

Photocatalytic Glycerol Conversion and Rhodamine B Degradation: Influence of TiO₂ Properties by Transformation of Anatase and Rutile Phases

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Abstract TiO₂ was synthesized by precipitation method at different calcination temperatures and characterized. Materials exhibiting diverse surface, structural and surface properties were obtained and evaluated in the photodegradation of rhodamine B (RhB) dye, and the photocatalytic conversion of glycerol. The increase in the calcination temperature caused a decrease in the surface area (109.0, 69.0, 9.0, and 5.0 m²/g for TiO₂-350, TiO₂-550, TiO₂-750, and TiO_2 -950, respectively) and a transformation of anatase to rutile phase. For the photodegradation of RhB, the photocatalytic efficiency was 58.6, 62.8, 31.7, and 16.5% for TiO₂-350, TiO₂-550, TiO₂-750, and TiO₂-950, respectively. The n-deethylation was improved using TiO₂-350 (higher surface area) and chromophore cleavage appeared to improve when mixed anatase-rutile crystal-line phases of TiO₂ were identified. For the photocatalytic conversion of

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glycerol, the surface area was a determining factor in increasing the conversion with photocatalytic efficiency was 20.5, 15.6, 10.8, and 6.6% for TiO_2 -350, TiO_2 -550, TiO_2 -750, and TiO_2 -950, respectively, but the TiO_2 phase transformation proved to be important for the selectivity and yield of the identified products. The results obtained emphasize the vital role of investigations of photocatalysts for advanced studies on formation of by-products from the n-deethylation of rhodamine B. Furthermore, no similar studies using TiO_2 synthesized by the precipitation method for photocatalytic conversion of glycerol were related, even though this is an important innovation for obtaining products of industrial interest under mild reaction conditions.

1 Introduction

During the last decades, investigations on metal oxides have been increasing (Scheinost, 2005), since they have unexpected properties and peculiar and varied applications, such as sensors (Yoon et al., 2022), catalysts (Mavuso et al., 2022), adsorbents (Rahim et al., 2023; Tuzen et al., 2018), fuel cells (Lv et al., 2022), among others. In catalysis, metal oxides have received increasing attention as photocatalysts in

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the degradation of hazardous contaminants (Abdullah et al., 2022), photoelectrochemical oxidation of water (Yin et al., 2022) CO₂ conversion (Zhang et al., 2019a, 2019b) hydrogen production (Lee et al., 2022) and conversion of biomass into chemical inputs of industrial interest (Torres-Olea et al., 2020). A photocatalyst is defined as a material with characteristics of a semiconductor, which is capable of absorbing light, producing electron-hole pairs that allow chemical transformations (Khan, 2018; Li & Li, 2017), and metal oxides such as V₂O₅ (Chauhan et al., 2022), Cr₂O₃ (Zelekew et al., 2021), ZrO₂ (Helmiyati et al., 2022), ZnO (Franco et al., 2022) SnO₂ (Aihemaiti et al., 2022), MoO₃ (Xue et al., 2019), CeO₂ (Iqbal et al., 2021), Bi₂O₃ (Sharma et al., 2022), WO₃ (Shandilya et al., 2022), ZnS (Hojamberdiev et al., 2020), α -Fe₂O₃ (Araujo et al., 2021), SiO₂ (Joseph et al., 2021), and TiO₂ (Li et al., 2022; Ullah et al., 2023), are excellent candidates for photocatalysis. In order to increase their photoactivity, the properties surface, structural, electronic, morphological of materials having these features have all been intensively researched in photocatalytic systems.

TiO₂ is an excellently chemically stable n-type semiconductor with tunable electrical characteristics (Lazau et al., 2021), widely used in solar cells (Noori et al., 2022), antibacterial agents (Ouerghi et al., 2021), and in self-cleaning coatings (Gonciarz et al., 2021). In addition to these uses, photocatalytic reactions involving TiO₂ have been thoroughly studied (Giraldo-Aguirre et al., 2015; Hu et al., 2022). Anatase, rutile, and brookite are the three polymorphs of TiO_2 that are known (Zhang et al., 2014). The most significant and extensively researched phases to photocatalysis are rutile and anatase (Vequizo et al., 2017), since anatase exhibits important photocatalytic activity (Zhang et al., 2014) and rutile has great stability (Miah, 2021). TiO₂-anatase has a band gap of 3.2 eV (Zhang et al., 2014) that is considered wide, and thus absorbs mainly in the UV region. Additionally, one of the advantages of TiO₂-anatase is its small grain size, resulting in high surface area (Yuangpho et al., 2015). In contrast, TiO₂-rutile has a slightly lower band gap energy of the ~ 3.0 eV (Zhang et al., 2014), has good stability, but is known to have a large grain size, which gives this material a very low surface area. Furthermore, TiO₂-rutile has a high rate of electron-hole recombination (Reitz et al., 2014). Numerous research demonstrate that it is wise to

generate TiO₂ with a biphasic anatase–rutile structure in order to reduce internal electron-hole pair (e⁻/h⁺) recombinations while still producing a material that is visible light active (Hu et al., 2018). In this way, the photocatalytic efficiency can be increased due to interfacial charge transport from the junction between the rutile and anatase phases during photoexcitation, which inhibits anatase charge recombination; this leads to efficient separation of photogenerated electron-hole pairs and increased photocatalytic activity (Singh et al., 2019). Mixing phases is known to have synergistic effects and increased photocatalytic activity compared to pure phases (He et al., 2019). By adjusting the calcination temperature, it is possible to produce the mixed anatase-rutile phase structure (Kim et al., 2021; Phromma et al., 2020). The energy band locations of the various TiO₂ phases are different in the mixed phase, and electrons are moved from the anatase phase to the rutile phase. Commercial TiO_2 , with an anatase-rutile biphasic structure is an example and is always selected as the reference photocatalyst due to its high photocatalytic activity, however, commercial TiO₂ is prepared by a flame-powered vapor aerosol technology, where special complex equipment is required, and phase relationships are difficult to control (Zhang et al., 2019a, 2019b).

TiO₂ crystalline phase, particle size and shape, surface area, and degree of crystallinity all affect its physical and chemical properties (Santos et al., 2021). In addition to the influence of the calcination temperature, these factors may vary according to the synthesis method adopted (Payormhorm et al., 2017). The most reported synthesis routes for obtaining TiO₂ are sol–gel (Mushtaq et al., 2020), microwave assisted hydrothermal (Li et al., 2021), and precipitation (Buraso et al., 2018). Synthesis by precipitation is one of the most accessible methods to obtain mesoporous oxides, providing high surface area and particle homogeneity (Muniandy et al., 2017); high yield is one of the main advantages of this method (Bodke et al., 2018).

The literature has already reported numerous investigations with TiO_2 in photocatalytic processes for various applications, including photodegradation of hazardous textile dyes, such as rhodamine B, methylene blue, among others (Xu and Ma, 2021; Domínguez-Jaimes et al., 2021). However, the search for multifunctional TiO₂-based materials for photocatalysis is extremely relevant. Furthermore,

photocatalysis has received considerable attention in an innovative application that has grown in recent years, which is the conversion of biomass into chemical inputs of high added value (Jin et al., 2017; Roongraung et al., 2020).

A green and renewable substitute for fossil fuels is biodiesel, but its production yields a significant amount of crude glycerol, causing a glut on the market, as only a small amount of this glycerol can be used as fuel or transformed into other chemicals (Çetinkaya et al., 2022; Zhao et al., 2019). Glycerol hydroxyl groups are known to assist its conversion into a number of crucial industrial compounds such as glyceraldehyde (GAD), glycolic acid (GCOA), 1,3-dihydroxyacetone (DHA), glyceric acid (GCA), lactic acid (LA), formic acid (FA), tartronic acid (TA), among others (Zhao et al., 2019; Imbault & Farnood, 2020). Usually, the conversion of glycerol is carried out under severe reaction conditions, such as alkaline conditions, high temperature and pressures, and the deactivation of the catalyst used (Jedsukontorn et al., 2018). With these obstacles, in recent years there has been a need to find a new green process to meet the growing demands of sustainable technologies and clean energy (Maurino et al., 2008). Heterogeneous photocatalysis has been considered one of the most attractive processes due to its superior characteristics, such as being environmentally benign, high efficiency, operation at room temperature and atmospheric pressure (Jedsukontorn et al., 2018). Since 2008, when Maurino et al. (2008) first investigated the photocatalytic transformation of glycerol into high value-added inputs, several other investigations have further supported the efficiency of this reaction system based on heterogeneous photocatalysis using different photocatalysts (Jedsukontorn et al., 2018; Limpachanangkul et al., 2022; Zhao et al., 2019).

Verifying the relationship between the calcination temperature, with the surface, electronic and structural properties is a strategic exploration for the manufacture of multifunctional materials applied in the degradation of organic contaminants, as well as applied to the conversion of plant biomass derivatives into chemical inputs of high added value. In the study reported here, the precipitation method was used to synthesize TiO_2 with different heat treatment temperatures. By photocatalytic converting glycerol into compounds of industrial interest and the dye Rhodamine B (RhB) photodegradation, the produced materials were characterized and their photocatalytic properties were assessed. An extensively used reaction model called a closed system was employed to conduct the reactions. This study sought to establish a link between the anatase and rutile phases of TiO₂ and a combination of the two phases and the materials' photocatalytic effectiveness. It also sought to evaluate the impact of heat treatment temperature on the characteristics of TiO_2 . It is important to highlight that TiO₂ is a photocatalyst widely applied in photocatalytic processes; however, no previous reports were found that relate the influence of the increase in calcination temperature with the conversion of glycerol, and in the selectivity of formation of certain products of industrial interest. Also, despite the photobleaching of RhB being frequently investigated in heterogeneous photocatalysis, here we suggest that, in fact, a photodegradation of RhB occurs, and this was identified by the detection of less toxic by-products than the RhB molecule. Furthermore, the results show that the formation of these by-products occurs through the n-deethylation of RhB.

2 Experimental

2.1 Synthesis of TiO_2

TiO₂ was synthesized using the precipitation method, as described by Cassaignon et al., 2007 with adaptations. Titanium trichloride (TiCl₃ 15%-Vetec, Rio de Janeiro, Brazil), was used as a starting material for the preparation of TiO_2 . In the procedure, a 1 M solution of TiCl₃ was prepared, and under vigorous stirring, 10 mL of Ammonium Hydroxide was slowly dripped (NH₄OH- Dinâmica, São Paulo, Brazil), or until reaching pH \cong 8.5. The solution was maintained by continuous stirring for 60 min, where it was observed that the solution changed from a purple color to a bluish violet color, which soon evolved to a gray color. At the end of this step, the white precipitate was formed, after which the appropriate washings were carried out in order to eliminate chloride ions from the precipitate. Posteriorly, drying was carried out in an oven at 80°C for 16 h, then the material was macerated and sieved and then calcinations were carried out at 350, 550, 750, and 950°C, and named as TiO₂-350, TiO₂-550, TiO₂-750, and TiO₂-950.

2.2 Characterization of Photocatalysts

The materials were analyzed by X-ray diffraction (XRD) (Shimadzu, model Rigaku Multiflex diffractometer, Kyoto, Japan), in the Bragg angle range of $2\theta = 2-80^{\circ}$ with a step of 0.02° . With the Scherrer equation it was possible to estimate the crystal size (Arfaoui et al., 2018). The adsorption-desorption measurements of nitrogen were carried out at 77.15 K (Quantachrome analyzer, model Nova 2200e, Moscow, Russia). The textural properties were estimated using the Brunauer-Emmett-Teller equation (BET). The Fourier transform infrared (FTIR) spectra were obtained on a Shimadzu IR Prestige 21 equipment, Kyoto, Japan, from pellets mounted with KBr. The measurement parameters occurred in the middle infrared region (4000-400 cm⁻¹) in transmittance, 65 scans and resolution of 4.0 cm⁻¹. Raman spectroscopy of photocatalysts was performed at~30 °C using a 532-nm laser, 10 mW power, 100×objective, and 16 data acquisitions in 120 s with respect to silica, (HORIBA Scientific equipment, model XploRA, New Jersey, EUA). The spectra in the ultraviolet and visible (UV-Vis) region were obtained on a Shimadzu, model UV-2600, Kyoto, Japan. The measurements were made in absorbance in the interval of 200–800 nm and resolution of 8 cm $^{-1}$.

The absorption spectra obtained in the UV–Vis were used to quantify the band gap energy of the photocatalysts (Eq. 1). As a result, Tauc graphs (Wood & Tauc, 1972; Murphy, 2007). Were constructed of $(\alpha h\nu)^2$ as a function of photon energy (eV), where α corresponds to the absorption coefficient, h is the Planck constant, and ν is the wavenumber. In addition, in Eq. 1, A is a constant and E_g is the band gap energy (n=½ for a direct band gap and n=2 for an indirect band gap) (Murphy, 2007).

$$\alpha h v = A(h v - E_g)^n \tag{1}$$

2.3 Photocatalytic Performance

2.3.1 Rhodamine B Photodegradation

We prepared an aqueous solution of rodamine B $(1.25 \times 10^{-5} \text{ mol } \text{L}^{-1})$ with 4.5 mg of photocatalyst in 15 mL of the dye solution. Then, the solution was poured into 20 mL closed vials and a cooling jacket was

applied at a constant temperature of 30 °C. This system remained under agitation, with a light source composed of four 15 W lamps (Phillips Amsterdam, Netherlands) emitting UV-A light (~360 nm;~3.44 eV), inside a closed wooden chamber with syringes attached on the outside. Initially, the samples were kept in the dark for 60 min to ensure the adsorption/desorption equilibrium of rhodamine B on the catalytic surface. Right after, irradiation was propagated on the samples for 70 min, totaling a reaction time of 130 min. During the irradiation period, aliquots (0.5 mL) were collected every 10 min, centrifuged for 5 min at 5000 rpm, and finally analyzed by spectrophotometry. In addition, photolysis reactions were also carried out, where the experiments were conducted in the absence of photocatalysts and in the presence of UV-A light. These reactions were performed in triplicate and the samples were stored properly to avoid exposure to light. The absorption spectra in the UV-Vis region (200-800 nm) were obtained in a Shimadzu spectrophotometer, model UV-2600, Kyoto, Japan, and the wavelength chosen for analysis was recorded at 554 nm (De Assis et al., 2018). The percentage of rodamina B photodegradation was calculated based on Eq. 2, where, C_0 is the initial concentration of methylene blue and Ct is the concentration after the time of irradiation (t).

Photodegradation(%) =
$$\frac{C_0 - C_t}{C_0} \times 100\%$$
 (2)

2.3.2 Glycerol Photocatalytic Conversion

All photocatalytic tests for glycerol conversion were performed in a reactor with the configuration described above (for photodegradation of RhB). The glycerol solution (5 mM) was prepared in Milli-Q water. For the reaction, 7 mL of glycerol solution (5 mM) were used, the catalyst concentration was 5 g/L, 0.5 mL aliquots were collected at pre-established times of 30, 60, 90 and 120 min, and filtered through 0.45 µm Millipore filters to remove particulate matter from the photocatalyst prior to high performance liquid chromatography (HPLC) analysis. The conversion of glycerol and the products formed were monitored using CTO-20A HPLC system fitted with an RID-10A (Shimadzu, Kyoto, Japan), model pump PopStar 210 (Varian), 20 µL injection volume. The separation was carried out in a stainless-steel H plus column (300 mm×7,8 mm d.i.;

MetaCarb), operating under the following conditions: column temperature at 39 °C, mobile phase was Milli-Q water/phosphoric acid (pH:2.2), with a flow rate of 0.40 mL/min. The products detected were quantified using calibration curves obtained from standards.

The glycerol conversion was calculated using Eq. 3, in which C (%)=glycerol conversion, C_o =initial concentration of glycerol (mol.L⁻¹), and C_f=final concentration of glycerol.

$$\mathbf{C}(\%) = \left(\frac{C_0 - C_f}{C_0}\right) \times 100\tag{3}$$

The yields and selectivities were calculated according to Eqs. 4 and 5, respectively, where $Y_i(\%)$ =yield of product i, C_i =concentration of product i (mol. L^{-1}), C_o =initial concentration of fructose (mol. L^{-1}), S_i (%)=selectivity to product i, and C_{i1} , C_{i2} , C_{i3} , C_{i4} , C_{i5} =concentrations of various products formed (mol/L).

$$Y_i(\%) = C_i / C_o \times 100$$
 (4)

$$S_{i}(\%) = \left(\frac{C_{i}}{C_{i} + C_{i2} + C_{i3} + C_{i4} + C_{i5}}\right)$$
(5)

3 Results and Discussion

3.1 Characterization of Photocatalysts

The XRD patterns for TiO_2 prepared and calcined at different temperatures (range of 350–950 °C for 5 h)



are shown in Fig. 1. For TiO_2 -350 and TiO_2 -550, the formation of the anatase phase (JCPDS 21-1272) can be observed, which is confirmed by the presence of crystallographic planes [101], [004] and [200] at $2\theta = 25.28$, 37.81, and 48.05° (Khanam & Rout, 2022). The transformation of anatase to rutile phases was pronounced in TiO₂-750, where, in addition to the planes referring to the anatase phase, according to the crystallographic sheet JCPDS 21-1276 it is possible to identify crystallographic planes referring to the rutile phase of TiO₂ at [110], [101], [200], [111], [210], [211] and [220] in $2\theta = 27.43$, 36.08, 39.18, 41.22, 44.10, 54.32, and 56.63°(Lal et al., 2021). These results are in agreement with those observed by Byrne et al. (2016), and Sienkiewicz et al. (2021), where the transition from the anatase phase to the rutile phase occurred at temperatures above 600 °C. At 950 °C, the complete transformation of the anatase phase to rutile occurs, and the presence of sharp peaks suggests that the crystallinity of TiO₂-950 is very high, and these results are in line with previous investigations (Selman & Husham, 2016; Shah & Rather, 2021a 2021b).

Using the Debye–Scherrer equation (Arfaoui et al., 2018), the average crystallite size (Dc) was determined from the two most intense diffraction peaks, [101] for anatase and [110] for rutile. The results are shown in Table 1. With an increase in the calcination temperature, TiO₂ crystallite size may be seen to grow (Sienkiewicz et al., 2021; Shah & Rather, 2021b). As seen in Fig. 1, the diffractograms still show that TiO₂ calcinated at low calcinating temperatures (<550 °C),



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Table 1 TiO_2 calcined at various temperatures has variable textural and structural characteristics

Samples	$D_c (\mathrm{nm})^{\mathrm{a}}$	$E_g (\mathrm{eV})^\mathrm{b}$	S _{BET} ^c
TiO ₂ -350	9.89	3.0	109.0
TiO ₂ -550	13.61	2.9	69.0
TiO ₂ -750	23.66 (Anatase) 40.22 (Rutile)	2.8	9.0
TiO ₂ -950	55.06	2.7	5.0

^a D_c =average crystallite size, ^b E_g =band gap energy, ^c S_{BET} =BET specific surface area

exhibit large XRD peaks, due to the amorphous structure of TiO₂, leading to smaller crystallite size. As the calcination temperature increases (>550 $^{\circ}$ C), the XRD peaks narrow and increase continuously, influenced by the increase in crystallite size (Kim et al., 2021)., as shown in Table 1. This can be attributed to the elimination of crystallite defects during the calcination at high temperatures (Kim et al., 2021; Choudhury & Choudhury, 2013). The anatase to rutile phase transition depends significantly on the size of the crystallites. Anatase has a more stable thermodynamic equilibrium at low temperatures, and when the annealing temperature rises, the grain expands and uses less energy total as a result. The rutile phase is created when the Ti-O bonds are ruptured and reorganized octahedrally at high annealing temperatures, which causes the anatase phase to collapse and reduce the total energy (Sarngan et al., 2022). The calcination process can inevitably cause a decline in surface area, and the results show that the surface area decreased with increasing temperature (Kim et al., 2021; Sienkiewicz et al., 2021) (see Table 1). This can be attributed to a rise in particle aggregation, which speeds up the growth of crystallite size (Sienkiewicz et al., 2021).

It is well-known that a semiconductor's ability to absorb light is connected to its photocatalytic activity (Cai et al., 2016)[•] Using diffuse UV–vis reflectance spectroscopy (DRS), the samples optical and electronic characteristics were investigated (DRS). Figure 2.a and 2.b shows the DRS spectra and Tauc graphs for TiO₂-350, TiO₂-550, TiO₂-750, and TiO₂-950. The UV–vis absorption spectra of the TiO₂ in Fig. 2.a clearly show that the UV–vis absorption edge is shifted toward higher wavelengths with an increase in calcination (Kim et al., 2021)^{••} According to Saikumari et al. (2021) and Geetha et al.



Fig. 2 (a) UV–Vis diffuse reflectance spectra and (b) Tauc plots for TiO_2 -350, TiO_2 -550, TiO_2 -750, and TiO_2 -950

(2018), this bathochromic shift (red shift), might be due to the delocalization of molecular orbitals in the least unoccupied conduction band of semiconducting metal oxides. The redshift of the absorption edge may also be related to the narrowing of the bandgap, because of the transformation of the anatase to rutile phase in annealing (Morawski et al., 2021). This is in accordance with the observation from the XRD measurements. Using the Tauc method (Table 1), which extrapolates the linear section of the graph $(\alpha h\nu)^2 \times h\nu$ to yield the energy of the gap value, the Eg was calculated from the absorption spectra (see Fig. 2.b) (Wood & Tauc, 1972; Murphy et al., 2007). Band gap energy values are represented in Table 1. The estimated band gap values for TiO₂ calcined at different temperatures range from 2.7 and 3.0 eV (the band gap of TiO₂-950 (2.7 eV) is smaller than that of TiO₂-350 (3.0 eV). It is observed that the optical gap clearly decreases with the calcination temperature (Geetha et al., 2018; Kamarulzaman et al., 2019), and these results can be explained based on particle size, which affects the optical gap. This may be connected to the effect of quantum confinement, which causes an increase in the band gap because fewer orbitals are involved in the production of the valence band (BV) and conduction band (BC) through orbital overlap, hence reducing the number of orbitals that contribute to the band gap. A larger gap is therefore expected for lower particle sizes (Bera et al., 2010).

Raman spectroscopy investigate of all solids for TiO₂ treated at various calcination temperatures was performed to further investigate the transition of TiO_2 phases (see Fig. 3). This method is a crucial tool for identifying the surface defects in the photocatalysts (Kar et al., 2010). From the group factor analysis, there are five active Raman modes for the anatase phase of TiO₂ (3E_g: 144, 197, e 639 cm $^{-1}$ + 1A_{1g}: 513 cm⁻¹+B_{1g}: 399 cm⁻¹) and four modes for the rutile phase $(1B_{1g}: 143 \text{ cm}^{-1} + 1_{Eg}: 447 \text{ cm}^{-1} + 1_{A1g}:$ $612 \text{ cm}^{-1} + 1B_{2g}$: 826 cm⁻¹) (Kalaivani & Anilkumar, 2017; Gao et al., 2014). For the TiO_2 -350 and TiO₂-550 samples, five Raman signals were identified at 144, 200, 398, 519 e 643 cm⁻¹, which are assigned to the anatase phase modes Eg, Eg, B1g, A1g e Eg, respectively (Gao et al., 2014; Fathi-Hafshejani et al., 2020).



Fig. 3 Raman spectra obtained for TiO₂-350, TiO₂550, TiO₂-750 e TiO₂-950

It was observed that as the temperature increased from TiO_2 -350 to TiO_2 -550, there was an intensification of the signs of these modes. For TiO_2 -750, the presence of a mixed anatase-rutile phase is verified, with the beginning of a transition from the anatase to rutile phase being observed, which is confirmed by the decrease of the Eg signal at 143 cm^{-1} for the anatase phase, and identification of the Raman signals in 447, 612 and 826 cm⁻¹ that are attributed to the rutile phase modes Eg, A_{1g} and B_{2g} , respectively. For TiO_2 -950, there is no evidence of modes related to the anatase phase, and the rutile phase increases as evidenced by growing signal intensity at 143, 477, 612 e 826 cm⁻¹ referring to the modes of the rutile phase B_{1g} , E_g , 1_g , B_{2g} . For samples TiO₂-550 and TiO₂-750, a wide band was observed around 250 cm⁻¹, which is characteristic of the contribution of the non-zero tensor impact on the second-order phonon (Kalaivani et al., 2017; Porto et al., 1967; Padmini et al., 2021). The results agree with the XRD spectra.

The FT-IR spectra were registered in the range of 400 to 4000 cm⁻¹ to observe chemical conformation of the functional groups in TiO₂ at different calcination temperatures, as shown in Fig. 4. All spectra showed typical bands and signals for TiO₂ (Sienkiewicz et al., 2021). A broad band in the region of 3660–2990 cm⁻¹ is attributed to stretching vibrations of the hydroxyl alcohol group (O-H), due to interaction with the hydroxyl group (OH) of the water molecule (H₂O) (Sienkiewicz et al., 2021; Winter et al., 2009), which was confirmed by the presence of a weak band around 1637 cm^{-1} (Senthilkumar et al., 2017). The bands recorded at 3130 and 3220 cm^{-1} are indicative of the presence of OH groups on the TiO₂ surface (Fernández-Catalá et al., 2017). This absorption band at 1637 cm⁻¹ refers to the bond Ti–OH and in addition, it is related to the coordinate vibration of bending of H_2O (Senthilkumar et al., 2017). The band observed in the range between 550 and 750 cm^{-1} is related to the bending of the Ti-O and O-Ti-O bond. The location of the Ti-O vibrational mode varied from one phase to another, as it is located at 531, 566, and 509 cm⁻¹ for the TiO₂-rutile, TiO₂-anatase, and TiO₂-mixed phase, respectively. These results confirm that the calcination temperature increases gradually the crystalline nature of TiO₂. This can be observed by the behavior in the reduction of the O-H bond with the increase of the calcination temperature, and simultaneously with the intensity of the enhanced



Fig. 4 FT-IR spectra for TiO₂-350, TiO₂-550, TiO₂-750 e TiO₂-950

functional binding Ti–O and O-Ti–O (Senthilkumar et al., 2017).

3.2 Photocatalytic Studies

The photocatalytic activity of TiO_2 for different calcination temperatures was studied by performing the photodegradation of rhodamine B (RhB) and the photocatalytic conversion of glycerol.

3.2.1 Photodegradation of RhB

To evaluate TiO_2 at various temperatures and for use in environmental remediation, photodegradation of RhB was investigated as a model reaction. Changes in the UV–vis absorption spectra as a function of time and appropriate concentrations were then monitored to track the evolution of RhB degradation products. Thus, a total reaction period of 130 min was used to study the photodegradation of RhB, with 60 min used for adsorption (in the dark) and 70 min used for reaction while being exposed to UV-A light.

Figure 5 shows how the UV–vis absorption spectra changed as RhB underwent photodegradation. RhB maximum absorbance band is at 554 nm, and a decline in strength in this band maximum absorbance band suggests that this dye was gradually photodegraded by UV exposure.

As can be seen, for TiO₂-350 (Fig. 5.a) RhB characteristic absorption band rapidly decreased along with a hypsochromic shift in the maximum absorption wavelength from 554 to 516 nm. Similar alterations have also been documented in earlier experiments utilizing photocatalysts TiO₂/Bi₂O₃ (Sharma et al., 2022), SnO₂ (De Assis et al., 2018). The sharp decrease in maximum absorption results from chromophore cleavage, while the peak shift is related to an N-deethylation mechanism, and RhB is completely N-deethylated when the absorption maximum shift moves from 554 to 498 nm (Watanabe et al., 1977; Zhuang et al., 2010) accompanied by the formation of a series of N-deethylated intermediates. It is also known that these reaction mechanisms can occur simultaneously (Watanabe et al., 1977; Zhuang et al., 2010) Thus, it was concluded that for TiO_2 -350 the cleavage of the chromophore from RhB occurs in this case, however, it is not the predominant mechanism. It can be seen from Fig. 5.a, that the maximum wavelength shift occurs faster than the complete decrease in main band absorbance at 554 nm. This behavior clearly indicates that the N-deethylation mechanism predominates in chromophore cleavage when using TiO_2 -350 as photocatalyst indicating that N-deethylation is easier than the cleavage of the entire conjugated chromophore structure of RhB in this reaction system, which is due to the fact that cleavage of the C–C bond requires more energy than the C-C bond N-C (Luo et al., 2020). For TiO_2 -550, it was observed that the hypsochromic shift was slightly interrupted, and chromophore cleavage was favored, Fig. 5.b. As the calcination temperature increased, as observed for TiO₂-550 and TiO₂-950, Fig. 5.c and 5.d, both mechanisms were negatively affected, with a considerable decrease in the photodegradation mechanism of RhB.

It is known that the efficiency of the photocatalyst is induced by isolated or combined properties, depending on the reaction mechanism. As observed, TiO_2 -350 presented a larger surface area (109.0 m²/g), and signs referring to the anatase phase of TiO_2 were identified, observing a marked hypsochromic shift. As the calcination temperature increased, there was a decrease surface area, and a transformation from the anatase to the rutile phase of TiO_2 , directly influencing the efficiency. It is possible to observe that according to the XRD and Raman, the anatase phase was identified with greater clarity for



Fig. 5 Spectral changes showing RhB photodegradation achieved with the catalysts (A) TiO_2 -350 (B) TiO_2 -550; (C) TiO_2 -750 (D) TiO_2 -950 (E) photolysis

 TiO_2 -550 (69.0 m²/g), however, it presented a smaller surface area compared to TiO_2 -350. Thus, it can be inferred that the material with the highest surface area influenced the n-deethylation mechanism, but the anatase phase was responsible for the greater cleavage of the chromophore. For TiO_2 -750 (9.0 m²/g), where the beginning of the transformation from the anatase phase to the rutile phase of TiO₂ was observed, both mechanisms were markedly affected, as well as for TiO_2 -950, composed of the rutile phase of TiO_2 . It is important to mention that the higher surface area of TiO_2 -350, and possibly the higher amorphous phase content, plays an essential role in the presence of OH groups on the surface (Dlamini et al., 2022). Not always a larger surface area will have a good quality of site distribution, but in this case, the potential role of the amorphous phase of TiO₂, and a larger surface area seems to have affected the photocatalytic efficiency, and consequently improved the photodegradation mechanisms of RhB. This can be confirmed by the behavior in the reduction of the O-H bond with the increase of the calcination temperature, according to the FTIR results shown in Fig. 4. It is assumed that the •OH radicals yielded on the surface readily attack the diethylamino groups efficiently (Zhuang

et al., 2010), resulting in the N-deethylation of RhB molecules in the presence of photocatalysts of greater surface area.

Regarding the intermediate products from the photodegradation of RhB, in the current investigation the complete deethylation of the RhB dye (hypsochromic shift from 554 to 498 nm) was not observed, but in 70 min of reaction for TiO₂-350 and TiO₂-550 it was possible to observe the displacement of this same band, in addition to the decrease in the main band, showing three N-de-ethylations, and formation of three co-products: N,N,N'-Triethyl-rhodamine (539 nm), N,N'-Diethyl-rhodamine (522 nm), N '-Ethyl-rhodamine (510 nm) (Pica et al., 2018; Khanam & Rout, 2022). In relation to TiO_2 -750 and TiO_2 -950, only the breakage of the chromophore groups is observed, as evidenced by the decrease in absorbance as a function of time. In both reactions from 40 min onward it is possible to identify a slight shift of the signals, but it was not possible to confirm the formation of by-products for the reactions using TiO₂-750 and TiO₂-950. Still, on the by-products determined in the present study it is important to emphasize that in previous studies a low degree of toxicity of the products generated from the



Fig. 6 A) Plot of ln (C/C₀) vs. irradiation time for photocatalytic degradation of RhB and **B**) percentage degradation of RhB using TiO₂-350; TiO₂-550; TiO₂-750; TiO₂-950; photolysis and without light/with catalyst

n-deethylation of RhB has already been demonstrated (Zhang et al., 2022).

To confirm that the photocatalytic activity is due to the photocatalyst only, we performed blank experiments without catalyst under light (photolysis), as shown in Fig. 5.e. It was noted that 13% of RhB was degraded after 70 min. The ability of the RhB dye to absorb UV light, which is sufficient to break the bonds in the chromophore groups, is one reason for this phenomenon. However, photolysis only makes up a minor portion of the photodegradation process and does not result in a rapid or thorough breakdown. These observations are confirmed by the results obtained for the photodegradation of the RhB dye as a function of time (see Fig. 6.a), calculated in relation to its maximum absorbance (554 nm), in the presence of the photocatalysts under study (TiO₂-350, TiO₂-550, TiO₂-750 and TiO_2 -950) and without a catalyst. Figure 6.b shows the percentages obtained in the photodegradation of RhB.

In fact, previous studies have shown that TiO_2 phase transformation resulting from an increase in calcination temperature can cause changes in surface, structural and optical properties (Cai et al., 2016; Pelaez et al., 2010). The increase in TiO₂ calcination resulted in an increase in crystallite size, and consequently an abrupt decrease in surface area. Knowing that photocatalysis is a combination of reactional factors, in the present case, it seems that the surface area was a determining factor for the photocatalytic efficiency.

In this study, for the TiO₂ catalysts calcined at different temperatures, it was found that the photocatalytic activity decreased, as mentioned above. Thus, the best performance in terms of photocatalytic activity was obtained with TiO₂-550, with a maximum degradation value of 62.8% after 70 min, compared with 60.7, 26.4 and 23.4% for TiO₂-350, TiO₂-750, and TiO₂-950, respectively (see Fig. 6b).

The results reported here demonstrate that it is possible to synthesize TiO_2 by modulating the calcination temperature and obtain photocatalysts that can be used with visible light (for example, sunlight) for photocatalytic purposes, taking advantage of the attractive properties of TiO₂, such as nontoxic, high environmental stability and sustainability. This observation is based on the band gap decrease, as the calcination temperature increases, for TiO₂-350, TiO₂-550, TiO₂-750 and TiO₂-950, the band gap values obtained were 3.0, 2.9, 2.8, and 2.7 eV, respectively.

The photocatalytic degradation of RhB has been considered by previous reports as a first-order reaction, and the rate constant can be determined according to Eq. 6, considering that *t* is the reaction time, C_0 and Ct are the RhB concentrations at initial and reaction time t, respectively (Cheng et al., 2017; Zhang et al., 2020).

$$C = C_0 e^{-kt} \tag{6}$$

For TiO_2 calcined at different temperatures, Fig. 7 shows reaction rate constant *k*. In addition, to examining the photocatalytic efficiency by decreasing the



Fig. 7 Photocatalytic reaction rate constant of RhB and apparent quantum efficiencies of the TiO_2 calcined at different temperatures with different surface areas

concentration of RhB, in the reaction medium, it is important to estimate the Apparent Quantum Efficiency (AQE) of the investigated photocatalysts (Eq. 7), which can be calculated by Eq. 8 (d[x]/dt)is the initial rate of change of the concentration of the reactant and $d[h\nu]_{inc}/dt$ is the total optical power (TOP) impinging on the sample) (Bahruji et al., 2019).

$$AQE \ \Phi = \frac{\text{Number of molecules converted}}{\text{Total photons absorbed}}$$
(7)

$$AQE = \frac{d[x]/dt}{d[hv]_{inc}/dt} = \frac{kC_0}{TOP}$$
(8)

For the degradation of RhB, in the present investigation $d[x]/dt = kC_0$. Moreover, as photocatalysts had different surface areas, a relationship was established between the amount of the photocatalyst used (0.3 g/L) and the surface area of the different photocatalysts (being 109.0; 69.0; 9.0 and 5.0 m²/g, for TiO₂-350; TiO₂-550; TiO₂-750; TiO₂-950, respectively). The optical power incident on the suspension was 5 mW mL⁻¹. As previously presented, Fig. 7 shows that the apparent quantum efficiency of the reaction was affected by the surface area, as well as k, showing that photocatalysts with larger surface area were favoured with the activation of sites on the surface by means of incident photons. In view of this, it is important to understand that although the presence of photons is essential to drive the photocatalytic reaction, the ability of the photocatalyst to absorb



Fig. 8 Conversion of glycerol to TiO_2 calcined at different temperatures, with catalyst TiO_2 -350/without light and photolysis

photons is also important to increase the reactivity (Cheng et al., 2017).

3.2.2 Photocatalytic Conversion of Glycerol

The photocatalytic activity of TiO_2 obtained at different calcination temperatures was also investigated in the photocatalytic conversion of glycerol, 2 h of lighting.

Figure 8 shows the results of photocatalytic conversion of glycerol as a function of time. No significant conversion was found under photolysis (2.2%). The use of TiO_2 -350 led to a conversion of 20.5% of glycerol, followed by TiO₂-550, TiO₂-750, TiO₂-950, with 15.6%, 10.8%, 6.6%, respectively. Such behavior suggests a strong influence of the combination of structural, surface and electronic properties. We can observe an influence of the surface area of the photocatalysts, which was directly affected by the calcination temperature. The TiO₂-350 photocatalyst showed a greater surface area, reaching 109.0 m²/g, and this greater surface area may have favored a better use of the emitted photons, promoting an effective separation of charge carriers. Furthermore, a larger surface area may suggest the presence of more active sites available for water molecules to be adsorbed on the TiO_2 surface and the formation of reactive species occurs. Furthermore, the adsorption of substrate molecules directly on the catalyst surface can be favored in materials with high surface area (Saif et al., 2010), and in this case, the hole generated in the photoactivation of the semiconductor can directly promote the glycerol oxidation reaction.

Regarding the crystalline phases of TiO₂-350 and TiO_2 -550, they are mostly present in the anatase crystalline form, and even though the same crystalline phase is observed in both materials, due to the different calcination temperatures the materials have different electronic and surface properties, as already mentioned. Evaluating the activity of TiO₂-550 in the conversion of glycerol, it is possible to see that the photocatalytic activity of the material is closely related to its structural and surface properties, because, even with a smaller surface area compared to TiO_2 -350, the use of TiO_2 -550 led to 15.6% glycerol conversion. In addition to the surface area, this can be attributed to the combination of the anatase and rutile phase of TiO_2 -550, as observed in the Raman measurements, which may have facilitated the promotion of electrons between the energy bands of the semiconductor. In the present study it was observed that the mixed phase TiO₂-550 photocatalyst containing both anatase and rutile expressed higher photocatalytic activity than pure rutile. It is important to mention that this phenomenon of a synergistic effect between the anatase and rutile phase in relation to photocatalytic activity has already been observed previously, as discussed by Zerjav et al. (2022).

Still, the observations reported here corroborate recent studies, since according to Zerjav et al. (2022)

when the mixture of anatase and rutile is used as a photocatalyst, the anatase part represents the main booster phase responsible for the higher concentration of OH radicals in the reaction system. However, in a mixed phase system, the anatase phase could not generate the same amount of OH radicals in the mixture, compared to when only the anatase phase was investigated, due to the "shading" effect caused by small and abundant rutile particles Furthermore, the rutile particles were acting as a UV light filter for the anatase particles as they are able to collect UV light over a wider range Zerjav et al. (2022). For this reason, in the current investigation, TiO₂-350 (anatase phase) exhibits the highest photocatalytic activity.

Figure 9 shows the main oxidation products observed from the photocatalytic conversion of glycerol, which were glyceraldehyde, glycolic and tartronic acid, and the selectivity was highly influenced by the nature of the photocatalyst as shown in Fig. 9a and b.

Starting with the most active photocatalyst, TiO_2 -350, predominantly composed of the anatase phase, we can clearly observe that the main oxidation products, such as glycolic acid and glyceraldehyde, are produced in a short reaction period of 30 min, and the selectivity did not vary according to time increased; a similar result was observed for TiO_2 -550. In the case of the TiO_2 -750 and TiO_2 -950 (rutile) photocatalyst, although the distribution and amount of products were different, as expected in view of the lower overall conversion observed, seemed to be selective to glycolic acid, proving that the crystalline



Fig. 9 (A) Variation in selectivity and (B) variation in yield, based on glycerol conversion

phase influenced the distribution of the products formed.

Initially, the main products detected were glycolic acid and glyceraldehyde, and smaller amounts of other oxidized products, such as tartronic acid. These results suggest that in the first step of the reaction mechanism, glycerol undergoes the first oxidation towards glyceraldehyde, as observed in Wang et al. (2019). Considering that glyceraldehyde is a result of the oxidation of primary (terminal) OH groups of glycerol and that we have two primary OH groups, the probability of being produced is much higher compared to the production of dihydroxyacetone, which is a result of the oxidation of the secondary OH group in the glycerol, as mentioned by Yu et al. (2021). The glycerol conversion increased with the reaction time, as shown in Fig. 8, but the selectivity for glyceraldehyde decreased, and the main product was glycolic acid (Wang et al., 2019). Glyceraldehyde, in turn, can also be oxidized to glycolic acid. Another possible route of glycolic acid formation occurs through the cleavage of the C1-C2 carbons of glycerol (Cai et al., 2014; Choi et al., 2020). For TiO_2 -750, the selectivity of 34.5% of tartronic acid was identified, and this effect can be explained by parallel reactions in which two hydroxyl radicals, formed from the photocatalytic process, react simultaneously with the C1 and C3 carbons of the glycerol, converting it directly to tartronic acid in a single step (Cai et al., 2014).

4 Conclusions

The results indicate that the calcination temperature can significantly affect the physical properties of TiO_2 powders. As the calcination temperature increased, the rate of RhB degradation decreased. It was observed that TiO₂-350 and TiO₂-550 presented similar photocatalytic efficiency rates of 60.7 and 62.8%, respectively. For TiO₂-750 and TiO₂-950 the efficiency decreased significantly, to 26.4 and 23.7%, respectively. Despite the literature has already reported that the rutile phase of TiO₂ has the lowest photocatalytic activity, due to the lower number of active sites and hydroxyl groups on the surface (Sienkiewicz et al., 2021), here we show that combination it was observed that the combination of anatase-rutile phases can favor the increase of photocatalytic efficiency. The decrease in photocatalytic activity with increasing calcination temperature may be related to a number of factors. First, corroborating the results of XRD and Raman, the phase transformation of anatase to rutile started at 550 °C. Another important factor to be highlighted is that the sintering and growth of TiO₂ crystallites result in a significant decrease in the TiO₂ surface area. Although RhB is frequently investigated in heterogeneous photocatalysis, herein we show that their degradation actually occurs, and it was estimated by the identification of less toxic byproducts (Zhang et al., 2022), formed by process of n-deethylation. For the glycerol photocatalytic conversion system, evaluating the results obtained from conversion, selectivity, and yield in the photocatalytic tests, it is possible to observe that the surface, electronic and structural properties strongly influence the direction of the photocatalytic reactions. The use of materials calcined at temperatures of 350 and 550°C led to a greater conversion of glycerol, but the selectivity and yield results show that catalysts calcined at higher temperatures (750 and 950°C) have greater selectivity, that is, the transformation of crystalline phases anatase to rutile directed the selectivity of the reaction to glycolic acid. This result is promising for future applications, since glycolic acid is a molecule widely applied on an industrial scale in several industrial sectors (Choi et al., 2020). The results showed that the increase in the calcination temperature had a strong influence on the glycerol conversion and on the selectivity of the products formed, which may be interesting for practical applications, since the preferential formation of certain products can contribute to more efficient routes to produce them.

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Author Contribution Igor Mateus de Amorim Silva conceived and designed the experiments, methodology, experimental work, data collection and analysis, performed experiments, data collection and analysis and reviewed draft versions of the manuscript;

Geovânia Cordeiro de Assis conceived and designed the experiments, methodology, experimental work, data collection and analysis, performed experiments, data collection and

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Data Availability The authors declare that the data supporting the findings of this study are available within the paper.

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Declarations

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