



# Glutaraldehyde base-cross-linked chitosan-silanol/Fe<sub>3</sub>O<sub>4</sub> composite for removal of heavy metals and bacteria

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## Abstract

We designed and synthesised a magnetic adsorbent (Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu) combining chitosan-silanol groups with glutaraldehyde as a cross-linking agent, which has improved physicochemical properties and can be used to remove multiple heavy metals and bacteria from polluted water. The adsorbent was characterised with SEM, XRD, FTIR, BET, VSM, and zeta potential. Under optimum conditions, the adsorption efficiencies of Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu for Cr<sup>6+</sup>, As<sup>5+</sup>, Hg<sup>2+</sup>, and Se<sup>6+</sup> were as high as 90.5%, 73.5%, 91.6%, and 100% respectively. In addition, *Escherichia coli* (gram-negative) and *Staphylococcus aureus* (gram-positive) can be removed after 2–4 adsorption cycles with 2.5 mg Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu. The main adsorption mechanism of the adsorbent for heavy metals and bacteria is electrostatic adsorption. Overall, the synthesised Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu adsorbent showed high removal efficiency and adsorption capacity with a stable structure and easy separation. It has promising applications for the removal of heavy metals and bacteria from water.

**Keywords** Bacteria · Chitosan · Glutaraldehyde · Heavy metals · Magnetic composite · Silanol groups

## Introduction

Water pollution, caused by illegal discharge of wastewater, accidental leakage of raw materials, and poor water management or monitoring, has severely affected water quality and safety (Gothandam et al. 2020). The pollutants can include organic pollutants, heavy metals, pharmaceuticals, and drug-resistant bacteria (Chen and Huang 2020). Among those contaminants, heavy metals are toxic, accumulative, non-degradable, and carcinogenic (Leus et al. 2018). In addition,

antibiotics and other chemicals induce drug-resistant bacteria. Therefore, heavy metals and bacteria pose an enormous threat to human health (Hashim et al. 2011; Na et al. 2021). At present, there are various methods for removing heavy metals or bacteria from water. The commonly used methods include adsorption, membrane filtration, wet heat sterilisation, chemical precipitation, and electrochemical treatment (Ince et al. 2020; Bairagi and Ali 2020). The adsorption method has been widely used for the removal of pollutants from water because of its advantages such as low cost, high adsorption efficiency, simple operation, and short adsorption cycle (Liu et al. 2019; Panda et al. 2020).

Chitosan (CS), derived from chitin, is one of the most abundant biopolymers in nature (Gabriel et al. 2020). Chitosan contains many functional groups (amino, acetamido, and hydroxyl groups) that can be used as active sites for pollutant removal. Therefore, chitosan has been widely used in the removal of heavy metals and bacteria (Tanhaei et al. 2015; Altun et al. 2020; Anwar et al. 2020; Sharma et al. 2016; Nayak et al. 2015; Dobrzyńska 2021; Guo et al. 2014; Wu et al. 2017). However, in highly acidic conditions, CS has the disadvantages of a high expansion index, poor mechanical properties, and small specific surface area, which greatly limits its application (Habiba

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et al. 2017; Jawad et al. 2020a). It is therefore necessary to modify chitosan so that its physicochemical properties are improved.

Currently, various methods exist to enhance the physical and chemical properties of chitosan, such as cross-linking reactions (Jiang et al. 2019; Nnam et al. 2021; Reghioua et al. 2021a), complexation with metal oxide nanoparticles (Dehaghi et al. 2014), and the functionalisation of organic groups (Li et al. 2019). The cross-linking method involves combining the target with the functional groups on the cross-linking agent and is a common method for modifying chitosan at present (Zhang et al. 2018; Reghioua et al. 2021b; Ahj et al. 2021). Glutaraldehyde (Glu) is a cross-linking agent with dialdehyde functional groups, which can react with  $\text{-NH}_2$  and  $\text{-OH}$  on the main chain of chitosan to form an ionic cross-linking network, improving the stability and mechanical strength of chitosan (Ahj et al. 2020; Abdulhameed et al. 2019; Reghioua et al. 2021c). However, this cross-linking reaction would block the active sites of CS, leading to a decrease in its adsorption capacity (Mohammad et al. 2019; Malek et al. 2020). Adding nanomaterials with multifunctional clusters into CS molecules can effectively improve the adsorption capacity (Nishad et al. 2017; Jawad et al. 2021).

The surface of  $\text{SiO}_2$  contains a large number of  $\text{-OH}$  functional groups. Cross-linking CS with  $\text{SiO}_2$  can effectively improve its adsorption performance and antibacterial properties (Mortazavi et al. 2010; Nawaz et al. 2020; Reis et al. 2002; Allen et al. 2007). Recently, magnetic materials have attracted much attention as adsorbents, as they are easily separated through magnetic solid-phase extraction (MSPE).  $\text{Fe}_3\text{O}_4$  nanoparticles have attracted extensive attention due to their advantages of stable structure, convenient production, low cost, and easy separation and regeneration (Panda et al. 2020; Wang et al. 2020). However,  $\text{Fe}_3\text{O}_4$  also has the disadvantage of easy oxidation and agglomeration, which prevent the desired effect from being achieved in many applications. Recently, several researchers have attempted to improve the stability and antioxidant properties of  $\text{Fe}_3\text{O}_4$  by coating it with  $\text{SiO}_2$  and grafting some functional groups. The physical and chemical properties of the modified particles are improved (Koo et al. 2019).

In this work, a glutaraldehyde base-cross-linked chitosan-silanol/ $\text{Fe}_3\text{O}_4$  composite was synthesised. Combining with MSPE technology,  $\text{Fe}_3\text{O}_4@ \text{Si-OH}@ \text{CS-Glu}$  was used as an adsorbent for simultaneous removal of heavy metals and bacteria from water. This adsorbent combines the advantages of the materials described above. It is easy to be separated with a high adsorption performance. We also determined the optimal conditions for the removal of heavy metals and bacteria which included pH, removal time, and adsorbent dosage. The adsorption mechanism was also briefly described.

## Materials and methods

### Materials

Ferrous sulfate ( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ), ammonium hydroxide ( $\text{NH}_3 \cdot \text{H}_2\text{O}$ , 25–28%), glutaraldehyde ( $\text{C}_5\text{H}_8\text{O}_2$ , 50% solution), and glacial acetic acid ( $\text{CH}_3\text{COOH}$ ) were obtained from Tianjin Fengchuan Chemical Reagent Co., Ltd. Anhydrous ethanol ( $\text{C}_2\text{H}_5\text{OH}$ ) was obtained from Tianjin Damao Chemical Reagent Factory. Ethyl orthosilicate ( $\text{C}_8\text{H}_{20}\text{O}_4\text{Si}$ , 28%) was obtained from Tianjin Jinke Fine Chemical Research Institute. Chitosan ( $\text{C}_6\text{H}_{12}\text{NO}_4$ , low viscosity  $< 200$  mPa s), hydrochloric acid (HCl), and ferric chloride hexahydrate ( $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ ) were purchased from Tianjin Fuchen Chemical Reagent Factory. All reagents were of analytical grade and were used directly as received without further treatment. Ultrapure water with a resistivity of  $18 \text{ M}\Omega/\text{cm}$  was used for all the experiments.

### Synthesis of $\text{Fe}_3\text{O}_4@ \text{Si-OH}@ \text{CS-Glu}$

$\text{Fe}_3\text{O}_4@ \text{Si-OH}$  were prepared using a previously reported method (Tang et al. 2019). First,  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  (5.21 g) and  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  (4.22 g) were added to 250 mL of deionised water. HCl (850  $\mu\text{L}$ ) was then added to the mixture and subjected to ultrasonic deoxidation for 30 min. Then, 22 mL of  $\text{NH}_3 \cdot \text{H}_2\text{O}$  was added to the solution after ultrasound, and the mixture was stirred at  $80^\circ\text{C}$  for 40 min. A black precipitate was obtained after standing for 60 min. The precipitate was separated with an external magnetic field, and magnetic fluid  $\text{Fe}_3\text{O}_4$  was obtained (Luo et al. 2010). In the second step, the magnetic fluid was dispersed with 500 mL of  $\text{C}_2\text{H}_5\text{OH}$  and 250 mL of deionised water with ultrasound for 10 min. Then, 38 mL  $\text{NH}_3 \cdot \text{H}_2\text{O}$  and 50 mL ethyl orthosilicate were added and the mixture was agitated at  $60^\circ\text{C}$  for 4.5 h.  $\text{Fe}_3\text{O}_4@ \text{Si-OH}$  was obtained by magnetic separation. In the third step, the  $\text{Fe}_3\text{O}_4@ \text{Si-OH}$  magnetic nanoparticles (0.20 g) were dispersed in a chitosan solution (60 mL, 1%). The optimal amount of glutaraldehyde (Fig. S1) was determined by gradually adding 3-mL portions of glutaraldehyde solution (5%) with stirring. The mixture was stirred at  $60^\circ\text{C}$  for 30 min. The products were separated with an external magnetic field, washed with acetic acid (3%), and dried at  $80^\circ\text{C}$ .  $\text{Fe}_3\text{O}_4@ \text{Si-OH}@ \text{CS-Glu}$  was obtained and stored at  $25^\circ\text{C}$ .

### Characterisation

The conductive adhesive was coated on the surface of the sample in a vacuum environment, and the adsorbent was observed by scanning electron microscopy (SEM) with

SU-1510 (Japan) at a voltage of 5 kV. The X-ray diffraction (XRD) patterns were measured at 100 mA in the  $2\theta$  range of  $5^\circ$ – $80^\circ$  with a Smartlab (Neo-Confucianism, Japan) using Cu K $\alpha$  radiation. A Nicolet Nexus 6700 FTIR (USA) spectrometer was used to determine the Fourier transform infrared (FTIR) spectra of the Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>@Si–OH, Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu, and chitosan solution (1%) samples in the region between 400 and 4000 cm<sup>-1</sup>. At 243.15 K, a Belsorp Max nitrogen gas adsorption analyser (BLE, USA) was used to determine the pore size, specific surface area, and pore volume of the adsorbent surface by nitrogen adsorption–desorption analysis using the Brunauer–Emmett–Teller (BET) method. The surface potentials (zeta) of Fe<sub>3</sub>O<sub>4</sub>@Si–OH and Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu were measured using a nanoparticle potentiometer (Zetasizer Nano ZS90, Malvern, UK). A Versalab vibrating sample magnetometer (VSM, Quantum Design, USA) was used to measure the magnetisation of the adsorbents.

### Batch adsorption experiments

We use the single factor method to optimise. First, 1 mL of Cr(VI) (20  $\mu$ g/mL) solution and 50 mg of adsorbent were mixed in a 5-mL centrifuge tube for batch adsorption experiments. In addition to exploring the factors influencing pH, other adsorption experiments were carried out with a pH of 2.5. To explore the effect of pH on adsorption efficiency, 0.1 M HCl and NaOH (0.1 M) were used to adjust the pH value of Cr(VI) from 1.0 to 7.0. The effect of adsorbent dosage on the adsorption efficiency was investigated by changing the amount of adsorbent from 25 to 150 mg. The effect of adsorption time was studied by changing the adsorption time from 5 to 90 min. To study the adsorption efficiency of the adsorbent with heavy metal ions, the concentrations for each heavy metal were selected according to the national standard method (GB/T 5750.12–2006); 20  $\mu$ g/L As<sup>5+</sup>, 1  $\mu$ g/L Hg<sup>2+</sup>, 50  $\mu$ g/L Se<sup>6+</sup>, 40  $\mu$ g/L Pb<sup>2+</sup>, and 7  $\mu$ g/L Cd<sup>2+</sup> were used for adsorption. To study the adsorption capacity of the adsorbent on heavy metal ions, 50 mg of Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu was added, and the concentrations of Cr(VI), As<sup>5+</sup>, Hg<sup>2+</sup>, and Se<sup>6+</sup> were changed from 0 to 800 mg/L. Furthermore, 200  $\mu$ g/L Cr(VI), 20  $\mu$ g/L As<sup>5+</sup>, 1  $\mu$ g/L Hg<sup>2+</sup>, and 50  $\mu$ g/L Se<sup>6+</sup> were used for the cation adsorption competition experiments. The concentration of Cr(VI) was determined using a UV/visible spectrophotometer (UV-2550, Tianjin, China). The concentrations of As<sup>5+</sup>, Hg<sup>2+</sup>, and Se<sup>6+</sup> were determined using an atomic fluorescence photometer (AFS-930, Beijing Jitian Instrument Co., Ltd., China). The adsorption capacity of the adsorbents for heavy metal ions  $q_e$  (mg/g) and the removal percentage  $\eta$  (%) were determined based on the following equations:

$$q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

$$\eta = \frac{(C_0 - C_e)}{C_0} \times 100\% \quad (2)$$

where  $q_e$  (mg/g) is the adsorption capacity of heavy metals,  $C_0$  ( $\mu$ g/L) is the initial concentration of heavy metal ions,  $C_e$  ( $\mu$ g/L) is the equilibrium concentration of heavy metal ions,  $V$  (mL) is the volume of the adsorbate solution,  $m$  (mg) is the amount of adsorbent, and  $\eta$  (%) is the percentage of heavy metal ions adsorbed from the solution.

### Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu application for bacteria

*Escherichia coli* was cultured in accordance with the standard test method (GB/T 5750.12–2006). Nutritional AGAR medium was used instead of beef extract peptone medium to reduce the pH adjustment steps. First, 2.5 mg Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu was added to a certain volume of bacterial liquid for vibration adsorption. After magnetic separation, 200  $\mu$ L of the supernatant was collected and coated on a plate. This step was carried out in a biosafety cabinet. The coated plate was then placed in an electric thermostatic incubator and cultured at 37 °C for 24–48 h. The number of colonies that grew on each plate was counted. Finally, 200  $\mu$ L of bacterial solution (diluted 1000 times) was coated onto the plate to calculate the blank colony. This step was carried out in a biosafety cabinet. The adsorption rate (AR) was calculated using the following equation:

$$AR = \frac{N_a}{N_0} \quad (3)$$

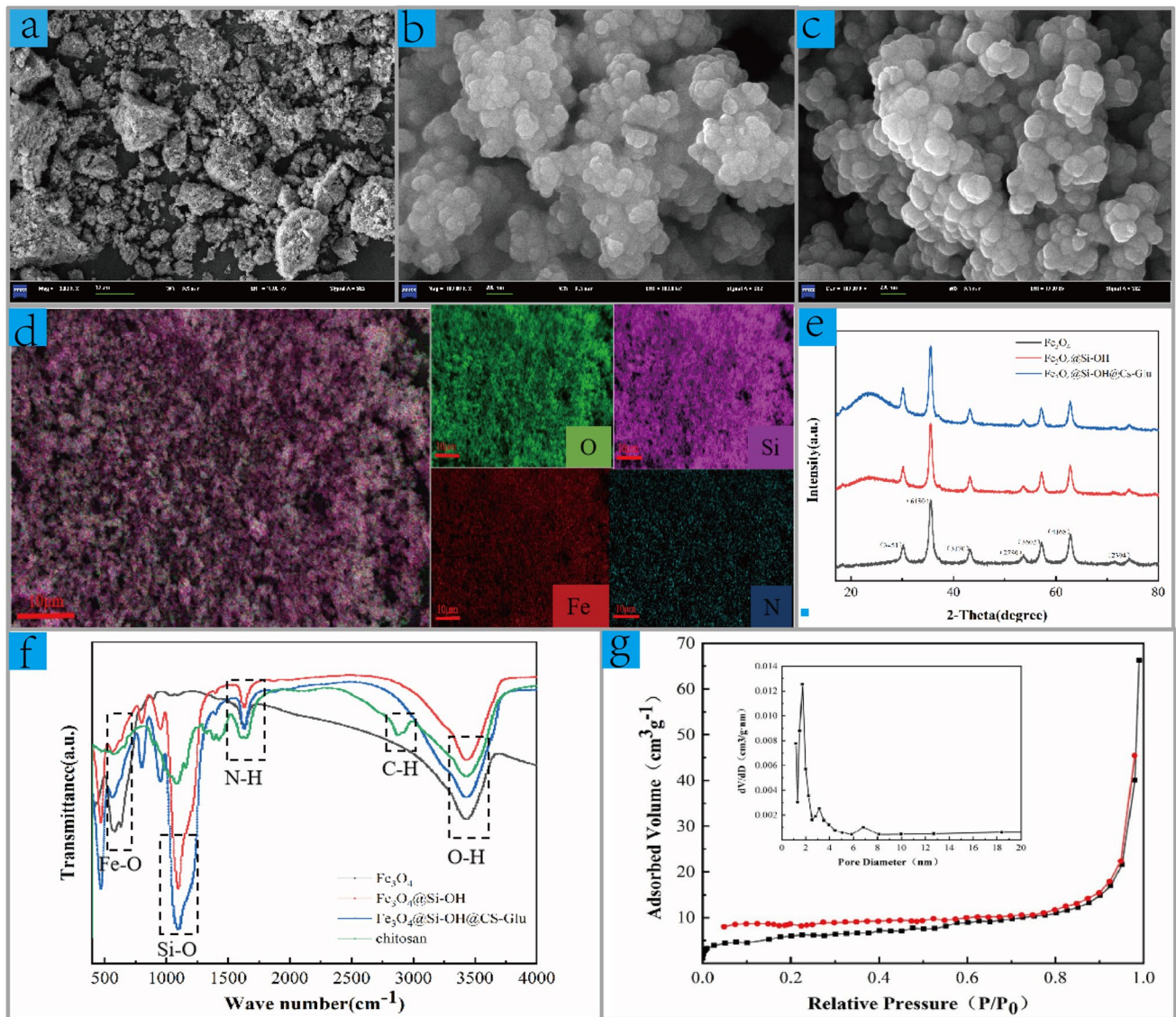
where AR indicates the removal efficiency (%),  $N_a$  is the number of bacteria after adsorption, and  $N_0$  is the number of bacteria in the control group.

## Results and discussions

### Characterisation of adsorbents

The synthesis of Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu involves three steps (Fig. S2). SEM and SEM mapping were used to characterise the size, shape, and surface element distribution of Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>@Si–OH, and Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu. As shown in Fig. 1 (a), Fe<sub>3</sub>O<sub>4</sub> has an irregular blocky structure. In Fig. 1 (b), Fe<sub>3</sub>O<sub>4</sub>@Si–OH exhibits a regular spherical structure with a smooth surface and a particle size of approximately 125 nm, possibly because Si–OH is coated on the surface of Fe<sub>3</sub>O<sub>4</sub>. As shown in Fig. 1 (c), the approximately 170 nm particle size of Fe<sub>3</sub>O<sub>4</sub>@Si–OH@CS–Glu was greater than that of Fe<sub>3</sub>O<sub>4</sub>@





**Fig. 1** SEM images of (a)  $\text{Fe}_3\text{O}_4$ , (b)  $\text{Fe}_3\text{O}_4@Si-OH$ , and (c)  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$ . (d) SEM mapping image of  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$ . (e) XRD patterns of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@Si-OH$ , and  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$ . (f) FTIR spectra of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@Si-OH$ ,

$\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$ , and chitosan. (g)  $\text{N}_2$  adsorption–desorption isotherms of  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$  (inset: Barrett–Joyner–Halenda (BJH) pore size distribution)

$Si-OH$ .  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$  exhibited an agglomeration phenomenon, which may be caused by the uneven dispersion of chitosan. Because the dose of  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$  in the experiments was sufficient, the mild agglomeration does not affect the adsorption performance. The local elemental information of  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$  is shown in Fig. 1 (d). The results show that Fe, O, Si, and N are uniformly distributed on the surface of  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$ , indicating that  $Si-OH$  and  $CS-Glu$  coated  $\text{Fe}_3\text{O}_4$  successfully.

The crystal structure and integrity of the adsorbents were determined using XRD patterns. Figure 1 (e) shows the XRD patterns of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@Si-OH$ , and  $\text{Fe}_3\text{O}_4@$

$Si-OH@CS-Glu$ . The diffraction peaks at  $30.3^\circ$ ,  $35.5^\circ$ ,  $43.1^\circ$ ,  $53.7^\circ$ ,  $57.2^\circ$ ,  $62.8^\circ$ , and  $72.9^\circ$  have intensities of (3451), (6480), (3170), (2780), (3602), (4168), and (2394) respectively. This indicates that  $\text{Fe}_3\text{O}_4$  is present as a cubic phase with a face-centred cubic structure (JCPDS card no. 19–0629) and exists as a stable phase throughout the synthesis process. The peak value of  $2\theta$  increased between  $20$  and  $70^\circ$ , which was likely the result of the amorphous  $Si-OH$  coating on  $\text{Fe}_3\text{O}_4$ . The peaks for  $\text{Fe}_3\text{O}_4@Si-OH@CS-Glu$  broadened at  $20^\circ$  and  $30^\circ$ , which may be attributed to the addition of chitosan. Therefore,  $\text{Fe}_3\text{O}_4$  was successfully coated with  $Si-OH$  and  $CS-Glu$ .

The chemical functional groups on the surface of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ ,  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$ , and chitosan in the 400–4000  $\text{cm}^{-1}$  region were determined using Fourier transform infrared spectroscopy (FTIR). As shown in Fig. 1 (f), Fe–O stretching vibration peaks can be observed at 583  $\text{cm}^{-1}$  in  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ , and  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  (Lei et al. 2020). The peak value of 2880  $\text{cm}^{-1}$  was caused by the vibration of the C–H bond contraction. The vibration absorption peak of the O–H bond in water is 3440  $\text{cm}^{-1}$  (Lu et al. 2013). The peak at 1100  $\text{cm}^{-1}$  was caused by the stretching vibration of the Si–O bond (Zhang et al. 2015). This indicates that Si–OH successfully coated the surface of  $\text{Fe}_3\text{O}_4$ . At 1620  $\text{cm}^{-1}$ , the vibration absorption peak of N–H in chitosan was observed, indicating that  $\text{Fe}_3\text{O}_4@\text{Si-OH}$  was successfully modified with CS-Glu (Gedam and Dongre 2015).

The BET and Barrett–Joyner–Halenda (BJH) methods were used to analyse the specific surface area, pore volume, and pore size of the adsorbents with  $\text{N}_2$  desorption and adsorption isotherms. As shown in Fig. 1 (g), a typical characteristic of the type III isotherm is that it is accompanied by an H3 type hysteresis loop, indicating that  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  is a mesoporous material (Kruk and Jaroniec 2001). The pore parameters of the three materials are listed in Table S1. The specific surface area of  $\text{Fe}_3\text{O}_4$  is 141.86  $\text{m}^2/\text{g}$ , which is favourable for Si–OH coating. The specific surface area of  $\text{Fe}_3\text{O}_4@\text{Si-OH}$  is 21.82  $\text{m}^2/\text{g}$ , possibly due to the addition of Si–OH to the  $\text{Fe}_3\text{O}_4$  surface. The specific surface area of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  is 27.34  $\text{m}^2/\text{g}$ , indicating no significant change from that of  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ . The modification of CS-Glu did not increase the specific surface area of the material.

The zeta potential was used to determine the charge type on the surface of the adsorbent. As shown in Fig. S3, the surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH}$  was negatively charged (–41.3 mV), which may have resulted from the addition of Si–OH to the surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ . However, the surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  was positively charged (+28.89 mV),

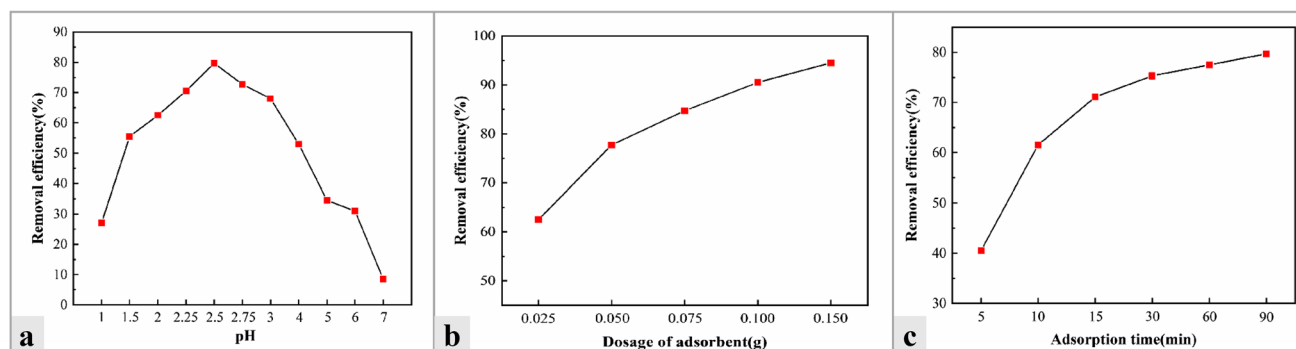
indicating that  $-\text{NH}_2$  successfully modified  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ , making it more conducive to electrostatic adsorption.

The magnetic properties of the three materials were studied by examining their magnetic hysteresis loops. As seen in Fig. S4, the remanent magnetism and coercivity of these three materials are close to zero, indicating that they have superparamagnetic properties (Cheng et al. 2018). The saturation magnetisations of  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@\text{Si-OH}$ , and  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  were 84.2 emu/g, 76.4 emu/g, and 57.8 emu/g, respectively. The decrease in saturation magnetisation may be due to the addition of non-magnetic Si–OH and CS-Glu. Although the magnetic field intensity of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  was lower, it was high enough to facilitate rapid separation under an applied magnetic field (Fig. S4 Inset). Therefore, the adsorbent can be rapidly separated from the solution using an external magnetic field (Huang and Chen 2009).

## Adsorption of heavy metals

### Effect of pH

The pH is a significant factor that can affect adsorption efficiency. Most heavy metal ions exist in water in the form of oxyanions, which will electrostatically adsorb with positively charged adsorbents on the surface. Cr(VI) was selected as the model heavy metal for further condition optimisation of the conditions. As shown in Fig. 2 (a), the removal efficiency increased from 27 to 80% when the pH changed from 1 to 2.5. When the pH was changed from 2.5 to 7, removal efficiency was decreased to 8.5%. This is mainly because the  $-\text{NH}_2$  on the surface of  $\text{Fe}_3\text{O}_4@\text{SiO}_2@CS\text{-Flu}$  gets protonated by the amino group under acidic conditions, which makes the adsorbent surface positively charged. Under acidic conditions, Cr(VI) mainly exists in the anion form of  $\text{H}_2\text{CrO}_4$  and  $\text{HCrO}_4^-$ . The concentration of  $\text{HCrO}_4^-$  increased with increasing pH. Less Cr(VI) exists in the form of anions when the pH is lower than 2.5,



**Fig. 2** Effect of (a) pH, (b) contact time, and (c) amount of adsorbent on adsorption efficiency

which resulting in a low adsorption efficiency (Jiang et al. 2019). However, the number of protonated amino groups decreases with increasing pH. The positive charge was weakened at higher pH, which resulting in reduced adsorption capacity (Lei et al. 2020). In addition, it was noted that cross-linking of CS forms a network structure with good water solubility, which not only facilitates the entry of water into the gel network but also facilitates the interaction between Cr(VI) ions and the active groups of CS. It has prouced the good adsorption performance (Jawad et al. 2020a, 2020b, 2020c). Therefore, a pH of 2.5 was selected for further experiments.

### Effect of adsorption time

The adsorption time influenced the adsorption equilibrium between the adsorbents and the targets. Figure 2 (b) shows the relationship between the adsorption time and the adsorption efficiency. The adsorption efficiency increased rapidly when the adsorption time was below 15 min. This may be due to the fact that the surface of adsorbents can initially provide a large number of adsorption sites for targets. When the adsorption time was changed from 15 to 90 min, the adsorption efficiency increased slowly. This may have been due to a large number of occupied active sites on the surface of the adsorbent as well as complexation playing a dominant role. The process was slow, and the maximum adsorption capacity was 82.5 mg/g after adsorption for 180 min of adsorption (Zhou et al. 2019). In consideration of this and other factors of time cost and adsorption efficiency, an adsorption time of 15 min was selected.

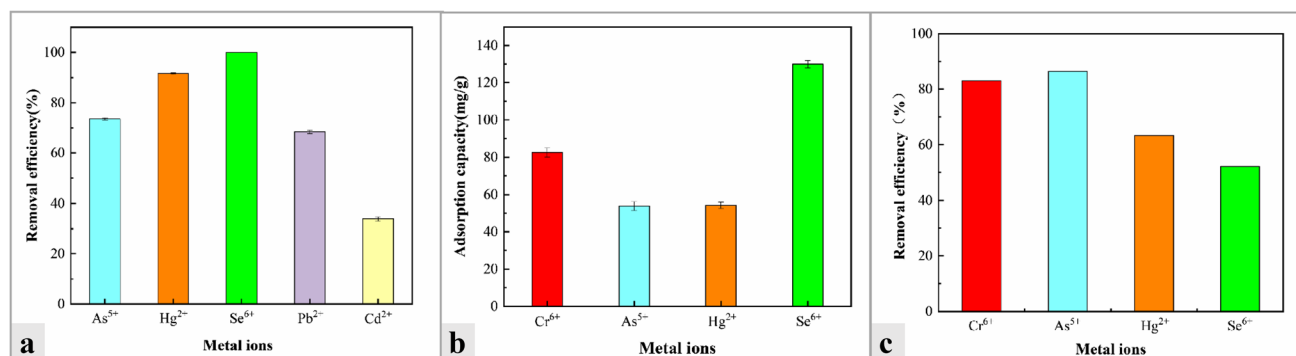
### Effect of adsorbent dosage

The weight of the adsorbent make it suitable for adsorption and elution. Figure 2 (c) shows the relationship between the adsorbent dosage and the adsorption efficiency. The adsorption efficiency increased from 62.5 to 90.5% when

the adsorbent dosage was increased from 25 mg to 100 mg. This is because the adsorption sites increase with increasing adsorbent dosage. Moreover, the adsorption efficiency increased from 90.5 to 94.5% when the adsorbent dosage was increased from 100 to 150 mg. This slight increase in efficiency may be due to the decreased mass ratio of adsorbent to Cr(VI) with the increased dosage of adsorbent, which leads to the under-utilisation of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  surface adsorption sites (Zeng et al. 2020). Based on our results, we inferred that a good adsorption efficiency can be achieved with 100 mg of adsorbents.

### Adsorption of other heavy metals

Various heavy metal ions present in water pose severe risks to environmental and public health. Therefore, the ability of materials to remove multiple types of heavy metal ions is very important for practical applications. The adsorption efficiencies of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  for several typical heavy metals, including  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$ , were further studied. As shown in Fig. 3 (a), the proposed material also exhibited excellent adsorption performance under the optimum adsorption conditions for Cr(VI). The adsorption efficiencies for  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$  were 73.5%, 91.6%, and 100.0%, respectively. However, the removal efficiency of this adsorbent for  $\text{Pb}^{2+}$  and  $\text{Cd}^{2+}$  was not as high as others.  $\text{Cd}^{2+}$  and  $\text{Pb}^{2+}$  mainly exist in the form of cations in water. The low removal rate of these metals may be due to their surface charges. Under the optimum adsorption conditions for Cr(VI), the adsorption capacities of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  for Cr(VI),  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$  were also studied. As shown in Fig. 3 (b), adsorption capacity is not directly proportional to adsorption efficiency. The adsorption of heavy metals by chitosan is consistent with the Langmuir adsorption isotherm and pseudo-second-order kinetic model, indicating that the adsorption is a monolayer and chemical bonding is dominant (Saheed et al. 2020). As shown in Table S2, the adsorption capacity of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  for heavy metals was



**Fig. 3** a Adsorption efficiency of adsorbents for other heavy metals. b Adsorption capacity of adsorbents for Cr(VI),  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$ . c Adsorption efficiency of adsorbents with cationic competition between multiple heavy metals

also higher than that of other materials reported in the literature (Popovic et al. 2020). Therefore,  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  can potentially be applied for the simultaneous removal and enrichment of heavy metal ions.

### Effect of competing metal ions

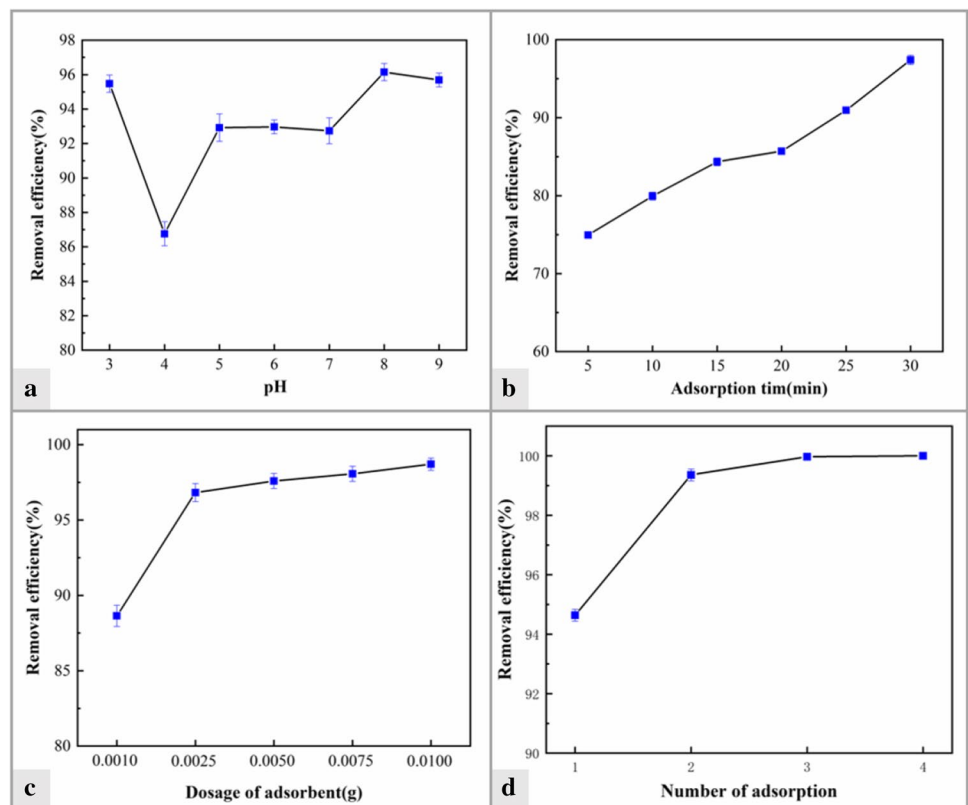
When multiple metal ions coexist in the environment, the adsorption capacity of the adsorbent may be reduced, because they compete with each other for the adsorption site. Therefore, a series of metal cations were selected as research objects to explore the order in which heavy metals are adsorbed by  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$ . The adsorption efficiency of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  for various metal cations was also studied. As shown in Fig. 3 (c), when Cr(VI),  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$  coexist, the adsorption efficiency of Cr(VI)  $\approx \text{As}^{5+} > \text{Hg}^{2+} > \text{Se}^{6+}$ , which differs from that for single metal ions. According to the literature (Huang et al. 2019), both Cr(VI) and As exist in the form of typical oxygen anions ( $\text{HCrO}_4^-$ ,  $\text{H}_2\text{AsO}_4^-$ , and  $\text{HAsO}_4^{2-}$ ) under acidic conditions (Zhang et al. 2016). Oxygen anions exhibit preferential electrostatic adsorption with protonated amino groups on the surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$ . Therefore, the adsorption efficiencies for Cr(VI) and  $\text{As}^{5+}$  were higher than those for  $\text{Hg}^{2+}$  and  $\text{Se}^{6+}$ , when they all four metals were coexisting.

## Adsorption of bacteria

### Effect of pH

Antibiotic resistance, especially that of gram-negative bacteria, is one of the greatest public health threats worldwide. Moreover, as the most significant microbial habitat, aquatic environments are known to be favourable for antibiotic gene transfer. They reportedly play a crucial role in the spread of drug resistance in an environment (Cherak et al. 2021). The adsorption ability of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  for *E. coli* was evaluated, as a typical representative of gram-negative bacteria. First, the pH of the system was optimised. As shown in Fig. 4 (a),  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  demonstrated sufficient adsorption of *E. coli* under pH levels of 3.0 to 9.0. The surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH}@CS\text{-Glu}$  is positively charged due to the protonation of amino group. The cell membrane surface and cytoplasm of *E. coli* are negatively charged. There are two mechanisms on the removal of *E. coli* by the adsorbent. For the first mechanism, the adsorbent was adsorbed on the cell membrane to form a polymer film at pH 3, which inhibiting the entry of nutrients into *E. coli* through the cell membrane. For the second mechanism, low molecular chitosan entered the cell membrane and was electrostatically adsorbed by the cytoplasm when pH values were higher than 5.0, which leads to the apoptosis of *E. coli* (Lin et al. 2018).

**Fig. 4** **a** Removal efficiency for *Escherichia coli* at various pH levels. **b** Removal efficiency for *E. coli* with different adsorption times. **c** Effect of adsorbent dosage on the adsorption efficiency for *E. coli*. **d** The effects of different adsorption times on the adsorption efficiency for *E. coli*





The adsorption efficiency of  $\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$  for *E. coli* was increased from 92.92 to 96.15%. When pH value was 4, it was the junction of two mechanisms which leads to lower removal efficiency.

### Effect of adsorption time

The adsorption time plays an important role in practical applications. As shown in Fig. 4 (b), when the amount of magnetic material was 1.0 mg and the adsorption time was 5 min, the removal efficiencies had reached 74.95%. When the adsorption time was changed from 10 to 30 min, the adsorption efficiencies changed from 79.95 to 97.41%. During the initial 5 min, the *E. coli* were fast adsorbed on the surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$ . The adsorption rate was decreased after 5 min, which proved the most surface of  $\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$  had been covered by lots of *E. coli*. Combined the removal efficiency and adsorption time, 5 min was selected as a practical adsorption time for further experiments. The dosage of adsorbent was further optimised in the next experiment.

### Effect of adsorbent dosage

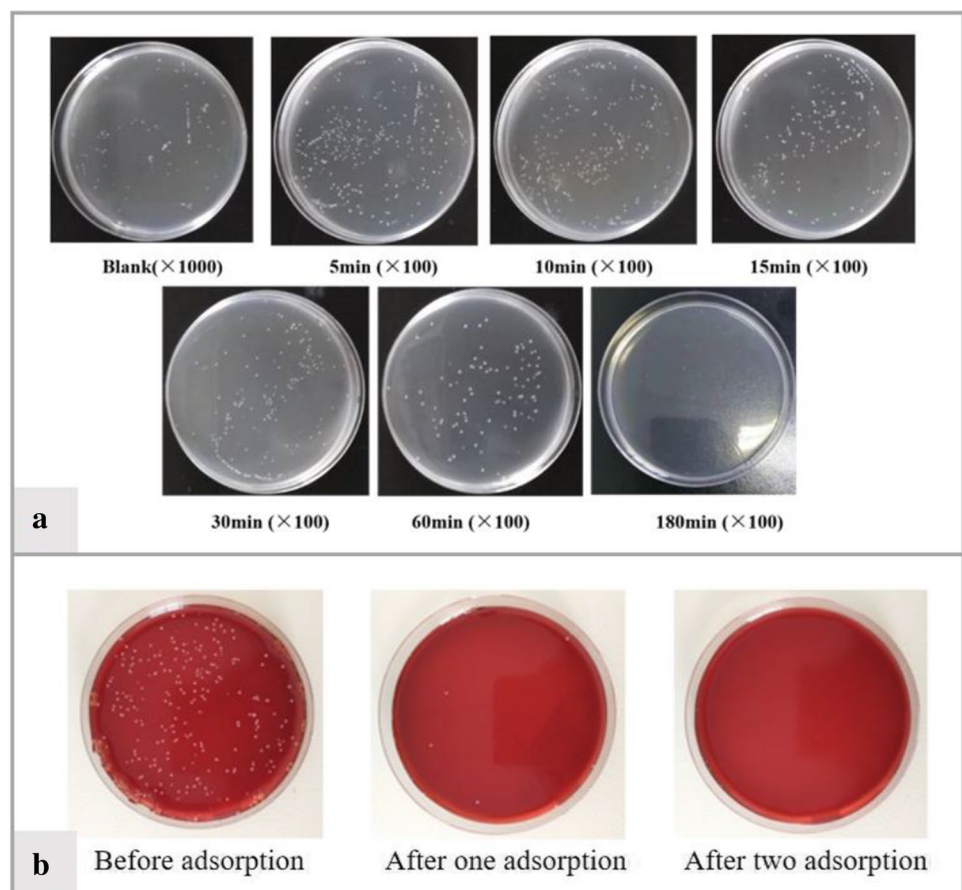
The adsorption sites of  $\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$  increased with increasing adsorbent dosage. Various dosages of

$\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$  were studied, namely 0.001 g, 0.0025 g, 0.005 g, 0.0075 g, and 0.01 g (Fig. 4(c)). The initial concentration of *E. coli* was 656,500 CFU/mL, and the adsorption time was 5 min. With 0.001 g of  $\text{Fe}_3\text{O}_4@\text{Si-OH@CS-Glu}$ , the adsorption efficiency reached 88.4%. When the dosage of adsorbent was changed from 0.0025 to 0.01 g, the adsorption efficiency was further increased from 96.82 to approximately 100%. During the process, the removal efficiency was increased rapidly with the increase of adsorbent dosage. The results indicated that 0.001 g adsorbent was insufficient. When the dosage of adsorbent was greater than 0.0025 g, the adsorbent was sufficient. The removal efficiency had shown a slow increase when the dosage of adsorbent was increased. Therefore, 0.0025 g adsorbent was selected for further experiment.

### Effect of repeated treatments

As reported in the literature, all active sites on the material become occupied when a large number of bacteria are present in the samples, and excessive bacterial fluid cannot be adsorbed (Rihayat et al. 2020). Therefore, an experiment was conducted with multiple doses of 0.0025 g of adsorbent. As shown in Fig. 4 (d), the adsorption efficiency was 94.6%

**Fig. 5** a Adsorption of *Escherichia coli* by adsorbent.  
b Adsorption of *Staphylococcus aureus* by adsorbent





at an adsorption time of 5 min when the concentration of *E. coli* was 451,500 CFU/mL. The adsorption efficiency was 99.36% after two adsorption cycles, which was higher than the adsorption efficiency of 0.005 g adsorbent for one time adsorption (Fig. 4 (c)). The adsorption efficiency was about 100% after four adsorption cycles. Therefore, the proposed materials can be used to efficiently remove bacteria through repeated adsorption.

### Adsorption of gram-positive bacterium

The performance of the proposed materials was also verified for gram-positive bacteria. *Staphylococcus aureus* is a typical gram-positive bacterium. It can cause various illnesses, from minor skin infections to life-threatening diseases (Tong et al. 2010). Moreover, *S. aureus* is widespread in the environment, including air and sewage. Therefore, *S. aureus* was used as a model bacterium to demonstrate this adsorption method. As shown in Fig. 5 (b), under the optimal conditions for *E. coli*, the proposed material also showed excellent adsorption and removal performance for *S. aureus*. With a 5-min adsorption time and 25 mg of adsorbent, *S. aureus* could be removed completely after two adsorption cycles, because the isoelectric point of most gram-positive bacteria was estimated to be 2–3, which was lower than that of gram-positive bacteria. But different from *E. coli*, the first adsorption mechanism played a dominant role on the removal of *S. aureus* by  $\text{Fe}_3\text{O}_4@\text{Si}-\text{OH}@CS-\text{Glu}$ . The proposed adsorption method showed a good adsorption performance and can be used for the complete removal of gram-positive bacteria.

### Conclusions

In conclusion, we developed a magnetic adsorbent ( $\text{Fe}_3\text{O}_4@\text{Si}-\text{OH}@CS-\text{Glu}$ ) by combining chitosan-silanol groups with glutaraldehyde as a cross-linking agent. Under the optimum condition, the removal efficiencies of  $\text{Fe}_3\text{O}_4@\text{Si}-\text{OH}@CS-\text{Glu}$  for  $\text{Cr}^{6+}$ ,  $\text{As}^{5+}$ ,  $\text{Hg}^{2+}$ , and  $\text{Se}^{6+}$  were as high as 90.5%, 73.5%, 91.6%, and 100.0% respectively. In addition, the adsorbent has shown excellent the adsorption capacity for heavy metals compared with reported other materials in the literature. When multiple heavy metal ions coexist, the magnetic adsorbent preferentially adsorbs  $\text{Cr}^{6+}$  and  $\text{As}^{5+}$ . Moreover, in the pH range of 3–9, *E. coli* (gram-negative) and *S. aureus* (gram-positive) can be removed after 2–4 adsorption cycles with 2.5 mg  $\text{Fe}_3\text{O}_4@\text{Si}-\text{OH}@CS-\text{Glu}$ . The adsorbent is easy to be synthesised with high adsorption performance. It is expected to be an effective adsorbent for the removal of heavy metals and bacteria from the contaminated water.

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**Author contribution** Huanying Zhou and Zhangrun Xu conceived the project. Tie Han and Zhixian Gao prepared all the materials for experiments and characterizations. Shuyue Ren and Shuang Li performed data analysis. Xueli Liu, Yonghui Wang, and Qibo Liu summarised all data and drafted the manuscript. All authors discussed the results and commented on the manuscript.

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### Declarations

**Ethics approval** Not applicable.

**Consent to participate** Yes.

**Consent for publication** Yes.

**Competing interests** The authors declare no competing interests.

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