

# Investigation of Double-Gate Ferroelectric FET Based on Single-Layer MoS<sub>2</sub> with Consideration of Contact Resistance

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A ferroelectric field-effect transistor (Fe-FET) with two-dimensional  $MoS<sub>2</sub>$  as the channel material with and without contact resistance is explored and compared. A top-of-the-barrier model along with the ferroelectric model is used to investigate the device performance. The contact resistance can strongly affect the current–voltage characteristic. The Fe-FET with contact resistance requires a higher voltage to reach saturation. Increasing the ferroelectric thickness to a specified value decreases the output resistance, but further increase can compensate this, resulting in high output resistance. Increasing the ferroelectric thickness decreases the mean subthreshold swing in the upward and downward regime. This effect is greater for the downward regime, and the contact resistance can intensify it.

Key words: Transition-metal dichalcogenide, TMD, double-gate field-effect transistor, ferroelectric, Fe-FET, subthreshold swing

# INTRODUCTION

Two-dimensional (2D) materials have attracted great attention as channel materials for future nanoscale electronics due to their perfect interfaces and lack of dangling bonds. Such 2D semiconductors have been proposed as channel materials for fieldeffect transistor (FET) devices.<sup>1,2</sup> Their single atom thickness maximizes the gate control over the channel potential, overcoming problems that occur in conventional FETs with short channel length.<sup>[3,4](#page-4-0)</sup> One prototype of such 2D materials, viz. the transition-metal dichalcogenide (TMD) family, shows a wide range of electrical properties. Single-layer TMD materials have already shown good potential for use in nanoelectronic applications as an alter-native to silicon.<sup>[5](#page-4-0),[6](#page-4-0)</sup> Owing to their single atom thickness without dangling surface bonds, twodimensional TMD devices can be scaled down further than Si-based transistors and show reduced short-channel effects.<sup>7</sup>

TMDs have a sizable electronic bandgap in the single layer, making such materials interesting for application as channel materials in next-generation 2D electronics.<sup>[8](#page-4-0)</sup> Epitaxial growth of semiconducting TMDs has allowed progress towards very large-scale integration.<sup>[9,10](#page-4-0)</sup> Several research groups have fabricated FETs using different TMD materials as  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$  ${\rm MoS}_2, ^{11-13} {\rm MoS}_2, ^{14} {\rm MoTe}_2, ^{15} {\rm WS}_2, ^{16} {\rm and} \ {\rm WSe}_2, ^{17} {\rm In}$ particular, Mo $\mathrm{S}_2$  has been widely studied in recent years as a promising channel material because of its ambient stability, appropriate bandgap, and mod-erate mobility.<sup>[5,7,18](#page-4-0)</sup>

The good modulation of the gate voltage on an ultrathin body of  $MoS<sub>2</sub>$  allows the channel length of  $MoS<sub>2</sub> transistors to be scaled down to below 10 nm.$ The high effective mass, low dielectric constant, and large bandgap of  $MoS<sub>2</sub>$  minimize direct sourcedrain tunneling, while its ultrathin body enables better modulation of the gate voltage in short-channel transistors.<sup>[7](#page-4-0),[19](#page-4-0)</sup> Nourbakhsh et al.<sup>19</sup> demon-(Received November 23, 2019; accepted April 1, 2020; strated an MoS2 FET with a channel length of

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7.5 nm and a low off-current of 10 pA/ $\mu$ m, on/off current ratio of  $>10^7$ , and subthreshold swing (SS) of 120 mV/dec. The off-current and on/off current ratio are good results, whereas the SS is greater than in today's Si-based metal–oxide–semiconductor field-effect transistors (MOSFETs). The effects of contact resistance on the direct-current (DC) performance of FETs have been investigated, revealing that it limits the on-current and also increases the saturation voltage. $20$ 

The addition of a ferroelectric insulator to the gate oxide of a field-effect transistor has been widely explored, resulting in the ferroelectric field-effect transistor (Fe-FET). The Fe-FET has been suggested for nonvolatile memory and low-power logic applications. Ferroelectric insulators show negative capacitance, which can result in better control over the channel potential by the gate voltage. This negative capacitance also reduces the subthreshold swing to below 60 mV/dec, as reported for Fe- $FETs.6,15}$  $FETs.6,15}$  $FETs.6,15}$  This is achieved by including a layer of ferroelectric material in the gate oxide.<sup>[14,15](#page-4-0)</sup> Such ferroelectric materials range from lead zirconium titanate (PZT) to complementary metal–oxide–semiconductor (CMOS)-compatible doped  $HfO<sub>2</sub>$ .

The development of the CMOS-compatible zirconium-doped hafnium oxide (HZO) ferroelectric has enabled tremendous progress of Fe-FETs. $21,22$  Zrdoped hafnium oxide films are ferroelectric oxides that can be grown using atomic layer deposition  $(ALD).^{23,24}$  Zr-doped HfO<sub>2</sub> films exhibit the largest remanent polarization when the Hf:Zr ratio is  $1:1.^{25}$  $1:1.^{25}$  $1:1.^{25}$ 

Fe-FETs with negative capacitance are very interesting for use in low-power electronic applications, whereas Si-based devices are rapidly approaching their physical limits.<sup>26</sup> The use of a 2D material in a conventional three-dimensional (3D) channel can also enhance the device performance by increasing the surface area to volume ratio, which results in a higher negative capacitance effect.<sup>[27](#page-4-0)</sup> The combination of ferroelectric insulators and 2D materials has been reported in Fe-FETs<sup>28</sup> and negative-capacitance  $(NC)$ -FETs,  $31-33$  combining the benefits of both 2D semiconductors and the ferroelectric properties.

A tremendous improvement in the subthreshold swing has been reported for the Fe-FET compared with a FET using the same  $MoSMoS<sub>2</sub> channel.<sup>34</sup>$  $MoSMoS<sub>2</sub> channel.<sup>34</sup>$  $MoSMoS<sub>2</sub> channel.<sup>34</sup>$ Indeed, the subthreshold swing is approximately decreased by more than one order of magnitude in a 2D-FET with a ferroelectric oxide  $(SS = 8.5 \text{ mV/dec})$ compared with a 2D-FET  $(SS = 161 \text{ mV/dec})$  with conventional oxide.

A Fe-FET with single-layer  $MoS<sub>2</sub>$  as the channel material is studied herein. In "Methods" section, the methodology of the drain current calculation is discussed. The effects of the contact resistance on the voltage–current characteristic are investigated, as well as the performance of a modified Fe-FET with a ferroelectric layer in the oxide gate. These results are presented in "Result" section. Finally,

concluding remarks are presented in ''[Conclusions](#page-4-0)'' section.

## METHODS

A schematic of the double-gate Fe-FET is shown in Fig. 1, where single-layer  $MoS<sub>2</sub>$  is used as the channel material. A metal–ferroelectric–metal–insulator (MFMI) structure is used for both sides of the channel.  $HfO<sub>2</sub>$  is used as the gate insulator, and the ferroelectric can be selected from among various materials.

The channel length of the FET is assumed to be 8 nm, namely smaller than the carrier mean free path of single-layer  $MoS_2$ .<sup>[35](#page-4-0)</sup> We thus use a top-of-thebarrier model, that is, a ballistic analytical model, including a ferroelectric model to calculate the drain current of the Fe-FET. In the top-of-the-barrier model, the nonequilibrium and equilibrium electron densities are calculated using the density of states. The lowest and second lowest minimum in the conduction band of single-layer  $MoS<sub>2</sub>$  are the K and Q valley, respectively. The effective mass of the K valley is  $0.47 \text{ m}_0$ . The longitudinal and transverse effective mass of the Q valley are  $1.14m_0$  and  $0.54m_0$ , respectively. The energy difference between these valleys is  $195 \text{ meV.}^8$  Using the electron density value, the self-consistent potential at the top of the barrier along the channel is calculated. To determine the exact value of the carrier density and the self-consistent potential, they are calculated iteratively at the top of the barrier. The drain current density is calculated by differencing the fluxes from the source and drain contacts.

The metal contacts to the source and drain in the transition-metal dichalcogenide (TMDC) channel induce a contact resistance that strongly affects the performance of the FET and that is modeled as a resistance in series with the intrinsic resistance. Different values for the contact resistance are reported. $^{39-43}$  Here, we consider  $R_{\rm C}$  =  $7.5 \times 10^{-5}$   $\Omega,$ which is the smallest reported value, because higher contact resistance degrades the performance. $\frac{1}{2}$ 

To consider the effects of the ferroelectric layer, the following equation can be used:

$$
V_{\rm G} = V_{\rm IM} + V_{\rm FE},\tag{1}
$$



Fig. 1. Schematic of double-gate FET with single-layer  $MoS<sub>2</sub>$  as channel material using a metal–ferroelectric–metal–insulator (MFMI) structure for both gates.

<span id="page-2-0"></span>



Fig. 2. Drain current as function of drain–source voltage for different ferroelectric thicknesses (a) without and (b) with contact resistance.  $V_{\text{GS}} = 0.8$  V and contact resistance is 7.5  $\times$  10<sup>-5</sup>  $\Omega$  m.

where  $V_G$  and  $V_{IM}$  are the gate voltage and internal metal voltage, respectively.  $V_{FE}$  is a ferroelectric voltage that can be calculated from the Landau– Khalatnikov equation as follows: <sup>44</sup>

$$
V_{\rm FE} = E_{\rm FE} T_{\rm FE},\tag{2}
$$

where  $T_{FE}$  is ferroelectric thickness and  $E_{FE}$  is:

$$
E_{\rm FE} = 2\alpha P_{\rm FE} + 4\beta P_{\rm FE}^3 + 6\gamma P_{\rm FE}^5 + \rho \mathrm{d}P_{\rm FE}/\mathrm{d}t, \qquad (3)
$$

with  $\alpha$ ,  $\beta$ ,  $\gamma$ , and  $\rho$  being the ferroelectric material parameters.  $\rho$  represents the damping in the ferroelectric material and is neglected in the static analysis considered herein. Table I presents some common ferroelectrics and their parameters. Besides,  $P_{\text{FE}}$  is calculated as

$$
P_{FE} = Q_{FE} - \epsilon_0 E_{FE} \approx Q_{FE}, \qquad (4)
$$

where  $Q_{FE}$  is the charge of the ferroelectric, which is  $-qN_{\text{eq}}$ , where  $N_{\text{eq}}$  is the obtained equilibrium electron density and  $q$  is the elementary charge. The top and back dielectric are 5-nm  $HfO<sub>2</sub>$  with dielectric constant of 23.[45](#page-4-0)

### RESULTS

Assuming a HZO ferroelectric layer, the drain current versus  $V_{DS}$  for different ferroelectric thicknesses is plotted in Fig. 2a and b without and with consideration of contact resistance, respectively. The drain current of the Fe-FET increases when



Fig. 3. Output resistance as function of ferroelectric thickness (a) without and (b) with contact resistance.

using a ferroelectric layer in comparison with the conventional FET.

As seen from these results, in the case without contact resistance,  $I_{DS}$  saturates for about  $V_{DS}$  = 0.2 V with  $V_{GS}$  = 0.8V. However, a higher voltage is needed to saturate the drain current with contact resistance, because of the voltage dropped across the contact resistance. This saturation voltage is about 2 V when the contact resistance is about  $R_{\rm C}$  = 7.5  $\times$   $10^{-5}$   $\Omega$  and the ferroelectric thickness is 20 nm.

After saturation,  $I_{DS}$  slowly increases with increasing  $V_{DS}$  due to the effects of the drain– source voltage on the channel potential via shortchannel effects. One may expect the slope of the curve to increase as the channel length is shrunk, but when using a thick ferroelectric layer in the gate oxide, the slope of  $I_{DS}$  in the saturation regime decreases, resulting in the increasing output resistance. The output resistance is defined as the drain– source resistance in the saturation regime.

The output resistance of the Fe-FET with different ferroelectric materials reported in Table I is plotted in Fig. 3 as a function of the ferroelectric thickness. It is assumed that the contact resistance and channel width are  $7.5 \times 10^{-5}$  Q and 50 nm, respectively. As seen from this figure, the use of 25 nm HZO as the ferroelectric layer increases the output resistance from 44 k $\Omega$  to 378 k $\Omega$  and from  $16 \text{ k}\Omega$  to  $250 \text{ k}\Omega$  for the cases without and with contact resistance, respectively. Because of the smaller ferroelectric parameters of BTO and PZT (Table I), they should be used with higher thickness. As seen from Fig. 3, the use of 240-nm PZT as the



Fig. 4.  $I_{DS}$  plotted on a linear scale (a, b) or logarithmic scale (c, d) versus gate–source voltage for different ferroelectric thicknesses (a, c) without and (b, d) with contact resistance.  $V_{DS}$  is equal to 0.8 V, and the contact resistance is 7.5  $\times$  10<sup>-5</sup>  $\Omega$ .

ferroelectric layer increases the output resistance from 44 k $\Omega$  to 124 k $\Omega$ .

Fixing  $V_{DS}$  at 0.8 V, the drain current versus gate voltage for different ferroelectric thicknesses is plotted in Fig. 4. HZO has been used as a ferroelectric layer. In the conventional FET (without a ferroelectric layer), no hysteresis is observed, whereas hysteresis is created and increases with increasing ferroelectric thickness. The creation of such hysteresis in the current–voltage characteristic of a Fe-FET has been reported in some literature reports.<sup>[46](#page-5-0),[47](#page-5-0)</sup>

Note that the assumed contact resistance  $(7.5 \times 10^{-5} \Omega)$  limits the maximum on-current of the FET to below 5300  $V_{DS}A/\mu m$ , i.e.,  $V_{DS}/2R_C$ . As can be seen from this figure, assuming this contact resistance, the hysteresis of the drain current increases. As seen in Fig. 4, the subthreshold slope (SS) of the Fe-FET is dependent on the drain current and ferroelectric layer, creating a steep swing in  $I_{DS}$  versus the gate voltage. The mean subthreshold swing for both the upward and downward regimes  $(SS_{up}$  and  $SS_{down}$ ) can be calculated as

$$
\overline{\text{SS}} = \frac{V_{\text{GS,on}} - V_{\text{GS,off}}}{\log_{10}(I_{\text{DS,on}}) - \log_{10}(I_{\text{DS,off}})},\tag{5}
$$

where  $I_{\text{DS,on}}$  and  $I_{\text{DS,off}}$  are the on- and off-current. The off-current is considered for  $V_{\text{GS,off}} = 0$ , while the on-current is defined as  $10^2 \mu A/\mu m$ .  $\overline{SS_{up}}$  and



Fig. 5. Subthreshold slope for different materials as a function of ferroelectric thickness for (a) upward and (b) downward regime. Dashed and dotted lines indicate results without and with contact resistance, respectively.  $V_{\text{DS}}$  is equal to 0.8 V, and contact<br>resistance is 7.5  $\times$  10<sup>-5</sup>  $\Omega$ .

 $SS_{down}$  are calculated for the different ferroelectrics as a function of their thickness, and the results are plotted in Fig. 5. One can see that  $SS_{up}$  and  $SS_{down}$ decrease with increasing ferroelectric thickness, which is due to the negative capacitance of the ferroelectric layer. $47,48$  This effect is drastic for  $\overline{SS_{down}}$ . The contact resistance decreases  $\overline{SS_{up}}$  and  $SS_{down}$ , and this effect becomes higher for a thicker ferroelectric layer. While the  $\overline{SS_{up}}$  of the FET without a ferroelectric layer is 78 mV/dec, the use of 22-nm HZO as the ferroelectric layer decreases it to 74 mV/dec with consideration of contact resistance. The effect of the ferroelectric layer is approximately independent of the contact resistance. On the other hand, the  $\overline{SS_{down}}$  for this Fe-FET is about 31 mV/dec and 13 mV/dec without and with contact resistance, respectively.

Note that there is a limitation on increasing the ferroelectric layer due to the creation of hysteresis in the drain current; For example, when using more than 25 nm of HZO as the ferroelectric layer, the step swing of the drain current in the downward regime occurs at negative gate–source voltage, meaning that such a Fe-FET cannot turn off with zero gate–source voltage.

# CONCLUSIONS

<span id="page-4-0"></span>A ferroelectric FET (Fe-FET) with single-layer  $MoS<sub>2</sub>$  as the channel is investigated. The DC performance with and without contact resistance is compared using a top-of-the-barrier model along with the ferroelectric model. The contact resistance can strongly affect the current–voltage characteristic. The Fe-FET with contact resistance requires a higher drain–source voltage to reach saturation. Increasing the ferroelectric thickness to a specified value decreases the output resistance, but a further increase in the ferroelectric thickness can compensate this and result in high output resistance. Increasing the ferroelectric thickness decreases the mean subthreshold swing in the upward and downward regimes. This effect is greater for the downward regime, and the contact resistance can intensify it.

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