### ORIGINAL PAPER

# Facile electrostatic coprecipitation of f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nanocomposite as supercapacitor material

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Abstract A facile electrostatic co-precipitation route has been employed to prepare f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite. The prepared samples have been characterized by X-ray diffraction, Fourier transform infrared spectroscopy, field emission scanning electron microscopy, transmission electron microscopy and BET. Application of the prepared samples has been evaluated as supercapacitor material in 6 M KOH solution using cyclic voltammetry in different potential scan rates, ranging from 5 to 50 mV  $s^{-1}$ , and electrochemical impedance spectroscopy (EIS). The specific capacitance of *f-SWCNT*/  $Co_3O_4$  has been calculated to be as high as 343 F g<sup>-1</sup>, much higher than that of obtained for pure  $Co_3O_4$  nanoparticles  $(77 \text{ F g}^{-1})$ . Moreover, the composite material has shown better rate capability (55 % capacitance retention) in various scan rates in comparison with the pure oxide (40 % retention). The composite material also showed excellent cycling performance (92 % capacitance retention) over 5,000 continuous cycles. EIS results show that the composite material benefits form much lower charge transfer resistance, compared with  $Co_3O_4$  nanoparticles.

Keywords Cobaltoxide · Carbon nanotube · Nanostructures · Supercapacitor

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#### Introduction

Electrochemical energy storage has attracted great interests all around the world and in the scientific community due to fossil fuel energy depletion and global warming challenges [1, 2]. In this regard, supercapacitors are one of the most efficient energy storage devices due to high power densities, high energy densities, and inherent long cycle life [3, 4]. Recently, huge attention has been paid to develop two kinds of supercapacitors including electrochemical double-layer capacitors (EDLCs) based on carbonaceous materials with a high surface area, and faradaic pseudo-capacitors based on metal oxides or conducting polymers with several oxidation states [5–7]. The faradic pseudo-capacitors possess higher energy densities while the EDLCs benefit from higher power densities. Among different active materials, composite materials utilize the combination of the two charge storage mechanisms, and their formation is highly of interest and importance [8, 9].

Transition metal oxides have been always one of the most interested materials for pseudo-capacitor applications due to their various oxidation states [10–12]. Among them, cobalt oxide has been reported to be a promising electrode material for pseudo-capacitors due to low cost, abundance, and environment benignity [13–15]. However, poor electrical conductivity and difficulty in the penetration of electrolyte into the structure of metal oxides result in limited charge transfer reaction kinetics, and therefore, a relatively low specific capacitance is obtained.

On the other hand, carbonaceous materials are of interest as EDLC electrode materials. Among various kinds of these materials including meso-porous carbon [16], activated carbon [17], carbon fibers [18], carbon nanotube (CNT) [19, 20], and recently developed graphene [21–23], CNT has attracted most of research attempts as the electrode material for EDLCs, due to its unique one-dimensional meso-porous structure,

highly accessible surface area, good electrical conductivity, and high chemical stability. However, the disadvantage of relatively low specific capacitance has restricted the development of CNT-based EDLCs. Hence, employing of CNTs as additives or in composite materials seems to be a promising strategy to develop metal oxide/CNT composite supercapacitors with high power density and high energy density [24-26]. Cobalt oxide composites with various carbonaceous materials have attracted much attention to utilize the synergistic effects and enhance the metal oxide energy storage properties [27]. For example, Zhao et al. have prepared graphene/SWCNT/Co<sub>3</sub>O<sub>4</sub> hybrids by directly grown of SWCNTs on the surface of encapsulated Co<sub>3</sub>O<sub>4</sub> nanoparticles in graphene layers using CVD technique. The hybrid material showed a high specific capacitance of 325 F  $g^{-1}$  at a scan rate of 10 mV  $s^{-1}$  [28]. Zhang et al. have prepared flexible electrospun carbon nanofibers embedded with Co<sub>3</sub>O<sub>4</sub> hallow nanoparticles and investigated the electrochemical behavior of the composite material. The obtained 3D porous hybrid films showed a high capacitance of 556 F  $g^{-1}$  at a current density of 1 A g<sup>-1</sup>. Moreover, the hybrid material demonstrated an excellent rate capability and cycle stability [29]. In another report, Zhou et al. have synthesized Co<sub>3</sub>O<sub>4</sub> composite with multi-walled CNTs via hydrothermal rout and employed it as an integrated anode for lithium ion batteries, revealing a high reversible capacity and excellent cycling stability for the composite material [30]. Therefore, cobalt oxide/CNT composites with highly conductive CNT and highly pseudo-capacitive cobalt oxide are of great interest. However, to the best of our knowledge, there are a few reports on applicability of the cobalt oxides-CNT composites for supercapacitors [31, 32], and facile synthesis of such composites for supercapacitor applications with improved performance is of highly demand and interest.

Herein, a facile electrostatic co-precipitation approach was employed to hybridize functionalized SWCNTs with  $Co_3O_4$ nanoparticles, and application of the obtained composite material was evaluated as supercapacitor electrode material through cyclic voltammetry technique. The improvement of the composite material resulting from combination of EDLC and pseudo-capacitance mechanisms was evaluated by cyclic voltammetry (CV) at various scan rates and EIS measurements.

### Experimental

#### Synthesis of Co<sub>3</sub>O<sub>4</sub> nanoparticles

All chemicals were purchased from Merck and used without any purification. In a typical experiment, 0.07 mol of

 $Co(NO_3)_2 \cdot 3H_2O$  was dissolved and stirred in 50 ml doubly distilled water. Afterward, 0.2 mol urea was added to the solution as fuel, and temperature was set to 70 °C for 12 h to gradually evaporate the solvent. The obtained powder was then calcined at 400 °C for 6 h.

#### Synthesis of f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite

SWCNTs were functionalized by refluxing treatment in HNO<sub>3</sub> for 4 h (denoted as f-SWCNT). f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite with a mass ratio of 1:2 was synthesized through an electrostatic co-precipitation method (Scheme 1). Typically, 100 ml of Co<sub>3</sub>O<sub>4</sub> nano-particles (0.4 mg/ml) was mixed with 100 ml of f-SWCNT dispersed solution (0.2 mg/ml) under sonication. The mixture was maintained untouched for 3 h. The obtained participate was washed with doubly distilled water for several times and dried at 60 °C.

#### Characterization

Samples were characterized by X-ray powder diffraction (XRD, using a Philips X'pert diffractometer equipped with Cu  $K_{\alpha}$  radiation at 40 kV and 30 mA with a step size of 0.02 °s<sup>-1</sup>) and Fourier transform infrared spectroscopy (FTIR) spectroscopy. Morphology of the samples was investigated by a Philips field-emission scanning electron microscopy (FE-SEM) at 15.0 kV and transmission electron microscopy (TEM) at 150 kV. The measurement software was used to estimate the average size of the obtained particles from SEM micrographs. Zeta-potential measurements of f-SWCNT and Co<sub>3</sub>O<sub>4</sub> suspensions were performed using Zeta-sizer (Malvern Instruments Ltd, England). The pH of the dispersed solutions was adjusted by 0.1 M NaOH and 0.1 M HCl solutions. The surface properties of the samples were characterized by nitrogen adsorption/ desorption measurements using a Quantachrome instrument (NOVA station). The electrical conductivity of the samples was also measured by a four-probe method.

#### Electrochemical measurements

*BioLogic* Science instrument was employed to evaluate the electrochemical properties of the samples in 6 M KOH solution as the electrolyte in a three-electrode configuration using CV and electrochemical impedance spectroscopy (EIS) techniques. The active material, carbon black, and polyvinylidene fluoride (PVDF) were mixed with a mass ratio of 75:15:10. The mixture was dispersed in a small amount of acetone, and the obtained slurry was pressed on nickel foam and dried at 100 °C. The mass loading of the active material for each electrode was about 1 mg. A SCE electrode and Pt plate were used as the reference and counter electrodes, respectively.



Scheme 1 Electrostatic co-precipitation of f-SWCNT with Co3O4 nanoparticles

### **Results and discussion**

#### Characterization

The electrostatic interaction governing the fabrication of f-SWCNT and  $Co_3O_4$  nanoparticles has been investigated by varying pH of the solutions. Figure 1 shows the zeta-potential profiles of surface charges of f-SWCNT and  $Co_3O_4$  nanoparticles as a function of pH. As it is seen, in most of the measured pH range, f-SWCNT was negatively charged due to the ionization of its functional groups. In contrast, investigation of zeta potential of  $Co_3O_4$  suspension in almost the same pH range revealed that the oxide surface is positively charged in most of the studied range. Accordingly, the most potential gradient is at pH=5, and therefore, this pH was selected for hybridization.

XRD was employed to structurally characterize the samples. Figure 2a shows XRD pattern of the synthesized  $Co_3O_4$  nanoparticles. As it has been marked by *hkl* planes, all of the diffracted peaks can be well assigned to the cubic  $Co_3O_4$  with lattice parameters of a=b=c=8.065 Å (JCPDS-01-074-1657). Moreover, no diffraction lines corresponding to any impurity were detected. As it can be seen from Fig. 2b, f-SWCNT/ $Co_3O_4$  sample includes all of the lines corresponding to the  $Co_3O_4$  crystal except the broad line at  $2\theta=26^\circ$  which corresponds to the (0 0 2) reflection of SWCNTs.

FTIR spectroscopy was conducted for further characterization of the samples (Fig. 3). As it can be seen, the f-SWCNT sample includes distinguished peaks at 1,120, 1,578, 1,635, 2,995, and 3,439 cm<sup>-1</sup> which can be attributed to the C–O, C=C, C=O, carboxylic O–H, and alcoholic O–H bonds, respectively, in chemical modified nanotubes. All of these peaks were also appeared in f-SWCNT/Co<sub>3</sub>O<sub>4</sub> sample as well as peaks identified at 587 and 680 cm<sup>-1</sup> corresponding to the vibrational modes of Co-O bond and confirms the hybridization of Co<sub>3</sub>O<sub>4</sub> nano-crystals with f-SWCNT.

The morphology of Co<sub>3</sub>O<sub>4</sub> nanoparticles and f-SWCNT/ Co<sub>3</sub>O<sub>4</sub> nano-composite was investigated using field emission scanning electron microscopy (FESEM). As is seen from Fig. 4a, the  $Co_3O_4$  sample is comprised of cauliflower-like structures which themselves are composed of nanoparticles with particle size in the range of 15-40 nm. Figure 4b shows the FESEM micrograph of the composite material, revealing that the nanoparticles are well dispersed on the surface of SWCNTs. Well-dispersion of the metal oxide on nanotubes will play a key role to form a three-dimensional electronic network and improve the electrical conductivity of the composite material, in comparison with the low relative electrical conductivity of Co<sub>3</sub>O<sub>4</sub>. The EDX analysis was shown in inset, revealing that the sample comprises of the expected elements of C, Co, and O. Moreover, according to the EDX analysis, carbon content occupies around 35.6 % which is almost the



Fig. 1 Zeta-potential profiles of  $\mathrm{Co_3O_4}$  and f-SWCNT suspensions in various pH values



Fig. 2 XRD patterns of  $Co_3O_4$  nanoparticles (a), and f-SWCNT/ $Co_3O_4$  nano-composite (b)

same amount as used during the synthesis. Figure 4, c and d, shows the TEM images of the composite materials in two different magnifications. As it is clearly seen in Fig. 4d, the  $Co_3O_4$  nanoparticles with a size about 50–70 nm are tightly attached to the carbon nanotubes. Moreover, it can be seen that the  $Co_3O_4$  nanoparticles are themselves comprised of much smaller particles which is in agreement with the cauliflower-like structure seen in the SEM images.

**Fig. 3** FTIR spectra of f-SWCNT and f-SWCNT/Co<sub>3</sub>O<sub>4</sub> samples

Nitrogen adsorption/desorption isotherms were employed to characterize the surface properties and pore structure of the samples. Figure 5 shows the adsorption/desorption isotherms of the samples. Based on the results from BET calculations, a high specific surface area of  $616.32 \text{ m}^2 \text{ g}^{-1}$  was obtained for the f-SWCNT/Co<sub>3</sub>O<sub>4</sub> sample, which is about 3,300 % higher than that of the pure Co<sub>3</sub>O<sub>4</sub> sample (18.50 m<sup>2</sup> g<sup>-1</sup>). This extremely improved specific surface area will results in enhanced access of the electrolyte ions and therefore facilitates the ion diffusion during the charge/discharge process. Moreover, the pore diameter of 2.41 nm was obtained for the composite material according to the BJH method. The surface properties of the samples are provided in the Table 1.

In order to evaluate the electrical conductivity of the samples, a four-probe technique was employed. Based on the results, conductivity of the pure  $\text{Co}_3\text{O}_4$  sample was obtained as  $7.9 \times 10^{-5}$  S cm<sup>-1</sup>. This is while that the conductivity value of the composite material was achieved as  $3.0 \times 10^{-4}$  S cm<sup>-1</sup>. From this finding, it can be clearly understood that the incorporation of the highly conductive SWCNT into the composite sample results in enhanced electrical conductivity of this sample which will facilitate the electron transfer during the electrochemical reactions.

#### Electrochemical measurements

Cyclic voltammetry (CV) was performed to investigate supercapacitive performance of the synthesized samples. Figure 6a and b shows voltammograms of  $Co_3O_4$  nanoparticles and f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite in 6 M KOH solution as the electrolyte at various scan rates of 5– 50 mV s<sup>-1</sup>. As it is clearly seen, CV curve for the  $Co_3O_4$ 



Fig. 4 FESEM micrographs of Co<sub>3</sub>O<sub>4</sub> nanoparticles (a), f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite (b) and TEM images of the composite material (c and d)



## A) Co3O4

#### 98.80 96.00 1050.00 1000.00 92.00 88.00 84.00 80.00 76.00 72.00 68.00 64.00 60.00 56.00 00(0) 52.00 Volume (cc/g) 48.00 /olum 44.00 40.00 36.00 32.00 28.00 24.00 20.00 2 C 16.00 12.00 P 8.00 4.00 0.00 0.00 0.00 1.00 1.09 1.00 0.20 0.60 0.80 0.00 0.20 0.80 1.09 0.60 0.4 Relative Pressure, P/Po

B) f-SWCNT/Co3O4

Fig. 5  $N_2$  adsorption/desorption isotherms of the samples:  $Co_3O_4$  (a) and f-SWCNT/ $Co_3O_4$  (b)

Relative Pressure, P/Po

 Table 1
 Surface properties and pore structure of the samples

Sample	Surface area $(m^2 g^{-1})^a$	Pore volume (cc $g^{-1})^b$	Pore diameter (nm) <sup>b</sup>
Co <sub>3</sub> O <sub>4</sub>	18.50	0.146	3.643
f-SWCNT/Co3O4	616.32	1.60	2.414

<sup>a</sup> Calculation based on BET

<sup>b</sup> Calculation based on BJH

sample is comprised of a distinct pair of redox peaks during the anodic and cathodic sweeps. The redox peaks can be attributed to the conversion between different cobalt oxidation states  $(Co^{2+}/Co^{3+}; Co^{3+}/Co^{4+})$  based on the following equations (Eq. 2):

 $Co_3O_4 + OH^- + H_2O \leftrightarrow 3CoOOH + e^-$ (1)

The specific capacitance of the active material can be

$$C_{sp} = \frac{1}{mv} \tag{3}$$

$$CoOOH + OH \rightarrow CoO_2 + H_2O + e^{-}$$
(2)

where  $C_{\rm sp}$  is the specific capacitance in Farad per gram,  $\bar{I}$  is the average current in amperes, *m* is the mass of active material in *g*, and  $\nu$  is the potential scan rate in volts per second. Hence, the specific capacitance of 77 F g<sup>-1</sup> was



**Fig. 6** Cyclic voltammograms for  $Co_3O_4$  nanoparticles (**a**) and f-SWCNT/ $Co_3O_4$  nano-composite (**b**) in 6 M KOH solution as the electrolyte at various scan rates of 5–50 mV s<sup>-1</sup>. Rate capability of the samples at various scan rates (**c**), and cycling stability of the samples at 25 mV s<sup>-1</sup> (**d**)

**Fig. 7** Nyquist plot for Co<sub>3</sub>O<sub>4</sub> nano-particles and f-SWCNT/ Co<sub>3</sub>O<sub>4</sub> nano-composite electrodes



obtained for  $Co_3O_4$  nanoparticles at the scan rate of 5 mV s<sup>-1</sup>. Cyclic voltammogram of f-SWCNT/Co<sub>3</sub>O<sub>4</sub> includes the same peaks and some more which may be attributed to the functional groups of the SWCNTs. As it is seen from CV, the current densities in composite material have been remarkably increased, in comparison with the Co<sub>3</sub>O<sub>4</sub> sample which will result in more charge stored during the charge discharge cycles. The specific capacitance of f-SWCNT/Co<sub>3</sub>O<sub>4</sub> composite was calculated through Eq. 1 and found to be 343 F  $g^{-1}$  at the scan rate of 5 mV  $s^{-1}$ . Moreover, CV curve of the composite material is more close to the relatively rectangle shape which is characteristic of an ideal supercapacitor. All of these findings suggest that dispersion of Co<sub>3</sub>O<sub>4</sub> nanoparticles into the SWCNT network can introduce new paths for electron transfer and therefore improve the conductivity and capacitance behavior of the electrodes. The rate performance of the samples was evaluated by comparing the specific capacitances at different scan rates, and the results were shown in Fig. 6c. It is clearly seen that the specific capacitance gradually decreased with the increase of the scan rate. In other words, the specific capacitance was inversely proportional to the scan rate of the measurement. Accordingly, under a relatively high scan rate of 50 mV s<sup>-1</sup>, nearly 40 % and 55 % of the initial value was remained for pure Co<sub>3</sub>O<sub>4</sub>, and f-SWCNT/Co<sub>3</sub>O<sub>4</sub> electrode, respectively.

In order to investigate cycling performance of the samples, the cycling measurements were conducted up to 5,000 cycles at a scan rate of 25 mV s<sup>-1</sup> (Fig. 6d). As it is seen, 92 % of the initial capacitance was retained in the composite material, which is much higher than that of the pure Co<sub>3</sub>O<sub>4</sub> electrode (about 64 % capacitance retention). The sever capacitance fade in the pure Co<sub>3</sub>O<sub>4</sub> electrode is probably due to agglomeration of the nanoparticles during continuous cycling. Incorporating the robust mechanical SWCNT network in the composite material results in significant mechanical stability of the sample and prevents the agglomeration of the metal oxide nanoparticles. Therefore, the obtained results demonstrated good cycling stability of the f-SWCNT/Co<sub>3</sub>O<sub>4</sub> composite as supercapacitor electrode material.

For more investigation of the synthesized samples, AC impedance measurements were performed, and the Nyquist plots were shown in Fig. 7. It is seen that both impedance spectra were almost similar, composed of one semicircle component at high-frequency and followed by a linear component at the low-frequency. The semicircle at high-frequency range corresponds to the charge transfer resistance and is clearly smaller in the composite material against pure  $Co_3O_4$ . It can be seen that the straight line of the composite material is more vertical which is more closely to an ideal capacitor. All

in all, the composite material showed much better supercapacitive performance compared to the pure metal oxide electrode.

#### Conclusion

In summary, Co<sub>3</sub>O<sub>4</sub> nanoparticles were synthesized by solution combustion method. The as-prepared nanoparticles were used to prepare f-SWCNT/Co<sub>3</sub>O<sub>4</sub> nano-composite through a facile electrostatic co-precipitation method. The prepared samples were investigated as supercapacitor electrode materials in 6 M KOH as the electrolyte solution using cyclic voltammetry measurements at various scan rates and electrochemical impedance spectroscopy. Based on the obtained results, the composite material showed much better performance in comparison with pure Co<sub>3</sub>O<sub>4</sub> nanoparticles, in terms of specific capacitance (343 F g<sup>-1</sup> for f-SWCNT/Co<sub>3</sub>O<sub>4</sub> compared with 77 F  $g^{-1}$  for pure Co<sub>3</sub>O<sub>4</sub> at the scan rate of 5 mV  $s^{-1}$ ) and rate capability. The improvement can be primarily attributed to the combination of the carbonaceous material and metal oxide, as well as the resulted synergistic effect.

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