

# Dynamic leaching behavior of geogenic As in soils after cement-based stabilization/solidification

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**Abstract** Cement-based stabilization/solidification (S/S) is a practical treatment approach for hazardous waste with anthropogenic As sources; however, its applicability for geogenic As-containing soil and the long-term leaching potential remain uncertain. In this study, semi-dynamic leaching test was performed to investigate the influence of S/S binders (cement blended with fuel ash (FA), furnace bottom ash (FBA), or ground granulated blast furnace slag (GGBS)) on the long-term leaching characteristics of geogenic As. The results showed that mineral admixtures with higher Ca content and pozzolanic activity were more effective in reducing the leached As concentrations. Thus, cement blended with FBA was inferior to other binders in suppressing the As leaching, while 20% replacement of ordinary Portland cement by GGBS was considered most feasible for the S/S treatment of As-containing soils. The leachability of geogenic As was suppressed by the encapsulation effect of solidified matrix and interlocking network of hydration products that were supported by scanning electron microscopy (SEM), X-ray diffraction (XRD), and X-ray photoelectron spectroscopy (XPS) results. The long-term leaching of geogenic As from the monolithic

samples was diffusion-controlled. Increasing the Ca content in the samples led to a decrease in diffusion coefficient and an increase in feasibility for “controlled utilization” of the S/S-treated soils.

**Keywords** Dynamic leaching · Geogenic arsenic · Hazardous waste treatment · Mineral admixture · Stabilization/solidification · Soil remediation

## Introduction

Arsenic (As) is one of the most abundant naturally occurring elements in the earth’s crust and considered a human carcinogen (Stea et al. 2014; Chakraborti et al. 2016; Rahman et al. 2017). Environmental contamination of As due to anthropogenic and geogenic sources has been widely reported in soil/sediment and water around the world (Fendorf et al. 2010; Wang et al. 2015a; Chakraborty et al. 2017). Arsenic contamination resulting from human activities such as mining and pesticide application often receives more attention about its remediation, but natural sources of As have been increasingly recognized as the potential long-term threats to human health (Fendorf et al. 2010). The toxicity of As is dependent on the As speciation and the stability and chemical phase of the coexisting compounds (Kim et al. 2014; Ali et al. 2014; Zhang et al. 2016). The geochemistry of As in soils is complex with crosslinking interactions among Fe/Al minerals, organic carbon, microbes, pH, Eh conditions, etc., which presents challenge to practicing engineers and policy makers to design appropriate remediation methods at different sites (Bisone et al. 2016; Beiyuan et al. 2017a).

Among available techniques, cement-based solidification/stabilization (S/S) is one of the most effective methods to reduce the availability of metals in soils by transforming

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potentially hazardous phases into less hazardous ones (Leist et al. 2003; Phenrat et al. 2007; Zhang et al. 2013; Clancy et al. 2015) and prevent human exposure and metal transformation during the future land use. Over the past decade, S/S treatment has been used as a remediation option for soils contaminated by anthropogenic As (Leist et al. 2003). In the S/S process, an interlocking framework of minerals encapsulates and precipitates with the As present in the soil as cement hydration proceeds (Clancy et al. 2015; Wang et al. 2015b). The release of As is minimized as the solidified soil has a higher mechanical strength and lower surface area exposed to the environment with reduced permeability. Therefore, this study evaluates the efficacy of S/S technology for treating geogenic As-containing soils in Hong Kong, as the existing remediation literature primarily deal with anthropogenic As contamination of soils (Tsang and Yip 2014; Singh et al. 2015; Beiyuan et al. 2017b).

A number of standard leaching protocols are available for investigating the mobility of As in soils and S/S-treated samples. The Toxicity Characteristic Leaching Procedure (TCLP) is the most commonly employed batch leaching test as a performance indicator (Tsang et al. 2013a; Beiyuan et al. 2017b) and a remedial goal of contaminated site remediation (HK EPD 2011). However, the TCLP test is criticized for not reflecting the actual field conditions and As leaching may be underestimated because of the buffer capacity of the S/S-treated samples (Camacho et al. 2009; Voglar and Leštan 2013; Sima et al. 2015). Other batch leaching tests such as synthetic precipitation leaching procedure, simplified bioaccessibility extraction test, and rhizosphere-based phytoavailability test can be performed to simulate different exposure pathways of As (Karak et al. 2012; Tsang et al. 2013b; Bolan et al. 2015; Beiyuan et al. 2017c). The pH-based leaching method, sequential extraction procedure, and continuous column leaching procedure are also applicable for assessing the effectiveness of contaminated soils (Wenzel et al. 2001; Voglar and Leštan 2013; Tsang et al. 2014; Li et al. 2016). However, these single-point tests or granular leaching tests are less accurate for estimating contaminants' release from the monolithic samples after S/S treatment.

Semi-dynamic leaching test is an experimental test designed specifically for the S/S-treated samples considering their low permeability and monolithic nature, which can simulate in a more realistic way the actual leaching conditions of contaminants encapsulated in the solidified matrix (Li and Poon 2017; Xue et al. 2017). The semi-dynamic leaching test allows the determination of effective diffusion coefficient ( $D_e$ ) of the contaminants in the S/S-treated soils to assess the long-term leaching potential of the contaminants (Song et al. 2013; Du et al. 2014; Li et al. 2017). However, all of the reported studies applied the semi-dynamic leaching test to investigate the S/S-treated soils that had been contaminated by anthropogenic sources (Gwenzi and Mupatsi 2016; Li and Poon 2017). Uncertainties remain in the effectiveness of S/S-treated

geogenic As-containing soils under semi-dynamic leaching and the adequacy of mineral admixtures as environmentally friendly cement substitutes.

In the present study, cement blended with mineral admixtures (fuel ash (FA), furnace bottom ash (FBA), and ground granulated blast furnace slag (GGBS)) was used as the binding agents for geogenic As-containing soils in Hong Kong in view of economic advantages and carbon emission reduction. The unconfined compressive strength (UCS) and the leaching characteristics (including cumulative fraction of As leached (CFL) and  $D_e$ ) of the different S/S-treated soils under semi-dynamic leaching tests were investigated. An effort was made to reveal the possible As mobilization mechanism through microscopic and spectroscopic analyses. These results could facilitate the remediation design of geogenic As-containing soils by using cement-based S/S technique.

## Materials and methods

### Geogenic As-containing soils and stabilization/solidification

Four soil samples at varying depths from different boreholes that contained high As concentrations ( $> 400 \text{ mg kg}^{-1}$ ) were collected from a geogenic As-containing site in Hong Kong, China. The soil columns were sealed to be air-tight at the site, frozen with ice packs in freezing boxes during transportation, and stored at  $-20^\circ\text{C}$  in the dark until freeze-drying for subsequent analysis. For S/S experiments, the soils were oven-dried at  $60^\circ\text{C}$  and passed through a 2-mm sieve. The concentrations of total metals were determined by inductively coupled plasma optical emission spectroscopy (ICP-OES, SPECTROBLUE) after strong acid digestion (1:4 concentrated  $\text{HNO}_3$  and  $\text{HClO}_4$  (v/v)) according to ASTM D3974-81. Based on X-ray diffractometer analysis (XRD, D8 Advance, Bruker), the main minerals of the soils were quartz, kaolinite, muscovite, and iron oxides. The organic matter content was measured by loss on ignition at  $550^\circ\text{C}$ ; the cation exchange capacity (CEC) was measured after percolation of  $1.0 \text{ mol L}^{-1}$  ammonium acetate solution at pH 7. The grain-size distribution was analyzed by wet sieving and hydrometer tests. The physico-chemical properties of the four soils are shown in Table 1.

Four commercially available binders used in this study were ordinary Portland cement (OPC), FA (class F), FBA, and GGBS. The chemical compositions of the cementitious materials based on XRF results are shown in Table 2. The leaching characteristics of heavy metals in these four binders based on TCLP leaching process are presented in supplementary materials (Table S1 in Supplementary Materials). It can be concluded that all binders contain only trace amounts of heavy metals and the S/S process would not be affected. To keep the

**Table 1** Physico-chemical properties of As-containing soil

	Bulk density (g/cm <sup>3</sup> )	pH	CEC (cmol/kg)	Organic matter (%)	Grain-size distribution (%)			Total As concentration (mg/kg)
					Sand	Silt	Clay	
Soil 1	1.59	6.7	8.23	0.43	35.3	57.2	7.5	557
Soil 2	1.66	5.2	10.4	0.25	47.8	46.3	5.9	1985
Soil 3	1.42	6.5	16.2	1.03	9.1	60.3	30.6	878
Soil 4	1.38	5.8	19.4	1.26	5.4	62.3	32.3	486

same workability of the mixtures, the S/S-treated samples were prepared with a water-to-solid ratio of 0.4 for soil 1, a ratio of 0.3 for soil 2, and a constant ratio of 0.5 for soils 3 and 4, because of their variation in clay content and water absorption. The binder content was 5% for low alkalinity and economic considerations. The FA, FBA, and GGBS were used to replace OPC progressively as indicated, and the replacement ratio was 20 and 50% for obtaining compressive strength above 0.35 MPa. The mix designs for As-containing soils are shown in Table 3. All the soils and cementitious powder materials were first mixed uniformly for about 1 min using a mechanical mixer before adding water. The blended paste was further mixed for another 2 min and cast into steel molds (2 × 2 × 2 cm) with vibration. The samples were cured at 23 °C and 75% relative humidity for 24 h, and then the hardened S/S materials were removed from the molds and cured in a steam cabinet at 60 ± 2 °C for 7 days.

### Unconfined compressive strength

The UCS of the S/S product was measured by using a universal testing machine (Testometric CXM 500-50KN) at a

**Table 2** Chemical components of binders (wt%)

Components	OPC	GGBS	FA	FBA
MgO	–	7.85	–	–
Al <sub>2</sub> O <sub>3</sub>	5.95	13.2	31.9	17.4
SiO <sub>2</sub>	22.2	35.1	47.7	51.3
P <sub>2</sub> O <sub>5</sub>	–	–	–	–
SO <sub>3</sub>	2.25	3.25	2.35	1.77
K <sub>2</sub> O	0.24	0.85	0.64	1.73
CaO	62.5	37.8	9.37	8.44
TiO <sub>2</sub>	0.37	1.00	1.29	0.93
V <sub>2</sub> O <sub>5</sub>	–	–	0.13	0.09
Cr <sub>2</sub> O <sub>3</sub>	–	–	0.03	0.05
MnO	–	0.48	0.09	0.13
Fe <sub>2</sub> O <sub>3</sub>	3.37	0.33	6.48	18.1
CuO	–	–	0.04	0.06
ZnO	–	–	0.04	0.05

loading rate of 0.3 mm min<sup>-1</sup> according to BSEN12390-3. The strength was compared with the criteria for reuse as fill materials for site formation in Hong Kong (i.e., ground leveling/stabilization to the design formation level prior to construction works) (HK EPD 2011). All the tests were duplicated (or triplicated where necessary) and the average results were reported.

### Semi-dynamic leaching

Semi-dynamic leaching tests were applied to the long-term leaching potential of monolithic samples after S/S treatment (ASTM C1308). The ratio of volume of deionized water used to the surface area of the specimen was 10:1. The leaching test was conducted for 14 days at a constant temperature of 23 ± 2 °C, in which deionized water was replaced after 2, 5, and 17 h in the first day, then daily for the following 9 days and every other day for the last 4 days.

In the above tests, the final pH of leachate was measured and the solution sample was separated by centrifugation at 4000 rpm for 15 min followed by filtration through a 0.45-μm glass fiber filter. Afterwards, the samples were acidified by concentrated HNO<sub>3</sub> to pH below 2 and stored at 4 °C in the dark prior to ICP-OES analysis. The cumulative fraction leached (CFL) of As in semi-dynamic leaching tests was calculated using Eq. (1), and its plot against time square root ( $t^{1/2}$ ) enabled the computation of the diffusion coefficients ( $D_e$ ) of As using Eq. (2). All experiments were carried out in triplicate, and the average value with standard deviations less than 5% was reported.

**Table 3** Mix design for As-containing soil (wt%)

Notation	Dry soil	OPC	GGBS	FA-F	FBA
O5	95	5			
O4G1	95	4	1		
O2.5G2.5	95	2.5	2.5		
O4F1	95	4		1	
O2.5F2.5	95	2.5		2.5	
O4B1	95	4			1
O2.5B2.5	95	2.5			2.5

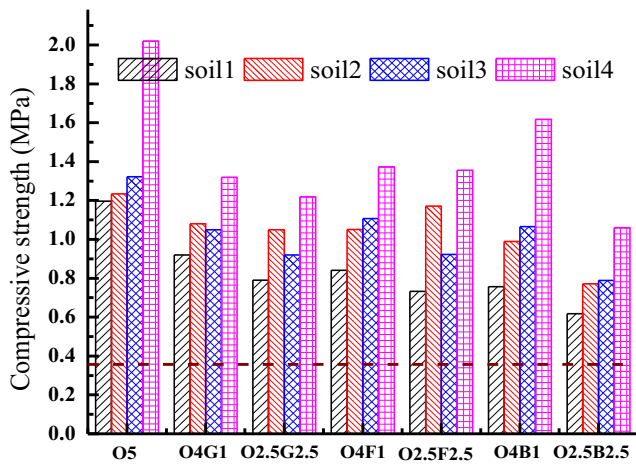


Fig. 1 Compressive strength of S/S soils

$$CFL = \frac{A_t}{A_0} = \frac{1}{A_0} \sum_i c_i \times V_{L,i} \quad (1)$$

$$D_e = \frac{\pi}{4} \left( \frac{CFL}{t} \frac{V}{S} \right)^2 \quad (2)$$

where  $A_t$  = the cumulative mass of the metal contaminant leached out of the medium surface (mg),  $A_0$  = total mass of substance contained in the soil prior to the test (mg),  $V$  =

volume of specimen ( $\text{cm}^3$ ),  $t$  = leaching time (s),  $S$  = surface of the sample used in the semi-dynamic leaching test ( $\text{cm}^2$ ),  $c_i$  = measured concentration of the leached metal contaminant in the leachate at  $i$ th test interval during test (mg/L), and  $V_{L,i}$  = volume of the leachant (L).

### Microscopic/spectroscopic characteristics

Scanning electron microscopy (SEM) with elemental mapping (VEGA3, TESCAN) was conducted on freeze-dried, gold-coated soil samples to investigate the morphology and elemental distribution (As, Ca, Si, and Al) on the surface of the S/S-treated soils. The speciation of geogenic As in the S/S-treated soils was characterized using Kratos Axis Ultra Imaging X-ray photoelectron spectroscopy (XPS) with monochromatic Al K $\alpha$  X-ray. A broadscan was obtained using 50 eV pass energy, while narrow high resolution scans of As 3d were obtained using 20 eV pass energy. The charge effect was corrected using the C 1s line at 285 eV. The component peaks were identified by comparison of their binding energies with values in the literatures. The crystalline-phase mineralogy of the ball-milled soil samples was evaluated by using a high resolution powdered X-ray diffractometer (Rigaku SmartLab, Japan) using

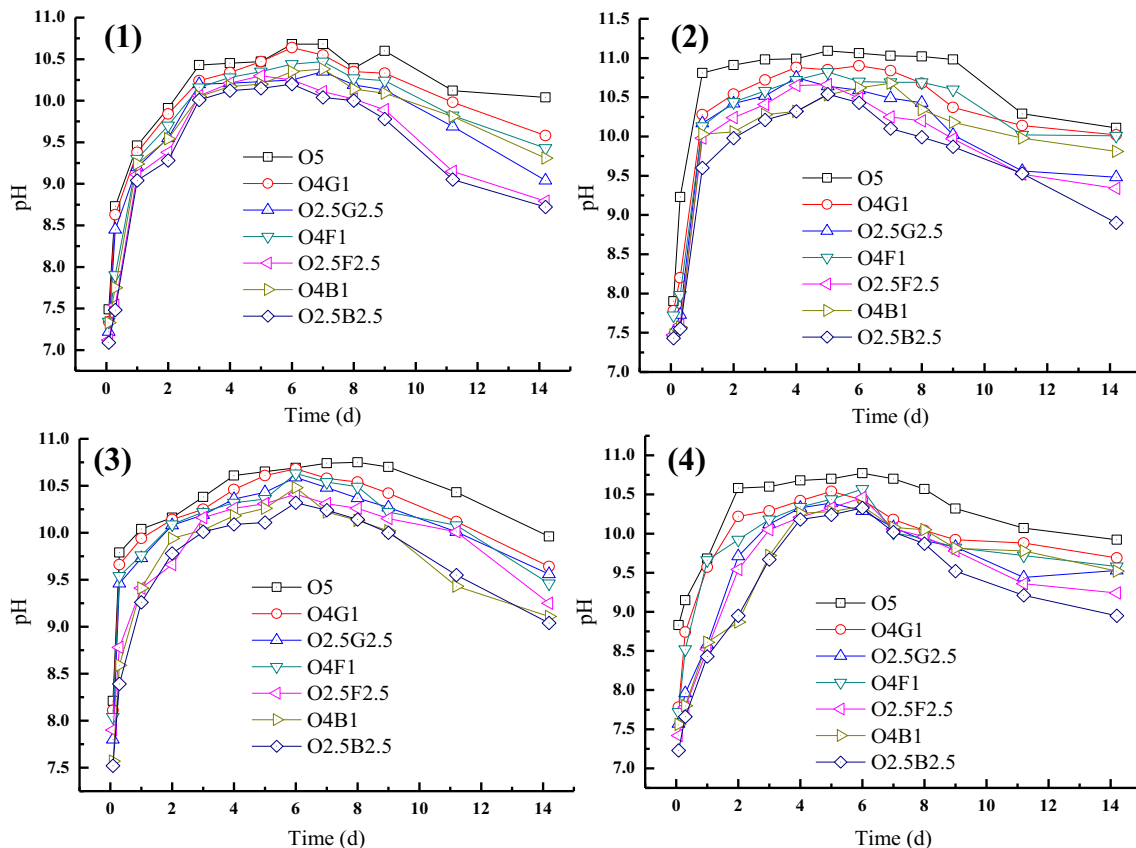


Fig. 2 Variation of leachate pH with leaching time: (1) soil 1, (2) soil 2, (3) soil 3, and (4) soil 4

CuK $\alpha$  ( $\lambda = 1.54059 \text{ \AA}$ ) radiation obtained at 40 kV and 30 mA. Soil 2 had the highest As concentration and its microscopic and spectroscopic analysis was shown as the representative sample for illustrating the effects of different S/S treatments on As speciation.

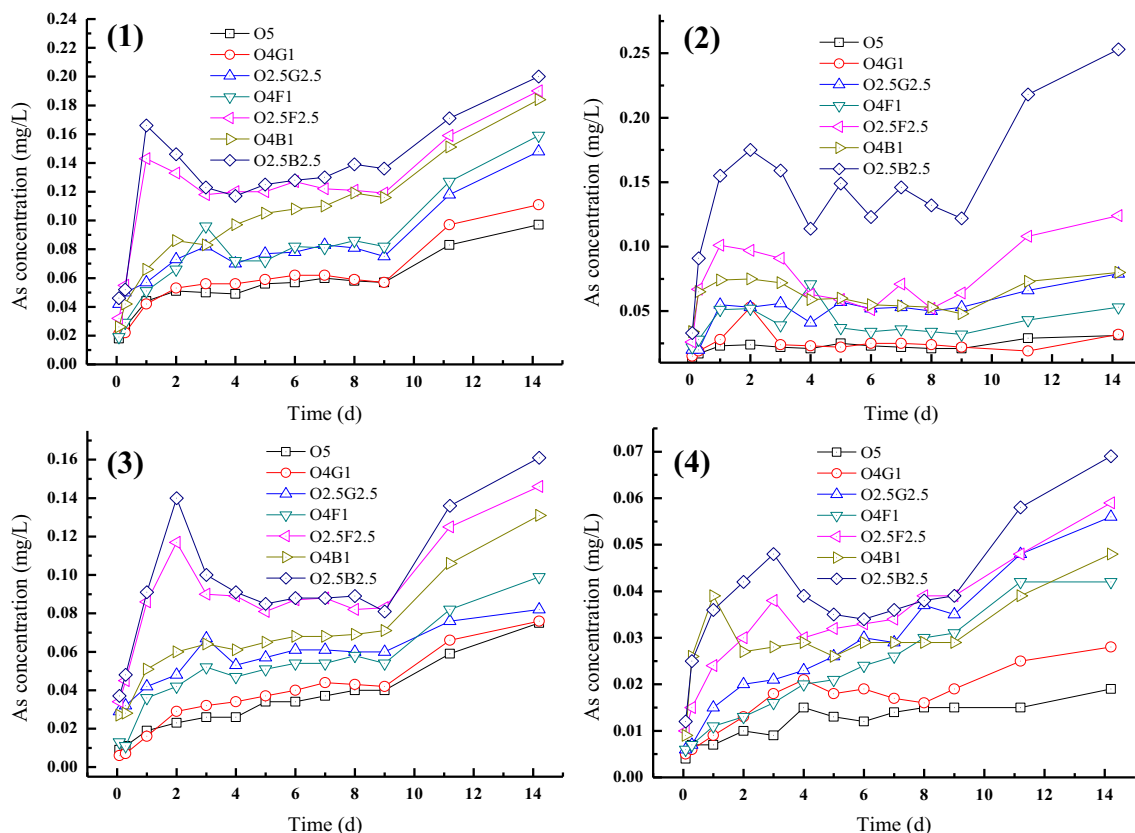
## Results and discussion

### UCS and leachate pH of the S/S-treated soils

The results of the compressive strength tests are shown in Fig. 1. The compressive strength of S/S soils varied significantly, and soils 3 and 4 with higher clay content generally showed higher strength. Cement content of 5% by mass of all soils fulfilled the acceptance criteria (1 MPa) for reuse as on-site fill materials in Hong Kong (HK EPD 2011), while 20–50% cement replacement by mineral admixtures (GGBS, FA, and FBA) provided UCS larger than 350 kPa for landfill disposal (US EPA 2013). The UCS of the S/S-treated soils decreased as the content of mineral admixtures increased, which was consistent with previous studies (Wang et al. 2015b). The reduction in UCS of the S/S-treated soils followed the order of FBA > FA > GGBS replacements. For example, addition of 2.5% FBA, FA, and GGBS resulted in a decrease of 48, 39,

and 33% in UCS, respectively. This may be attributed to the difference in CaO content and pozzolanic activity of mineral admixtures (Wang et al. 2015c). The pozzolanic activity of GGBS, FA, and FBA can be activated in the presence of cement and water to form cementitious gels, the amount of which corresponded to the pozzolanic nature of supplementary cementitious materials.

Under semi-dynamic leaching, the S/S-treated soils showed variations in the leachate pH with respect to leaching time (Fig. 2). The pH of the leachate increased sharply in the first few hours and gradually during the initial 2 days, then remained steady and unchanged in the following days, but decreased slightly with time after approximately 8 days. The average values of the leachate pH ranged from 7 to 11. The variations of leachate pH were attributed to gradual dissolution of portlandite ( $\text{Ca(OH)}_2$ ) from the S/S-treated soils, which resulted in hydroxyl and Ca leaching (Du et al. 2014; Clancy et al. 2015). The pH values of the leachate of OPC-treated soils were higher than those of OPC-admixtures treatment due to the higher amount of  $\text{Ca(OH)}_2$  formed by OPC hydration. Increasing the incorporation of mineral admixtures in the binders decreased the leachate pHs, where the reduction of leachate pH followed the order of FBA > FA > GGBS, which was negatively correlated to their CaO content (Table 2).



**Fig. 3** Variation of leachate As concentration with leaching time: (1) soil 1, (2) soil 2, (3) soil 3, and (4) soil 4



### Leached concentrations of As and Ca with respect to leaching time

The S/S-treated soils under semi-dynamic leaching showed different variations in the leached concentrations of As (Fig. 3) and Ca (Fig. 4) with respect to leaching time. The leached Ca concentrations were about 100 times greater than the leached As concentrations. In all the leachate, the As concentrations mainly ranged from 0.02 to 0.1 mg L<sup>-1</sup>, indicating a very low concentration even subject to prolonged and repetitive leaching in the long run. The leached As and Ca in the leachate increased during the initial stage (0–2 days) and then decreased slightly afterwards regardless of the difference in S/S treatments. The patterns of temporal variations may reflect the physical durability of solidified matrix of the S/S-treated soils as monolithic materials under the prolonged leaching condition.

There was a slight difference in the leached As and Ca concentrations between S/S treatments using different mineral admixtures. Supplementary binding materials with higher Ca content (GGBS > FA > FBA, Table 2) were more effective in reducing the leached As concentrations (Fig. 3), yet associated with an increase in the leached Ca concentrations (Fig. 4). As a result, FBA was inferior to other binders in suppressing the As leaching, while GGBS was considered as a suitable and environmentally friendly substitute of OPC (20–50%) for the S/S treatment of geogenic As-containing soils.

To further investigate the effect of the leached Ca on the leached As, Fig. 5 illustrated a negative but weakly linear relationship between them. The decrease in the leached As may be attributed to the sorption/co-precipitation of As with calcite in the leaching solution from the S/S-treated soils (Singh and Pant 2006). Arsenic can be also fixed within particular cementitious species through sorption onto calcium silicate hydrates (C-S-H) and substitution in the crystalline lattice of ettringite (Halim et al. 2004). It has been well recognized that precipitates of calcium arsenates could form in the reaction of As with Ca from the hydraulic binders (Vandecasteele et al. 2002). Specific Ca-As precipitates have been reported as the stable compounds responsible for As immobilization in the S/S processes, such as Ca<sub>3</sub>(AsO<sub>4</sub>)<sub>2</sub>, CaHAsO<sub>3</sub> (Dutré and Vandecasteele 1998), Ca-As-O, Ca<sub>4</sub>(OH)<sub>2</sub>(AsO<sub>4</sub>)<sub>2</sub>·4H<sub>2</sub>O, and NaCaAsO<sub>4</sub>·7.5H<sub>2</sub>O (Moon et al. 2008).

### Spectroscopic and microscopic characteristics of the S/S-treated As-containing soils

The XRD patterns of soil 2 with different treatments in our study (Fig. 6), however, did not show any distinct peaks for the As-containing precipitates. It was probably because of the stability of geogenic As in soils (Beiyuan et al. 2017c), where marginal amount of As leaching was insufficient to form

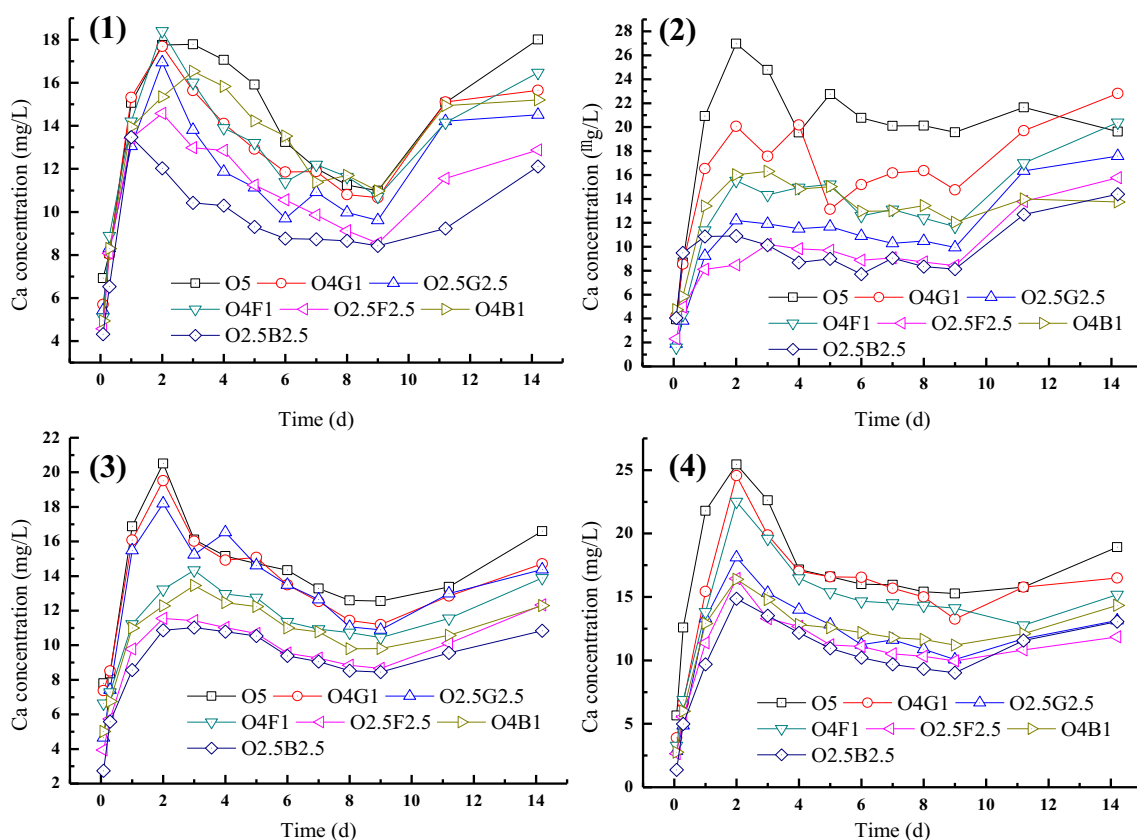
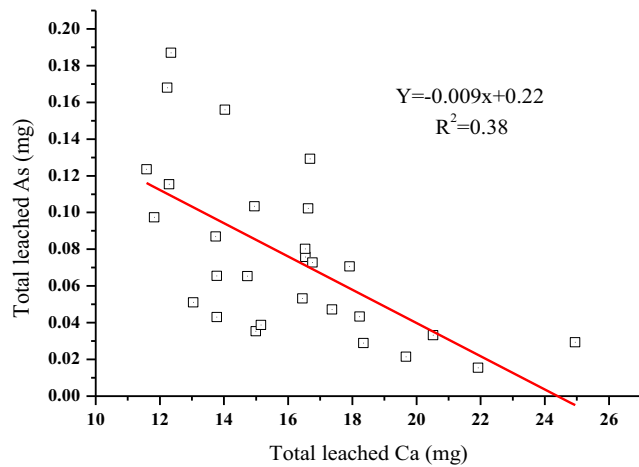
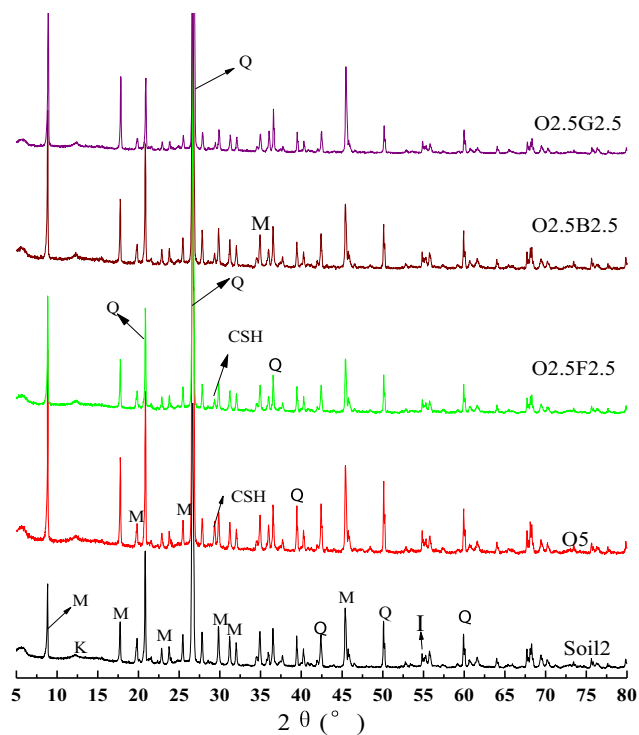


Fig. 4 Variation of leachate Ca concentration with leaching time: (1) soil 1, (2) soil 2, (3) soil 3, and (4) soil 4

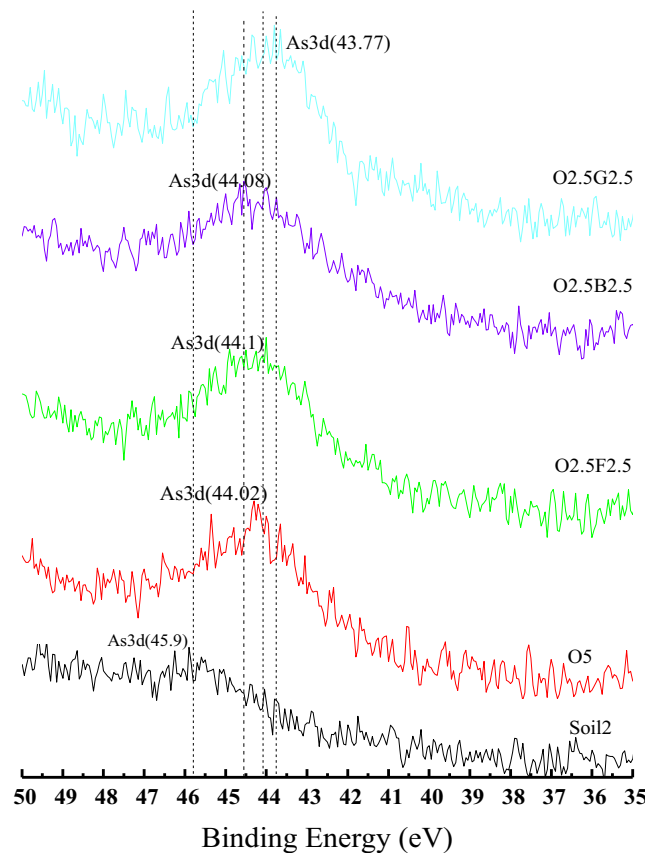


**Fig. 5** Variation of total leached Ca with total leached As from S/S samples

noticeable amounts of Ca-As precipitates to be detectable by XRD analysis. According to Fig. 6, iron oxides/hydroxides and calcium silicate hydrate (C-S-H) were identified as the major components, on which As in soils may be strongly bound as adsorbed and/or co-precipitated species (Drahota et al. 2012; Li et al. 2017). The XPS results (Fig. 7) further indicated that the S/S treatment with OPC and different mineral admixtures did not alter the oxidation states and chemical species of geogenic As in soils. The binding energies of As 3d in the soil samples were 45.9 eV (untreated), 44.02 eV (O5-treated), 44.1 eV (O2.5F2.5-treated), 44.08 eV (O2.5B2.5-



**Fig. 6** The XRD patterns of S/S As-containing soil 2 (I: iron oxide hydroxide; Q: quartz; M: muscovite; K: kaolinite)

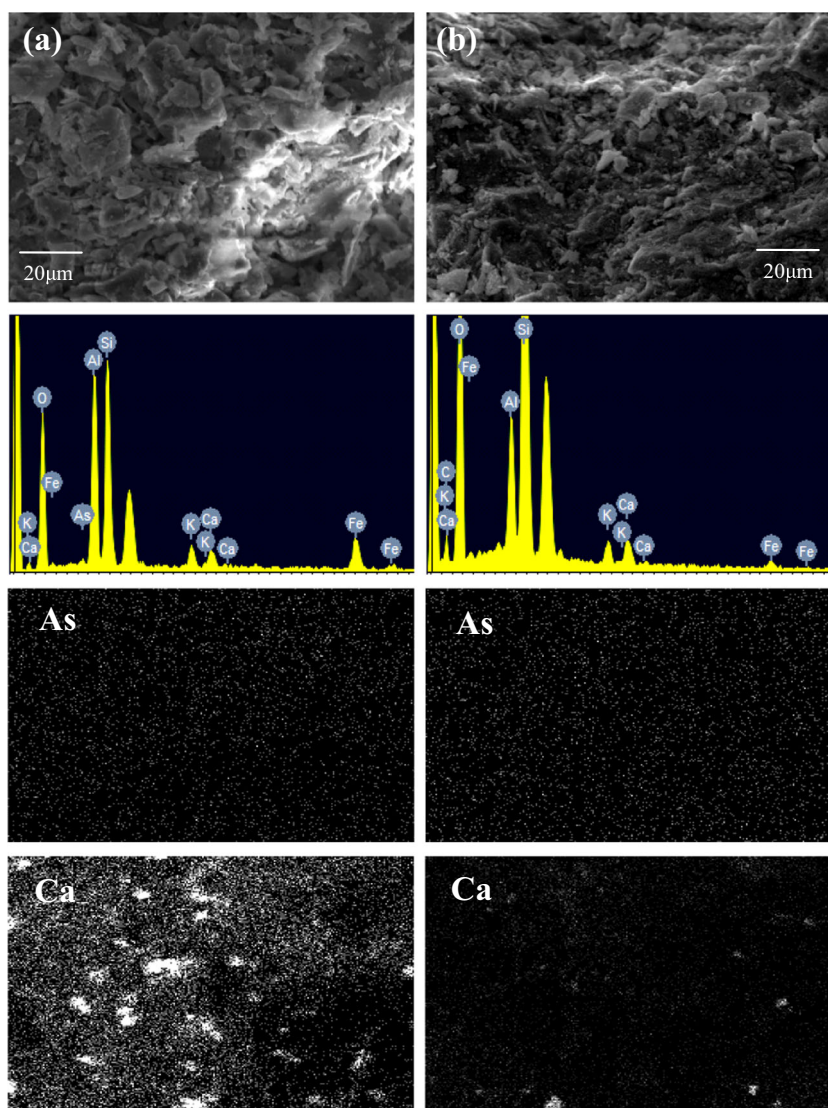


**Fig. 7** The As 3d XPS spectra of S/S As-containing soil 2

treated), and 43.77 eV (O2.5G2.5-treated), respectively. These values resembled those of As(V)-O bonded (Kim et al. 2015; Beiyuan et al. 2017c), suggesting that geogenic As in soils remained its stable forms after different S/S treatments. The slight change in the binding energy of As(V)-O in the S/S soils might be attributed to the changes in pH or redox conditions due to the S/S treatments.

Therefore, the S/S-treated soils primarily reduced the potential mobility and exposure pathway of geogenic As by means of physical encapsulation in the solidified matrix, where an interlocking framework of hydration products would increase with cement content. When the soil samples were mixed with cementitious materials, the  $\text{Ca}(\text{OH})_2$ , CSH, calcium aluminate hydrate (CAH) formed in the soil matrix might gradually increase (Li et al. 2014; Hernandez-Bautista et al. 2016), coupled with the filling of pore space and blocking of As leaching flow paths. Therefore, the variation in Ca content for hydration remarkably influenced the monolithic structure and As immobilization. A more compact structure was observed with higher OPC content in the cement blended with mineral admixtures (Subalakshmi et al. 2012). Partial OPC replacement by FA, GGBS, and FBA showed the corresponding decline in the compressive strength (Fig. 1) and increase in the leached As concentration under semi-dynamic leaching (Fig. 3). The influence

**Fig. 8** SEM images, energy dispersive spectra (EDS), and elemental dot maps (Si, Al, Ca, and As) of soil 2 amended with **a** 5% cement and **b** 2.5% cement and 2.5% FBA



followed the order of FBA > FA > GGBS, in agreement with their Ca content and pozzolanic activity.

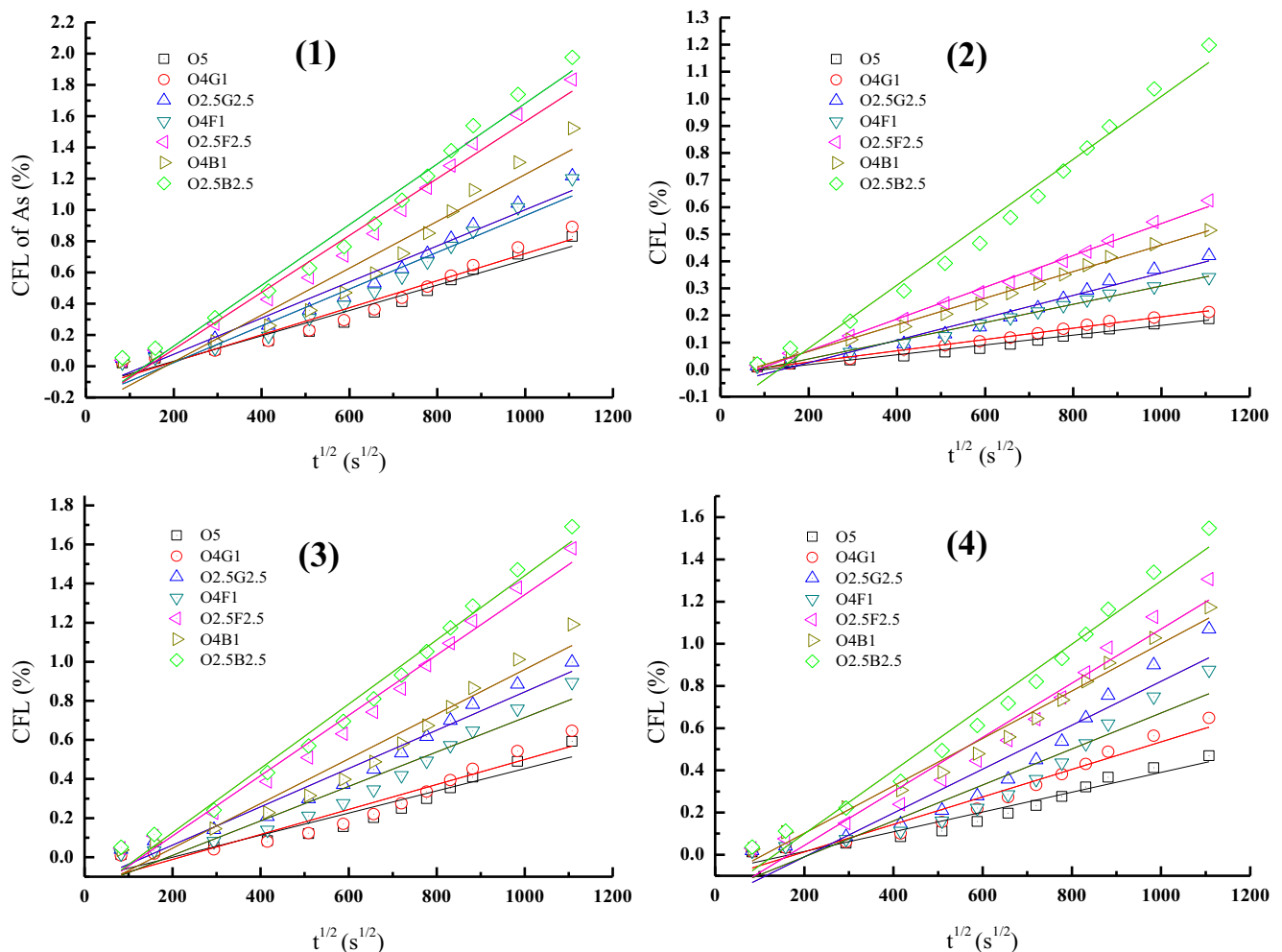
The microstructural changes and the As distribution in S/S soils were determined by SEM-EDS analysis with elemental mapping (Fig. 8). The data indicated that Ca was present as the dominant element along with Si and Al in the OPC-treated soil (Fig. 8a), where more flocculent aggregate-like morphologies with dense structure were observed. This may result from quick release of Ca from OPC and subsequent precipitation of hydrate compounds, which could form relatively impermeable layer on the surface of soil particles. Because elemental dot maps indicated that As was rather evenly distributed on the soil surfaces, immobilization of geogenic As in the S/S-treated soils may be primarily attributed to its encapsulation into the dense hydrate network that could prevent leaching out, which was in agreement with the results of Randall (2012). In comparison, Ca-containing precipitates were less prevalent in the OPC/FBA-treated soil (Fig. 8b) due to the

low content of Ca and pozzolanic activity of FBA, corroborating the lower compressive strength and higher leached As concentration under semi-dynamic leaching.

#### Temporal variation of CFL of As

The change of CFL of As with  $t^{1/2}$  showed that very low percentages of total As were leached out during the semi-dynamic leaching tests (Fig. 9). For all the S/S-treated samples, only below 0.5% of As could be leached out in the first day. The plots of  $CFL \cdot t^{-1/2}$  for As, regardless of the difference in S/S treatments, were well represented by linear lines throughout the entire leaching time. This indicated that the leaching of As was mainly through diffusion from the monolithic samples. Table 4 summarizes the computed values of  $D_e$  of As in this study, which varied in the range of  $7.07 \times 10^{-20}$ – $1.44 \times 10^{-17} \text{ m}^2 \text{ s}^{-1}$ . In most cases,  $D_e$  values of As from soils treated by O5 and O4G1 were lower





**Fig. 9** Variation of CFL of As with leaching time: (1) soil 1, (2) soil 2, (3) soil 3, and (4) soil 4

than the other treatments. Increasing the OPC content or Ca content of mineral admixtures in the S/S-treated soils led to a decrease in CFL at a given leaching time and a reduction of  $D_e$  values.

The  $D_e$  values below  $3 \times 10^{-13} \text{ m}^2 \text{ s}^{-1}$  suggested low mobility of As, while  $D_e$  values lied in the range of  $3 \times 10^{-13}$ – $10^{-11} \text{ m}^2 \text{ s}^{-1}$  indicated average mobility (Malviya and Chaudhary 2006). Because the S/S-treated soils showed  $D_e$  values four to six orders of magnitude below  $10^{-13} \text{ m}^2 \text{ s}^{-1}$  in this study, they were considered appropriate for “controlled utilization” in road bases and quarry rehabilitation, etc. (Song et al. 2013; Xue et al. 2017). Therefore, the use of 5% binders with/without 20% replacement of OPC by GGBS was considered most feasible for the S/S treatment and reuse of physically encapsulated geogenic As-containing soils.

## Conclusions

This study reveals that the S/S treatment using cement content of 5% by mass of geogenic As-containing soils

fulfilled the acceptance criteria in Hong Kong for reuse as on-site fill materials. Partial replacement (20–50%) of cement by mineral admixtures compromised the compressive strength following the order of FBA > FA > GGBS, which inversely followed the order of CaO content and pozzolanic nature of mineral admixtures. Semi-dynamic leaching tests show that very low concentrations and percentages of As leached out from the S/S-treated soils in the long term. The leaching of As from the monolithic samples was diffusion-controlled, and there was a negative and linear relationship between leached Ca and As content in the leachate. The As oxidation state and species in the S/S process were not changed according to the XRD and XPS results, and the encapsulation of As into the dense net structures formed by hydration products suppressed the As leaching that was supported by the XRD results and SEM images and elemental dot maps. The S/S-treated soils with higher CaO content exhibited a higher leachate pH and higher amount of Ca leached, but a lower cumulative leached As fraction and decreased effective diffusion coefficient of As. This enhanced the feasibility for “controlled

**Table 4** Effective diffusion coefficient ( $D_e$ ) values of As

Notation	$D_e$ (m <sup>2</sup> /s)			
	Soil 1	Soil 2	Soil 3	Soil 4
O5	3.15E-18	7.05E-20	3.10E-18	1.32E-18
O4G1	3.91E-18	3.12E-20	3.72E-18	2.30E-18
O2.5G2.5	5.60E-18	4.95E-19	3.84E-18	5.45E-18
O4F1	7.52E-18	1.06E-19	4.84E-18	8.30E-18
O2.5F2.5	7.98E-18	2.08E-19	5.06E-18	8.02E-18
O4B1	9.39E-18	1.50E-19	6.77E-18	2.53E-18
O2.5B2.5	1.44E-17	2.68E-18	4.59E-18	1.08E-17

utilization” of the S/S-treated geogenic As-containing soils, for which 20% replacement of OPC by GGBS was considered the most feasible.

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