

# A study on the role of BaTiO<sub>3</sub> in lithium bis(perfluoroethanesulfonyl)imide-based PVDF-HFP nanocomposites

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Received: 14 April 2010 / Revised: 28 May 2010 / Accepted: 25 July 2010 / Published online: 11 August 2010  
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**Abstract** Lithium bis(perfluoroethanesulfonyl)imide (BETI; guest species)-based polyvinylidene fluoride-hexafluoropropylene (PVDF-HFP) (host matrix) polymer nanocomposites (PNC) films by loading barium titanate (BaTiO<sub>3</sub>) as a filler in ascending proportions with plasticizer (mixture of EC+DMC) while keeping host and guest content as constants has been investigated by employing AC impedance, thermal, X-ray diffraction (XRD), phase morphology, and Fourier transform infrared (FTIR) studies. The ionic conductivity measurements on these PNC show that 2.5% BaTiO<sub>3</sub>-loaded polymer nanocomposites (PNC) showed mitigation in magnitude of the conductivity compared with that of 0 wt.% loaded PNC; but increase in conductivity is noted thereafter with increase in filler content of up to 7.5 wt.%. The higher conductivity is observed for 7.5% filler-loaded membrane. The XRD study identifies suppression of polymer phase associated with (200) plane. The SEM image illustrates inhomogeneity in surface morphologies for PNCs with the filler dispersed. The thermal profile registers the endothermic changes associated with polymer host indicating a varying heat of fusion  $\Delta H_m$  with filler increase. FTIR studies confirm possible interaction between various constituents of the PNCs.

**Keywords** PVDF-HFP · BaTiO<sub>3</sub> · Phase morphology · XRD · DSC

## Introduction

Gel-type polymer electrolytes have gotten their potential applications in energy storage devices as a separator cum

electrolyte in lithium-ion batteries. From earlier investigations with Vincent et al. [1] to date, the exploration of different types of polymer electrolytes with different polymer [2–8] salts have been explored. With so many shortcomings of the types of polymers employed, it is identified that PVDF host is believed to be a potential host for lithium-ion batteries. However, PVDF being highly crystalline is copolymerized with hexafluoropropylene (HFP) to reduce its crystallinity [9,10] and being able to use it as a potential host in polymer electrolytes. As far as salts are concerned, numerous investigations have been carried out to identify the suitable lithium salts for commercial lithium-ion battery applications, and in this line lithium hexafluoro phosphate has been identified as a commercially viable electrolyte. However, this type of salt also creates certain problems while in use. So the search for newer types of salts are explored, and in this line lithium bis(perfluoroethanesulfonyl)imide (BETI), i.e., LiBETI is identified as one of the salts circumventing certain demerits of LiPF<sub>6</sub>.LiBETI which may be considered promising for industrial applications due to its larger anion size and higher polarizability which would be effective in terms of the cation transport properties. Barium titanate as a filler is chosen because it exhibits the highest electrolyte uptake, ionic conductivity, electrochemical stability, and better compatibility with lithium metal among the inert fillers [11] SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, and TiO<sub>2</sub> being studied. Thus, the polyvinylidene fluoride (PVDF)-HFP is the best host that can accommodate within its matrix the lithium BETI salt as a best guest [12], Ethylene carbonate and dimethyl carbonate (DMC) as a softening additives and BaTiO<sub>3</sub> as filler have been selected. Yamamoto and coworkers [13] also reported the enhanced conductivity and the decrease of interfacial resistance between the lithium anode and polymer

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electrolyte by the addition of BaTiO<sub>3</sub>. Li et al. [14] studied the cycling performance of PEO-based composite electrolytes with three fillers, BaTiO<sub>3</sub>, TiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>, and Li(CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub> N and as a salt and found that BaTiO<sub>3</sub> as filler improved interfacial stability between the electrolyte and electrode. Based on the literature available, no work has been explored in the host selected (PVDF-HFP) with the salt chosen LiBETI and with the filler selected (BaTiO<sub>3</sub>). So the present work is focused on preparation, characterization, and evaluation of BaTiO<sub>3</sub>-loaded lithium bis(perfluoroethanesulfonyl)imide-based PVDF-HFP to optimize ionic conductivity by varying filler-plasticizer ratio while keeping host and guest content as constant.

## Materials and instrumentations

### Materials

PVDF (mol wt.  $5.34 \times 10^5$ ) with 12 mol% of HFP was obtained from Solvay Solexis S.p.A., Italy. The plasticizers ethylene carbonate (EC) and DMC were obtained from Aldrich, USA and used as such. The filler barium titanate (IV) (BaTiO<sub>3</sub>) powder with 99% of purity was purchased from Fluka, USA. The solvent tetrahydrofuran, HPLC grade was purchased from E. Merck, India, and used without further purification. The lithium BETI with a molecular weight of 387.13 was purchased from Fluka, USA, and used as received. PNC membranes were prepared according to the composition shown in Table 1 by solution casting technique.

### Instrumentations

Ionic conductivities of the membranes were measured by alternating current (AC) impedance spectroscopy in the frequency range 42 Hz–5 MHz by using a HIOKI 3532-50 LCR Hitester. The conductivity cell consists of two circular stainless steel blocking electrodes (SS/SCPE/SS) of 1 cm<sup>2</sup> cross-sectional area. The Fourier transform

infrared (FTIR) spectrum was recorded between 4,000 and 400 cm<sup>-1</sup> in the transmittance mode using JASCO 460Plus IR spectrophotometer with a 4 cm<sup>-1</sup> resolution. Morphological features of the membranes were examined using a Hitachi Model S-3000H scanning electron microscope. Differential scanning calorimetric traces were recorded using a METTLER instrument. The thermal events were recorded in nitrogen between 0 to 300 °C at a heating rate of 10°C/min. X-ray diffraction measurements were recorded on a PAN analytical X-ray diffractometer with Cu Kα1 ( $\lambda=1.5418\text{\AA}$ ) between scattering angles of 10–80°.

## Results and discussion

### Ac impedance studies

The ionic conductivity of PVDF-HFP-based electrolytes is measured for various filler-plasticizer ratio (Table 2). The ionic conductivities of membranes are calculated from the following equation

$$\sigma = \frac{l}{R_b \pi r^2}$$

Where,  $l$  and  $r$  represent thickness and radius of the sample, respectively.  $R_b$  is the bulk resistance obtained from AC impedance plot. The temperature dependence of ionic conductivity and their variations with varying filler contents in the PVDF-HFP-based electrolytes are shown in Fig. 1a, b. The quantitative description of conductivity is given by relation  $\sigma_i = n_i e z$ . This is the conductivity performance as it is being related to the mobility and concentration of lithium ions. If the concentration is maintained constant, then the mobility must account for the conductivity. Here, mobility is constrained by the introduction of a 2.5 wt.% filler particles. These particles generate polarization due to Li<sup>+</sup> cations being trapped for a short time (blocking effect) in a localized electric field that might have inhibited flexibility of the polymer host and did not provide pathways for ion migration. This might be the cause for the sudden decrease

**Table 1** Composition of polymer nanocomposites

Sample	PVDF-HFP (wt.%)	Plasticizer		LiBETI (wt.%)	BaTiO <sub>3</sub> (wt.%)
		EC (wt.%)	DMC (wt.%)		
P1	30	32.50	32.50	5	00.00
P2	30	31.25	31.25	5	02.50
P3	30	30.00	30.00	5	05.00
P4	30	28.75	28.75	5	07.50
P5	30	27.50	27.50	5	10.00

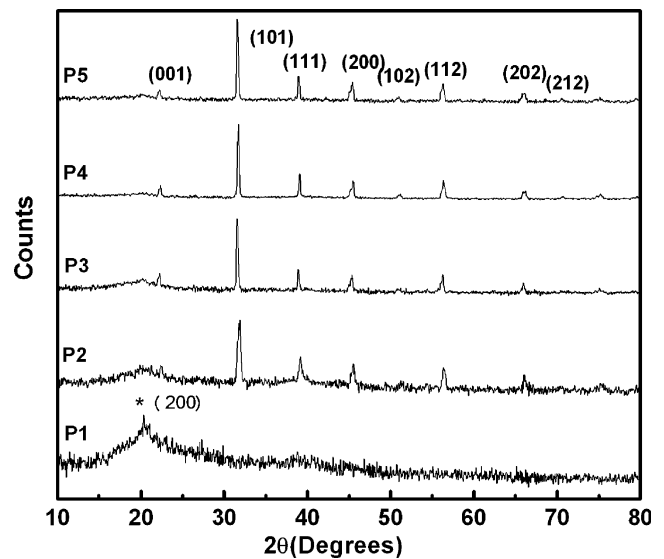
**Table 2** Temperature dependence on ionic conductivity for PNC

Samples	Filler (wt.%)	Ionic conductivity( $10^{-3} \text{ Scm}^{-1}$ )		
		30°C	40°C	50°C
P1	0	0.77	0.76	0.65
P2	2.5	0.44	0.36	0.35
P3	5.0	1.15	1.22	1.04
P4	7.5	1.26	1.27	1.65
P5	10	0.84	0.80	1.06

in magnitude of conductivity. This will confirm polymer–filler interaction, and further addition might have caused imbalance in the continuum of the particulate mass relaxation due to the spontaneous polarization (space charge effect) that guided the ion migration which then facilitates an improved conductivity profile of up to 7.5 wt.%. In numerous composite systems, the space charge and blocking effects are operative and have been observed and reported [15–17]. The same trend of ionic conductivity variations were reported by other workers [18,19]. In the particulate mass aggregation at 10 wt.%, no plastization effect of filler on polymer is seen as it is causing sudden decrement of conductivity and rather, no flexibility of polymer backbone resulted.

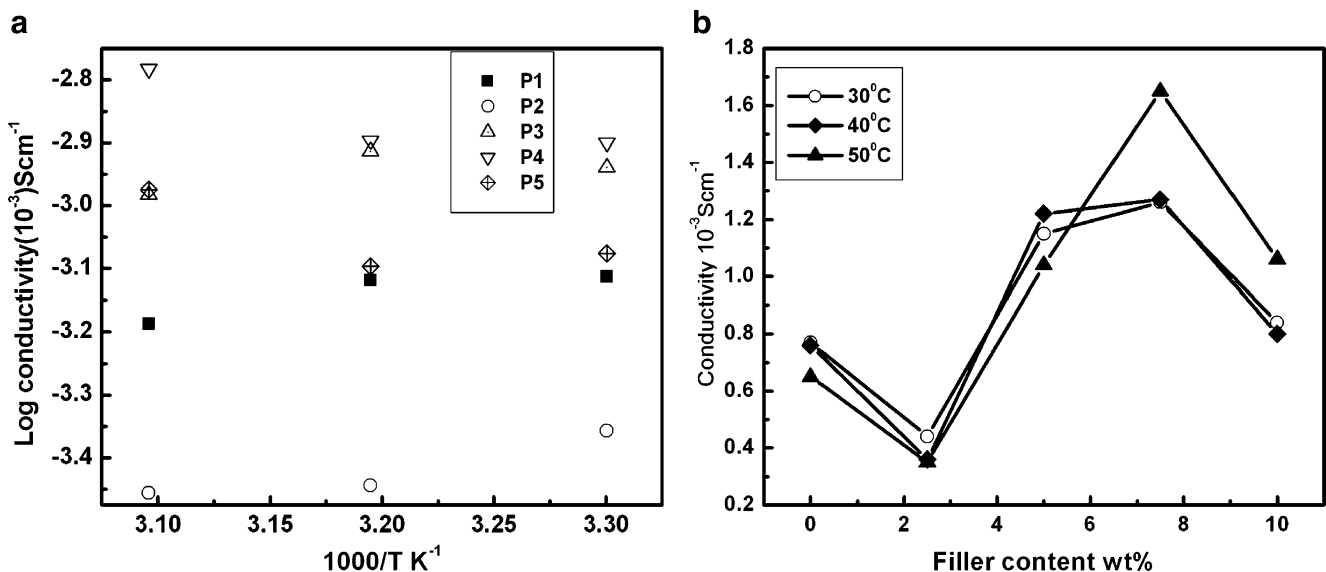
X-ray diffractogram

X-ray diffraction analysis is performed to examine the crystalline nature of the polymer host. Figure 2 shows XRD patterns of the membranes P1, P2, P3, P4, and P5 which respectively correspond to 0, 2.5, 5, 7.5, and 10 wt.% filler. For the filler-free membrane P1, it is observed that  $2\theta =$



**Fig. 2** X-ray diffraction patterns of lithium ion conducting PNC

20.47°, referring to (200) plane of PVDF [20], corresponds to the  $\alpha$  phase of VdF crystal found in the present study. The incorporation of filler 2.5 wt.% suppresses the (200) plane of PVDF as shown in XRD pattern which represents the interaction between filler and the polymer, and emergence of (hkl) planes refer to the presence of BaTiO<sub>3</sub> from the sample P2. The intensity variation of peaks is found to be proportional to the particulate mass content being observed. This is also inferred that  $\alpha$  phase of PVDF happens to be an amorphous phase which might have been polarized for a short time while ion migration constricts and thus resulted in the decrease in magnitude of conductivity in P2. Further addition of filler facilitates ion migration after recovering from the short relaxation caused by the



**Fig. 1** a The temperature dependence on ionic conductivity, and b variation of ionic conductivity with varying filler contents

polarization of filler with polymer and is therefore accounted for the increase in conductivity of up to P4 and beyond from which it is shown that filler–filler interaction may be dominating the fall reflected in the conductivity and as such, plastization effect on polymer is no longer possible.

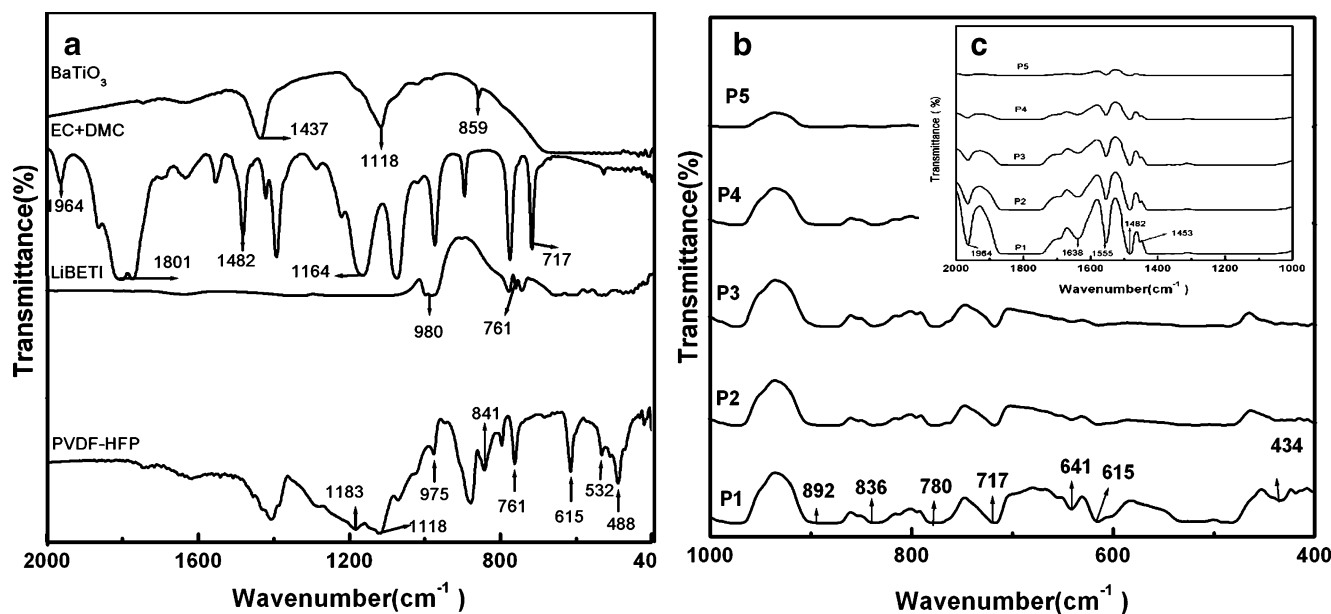
#### Fourier transform infrared studies

In the present study, the IR spectroscopy is used to establish the interaction between polymer, salt, plasticizer, and filler. Such interaction can induce changes in the vibrational modes of the atoms or molecules in the material which in turn changes the physical and chemical properties of the constituents of the complex. IR spectroscopy of polymer is based on the excitation of polymer vibrations by absorption of photons in the IR region of the spectrum of electromagnetic radiation. Figure 3a represents the vibrational bands of pure samples. The very importance of understanding the molecular interactions can be well understood only in the fingerprinting region. Thus, it is mainly the concern in the present study because only in this region that a lot of bending vibrations which correspond to the degree of complexation of the various constituents can be understood. The characteristic vibrational bands  $532$ ,  $761$ , and  $975$   $\text{cm}^{-1}$  correspond to the  $\alpha$  phase crystal of PVdF [21]; the bands  $488$  and  $841$   $\text{cm}^{-1}$ , respectively, correspond to  $\beta$  and  $\gamma$  phases of VdF crystals [22], and bands at  $841$  and  $975$  which correspond to amorphous phase of PVDF-HFP are identified, i.e.,  $761$ ,  $841$ , and  $975$   $\text{cm}^{-1}$ , respectively, refer to  $\text{CF}_2$  scissoring C–C–C skeletal bending of C(F)–C(H)–C(F),  $\text{CH}_2$  rocking, C–C symmetric stretching, and C–C–C

skeletal bending of C(F)–C(H)–C(F) and  $\text{CH}_2$  twisting vibrations of the  $\alpha$  phase of VdF crystal, and  $615$   $\text{cm}^{-1}$  correspond to symmetrical stretching mode of C–F wagging mode,  $1183$  and  $1071$   $\text{cm}^{-1}$  correspond to symmetrical stretching mode of which  $\text{CF}_2$  and  $\text{CF}_3$  groupings [23] are found. The wave numbers associated with the ascending loading of filler asserts the complexation of PVDF is shown in Fig. 3b, c. The PVDF compatibility with EC evidently shows that it is not fully miscible with EC which was proven [24] due to the reappearance of some bands of pure EC at  $1453$  and  $1482$   $\text{cm}^{-1}$  corresponding to C–H bending vibration and  $1555$ ,  $1638$ ,  $1964$   $\text{cm}^{-1}$  corresponding to C=O carbonyl band in the spectral region. The nonlinear increase and decrease of the ionic conductivity for a fixed temperature with increase in filler is well substantiated while observing reduction in intensity of the band and their complete absence at 7.5 wt.%. Their reappearance at 10 wt.% suggests that filler–filler interaction is dominant than filler–polymer interaction.

#### Thermal studies

The differential scanning calorimetric technique which illustrates the thermal history of polymers such as melting temperature, glass transition temperature, heat of fusion, degradation, etc. The present study is carried out to understand the molecular history of membrane from 0 to 300  $^\circ\text{C}$  at the scanning rate of 10  $^\circ\text{C}/\text{min}$  (Fig. 4). The thermal behavior of this piezo-electric polymer filled with ferroelectric filler content is found to be showing very interesting thermal history in the range recorded and investigate the change in the polymer crystalline phases



**Fig. 3** a FTIR spectra of pure samples, b FTIR spectra of P1–P5  $400$ – $1,000$   $\text{cm}^{-1}$ , and c FTIR spectra of P1–P5  $1,000$ – $2,000$   $\text{cm}^{-1}$

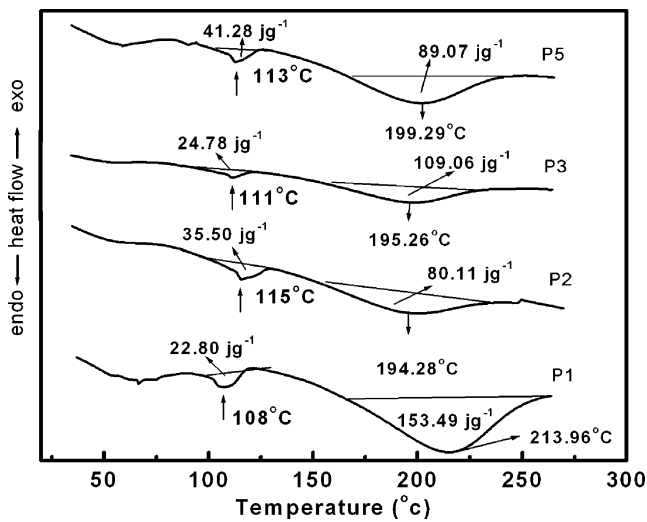


Fig. 4 Differential scanning calorimetric traces of PNCs

which all samples show very prominent two endothermic events with the corresponding variations in heat of fusion ( $\Delta H_m$ ). The  $\Delta H_m$  changes for a broad endothermic event at 153.49 °C in the filler-free membrane drastically showed its reduction for the 2.5 wt.% to 80 J/g, and for P3 it shoots up to 109 J/kg and in the higher content of 10 wt.% filler

loaded and is then reduced down to 89 J/g. This broad endothermic fluctuation might have been caused by phase transformation of barium titanate as it is temperature dependent [25] and because of its high polarization which disrupts the orientation of the polymer backbone. These nonlinear thermal fluctuations of the sample events are also well seen in ionic conductivity measurements, i.e., increase in the filler content highly disrupts the swollen-gel polymer matrix. As far as the crystalline phases of PVdF are concerned, it is known to have four crystalline forms [25]. The equilibrium melting point of the  $\alpha$  [II] crystal form is 213 °C, and the phase change is associated with the relaxation process which pronounced at high temperature that 108 °C corresponds to  $\beta$  crystal form. The thermal studies confirm thermal history of polymer–filler interaction.

Phase morphological studies

Phase morphological natures of the PNCs have been presented in Fig. 5. The filler-free membrane shows homogeneity in surface which is altered due to the addition of 2.5 wt.% showing an unevenly sprouted particulates. Further addition develops the inhomogeneity of dispersions facilitating filler pathways for ion migration. The profile of

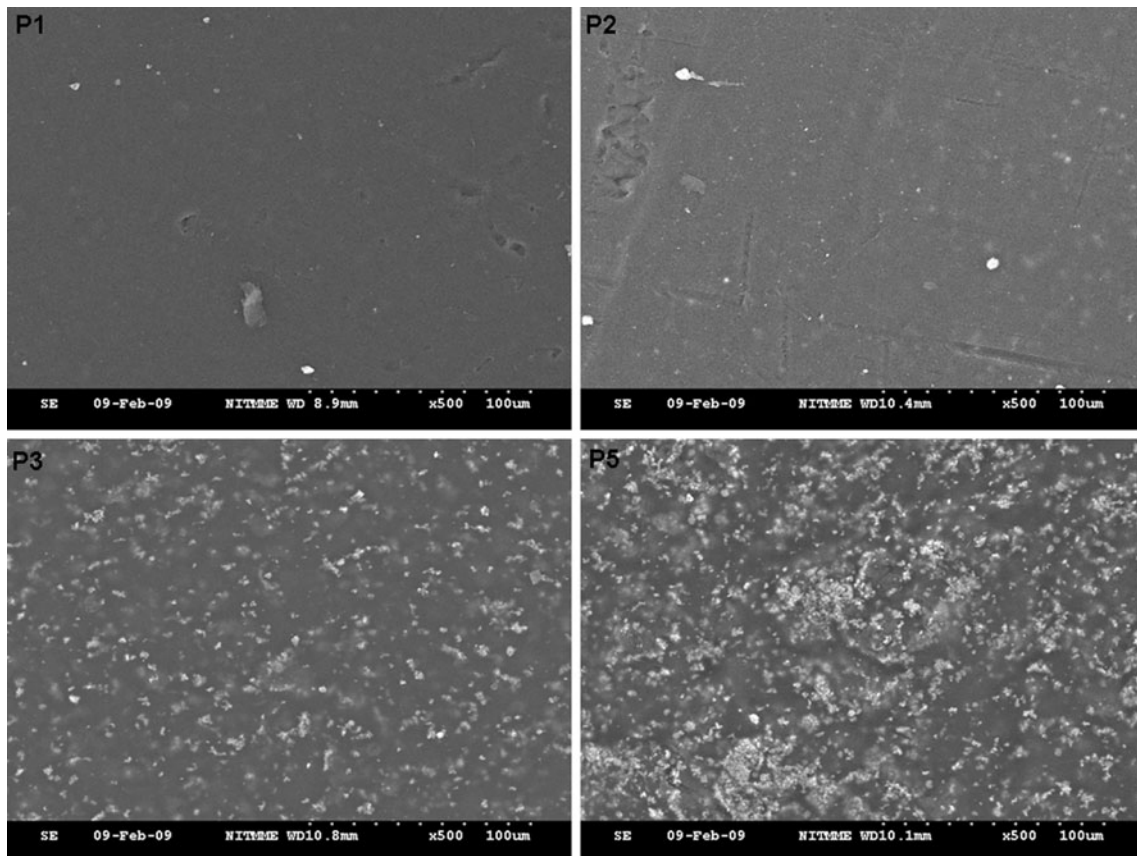


Fig. 5 SEM images of P1–P5



inhomogeneity of the surface morphology which grows dominantly with ascending filler content reached to a concrete agglomeration which might have been caused by the closing of voids for ionic migration and is well reflected in impedance XRD and also in thermal studies.

## Conclusion

Optimization of filler dispersion in host–guest matrix is evidently proven. In this study, it reveals the temperature dependence of PNC. The pore-like appearances formed seemed to show highly developed voids which might have been caused by the highly polarized effect of the metal ceramic. FTIR analysis identifies 7.5 wt.% filler-added system exhibiting very good complexation with other constituents and supports the enhanced ionic conductivity. The thermal profile of PVDF host matrix with free and loaded filler content profile shows the phase transformation of polymer and also the high polarization effect of BaTiO<sub>3</sub>. Thus, nature and filler content plays a very delicate role to decide upon the ionic conductivity of the PNCs being realized in this study.

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