RESEARCH ARTICLE



Modelization and implementation of free adsorption and electrosorption of Cr (VI) from wastewater using Al₂O₃ nanoparticles: assessment and comparison of the two processes

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Abstract

The objective of this study was to apply the technique of electrosorption in order to assess the capacity of heterogeneous adsorption under an electric field. This was to enhance the adsorption capacity of the nanoparticles, to shorten the adsorption time, and to reduce the cost of the purification of contaminated waters. A final objective of this study was to compare the free adsorption (FA) and the electrosorption (ES) to understand the interface adsorbent/adsorbate at different contact conditions. For these purposes, a potentially efficient, environment-friendly absorbent was synthesized for dechromation purposes. The experimental design method generated optimum conditions as $t_c = 123 \text{ min}$, $T = 318^{\circ}$ K, and $C_0 = 100 \text{ mg/L}$. Freundlich's well-fitted modeling proved that the adsorption of chromate (VI) on nano-Al₂O₃ occurred on a homogenous surface. In addition, the adsorption coefficient intensity *n* did not only confirm monolayer adsorption but also indicated a favorable adsorption process was also tested using 20mA/cm² as applied current density. Free-adsorption (FA) and electrosorption (ES) processes were compared. The maximum recorded yield was 99% for (EA) against 87% for (FA). EDS analysis recorded 11.3% of chromate adsorbate with free adsorption. The amount of Cr (VI) on nano-Al₂O₃ was 42.5%. Nevertheless, the Al₂O₃ nanoparticles lost their crystallinity and exploded after the ES process. Mechanisms of both (FA) and (ES) were proposed.

Keywords Adsorption \cdot Electrosorption \cdot Nano-Al₂O₃ \cdot Cr (VI) \cdot Isotherms

Introduction

One of the most dangerous industrial wastes is chromate (Cr) since it is highly toxic even at low concentrations and harmful to

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human health. It was identified as a serious cause of diseases such as cancer, kidney damage, and nervous system damage. In addition, Thabede et al. (2020) classified Cr as a harmful pollutant for the environment and living beings. For this reason, research has focused on ways and techniques for ridding the environment of this hazardous element. The main devised processes for this purpose were simple and spontaneous like precipitation, adsorption, and absorption or artificial-like electrocoagulation, photodegradation, and catalysis. Xing et al. (2021), Ighalo et al. (2020), and Soliman and Moustafa (2020) observed that spontaneous adsorption was the most commonly used process for industry al wastewater treatment. However, the choice of the right process depended on the required quality and the non-toxicity of the adsorbent. Hence, the treatment methods and approaches abounded for the elimination of the toxic Cr (VI). Thabede et al. (2020) tried the adsorption of Cr (VI). Yadav and Bhattacharyya (2019) attempted the electrochemical method. Mor et al. (2007) tried co-precipitation. Diao et al. (2017) reported on photocatalysis. Cai et al. (2009) adopted the coagulation process. Bharath et al. (2019) implemented peanut shell/Fe₃O₄

nanocomposite and Ti₃AlC₂/porous graphene asymmetric electrodes. More recently, these scholars applied the electrochemical performances of some innovative electrodes for the capacitive deionization Cr (VI) ions by fabricated activated carbon (Bharath et al. 2020). Mourtah et al. opted for the membrane procedure. Within this approach, Lin et al. (2020) used membranes from rice straws for the separation of the contaminants Chu et al. (2020) eliminated Cr (VI) by membranes from activated carbon. Chowdhury et al. (2018) designed membranes from nanocomposites for the removal of Cr (VI).

In particular, Tian et al. (2016) recommend Al_2O_3 as a very adequate material for making separation membranes. These scholars reported that its porous hollow microspheres, its chemical stability in the environment, its hardness, and its excellent performance in the adsorption of organic dyes designed it as the right choice for water treatment. In addition, Lin et al. (2020), Amalraj and Michael (2019), and Mohammed et al. (2020) observed that its resistance to corrosion was an extra advantage for its use in various fields such as in biomedical applications, photovoltaic applications, and water boiler fabrication. Nevertheless, despite these advantages, the use of Al₂O₃ in separation membranes showed a serious shortcoming because its adsorption rate proved to be time-consuming. Consequently, researchers such as Gaikwad and Balomajumder (2018) thought of implementing the electrosorption technique. They reported that this was a simple process that was much more economical than its predecessors. In addition, it showed a high removal yield. 3.227 mg/g of Cr (VI) and 2.775 mg/g of fluoride are uptaken using biomass electrode. Using a biomass electrode, these scholars succeeded in removing 3.227 mg/g of Cr (VI) and 2.775 mg/g of fluoride. More recently, Gaikwad et al. (2020) used a novel acid-treated (RHWBAC) electrode. They succeeded in removing 2.8316 mg/ g of Cr (VI). Nevertheless, to our knowledge, no research has yet attempted to show the capacity of heterogeneous adsorption under an electric field.

For this reason, this study purported to join this trend of research and contribute the novelty of applying the technique of electrosorption in order to assess the capacity of heterogeneous adsorption under an electric field. The ultimate objective would be to enhance the adsorption capacity of the nanoparticles, to shorten the adsorption time, and to reduce the cost of the purification of contaminated waters. A final objective of this study was to compare the free adsorption (FA) and the electrosorption (ES) to understand the interface adsorbent/ adsorbate at different contact conditions.

The ultra-violet spectrophotometer used in this paper was de-

scribed elsewhere (Karoui et al. 2020). A high-resolution

Methods and instruments

Apparatus

compact SEM third generation from HITACHI and model FlexSEM1000 II and energy-dispersive spectroscopy (EDS, Oxford instrument EDS Aztec, Wiesbaden, UK) were used to investigate the elemental analysis of samples (Sassi et al., 2020a, b, c). Therefore, the samples were filtered, dried at 323°K for 2 h to eliminate humidity, and conserved in a desiccator for 3 h before SEM analysis. The recovered Al₂O₃ nanoparticles were spread on a non-interactive glassy slide for better visualization. For empirical comparison, the raw nanoparticles and the samples were treated in the same conditions. They were stirred into water at the optimum conditions of acidity (pH), temperature (T), and contact time (tc). Then, they were filtered, washed, and dried. The preferred orientations of the obtained nanoparticles were determined by X-ray diffraction under shaving incidence (XRD-Ras) using a D8 advance Bruker (with Bragg-Bretano configuration) with Cu-K α radiation ($\lambda = 1.54060$ Å). The 2 θ range of 30 to 95° was recorded at a rate of 0.02° s⁻¹ as was reported by Sassi et al. (Sassi et al., 2020a, b,c).

Synthesis of Al₂O₃ nanoparticles

Following Baba et al. (2020), Balyan et al. (2020), Abbas-Ghaleb et al. (2019), and El-Nahas et al. (2019), many tests were conducted but only the following experiment was retained. All used chemicals were from Sigma-Aldrich with no less than, at least, or with 99% purity. Firstly, 0.156 moles of alumina chloride powder were dissolved in 170 mL of hydrochloride acid with a concentration of 1.5 M. After stirring for 2 min, the liquid was poured into a beaker containing 0.312 moles of acetone. The mixture was diluted with 3 l of distilled water. Then, the system was bombarded for 2 h by pure oxygen. After rapid adding of 300 ml of ammonia and stirring very hard at room temperature (about 293°K), the Al_2O_3 oxides precipitated. After decantation, alumina flakes appeared at the bottom and the supernatant was discarded

Secondly, drying/washing cycles were applied in order to eliminate ammoniac and acetone from the solid nanoparticles. After drying, the nanoparticles were soaked in the distilled water under agitation, then filtered and dried. The drying/ washing cycles were interrupted when the filtered water recorded a neutral pH (about 7). The nanoparticles of Al_2O_3 were calcinated at 1273°K for 2 h. The alumina was ground and sieved after drying to obtain similar spherical nanoparticles.

Fig. 1 shows the SEM, EDS, and XRD analyses of the obtained raw alumina nanoparticles.

A close observation of Fig. 1A would reveal that the nano- Al_2O_3 particles were homogeneous in shape and measured about 30 nm each. The EDS spectra in Fig. 1B would prove the purity of the nanoparticles. The XRD spectra in Fig. 1C would confirm the crystallinity of the obtained nanoparticles. In addition, this would confirm Lamouri et al.'s (2017)





Fig. 1 (A) SEM micrographs, (B) EDS spectra, and (C) XRD spectra of the obtained dried $\rm Al_2O_3$ nanoparticles

observation about the presence of the α phase commonly known as the corundum.

Adsorbate and reagents

The engineered wastewater was set up with distilled water and potassium dichromate (Cr (VI)). The contaminant element was K_2CrO_7 and acquired from Sigma-Aldrich. The detection of Cr (VI) was realized by a UV-visible spectrophotometer. Standards, UV-visible spectrum, and a calibration curve of the prepared adsorbate chromate (VI) were presented in supplementary data.

Determination of the pH_{pzc} parameter

The pH of point zero charge is an interesting value of pH which reflects the evolution of the surface charge of the nanoparticle in function of the pH of its environment. The nanoparticles (0.01g) were put into 100 mL of NaCl solution (0.01 M) at different pH_{initial} (2–12), stirred at 250 rpm, and stored at room temperature. After 24h, the pH_{final} of the solution was measured.

Electrochemical study

The experiment was conducted into a classic electrochemical reactor (shown in supplementary data). It was connected to an Autolab Generator from Metrohm potentiostat-galvanostat, reference AUTOLABPGSTAT302N. The system was piloted by NOVA 2.1.4 software 2019 edition. It was used for cyclic voltammetry analysis and chronopotentiometry methods. The electrochemical reactor was a three-electrode cell. An Ag/AgCl electrode (Argenthal, 3 M KCl, 0.207V vs. SHE at 298°K) was used as the reference electrode (RE). Two thin rods of platinum with an exposed area of 1 cm² surface were employed as the counter (CE) and the work (WE) electrodes. The space between the electrodes was a 1-cm constant distance. The electrolyte temperature was controlled with a thermostat. All tests were repeated 3 times to have reproducibility.

Results and discussion

The pH_{pzc} parameter

Figure 2 exhibits the pH_{final} curve in function of pH_{initial}.

The pH_{pzc} is the pH of zero superficial charge value when pH_{initial} is equal to pH_{final}. Figure 2 shows the evolution of pH_{final} function of pH_{initial} of the nano-Al₂O₃. The pH_{pzc} of Al₂O₃ nanoparticles was 8.18. When pH was less than pH_{pzc}, the adsorbent surface was positively charged, and the adsorption of anions was favored as was shown by Karoui et al. (Karoui et al. 2020). However, if pH was greater than pH_{pzc},

Fig. 2 Evolution of pH_{final} function of $pH_{initial}$ of the nano-Al₂O₃



the adsorbent surface was negatively charged, and adsorption of cations was favored. The contaminant in this study was the Cr hexavalent but under its anionic oxide form $\text{Cr}_2\text{O}_7^{2^-}$. Therefore, the most preferable adsorption of alumina would be in the acid pH area and especially at pH = 3.5.

Central composite design optimization

The simulation model and error analysis are presented in a supplementary data file. Firstly, the adsorption of the chromate on alumina nanoparticles was analyzed with STATISTICA 12.8.0 software and optimized using the CCD model and response surface methodology (RSM). The purpose of the study was to obtain the optimum conditions of some studied factors. The RSM based on the CCD would allow to minimize the number of experiments as was reported by Diao et al. (2017). The effect of all studied factors and the interaction between them on the response (Y%: adsorption yield) were calculated using CCD as was recommended by Diao et al. (2017) and Pils and Laird (2007). The adsorption yield was calculated using Eq. 1:

$$\%Y = \frac{C_0 - C_f}{C_0} \times 100 \tag{1}$$

where C_0 and C_f are the initial concentration and the residual concentrations after adsorption, respectively, of the chromate into the media. This percentage of removal of Cr (VI) from synthesized wastewater seemed to depend on 4 principal factors namely contact time (t_c /min), temperature (T/°K), and concentration of the pollutant (*C*/mg/L). Table 1 presents the experimental domain and codes for each factor.

Several scholars agreed that the chosen interval values for each factor had a great impact on the adsorption yield of Cr on nano-Al₂O₃ (Li et al. 2017; Wan et al. 2019; Zhang et al. 2019, 2020; Luo et al. 2020; Qiu et al. 2020).

The experimental design generated by the software and the percentage of elimination yield are presented in Table 2.

The experimental design in Table 2 shows that the experimental domain of each factor was successful. Indeed, the adsorption seemed to have happened and recorded a yield percentage ranging from 8 to 81%. It should be noted that for experiment 8, conducted with 150 mg/L of pollutant concentration at a temperature of 343°K and a t_c of up to 180 min, there was a quasi-absence of adsorption of only 00.3%.

The mathematical prediction model generated by the software yielded two main results, namely, the equation predicting any future experience in this field (Eq. 2) and the correlation between predicted and experimental yield values (Fig. 3).

 Table 1
 Experimental domain and codes for each factor

Factor	Code	Low value	Center	High value
$t_{\rm c}$ (min)	X ₁	1	720.5	1440
$T(^{\circ}K)$	X_2	293	318	343
C (mg/L)	X ₃	50	100	150

Table 2 Experimental design and responses

No. exp.	$t_{\rm c}$ (min)	<i>T</i> (°K)	<i>C</i> (mg/L)	Yield (%)
1	10	293	50	26.3
2	10	293	150	44.2
3	10	343	50	78.2
4	10	343	150	45.6
5	180	293	50	71.3
6	180	293	150	23.6
7	180	343	50	12.2
8	180	343	150	00.3
9	1	318	100	08.7
10	237.9	318	100	58.4
11	95	275.6	100	79,3
12	95	360.4	100	81.4
13	95	318	15.9	55.6
14	95	318	184,1	12.3
15	95	318	100	12.8
16	95	318	100	12.6

$$Y_{1} = (8.976) + (-0.929 \times X_{1}) + (-2.879 \times X_{2}) + (-21.425 \times X_{3}) + (-33.788 \times X_{1}X_{2}) + (-11.327 \times X_{1}X_{3}) + (-3.819 \times X_{2}X_{3}) + (0,687 \times X_{1}X_{2}X_{3}) + 0,18$$
(2)

The effect weight of each factor was interpreted by the coefficient value and sign. Indeed, the third factor X_3 (concentration of the pollutant) had the highest effect on the adsorption yield but this effect was inversely proportional since

Fig. 3 Observed versus predicted values of dependent variable (%*Y*) for chromates removal with Al₂O₃ nanoparticles

the coefficient was negative. Since the experimental points were close to the theoretical line (Fig. 3), the recording of 0.18% as residual value of predicted adsorption percentage (Eq. 2) and the non-linear regression coefficient was $R^2 = 0.9402$, then the simulated model would be acceptable.

Figure 4 shows the profiles for the desirability function (DF) option and the predicted values to determine the optimum conditions for the adsorption process. The scale from 0 (undesirable) to 1 (highly desirable) would provide the global function that had to be maximized based on an efficient choice and optimization of the independent variables. The desirability of 0.5 would correspond to the mean adsorption percentage as was revealed by Karoui et al. (2020). The optimum conditions generated by the software are presented in Fig. 4. They were $t_c = 123 \text{ min}$, $T = 318^{\circ}\text{K}$, and Cr concentration = 100 mg/ L. These optimum conditions were adopted for all the subsequent tests. The DF predicted an adsorption yield range from 0.33 to around 87%. This removal percentage of chromate using Al₂O₃ nanoparticles was clearly higher than that reported in previous works using spontaneous adsorption on activated alumina. Indeed, Lee et al. (2014) reached only the adsorption of 26% of Fluor. Finally, Cai et al. (2009) eliminated only 18% of aniline vapor using the same method.

Nonetheless, this predicting modeling was not without limitations. Indeed, it showed that the contact time had an important effect on adsorption yield. Its satisfactory adsorption operation was limited to 98 min. Beyond this contact time, it showed a steady decrease of the adsorption rate called the desorption process.

In parallel, the concentration of the pollutant would show a sharp increase to reach 100 mg/L. This would be equal to 10 times the adsorbent mass. Hence, it could be inferred that the saturation range of the nano- Al_2O_3 solid would be reached after 98 min of operation.



Moreover, as can be seen in Fig. 4, the adsorption yield decreases with the increase of temperature up to 318°K. This behavior seemed to be in contradiction with the commonly shared idea that the spontaneous reaction is always exothermic and increases with the increase of temperature and the wide agreement of scholars (Mor et al. 2007; Ayawei et al. 2015b; Crini et al. 2018; Sassi et al. 2020b) on the definition of the adsorption process as a spontaneous reaction. However, this observation will be discussed in more details in the "Thermodynamic studies" section below dealing with the thermodynamic study.

Free adsorption process

Kinetic studies

The study began with the equilibrium establishment of chromate (VI) adsorption onto alumina nanoparticles which was under the optimum conditions generated by the STATISTICA software.

The adsorption reaction was computed using the following equation at a chosen pH of 3.5:

$$(Cr_2O_7)^{2-}_{solution} + (Al_2O_3)^{n+}_{surfacique} = \left[\left(Cr_2O_7 \right)_n^{-} (Al_2O_3) \right]_{surfacique}$$
(3)

In line with Ben-Ali et al. (2017), the adsorption quantity at the equilibrium was calculated according to the following equation

$$Q_e = \frac{(C_0 - C_e) \times V}{M} \tag{4}$$

where C_0 and C_e are respectively the initial and the equilibrium concentration of Cr (VI) in solution (mg/L), Q_e is the equilibrium Cr (VI) ion concentration, M is the mass of the nanoparticles (0.01g), and V is the solution volume. Moreover, temperature and pH media were fixed at 318°K and 3.5, respectively.

Figure 5 shows the evolution of the adsorption yield of Cr (VI) on nano-Al₂O₃ function of contact time t_c .

Figure 5 shows that the adsorption yield rose sharply for 60 min. Then, it started to curve slowly to reach its maximum yield of 87% after a contact time of 125 min. After that, it stabilized along a plateau during 250 min.

The adsorption rate was calculated graphically as the slope between points A and B

$$V_{\text{rate}} = \frac{Y_{(B)} - Y_{(A)}}{tc_{(B)} - tc_{(A)}} = \frac{90.86 - 52.48}{125.52 - 32.70} = 0.413\%/\text{min}$$
(5)

 This average adsorption rate was relatively higher than adsorption rates. The removal of thallium, Born, hexavalent chromium, chromate, and dies was reported by Zhang et al. (2008), Seki et al. (2006), Pakade et al.



Fig. 4 Graphic presentation of the optimum conditions of the chromate adsorption on nano- Al_2O_3



Fig. 5 Adsorption yield of Cr (VI) on nano-Al₂O₃ function of contact time (pH 3.5 and $T = 318^{\circ}$ K)

(2019), Guzel et al. (2016), and Marzouk Trifi et al. 2019, respectively. Yet, this rate was much higher than when the adsorbent was extracted from biocompounds (17, 34) where the adsorption rate was only 0.3-0.8 %/min. However, despite the clear improvement of this rate, it was still lower than that achieved by activated alumina reported by Marzouk Trifi et al. (2019).

Pseudo-first order (PFO), pseudo-second order (PSO), intraparticle diffusion (IPD), and Elovich models were employed to study the adsorption kinetic of chrome (VI) on Al2O3 nanoparticles. All information about those kinetics models and their curves are detailed in a supplementary data file.

Table 3 summarizes all the results obtained.

As can be seen in Table 3, the process of chrome adsorption on nanoparticles Al_2O_3 would not be a chemisorption because R^2 was equal to 0.85218 for the Elovich model. In addition, the regression coefficient of the PFO kinetic was high (R^2 =0.9928). Therefore, it can be concluded that this process followed the PFO model which would imply that the reaction rate depended only on the chromate concentration. This finding was in total agreement with Saxena et al. (2009), Morozova et al. (2020), and Nie et al. (2020). Moreover, it seems that this finding was

Table 3Pseudo-First-Order (PFO), Pseudo-Second-Order (PSO, Intra-
Particle Diffusion (IPD) and Elovich constants and model correlation
coefficients

Pseudo-first order (PFO)			Pseudo-second order (PSO)		
k_1	$Q_{\rm e}$	R^2	k_2	Q_{e}	R^2
-0.0251	38.7444	0.9928	0.0005	7.1855	0.7442
Intra-partic	le diffusion (IPD)	Elovich		
<i>k</i> ₃		R^2	α	В	R^2
0.18898		0.8762	0.0685	0.9201	0.85218

related to the nature of the adsorbent/absorbate. Indeed, like this study, all the cited works treated mineral adsorbent/adsorbate. Hence, in line with all these scholars, it can be concluded that the adsorption was a physisorption with the formation of one layer. The study of the isotherms, below, would either confirm or reject this proposition.

Isotherm studies

The isotherm study was conducted to understand the adsorption mechanism of Cr (VI) on alumina nanoparticles and their surface affinity under the optimum conditions, i.e., T = 318°K, pH = 3.5, and $t_c = 123$ min.

Figure 6 shows the graphic presentation of the adsorption quantity of Cr (VI) on Al_2O_3 nanoparticles in function of chromate concentration at equilibrium C_e . The adsorption isotherm was determined using Eq. 4. As can be seen in Fig. 6, the standard adsorption isotherm reached a maximum adsorption of Cr (VI) equal to 221 mg/g for a C_e equal to or higher than 216 mg/L.

This result would imply that the nanoparticles of raw alumina were saturated faster than activated alumina which had a $Q_{\rm e\ (max)}$ equal to 350 mg/g. This finding corroborated with results reported by Yadav and Bhattacharyya (2019), Cai et al. (2009), and Marzouk-Trifi et al. (2019). The shape of the graph in Fig. 6 would match that of a typical adsorption isotherm into micropores as was described by Králik (2014).

In order to understand the adsorption mechanism, some isotherms were chosen to assess their corroboration with the experimental data reported by Ayawei et al. (2015a, 2015b, 2017): Langmuir, Freundlich, Temkin, and Dubinin-Radushkevich. Firstly, the Langmuir isotherm was primarily designed to quantify and contrast the adsorptive capacity of the adsorbents. The goal of this model was to balance the



Fig. 6 Adsorption isotherm of Cr (VI) on nano-Al₂O₃ at $t_c = 123$ min, pH 3.5, and $T = 318^{\circ}$ K

relative rates of the adsorption/desorption process known as dynamic equilibrium as was shown by Ayawei et al. (2015a, 2015b, 2017).

In line with Králik (2014) and Crini et al. (2018), the linear form of the Langmuir equation can be written as follows:

$$\frac{C_{\rm e}}{Q_{\rm e}} = \frac{1}{Q_{\rm m}k_{\rm L}} + \frac{C_{\rm e}}{Q_{\rm m}} \tag{6}$$

where,

 $C_{\rm e}$ is the equilibrium Cr (VI) concentration (mg/L); $Q_{\rm c}$ andare the equilibrium and the theoretical maximum $Q_{\rm m}$ adsorption capacities, respectively (mg/g); $k_{\rm L}$ is the Langmuir constant (L/mg).

Figure 7A illustrates the plot of C_e/Q_e in function of C_e . Table 4 summarizes the Langmuir parameters. Figure 7A clearly shows that the experimental data fitted the regression coefficient of about $R^2 = 0.9700$. This behavior would suggest a monolayer adsorption of chromate (VI) on Al₂O₃

 Table 4
 Langmuir, Freundlich, Temkin, and Dubinin-Radushkevich constants and model correlation coefficients

Langmuir			Freundlic	h	
k _L	$Q_{\rm m}$	R^2	$k_{\rm F}$	Ν	R^2
0.0171	90.9091	0.9700	13.2199	1.3437	0.8055
Temkin			Dubinin-F	Radushkevic	h
k_{T}	Α	R^2	$Q_{\rm s}$	В	R^2
0.180	73.3339	0.9373	3.5434	0.0011	0.9733

nanoparticles known as one dimension (1D) adsorption process as named by Sadeghi et al. (2020) and Hou et al. (2020). Even the scattered points around the median line, especially at $C_{\rm e} \leq 50$ mg/L and at $C_{\rm e} \geq 100$ mg/L did not diverge from the median line in a significant way.

As is clearly seen in Table 4, the Langmuir parameters had a maximum monolayer Q_m equal to 90.91 mg/g at the optimum temperature. The Langmuir isotherm also defined a dimensionless separation parameter R_L in function of the following Eq. 7:



Fig. 7 Linear isotherms plots. (A) Langmuir, (B) Freundlich, (C) Temkin, and (D) Dubinin-Radushkevich isotherms of Cr(VI) on Al₂O₃nanoparticles ($T = 318^{\circ}$ K, $t_c=123$ min, pH = 3.5)

$$R_{\rm L} = \frac{1}{1 + k_{\rm L} \times C_0} \tag{7}$$

where,

 C_0 is the initial concentration of the model (mg/L);

 $k_{\rm L}$ is the Langmuir constant (L/mg).

The parameter R_L was differently interpreted by Králik (2014) and Ayawei et al. (2015a, 2015b, 2017). However, the main conclusions were as follows:

 $R_{\rm L} > 1$ The adsorption is unfavorable.

 $R_{\rm L} = 1$ The adsorption is linear.

 $R_{\rm L}$ <1 The adsorption is favorable.

 $R_{\rm L}=0$ The adsorption is irreversible.

In the studied process, R_L ranged $\in [0.66; 0.19]$ when the C_0 ranged $\in [30; 250]$.

This result suggests that the adsorption of Cr (VI) on alumina nanoparticles was a favorable process and it happened as a monolayer adsorption without interaction between the chromate ions. To evaluate the multilayer adsorption, other models were tested.

Secondly, the Freundlich isotherm was also studied. This isotherm was applicable to adsorption processes on heterogenous surfaces as we reported by Ayawei et al. (2015a, 2015b, 2017).

Therefore, the model could offer a good description of the surface heterogeneity, the distribution of active sites, and even their surface energies as was recommended by Ayawei et al. (2015a, 2015b, 2017). For the Freundlich isotherm, the Ln-Ln version was used in the following Eq. 8:

$$Ln Q_e = Ln k_F + \frac{1}{n} Ln C_e \tag{8}$$

where,

- $k_{\rm F}$ is the Freundlich constant (L/mg).
- 1/ this parameter has many interpretations; adsorption
- *n* intensity (44), coefficient of energy's distribution (48), and heterogeneity of the adsorbate sites (45). Generally, when the parameter *n* is positive, it indicates the number of the multilayer's adsorption onto the adsorbent (Ho 2000; Romero-González et al. 2005; Srihari and Das 2008; Saxena et al. 2009).

Figure 7B illustrates the plot of Ln (Q_e) in function of Ln (C_e). The Freundlich modelization differed from the Langmuir fitting since it was non-linear and showed points scattered around the median line. Table 4 summarizes the Freundlich parameters

The low regression coefficient R^2 was 0.8055, which would imply that the experimental data did not fit the model. This result would imply that the adsorption of chromate (VI) on nano-Al₂O₃ did not occur on a heterogeneous surface. This observation would be a soundproof of the purity and homogeneity of the synthesized alumina nanoparticles. In addition, as was theorized by Freundlich (Freundlich 1928), since the adsorption coefficient intensity n was < 2, it confirmed a monolayer adsorption. In addition, since it was also >1, it indicated a favorable adsorption process. This finding corroborates with that reported about the Langmuir isotherm.

Because adsorption of Cr (VI) on nano- Al_2O_3 was found to fit the Langmuir model but did not fit the Freundlich one, models combining Langmuir and Freundlich such as Langmuir-Freundlich, Redlich-Peterson, Sips, Toth, and Koble-Carrigan isotherms were excluded in this study.

Thirdly, the Temkin isotherm model which considered the effects of indirect adsorbate/adsorbate interactions during the adsorption process was applied. However, as was indicated by Shahbeig et al. (2013) and Araújo et al. (2018), it was valid only for an intermediate range of ions concentrations; i.e., ignoring very low and very high concentration values. The linear form of the Temkin isotherm model is shown in Eq. 9 as reported by Ayawei et al. (2015a, 2015b, 2017):

$$Q_{\rm e} = A \, Ln \, k_T + A \, Ln \, C_e \tag{9}$$

where,

 $\begin{array}{ll} A=(RT)/ & \text{R is the gas constant (8.314 J mol^{-1} K^{-1}), T is the} \\ b & \text{absolute temperature at 318°K, and } b is the Temkin constant related to the heat of adsorption (J/mol).} \\ k_{\text{T}} & \text{is the Temkin binding constant (L/g).} \end{array}$

Figure 7C illustrates the plot of Q_e in function of Ln (C_e). Despite the spread of recorded experimental points, the regression coefficient was 0.9372. Consequently, the adsorption process fitted the Temkin model than the Freundlich one. Table 4 summarizes the Temkin model parameters.

The graphically calculated parameters of this model, namely $k_{\rm T}$ =0.180 (L/g) and A = (RT/b) = 73.334 would imply that the Temkin constant b was equal to 36.0522 J/mol. Obviously, this value was < 8000 J/mol, which would imply that the mechanism involved was a physical adsorption. Araújo et al. (2018) explained the weak adsorbate/adsorbent adhesion by Van Der Waals's interactions because it was associated with relatively low adsorption energies. In addition, these scholars related the Temkin constant b to the sorption heat in relationship $b = f(\Delta H)$. Therefore, if b had a positive value, the adsorption reaction would be endothermic. However, if b had a negative value, the sorption would be exothermic (Araújo et al. 2018). In this work, the b coefficient was positively charged; consequently, the adsorption reaction would be endothermic. Hence, ΔH would be positive. This result will be discussed in more detail in the "Thermodynamic studies" section below dealing with the thermodynamic study.

Finally, the Dubinin-Radushkevich isothermal adsorption parameters along with their determination coefficient R^2 are presented in Table.4. This model was applied in order to investigate the mechanism nature of the adsorption process involved in the heterogenous potential surface. The linear formula was expressed by Kozlowski and Pallardy 2002 and Roundhill and Koch (2002) in the following Eq. 10.

$$Ln Q_{\rm e} = Ln Q_{\rm s} - B \varepsilon 2 \tag{10}$$

where,

- $Q_{\rm s}$ is the theoretical saturation monolayer capacity of the nano-Al₂O₃ (mol/g);
- *B* is medium free energy (mol² K J²); is Polanyi potential expressed as $\varepsilon = RT Ln \left(1 + \frac{1}{C_e}\right)$ when *R* is the gas constant (8.314 J mol⁻¹ K⁻¹), and T is the absolute temperature (°K).

Figure 7D illustrates the plot of Ln Q_e in function of ². The recorded regression coefficient was R^2 =0.9733. This result would imply that the Dubinin-Radushkevich model could fit well our experimental data. A parameter *E* proposed by Kozlowski and Pallardy (2002) could help to distinguish the adsorption type. The formula proposed by Kozlowski and Pallardy (2002) is presented in the following Eq. 11:

$$E = \frac{1}{\sqrt{2B}} \tag{11}$$

where if:

$\checkmark E \in [1-7] \text{ kJ}$	is a physisorption as was determined by
mol^{-1}	Kozlowski and Pallardy (2002);
✓ <i>E</i> € [8-15]	kJ mol ⁻¹ , is ion exchange as was determined
	by Yüksel and Orhan (2019);
$\checkmark E > 16$	kJ mol ^{-1} , is a chemosorption as was
	determined by Yüksel and Orhan (2019):

In this study, the *E* value was 2.112 kJ mol⁻¹ confirming a physical adsorption or physisorption as proposed in the "Kinetic studies" section above dealing with the kinetic study (Elovich model). This result supports previous findings by Mor et al. (2007, 2018) despite the weak correlation of R^2 =0.8937. To confirm this result, thermodynamic parameters had to be studied.

Thermodynamic studies

There are many methods to find numeric values of the thermodynamic parameters as free energy of Gibbs (ΔG°), enthalpy (ΔH°) et entropy (ΔS°).

In this study, the equation proposed by Romero-Gonzalez et al. (2005) and Belaid and Kacha (2011) was used



Fig. 8 Determination of the thermodynamic parameters of Cr (VI) adsorption on Al₂O₃ nanoparticles with $t_c = 123$ min and pH = 3.5

$$K_{\rm e} = \frac{Q_{\rm e}}{C_{\rm e}} \tag{12}$$

$$\Delta G^0 = -RT \, Ln \, K_{\rm e} \tag{13}$$

$$Ln K_{\rm e} = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{R} \times \frac{1}{T}$$
(14)

where K_e is the equilibrium constant, Q_e is the amount of solute (mol) adsorbed on the adsorbent cubic decimeter of the solution at equilibrium, C_e is the equilibrium concentration (mol/L) of the solute in solution, T is the temperature in °K, and R is the gas constant.

Figure 8 shows ΔH° and ΔS° values obtained from the slope and intercept of Van'Hoff plots of Ln $K_{\rm e}$ in function of 1/T. Table 5 shows the calculated values of the thermodynamic parameters.

The negative values of the free enthalpy ΔG° obtained at different temperatures would confirm the thermodynamic spontaneity of the Cr (VI) adsorption reaction on Al₂O₃ nanoparticles.

Moreover, the enthalpy value ΔH° was approximately 23 kJ/mol, i.e., much lesser than 80 kJ/mol.

 $\label{eq:table_$

<i>T</i> (°K)	ΔG° (kJ/mol)	ΔH° (kJ/mol)	$\Delta S^{\circ} (J/mol \ ^{\circ}K)$
303.15 313.15	-15.34104 -16.47497	22.9064	126.0705
323.15	-17.89132		
333.15	-19.16072		
343.15	-20.29808		

This result would confirm the existence of a physisorption process since physical adsorption implies an interaction between adsorbent/adsorbate. In addition, all ΔG° values were negative while both ΔH° and ΔS° values were positive. Srihari and Das (2008) and Araújo et al. (2018) theorized that for an entropy to occur, the increase must overcome the handicap of an endothermic process. Therefore, $T\Delta S$ must be greater than ΔH . Since the effect of the temperature is to boost the effect of a positive ΔS , then the process will be spontaneous at temperatures above the quotient $T=\Delta H/\Delta S$. In general, this quotient was found to be $T>181^{\circ}$ K. In this study, T was equal to 318°K. Consequently, it can be concluded that the adsorption process occurring would be an endothermic and spontaneous physisorption. This would perfectly corroborate with the kinetic isotherm interpretations.

So far, this study proved that the adsorption was not only possible, but it occurred spontaneously. Nevertheless, this process could yield only a maximum of 87% which could be preferably improved to become more satisfactory. Besides, the Al₂O₃ particles could reach their maximum yield only after 98 min of contact time. Therefore, this study attempted to test an applied current density to the reactor to enhance the yield and decrease the contact time before reaching the maximum yield.

Electrosorption

All electrochemical tests were conducted at the optimum conditions generated by the software STATISTICA ($t_c = 123$ min, $T = 318^{\circ}$ K, and $C_0 = 100$ mg/L). On the other hand, in order to determine the exact applied current value required to achieve a total electrosorption of the Cr (VI) ions on Al₂O₃ nanoparticles, a cyclic voltammetry of the bath containing only chromate ions was adopted.

The voltammetry test was two cyclic scans from open circuit potential E_0 to a cathodic potential E_1 (-1.5 V/AgCl) after that returning to an anodic potential E_2 (+1.5 V/AgCl) using a scanning rate of 0.025 V/min. Figure 9 shows the obtained cyclic voltammetry of the reactor content.

The cyclic voltammetry shows that chromate ions needed a cathodic current of about -20 mA/cm^2 to be reduced onto a solid surface. Therefore, the electrosorption bath was conducted using the chronopotentiometry method in the same sample used for the free adsorption process with $t_c = 123 \text{ min}$, $T=318^{\circ}$ K, pH=3.5, and an amount of alumina nanoparticles at 100 mg/L. In addition, the applied current density was -20mA/cm^2 at optimum conditions. The pH of the solution was controlled by a titrimeter-fisher probe and remains constant during the electrosorption process.

Figure 10 shows the obtained chronopotentiometry plots.

Figure 10 shows that the potential of the electrolyte increased from -8 to -5 V/AgCl for the first 5 min. This behavior would indicate both the decrease of the ionic force of the



Fig. 9 Cyclic voltammetry of the reactor during electrosorption of Cr (VI) on Al₂O₃ nanoparticles at pH = 3.5 and $T = 318^{\circ}$ K

bath and the electric conductivity of the electrolyte. In addition, the potential of the system stabilized at -3.5 V which would imply the dynamic equilibrium of the electrosorption process. The presence of small potential fluctuations beyond 20 min might be an indication of local perturbations of zêta surface potential of the material. The presence of small



Fig. 10 Chronopotentiometry plot recorded for free-chromates bath and during electrosorption of Cr (VI) on Al₂O₃ nanoparticles at pH = 3.5 and $T = 318^{\circ}$ K and solution pictures before and after electrosorption

potential fluctuations beyond 20 min might be an indication of local perturbations of zêta surface potential of the material. Moreover, UV analysis shows that the adsorption yield recorded was 98% and was reflected by the discoloration of the chromate solution.

More importantly, the full discoloration occurred after only 20 to 25 min after the beginning of the electrosorption process. This time was much shorter than the 123 min needed in the free adsorption process for the Al_2O_3 nanoparticles to reach their maximum yield.

However, for a better comparison of the two processes, it would be very useful to conduct a study of the morphology of the Al_2O_3 in the two processes.

Comparison between free and electro-adsorption process

SEM and EDS studies

Figure 11 exhibits SEM spectra of Al_2O_3 nanoparticles in their raw form after undergoing a washing/drying cycle, after free adsorption of Cr (VI) and after electro-adsorption of the same contaminant. All samples were obtained with the optimum conditions.

Fig. 11(A) shows the raw nanoparticles after undergoing the washing/drying cycle at pH 3.5 and T=318°K. These Al2O3 particles seem to have more than doubled their original size of 30 nm to reach 70 nm. Lamouri et al. (2017) and Marzouk Trifi et al. (2019) reported a similar observation and explained this phenomenon by the fact that there was a high readiness of the α -alumina phase to adsorb water anions (OH⁻) at acidic pH.

The SEM micrographs of the nanomaterial after the free adsorption process of Cr (VI) are shown in Fig. 11B. The roughness of the nanoparticle surface was clear and some light points were easy to locate at the surface. The roughness and the light points could be identified as the adsorbed chromate anions. If the explanation was limited to the physisorption, as was strongly argued in the isothermal and thermodynamical studies, the functional nanoparticles would be swelled due to the massive adsorption of chromate anions onto their surface. Moreover, as was rightly explained by Nordfors et al. (1992), when the adsorbate is tied to the surface by dispersion forces only, i.e., when short-range bonding effects are small, all multilayer adsorptions are weak and thus neglected. Therefore, it would be very coherent to conclude that the experimental data would not fit the Freundlich model studied in the "Isotherm studies" section, which predicted the existence of a multilayer adsorption.

Fig. 11C displays an SEM graph of Al_2O_3 nanoparticles after electrosorption of Cr (VI).

The nanoparticles seem to have exploded in a helix form. The magnification of one specific sample shows a mass of







Fig. 11 SEM micrographs of (A) raw Al₂O₃ nanoparticles, (B) Al₂O₃ nanoparticles after free adsorption of Cr (VI), and (C) A₁₂O₃ nanoparticles after electrosorption of Cr (VI). All samples were obtained at pH = 3.5 and $T = 318^{\circ}K$

nanoparticles bonded to each other. Arukula et al. (2019) reported a similar phenomenon and called it "coagulation under electric field or electrocoagulation." This can be considered a completely different adsorption process.

Fig. 12 shows the energy-dispersive x-ray spectra and map of Cr (VI) and nano-Al₂O₃.

The elemental composition investigated by the EDS technique presented a regular dispersion of the chrome anions on Al_2O_3 nanoparticles. This observation corroborates with the finding on the homogeneity of the nanoparticles surface reported in the "Isotherm studies" section above treating the isotherm analysis. In addition, Fig 12A which exhibits



Fig. 12. Energy-dispersive x-ray spectra and map of Cr (VI) and nano-Al₂O₃ after (A) free adsorption and (B) electrosorption. All samples were obtained at pH = 3.5 and $T = 318^{\circ}K$

 Al_2O_3 nanoparticles after free adsorption of Cr (VI) shows that Cr (VI) was omnipresent on nanoparticle surfaces. Nevertheless, the amount of Cr (VI) in EDS spectra was only about 11% which would present less than one-third of the Al content. This discrepancy between the spread of Al and its real rate was reported by Karoui et al. (2020) and Marzouk Trifi et al. (2019) who agreed that it could be explained by the fact that the adsorption capacity of alumina stabilized at 100 min, but the adsorption process continued slowly.

Finally, Fig 12B which exhibits Al_2O_3 nanoparticles after electrosorption process adsorption of Cr (VI) shows the presence of chromium onto exploded nanoparticles in the form of irregular islands on the on-material edge. Hence, it can be inferred that the chromium loaded onto Al_2O_3 nanoparticles contributed to the irregularity of their surface. This would plausibly explain their unusual helix structure. Finally, this would imply that the crystallinity of the alumina could be controlled.

UV-Vis and XRD analysis

Figure 13 presents the UV spectra of Cr (VI) and XRD spectra of the nanoparticles before and after both free adsorption and electrosorption processes. A pure chrome solution and raw nano-Al₂O₃ particles were used for comparison purposes.

Figure 13 shows the UV-Vis spectra and the XRD spectra of nano-Al₂O₃ before and after free adsorption and after electrosorption. In Fig. 13A, the UV-Vis spectra exhibited a clear decrease of chromate ion peak for both free and electro-adsorption reflecting a drop of the absorbance. Moreover, after electrosorption, the sample absorption was less than 0.1 u.a which would explain the recorded highest yield of 99%. In parallel, the existence of a unique absorption peak in these UV spectra for all the samples would strongly prove the absence of decomposition reactions.

Fig. 13B exhibits the XRD spectra of nano-Al₂O₃ before adsorption, after free adsorption, and after electrosorption. It can be easily observed that in the latter process, the peaks decreased noticeably signaling that the nano-Al₂O₃ lost some of their crystallinity after the application of a current density. Additionally, the broad peak of about 43° would be very likely a signal of the material explosion. This last observation induced a divergence of opinions among researchers about the sustainability of the alpha phase of nanoparticles and especially alumina oxide. Indeed, whereas researchers like Díaz-Sánchez et al. (2019), Crini et al. (2018, 2019), and Wakabayashi et al. (2020) argued that the alpha phase needed specific thermodynamical conditions to decompose or rearrange; other scholars such a Kumari et al. (2020) contended that the alpha phase is naturally instable. This work argues that a logical explanation of these explosions would be that the nanoparticles were electrically forced to adsorb massive chromate anions which destabilized its crystalline structure by increasing the atomic disorder and therefore its crystal entropy.



Fig. 13 (A) UV-Vis spectra of Cr (VI) solutions and (B) XRD spectra of nano-Al₂O₃ before adsorption after free adsorption and after electrosorption. All samples were obtained at pH = 3.5 and $T = 318^{\circ}$ K

Kumari et al. (2019, 2020), Kumar et al. (2011), and Guan et al. (2009) agreed that all these observations would serve to prove the helix structure of the nanoparticles. Moreover, the shift of the XRD peaks would indicate the change in the preferred plan and thus confirm the incorporation of adsorbate not only into the adsorbent but also over and around it. The absence of chromate peaks would be due to the alumina broad peaks which would hide them.

Free and electro-adsorption mechanisms

Figure 14 presents a graphic presentation of the mechanism occurring during the adsorption process.

As can be seen in Fig. 14A, the free-adsorption process would occur spontaneously, one-layer adsorption and as a physisorption. Indeed, the nanoparticles Al_2O_3 positively charged in acidic media of pH = 3.5. Accordingly, the electrostatic attraction might be the reason for the chromate



Fig. 14 Graphic presentation of the mechanism occurring during the adsorption process. (A) During the free adsorption. (B) During the electrosorption. All samples were obtained at pH = 3.5 and $T = 318^{\circ}K$

adsorption by ion exchange with anions (probably water hydroxyls).

However, as can be seen in Fig. 14B, the applied current density used in the electrosorption process would create an electric field between anode/cathode electrodes which would trap the nanoparticles. In this adsorbent/adsorbate concentrated space, the chromate ions would be reduced on the alumina surface. This reduction would continue until changing the areal zeta potential of the adsorbent. The atomic disorder would increase with entropy increase. Crystals would become unstable, and the nanoparticles would explode forming the famous helix structure.

Conclusion

This study attempted to design and assess the performance of a satisfactory and environment-friendly absorbent for dechromation purposes.

The main results of this study were of two categories. Firstly, in terms of comparison between electrosorption and free adsorption, the former was rather more efficient since it could remove 99% of Cr (VI) while free adsorption removed only 87%. In addition, the electrosorption reached its maximum capacity in only 20 to 25 min while free adsorption needed no less than 123 min to do the same. Secondly, in terms of attempts to explain the mechanisms occurring in this phenomenon, this study revealed that the alumina nanoparticles would lose their crystallinity after the application of 20 mA/cm². Then, whereas the free-adsorption would occur as an electrostatic interaction between adsorbent/adsorbate and exchange ions-ions reaction,

the electrosorption would occur in the double-layer interface of the nano- Al_2O_3 and would lead to nanoparticle explosion. Finally, EDS analysis showed that after electrosorption, the amount of Cr (VI) absorbed on nano- Al_2O_3 was 42.5 % while after free adsorption, it was only 11.3%.

In conclusion, this study revealed that the electrosorption was faster and slightly more efficient than free adsorption in the treatment of wastewaters contaminated with Cr (VI).

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Availability of data and materials Supplementary data is available.

Author contribution The contribution of each author is listed as follows:

✓ Hana Boubaker: conceptualization, methodology, investigation, writing—original draft, project administration, writing—review and editing, formal analysis, data curation

✓ Wafa Sassi: conceptualization, methodology, investigation, writing—original draft, project administration, writing—review and editing, formal analysis, data curation, supervision

✓ Hayet Ben-Khaled: experiences, formal analysis, data curation

✓ Sana Dhaoui: experiences, formal analysis, data curation

 \checkmark Achraf Ghorbal: writing—review and editing, visualization, supervision

✓ Jean-Yves Hihn: writing—review and editing, visualization, supervision

Declarations

Ethical approval All the authors deliberately approved the ethical rules adopted by the journal.

Consent to participate All the authors expressed their solemn agreement to participate in the conception and elaboration of this work.

Consent to publish All the authors deliberately consent to publish this work.

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