ORIGINAL RESEARCH ARTICLE

Infuence of Vanadium Oxide on the Optical and Electrical Properties of Li (Oxide or Fluoride) Borate Glasses

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Abstract

Binary glass systems of the chemical composition $0.25Li₂O-0.75B₂O₃$ and $0.25Li₁-0.75B₂O₃$ with different additive ratios of V_2O_5 were prepared using the melt-quenching method. Characterization was carried out through different techniques such as Fourier-transform infrared (FTIR) and ultraviolet–visible absorption (UV–visible) spectroscopy. Optical and electrical properties have been investigated in order to recognize the role of $V₂O₅$ in glass. FTIR spectra of the studied glasses expose repetitive vibration curves with limited variations. BO_4 and BO_3 are the basic constituent units of the studied glasses in addition to the $BO₂F$ and $BO₃F$ units in the case of fluoro-borate glasses. Shifting to a higher wavelength in the optical absorption spectra and a decrease in the optical band gap values via increasing V_2O_5 content confirms the formation of non-bridging oxygen (NBO). The ac-electrical conductivity (σ_{ac}) and the dielectric constants (ε') of the glass samples were studied in the frequency range 10^2 Hz–8 MHz. The ionic conduction takes place by Li-ion movement in all samples. The electronic conduction of borate glass can be explained using hopping between V^{4+} and V^{5+} . The results show excellent properties of the glass with a low concentration of vanadium oxide.

Graphical Abstract

Keywords Borate glass \cdot LiF \cdot Li₂O \cdot V₂O₅ \cdot energy band gap \cdot optical and electrical properties

Extended author information available on the last page of the article

Introduction

Glass plays a vital role worldwide, especially in science and industry. The amorphous structure of glasses is a unique physical state that difers greatly from crystals and other material forms. Transition metal oxides (TMO) have excellent optical and electronic properties and can be utilized in various scientifc and industrials felds. Modifed oxide glasses that contain transition metal ions are of great interest as semiconducting materials. They have potential applications such as optoelectronic devices, solid-state batteries, memory switching, and cathode materials. $1,2$ $1,2$ These glasses are known as mixed ionic-electronic conductors, the ionic conduction depending on the alkali ion concentration. At the same time, the electronic conductivity is owing to the unpaired electron hopping between high- and low-valence states within the polyvalent transition ions.

Glassy structures of diferent compositions can be syn-thesized using glass formers and additive materials.^{[3](#page-9-2)} The characteristic feature of borate glasses is a glass network that mainly consists of BO_4 and BO_3 units. The presence and conversion between these groups are fundamentally dependent on the glass modifer content as alkali and alkaline earth oxides. The presence of the diferent fractions of the coordinated boron units provides the possibility of fne physical properties.

The addition of alkali oxides such as lithium oxide $(Li₂O)$ to the glassy borate network, modifies the glass structure.^{[4](#page-9-3)} Non-bridging oxygen (NBO) will be achieved if the Li₂O content exceeds 25% 25% 25% .⁵ At Li₂O less than 25%, the triangle units BO_3 sp² are changed to tetra-borate units BO_4 sp³. BO_4 unit is connected to two other BO_4 units and the structure leads to the formation of long chains. Lithium borate glasses are of great technological interest due to their multiple uses in a large range of electrochemical applications, solar energy converters, and high-density energy batteries. Lithium ions within the glass network act as ionic conductors. In the presence of fuoride ions in borate glass, some BO_2F and BO_3F are formed. These modifications affect the properties of borate glass.^{[6](#page-9-5)}

Vanadium-doped glasses show a semiconducting nature. Vanadium is a strong transition metal that is preferred for use in diferent applications such as solar cells, optoelectronics, and radiation shielding due to its unpaired electron and the different oxidation states $(V^{3+}, V^{4+},)$ and V^{5+} ^{[7,](#page-9-6)[8](#page-9-7)} in glass matrix according to the quantity of the modifers, the structure of the host-glasses, the ions size, and their field strength.^{[9](#page-9-8)–12} The presence of V_2O_5 in these glasses is used as a colorant for semiconductors applied in memory-switching applications, $13-15$ and gamma radiation shielding, $10,14,15$ $10,14,15$ $10,14,15$ $10,14,15$ $10,14,15$ where the properties of oxide glasses

are mainly related to the state of the vanadium ions, the number of vacancies (defects), and the glass structure. $11,16$ $11,16$ Various spectral and electrical studies of diferent glasses doped with relatively high ratios of vanadium have been carried out as phosphate^{[2](#page-9-1)[,17–](#page-10-6)[1](#page-9-0)9} borosilicate,¹ Sr-borate,^{[16](#page-10-5)} Bi-borate^{[5](#page-9-4)[,6](#page-9-5)} and mixed alkali fluoro-borate.¹⁴ However, studies on glasses doped with low ratios of vanadium oxide are limited.

Vanadium ions are expected to dissolve easily in the borate network because some of the infrared vibrational bands of these ions lie in the same region as those of the $BO₄$ and $BO₃$ units.^{[20](#page-10-8)}

The present work is concerned with structural studies on two binary glass systems, lithium (oxy and fuoro) borate glass doped with low mol.% (0.05, 0.2, and 0.5) of V_2O_5 . The purpose is to check the effect of the various factors on ac-electrical conductivity, permittivity, and electrical modulus. The Li-borate glass containing LiF instead of $Li₂O$ was prepared to study the effect of the presence of fluoride ions on the electrical properties and the efect of diferent low concentrations of vanadium oxide on both prepared Liborate glasses. FTIR, optical properties, band gap calculations, and electrical measurements were carried out, achieving the predicted results and confrming the stable vanadium valence states in these glass systems.

Experimental

Materials and Methods

Binary glass systems of (oxy and fuoro) lithium borate of chemical composition (0.25Li₂O–0.75B₂O₃) and (0.25LiF–0 .75B₂O₃): xV_2O_5 , where *x* is varied at 0.05 mol.%, 0.2 mol.%, and 0.5 mol.%, were prepared using the melt-quenching method. The glass samples with chemical composition were encoded and are listed in Table [I.](#page-1-0) High-purity chemical materials of orthoboric acid $(H_3BO_3, 99\%$ from Nasr Lab, Egypt), lithium carbonate ($Li₂CO₃$, 99.9%, Sigma Aldrich), and lithium fuoride were used as the starting materials for

Table I The chemical composition of the glass samples

Glass samples		B_2O_3	Li ₂ O	LiF	V_2O_5
Oxy-borate	O-base	0.75	0.25		
	$O-0.05$ V	0.75	0.25		0.05
	$O-0.25$ V	0.75	0.25		0.20
	$O-0.5$ V	0.75	0.25		0.50
Fluoro-borate	F-base	0.75		0.25	
	$F-0.05$ V	0.75		0.25	0.05
	$F-0.25$ V	0.75		0.25	0.20
	$F-0.5$ V	0.75		0.25	0.50

 B_2O_3 , Li₂O, and LiF, respectively. Vanadium oxide (V₂O₅) 99.6%, Sigma Aldrich) was used as a dopant. The weighted fractions of their powder were mixed well before melting in a silica crucible for 30 min at 450°C, then the temperature was raised to 1150°C for 1 h in an electrical furnace with occasional rotating of the crucible, to eliminate the bubbles and ensure that all components were completely homogenized. Then melted glass samples were poured into stainless steel molds of selected dimensions, then immediately transferred to annealing preheated furnace regulated at 300°C and cooled gradually at a rate of 30°C/h. The glass samples were of faint green color that changed with increasing vanadium oxide content, but the base sample was colorless, as displayed in Fig. [1](#page-2-0).

Characterization Techniques

X‑Ray Difraction (XRD)

XRD spectra of the glass samples were determined using a Bruker difractometer (Bruker D8 Advance) with a target Cu Kα radiation source ($λ = 1.5405$ Å) and a scanning rate 0.2 min^{-1} .

FTIR and UV Analysis

Fourier transform infrared (FTIR) studies were performed on the ground powder of the glass samples through the KBr method in the range 400–4000 cm^{-1} using a computerized Fourier transform infrared spectrometer (FT/IR-4600, JASCO Corp., Japan).

Ultraviolet–visible absorption (UV–visible) and transmission spectra were acquired for the polished glass samples of thickness 3 mm \pm 0.1 mm using a double-beam spectrophotometer (JASCO V-570, Japan) over the range of 200–2500 nm with accuracy of \pm 0.002 absorbance and $\pm 0.3\%$ transmittance.

The optical band gap energies E_g of the prepared glasses were estimated from the Tauc equation.^{[12](#page-10-0)[,21](#page-10-9)} Absorption coefficient α was calculated from the Beer–Lambert relation:

Fig. 1 Photographs of the prepared glass samples.

$$
\propto (n) = \frac{2.303A}{t} \tag{1}
$$

where *A* is absorbance and *t* is the thickness. Tauc plots were obtained from the relation

$$
(\alpha h v)^n = A(hv - E_g) \tag{2}
$$

where *A* is the proportionality constant depends on the nature of the material, *h* is Planck's constant, *υ* is the frequency, and *n* is the indirect transition. In the Tauc equation, the plot of $(a hv)^n$ versus photon energy (hv) for the investigated sample leads to the design of a certain curve, and the intersection of the extrapolated linear portion of this curve with the (hv) axis is used to obtain E_g .

Electrical Studies

The electrical properties of the polished glass samples were investigated in frequencies ranging from 10^2 Hz to 8 MHz using an RLC Bridge (HIOKI model 3532, Japan). The prepared samples as a disc were placed between the two electrodes.

It is well known that the ac-electrical conductivity, σ_{ac} , is frequency-dependent and consists of two terms according to

$$
\sigma_{ac}(\omega) = \sigma_{tot}(\omega) - \sigma_{dc}(T) \tag{3}
$$

where σ_{dc} (*T*) is dc-electrical conductivity and $\sigma_{tot.}$ (*ω*) is total electrical conductivity. The term $\sigma_{ac}(\omega)$ can be written in the form of a power law as^{22} as^{22} as^{22}

$$
\sigma_{ac}(\omega) = A(\omega)^s \tag{4}
$$

where $\omega = 2\pi f$ is the angular frequency and s is the composition-dependent parameter obtained from the slope of these lines. $2³$

The dielectrics are an important property of semiconductor material. In this study, the real part of the dielectric constant *ε*′ was calculated from the measured capacitance at all frequencies under consideration according to the following equations^{[24](#page-10-12)}

$$
\varepsilon' = C \cdot \frac{t}{A\varepsilon_0} \tag{5}
$$

where ε_0 is the permittivity of the free space.

Results and Discussion

X‑Ray Difraction (XRD)

Figure [2](#page-3-0) shows XRD patterns of 0.5 mol.% vanadium ($Li₂O$ or LiF) borate glasses. The absence of sharp peaks over a wide range of difraction angles confrms the amorphous nature of the glass samples.

FTIR Absorption Spectra of the Two Binary Glass Systems

The infrared absorption spectra of the two binary glass systems were recorded to obtain detailed information on the arrangements of the diferent structural units in the glass network. Figure [3a](#page-3-1), b demonstrate the IR spectra of the LiO–B₂O₃ and LiF–B₂O₃ glasses with and without V_2O_5 doping. The IR spectra of the two base glasses reveal a close analogy of several bands and peaks related mainly to the borate groups that constitute the glass network.

It is accepted by several studies on fuoro-borate glasses that due to the analogous masses and almost equal radii of

Fig. 2 XRD pattern of the prepared glass.

oxygen and fuorine, major variations are not expected to be identified in the mid-IR spectra. $25,26$ $25,26$ The fluoride ions in the borate glass network cause some structural modifcations where some BO_3 and BO_4 species are modified to be $BO₃F$ and $BO₃F$ structural units, and the absorption in the regions 1200–1600 and 800–1200 cm−1 can be associated with their oscillations, respectively.^{[25](#page-10-13)[,27](#page-10-15),28} Therefore, the current IR absorption peaks of the undoped glasses (base) can be attributed to their B-O vibration modes as follows:

- 1. The absorption peaks at 410 cm⁻¹, 460 cm⁻¹, 510 cm⁻¹, and 545 cm^{-1} within the wavenumber range 400– 550 cm^{-1} can be correlated to vibrations of cation ions ($Li⁺$, Na⁺, Ca²⁺), as well as the distinct band at 460 cm−1, which is related to the alteration of B–O–B bond angle, while the bands 570 cm^{-1} is assigned to O–B–O winding oscillations as suggested by several authors.[29–](#page-10-17)[32](#page-10-18)
- 2. The bands located at 600–800 cm⁻¹ are due to O₄B–O– $BO₃$ twisting oscillations caused by bending oscillation modes of diferent borate units.[13](#page-10-1)[,14](#page-10-3)[,33](#page-10-19)
- 3. The mid-IR range $800-1200$ cm⁻¹ contains the characteristic vibration modes of the B–O bond of the $(BO_3–O)$ units that are represented in the spectra by wave numbers at 896 cm⁻¹, 914 cm⁻¹, 970 cm⁻¹, 1033 cm⁻¹, and 1118 cm^{-1} .^{[25](#page-10-13)}
- 4. The absorption peaks positioned at 1249 cm^{-1} , 1340 cm⁻¹, 1394 cm⁻¹, and 1431 cm⁻¹ extending into the IR region 1200–1600 cm−1 represent the oscillation modes of B–O linkages in BO₃ or $(BO₂O)⁻$ species.^{[32](#page-10-18)}

On doping the V_2O_5 in increasing amounts (0.05 mol.%, 0.2 mol.%, 0.5 mol.%), the IR spectra were retained in nearly the same number and position of IR absorption vibration bands. It should be mentioned that the recognized bands

Fig. 3 FTIR absorption spectra (a) oxy- and (b) fluoro-lithium borate glasses with and without V_2O_5 doping

at 800–1200 cm⁻¹ and 1200–1600 cm⁻¹ became clearer than that in the spectra of base glass. The intensity of peaks centered at 880, 1035, and 1348 cm−1 with respect to the V–O–V links and the vibration of the V=O group in the

Fig. 4 Optical transmittance spectra of (a) $Li₂O$ and (b) LiF borate glasses undoped and doped with diferent mol.% of Vanadium oxide.

VO₂ polyhedra and the formation of B–O–V units increased, respectively.^{[11,](#page-10-4)[13,](#page-10-1)15} Thus, this indicated that the vanadium ions in glass lattice create non-bridging oxygen linkages (NBOs) or B–O–V chains which could be found in the V^{4+} state with vanadyl complexes.

Optical Studies

Ultraviolet and visible transmittance spectra were obtained for fnely polished glasses of Li-borate glasses without and with different amounts of V_2O_5 are given in Fig. [4](#page-4-0). It is clear from these spectra that the UV–Visible transmittance of the oxy and fuoro Li-borate glasses decreases with the addition of 0.05 mol.% V_2O_5 , indicating that the V ions change the band structure of the glasses, reducing the optical transition, and then increase again with increasing V_2O_5 . The transparency of 0.5 V gradually increases from ~ 600 nm to 2500 nm.

Figure [5](#page-4-1) shows the absorption spectra of the two binary glass systems $(Li_2O-B_2O_3)$ and $(LiF-B_2O_3)$ as a base and V_2O_5 -doped glasses (0.05 mol.%, 0.2 mol.%, and 0.5 mol.%). The UV absorption spectra of vanadium-free glasses show strong peaks that are attributed to trace iron impurities of the used raw materials. $10,13,34$ $10,13,34$ $10,13,34$ Even small concentrations of vanadium ions cause an electron transfer, including the transition of an electron from the coordinating orbital of an oxygen atom to an orbital of the metal ion. The spectra absorption is very close to undoped glasses in addition to other peaks with high-intensity shifts to longer wavelength (redshift) with increasing vanadium concentration as listed in Table [II.](#page-5-0) This suggests that the non-bridging oxygen is increasing with the increase in vanadium.

The possible valance states of vanadium ions in glasses are V^{+5} , V^{4+} , and V^{3+} as confirmed through extended optical studies. $10,13,15$ $10,13,15$ $10,13,15$ $10,13,15$ The UV absorption is observed to extend to a peak at 350 nm in oxy-borate, while there are two

Fig. 5 The UV–Vis absorption spectra (a) oxy-borate and (b) fluoro-borate undoped and V_2O_5 -doped glasses.

peaks at 350 and 410 nm in the fuoro-borate glasses. It is accepted that V^{5+} ions provide a charge transfer absorption band around 380 nm where it belongs to the $3d⁰$ configuration and has no free electrons to exhibit visible absorption. $2,15$ $2,15$ This means that the energy gaps are impacted by the proportion of vanadium ions and their possibility to form non-bridging oxygen (NBO) within the network. The similar performance of the non appearance of the visible peaks was detected when lower fractions of transition metal oxide as cupric oxide (0.04% and 0.1% CuO) doped lithium phosphate glass^{[2](#page-9-1)} and $(0.5-2 \text{ mol.} %$ vanadium oxide) doped mixed alkali borate glass.^{[13](#page-10-1)}

The band gap of the prepared binary glass was determined by Tauc's equation as mentioned in the experimental section. Figure [6](#page-5-1) represents the Tauc plot (*αhυ*) 1/2 versus (*hυ*) and *E*g. The band gap energy was determined

Table II The cut off wavelength, the optical band gap values of glass samples

Sample	$V_2O_5 \pmod{ \%}$	$Cut-off$ wavelength, nm	$E_{\rm g}$, eV (from cut-off wavelength)	$E_{\rm g}$, eV (from Tauc relation)
O-base	0	358	3.46	3.2
$O-0.05$ V	0.05	406	3.05	2.5
$O-0.2$ V	0.2	425	2.91	2.2
$O-0.5$ V	0.5	438	2.8	2.07
F-base	0	368	3.36	3.1
$F-0.05$ V	0.05	412	3.01	2.5
$F-0.2$ V	0.2	432	2.87	2.3
$F-0.5$ V	0.5	512	2.42	2.16

by extrapolating the linear portion of the curve intersecting the *hv* axis at $(ahv)^{1/2} = 0$. Optical transition glasses are associated with absorbing phonons such as electronic behavior between the conduction and valence bands.^{[35](#page-10-21)} The energy band gap is also calculated from the cut-off wavelength. The calculated E_g listed in Table [II](#page-5-0) lies in the same range as reported for semiconductors.³⁶ The E_g value decreases with increasing doped V_2O_5 for all the glasses. This means that there are several changes in the network structure due to intercalation of the doped V_2O_5 in the glass samples. The vanadium ions proceed as the defect centers close to the Fermi level. The transition occurs from the valence band to the vanadium sites and fnally from the site of the defect to the conduction band. This performance may be attributed to the structural modifcations that lead to increasing the NBO due to the presence of vanadium ions in the glass matrix. 37

The values of the optical band gap vary between 2.1 eV and 3.2 eV^{13} as listed in Table [II](#page-5-0). Figure [7](#page-6-0) displays the relationship between the optical band gap and the vanadium content. The values decreased with the increase in vanadium content from 3.2 eV to 2.07 eV and from 3.1 eV to 2.16 eV for oxy and fuoro Li borate glasses, respectively, which is related to the intercalation of vanadium ions in the glass matrix that form NBO bonds and introduce a new level of impurities between the conduction and valence bands, as reported previously.^{[38,](#page-10-24)39} On increasing V_2O_5 content, the E_g decreases due to the structural changes by conversion of $BO₃$ to $BO₄$ with increasing NBOs.

Fig. 6 Tauc plots for (a) Li₂O and (b) LiF glasses undoped and doped with different concentrations of vanadium oxide.

Electrical Properties

The electrical properties of the prepared glass samples were investigated by keeping the molar ratio of the network (B_2O_3) constant while increasing the V_2O_5 in the presence of an ionically active network ($Li₂O$ or LiF).

The electrical properties including ac electrical conductivity, dielectric constant, and electrical modulus of the prepared Li₂O or LiF glasses undoped and doped with V_2O_5 were studied at room temperature and a frequency range from 10^2 Hz to 8 MHz.

Figure [8](#page-6-1) shows the frequency dependence of the ac-electrical conductivity for the undoped and vanadium oxidedoped glasses. The conductivity increases with frequency, indicating that the glass samples have a semiconducting

nature. It can be concluded that samples doped with vanadium can be used as energy storage material in electronic devices. This relation is characterized by a plateau region at low frequencies matching the dc-conductivity^{[17](#page-10-6)} and the dispersion region at high frequencies (frequency-dependent conductivity), showing that the conductivity increases with frequency implying conductivity relaxation.^{17,40} Borate glass with a structure composed of B_2O_3 is an insulator and insensitive to ionic migration because it requires high energy to produce B^{3+} ions. In the base $Li₂O$ glass samples free of vanadium, the conduction process is mainly due to the contribution of $Li⁺ ions.⁴¹$ $Li⁺ ions.⁴¹$ $Li⁺ ions.⁴¹$ The ionic conduction takes place by the mobility of Li ions in all samples. This structural change may convert BO_3 units into BO_4 structural units by creating more bridging oxygen networks and enhancing the compactness of the glass system leading to a conductivity decrease. It is found that the beginning of LiF instead of Li₂O decrease ionic conductivity due to the formation of local coulombic traps of fuorine ions, which delay the motion of L \parallel ions.¹⁸ Doping transition metal ions in lithium borate glasses enhances their electrical properties due to hopping of a mobile electron from a low- to a high-valance state. Therefore, the addition of V ions creates paths for the movement of the charge carriers (Li ions) increasing the ac-conductivity. As a result, the electrical parameters were changed, which involved two different mechanisms. 42 One is associated with ionic conduction due to the motion of lithium ions. On the other hand, with increased vanadium content, the electronic conduction increased due conversion of V^{4+} into V^{5+} ions.⁴³ The conductivity results support the IR spectra and indicate the presence of V^{5+} . The conduct-Fig. 7 The dependence of E_g on V_2O_5 content. **Fig. 7** ing path could be recognized by the NBO allowing the

Fig. 8 Ac-electrical conductivity of (a) Li₂O and (b) LiF borate glasses doped with vanadium oxide.

Fig. 9 The ac-conductivity of $Li₂O$ and LiF doped with 0.5 mol.% V_2O_5 .

disruption of Li ions through the glass matrix and another way is the electronic transfer.

The conductivity increases slightly with increasing vanadium content in $Li₂O$ at low and high frequency. But in LiF, with increasing vanadium content the conductivity increases at a low frequency and increases slightly at a high frequency. As shown in Fig. [9,](#page-7-0) the conductivity of $Li₂O$ borate glass is higher than LiF borate glass doped with 0.5 mol.% V_2O_5 . This increase is related to the increase in the mobility of lithium ions and the electron transfer from the lower to higher valence state. The presence of non-bridging oxygen leads to expansion in the glass structure and facilitates the Li ion mobility, and subsequently the ionic conductivity increases.[44](#page-10-31)[,45](#page-10-32) The slight increase in conductivity can be taken as a basis to rule out the role of F− ions as the charge carriers in LiF– B_2O_3 glasses. Therefore, the electronic conduction in these glasses is mainly due to the transport of Li ions rather than F− ions.

Figure [8](#page-6-1) shows that the ac-electrical conductivity increases with two diferent rates; it increases at a slow rate in the low-frequency region, followed by a remarkable increase at high frequency, i.e., it follows a power law relation $A\omega^{s17}$ The behavior of ac-electrical conductivity obeys a power law relation^{[22](#page-10-10)} which gives the relevant hopping mechanism.^{[24](#page-10-12)} The exponent "s calculated from the slope of Fig. [8](#page-6-1) using Eq. 11 measures the degree of interaction with the surrounding and also depends on the glass composition. Figure [10](#page-7-1) shows the variation of calculated s values with mol.% of V_2O_5 . Exponent s decreases with increasing V content due to the formation of NBO atoms disrupted in the glasses.^{[40](#page-10-26)} The reduced exponent seen for mixed glasses

Fig. 10 Variation of S with V_2O_5 content.

could be coupled with a reduction of the pathways over that in the single oxide glasses.

Figure [11](#page-8-0) shows the frequency dependence of the real part of dielectric constant ε' for Li₂O and LiF borate glass with and without different concentrations of vanadium oxide. For all glasses, ε' decreases with frequency. The decreasing numbers of dipoles cause a decrease in dielectric constant. At low frequency, *ɛ*′ is high and falls with increasing frequency and then becomes constant above 10^4 Hz. The increase of V_2O_5 forms NBO and prolongs the structure of the glass network, which increases the dielectric values.

The high value of the dielectric constant at a low frequency decreases rapidly with increasing frequency. The high value is due to the presence of an electric feld which helps the electrons jump between filled and unfilled sites.^{[46](#page-10-33)} At high frequency, minor decreases are observed because the dipoles cannot rotate, so the oscillation starts to lie behind the feld. It has been shown that the dielectric constant at 10² Hz is found to be 37.04, 32.43, 19.57, and 43.51274, 95, 121, 117 for base glass and 0.05 mol.%, 0.025 mol.%, and 0.5 mol.% V_2O_5 , respectively, for Li–O borate glasses. However, for Li-F borate glasses the dielectric constants are 9.29, 7.98, 11.65, and 17.05. It is seen that the values of *ɛ*′ increased with the addition of vanadium oxide.

The dielectric constant is afected by polarizations (electronic, ionic, dipolar, and space charge). The space charge depends on the purity of the glasses. Its action is noticeable in the low-frequency region. The vanadium ions present as modifiers weaken the network and construct pathways, ⁴⁷ and higher ε' due to the lithium ions hop easily $48,49$ $48,49$ Under the

Fig. 11 The variation of permittivity with frequency of undoped and doped (a) Li₂O and (b) LiF borate glasses with vanadium oxide.

electric feld, lithium ions move through the network. However, at high frequencies, mobility is impeded.

The electrical modulus of conducting materials was used to study electrical relaxation.⁵⁰ The benefit of this illustration is the efects of electrode polarization are minimized. The *M'* and *M''* real and imaginary parts of the electric modulus as a function of frequency are shown in Figs. [12](#page-8-1) and [13.](#page-9-10) Figure [12](#page-8-1) shows that the electric modulus *M*′ goes to zero at low frequencies signifying a slight polarization,[19](#page-10-7) while *M*′ becomes constant at high frequencies due to the relaxation processes. Figure [13](#page-9-10) shows that M″ curves are asymmetric in nature. The maximum of the modulus shifted to a higher frequency indicating the increase of charge carrier. At low frequency, the value of M″ is smaller than the maximum one because the charge carrier moves over long distances indicating the negligible contribution of electrode polarization. But at high frequency, the charge carrier moves at a short distance. The mobility of ions in amorphous glasses is in random distribution, and the efect of inter-ionic interaction gives the non-bridging oxygen.

Conclusion

Binary glass systems of the chemical composition 0.25LiO–0.75B₂O₃ and 0.25LiF–0.75B₂O₃ with low mol.% V_2O_5 were prepared using the melt-quenching method. The glassy systems were characterized by FTIR. From the results obtained it can be concluded that the vanadium ions cause small variations in the intensities of IR bands due to an increase in the glass network stability. Optical properties were measured as transmittance and absorbance. Optical band gap energies were calculated from absorbance using

Fig. 12 Variation of real part (*M'*) of electrical modulus with frequency for of undoped and doped (a) $Li₂O$ and (b) LiF borate glasses with vanadium oxide.

Fig. 13 Variation of imaginary part (*M''*) of electrical modulus with frequency for of undoped and doped (a) $Li₂O$ and (b) LiF borate glasses with vanadium oxide.

cut-off wavelength and the Tauc equation; the small values indicate semiconducting properties. The band gap energy of oxy-borate is lower than fuoro-borate.

The ac-electrical conductivity σ_{ac} and the dielectric constant of the prepared glassy systems were studied in the range of frequency. The dielectric constant ε' decreased with increasing frequency and increased with the addition of vanadium. The main mechanism occurring in the base glasses is ionic conduction. In addition, in the presence of vanadium ions the conductivity increases to higher values owing to the electronic hopping in the conduction mechanism. Some vanadium ions existing in the V^{5+} valance state strengthen the structure of the glass. The acelectrical conductivity values of the glass samples increase with frequency, indicating the semiconducting nature. This increase in oxy-lithium borate is higher than in lithium

fuoro-borate and this matches with the values of band gap energy.

This suggests that borate glasses containing V_2O_5 oxides are promising candidates to be applied in electronic devices.

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