



Hollow MoS₂/rGO composites as high-performance anode materials for lithium-ion batteries

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Abstract

As a representative of transition metal sulfides, MoS₂ has a graphene-like structure and has recently been widely used as an anode in lithium ion batteries. However, the disadvantages of poor electrical conductivity and cycle performance limit its application. Here, hollow MoS₂/reduced graphene oxide (rGO) composites were successfully synthesized by a hydrothermal method using polystyrene microspheres as hard templates. The hollow MoS₂ microspheres with a size of about 180 nm are distributed on the surface of graphene sheets. The hollow MoS₂/rGO composites exhibit superior electrochemical properties as anode materials for lithium-ion batteries compared with the hollow MoS₂ microspheres. They show a high reversible capacity of 752.4 mAh g⁻¹ at 500 mA g⁻¹ after 100 cycles with negligible decay as well as a high-rate performance (620.8 mA h g⁻¹, 1 A g⁻¹). The excellent lithium storage performance of the hollow MoS₂/rGO composites can be attributed to the synergistic effect of the hollow MoS₂ microspheres and graphene sheets. Graphene effectively suppresses the agglomeration of the MoS₂ and maintain the structural stability of the material.

Keywords Hollow · Polystyrene microspheres · MoS₂ · Anode · Lithium-ion batteries

Introduction

Lithium-ion battery has the advantages of high-energy density and long cycle life and has been widely used as the power

source of portable electronic devices [1, 2]. Graphite is considered as the main anode in the current commercial lithium-ion battery. However, the low theoretical capacity of graphite makes it difficult for lithium-ion batteries to meet the

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application requirements in some fields such as high-energy density and high-power density [3–6]. Particularly, the development of new-energy electric vehicles puts a higher demand on the new generation of lithium-ion batteries. Therefore, the development of the anode material with a high specific capacity, an excellent cycle performance, and a high-rate performance for the next generation of high-performance lithium-ion battery is of great significance.

As a kind of layered material with two-dimensional structure, MoS₂ has the advantages of a high theoretical specific capacity, a simple preparation process, and low cost. It has aroused great attention of researchers and is regarded as a very promising anode material of lithium-ion battery [7–10]. However, like most two-dimensional layered materials, MoS₂ has the problems of poor conductivity and easy agglomeration during cycling, resulting in poor cycle stability [11–17].

To overcome the shortcomings of poor cycling performance of MoS₂ nanosheets, three-dimensional MoS₂ materials, such as MoS₂ nanospheres [18–20], hollow MoS₂ spheres [21–23], and core-shell MoS₂ spheres [24, 25], have been prepared using a self-assembly or a hard template method. Constructing three-dimensional structure of MoS₂, to some extent, can solve the problem of agglomeration of MoS₂. However, its cycle stability is still not ideal at high current densities for a long period of cycling [26].

Recently, the application of graphene in lithium-ion batteries has been extensively studied. Graphene has a high conductivity, large surface area, good flexibility, and superior lithium deintercalation performance compared with other carbon materials [27, 28].

In addition, graphene can also act as a buffer layer to prevent the aggregation of nanoparticles in the cycle [29–31]. The composites of graphene and MoS₂ with different morphologies have been reported. Guo et al. reported the synthesis of MoS₂ nanowall/graphene composites by a solvothermal method [32]. The specific capacity of the MoS₂ nanowall/graphene composites can stay 700 mAh g⁻¹ after 100 cycles at a current of 500 mA g⁻¹, which is much higher than that of bulk MoS₂. Hou et al. reported the synthesis of C₃N₄/N-doped graphene/MoS₂ hybrid nanosheets [33]. The specific capacity of the composites can remain at 855 mAh g⁻¹ at 100 mA g⁻¹ after 100 cycles. The results indicate that graphene can significantly enhance the MoS₂ cycle performance. Therefore, the combination of graphene and MoS₂ can not only promote the transfer of electrons during the electrochemical reaction but also prevent the accumulation and pulverization of MoS₂. However, there is still the problem of volume expansion during charging and discharging for MoS₂ of above composites.

In this work, we report a novel hollow MoS₂/rGO composites synthesized by the combination of a hard template method and a hydrothermal method. The MoS₂ microspheres with a hollow structure can effectively alleviate the problem of

volume expansion during charging and discharging. The addition of rGO can improve the conductivity of composite materials. At the same time, the sheet structure of rGO can also inhibit the volume expansion of MoS₂ and improve its cycling performance. Therefore, hollow MoS₂/rGO composites exhibit a high reversible capacity up to 763.4 mAh g⁻¹ at a current density of 500 mA g⁻¹ as well as excellent cycling stability and rate capability.

Experimental

Synthesis of sulfonated PS microspheres

The mini emulsion polymerization procedure of cross-linked sulfonated polystyrene (PS) microspheres was based on a previously report of styrene polymerization with some modification [34]. Firstly, 0.024 g surfactant (SDBS) was dissolved in 24 g deionized water. Meanwhile, 6 g monomers mixture (mass ratio of St:DVB = 20:1) was mixed with 0.12 g HD and stirred for 20 min. Secondly, two phases continued stirring for 1 h at 300 r min⁻¹ for pre-emulsification. After sonicated for 10 min, the resultant solution was turned into a white milk-like mini emulsion. The as-obtained mini emulsion was transferred into a 250-ml flask and purged with a nitrogen stream for 30 min. After adding 0.12 g KPS, the polymerization was initiated and reacted at 70 °C for 4 h. Finally, the product was separated on filter paper and washed with ethanol and deionized water repeatedly. The white powder was obtained after dried at 60 °C under vacuum.

Three grams of PS was dispersed in 30 ml of concentrated sulfuric acid, stirring at 40 °C for 4 h. After the reaction, the yellow product was centrifuged and washed with ethanol. The final product was freeze-dried for 24 h.

Synthesis of hollow MoS₂/rGO composites

Graphene oxide was synthesized from natural flake graphite powder (crystalline, 300 mesh) by a modified Hummers method [35]. Hollow MoS₂/rGO was prepared using a hydrothermal method. Typically, 0.075 g PS spheres were dispersed in 30 ml deionized water. Sodium molybdate (0.2 g) and 0.4 g thiourea were added and stirred to dissolve at room temperature. Then, 1 ml hydrochloric acid and 100 mg graphene oxide were added into the solution and stirred for 30 min. The solution was transferred to a 100-ml Teflon-line stainless steel autoclave and annealed at 200 °C for 24 h. The reacted product was washed alternately with water and ethanol and centrifuged. After drying, the hollow MoS₂/rGO composites were ground into powder and calcined in a furnace at 800 °C in argon atmosphere for 3 h. The black hollow MoS₂/rGO composites were obtained after annealing.

For comparison, the hollow MoS₂ microspheres were also prepared at similar conditions without the introduction of graphene oxide.

Characterization

The crystal structure of the products was confirmed by X-ray powder diffraction (XRD) on a Rigaku Ultima IV powder diffraction system using Cu K α radiation with a scanning rate of 10° min⁻¹ between 5° ≤ 2 θ ≤ 80°. Field emission scanning electron microscopic (SEM) images were recorded with a Hitachi S-4800 microscope set at 15 kV. Transmission electron micrographs (TEM) and selected area electron diffraction (SAED) pattern were performed with a JEM-2010 microscope operated at 150 kV. X-ray photoelectron spectroscopy (XPS) analysis was used to evaluate the chemical states of samples on a PHI 5300 ESCA commercial instrument. Raman spectra were collected using a Renishaw inVia-Reflex Raman Microscope with a 532 nm excitation laser.

Electrochemical measurements

The electrodes were prepared by dispersing 70 wt% hollow MoS₂/rGO composites, 20 wt% Super P, and 10 wt% polyvinylidene fluoride binder in *N*-methyl-2-pyrrolidone solvent to produce a slurry. The resultant slurry was pasted on Cu foil and dried in a vacuum oven to completely remove the solvent and water. The mass loading of the active material on the electrode was about 1.0–1.5 mg cm⁻². CR2025 coin cells were fabricated for electrochemical measurements. Lithium foil was used as the counter electrode, and Cellgard 2400 polypropylene microporous film acted as separators. The electrolyte solution was 1 m LiPF₆ dissolved in a 1:1:1 volume mixture of ethylene carbonate (EC), dimethyl carbonate (DMC), and diethyl carbonate (DEC). The cells were assembled in a glove box filled with high purity Ar. The CV curves were carried out on a CHI 660D electrochemical workstation at a scan rate of 0.2 mV S⁻¹ from a range of 0.01 to 3.0 V versus Li/Li⁺. The galvanostatic discharge–charge tests were conducted on a Land CT2001A battery system at different current densities within between 0.005 and 3.0 V versus Li/Li⁺. The electrochemical impedance spectroscopy (EIS) of the electrode was carried out in a frequency range of 100 kHz to 0.01 Hz.

Results and discussion

Hollow MoS₂/rGO composites were fabricated directly using a hydrothermal method in the presence of hard templates. The general procedure is demonstrated in Fig. 1. First, PS microspheres were prepared by a mini emulsion polymerization procedure. The PS microspheres were sulfurized with sulfuric acid to obtain sulfonated PS microspheres. Second, the sulfonated PS microspheres were mixed with GO suspension, sodium molybdate, and thiourea to get the homogeneous MoS₂-GO-PS suspension. The suspension was subsequently treated hydrothermally. With the progress of hydrothermal reaction, MoS₂ nanosheets were continuously deposited on the surface of PS microspheres due to the presence of polystyrene sulfonic acid on the surface of the PS microsphere.

After cooling naturally, the black precipitates were collected by centrifugation, washed with water and ethanol. The PS/MoS₂/GO composites were obtained after drying in a vacuum oven. Finally, the as-obtained PS/MoS₂/GO composites were annealed in a conventional tube furnace. Hollow MoS₂/rGO composites were obtained due to the decomposition of PS spheres and the reduction of GO during calcination.

Figure 2a, b shows the XRD patterns of hollow MoS₂ microspheres and hollow MoS₂/rGO composites. From Fig. 2a, sharp diffraction peaks appear at 13.1°, 32.3°, 38.5°, 49.0°, and 58.5°, respectively, which indicate the presence of MoS₂ with good crystallinity. The corresponding diffraction peaks are (002), (100), (103), (105), and (110) which are coincided well with the standard card of MoS₂ (JCPDS no. 37-1492). XRD pattern of hollow MoS₂/rGO composites is shown in Fig. 2b. It can be observed that hollow MoS₂/rGO composites also have the characteristic diffraction peaks of MoS₂, but the intensity of the peaks is a litter lower than hollow MoS₂ microspheres due to the existence of graphene.

Figure 3a shows the TEM image of sulfonated PS microspheres. It can be seen that the size of the sulfonated PS microspheres is about 80 nm. Figure 3b, c shows the SEM and TEM images of hollow MoS₂ microspheres. As is seen from Fig. 3b, the size distribution of the MoS₂ microspheres is estimated to be in the range from 120 to 180 nm. The hollow structure of MoS₂ microspheres can be clearly observed from Fig. 3c, and the dimension of hollow section of MoS₂ microspheres is consistent with the size of the sulfonated PS microspheres. Meanwhile, from Fig. 3c, we also found that the

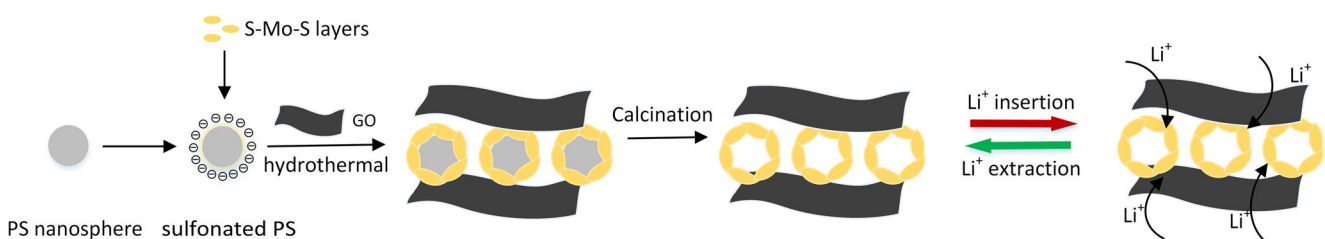


Fig. 1 Schematic illustration of the fabrication process and the structure of the resulting hollow MoS₂/rGO composites

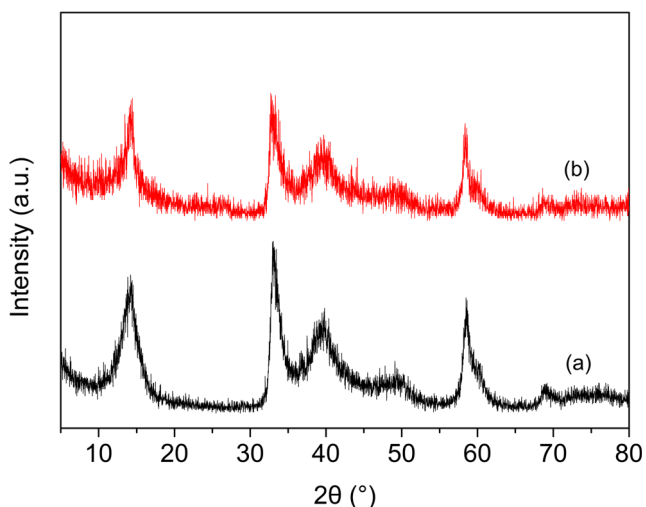


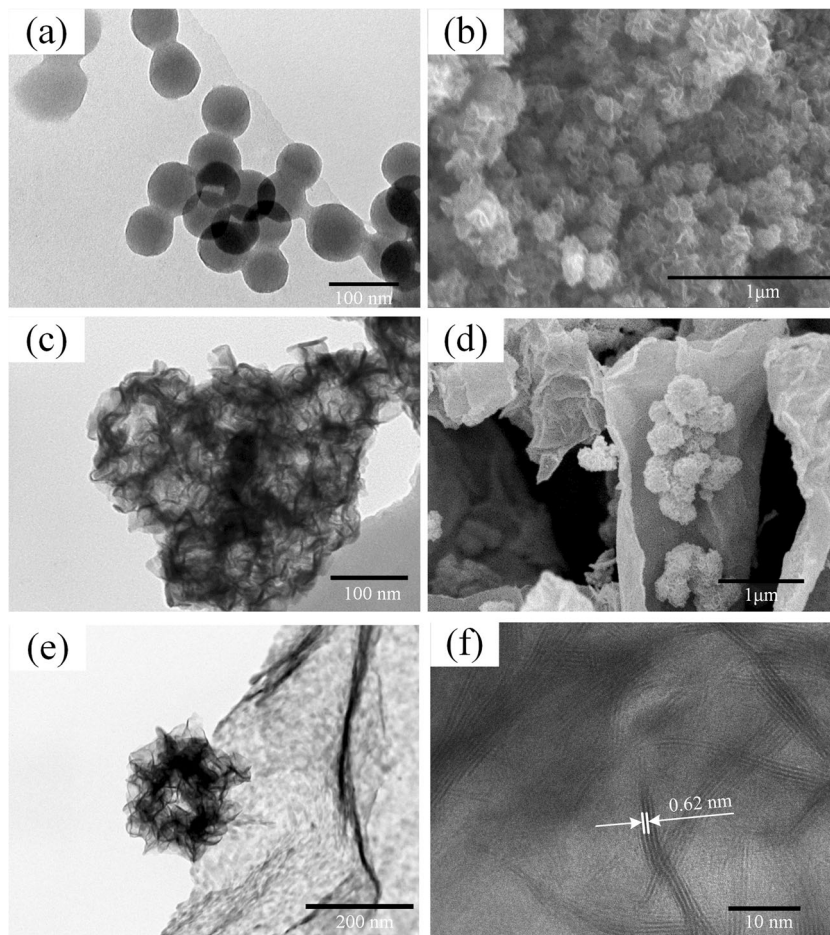
Fig. 2 XRD patterns of (a) hollow MoS₂ and (b) hollow MoS₂/rGO composites

hollow MoS₂ microspheres are assembled by MoS₂ nanosheets. The hollow architectures not only facilitate electron and mass transfer but also accommodate the volume expansion which will benefit to promote electrochemical performance. Figure 3d–f shows the SEM and TEM images of

hollow MoS₂/rGO composites. Some aggregated MoS₂ microspheres which distributed on the graphene sheet are observed in Fig. 3d. From Fig. 3e, the diameter of hollow MoS₂/rGO composites is approximately 180 nm and the hollow structure is also confirmed by TEM image in Fig. 3e. As shown in Fig. 2f, the clear lattice fringes of 0.62 nm were observed shown by arrows which were attributed to the (002) plane of the layered MoS₂ [27–29].

Raman spectra of hollow MoS₂/rGO composites are shown in Fig. 4a. The two dominant peaks of hollow MoS₂/rGO can be clearly observed at 383 and 404 cm⁻¹ which correspond to E_{2g} and A_{1g} modes of the hexagonal MoS₂, respectively. The E_{2g} mode correlates to the in-layer displacement of Mo and S atoms, whereas the A_{1g} mode relates to the out-of-layer symmetric displacements of S atoms along the C axis [36, 37]. The existence of MoS₂ is also exactly confirmed by A_{1g} peak at 404 cm⁻¹. Two wide peaks at ~1360 and 1600 cm⁻¹ are attributed to D and G bands of carbon materials. To determine the weight content of graphene in the composites, TG measurements were carried out from room temperature to 600 °C in flowing air at a ramp rate of 10 °C min⁻¹. As shown in Fig. S2, the weight loss of pure MoS₂ is 8.4% due to the conversion of MoS₂ to MoO₃ in air. A more significant weight loss

Fig. 3 **a** TEM image of sulfonated PS microspheres. **b** SEM image of hollow MoS₂ microspheres. **c** TEM image of hollow MoS₂ microspheres. **d** SEM image of hollow MoS₂/rGO composites. **e**, **f** TEM images of hollow MoS₂/rGO composites



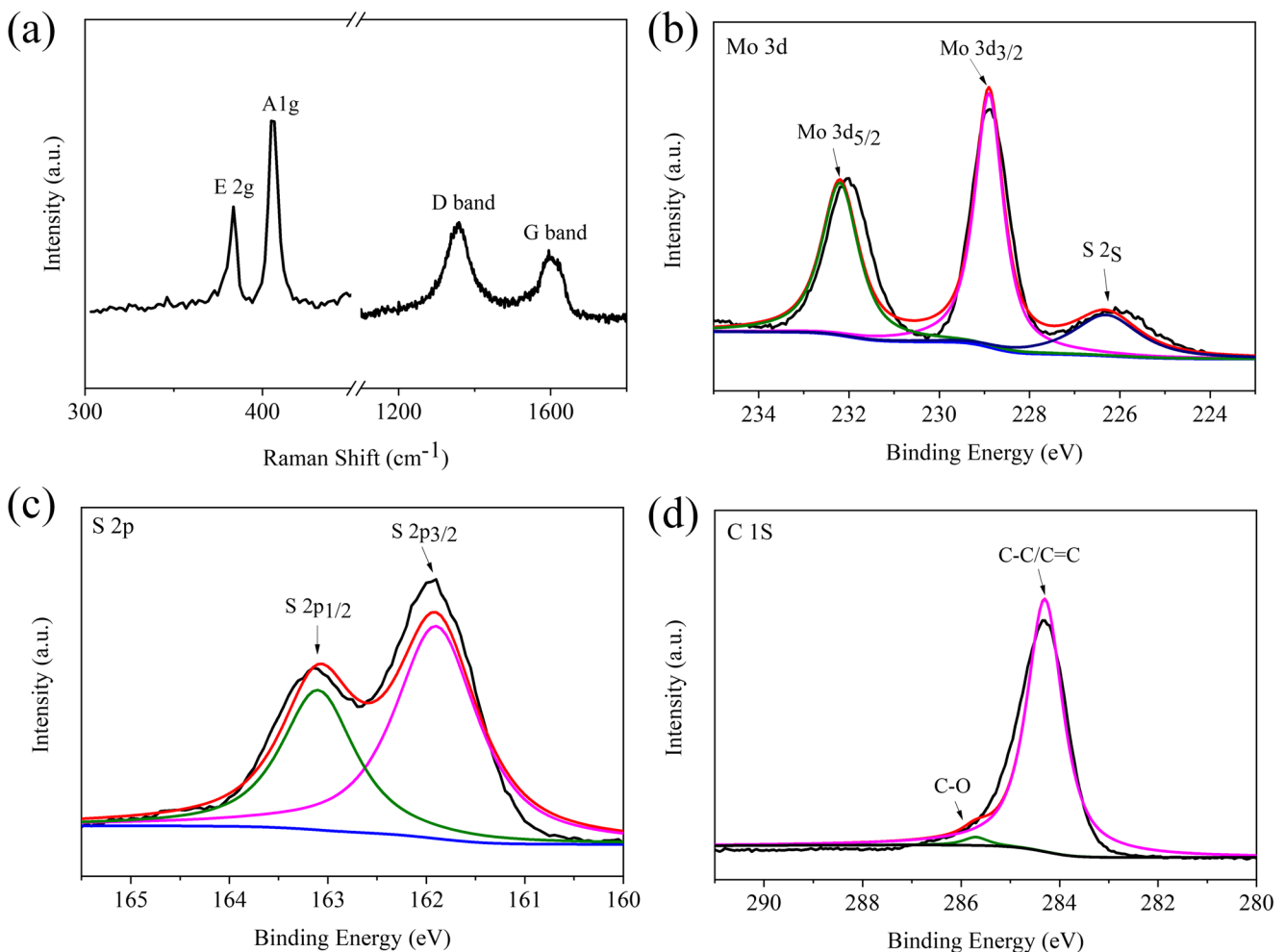


Fig. 4 **a** Raman spectra of hollow MoS_2/rGO composites. **b–d** XPS spectra of hollow MoS_2/rGO : high-resolution spectra of Mo 3d (**b**), S 2p (**c**), and C 1s (**d**)

for hollow MoS_2/rGO is observed because of the co-effect of carbon combustion and conversion of MoS_2 to MoO_3 between 250 and 480 °C. The weight percentage of MoS_2 in hollow MoS_2/rGO is calculated to be 81.0%. Thus, the total content of carbon in hollow MoS_2/rGO is 19%.

X-ray photoelectron spectroscopy (XPS) analysis was used to evaluate the oxidation state and composition of hollow MoS_2/rGO in Fig. 4b–d. As shown in Mo 3d spectrum of Fig. 4b, two strong peaks appeared at around 229.3 and 232.4 eV can be ascribed to $\text{Mo}3d_{5/2}$ and $\text{Mo}3d_{3/2}$ binding energies of MoS_2 , respectively, whereas the peak at 226.3 eV can be indexed as S 2s [38, 39]. From Fig. 4c, two peaks are shown at 162.0 and 163.1 eV which are corresponded to the S 2p_{3/2} and S 2p_{1/2} binding energies of MoS_2 , respectively. Especially, the C 1s peak (Fig. 4d) can be resolved into two peaks at 284.3 and 285.7 which are indexed to sp² carbon, sp³ carbon, and carbon in C–O single bond, respectively [40]. The oxygen content of hollow MoS_2/rGO composites decreases rapidly as compared with graphene oxide (Fig. S3), suggesting a remarkable reduction of GO into graphene in the furnace at 800 °C.

The electrochemical properties of the hollow MoS_2/rGO composite for reversible Li^+ storage were investigated by electrochemical measurements. The results are shown in Fig. 5. Figure 5a is a cyclic voltammogram and a charge/discharge curve of a hollow MoS_2/rGO composite. As seen from Fig. 5a, the hollow MoS_2/rGO composite shows two reduction peaks around 0.2 V and 0.75 V in the first lap scan. The reduction peak near 0.75 V belongs to Li^+ embedded in MoS_2 to form Li_xMoS_2 . The reduction peak near 0.2 V corresponds to the reaction $\text{Li}_x\text{MoS}_2 \rightarrow \text{Mo} + 2\text{Li}_2\text{S}$ [41, 42]. After the second cycle, the two reduction peaks shift. Two peaks appeared at 1.0 V and 1.7 V represent the reaction of Li and Mo to form Li_xMoS_2 and S to Li_2S . The strong oxidation peaks at about 2.4 V in the three discharge processes correspond to the formation of MoS_2 . In Fig. 5b, the discharge capacity gradually decreases as the discharge progresses. After the first charge–discharge cycle, the charge–discharge curve within the voltage range of 0.01 to 2.0 V corresponds to the storage of lithium ions and electrons in the pores of the interface between Li_2S and metal Mo nanoparticles [41, 43].

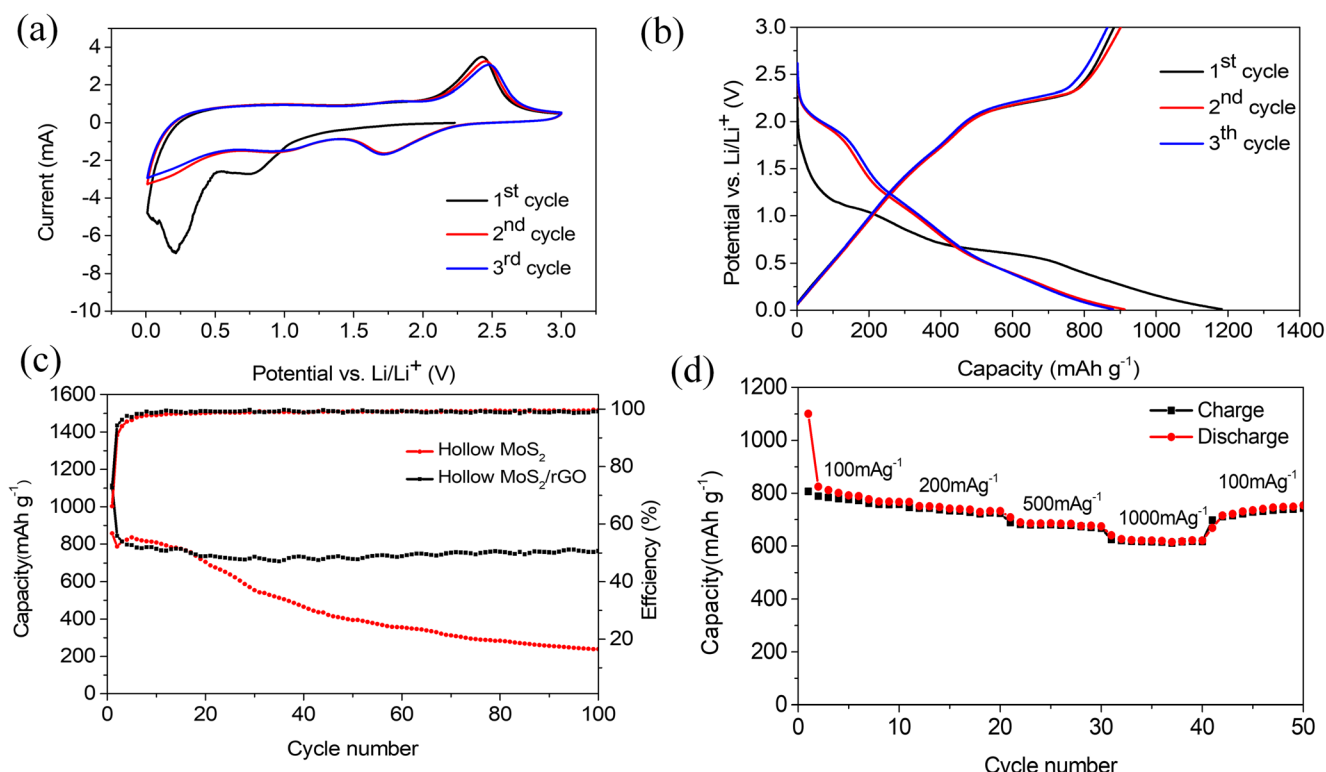


Fig. 5 Electrochemical performances of the hollow MoS₂/rGO for Li-ion batteries. **a** CV curves from 3.0 to 0.01 V at a scanning rate of 0.2 mV s⁻¹. **b** Galvanostatic charge–discharge profiles at 500 mA g⁻¹. **c** Cycling

performance of hollow MoS₂ microspheres and hollow MoS₂/rGO at a current density of 500 mA g⁻¹. **d** Rate capability performance of hollow MoS₂/rGO

Figure 5c shows the cyclic performance of hollow MoS₂/rGO composites and hollow MoS₂ microspheres. It can be seen that the hollow MoS₂/rGO composites have better cyclic stability compared with hollow MoS₂ microspheres. After 100 cycles, the specific capacity of hollow MoS₂/rGO composites remains at 752.4 mAh g⁻¹, corresponding to a coulombic efficiency of 99.15%. However, the hollow MoS₂ microspheres show a significant capacity decrease. This improved electrochemical performance may attribute to synergistic effect of the hollow MoS₂ microspheres and graphene sheets.

The rate capability performance of hollow MoS₂/rGO composites is shown in Fig. 5d. When the current density increases, the discharge capacity decreases. The discharge capacity of hollow MoS₂/rGO composites remains at 620.8 mAh g⁻¹ and a current rate of 1 A g⁻¹. When the current density returns to 100 mA g⁻¹ again, the discharge capacity was restored to 715.4 mAh g⁻¹, indicating hollow MoS₂/rGO composites have excellent current rate capability performance.

Meanwhile, the morphology of the hollow MoS₂/rGO electrode after 100 cycles is shown in Fig. S4. From Fig. S4, the microsphere morphology in the hollow MoS₂/rGO can still retain after 100 cycles which indicates that the graphene in the hollow MoS₂/rGO composites could effectively buffer large volume changes and inhibit the aggregation of MoS₂ microspheres.

The Nyquist plots of the hollow MoS₂/rGO electrode and hollow MoS₂ microspheres are shown in Fig. 6. The Nyquist plots are fitted by an equivalent electrical circuit (inset of Fig. 6), and the fitting impedance data is displayed in Table S1. The Nyquist plots of two electrodes are constituted by the internal resistance (R_s), the impedance (R_f) of the electrode/electrolyte interface and the charge–transfer impedance (R_{ct}).

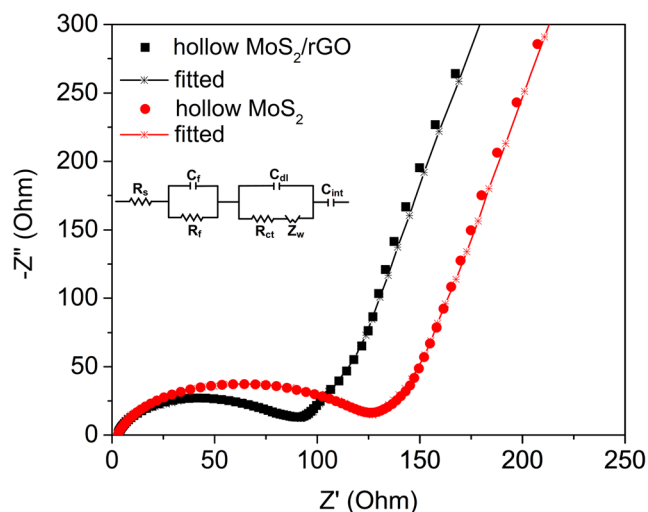


Fig. 6 Nyquist plots of the hollow MoS₂/rGO and hollow MoS₂ microsphere electrodes and the equivalent circuit for describing the EIS behavior (inset)

From Fig. 6 and Table S1, both of the electrodes show similar Nyquist profiles with a semicircle in the high-frequency region and a straight line in the low-frequency region. The two electrodes have similar R_s and R_f values, while the hollow MoS₂/rGO electrode reveals a much smaller charge-transfer resistance ($R_{ct} = 52.9 \Omega$) associated with the semicircle than the hollow MoS₂ microspheres ($R_{ct} = 82.1 \Omega$), indicating hollow MoS₂/rGO electrode has better rate performance due to the rapid charge transfer reaction for Li⁺ insertion and extraction.

Conclusions

In conclusion, we employ sulfonated PS microsphere as a hard template and hydrothermal method to prepare hollow MoS₂/rGO composites. The hollow MoS₂ microspheres have a diameter of about 180 nm and uniformly disperse on the graphene sheets. Compared to hollow MoS₂, hollow MoS₂/rGO composites exhibit outstanding cycle performance at high currents. At a current of 500 mA g⁻¹, the specific capacity of hollow MoS₂/rGO composites still reaches 752.4 mAh g⁻¹ after 100 cycles. The strategy of introducing graphene effectively enhances the electrical conductivity of the composites. Meanwhile, it can also suppress the volume expansion of MoS₂, which greatly improves the cycle performance of the composites.

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