®] METCO

polishing machine until a mirror finish was obtained. Following polishing, the electrodes were rinsed with double-distilled water to remove any residual alumina particles. Eventually, the mirror-polished electrodes were sonicated in absolute ethanol followed by double-distilled water for ~10 min. The electrodes were prepared by dispersing 80 wt.% as-prepared B-rGO or Co₃O₄ or Co₃O₄/B-rGO powder, 15 wt.% carbon black and 5 wt.% PVDF binder in NMP using ultrasonication to produce a homogeneous suspension. Then, 10 µl of the suspension was dropped on a cleaned mirror-polished platinum electrode with the help of a micropipette (Sartorius Proline[®] pipette) and the solvent was evaporated by drying at 60 °C in a hot air oven.

2.5 Structural Characterization

Phase analysis, crystal structure and lattice parameters of the synthesized B-rGO, Co₃O₄ and Co₃O₄/B-rGO nanocomposites were analyzed by x-ray diffraction (XRD, PANalytical EMPYREAN) with a Cu Kα radiation (λ=1.5406 Å) in the 2θ range from 10° to 80°. The elemental composition and oxidation states of metal ions were examined by x-ray photoelectron spectroscopy (XPS, Axis Supra photoelectron spectrometer, Kratos Analytical) using Al Kα as x-ray source (75 W, *hν*: 1486.6 eV) with a pass energy of 20 eV. The synthesized samples of B-rGO, Co₃O₄ and Co₃O₄/B-rGO were ultrasonicated in ethanol and were drop-cast onto an aluminum foil to obtain a thin film, which was eventually dried at 120 °C in a hot air oven for 6 h prior to XPS measurements to minimize the physically observed water (Ref 20). The high-resolution B 1s, C 1s and Co 2p peaks obtained were deconvoluted by subtracting the baseline and fitting using Gauss peak function in Origin Pro 2016 software.

2.6 Electrochemical Measurements

The electrochemical properties of the synthesized B-rGO, Co₃O₄ and Co₃O₄/B-rGO nanocomposite electrodes were studied using CHI 660E electrochemical workstation (CH instruments). The electrochemical experiments were performed in a three-electrode system in two different aqueous electrolytes of 2 M KOH and 2 M NaOH solutions. Cyclic voltammetry (CV), galvanostatic charge/discharge (GCD) and electrochemical impedance spectroscopy (EIS) measurements were carried out. The active material (i.e., B-rGO or Co₃O₄ or Co₃O₄/B-rGO)-coated Pt disk was used as the working electrode. A Pt mesh and saturated calomel electrode (SCE) were used as the counter and the reference electrode, respectively.

Prior to any electrochemical measurement, open circuit potential (OCP) was measured for 1 h to obtain a stable value. CV was performed at various scan rates from 10 to 200 mV s⁻¹ in a potential window from -0.10 to 0.50 V versus SCE. GCD tests were conducted in a potential window from -0.05 to 0.40 V versus SCE at current densities from 0.1 to 10.0 A g⁻¹. EIS was conducted at OCP with an amplitude of 10 mV in a frequency range of 1 mHz to 10 kHz. The obtained impedance curves were fitted using ZSimpWin 3.21 software to obtain a suitable model equivalent circuit. Eventually various parameters, viz. solution and charge transfer resistances, were estimated.

3. Results and Discussion

3.1 Structural Analysis

The XRD patterns of the synthesized B-rGO, Co₃O₄ and Co₃O₄/B-rGO nanocomposites are shown in Fig. 1. In Fig. 1, the XRD pattern of B-rGO possesses two peaks around 2θ= 26.55° and 54.6°, corresponding to 002 and 004 planes of graphene, respectively (Ref 20). The appearance of 002 peak at 26.55° in B-rGO corresponds to the interlayer spacing of 3.3574 Å. This spacing indicates that boron (B) is incorporated into rGO as confirmed in our earlier work (Ref 20) and also agrees well with literature (Ref 48). In the XRD patterns of Co₃O₄, and Co₃O₄/B-rGO samples, the diffraction peaks at 2θ =19.0, 31.3, 36.9, 38.5, 44.8, 55.7, 59.4 and 65.2° correspond to 111, 220, 311, 222, 440, 422, 511 and 440 reflections of the face-centered cubic Co₃O₄ (space group 227, Fd $\bar{3}$ m; JCPDS card: 42-1467), respectively. The sharp diffraction peaks of Co₃O₄ indicate that it is well crystallized. Peaks corresponding to B-rGO can also be seen in the XRD patterns of Co₃O₄/B-rGO nanocomposites. No characteristic peaks of secondary phases are detected in the XRD patterns, suggesting that single-phase Co₃O₄ is pure and anchored on B-rGO sheets. The crystallite size of Co₃O₄ was estimated by using Debye-Scherrer formula, given in Eq 1 (Ref 49), where *D*: crystalline size, λ: wavelength of x-rays, β: full width at half-maximum of the diffraction peak, and θ: Bragg diffraction angle. The estimated crystallite sizes of Co₃O₄ are 13 nm in pure Co₃O₄ sample and 9 nm in the Co₃O₄/B-rGO nanocomposite. Thus, anchoring Co₃O₄ to B-rGO resulted in a decrease in the average crystallite size of Co₃O₄.

$$D = \frac{0.9\lambda}{\beta \cos \theta} \quad (\text{Eq 1})$$

Figure 2(a) shows the XPS survey spectra of B-rGO, Co₃O₄ and Co₃O₄/B-rGO in the binding energy range from 50 to 900 eV. The survey spectrum of Co₃O₄ shows peaks corresponding to C 1s (284.4 eV), Co 2p (780.2 and 795.5 eV) and O 1s (532.5 eV). The C 1s peak indicates the presence small amount of carbon in Co₃O₄, due to the incomplete burning of (CO(NH₂)₂) during Co₃O₄ synthesis (Ref 21). The XPS spectrum of B-rGO exhibits the peaks corresponding to C 1s and O 1s and B 1s (192.4 eV). The spectrum of Co₃O₄/B-rGO exhibits peaks corresponding to B 1s, C 1s, O 1s and Co 2p_{3/2} (780.2 eV) and Co 2p_{1/2} (795.5 eV). A quantitative estimation from XPS data of Co₃O₄/B-rGO suggests that ~11 at.% of Co₃O₄ is loaded on B-rGO.

The high-resolution XPS spectra of Co 2p, C1s and B 1s corresponding to Co₃O₄/B-rGO nanocomposite are shown in Fig. 2(b), (c) and (d), respectively. Those of C 1s and B 1s of B-rGO are shown in Figure S1(a) and (b), respectively. The spectrum of Co 2p pertaining to Co₃O₄ is shown in Figure S1 (c). The Co 2p spectra of Co₃O₄/B-rGO nanocomposite (Fig. 2b) and Co₃O₄ (Figure S1c) show two spin-orbit doublets containing both high energy band Co 2p_{1/2} and low energy band Co 2p_{3/2} at 795.5 and 780.2 eV, respectively (Ref 50, 51). The binding energy difference between Co 2p_{1/2} and Co 2p_{3/2} is ~15.3 eV. The spectrum indicates the presence of both Co²⁺

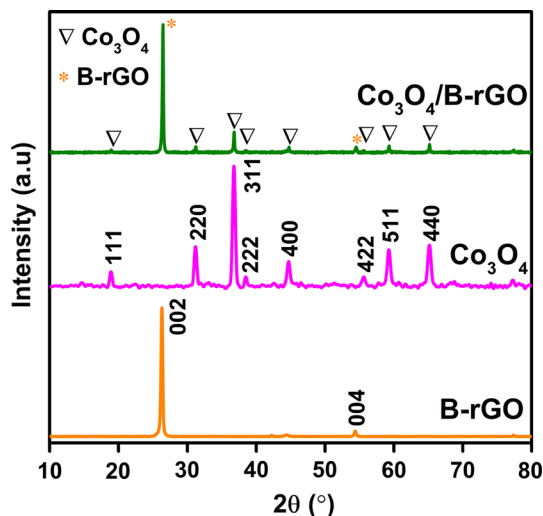


Fig. 1 XRD patterns of B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$

and Co^{3+} ions corresponding to single-phase Co_3O_4 formation on the surface of B-rGO, which is consistent with the appearance of the peaks corresponding to only Co_3O_4 in XRD (Fig. 1). The satellite peaks (denoted as “sat” in Fig. 2b) at 786.90 and 803.6 eV correspond to Co^{2+} and those at 790.1 and 805.9 eV correspond to Co^{3+} cations, which occupy the tetrahedral and octahedral sites, respectively, in Co_3O_4 unit cell (Ref 50, 52).

The deconvoluted C 1s (Figure S1a) spectra of B-rGO and $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite (Fig. 2c) show five distinguishable peaks at 283.9, 284.7, 285.4, 286.2 and 288.7 eV. The most intense peak at 284.7 eV indicates that the majority of C atoms are arranged in C–C sp^2 hybridization leading to honeycomb lattice structure in both B-rGO and $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite (Ref 20, 52). The other peaks at higher binding energies (i.e., 285.4, 286.2 and 288.7 eV) correspond to C–OH, C=O and O=C–OH functional groups present in these samples (Ref 53). Interestingly, the peak at 283.9 eV indicates the C–B bond formation, suggesting the B incorporation into the carbon network of rGO (Ref 17, 20).

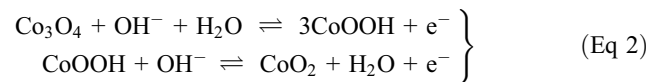
The high-resolution B 1s spectra of $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite (Fig. 2d) and B-rGO (Figure S1b) and depict three peaks at 191.2, 192.7 and 193.8 eV, which correspond to the BC_3 , BC_2O and BCO_2 (Ref 54). These peaks suggest that B atoms are bonded in various configurations to rGO. Also, interestingly, the presence of BC_3 confirms that B is incorporated into rGO in both B-rGO and $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposites (Ref 20).

3.2 Electrochemical Performance of the Electrodes

Electrochemical performance of the synthesized B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ is analyzed by CV, GCD and EIS using two different aqueous electrolytes, viz. 2 M KOH and 2 M NaOH solutions (Fig. 3, 4, 5, 6, 7, 8 and Figure S2–S7).

3.2.1 Cyclic Voltammetry. The CVs of the synthesized B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ in 2 M KOH and 2 M NaOH aqueous electrolyte solutions are presented in Fig. 3(a) and 4 (a), respectively, at a scan rate of 20 mV s^{-1} . The CVs of B-rGO (Fig. 3a and 4a) are almost featureless without any redox peaks, exhibiting partial electrical double-layer capacitive

nature (EDLC) through non-Faradaic charging/discharging process and pseudocapacitive nature (Ref 20). On the other hand, the CV from Co_3O_4 electrode exhibits a pair of oxidation (A1 and A2) and reduction peaks (C1 and C2), indicating the typical battery-like nature (Fig. 3a and 4a) (Ref 35). The featureless region (with nonzero current density) is minimal in the case of Co_3O_4 . The two sets of redox peaks can be ascribed to the reversible transition of the ions Co^{2+} and Co^{3+} (From XPS, Fig. 2b) to Co^{3+} and Co^{4+} (i.e., $\text{Co}^{2+} \leftrightarrow \text{Co}^{3+}$ and $\text{Co}^{3+} \leftrightarrow \text{Co}^{4+}$), respectively (Ref 34, 35). The corresponding reversible reactions are due to the transitions between Co_3O_4 and CoOOH (A1/C1, Fig. 3a) and between CoOOH and CoO_2 (A2/C2, Fig. 3a) (Ref 34, 35, 55), as shown in Eq 2 (Ref 34, 35).



The redox peaks are more pronounced in the CV of $\text{Co}_3\text{O}_4/\text{B-rGO}$ and indicate the charge storage in this electrode by diffusion-controlled (battery-like) process. Interestingly, the featureless (with nonzero current density) portion of the CV of $\text{Co}_3\text{O}_4/\text{B-rGO}$ is significantly larger than that of B-rGO in both the electrolyte solutions (Fig. 3a and 4a). The presence of this featureless nature in the CV of $\text{Co}_3\text{O}_4/\text{B-rGO}$ reveals that this electrode also stores electrochemical charge through a partial pseudocapacitive process. In addition, it is worth noting that the total area enveloped by the CV of $\text{Co}_3\text{O}_4/\text{B-rGO}$ is much higher as compared to those by B-rGO or Co_3O_4 . This indicates that the total charge stored in $\text{Co}_3\text{O}_4/\text{B-rGO}$ is higher than that in B-rGO or Co_3O_4 (Fig. 3a and 4a). Further, a semi-quantitative estimation (not shown here) of the area of the current density versus time curves corresponding to the charging/discharging portions of CVs in all the electrodes was done. This analysis suggests that the charge obtained during charging/discharging of $\text{Co}_3\text{O}_4/\text{B-rGO}$ is larger than that from Co_3O_4 and B-rGO together. This suggests a synergy between Co_3O_4 and B-rGO during charge storage.

The CVs from all the synthesized samples at different scan rates from 10 to 200 mV s^{-1} in 2 M KOH and 2 M NaOH are given in Figure S2 and S3, respectively. In both the electrolytes, the area enveloped by the CVs of all the samples increased with increase in the scan rate, as expected (Figure S2 and S3). The CVs of Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrodes in Figure S2 and S3 show that the redox current increases with scan rate, predominantly because of faster ion diffusion into the electrode (Ref 21). In addition, upon increasing the scan rate, the corresponding oxidation and reduction peaks are shifted in more positive and negative potentials, respectively (Figure S2b and c and S3b and c). This is, possibly, due to an increase in the internal diffusion resistance of these electrodes with increase in scan rate (Ref 56).

For revealing the various types of charge storage natures (i.e., EDLC, pseudocapacitive and diffusion-controlled (i.e., battery-like)) in the electrodes, the relation between the peak current (i_p) and the scan rate (v), as proposed by Dunn et al. (Ref 57), is considered as shown in Eq 3 where a and b are arbitrary parameters.

$$i_p = av^b \quad (\text{Eq } 3)$$

The value of $b=1$ corresponds to charge storage by EDLC; $b \approx 1$ represents pseudocapacitive nature; and $b=0.5-1$ indicates diffusion-controlled (i.e., battery-like) charge storage (Ref 58).

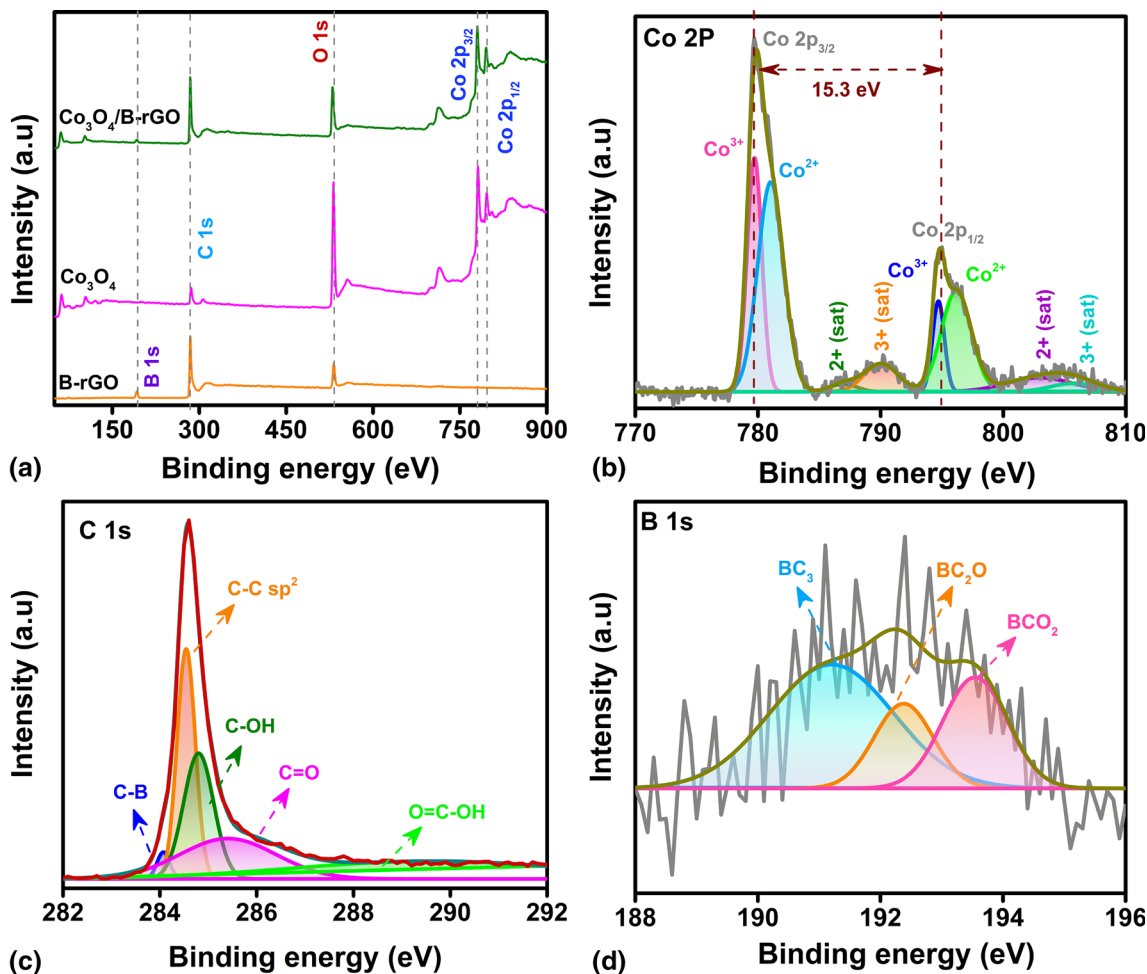


Fig. 2 (a) XPS survey spectra of B-rGO, Co₃O₄ and Co₃O₄/B-rGO. High-resolution (b) Co 2p (c) C 1s (d) B 1s spectra of Co₃O₄/B-rGO

Figure 3(b) and 4(b) shows that the plot between $\log(i_p)$ and $\log(\nu)$ is linear with the slope yielding the b values for Co₃O₄/B-rGO and Co₃O₄ in 2 M KOH and 2 M NaOH, respectively. The estimated b values are 0.80 and 0.78 for Co₃O₄/B-rGO, and 0.79 and 0.78 for Co₃O₄ in the respective electrolytes. These values of b indicate that the charge storage is taking place by diffusion-controlled (i.e., battery-like) processes.

The diffusion coefficient during charging (anodic) and discharging (cathodic) in Co₃O₄/B-rGO and Co₃O₄ is estimated by using Randles–Sevcik equation (Eq 4) (Ref 59, 60)

$$i_p = 0.4463nFAC \left(\frac{nFvD}{RT} \right)^{\frac{1}{2}} \quad (\text{Eq 4})$$

where i_p : peak current (A), n : number of electrons per reacting species, F : Faraday's constant (96,487 C mol⁻¹), A : electrode surface area (cm²), C : bulk electrolyte concentration (mol cm⁻³), ν : scan rate (V s⁻¹), D : diffusion coefficient (cm² s⁻¹), R : gas constant (8.314 J mol⁻¹ K⁻¹), T : temperature (K). Figure 3(c) and 4(c) shows the $\log(i_p)$ versus $\log(\nu^{1/2})$ plots for Co₃O₄/B-rGO and Co₃O₄ in 2 M KOH and 2 M NaOH, respectively. The linear natures of these plots imply the presence of diffusion-controlled non-surface processes during charging and discharging (Ref 60). The estimated diffusion coefficients are listed in Table 1. From Table 1, the estimated D for all the electrodes in KOH is higher than those in

NaOH, indicating faster ion mobility in the presence of KOH (Ref 60). This suggests that the choice of the electrolyte is vital for the improved kinetics of charge storage. Also, the D for charging/discharging of Co₃O₄/B-rGO is at least an order higher than that for either Co₃O₄ or B-rGO. This ascertains the synergy between Co₃O₄ and B-rGO during charge storage, corroborating well with the CV results (Fig. 3a and 4a). Randles–Sevcik analysis establishes that (i) B incorporated in rGO and (ii) choice of electrolyte (KOH in the present case) play vital roles in increasing the capacitance and kinetics of redox reactions.

3.2.2 Galvanostatic Charge/Discharge. The charge storage performance is further investigated by galvanostatic charge/discharge (GCD) experiments. Figure 5(a) and (b) presents the GCD curves at 0.1 A g⁻¹ for all the electrodes in 2 M KOH and 2 M NaOH, respectively. Interestingly, the GCD results of B-rGO electrode (Fig. 5a and b) exhibit near-triangular charge/discharge profiles due to its EDLC nature of charge storage. The GCD results of B-rGO (Fig. 5a and b) also exhibit a partial pseudocapacitive behavior evident from the deviation from the perfect triangular shape of GCDs. Co₃O₄/B-rGO and Co₃O₄ electrodes, on the other hand, exhibit evidently nonlinear profiles in both the electrolytes due to the Faradaic diffusion-controlled processes. The area under the GCDs provides a direct evidence for the charge storage capacity of the electrode

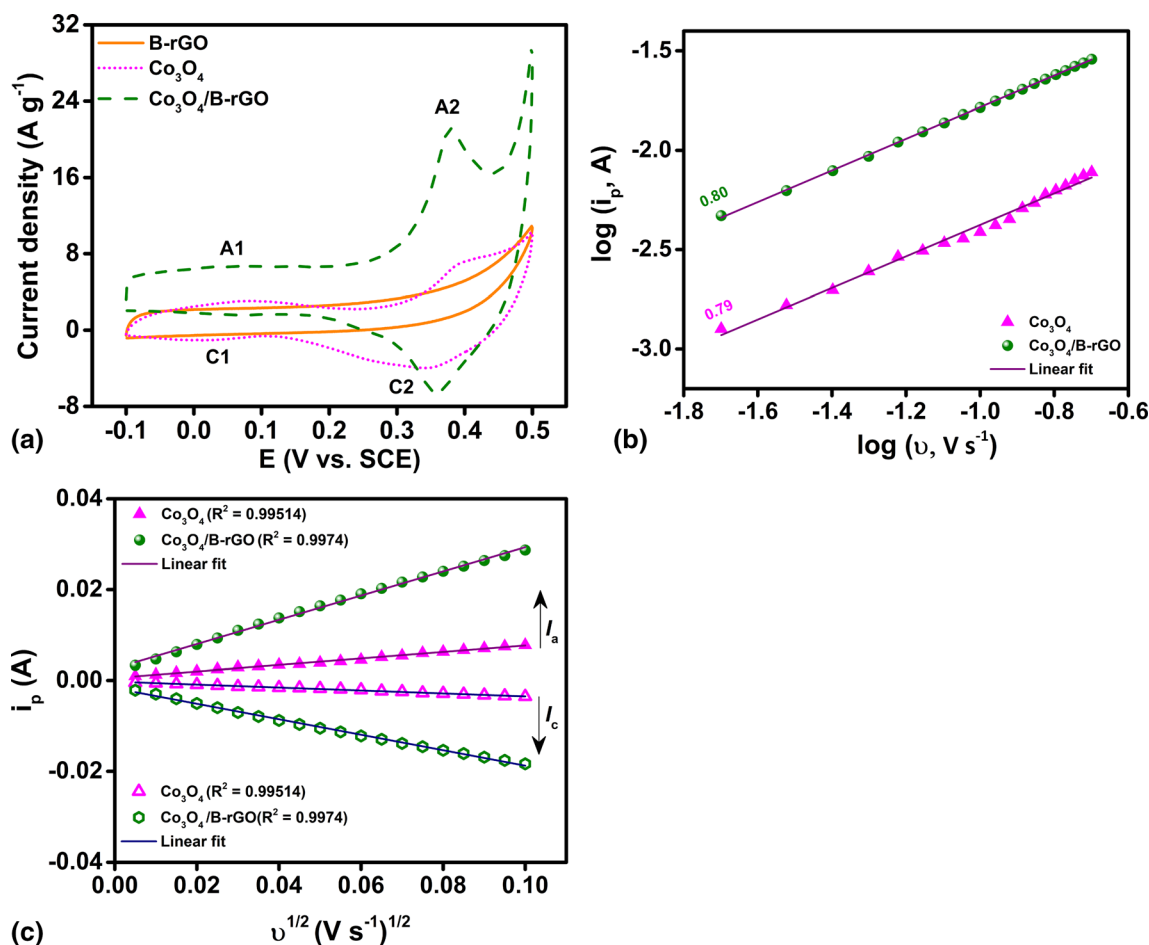


Fig. 3 (a) Cyclic voltammograms of B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ at a scanning rate of 20 mV s^{-1} (b) $\log(i_p)$ vs. $\log(v)$ and (c) i_p vs. $v^{1/2}$ plots for Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ in 2 M KOH electrolyte

material. From Fig. 5(a) and (b), this area is the highest in the $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode signifying the relatively highest specific capacitance. This agrees well with the CVs (Fig. 3a and 4a). In Fig. 5(a) and (b), two different regions can be observed in the charging segments in Co_3O_4 containing electrodes: (i) a potential-dependent region from -0.05 V to $+0.30 \text{ V}$ versus SCE (Region I); and (ii) an almost potential independent region from $+0.30$ to $+0.40 \text{ V}$ versus SCE (Region II). Region I corresponds to the charge storage by electrical double-layer formation. Region II arises due to the charge storage by redox reactions involving Co^{2+} and Co^{3+} ions (i.e., diffusion-controlled and battery-like) (Ref 61). These two regions in the GCDs of the $\text{Co}_3\text{O}_4/\text{B-rGO}$ and Co_3O_4 electrodes are in consensus with the CVs (Fig. 3a and 4a), which exhibit both the featureless nature (EDLC) and the redox peaks. Figure S4 and S5 shows that the GCD curves of all the electrodes at different current densities from 0.2 to 10.0 A g^{-1} in 2 M KOH and 2 M NaOH electrolyte solutions, respectively. These different regions are not so distinctly visible in the discharge segments as they are in the charging segments. Hence, only charging segments are discussed here. Among these GCD curves the ones in 2 M KOH possess higher areas than those in 2 M NaOH.

The specific capacity values (C_s) (C g^{-1}) of the electrodes are estimated from the GCD according to Eq 5 (Ref 62)

$$C_s = \left(\frac{I\Delta t}{m} \right) \quad (\text{Eq 5})$$

The specific capacitance (C_{sp}) of the electrode was estimated from GCD curves using Eq 6 (Ref 63, 64)

$$C_{sp} = \left(\frac{I\Delta t}{m\Delta V} \right) \quad (\text{Eq 6})$$

where I (A): charge/discharge current, Δt (s): time of discharge, ΔV (V): potential window and m (g): mass of the active material on the working electrode. At 0.1 A g^{-1} the estimated C_s of the B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode are 46.5, 136.6 and 270 C g^{-1} , respectively, in 2 M KOH, whereas those in 2 M NaOH are 35.4, 80.5 and 195.2 C g^{-1} , respectively. The estimated C_{sp} of all the electrodes in both 2 M KOH and 2 M NaOH are plotted in Fig. 5(c) as function of current density. From Fig. 5(c), $\text{Co}_3\text{O}_4/\text{B-rGO}$ exhibits maximum C_{sp} of 600 (270 C g^{-1}) and 434 F g^{-1} (195 C g^{-1}) at 0.1 A g^{-1} in 2 M KOH and 2 M NaOH, respectively. This is consistent with the largest area enclosed by the CVs of this electrode (Fig. 3a and 4a). At the highest current density tested (i.e. 10 A g^{-1} , Fig. 5c), the C_{sp} of $\text{Co}_3\text{O}_4/\text{B-rGO}$ drops to 454 F g^{-1} (204 C g^{-1}) and 313 F g^{-1} (141 C g^{-1}) in 2 M KOH and 2 M NaOH, respectively, still being the highest among all the electrodes. The drop in specific

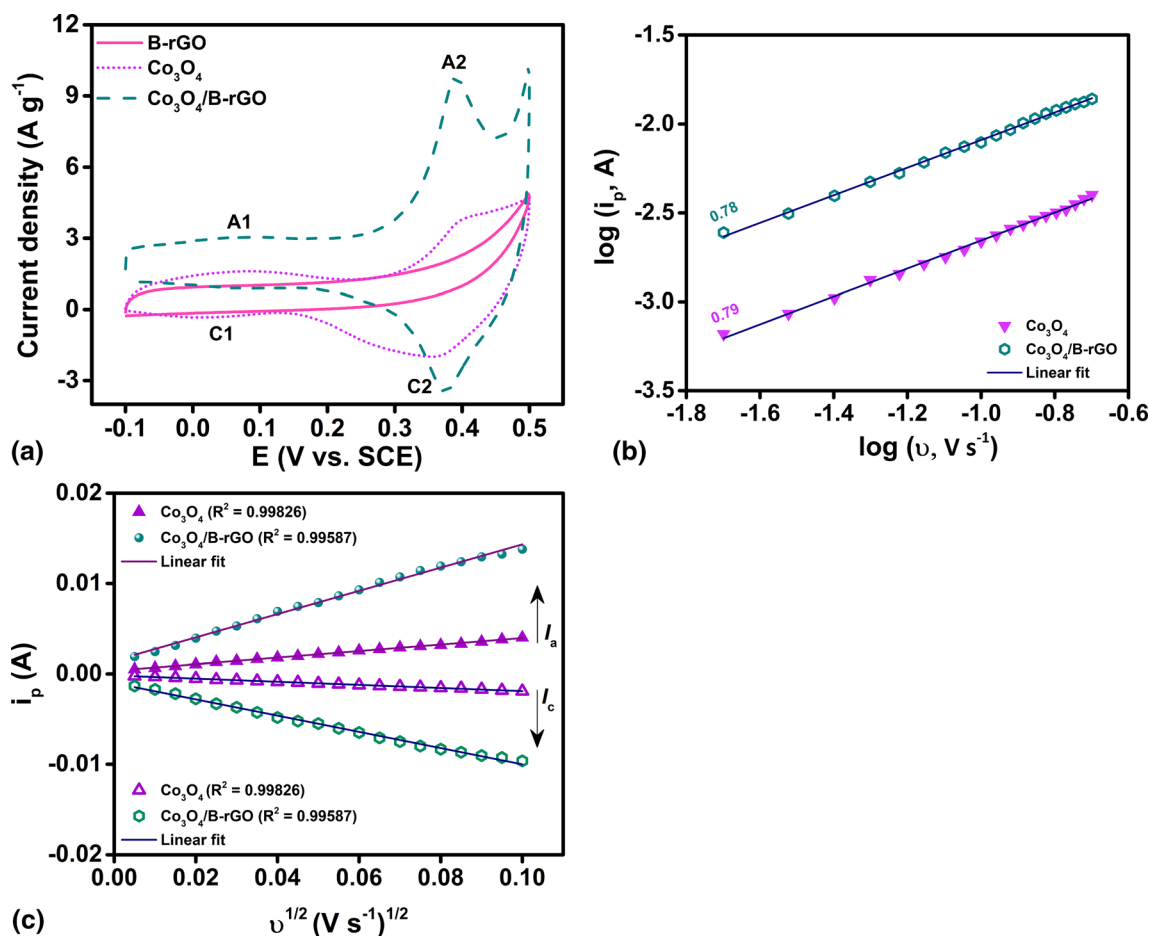


Fig. 4 (a) Cyclic voltammograms of B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ at a scanning rate of 20 mV s^{-1} (b) $\log(i_p)$ vs. $\log(v)$ and (c) i_p vs. $v^{1/2}$ plots for Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ in 2 M NaOH electrolyte

capacitance with increase in current density can be explained as follows. At lower current densities, there is sufficient time for interaction between $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode and electrolyte ions, allowing the storage of a large amount of charge in the electrode leading to high specific capacitance. With increase in the current density, this interaction time decreases and fast kinetics of the Faradaic reaction leading to only partial charge storage and lower specific capacitance (Ref 56).

The enhanced specific capacitance in the $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode is due to (i) the presence of B in rGO network; (ii) the combination of Co_3O_4 (diffusion-controlled) in B-rGO (EDLC and pseudocapacitance); and (iii) the choice of 2 M KOH electrolyte.

The specific capacitance values of the $\text{Co}_3\text{O}_4/\text{B-rGO}$ in the present study are compared with those reported for various Co_3O_4 -graphene-based materials at various current densities from literature and summarized in Table 2. The present C_{sp} values of $\text{Co}_3\text{O}_4/\text{B-rGO}$ are either superior by 95 to 823% or inferior only by 18 to 50% as compared to the values reported in literature. At the highest current density tested (i.e., 10 A g^{-1}), the present $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system exhibits a C_{sp} of 454 F g^{-1} (204 C g^{-1}), which is higher by a remarkable 224% compared to $\text{Co}_3\text{O}_4/\text{rGO-6 M KOH}$ (140 F g^{-1} (Ref 65)). However, it is lower by only 50% compared to $\text{Co}_3\text{O}_4/\text{rGO-2 M KOH}$ (916.5 F g^{-1} (Ref 35)) (see Table 2). A close observation of these two systems shows that the $\text{Co}_3\text{O}_4/\text{rGO-}$

2 M KOH is synthesized by laser irradiation (Ref 35), whereas the present $\text{Co}_3\text{O}_4/\text{rGO}$ is synthesized by a combination of electrochemical exfoliation (for rGO) and hydrothermal route for B incorporation and Co_3O_4 loading. This clearly shows that apart from the active material–electrolyte combination, the synthesis method also plays a vital role in enhancing the charge storage. Interestingly, this suggests that the present synthesis method is viable with several other synthesis methods reported in literature (at various other current densities).

To study the cyclic stability of all the electrodes of the present study, C_{sp} is plotted as function of number of cycles (Fig. 5d) and the cyclability curves are plotted after every 200 cycles (Figure S6 and S7) for 2 M KOH and 2 M NaOH cases. From Fig. 5(d), S6 and S7, the $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ system exhibits the best capacitance retention of 87.8% after 2000 cycles.

The Coulombic efficiency of the synthesized electrodes is calculated using Eq 7

$$\eta = \frac{\Delta t_d}{\Delta t_c} \times 100\% \quad (\text{Eq 7})$$

where η : Coulombic efficiency Δt_d : discharging time and Δt_c : charging time. Figure 5(e) shows the Coulombic efficiency of the electrodes in 2 M KOH and 2 M NaOH electrolytes. After 2000 cycles, the η_s of B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrodes are 94, 98 and 97% respectively, in 2 M

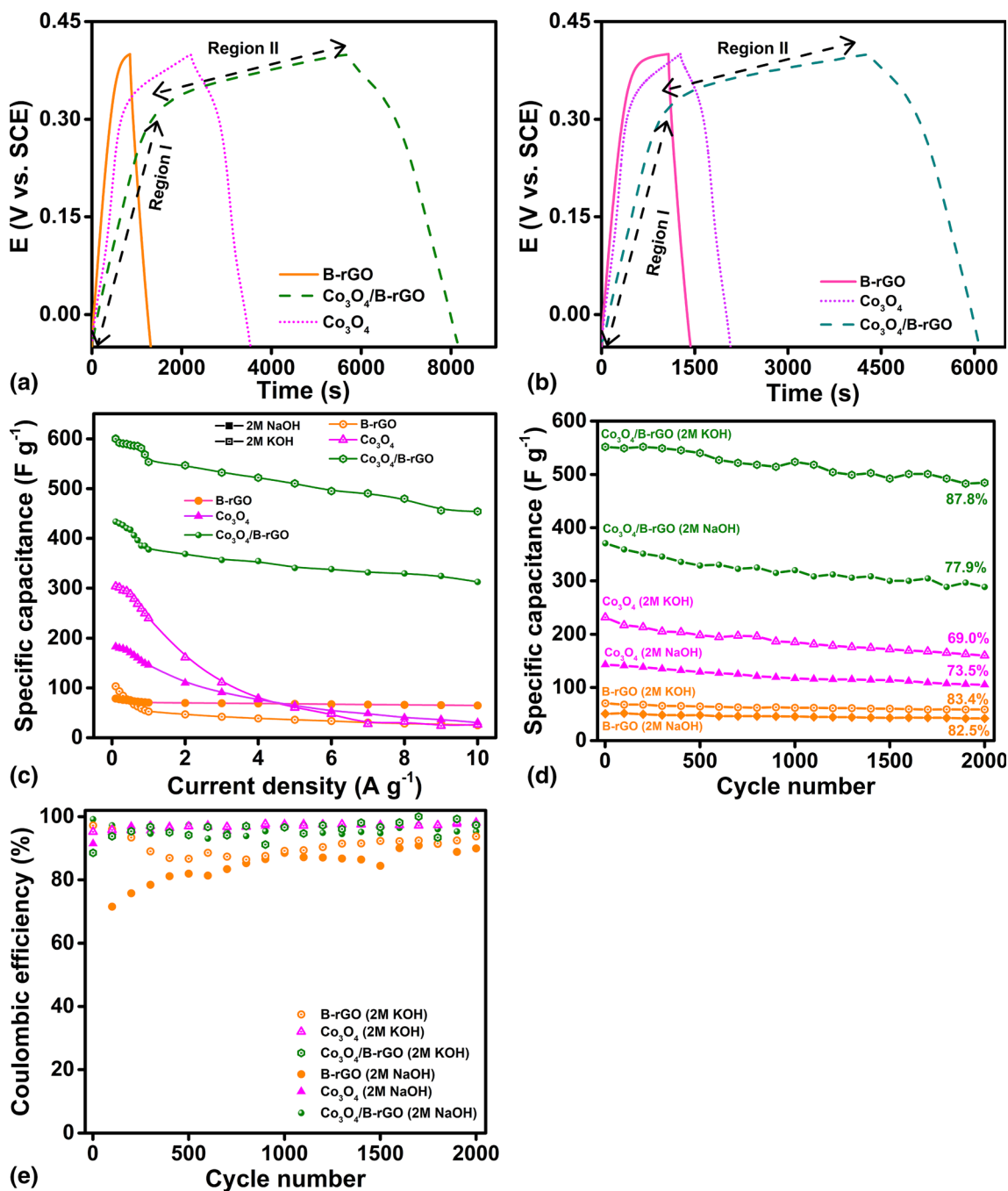


Fig. 5 GCD curves of B-rGO, Co₃O₄ and Co₃O₄/B-rGO at 0.1 Ag⁻¹ in (a) 2 M KOH (b) 2 M NaOH (c) Specific capacitance at different current densities (d) Capacitance retention at 1 A g⁻¹ (e) Coulombic efficiency of B-rGO, Co₃O₄ and Co₃O₄/B-rGO in 2 M KOH and 2 M NaOH electrolyte

KOH; they are 90, 98 and 95% respectively, in 2 M NaOH. This suggests that the 2 M KOH offers better Coulombic efficiency and excellent kinetic reversibility than 2 M NaOH.

3.2.3 Electrochemical Impedance Spectroscopy. Electrochemical impedance spectroscopy (EIS) was performed to, further, understand the charge storage kinetics, estimate the solution and charge transfer resistances, and the charge storage mechanism. EIS results of the B-rGO, Co₃O₄ and Co₃O₄/B-rGO electrodes in the case of 2 M KOH and 2 M NaOH are shown in Fig. 6 and 7, respectively. Figure 6(a) and 7(a) shows the Nyquist plots for all the electrodes in 2 M KOH and 2 M

NaOH, respectively. The insets in these figures show the magnified view of the high-frequency regions. The Bode plots of phase angle versus frequency (ϕ versus $\log(f)$) and impedance versus frequency ($\log|z|$ versus $\log(f)$) are also shown in Fig. 6(b) and 7(b), and Fig. 6(c) and 7(c), respectively. The shapes of the Bode plots are similar to those reported in literature (Ref 66). The obtained Nyquist plots for all the electrodes were fitted with the equivalent circuit shown within Fig. 6(a) and 7(a) using ZSimpWin 3.21 software. The values of the various optimized parameters obtained after fitting are listed in Table S1 and Table S3 for 2 M KOH and 2 M

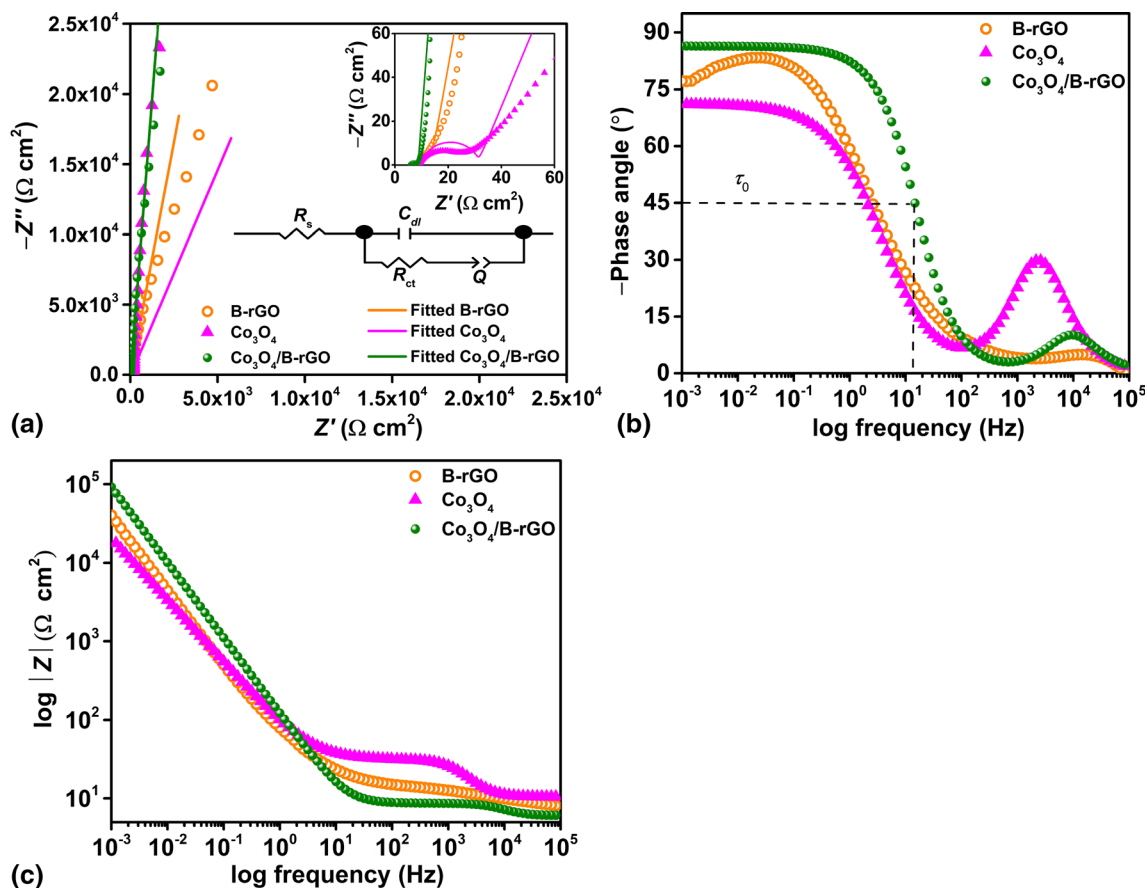


Fig. 6 EIS data of the B-rGO, Co₃O₄ and Co₃O₄/B-rGO in 2 M KOH (a) Nyquist plot (insets: enlarged high-frequency region and equivalent circuit) (b) Bode plot of phase angle vs. frequency and (c) Bode plot of impedance vs. frequency

NaOH, respectively. The intercept in the real axis at the highest frequency in the Nyquist plot represents the electrolyte solution resistance (R_s). The estimated R_s of Co₃O₄/B-rGO in 2 M KOH and 2 M NaOH electrolytes are 6.08 and 6.72 Ω cm², respectively. Interestingly, these R_s values, corresponding to Co₃O₄/B-rGO, are the smallest among those for all the electrodes in both 2 M KOH (Table S1) and 2 M NaOH cases (Table S2). Further, the R_s value for Co₃O₄/B-rGO in 2 M KOH is smaller than that in 2 M NaOH. This clearly shows the advantage of using KOH (i.e., K⁺ ions) over NaOH (i.e., Na⁺ ions). The semicircle at high-frequency region is fitted to a charge transfer resistance (R_{ct}), involving the exchange of OH⁻ ions (Ref 67). The obtained values for Co₃O₄/B-rGO are 2.61 and 3.76 Ω cm², in 2 M KOH and 2 M NaOH electrolytes, respectively. These values for the Co₃O₄ electrode are 20.69 and 30.49 Ω cm². Thus, interestingly, the presence of B-rGO causes a remarkable one order drop in R_{ct} and accelerated the redox reactions (Eq 2). This remarkable drop in R_{ct} is attributed to the electron deficient nature of the B-rGO aiding in accelerating the OH⁻ exchange (Ref 68). This corroborates well with the highest estimated values of the diffusion coefficient in Co₃O₄/B-rGO, as reported in Fig. 3(c) and 4(c). Moreover, the smaller R_{ct} in the case of 2 M KOH compared to that in the case of 2 M NaOH is worth noticing. Most likely, the relatively low hydration sphere radius of K⁺ (3.31 Å) compared with that of Na⁺ (3.58 Å) is the reason for this improvement in

R_{ct} (Ref 68). These results show that the charge transfer process of electrode also depends upon the size of cation present in the electrolyte.

In order to understand the extent of capacitive nature of these electrodes, a constant phase element (CPE, denoted as Q in Fig. 6 and 7) is used in modeling the equivalent circuit. Q is given by Eq 8

$$Q = Y_0 B(j\omega)^n \quad (\text{Eq 8})$$

where B and n ($0 < n < 1$): frequency-independent parameters, Y_0 : admittance. When $n=1$, the electrochemical system behaves as a pure capacitor; and when $n=0$, it behaves as a pure resistor (Ref 69). The estimated n values of B-rGO are the highest (0.8952 for 2 M KOH; 0.8947 for 2 M NaOH) among all the electrodes tested. This indicates that B-rGO has the highest capacitive nature. The estimated n values of Co₃O₄/B-rGO (0.80 in both 2 M KOH and 2 M NaOH) are lower than those of B-rGO. This is, mainly, due to the increased diffusion-controlled (i.e., battery-like) nature upon anchoring Co₃O₄ on to B-rGO. This diffusion-controlled redox reactions offer electrochemical resistance, leading to a decrease in the n value. Interestingly, the estimated n values for Co₃O₄/B-rGO are higher than those for bare Co₃O₄ electrode (0.7907 for 2 M KOH; 0.7962 for 2 M NaOH). This increase in the capacitive nature of Co₃O₄/B-rGO is attributed to the addition of B-rGO to Co₃O₄. That is, B-rGO imparts some capacitive nature to Co₃O₄/B-rGO.

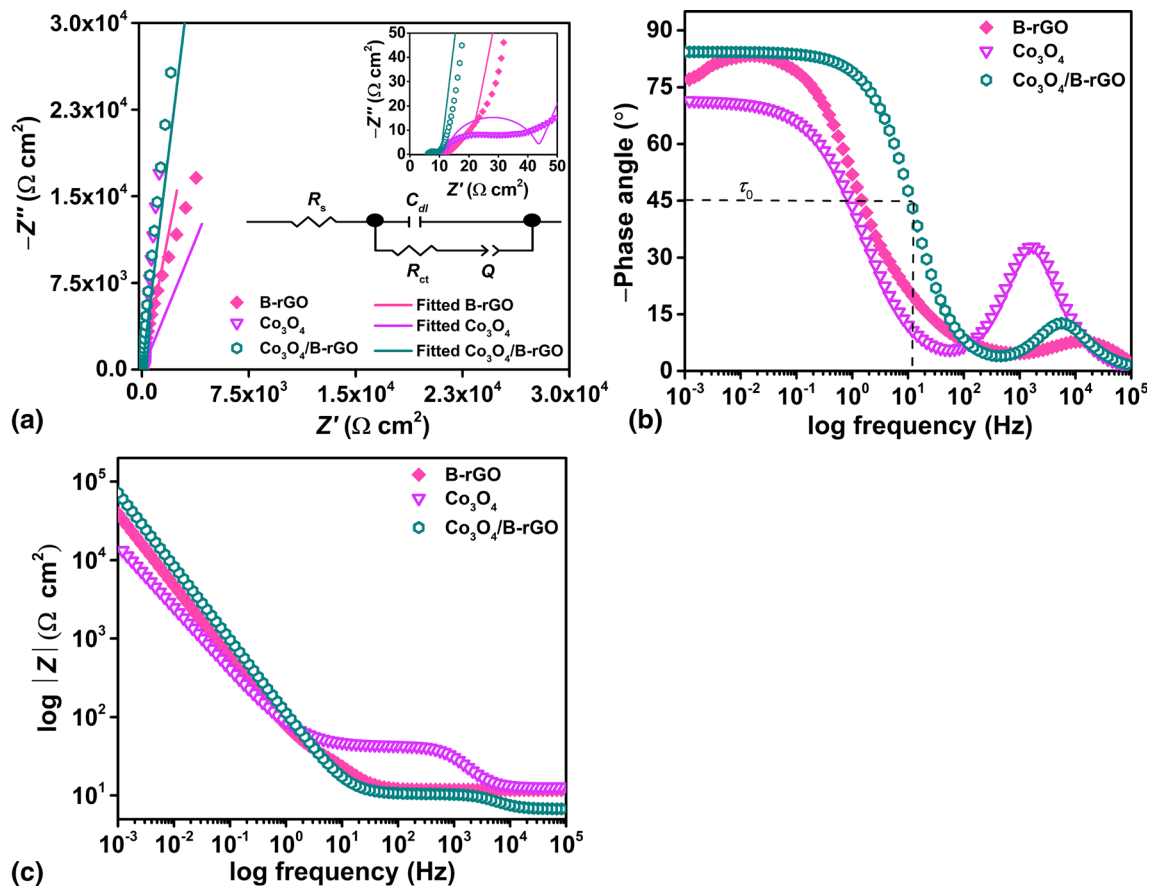


Fig. 7 EIS data of the B-rGO, Co_3O_4 and $\text{Co}_3\text{O}_4/\text{B-rGO}$ in 2 M NaOH (a) Nyquist plot (insets: enlarged high-frequency region and equivalent circuit) (b) Bode plot of phase angle vs. frequency and (c) Bode plot of impedance vs. frequency

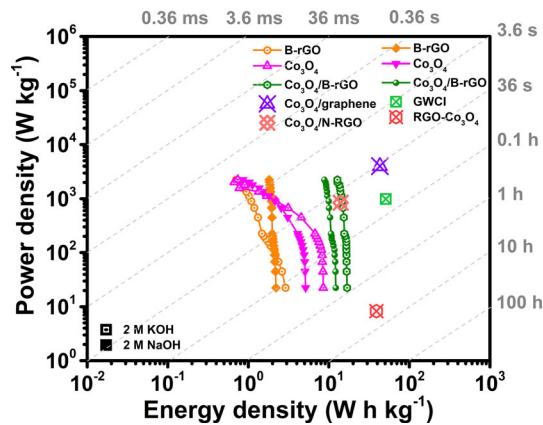


Fig. 8 Ragone plots of the prepared B-rGO, Co_3O_4 , and $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrodes in 2 M KOH and NaOH electrolytes and different reported studies (Such as GWCI (Ref 74), RGO- Co_3O_4 (Ref 71), $\text{Co}_3\text{O}_4/\text{graphene}$ (Ref 35) and $\text{Co}_3\text{O}_4/\text{N-RGO}$ (Ref 56))

To estimate the relaxation time (τ_0) and to further ascertain the charge storage nature, the Bode plots of phase angle versus frequency for all the electrodes in 2 M KOH (Fig. 6b) and 2 M NaOH (Fig. 7b) are used (Ref 20). The estimated relaxation times ($\tau_0 = 1/f_0$; where f_0 : frequency at a phase angle of 45°) (Ref 70) are reported in Table S2 for 2 M KOH and Table S4 for 2 M NaOH. The order of the estimated τ_0 is B-rGO > Co_3O_4

> $\text{Co}_3\text{O}_4/\text{B-rGO}$ for both the electrolyte systems. The $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode exhibits the least relaxation time of 0.067 and 0.089 s for the cases of 2 M KOH and 2 M NaOH, respectively. The τ_0 of the present $\text{Co}_3\text{O}_4/\text{B-rGO}$ is at least 200 times smaller than those reported in literature for the similar material (20 s) (Ref 71), and thus suggesting that the present $\text{Co}_3\text{O}_4/\text{B-rGO}$ superior. The lowest τ_0 of $\text{Co}_3\text{O}_4/\text{B-rGO}$ suggests that it exhibits the best frequency response and rate performances as evidenced from CV analysis (Fig. 3 and 4) and the GCD results (Fig. 5). Moreover, the lower τ_0 of $\text{Co}_3\text{O}_4/\text{B-rGO}$ in the 2 M KOH case compared with the 2 M NaOH case reiterates that the $\text{Co}_3\text{O}_4/\text{B-rGO-KOH}$ electrode–electrolyte combination demonstrates the best performance among the tested electrodes and electrolytes. Interestingly, the frequency response and the rate performance of B-rGO is less than that of Co_3O_4 , possibly, because of the *p*-doping effect in the former electrode needing longer times. Further, anchoring Co_3O_4 to B-rGO reduces the τ_0 of the former (Table S2 and S4), indicating enhanced frequency response and the rate performance of the obtained composite electrodes. This enhanced behavior is due to the strong interaction between Co_3O_4 and B-rGO (Fig. 2).

The phase angles of 86° and 84° for $\text{Co}_3\text{O}_4/\text{B-rGO}$ nanocomposite electrode in 2 M KOH and 2 M NaOH electrolytes at low frequencies (Fig. 6b and 7b) reinforce the capacitive charge storage nature of these electrodes (Ref 72). However, both these values are slightly lower than that for an ideal capacitor (90°). The phase angle values suggest that the $\text{Co}_3\text{O}_4/\text{B-rGO}$ electrode enjoys the benefits of both (i) the

Table 1 Diffusion coefficient (*D*) values of the synthesized electrodes

Electrode materials	Electrolyte	Diffusion coefficient, <i>D</i> , cm ² s ⁻¹	
		Charging	Discharging
Co ₃ O ₄	2 M KOH	1.81 × 10 ⁻⁵	3.75 × 10 ⁻⁶
	2 M NaOH	4.61 × 10 ⁻⁶	1.07 × 10 ⁻⁶
Co ₃ O ₄ /B-rGO	2 M KOH	2.53 × 10 ⁻⁴	1.04 × 10 ⁻⁴
	2 M NaOH	5.92 × 10 ⁻⁵	2.89 × 10 ⁻⁵

Table 2 Summary of the electrochemical performance of Co₃O₄/B-rGO electrodes of the present study compared with the previous reports on Co₃O₄/rGO based electrode systems in the three-electrode assembly

Current density, A g ⁻¹	Electrode materials	Preparation method	Electrolyte	Specific capacitance, F g ⁻¹	References
0.1	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	600	This work
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	434	This work
	Co ₃ O ₄ /Graphene	Hydrothermal	2 M KOH	157.7	38
0.2	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	592	This work
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	430	This work
	rGO-Co ₃ O ₄	Hydrothermal	1 M KOH	278	79
0.5	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	588	This work
	Co ₃ O ₄ /rGO	Hydrothermal	6 M KOH	545	80
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	418	This work
	Co ₃ O ₄ /rGONS	Hydrothermal	1 M KOH	445	81
	Co ₃ O ₄ /rGO	Electrochemical	2 M NaOH	357	82
	rGO-Co ₃ O ₄	Hydrothermal	1 M KOH	123	79
	Co ₃ O ₄ /graphene	Laser irradiation	2 M KOH	978.1	35
1	Co ₃ O ₄ @RGO	Hydrothermal	6 M KOH	894	83
	Co ₃ O ₄ /RGO	Chemical route	3.5 M KOH	784	21
	GWCI	Microwave irradiation	0.5 M BMIM-BF ₄ /CH ₃ CN	712	74
	Co ₃ O ₄ /CNFs	Electrospinning	6 M KOH	586	34
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	554	This work
	Co ₃ O ₄ /NGF	Chemical vapor deposition	1 M KOH	451	84
	Co ₃ O ₄ @GE	Hydrothermal	6 M KOH	430	39
	Co ₃ O ₄ /graphene	Liquid-phase exfoliation	6 M KOH	392	85
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	378	This work
	rGO/Co ₃ O ₄	Chemical route	6 M KOH	291	86
	Co ₃ O ₄ /rGO	Two-step surfactant-assisted	6 M KOH	163.8	65
	Co ₃ O ₄ /Graphene	Hydrothermal	2 M KOH	60	38
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	532	This work
	Co ₃ O ₄ /rGO	Electrochemical	2 M NaOH	256	82
	5	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	511
Graphene/Co ₃ O ₄		Hydrothermal	6 M KOH	443	87
Co ₃ O ₄ /RGO		Chemical route	3.5 M KOH	432	21
Co ₃ O ₄ /B-rGO		Hydrothermal	2 M NaOH	341	This work
RGO/Co ₃ O ₄		Nanosheet assembly	6 M KOH	331	88
7	Co ₃ O ₄ /rGONS	Hydrothermal	1 M KOH	262	81
	GWCI	Microwave irradiation	0.5 M BMIM-BF ₄ /CH ₃ CN	600	74
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	491	This work
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	332	This work
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	480	This work
8	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	330	This work
	rGO/Co ₃ O ₄	Chemical route	6 M KOH	232	86
	Co ₃ O ₄ /graphene	Laser irradiation	2 M KOH	916.5	35
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M KOH	454	This work
	Co ₃ O ₄ @GE	Hydrothermal	6 M KOH	320	39
10	Co ₃ O ₄ /graphene	Liquid-phase exfoliation	6 M KOH	392	85
	Co ₃ O ₄ /B-rGO	Hydrothermal	2 M NaOH	313	This work
	Co ₃ O ₄ /rGO	Two-step surfactant-assisted	6 M KOH	140	65

diffusion-controlled and higher charge storage from Co₃O₄ (Fig. 3a and 4a) coupled with (ii) the charge storage stability of B-rGO (Fig. 5c and 5d). A close observation of Fig. 6(b) and 7 (b) shows the existence of a broad peak in the high-frequency region for the Co₃O₄ containing electrode, which is related to the diffusive resistance of the electrode (Ref 66). In the case of Co₃O₄/B-rGO, this peak appears at the highest frequencies. The similar peak in the case of Co₃O₄ appears at lower frequencies, compared with that in Co₃O₄/B-rGO (Fig. 6b and 7b). The

presence of the peak at the highest frequencies among all the electrodes suggests that the Co₃O₄/B-rGO exhibits lowest diffusive resistance (Ref 66). Further, the peak frequency values for the Co₃O₄/B-rGO electrode in 2 M KOH and 2 M NaOH electrolytes are 10,056 and 5680 Hz respectively. This clearly indicates that the diffusive resistance decreases further when 2 M KOH is employed as the electrolyte. This also indicates that the K⁺ are easily accessible compared to the Na⁺ (Ref 73),

rendering the performance improvement of Co₃O₄/B-rGO electrode when employed with 2 M KOH electrolyte.

3.2.4 Energy and Power Density. The energy and power densities, which indicate the performance of the supercapacitors for practical applications, were calculated from the GCD curves using Eq 9. These energy and power densities are shown as Ragone plots in Fig. 8 for all the electrodes in both 2 M KOH and 2 M NaOH electrolytes.

$$\left. \begin{aligned} E &= \left(\frac{1}{2} C_{sp} V^2 \right) \\ P &= \left(\frac{E}{\Delta t} \right) \end{aligned} \right\} \quad (\text{Eq 9})$$

where V : potential range (V), Δt : discharge time (h), E : energy density (W h kg⁻¹) and P : power density (W kg⁻¹). Figure 8 shows the values reported in literature for similar setup configuration (i.e., three-electrode configuration) electrodes such as graphene-wrapped and cobalt oxide-intercalated (GWCI) (Ref 74), RGO-Co₃O₄ (Ref 71), Co₃O₄/graphene (Ref 35) and Co₃O₄/N-RGO (Ref 56). As expected, the energy density decreases and power density increases on increasing the current density from 0.1 to 10 A g⁻¹. It can be observed that the energy density of all the electrodes is higher in 2 M KOH as compared with those in 2 M NaOH. The Co₃O₄/B-rGO nanocomposite electrode exhibits the highest energy densities of 16.87 W h kg⁻¹ in 2 M KOH and 12.20 W h kg⁻¹ in 2 NaOH. Co₃O₄/B-rGO-KOH system yields a maximum power density of 2250 W kg⁻¹ with an energy density of 12.77 W h kg⁻¹ at the highest current density of 10 A g⁻¹. This is better than the power density values reported in literature for similar materials. For example, a Co₃O₄/graphene-based electrode resulted in 986.32 W kg⁻¹ (50.96 W h kg⁻¹) (Ref 74). The RGO-Co₃O₄ electrode prepared by Xiang et al. (Ref 71) exhibited 8.3 W kg⁻¹ (39 W h kg⁻¹). The Co₃O₄/N-RGO electrode prepared by Tian et al. (Ref 56) yielded 843 W kg⁻¹ (14 W h kg⁻¹). Among the electrodes in the present study, the B-rGO electrode delivered the lowest energy density of 2.91 W h kg⁻¹ (in 2 M KOH) and 2.21 W h kg⁻¹ (in 2 NaOH), as a result of its EDLC nature. The Ragone plot (Fig. 8) suggests that the present Co₃O₄/B-rGO-KOH system is suitable for high power and high energy applications.

From the results of electrochemical experiments presented in Fig. 3, 4, 5, 6, 7, and 8 from 2 M KOH and 2 M NaOH, the results within KOH are more promising for supercapacitor applications. For example, the CVs at all the scan rates (Fig. 3a, 4a, S2 and S3) and GCDs (Fig. 5a, b, S4 and S5) show that the enclosed areas, and thus, the charge storage, for all the electrodes in 2 M KOH case, is higher than their counterparts in 2 M NaOH case. Further, from EIS analysis (Table S1 and S3), 2 M KOH electrolyte offers a smaller solution and charge transfer resistances than 2 M NaOH. Also, the relaxation times are lower in the case of 2 M KOH (Table S2 and S4). The enhanced electrochemical behavior of all the electrodes in 2 M KOH is responsible for the higher energy storage in this electrolyte as seen from Ragone plot (Fig. 8). The benefits of using 2 M KOH are due to the high ionic mobility (7.6 × 10⁻⁵ cm² s⁻¹ v⁻¹) and molar conductivity (73.5 cm² Ω⁻¹ mol⁻¹) of K⁺ than those of Na⁺ (5.2 × 10⁻⁵ cm² s⁻¹ v⁻¹; 50.1 cm² Ω⁻¹ mol⁻¹) in aqueous solutions (Ref 75, 76). This higher ionic mobility and molar conductivity of K⁺ is due to the weaker interaction of K⁺ with water molecules (Ref 73, 75-77).

Moreover, K⁺ has low hydration sphere radius (3.31 Å) than Na⁺ ion (3.58 Å) due to the strong Na^{δ+}-H₂O^{δ-} interaction (Ref 78). Further, the hydration number is also important criteria for deciding the charge storage capability. K⁺ ion has low hydration number (7) than Na⁺ (13) ions (Ref 78). This means that K⁺ ion can release water molecules more easily than Na⁺ during charge storage, leading to the improved specific capacitance of the electrodes. In contrast, Na⁺ ions exhibit difficulty in moving through the electrolyte compared to K⁺ ions. Hence, the device exhibits higher charge storage in 2 M KOH electrolyte.

It can be concluded from the present study that the combination of the electrode and electrolyte decides the overall performance. Among the set of electrodes and electrolytes used, Co₃O₄/B-rGO composite electrode in 2 M KOH yields the best electrochemical performance and the highest energy density at a given power density. Hence, it can be employed in the applications requiring high power and high energy densities.

4. Conclusions

The electrochemical behavior of hydrothermally synthesized B incorporated reduced graphene oxide (B-rGO) (where rGO is synthesized by electrochemical exfoliation); Co₃O₄; and Co₃O₄ anchored to B-rGO (Co₃O₄/B-rGO) are studied in 2 M KOH and NaOH electrolytes for supercapacitor applications. The purity and chemical nature of these materials was confirmed by x-ray diffraction (XRD) and x-ray photoelectron spectroscopy (XPS). During cyclic voltammetry, the B-rGO electrode exhibits a featureless shape, which indicates partial electrical double-layer capacitance (EDLC) and pseudocapacitance. On the other hand, Co₃O₄ shows two reversible redox peaks suggesting diffusion-controlled (i.e., battery-like) processes for the formation of CoOOH and CoO₂ upon OH⁻ insertion. Interestingly, the Co₃O₄/B-rGO nanocomposite electrode shows both pseudocapacitive and battery-like behavior. The charge storage behaviors of all the electrodes are investigated through galvanostatic charge/discharge (GCD) experiments and electrochemical impedance spectroscopy (EIS). Interestingly, the specific capacitance (C_{sp}) estimated from GCD is higher in all the electrodes in 2 M KOH than in 2 M NaOH. The Co₃O₄/B-rGO in 2 M KOH shows the highest C_{sp} of 600 F g⁻¹ (270 C g⁻¹) at 0.1 A g⁻¹ and 454 F g⁻¹ (204 C g⁻¹) at 10 A g⁻¹. At 1 A g⁻¹ the capacitance retention in the Co₃O₄/B-rGO-KOH system is 87.8%, demonstrating very good cyclic stability up to 2000 cycles, despite being partially diffusion-controlled in nature. The Co₃O₄/B-rGO-KOH system yields maximum power density of 2250 W kg⁻¹ with an energy density of 8.79 W h kg⁻¹ at 10 A g⁻¹. The superior performance in KOH over NaOH is attributed to the low hydration sphere radius, high ionic conductivity, and the estimated low diffusive and charge transfer resistance, indicating good ionic accessibility of K⁺ into electrode. The present study shows that the combination of the electrode and electrolyte decides the overall performance for supercapacitor applications.

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