



# Synthesis and Characterization of $\text{LiCrO}_2$ Thin Films As Potential Cathode Material for Lithium Ion Batteries

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Production of effective and inexpensive new material used as a cathode for lithium ion batteries is the main topic of this study. Thin films of lithium chromium oxide ( $\text{LiCrO}_2$ ) were grown onto a glass substrate by spray pyrolysis using a chemical solution containing lithium acetate  $\text{Li}(\text{CH}_3\text{COO})_2$  and chromium trioxide ( $\text{Cr}_2\text{O}_3$ ) as precursors. The depositions occurred in the substrate temperature range of  $350^\circ\text{C}$ . The investigation of the x-ray diffraction of the  $\text{LiCrO}_2$  thin films was displayed to be polycrystalline with a rhombohedral structure. The linear optical parameters, represented in the refractive index, energy gap and absorption coefficient of the  $\text{LiCrO}_2$  thin films were estimated via the transmittance and reflectance measurements. In the linear optical studies, the evaluated direct energy gaps of the  $\text{LiCrO}_2$  thin films could be observed decreased by increasing the film thickness. The dispersion refractive index data of the  $\text{LiCrO}_2$  thin films were analyzed according to the single oscillator model to evaluate the dispersion parameters including the dispersion energy, the optical dielectric constant and the oscillator energy. The nonlinear optical constants of the  $\text{LiCrO}_2$  thin films were calculated.

**Key words:** Lithium chromium oxide, spray pyrolysis technique, x-ray diffraction, dispersion parameters, third-order nonlinear susceptibility

## INTRODUCTION

Li-ion battery technology has received important attention in recent years where these batteries show great promise as power sources that can lead us to the electric vehicle (EV) revolution. The fabrication of new thin films based on lithium metal oxides to be used as a cathode for lithium-ion batteries (LIBs), micro-battery systems and microelectronic devices, are the main topics for many researchers in the field to fabricate new fascinating materials used in manufacturing such batteries.<sup>1</sup> Recently, lithium metal oxides  $\text{LiMO}_2$  ( $M = \text{Ni}, \text{Mn}, \text{Cr}$  and  $\text{Co}$ ) have been intensively explored as promising cathode materials for lithium-ion batteries, due to their

high capacity, ease of preparation, nontoxicity and earth abundance.<sup>2,3</sup> These oxides generally demonstrate good chemical stability, high optical conductivity,<sup>4</sup> and high capacity.<sup>5</sup> Among these compounds, lithium chromium oxide  $\text{LiCrO}_2$  is an important compound due to its high capacity and low price.<sup>6</sup> The fabrication of lithium metal oxides thin films was done by different techniques such as spray pyrolysis,<sup>7</sup> sol-gel,<sup>8</sup> hydrothermal,<sup>9</sup> magnetron sputtering,<sup>10</sup> and molten salt synthesis.<sup>11</sup> Previous studies demonstrated that chromium oxide has a good performance in the lithium ion batteries while the addition of lithium to the chromium oxide was studied at first time in this study. So, in this article we will fabricate  $\text{LiCrO}_2$  thin films with thickness (162–381 nm) via an inexpensive spray pyrolysis technique at first time and study the structural properties of the  $\text{LiCrO}_2$  thin films via XRD, FE SEM and EDAX analysis.

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Moreover, the linear and nonlinear optical properties of the LiCrO<sub>2</sub> films were evaluated and interpreted by recording the transmittance and reflectance data in the spectral range 400–2500 nm.

## EXPERIMENTAL PROCEDURES

### Growth of the LiCrO<sub>2</sub> Thin Films

Spray pyrolysis was employed exclusively for the synthesis of LiCrO<sub>2</sub> thin films. For the synthesis of LiCrO<sub>2</sub> thin films, different solutions of 0.5 M cadmium acetate Li (CH<sub>3</sub>COO)<sub>2</sub> and 1 M of chromium trioxide (Cr<sub>2</sub>O<sub>3</sub>) were dissolved in deionized water. The LiCrO<sub>2</sub> solution was stirred at 50°C for about 1 h until a green color formed. The final LiCrO<sub>2</sub> solution was sprayed by spray pyrolysis onto a heated glass substrate. The substrate temperature was adjusted to be 350°C. The produced LiCrO<sub>2</sub> thin films exhibit a light green color. The thickness of the LiCrO<sub>2</sub> thin films was measured by alpha step D 500 stylus profilometer and it was found to vary in the range of 162–381 nm.

### Characterization Techniques

The structural characterization of the LiCrO<sub>2</sub> thin films was analyzed by a Philips X' Pert diffractometer with CuK $\alpha$  radiation ( $\lambda = 1.540 \text{ \AA}$ ).

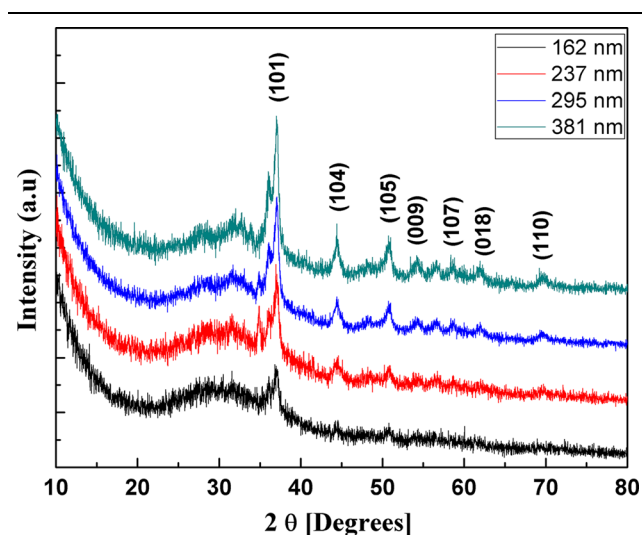


Fig. 1. The x-ray diffraction spectra for the LiCrO<sub>2</sub> thin films.

The linear and nonlinear optical calculations occurred by measuring both transmittance and reflectance for the LiCrO<sub>2</sub> thin films by spectrophotometer (kind JASCO Corp., V-570) in the range of 400–2500 nm.

## RESULTS AND DISCUSSION

### Structural Characterizations

#### XRD Analysis of LiCrO<sub>2</sub> Thin Film

Figure 1 displays the XRD spectra of the LiCrO<sub>2</sub> thin films. The XRD pattern indicates that LiCrO<sub>2</sub> films possess a polycrystalline nature. The diffraction peaks were matched fine with a rhombohedral structure conferring to JCPDS card No. 24-0600. It is noticed from the XRD pattern that all the observed peaks are from the LiCrO<sub>2</sub> only and there is no secondary phase.

The crystallite size ( $D$ ) and the lattice strain ( $\varepsilon$ ) of the LiCrO<sub>2</sub> films were estimated via the following Scherer expression<sup>12,13</sup>:

$$D = \frac{K\lambda}{\beta \cos(\theta)} \quad (1)$$

$$\varepsilon = \frac{\beta \cos(\theta)}{4} \quad (2)$$

where  $\theta$ ,  $\beta$ ,  $\varepsilon$  are the Bragg diffraction angel, the experimental full width at the half maximum (FWHM) and the lattice strain. The magnitudes of the crystallites size ( $D$ ) and the lattice strain ( $\varepsilon$ ) for the LiCrO<sub>2</sub> films were recorded in Table I.

The dislocation density of the LiCrO<sub>2</sub> thin films was evaluated by<sup>14,15</sup>:

$$\delta = \frac{1}{D^2} \quad (3)$$

The values of the dislocation density ( $\delta$ ) of the LiCrO<sub>2</sub> films are tabulated in Table I. It is observed that the grain size increases while both the strain ( $\varepsilon$ ) and the dislocation density ( $\delta$ ) of the LiCrO<sub>2</sub> thin films monotonically decrease upon the increase of thickness. Figure 2 presents the dependence of the crystallites size ( $D$ ) and the strain ( $\varepsilon$ ) on the film thickness for the LiCrO<sub>2</sub> films. By increasing the film thickness the crystallites size ( $D$ ) increases and the strain ( $\varepsilon$ ) decreases.

Table I. The structure parameters for the sprayed LiCrO<sub>2</sub> thin films

Film thickness, nm	$D$ , nm	$\varepsilon \times 10^{-3}$	$\delta \times 10^{-4}, \text{nm}^{-3}$
162	58.73	6.19	2.89
237	49.42	7.23	4.09
295	42.75	9.95	5.46
381	37.69	14.01	7.04

*The FE-SEM and Chemical Composition of LiCrO<sub>2</sub> Thin Film*

The surface morphology and EDAX analysis of the LiCrO<sub>2</sub> thin films are represented in Fig. 3. The figure shows that the film's surface is smooth and uniform. EDAX analysis of the LiCrO<sub>2</sub> thin film displays the peaks of Cr and O found in the sample and the Li peak not observed in the EDAX pattern due to the x-ray fluorescence yield is extremely low for Li. The atomic ratio of Si, Cr and O are Si = 46.82, Cr = 17.62, O = 35.56 at.%.

**Linear Optical Analysis**

Figure 4a and b displays the spectral distribution of the transmission *T* and reflection *R* for the LiCrO<sub>2</sub> thin films. It obvious from the figure that the transmittance, *T* of the LiCrO<sub>2</sub> thin films was decreased by increasing the thickness while the

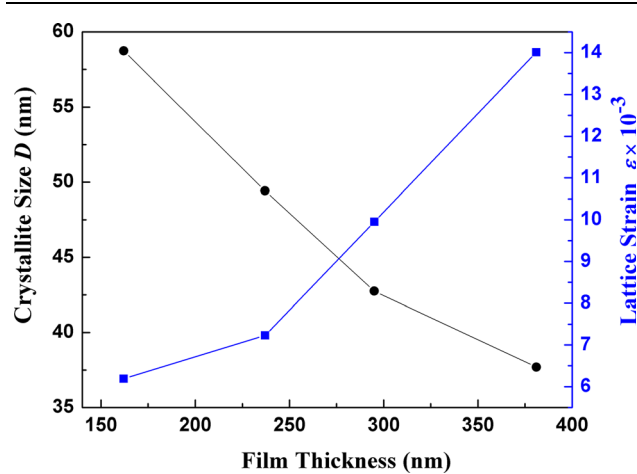


Fig. 2. The crystallite size and lattice strain as a function of the LiCrO<sub>2</sub> film thickness.

reflectance, *R* was increased by increasing the film thickness.

*Linear Absorption Coefficient and Energy Gap Evaluation*

The absorption coefficient,  $\alpha$  of the LiCrO<sub>2</sub> thin films were estimated by knowing the transmission and reflection data of the LiCrO<sub>2</sub> films via the presented equation <sup>16,17</sup>:

$$\alpha = \frac{1}{t} \ln \left[ \frac{(1-R)^2}{2T} + \left( \frac{(1-R)^4}{4T^2} + R^2 \right)^{1/2} \right] \quad (4)$$

where *t* represents the value of film thickness and *K* represents the absorption index of the LiCrO<sub>2</sub> films.

Figure 5a represents the spectral variant of the absorption coefficient of the LiCrO<sub>2</sub> films with the wavelength. It is obvious from this plot that the absorption coefficient decreases as wavelength decreases, additionally, there is an increase in its value with the increase of thickness.

The magnitude of the absorption coefficient ( $\alpha$ ) is relevant to the photon energy of light through the presented relation <sup>18,19</sup>:

$$(\alpha \hbar \omega) = k(\hbar \omega - E_g)^Y \quad (5)$$

where *E<sub>g</sub>* represents Tauc's bandgap, *k* is constant and dependent on the transition probability, and the exponent, *Y*, is a constant which takes values of 2 and 1/2, for indirectly allowed and directly allowed transitions, respectively. The values of the optical band gap, *E<sub>g</sub>*, of the LiCrO<sub>2</sub> thin film were estimated via Tauc's plot as represented in Fig. 5b. The values of *E<sub>g</sub>* for the LiCrO<sub>2</sub> thin films were estimated by extrapolating the straight-line plots to zero absorption. The magnitudes of the direct optical band gap, *E<sub>g</sub>* evaluated via these curves are recorded in Table I. It is obvious that the

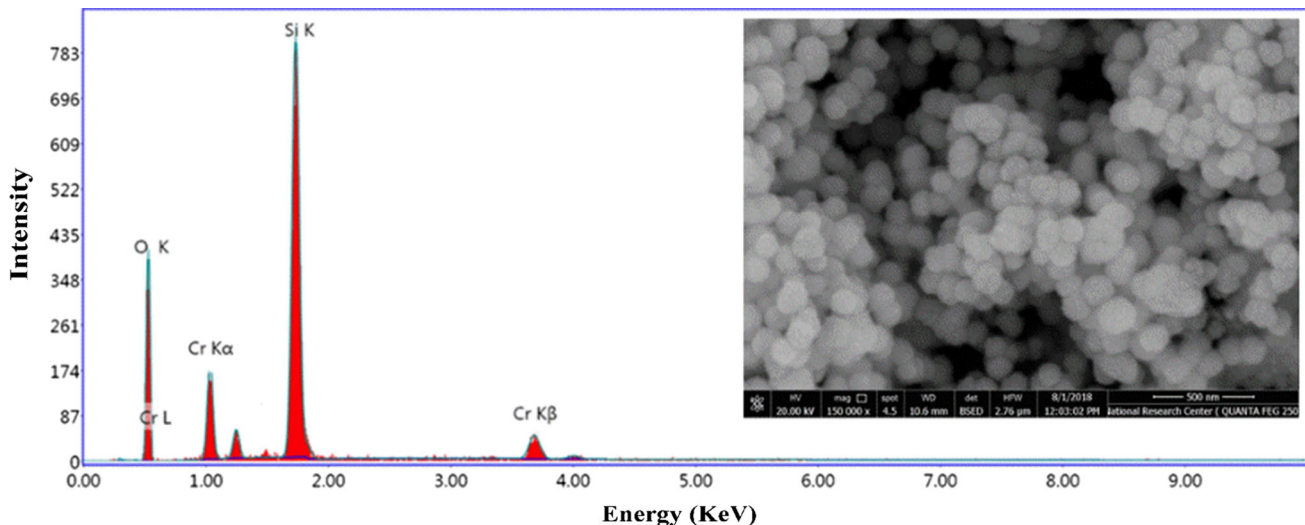


Fig. 3. FE-SEM micrographs and EDX analysis of the LiCrO<sub>2</sub> thin film with a thickness of 381 nm.

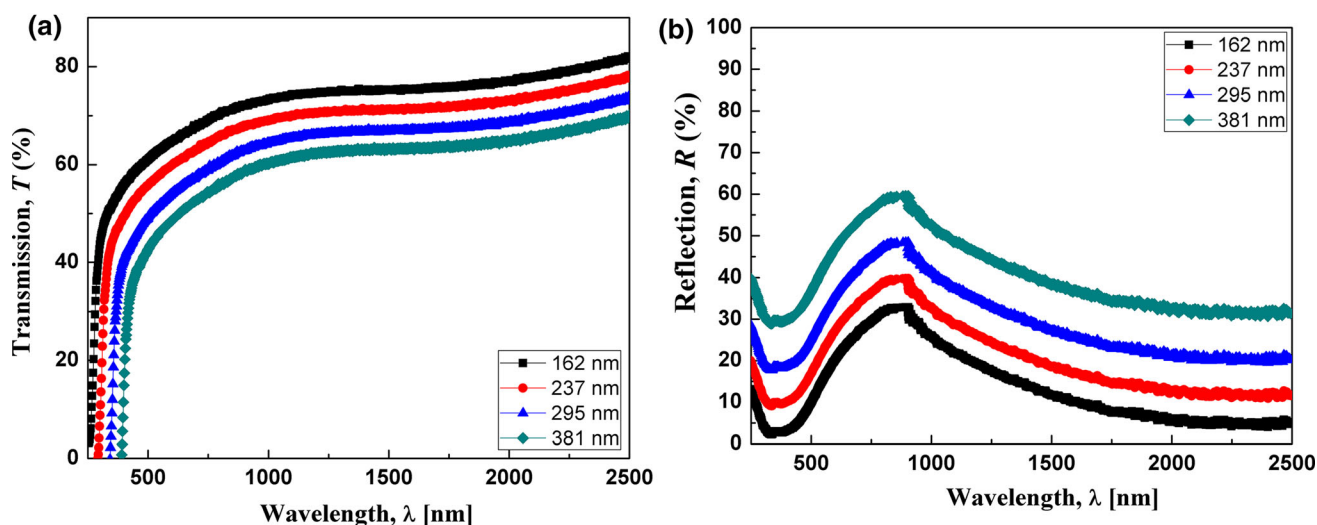


Fig. 4. (a) The transmittance spectra of the LiCrO<sub>2</sub> thin films, (b) The reflectance spectra of the LiCrO<sub>2</sub> thin films.

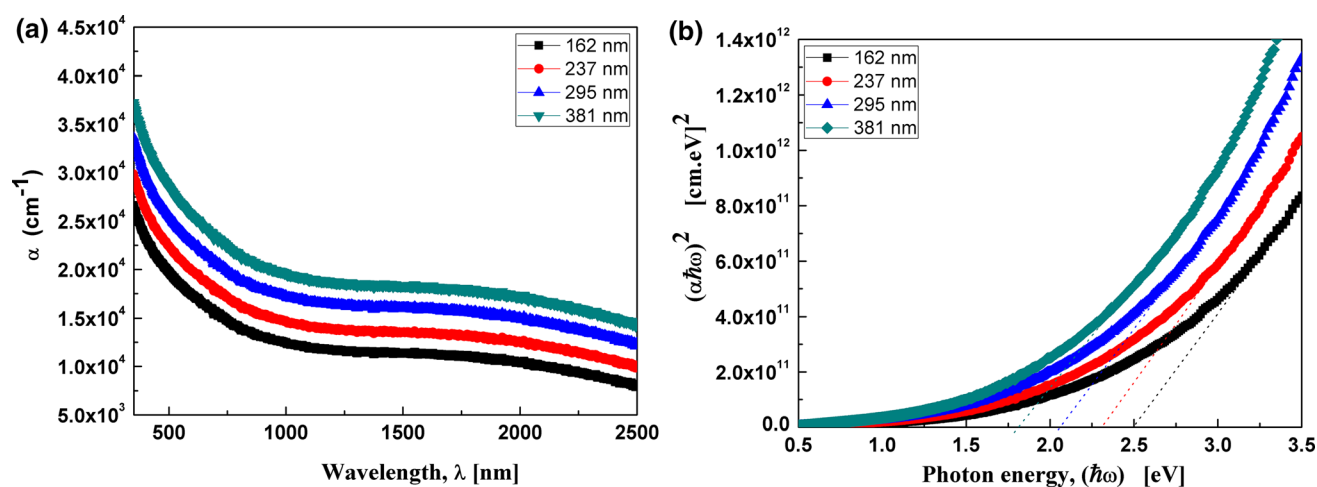


Fig. 5. (a) The dependence of absorption coefficient on the wavelength for the LiCrO<sub>2</sub> thin films, (b) Plots of a direct energy gap for the LiCrO<sub>2</sub> thin films.

magnitudes of the energy gap decrease from 2.48 eV to 1.81 eV as the thickness increases. This reduction of bandgap is attributed to the increase in the density of defect states due to the increase in film thickness. This allows the states near the conduction band to rise into the forbidden band.<sup>20</sup>

#### Absorption Index and Refractive Index Characterization

The absorption index ( $K$ ) of the LiCrO<sub>2</sub> films is evaluated by the below expression<sup>21,22</sup>:

$$K = \frac{\alpha\lambda}{4\pi} \quad (6)$$

Figure 6a appears the behavior of the absorption index ( $K$ ) of the LiCrO<sub>2</sub> films which increases with increasing the film thickness and increasing with increasing the wavelength.

The refractive index,  $n$  of the LiCrO<sub>2</sub> thin films is given by the presented equation<sup>23,24</sup>:

$$n = \frac{1+R}{1-R} + \left( \frac{4R}{(1-R)^2} - k^2 \right)^{1/2} \quad (7)$$

Figure 6b displays the variation of the refractive index,  $n$  for the LiCrO<sub>2</sub> thin film with wavelength. The plot illustrates that the refractive index of the LiCrO<sub>2</sub> thin films exhibits an anomalous dispersion in the wavelength range  $\lambda < 1000$  nm. The LiCrO<sub>2</sub> thin films exhibit a normal dispersion in the wavelength range  $\lambda > 1000$  nm. By increasing the thickness of the LiCrO<sub>2</sub> thin films, the magnitude of the refractive index has been increased.

#### Dispersion Refractive Index Characterization

The dispersion of the refractive index of the LiCrO<sub>2</sub> thin films can be predetermined by the Wemple–DiDomenico model.<sup>25,26</sup> This model shows that the refractive index of the LiCrO<sub>2</sub> thin films is

related to both the oscillation energy,  $E_o$ , and the dispersion energy  $E_d$  according to the presented formulas:

$$n^2(h\nu) = 1 + \frac{E_d E_o}{(E_o^2 - (h\nu)^2)} \quad (8)$$

where  $h\nu$  represents photon energy.

The magnitudes of  $E_o$  and  $E_d$  for the LiCrO<sub>2</sub> films were evaluated by plotting the  $(n^2 - 1)^{-1}$  versus the  $(h\nu)^2$  as illustrated in Fig. 7a. The plot produces straight lines its slope and intercept equal  $(E_o E_d)^{-1}$  and  $(E_o/E_d)$ , respectively.

The dependence of  $E_o$  and  $E_d$  on the thickness of the LiCrO<sub>2</sub> thin films are presented in Fig. 7b. It is observed from the figure that dispersion energy  $E_d$  increases with increasing the film thickness while the oscillator energy  $E_o$  exhibits a reverse manner to  $E_d$ . The other oscillator parameters for the

LiCrO<sub>2</sub> thin films such as the static refractive index,  $n_o(0)$ , energy gap in relation to Wemple-DiDomenico  $E_g^{wmp}$  and the static dielectric constant,  $\epsilon_s (= n_o^2)$  were evaluated according to the presented relations:<sup>27-30</sup>

$$n_o = \sqrt{1 + \frac{E_d}{E_o}} \quad (9)$$

$$E_g^{wmp} = \frac{E_o}{2} \quad (10)$$

$$\epsilon_s = n^2(o) \quad (11)$$

The oscillator parameters for the LiCrO<sub>2</sub> films were listed in Table II. It is observed from Table II that the magnitudes of the dispersion parameters  $E_o$ ,  $E_d$ ,  $n_o$ ,  $\epsilon_s$ ,  $E_g$  decrease with the increase in thickness of

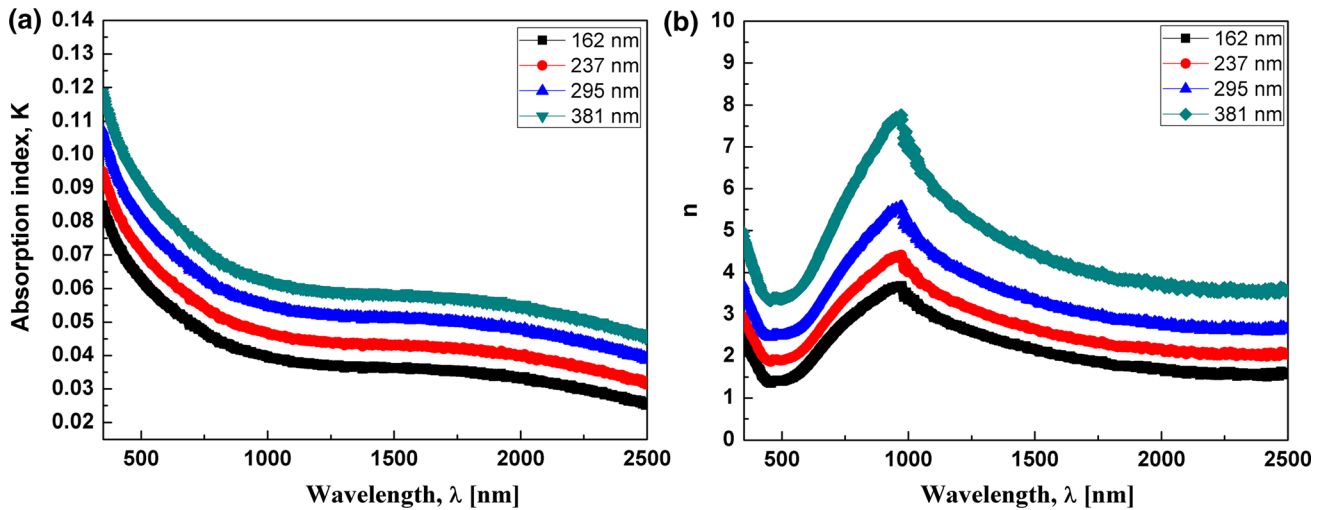


Fig. 6. (a) The variation of the absorption index with the wavelength for the LiCrO<sub>2</sub> thin films, (b) The refractive index versus the wavelength for the LiCrO<sub>2</sub> thin films.

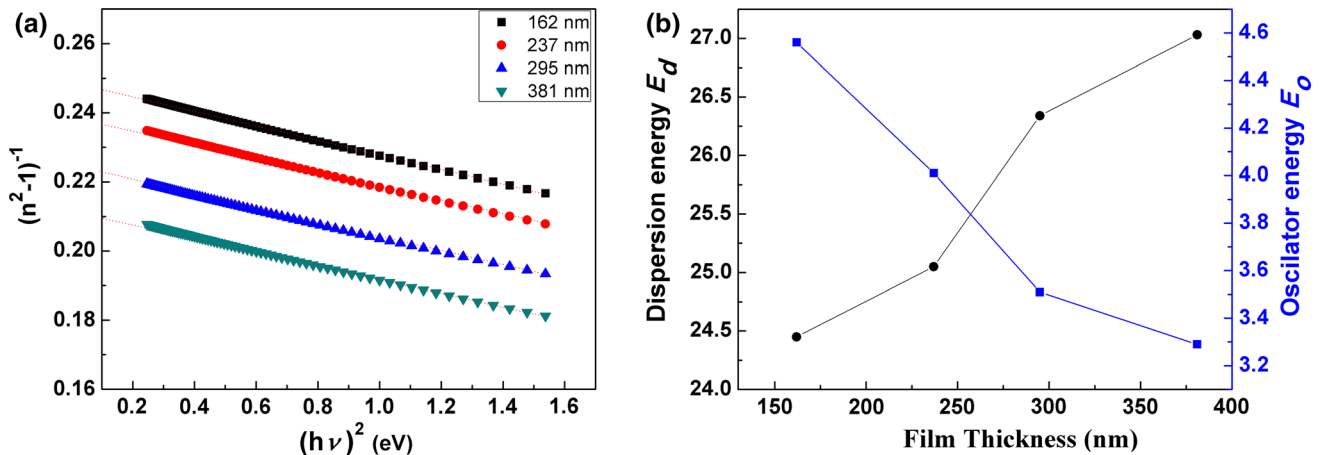


Fig. 7. (a) The dependence of  $(n^2 - 1)^{-1}$  on  $(h\nu)^2$  for the LiCrO<sub>2</sub> thin films, (b) The variation of the  $E_o$  and  $E_d$  with the thickness of the LiCrO<sub>2</sub> thin films.



**Table II. The optical band gap and the values of single oscillator parameters for the LiCrO<sub>2</sub> thin films**

Film thickness, nm	$E_g^{\text{dir}}$ , eV	$E_d$ , eV	$E_o$ , eV	$n_o$	$\epsilon_s$	$M_{-1}$ , eV <sup>-2</sup>	$M_{-3}$ , eV <sup>-2</sup>	$E_g^{\text{WD}}$ , eV
162	2.48	24.45	4.56	2.69	5.48	5.37	0.25	2.28
237	2.29	25.05	4.01	2.80	5.29	6.25	0.39	2.01
295	2.07	26.34	3.51	2.83	2.97	7.49	0.61	1.75
381	1.82	27.03	3.29	2.94	2.74	8.20	0.75	1.64

the LiCrO<sub>2</sub> films. This could be related to the variant in ionicity bonds. It can be seen that  $E_o$  is related to  $E_g$  by this expression  $E_o \approx 1.8 E_g$  which agrees with the expectancy of a single oscillator model.

The magnitudes of the optical spectral moments  $M_{-1}$  and  $M_{-3}$  for the LiCrO<sub>2</sub> films were estimated by knowing the  $E_o$  and  $E_d$  according to the below formulas<sup>31</sup>:

$$M_{-1} = \frac{E_d}{E_o} \quad (12)$$

$$M_{-3} = \frac{M_{-1}}{E_o^2} \quad (13)$$

The magnitudes of the moments for the LiCrO<sub>2</sub> films are recorded in Table II. By increasing the thickness of the LiCrO<sub>2</sub> thin films, the magnitudes of the optical spectral moments  $M_{-1}$  and  $M_{-3}$  were increased.

### Dielectric Constants, Optical Conductivity and Optical Electronegativity

The dielectric constants of the LiCrO<sub>2</sub> thin films can be evaluated from the extinction coefficient  $k$  and refractive index  $n$  values according to the below expressions<sup>32,33</sup>:

$$\epsilon_1 = n^2 - k^2 \quad (14)$$

$$\epsilon_2 = 2nk \quad (15)$$

where  $\epsilon_1$  represents the real part of dielectric constant and  $\epsilon_2$  represents the imaginary part of the dielectric constant for the LiCrO<sub>2</sub> thin films.

Figure 8a and b represents the wavelength dependence of  $\epsilon_1$  and  $\epsilon_2$  for the LiCrO<sub>2</sub> films. It has been noted that the  $\epsilon_1$  and  $\epsilon_2$  increased with increasing film thickness, and this behavior indicates a good optical response of the material (Fig. 9).

The optical conductivity of the LiCrO<sub>2</sub> films has been estimated from the below expression<sup>34,35</sup>:

$$\sigma_{\text{opt}} = \frac{\alpha n c}{4\pi} \quad (16)$$

where  $c$  represents the speed of light.

Figure 10b displays the variation of the optical conductivity of LiCrO<sub>2</sub> films with photon energy. It is seen from this plot that the optical conductivity

increases with increasing film thickness and increases with increasing photon energy for the LiCrO<sub>2</sub> films; this performance is related to the increase of electron excitation via increasing the magnitude of the photon energy.

Optical electronegativity is an important parameter showing the tendency of an atom to attract an electron from the anionic band. It is used to evaluate the difference of physicochemical parameters of the materials. The optical electronegativity can be evaluated by the below formula<sup>36</sup>:

$$\eta_{\text{opt}} = \left[ \frac{A}{n} \right]^{1/4} \quad (17)$$

where  $n$  is the refractive index and  $A$  is dimensionless constant which has the value 25.54 for all materials. Figure 10a represents the variation of optical electronegativity with the photon energy of the LiCrO<sub>2</sub> thin films. The values of optical electronegativity were decreased with the increase in photon energy. The decrease in the magnitude of  $\eta_{\text{opt}}$  with the increase in film, thickness confirms the increase in the three-dimensional network in the film.

### Nonlinear Optical Properties

The nonlinear optical parameters of the prepared material like the nonlinear refractive index  $n_2$  and the third-order nonlinear susceptibility  $\chi^{(3)}$  are important to study the possibility of using it in the fabrication of frequency conversion and optical switching devices, and different photonic applications. Both  $n_2$  and  $\chi^{(3)}$  are important parameters needed to study the nonlinear optical properties of the LiCrO<sub>2</sub> films. The magnitude of the  $\chi^{(3)}$  for the LiCrO<sub>2</sub> thin films has been evaluated by the following formula<sup>37,38</sup>:

$$\chi^{(3)} = B \left[ \frac{n_0^2 - 1}{4\pi} \right]^4 \quad (18)$$

where  $n_0$  is the value of the static refractive index,  $B$  is a constant factor equal  $1.7 \times 10^{-10}$  esu. The magnitude of  $n_0$  was calculated via intercept of the plot between  $(n^2 - 1)^{-1}$  versus  $(h\nu)^2$  for the LiCrO<sub>2</sub> films. The obtained magnitudes of  $n_0$  for the LiCrO<sub>2</sub> films were tabulated in Table III.

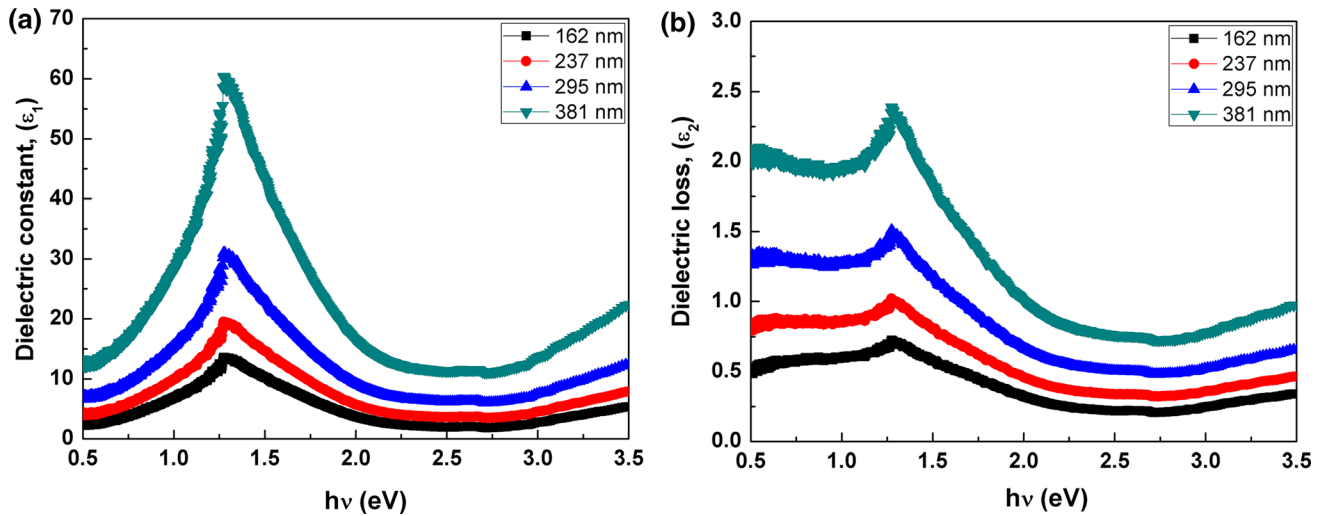


Fig. 8. (a) Plots of the real dielectric constant with the photon energy for the LiCrO<sub>2</sub> thin films, (b) The variation of the imaginary dielectric constant as a function of photon energy for the LiCrO<sub>2</sub> thin films.

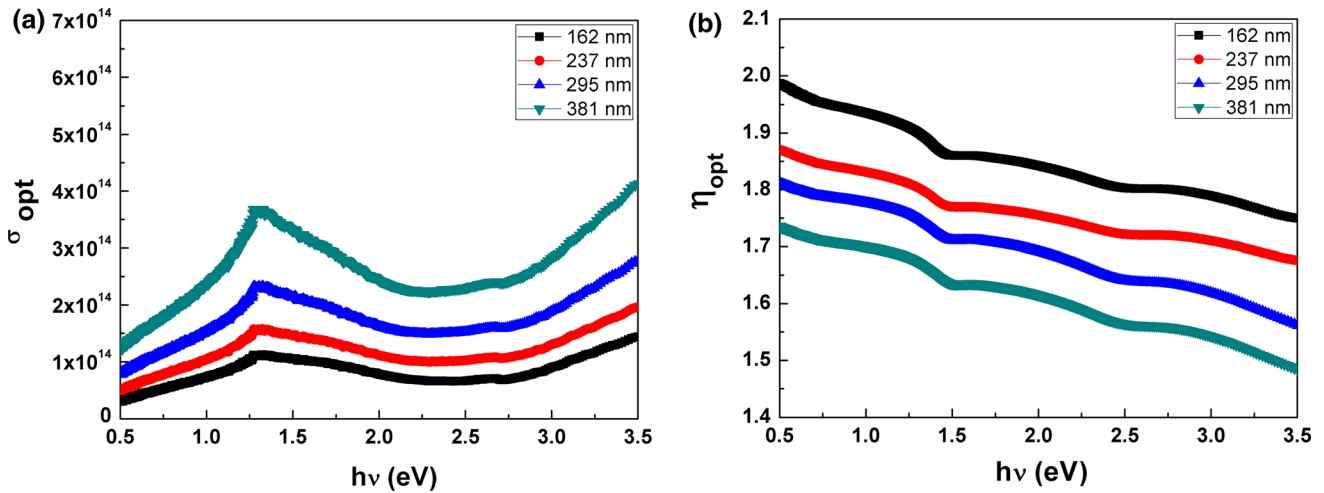


Fig. 9. (a) The optical conductivity of the LiCrO<sub>2</sub> thin films as a function of photon energy ( $h\nu$ ), (b) The dependence of electronegativity on the photon energy ( $h\nu$ ) for the LiCrO<sub>2</sub> thin films.

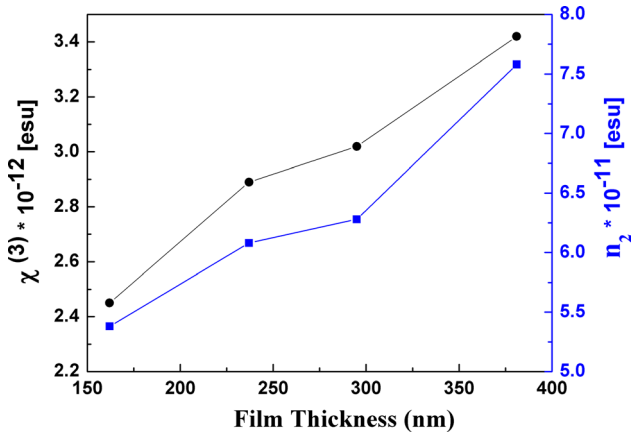


Fig. 10. The dependence of third-order nonlinear optical susceptibility  $\chi^{(3)}$  and nonlinear refractive index  $n_2$  on the thickness of the LiCrO<sub>2</sub> thin films.

The nonlinear refractive index  $n_2$  of the LiCrO<sub>2</sub> thin films has been estimated by the presented formula<sup>39,40</sup>:

$$n_2 = \frac{12\pi\chi^{(3)}}{n_0} \tag{19}$$

The magnitudes of both  $\chi^{(3)}$  and  $n_2$  for the LiCrO<sub>2</sub> thin films are recorded in Table III. It can be noticed that both parameters were increased by increasing the film thickness. The large values of the obtained nonlinear parameters make our investigated material a good candidate in the fabrication of low-power devices for telecommunication applications.

### CONCLUSION

In this study, high-quality LiCrO<sub>2</sub> thin films were prepared through a simple spray pyrolysis system at different thicknesses (162 nm, 237 nm, 295 nm

**Table III. The nonlinear optical parameters for the LiCrO<sub>2</sub> thin films**

Film thickness, nm	<sup>(3)</sup> × 10 <sup>-12</sup> , esu	n <sub>2</sub> × 10 <sup>-11</sup> , esu
162	2.45	5.38
237	2.89	6.081
295	3.019	6.28
381	3.42	7.58

and 381 nm). The x-ray analysis of the LiCrO<sub>2</sub> thin films shows that the as-deposited LiCrO<sub>2</sub> films are polycrystalline in nature with the rhombohedral crystal structure. The linear and dispersion optical parameters of the LiCrO<sub>2</sub> thin films were evaluated in the spectral range 400–2500 nm. The type of optical transition in the LiCrO<sub>2</sub> thin films was detected to be a direct allowed transition. The dispersion refractive index data of the LiCrO<sub>2</sub> thin films were analyzed according to the single oscillator model to evaluate the dispersion parameters including the dispersion energy, the static refractive index and the oscillator energy. The optoelectrical and nonlinear optical parameters like optical conductivity, third-order nonlinear susceptibility, optical electronegativity and the nonlinear refractive index of the LiCrO<sub>2</sub> thin films were evaluated.

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