RESEARCH ARTICLE



Energy and emission benefits of chicken manure biogas production: a case study

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Abstract

Studies on the production of biogas of different organic materials in an anaerobic environment are being carried out all over the world. The most important parameters in these researches can be listed as raw material potential, production processes, economic analyses, and environmental effects. Chicken manure is one of the raw materials used in biogas production. In this study, in addition to the analysis of biogas and energy production potential from chicken manure, greenhouse gas emissions were analyzed to evaluate environmental effects. In Turkey, chicken manure is not adequately processed and causes environmental pollution. The model biogas plant and potential energy generation were researched in this field study. The pilot plant produces 8.58 million m^3 of biogas per year by processing about 110 thousand tons of waste. It produces 17 GWh/year of electricity and 16 GWh/year of thermal energy, as well as reducing CO₂ greenhouse gas emissions by 13.86 thousand tons/year.

Keywords Biogas · Chicken manure · Anaerobic digestion · Emissions · Renewable energy

Introduction

In today's energy-demanding lifestyle, the need for exploring and exploiting new sources of energy that are renewable and at the same time eco-friendly has become a mandate (Musa and Raji 2016). In this context, the conversion of underutilized organic wastes into renewable energy sources such as biogas in agricultural areas where they are produced can contribute to the recovery of waste as well as to the energy demands of the planet.

The use of renewable energy sources is often suggested as a possible solution to reducing a nation's contribution to climate

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change and its dependency on fossil fuels. Biogas production by anaerobic fermentation is a promising method of producing an energy carrier from biomass resources while achieving multiple environmental benefits, e.g., fossil energy substitution, carbon emission reduction, and pollution abatement (Zhang et al. 2013). The biogas is generated through anaerobic digestion process (Kaur et al. 2017). Anaerobic digestion is a microbial-mediated process in which methanogenic microorganisms utilize organic matter, carbon dioxide, and hydrogen to produce methane, resulting in the creation of renewable energy and the reduction of greenhouse gas emissions, organic pollutants, pathogens, and foul odors (Klavon et al. 2013). Methane in biogas is the main component and it indicates the quality of biogas (Ilbas et al. 2016). Biogas contains about 60% methane (CH₄) and 40% carbon dioxide (CO₂) (Sefeedpari et al. 2012; Devi et al. 2016). Additionally, it could contribute to the suppression of fossil energy source use, to the neutralization of environmentally harmful toxic wastes, and to the reduction of greenhouse gas (GHG) emissions. Furthermore, a considerable amount of artificial fertilizers and irrigation water could be saved with the utilization of the digested bio manure (Szabó et al. 2014). In one study, the biogas energy potential was calculated using values for the amount of biogas energy produced per animal unit per day and the number of animal units in the USA. The 95 million animal units in the country were found to be capable of

		Number of chickens		Chicken manure (per year)		Total chicken manure	Potential biogas (m ³ /year	
		Laying hens	Broilers	Laying hens	Broilers			
2015	Balikesir	6,621,065	24,274,239	145,663	534,033	679,697	53,016,342	
	Marmara	16,511,178	103,655,879	363,246	2,280,429	2,643,675	206,206,670	
	Turkey	98,597,340	213,658,294	2,169,141	4,700,482	6,869,624	535,830,668	
2016	Balikesir	7,086,781	23,521,323	155,909	517,469	673,378	52,523,506	
	Marmara	18,514,335	108,262,649	407,315	2,381,778	2,789,094	217,549,305	
	Turkey	108,689,236	220,322,081	2,391,163	4,847,086	7,238,249	564,583,420	

 Table 1
 Number of chickens and manure production

producing nearly 1 quad of renewable energy per year, amounting to approximately 1% of the US total energy consumption. Converting the biogas into electricity using standard micro turbines could produce 88 ± 20 billion kWh, or $2.4 \pm 0.6\%$ of the annual electricity consumption in the USA. Replacing coal and manure GHG emissions with the emissions from biogas would produce a net potential GHG emission reduction of 99 ± 59 million metric tons or $3.9 \pm 2.3\%$ of the annual GHG emissions from electricity generation in the USA (Cuéllar and Webber 2008). In another study, the authors concluded that manure digestion was the most efficient way to reduce GHG emissions, although not without other local environmental trade-offs. Biogas production from crops, while not providing environmental benefits per se, may be regarded as an option for facilitating the deployment of manure digestion (Agostini et al. 2015). By utilizing plant and animal wastes in the reduction of agricultural-based CO₂, biogas conversion thus provides significant gains in the reduction of GHGs (Hou et al. 2017; Li et al. 2016).

The Paris Agreement, constituting the framework of the climate change regime after 2020, was adopted in Paris in 2015 and as of 5 October 2016 entered into force. On 4 November 2016, at least 55 parties accounting for 55% of global GHG emissions were required to ratify the agreement. Though some countries were against the treaty, most notably the USA, this treaty was an important step towards reducing GHGs worldwide. According to the greenhouse gas emission inventory results, the total GHG emissions in Turkey in 2015 amounted to a CO₂ equivalent of 475.1 million tons. Again, the largest share of CO₂ equivalent energy was 71.6% followed by industrial operations and product use by 12.8%, agricultural activities by 12.1%, and wastebased emissions by 3.5%. Moreover, 86.1% of all CO₂ emissions were from energy, 13.7% from industry, and 0.2% from agriculture and waste; 54.3% of CH₄ emissions were from agricultural activities, 25% from waste, 20.5% from energy, and 0.2% from industrial processes and product use; 75% of N2O emissions were from agricultural activities, 8.3% from energy, 8% from waste, and 7.8% from industrial processes and product use (TSI 2017).

On the other hand, according to the data of the year 2015, the electricity generation of the country was 262 TWh and according to these production sources, 29.1% was generated

Table 2 Characteristicsof the pilot plant	Parameter	Value
	Plant power (generator power)	2.134 MWe (2×1.067)
	Dosing unit	380 m ³
	Reactor capacity $(4 \times 3000 \text{ m}^3)$	$4 \times 3500 + 6700 = 20,700 \text{ m}^3$
	Reaction duration	35+25 (60) days
	Raw material	Chicken and dairy manure, maize silage
	Total raw material	100,000 tons/year
	Dry material	11%
	Biogas production	26,400 m ³ /day-9 million m ³ /year
	Methane rate (CH ₄)	55%
	Electricity production (net)	~17.16 GWh/year
	Heat production (net)	~16 GWh/year
	Organic fertilizer	100,000 tons/year
	Dry fertilizer	9000 tons/year

Table 3	Chemical analysis of raw material used in the plant	
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Analysis	Unit	1	2	3	4	5	6
Water	%	68.5	79.9	78.2	78	78	93.7
Ash	%	10.2	6.7	5.4	7.7	5.8	0.7
Protein	%	11.2	6.1	7.2	7.8	7.3	3.6
Oil	%	1.1	0.8	1.1	0.9	1.4	1
Cellulose	%	4.4	2.4	3.2	3.1	2.9	0.3
NFE	%	4.6	4.1	4.9	2.5	4.6	0.7
Carbon	%	12.4	7.79	9.53	8.31	9.42	3.26
Total nitrogen	%	1.79	0.98	1.15	1.25	1.17	0.58
C/N	_	7	8	8	7	8	6
Methane	%	61.1	59.9	59.7	61.8	60.4	66.3
Theoretic gas yield	L/kg FM	112	71	88	75	88	30
	L/kg TM	354	355	403	342	398	484
	L/kg oTS	524	532	536	526	540	554

FM, feed matter; TM, dry matter; oTS, organic substance

from coal, 0.9% from liquid fuels, 37.9% from natural gas, 25.6% from hydropower, and 6.5% from renewable energy and waste sources (TSI 2017).

In thisstudy, in addition to an analysis of the biogas and energy production potential of chicken manure, an analysis of GHG emissions was carried out by examining environmental effects.

Materials and methods

In Turkey, animal wastes are widely used as fertilizer after being kept to age for a year or more in the fields. However, during this waiting period, some serious problems may arise with chicken manure, such as high ammonia emissions and nitrate pollution. In addition, these accumulations of manure provide a breeding ground for flies and other parasites and are a source of bad odors. For this reason, in the last 20 years, some legal regulations have been enacted to regulate the chicken manure used on agricultural land, providing for it to be separated, composted, and then given to fertilizer processing plants, instead of being stored on farms. With both methods, however, the emergent methane gas and environmental pollution cannot be prevented during the fertilizer maturing process. Biogas production facilities using animal wastes have very recently entered the national agenda, and it is predicted that significant gains will be achieved in the environmental and energy arenas in the coming years.

In this field study, chicken manure was chosen as the raw material and the evaluation was based on the model of the

Analysis parameters	Unit	Methods	Solid results (w/w)	Mixture results (w/w)	Liquid results (w/w)	Kivrak (2017)	Eleroglu (2014)
pH (24 °C)	_	TS 836	8.1	8.2	8.3	6.58	7.8
Electrical conductivity (24 °C)	dS/m	1:10	5.7	3.5	3.3		
Organic matter (70-550 °C)	%	TS 9103/April 1991 (modified)	79.9	2.6	1.8	55.33	71.3
Humidity (70 °C)	%	TS 9105/April 1991 (modified)	84.1	5	3.5	12.2	54.6
Dry matter	%	TS 9105/April 1991 (modified)	15.9	-	_		
Total (humic+fulvic)	%	ISO5073	34.3	1.7	1.4		9.4
Total N	%	Bremner (1965)	1.6	0.6	0.6	3	1.7
Total P ₂ O ₅	%	KGDY 3.1.1.	2.4	< 0.2	< 0.2	3.73	0.4
Soluble K ₂ O	%	ICP-OES	1.3	0.3	0.34	3.14	0.9
Total CaO	%	ICP-OES	5.9	0.54	0.4		
Total MgO	%	KGDY 8.7-ICP-OES	1.5	0.09	0.07		
Total SO ₃	%	KGDY 8.2-EN 15749	2.5	0.2	0.13		

Table 4 Chemical analysis of plant products

Analysis parameters	Unit	Methods	Solid results (<i>w</i> / <i>w</i>)	Mixture results (w/w)	Liquid results (w/w)	Criteria
Cadmium	mg/kg	TS EN 13650	0.46	0.09	0.09	3
Copper	mg/kg	TS EN 13650	140.2	18.74	17.8	450
Nickel	mg/kg	TS EN 13650	8.21	1.17	1.01	120
Lead	mg/kg	TS EN 13650	0.36	0.19	< 0.01	150
Zinc	mg/kg	TS EN 13650	218.1	23.8	24.2	1100
Mercury	mg/kg	EPA 3052	0.04	0.01	0.01	5
Chromium	mg/kg	TS EN 13650	5.46	1.07	1.37	270

 Table 5
 Heavy metal analysis of products vs. criteria values

Balikesir province pilot biogas production plant, which was the first to be established in Turkey.

Raw material potential and characterization

In the province of Balikesir in the Marmara region of Turkey, 98.5% of the total poultry production consists of broiler (meat) chickens and laying (egg) hens. The number of chickens and the amount of manure that can be obtained from them according to province, region, and country are given in Table 1, as reported by the Turkish Statistical Institute (TSI 2015). As seen in the table, the total manure production in the country in 2016 was about 7 million tons, which represents 564 million m³ of biogas potential. On the other hand, this amount also represents a serious potential for GHG emissions, as the manure cannot be utilized in agricultural areas because it is not sufficiently processed.

When the biogas potential of the chicken manure was calculated, the poultry production data for laying hens in the region was considered. The amount of daily manure for a laying hen is given in literature as 60-128 g (DBFZ 2011). In the study, 65 g was accepted because of the region where the study was conducted (Alibas 1996; EIE 2017), and the amount of biogas per ton of waste was accepted as 78 m³ (Akbulut and Dikici 2004; Kaya et al. 2009).

Technical data and capacity of biogas plant

The Balikesir plant is operated on a supply of local raw materials sourced from farm and agricultural waste, animal waste, maize silage, and especially from the poultry manure. Table 2 shows the characteristics details of the plant. Heat and electricity are obtained by a generator using biogas which is produced in the plant. The resulting organic wastes are passed through a separator and the solid part is used in greenhouse vegetable production operations and similar areas. Some of the liquid wastes are used again in the reactor, while the remainder is used by farmers in the region as agricultural fertilizer. The analysis data of the raw material, mainly chicken manure, fed into the biogas plant are given in Table 3. The first six columns contain the analysis results of the raw materials from different sampling periods. The results are in accordance with those in the literature (Eleroglu et al. 2013).

Table 4 gives the results of the analyses carried out to assess the organic products as fertilizer. All analyses were made according to "Annex 18-Analysis Methods Regulations published on 29.03.2014 dated and 28956 numbered Offical Newspaper on Organic, Organomineral Fertilizers and Soil Regulators and Microbial, Enzyme Containing and Organic Based Other Products production, Export and Import to the Market" and "29.03.2014 dated and 28956 numbered Offical Newspaper on Market Surveillance and Inspection Regulations of Fertilizers." The resulting organic matter was evaluated in three different forms, solid, liquid, and mixed, and then compared with the analyses made via anaerobic fermentation of chicken manure found in the literature. In addition, a comparison of the heavy metal content with legal criterion values was made and the results were found to be acceptable (Kivrak 2017; Eleroglu and Yildirim 2014). The heavy metal analyses of the solid, liquid, and mixed products are given in Table 5.

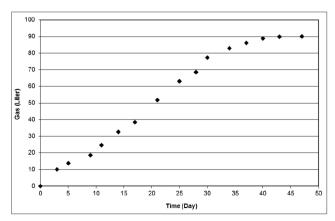


Fig. 1 Gas yield of chicken manure

Material	Manure quantity (tons/animal × year)	Biogas (m ³ /year)	Electric energy (kWh/year)	Heat energy (kWh/year)	CO ₂ release petroleum equivalent (tons/year)
Chicken manure	80,000	6,240,000	13,291,200	12 480,000	10,633
Maize silage	7000	1,330,000	2,832,900	2,660,000	2266
Dairy manure	23,000	460,000	979,800	920,000	784
Total	110,000	8,030,000	17,103,900	16,060,000	13,683

Table 6 Biogas and energy equivalent data with respect to ratio of raw material

Results and discussion

Biogas energy potential

According to the measured values, it was seen that the raw material, in terms of gas production and productivity, reached ideal gas efficiency after a process time of approximately 45 days. Gas production according to the raw material input ratio and process time is given in Fig. 1.

The biogas and energy equivalents produced according to the raw material proportions of the sample are given in Table 6. During the calculations, the thermal value of the biogas was accepted as 22 MJ/m³ depending on the rate of methane and in accord with the reference value (Ulusov et al. 2009; Eryasar and Kocar 2009). Its electricity energy equivalent was calculated as 1.9-2.2 kWh/m³ of biogas (Eryasar and Kocar 2009).

The greenhouse effect of electricity generation is reflected in the extent of the CO₂ emissions, which amount to 0.4 kg/kWh when the electricity is generated from natural gas, 0.8 kg/kWh for electricity generated from petroleum, and 0.9-1 kg/kWh for that produced by coal (IEA 2016; Ministry of Energy 2017). The effect of heat generation is comparable to that of electricity production in terms of CO2. A biogas facility can eliminate 13.68 thousand tons of CO2 emissions per year from fossil fuel-based electricity generation. Moreover, when the thermal energy was obtained from biogas besides electric energy, heat energy was also produced.

Positive effects on environmental pollution

The pilot plant can produce 8 million m³ biogas per year by processing approximately 110 thousand tons of waste. In this way, the release of 4.4 million m³ of methane and 3.6 million m^3 of CO₂ per year is primarily controlled by waste. In addition, ~17.1 GWh/year of electricity and ~ 16 GWh/year of thermal energy are produced as renewable energy sources as opposed to electricity produced from petroleum-derived fuels. Therefore, 13.68 thousand tons/year of CO₂ emissions from petroleum-based production are eliminated. Again, the methane gas in the processed and pathogenfree liquid fertilizer can be used without loss of the nitrogen needed for agricultural production. Therefore, it would not be wrong to say that the production of biogas from the chicken manure obtained in the region provides a three-way advantage in terms of environmental pollution.

It can be seen from Table 7 that, in general, 318 million tons/ year of CO₂ emissions can be eliminated in Turkey by utilizing chicken (laying hen) manure alone in this way.

Conclusion

In Turkey, up to 2015, 85.2% of greenhouse gas CO₂ emissions resulted from energy production, with 54.3% of CH₄ emissions from agricultural activities, 25% from waste, and 20.5% from energy production, while 75.9% of N₂O came from agricultural activities. When all these are taken into account, Turkey has an energy potential of 156 million tons/year and 1.3 million tons

Table 7Biogas energyequivalents and CO2emissions	Chickens (laying hens)	Number of chickens	Manure quantity (tons/bird × year)	Biogas (m ³ / year)	Electric energy (kWh/year)	Heat energy (kWh/year)	CO ₂ release petroleum equivalent (tons/year)
	Balikesir	7,086,781	155,909	12,160,916	25,902,751	24,321,832	20,722
	Marmara	18,514,335	407,315	31,770,599	67,671,376	63,541,198	54,137
	Turkey	108,689,236	2,391,163	186,510,729	397,267,853	373,021,458	317,814
	Availability	50%	1,195,582	93,255,364	198,633,926	186,510,729	158,907
		10%	239,116	18,651,073	39,726,785	37,302,146	31,781

of petroleum (oil) equivalent (TOE) energy potential per year. In addition, with 142 million tons/year of vegetative waste, it has an energy potential of 15.9 million TOE/year and with 29.6 million tons/year of urban organic waste, a potential of 2.2 million TOE/year. This adds up to a total of 19.4 million TOE/year of potential energy (BEPA 2017).

According to the results of the field study conducted in the province of Balikesir, only 110 thousand tons of fertilizer per year can be processed in the pilot facility to obtain 8 million m^3 /year of biogas. The energy value of this biogas is 17.1 GWh/year of electricity and 16 GWh/year of thermal energy production. Therefore, the release of 13.68 thousand tons/year of CO₂ from petroleum is eliminated. When the energy potential of the country is calculated using the parameters employed in the study data, this model presents a structure that can produce 186 million m³/year of biogas processed from 2 million tons of chicken manure per year. The electrical energy value of this biogas is 198 million KWh/year and the emission gain is 317 thousand tons/year. This value clearly demonstrates the importance of biogas as a renewable energy source and an alternative to fossil-based fuels.

The waste management aspect of this evaluation also demonstrated very significant environmental benefits. Agricultural, animal, and urban organic wastes were appropriately utilized, resulting in the reduction of N_2O and CH_4 . These two gasses arise from the unregulated and careless use of nitrogenous fertilizers and animal waste on agricultural lands. Direct GHG emissions resulting from electricity generation in the energy sector can be reduced by the generation of electrical energy from organic wastes.

It is important to note that the type of plant examined in this study has a strategic precaution in the name of the country under the Kyoto Protocol, not only in terms of waste disposal and electricity generation but also in the reduction of CO₂, CH_4 , and N_2O emissions. It is also clear that an incentive mechanism must also be established.

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