Specifc Surface Area Versus Adsorptive Capacity: an Application View of 3D Graphene‑Based Materials for the Removal of Emerging Water Pollutants

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Received: 9 September 2022 / Accepted: 1 February 2023 / Published online: 15 February 2023 © The Author(s), under exclusive licence to Springer Nature Switzerland AG 2023

Abstract Three-dimensional graphene-based materials have emerged as adsorbents for various contaminants. This property is usually attributed to its high surface area. However, studies showing a positive correlation between surface area versus adsorptive capacity are not found in the literature. This review summarizes recent studies involving diferent types of adsorbents based on 3D graphene (including pure 3D graphene and composites) from the angle of experimental parameters such as contact time, adsorbent dosage, pH, and initial concentration. A particular focus is given to the correlation of their adsorption efficiency characteristics from the specific surface area, demonstrating that this parameter is not essential to obtaining good adsorption results. Furthermore, we will discuss their applications in removing various emerging pollutants from water (drugs, pesticides, hydrocarbons, organic solvents, endocrine disruptors), oils, dyes, and heavy metal ions, correlating fundamental properties of 3D materials with their efficiency. Finally, the challenges and perspectives

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of 3D graphene-based materials will be pointed out. Hopefully, this review will help design efficient 3D graphene adsorbents for pollutant removal.

Keywords Adsorption · Nanomaterials · Emerging contaminants · Three-dimensional graphene

1 Introduction

Undoubtedly, one of the great challenges of our scientifc generation is to fnd out alternatives to water scarcity. Nowadays, the huge imbalance between clean water demand and total supply makes freshwater resources dry up unprecedentedly (Unesco, [2019](#page-38-0)). As a consequence, nearly half of the world population suffers from water stress, and these numbers will worsen in the following decades due to population growth, climate change, political decisions, and our current lifestyle (Eliasson, [2015\)](#page-34-0). Therefore, fxing this imbalance is a scientifc task and refects environmental, geopolitical, and humanitarian aspects.

Human negligence with the water supplies becomes evident since 80% of residuals water, from industry to city sewers, returns to water bodies without the proper treatment. The consequence is the increasing contamination and degradation of aqueous environments, which leads to water scarcity and health issues related to contaminated water. The low-income population is the most affected, leading to even lower human dignity for this population

(Unesco, [2017](#page-38-1)). Our role as scientists is to seek technological outcomes to overcome this issue. Therefore, efforts have been made to find better, cheaper, and greener structures for water cleaning. Various methods have been employed: screening, fltration, centrifugation, crystallization, sedimentation and separation by gravity, fotation, precipitation, coagulation, oxidation, solvent extraction, evaporation, distillation, reverse osmosis, ion exchange, electrodialysis, electrolysis, and adsorption (Ali et al., [2018\)](#page-32-0). This variety of methods employs the most diferent types of materials. However, most materials cannot remove a large variety of pollutants, especially at natural water pH or contaminant trace level concentration (Ali et al., [2015;](#page-32-1) Solangi et al., [2021](#page-38-2)).

In this direction, one of the huge tasks in the current materials science is to develop a material able to adsorb a broad spectrum of water pollutants (Chen et al., [2013a\)](#page-33-0). Among the several materials proposed in recent years, carbon-based and graphene-based nanostructures are among the most prominent water purifcation technologies (Köhler et al., [2019a,](#page-35-0) [2021](#page-35-1); Mauter & Elimelech, [2008](#page-36-0)). This applicability is directly related to impressive graphene properties, such as mechanical fexibility, chemical and thermal stability, and high surface area (Allen et al., [2010](#page-32-2); Geim, [2009](#page-34-1); Rao et al., [2009;](#page-37-0) Stoller et al., [2008](#page-38-3)). Nevertheless, when pristine graphene is used as an adsorbent, the main interaction with the contaminants comes from the van der Walls forces related to the $sp²$ carbon. Consequently, polar pollutants, like heavy metals, prefer to remain in the bulk water instead of adsorbing on the graphene surface (Köhler et al., [2018,](#page-35-2) [2019b\)](#page-35-3). A way to overcome this is to add to the graphene materials or molecules with specifc functional groups, leading to better adsorbent properties (Velusamy et al., [2021\)](#page-38-4), thereby improving the number of possible applications of graphene-based materials for water treatment (Asghar et al., [2022;](#page-33-1) Asif et al., [2021\)](#page-33-2), including dye removal (Majumder & Gangopadhyay, [2022](#page-36-1); Yap et al., [2021\)](#page-39-0), organic solvents (Yap et al., [2021](#page-39-0)), pesticides (Power et al., [2018](#page-37-1); Yang et al., [2021\)](#page-39-1), heavy metals (Abu-Nada et al., [2020](#page-32-3); Lim et al., [2018;](#page-36-2) Xu et al., [2018a,](#page-39-2) [b](#page-39-3)), and other inorganic pollutants (Verma & Nadagouda, [2021](#page-38-5)).

3D graphene (3D-G) based macrostructures have shown high adsorption capacity and huge recyclability due to their unique superficial area and porosity (Chen et al., $2013a$, [b](#page-33-3), [c;](#page-33-4) Yousefi et al., 2019). Briefly stated, 3D-G multifunctional structures are obtained by employing methods that prevent the graphene sheets from stacking in the suspended solution. This 3D confguration keeps the graphene sheet properties and increases applications based on characteristics that single sheets do not have as porosity. Several studies have been dedicated to synthesizing 3D-G structures with distinct morphology, structures, and properties (Cao et al., [2014\)](#page-33-5). Typical 3D-G structures include graphene foam, graphene sponges, and graphene aerogels (Chen et al., [2011\)](#page-33-6), and they have physical–chemical properties that diverge from the chemical building blocks—the pristine graphene and the functionalization molecules. The 3D architecture prevents spontaneous self-assembly in water (Mauter $&$ Elimelech, [2008](#page-36-0); Sun et al., [2020\)](#page-38-6), leading to high stability in aqueous solutions (Yu et al., [2013\)](#page-39-5). 3D-G also is highly stable in distinct aqueous environments, from saltwater to mixtures of water and nitric acid, and even in organic solvents, such as dimethylformamide and cyclohexane (Wang et al., [2013\)](#page-39-6). This stable structure allows this type of material to present less toxicity when compared to other graphene species (da Rosa et al., [2021](#page-33-7); Leão et al., [2022\)](#page-35-4). Micro-sized pollutants, like tetracycline, chlorophenols, or fuorides, have also been adsorbed with high efficiency (Chen et al., [2013b](#page-33-3); Liu et al., [2014](#page-36-3); Zhao et al., [2013\)](#page-40-0).

Besides pristine graphene, graphene oxide (GO) has attracted attention for water decontamination due to its properties at the natural aqueous pH levels and its high efficiency in removing pollutants at low concentrations (Ali et al., [2018](#page-32-0)). Also, GO shows good electronic mobility, high thermal conductivity, and remarkable mechanical strength. Recent studies indicate that GO sheets can be synthesized on a large scale by graphite exfoliation (Smith et al., [2019\)](#page-38-7), easily leading to industrial-level production. Its surface can be easily functionalized by the strong $\pi-\pi$ stacking and van der Waals interactions (Ma & Zhi, [2021](#page-36-4)). Nonetheless, the GO suspended solution can be reordered to create self-assembled 2D or 3D structures (Smith et al., [2019\)](#page-38-7). Therefore, 3D-GO structures have also arisen as promising new materials for new technologies for water cleaning.

In previously published works, literature reviews were carried out using three-dimensional graphenebased materials for water purifcation. One of the frst works in this direction was published in 2015 and evaluated the elimination of oil particles from water through adsorption (Wong et al., [2022\)](#page-39-7) . In the same year, a complete work was published describing the applications and environmental mechanisms of 3D graphene materials. "Structure-ownership-application" relationships were established, and although complete, this review can already be considered outdated (Shen et al., [2015\)](#page-37-2). In 2018, a review focused on methods of synthesizing 3D graphene-based structures and evaluating their adsorption performance of dyes, heavy metals, and pharmaceuticals. This work verifed that its adsorptive properties were infuenced by pollutant characteristics, adsorbent surface, and process parameters (Hiew et al., [2018\)](#page-34-2). In 2019, a review summarized the environmental and selfassembly applications of 3D graphene-based materials in removing contaminants from water and air. The surface areas were compared with other materials, but in general and without details (Yousef et al., [2019\)](#page-39-4). Three more reviews were published the following year, focusing on removing contaminants from wastewater (Bano et al., [2020](#page-33-8)), an overview of the applications of 3D graphene in water purifcation without much detail (Wang et al., [2019a](#page-38-8), [b\)](#page-39-8), and the view of adsorbents and their functionalization in the removal of pollutants from water. In this work, a great focus was given to detailing the synthesis processes, and adsorption was briefy discussed (Liu & Qiu, [2020\)](#page-36-5). Finally, in 2021, a review was made available that evaluated the modifcation strategies and performances of modifed 3D graphene materials to remove residual gases, refractory organics, and heavy metals (Lin et al., [2021\)](#page-36-6). Although many reviews of three-dimensional graphene-based materials have been published to date, no review clearly highlights the infuence of specifc surface area on the adsorption process. In this context, this review presents a systematic review of 3D graphene-based materials and their applications for water treatment, relating the adsorption results to the specifc surface areas of each material.

In this context, this review presents a systematic review of 3D graphene-based materials and their applications for water treatment. First, Section [2](#page-2-0) discusses the distinct morphology observed in hierarchical 3D graphene structures and their individual properties. Next, we review the considerable number of new applications for pollutant removal. In Section [3,](#page-4-0) we show the applications for pesticide removal. Sec-tion [4](#page-6-0) is dedicated to discussing the efforts to separate

water and drugs, while in Section [5](#page-7-0), we show the recent advances to remove other emerging contami-nants; in Section [6](#page-17-0), heavy metals, and in Section [7,](#page-19-0) we discuss the removal of dyes. The possible mechanisms of adsorption of contaminants in 3D graphene are presented in Section 8 , and finally, our conclusions and perspectives are shown in Section [9.](#page-31-0)

2 3D Graphene‑Based Materials

The scientifc and technological possibilities of carbon-based nanostructures became notorious after the work by Iijima [\(1991](#page-35-5)), which reported the fabrication of carbon nanotubes (CNT) and started the "boom" in this area. The idea of 3D structures based on carbon is even earlier than the seminal works where Novoselov et al. (2004) (2004) reported the isolation of graphene sheets. The hypothesis of hierarchical self-assembly of carbon foams from nanostructured graphite was made by Umemoto and co-workers ([2001\)](#page-38-9) 3 years early. However, the mechanical exfoliation method of Novoselov and Geim is one of the greatest revolutions in the Chemical, Physical, and Engineering Sciences of our Century.

Spontaneous self-assembly is one of the most prominent and efficient strategies for building macroscopic structures from nanosized chemical building blocks (Jing et al., [2022\)](#page-35-6). It allows us to explore the unique properties of nanomaterials in macroscopic devices (Tang et al., 2010 ; Xu & Shi, 2011), and the unique properties and versatility of carbon-based nanomaterials make them the best candidates for selfassembled materials. In the carbon allotrope-based materials, the frst CNT-based 3D aerogels were reported in Bryning et al., [2007](#page-33-9) by Bryning and coauthors and in Worsley et al., [2008](#page-39-10) by Worsley and co-authors. After, two distinct groups obtained graphene-based aerogels by lyophilization in 2009 (Vickery et al., [2009](#page-38-11); Wang & Ellsworth, [2009\)](#page-38-12). After that, many other self-assembled macrostructures based on graphene were reported in the literature. Distinct methods can lead to specifc characteristics and properties, such as low density, high porosity, large specifc surface area, superhydrophobic surfaces, great mechanical resistance, and high electrochemical performance (Lee et al., [2015;](#page-35-7) Shan et al., [2018;](#page-37-4) Sun et al., [2016](#page-38-13); Yousef et al., [2019;](#page-39-4) Zarbin & Oliveira, [2013\)](#page-39-11). The assembly of 3D-G structures presents one of the most promising strategies in nanoscience and nanotechnology (Nardecchia et al., [2013](#page-37-5)) and controls the synthesis, if possible, to control the obtained morphology (Leão et al., [2022](#page-35-4)). We can divide the morphologies between two families: the hollow nanostructures and the porous structures. Hollow structures include graphene nanoshells (Bachmatiuk et al., [2013;](#page-33-10) Peng et al., [2013,](#page-37-6) [2014](#page-37-7)), shown in Fig. [1](#page-3-0)a, graphene nanospheres (Yoon et al., [2012](#page-39-12)), Fig. [1b](#page-3-0), carbon nanococoons (Zhang et al., [2014](#page-40-1)), Fig. [1c](#page-3-0), and carbon capsules (Kim et al., [2011](#page-35-8)), Fig. [1](#page-3-0)d. Porous structures can be graphene aerogels (Hu et al., [2013](#page-34-3); Ji et al., 2013), as we show in Fig. [1](#page-3-0)e, or graphene sponges (Bong et al., [2015](#page-33-11); Chen et al., [2011;](#page-33-6) Xu et al., [2010](#page-39-13)), exemplifed in Fig. [1](#page-3-0)f.

The porous structures are the most relevant for adsorption due to their high surface area. Aerogels are 3D structures with a low density, high surface area, and high porosity synthesized from a gel in which a gas replaces the dispersion liquid. These characteristics facilitate functionalization, and several studies have explored this feature (Fang & Chen, [2014;](#page-34-4) Zhang et al., [2014](#page-40-1), [2015a,](#page-40-2) [b\)](#page-40-3). As an example, Ji et al. [\(2013](#page-35-9)) explored the use of three diferent carbohydrates. Their results showed that distinct structures were obtained by changing the carbohydrate type. Then, it is possible to control the morphology by changing the reducing and spacer agents, which can be extended to other materials.

Graphene sponges are also light and porous, with a morphology created by introducing gas bubbles in the production process. It consists of an interconnected fexible network with excellent porosity and electrical conductivity. In this sense, a hydrothermal method can be used to grow a self-assembled graphene sponge. This 3D-G structure shows excellent thermal and mechanical stability, high electrical conductance, high specifc capacity, and exciting biotechnology and electrochemistry applications (Beitollai et al., [2019\)](#page-33-12). Besides, 3D-G structures can be functionalized with several materials, such as metallic nanoparticles (Lee et al., [2015](#page-35-7)), sugar (Bose & Drzal, [2015](#page-33-13)), polyelectrolytes (Qi et al., [2010](#page-37-8)), biomolecules (Passaretti, [2022](#page-37-9)), and

Fig. 1 SEM images of **a** graphene nanoshells, adapted from Peng et al. [\(2014](#page-37-7)); **b** graphene nanospheres, adapted from Yoon et al. ([2012\)](#page-39-12); **c** carbon nanococoons, adapted from Zhang

et al. [\(2014](#page-40-1)); **d** carbon capsules, adapted from Kim et al. ([2011\)](#page-35-8); **e** graphene aerogels, adapted from Ji et al. ([2013\)](#page-35-9), and **f** graphene sponges, adapted from Xu et al. ([2010\)](#page-39-13)

more. Each chemical functionalization and each specifc structure led to specifc adsorption properties—whose applications will be discussed in the following sections.

Despite its exceptional properties and promising applications, reducing agents are a signifcant problem in graphene-based materials synthesis. Most chemical reactants employed to reduce the graphene oxide sheets into a 3D structure are toxic. For instance, one of the most used reducing agents is hydrazine (N_2H_4) (Oliveira et al., [2015\)](#page-37-10). It has an excellent reducing capacity but may have hemotoxicity, hepatotoxicity, neurotoxicity, lung lesions, and skin irritations (Nguyen et al., [2021](#page-37-11)). Another reducing agent widely applied in 3D-G synthesis is sodium borohydride (NaB H_4) (Feng et al., [2020](#page-34-5)). Unfortunately, this compound is highly toxic to the environment. Nonetheless, it is toxic if swallowed, and when in contact with the skin and, when in contact with water, the reaction releases gases that can spontaneously ignite (Brasileira, [2017\)](#page-33-14). More recently, some synthesis methods developed use natural reducing agents, such as ascorbic acid, which can solve the problems related to the reagents above (Leão et al., [2022\)](#page-35-4).

Another problem is the time required for the synthesis. In the current methods (Chen et al., [2014a,](#page-33-15) [b](#page-33-16); Fang et al., [2017;](#page-34-6) Gao et al., [2013;](#page-34-7) Ma et al., [2015](#page-36-7); Shan et al., [2018\)](#page-37-4), the number of steps and the time required are huge, taking several days—or weeks to get a sample, with a few exceptions found (Leão et al., [2022](#page-35-4)). Besides that, in some cases, templates, such as low-viscosity polymers (Guan et al., [2018](#page-34-8)), nickel foam (Chen et al., [2014a,](#page-33-15) [b\)](#page-33-16), epoxy resin (Jia et al., 2014 , and calcium carbonate (CaCO₃) (Meng et al., [2013\)](#page-36-8), have to been employed to create the 3D-G structures.

Therefore, those are relevant problems to be concerned about: there is no point in trying to clean water by polluting water, and the production is cheap, with few steps and no templates. Therefore, it is necessary to create new chemical routines to obtain 3D-G macrostructures, employing non-pollutant reducing agents and speeding the process to achieve sizeable industrial production. From now on, we will present a synthesis of the works carried out in recent years using three-dimensional graphene materials to remove contaminants from water.

3 Pesticides

Pesticides are chemicals employed mainly in plantations, from small to large crops of practically all the food consumed worldwide. Most pesticides are natural or synthetic xenobiotics, with toxic activity employed to control or eradicate crop plagues and diseases (Kong et al., [2021b\)](#page-35-11). Although it has an essential role in the food industry, the incorrect misuse and disposal of pesticides can lead to sanitary, environmental (Leão et al., [2019](#page-35-12); Rani et al., [2021;](#page-37-12) Siviter et al., [2021](#page-38-14); Tang et al., [2021\)](#page-38-15), and health (Rani et al., [2021\)](#page-37-12) issues. It is a consequence of the fact that pesticides are resistant to the biodegradation process, creating toxic compounds in the environment that will eventually enter the food chain (Aragay et al., [2012](#page-33-17)). The properties of graphene-based porous materials make them promising for pesticide sensing and removal from aqueous environments (Aragay et al., [2012;](#page-33-17) Maliyekkal et al., [2013](#page-36-9)), especially the many possibilities for decoration and functionalization. The studies in this direction are promising and are summarized in Table [1.](#page-5-0)

It is essential to point out that for this and other tables, individual readings of the original articles were performed to obtain the values of the evaluated parameters. Thus, when we represent the value by "NI," we indicate that the value for that parameter is not informed in the original text. This lack of information was observed for all classes of contaminants evaluated in this work, where important information, such as contact time, adsorbent dosage, initial analyte concentration, and evaluated pH range, are not presented. Still, despite not being mandatory, the value of the specifc surface area is desirable, and in many works, it was also not present.

Few studies have investigated the ability to remove pesticides from water using three-dimensional graphene materials, especially when considering the environmental importance of these contaminants. Furthermore, most studies do not evaluate the same analyte; the commonly tested are atrazine, glyphosate, and hexaconazole (Andrade et al., [2019;](#page-32-4) Li et al., [2019](#page-35-13); Nodeh et al., [2019](#page-37-13); Wang et al., [2019b;](#page-39-8) Zhang et al., [2015a](#page-40-2)). There are two studies for each; for the other analytes investigated, only one material was tested for each pesticide. Thus, it becomes challenging to make a comparison between analytes and materials. With the reports available in the literature

Table 1 (continued)

Adsorbate	Adsorbent	Contact time(h)	Adsorbent dose(g/L)	Evaluated pH range	Initial con- centration (mg/L)	Specific surface area (m^2/g)	Adsorptive capacity*	Reference
Simazine	Cellulose/ graphene compositeb	NI	3	9	$0.3 - 15$	NI	$~1.85\%$ (0.28 mg/g)	Zhang et al., (2015a)
Simeton	Cellulose/ graphene composite ^b	NI	3	9	$0.3 - 15$	NI	$~1.88\%$ (0.29 mg/g)	Zhang et al., (2015a)
Tebucona- zole	Graphene/Fe ₃ O ₄ nanocomposite ^b	0.33	0.66	$2 - 13$	$0 - 180$	NI	~1000 (48.5 mg/g)	Wang et al., (2019b)
Triadimenol	Graphene/Fe ₃ O ₄ nanocomposite ^b	0.33	0.66	$2 - 13$	$0 - 180$	NI	$~100\%$ (45 mg/g)	Wang et al., (2019b)
Triazolone	Graphene/ $Fe3O-$ ₄ nanocomposite ^b	0.33	0.66	$2 - 13$	$0 - 180$	NI	$~1.86\%$ (43 mg/g)	Wang et al., (2019 _b)

NI not informed in the original paper

a Functionalized nanomaterial

^bComposite nanomaterial

^{*}The authors of this article calculated the removal efficiency values in mg/g, presented in parentheses, for a better comparison between the results

that large surface areas provide great adsorptive capabilities, it would be of great interest to compare these data. However, for the works carried out with pesticides, only three studies present the surface areas of the materials used (Andrade et al., [2019](#page-32-4); Huang et al., [2014;](#page-35-14) Santos et al., [2019](#page-37-14)). This unavailability of data makes it impossible to compare this information with other analytes, as will be shown later.

For the studies in the literature, three-dimensional materials are composed only of graphene (Huang et al., [2014](#page-35-14)), decorated with iron (Andrade et al., [2019;](#page-32-4) Mahpishanian & Sereshti, [2016;](#page-36-12) Santos et al., [2019;](#page-37-14) Wang et al., [2019a](#page-38-8), [b\)](#page-39-8), cellulose (Zhang et al., [2015a](#page-40-2)), glucamine-calix[4]arene (Nodeh et al., [2019\)](#page-37-13), and carbon nanotubes (Liu et al., [2019a\)](#page-36-10) were employed. The works reported that the graphene oxide impregnated with iron oxide nanoparticles showed an adsorption capacity of 42.5 mg/g (Andrade et al., 2019), and a 3D graphene/Fe₃O₄ nanocomposite showed an adsorption capacity of up to 48.5 mg/g (Wang et al., [2019b\)](#page-39-8). Despite the rough comparison between diferent analytes, due to the lack of analytical repetition of the studies, we noticed that the presence of iron in the samples results in similar adsorption capacities, despite the signifcant diference in time in which the materials were left for adsorption (about 72 times). This brief observation allows us to infer that more parameters are related to the adsorption of materials than just their composition. The material formed only by 3D graphene showed an adsorptive capacity of 119 mg/g for paraquat. The one that presented the best performance was the graphene-carbon oxide nanotube aerogel, which removed 546 mg/g of glyphosate. Despite the good performances, these materials were tested only for these pesticides, making any comparison unfeasible.

In this sense, we emphasize the importance of conducting more in-depth studies on the infuence of the functionalization of three-dimensional graphene materials and the need to present more complete data in published articles. It is imperative that data from adsorption studies, such as adsorbent dosage and contact time, be shown very clearly. In many studies, it was observed that the experimental adsorption procedures are presented in a much-summarized way, limiting the possibilities of comparisons between the studies.

4 Drugs

Drugs are a large group of chemicals employed mainly for medical and health purposes. However, extensive use has led to higher concentrations of the drugs found in aqueous environments. These chemicals are released into water bodies by the sewers, carrying residues from drug industries, hospitals, and houses (Mackul'ak et al., [2015](#page-36-13); Oğuz & Mihçiokur, [2014\)](#page-37-15). This affects the water supplies, which have traces of several drugs—the most common are antibiotics, painkillers, and hormones. Furthermore, these drugs afect the environment, leading to substantial health issues such as the emergence of multidrugresistant bacteria (Jones et al., [2017](#page-35-15)). This way, these molecules must be removed from the water before reaching the water environment. However, there is a high cost in the current technologies for drug removal from water (Farzin et al., [2020\)](#page-34-9). Consequently, new methods based on 3D graphene/GO materials, shown in Table [2,](#page-8-0) have emerged as promising new technologies to remove drugs from water.

The drug class stands out for the low number of published studies. Only studies with antibiotics (ciprofoxacin, norfoxacin, and tetracycline) and antiinfammatory drugs (diclofenac, ibuprofen, ketoprofen, and naproxen) were found. Few studies report the specifc surface area of the materials used and present values that vary between 0.026 (Lu et al., [2020](#page-36-14)) and $231.38 \text{ m}^2/\text{g}$ (Ma et al., 2015). For these materials, 3D-rGO with cafeic acid and porous graphene hydrogel, similar adsorption values were found for the two drugs. While the material with a specifc surface area of 0.026 m^2/g could adsorb 220.99 mg/g of norfloxacin (Lu et al., [2020\)](#page-36-14), the material with a surface area of 231.38 m^2/g removed 235.6 mg/g of ciprofloxacin (Ma et al., [2015](#page-36-7)). Despite being diferent drugs—the comparison between drugs is unfeasible due to the almost inexistence of studies—we observed, once again, that a high specifc surface area is not directly related to a high adsorptive capacity.

Analyzing the composition of the materials, we observed that the highest adsorption capacities were found for the hybrid hydrogel 3D reduced graphene oxide/nano $Fe₃O₄$, capable of removing up to 920 mg/g of ciprofloxacin and 2113 mg/g of tetracycline (Shan et al., [2018\)](#page-37-4). However, as only one material that uses iron in its composition was studied, it is impossible to infer the importance of the presence of iron for these results. In this context, we emphasize the importance of carrying out more studies to evaluate the ability of three-dimensional graphene materials to remove diferent classes of drugs. So far, studies performed have shown good adsorption capabilities for all material/analyte combinations, indicating that three-dimensional graphene-based materials can remove drugs quite efficiently from water.

5 Other Emerging Contaminants

5.1 Endocrine-Disrupting Chemicals

In addition to the contaminants already described, other classes of contaminants are less studied when referring to their removal through graphene-based three-dimensional nanomaterials. Despite this, they are compounds of great environmental relevance and should be more widely studied. A class that is little studied considering its relevance in the environment is the endocrine interferers. These compounds can interfere in the endocrine system and block or imitate the natural hormones responsible for the functioning of some human or animal body organs. They are commonly detected in wastewater and include bisphenol A, polychlorinated biphenyls, phthalates, polycyclic aromatic hydrocarbons, dichlorodiphenyltrichloroethane, and some heavy metals (Vieira et al., [2020;](#page-38-16) Zhang et al., [2019](#page-39-14)). These compounds are proven to cause several adverse efects on human health, which can cause obesity (Darbre, [2017](#page-34-10)), diabetes (Rancière et al., [2019\)](#page-37-16) and reproductive problems (Cargnelutti et al., [2020](#page-33-18)), and the ecosystem, which may interfere with the reproductive system of fsh, for example (Dang & Kienzler, [2019](#page-34-11)). Some works have investigated the efficiency of 3D graphene materials, decorated or not, in removing these endocrine-disrupting compounds. The works in this direction are promising and are shown in Table [3](#page-9-0).

So far, studies have been published that report the use of pure 3D graphene macrostructures (Wang et al., [2019a\)](#page-38-8) and functionalized with AgBr (Chen et al., [2017a\)](#page-33-19), Ag_3PO_4 (Mu et al., [2017](#page-37-17)), TiO₂ (Zhang et al., [2018a](#page-40-4), [b](#page-40-5)), β-cyclodextrin (Sun et al., [2019](#page-38-17)), pentaerythritol (Liao et al., [2020\)](#page-36-15), magnesium ascorbyl phosphate (Fang et al., [2018\)](#page-34-12), and mesoporous silica (Wang et al., [2015\)](#page-38-18). A greater number of studies with endocrine disruptors can be found in the literature, but the amount is still low, considering the environmental importance of these compounds. These works allow a more signifcant discussion of the data, presenting more complete

Table 2 Adsorption efficiency of materials based on three-dimensional graphene in the adsorption of drugs

Adsorbate	Adsorbent	Contact time(h)	Adsorbent dose (g/L)	Evaluated pH range	Initial con- centration (mg/L)	Specific surface area (m^2/g)	Adsorptive capacity*	Reference
Ciprofloxacin Porous	graphene hydrogel	\overline{c}	NI	$2 - 12$	$0 - 85$	231.38	235.6 mg/g	Ma et al. (2015)
	3D reduced graphene oxide/nano- $Fe3O4$ hybrid hydrogel ^b	NI	0.33	$2 - 8$	100-1000	66.8	2.78 mol/g (920 mg/g)	Shan et al. (2018)
	Three-dimen- sional porous graphene oxide-kaolin- ite-poly(vinyl alcohol) compositeb	NI	NI	N _I	$10 - 80$	NI	408.16 mg/g	Huang et al. (2020)
Diclofenac	Three- dimensional reduced graphene oxide-based hydrogel	NI	NI	$4 - 10$	$0 - 296$	NI	526.0 mg/g	Umbreen et al. (2018)
Ibuprofen	Three- dimensional reduced graphene oxide-based hydrogel	NI	NI	$4 - 10$	$0 - 206$	NI	500.0 mg/g	Umbreen et al. (2018)
Ketoprofen	3D-GO with caffeic acid ^a	24	0.2	$3 - 10$	$10 - 80$	0.026	125.37 mg/g	Lu et al. (2020)
Naproxen	Three- dimensional reduced graphene oxide-based hydrogel	NI	NI	$4 - 10$	$0 - 230$	NI	357 mg/g	Umbreen et al. (2018)
Norfloxacin	3D GO with caffeic acid ^a	24	0.2	$3 - 10$	$10 - 80$	0.026	220.99 mg/g	Lu et al. (2020)
Tetracycline	3D reduced graphene oxide/nano- $Fe3O4$ hybrid hydrogel ^a	NI	0.33	$2 - 8$	100-1000	66.8	$4,76$ mmol/g (2113 mg/g)	Shan et al. (2018)
	Soy-graphene aerogel ^a	24	0.5	$2 - 12$	$0 - 28$	$\mathbf{N}\mathbf{I}$	164.0 mg/g	Zhuang et al. (2016)
	Graphene aerogel	24	0.5	$2 - 12$	$0 - 28$	$\rm NI$	137.0 mg/g	Zhuang et al. (2016)

NI not informed in the original paper

a Functionalized nanomaterial

^bComposite nanomaterial

^{*}The authors of this article calculated the removal efficiency values in mg/g, presented in parentheses, to compare the results better

Table 3 (continued)

Adsorbate	Adsorbent	Contact time Adsorbent Evaluated Initial (h)	dose (g/L)	pH range	concentration surface area (mg/L)	Specific (m^2/g)	Adsorptive capacity	Reference
Catechol	Three- dimensional graphene aerogels- mesoporous silica frameworks ^b	\overline{c}	$\sqrt{2}$	NI	$87 - 97$	1000.80	$66 \frac{\text{mg}}{\text{g}}$	Wang et al. (2015)
Hydroquinone	Three- dimensional graphene aerogels- mesoporous silica frameworks ^b	\overline{c}	2	NI	$83 - 95$	1000.80	$67 \frac{\text{mg}}{\text{g}}$	Wang et al. (2015)
	Three-dimen- sional gra- phene oxide- pentaerythritol compositesb	$\mathbf{N}\mathbf{I}$	NI	$2 - 6.5$	$10 - 80$	1.50	42.35 mg/g	Liao et al. (2020)
Phenol	Three-dimen- sional foam- like graphene oxide	NI	NI	$2 - 11$	$0 - 160$	974.8	$135.6 \,\mathrm{mg/g}$	Wang et al., (2019a)
	Three- dimensional graphene aerogels- mesoporous silica frameworksb	$\mathfrak{2}$	\overline{c}	NI	$85 - 99$	1000.80	$90 \frac{\text{mg}}{\text{g}}$	Wang et al. (2015)
Resorcinol	Three- dimensional graphene aerogels- mesoporous silica frameworks ^b	$\mathfrak{2}$	2	NI	NI	1000.80	$22 \frac{\text{mg}}{\text{g}}$	Wang et al. (2015)
Tert-butylphe- nol	Three-dimen- sional gra- phene oxide- pentaerythritol compositesb	NI	0.25	$2 - 6.5$	$10 - 80$	1.50	29.76 mg/g	Liao et al. (2020)

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a Functionalized nanomaterial

^bComposite nanomaterial

data, such as the surface area for most evaluated materials. Many factors are involved in the contaminant's adsorption efficiency in 3D-based graphene materials. In Fig. [2,](#page-11-0) we present a graph constructed to relate the adsorptive contaminant capacities of the materials with their specifc surface area.

The purpose of constructing these graphs was to compare the relationship between the adsorption

efficiency and the surface area of the materials. If a positive correlation was observed, the larger the bubble, the greater the tendency for the color to be greenish. On the other hand, the smaller the bubble, the greater the tendency for the color to be reddish. A result like this would indicate that the greater the surface area (ie, the bubble), the greater the adsorptive capacity, and vice versa.

It is important to note that this and similar graphs follow diferent scaling factors for better data visualization, as the fgure legend explains. These graphs make it possible to evaluate the effects of the surface area (m^2/g) on the pollutant's adsorption. Unfortunately, it was impossible to make the same comparisons for drugs and pesticides due to the low availability of data, especially for specifc surface areas.

In general, many studies claim that good adsorption is directly related to the high surface area of the material; however, analyzing the data, we see that such a correlation is not observed. In Fig. [2](#page-11-0), which presents data on endocrine disruptors, materials *a* (three-dimensional foam-like graphene oxide) (Wang et al., [2019a\)](#page-38-8) and *g* (three-dimensional graphene aerogels–mesoporous silica frameworks) (Wang et al., [2015\)](#page-38-18) have similar surface areas. However, diferent degrees of removal are observed between the materials, and for the same material *a*, we also observe diferent degrees of removal according to the analyzed analyte (135.6–585.8 mg/g) (Wang et al., [2019a](#page-38-8)). Most of the materials had similar areas for bisphenol-A, and the adsorption results had relatively slight variation, except for material *a*, which did not show prominent adsorption, despite its high surface area. This is probably due to the composition of the material used, a three-dimensional foam-like graphene oxide, which has a hydrophobic character. We also observed that the lowest bisphenol A removal values were found in materials functionalized with Ag, suggesting that this analyte-adsorbent interaction is inefficient.

5.2 Hydrocarbons

Hydrocarbons (HCs) can reach the environment through oil spills, fossil fuels, and organic pollutants. In addition, these compounds can cause diverse efects on biota and ecosystems, decreasing chlorophyll levels and altering leaf structures in tropical forests, and reducing microbiota diversity (Agathokleous et al., [2020](#page-32-5)). Recently, the removal of hydrocarbons has also become the goal of developing many three-dimensional materials based on graphene. All these results are summarized in Table [4](#page-12-0). In this table, we also present the contact angle values of the materials. This characterization is used to assess the wettability of a surface (Erbil, [2021;](#page-34-14) Huhtamäki et al., [2018;](#page-35-16) Song & Fan, [2021](#page-38-20)), and its value is a measure of the probability that the surface is wetted by water. The smaller the value of the contact angle, the greater the tendency of the water to spread and adhere to the surface. High contact angle values, on the other hand, show

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a Functionalized nanomaterial

^bComposite nanomaterial

 $*$ The authors of this article calculated the removal efficiency values in g/g , presented in parentheses, to compare the results better

a tendency of the surface to repel water (Huhtamäki et al., [2018\)](#page-35-16). This characterization can be used to

understand chemical structures or physical properties of solid surfaces and their infuence on physical and chemical processes, such as adsorption (Song & Fan, [2021\)](#page-38-20).

Despite the large volume of combinations, only nine studies were carried out in this regard. In addition to materials that use only graphene structures (Bagoole et al., 2018 ; Chen et al., $2014b$; Park & Kang, [2016](#page-37-18)), functionalized materials with polyurushiol (Zheng et al., [2018](#page-40-7)), nitrogen and boron codoped (Liu et al., [2017a,](#page-36-18) [b,](#page-36-19) [c](#page-36-16)), kononic glu-comannan (Luo et al., [2020](#page-36-17)), $Fe₃O₄$ (Wang et al., $2020a$, [b,](#page-36-19) [c](#page-36-16)), chitosan (Guo et al., 2016), and cellulose/poly(vinyl alcohol) (Xu et al., [2018a,](#page-39-2) [b\)](#page-39-3) were used. Overall, the materials removed large amounts of hydrocarbons, mainly the three-dimensional macroporous graphene oxides, which could remove up to 310 times their mass (Park & Kang, [2016](#page-37-18)). Even the least efficient materials removed at least 11 times their mass (Guo et al., [2016](#page-34-15); Liu et al., [2017a,](#page-36-18) \mathbf{b} , [c\)](#page-36-16). These results indicate that even the least efficient materials are auspicious for removing hydrocarbons from aquatic environments.

In Fig. [3a](#page-18-0), where the results of the hydrocarbons are shown, we observe a similar behavior to the previous one since the material *a* (three-dimensionally macroporous graphene oxide) (Park & Kang, [2016](#page-37-18)), with the highest adsorptive capacity (310 g/g) , is also the one with the smallest area surface of the materials studied for this class of pollutants (108.97 m^2/g). At the same time, the materials with the largest surface areas are those with the lowest removal efficiency. These results show that there is no correlation between specifc surface area and hydrocarbon removal efficiency using graphene-based three-dimensional nanomaterials. In this case, using non-functionalized materials seems to have been more efficient, probably due to hydrophobic or pi-pi interactions.

Another graph was also built to evaluate the hydrocarbon removal efficiency as a function of the contact angle (Fig. [3b](#page-18-0)), which allows us to evaluate the wetting of the adsorbent by the adsorbate. In this, it is possible to observe that material *a*, with greater removal efficiency, has the smallest contact angle (107.86°) (Park & Kang, [2016\)](#page-37-18). However, previous studies reveal no clear trend between the ability to remove hydrocarbons and the contact angle (Yousef et al., [2019](#page-39-4)).

Studies showing the efficiency of graphenebased three-dimensional nanomaterials in removing emerging contaminants are increasingly frequent. The papers published to date include the most signifcant environmental contaminants; however, there are still no studies describing the interaction between these materials with cosmetics and cleaning products in general. Thus, there is a need to include these compounds in future studies. There is still a signifcant gap in experimental and theoretical combination studies explaining the mechanisms that involve selectivity among diferent pollutants.

On the other hand, the classes of contaminants that are not considered emerging contaminants are heavy metals and dyes; however, due to their environmental importance, we decided to present the adsorption studies for these 3D graphene materials in the following sections.

6 Heavy Metals

Heavy metals are naturally observed in aqueous systems. Atmospheric deposition or precipitation, or the release and transport of heavy metals from sediments, rocks, and soil, are examples of natural phenomena (Bezerra et al., [2014\)](#page-33-21). However, human-made phenomena are enhancing—at an increasing rate—the presence of this kind of pollutant in water environments. Mining and mineral processing (Abouian Jahromi et al., [2020;](#page-32-6) Liu et al., [2019a](#page-36-10), [b;](#page-36-11) Roche et al., [2017\)](#page-37-19) or the excessive use of pesticides (Wang et al., [2020a](#page-38-21)) are the primary forms of heavy metals insertion in water. The wastewater of mining dams is flled with water mixtures and elevated amounts of heavy metals. The geochemical process in these mining residues and metallurgic sub-products can contaminate the soil, water streams, and groundwater, afecting the entire food chain (Gomes et al., [2019;](#page-34-16) Hussain et al., [2013;](#page-35-17) Kumar et al., [2020](#page-35-18); Li et al., [2019;](#page-35-13) Mao et al., [2019\)](#page-36-20). Therefore, removing the heavy metal excess from mining wastewater is essential, even when the water is appropriately dammed (Da'na, [2017\)](#page-34-17).

Nonetheless, there is another critical issue. Industries and governments can and should avoid anthropogenic disasters at all costs (Edwards & Laurance, [2015;](#page-34-18) Freitas et al., [2019b](#page-34-19); Munhoz, [2019](#page-37-20); Roche et al., [2017](#page-37-19); Santamarina et al., [2019](#page-37-21)). However, the Samarco and Vale recent dam break in Brazil (Burritt & Christ, [2018;](#page-33-22) Freitas et al., [2019a](#page-34-20); Heller, [2019\)](#page-34-21) are clear examples that negligence can lead to huge

Fig. 3 Specifc surface area versus adsorption capacity for each material as a function of the analyte investigated for hydrocarbons (**a**) and contact angle versus adsorption capacity for each material (**b**). The scale factors are, respectively, 0.17 and 0.25. *X*-axis caption: **a** Park & Kang ([2016\)](#page-37-18); **b** Zheng et al. [\(2018](#page-40-7)); **c** Liu et al., [\(2017c](#page-36-16)); **d** Chen et al., [\(2014b\)](#page-33-16); and **e** Guo et al. [\(2016](#page-34-15))

disasters (Almeida et al., [2019](#page-32-7); Garcia et al., [2017](#page-34-22); Guardian, [2018](#page-34-23); Labonne, [2016](#page-35-19); Tuncak., [2017](#page-38-23)). The consequences led not only to economic and social impacts but to extensive and still not wholly understood environmental (Almeida et al., [2018](#page-32-8); Burritt & Christ, [2018;](#page-33-22) Cordeiro et al., [2019;](#page-33-23) Gomes et al., [2019;](#page-34-16) Queiroz et al., [2018](#page-37-22)) and health (Burritt $\&$ Christ, [2018;](#page-33-22) Carrillo et al., [2019;](#page-33-24) Freitas et al., [2019b;](#page-34-19) Noal et al., [2019\)](#page-37-23) impact. In this sense, and considering that the cited Brazilian examples are not isolated cases (Bezerra et al., [2014](#page-33-21); Lee et al., [2006;](#page-35-20) Owen et al., [2020](#page-37-24); Rico et al., [2008](#page-37-25)), the rise of new technologies is urgent to prevent (de Souza, [2019\)](#page-34-24) and remedy these disasters. Recent studies have

shown that graphene-based nanomaterials can be employed for heavy metal adsorption (Bodzek et al., [2020\)](#page-33-25). The negatively charged sites that remain after the chemical graphene oxide reduction facilitate this process once most heavy metals are cationic (Chen et al., [2018\)](#page-33-26). In this section, we discuss the new and promising graphene-based technologies for heavy metal removal from water. The main heavy metal adsorption capacities of 3D materials are summarized in Table [5.](#page-20-0)

Unlike organic analytes, which have fewer studies, numerous research papers can be found on heavy metals. This allows a better comparison between the efficiency of different materials for the same analyte. Materials that adsorb large or small amounts of metals and small or large specifc surface areas can be found for these studies. In Fig. [4,](#page-24-0) data for heavy metals are shown. It is possible to verify that the *d* material (Li et al., [2013](#page-36-21)) with high-density threedimension graphene macroscopic objects presented a specific surface area of $560 \text{ m}^2/\text{g}$ and elevated copper adsorptive capacity (ca. 3820 mg).

On the other hand, material *r* (Amini et al., [2021\)](#page-32-9) was the material with the most significant specific surface area (1350 m²/g). However, its adsorptive capacity for uranium was 416.7 mg/g, similar to those obtained by material *a* for other contaminants, which had a specific surface area about 11 times smaller than *r*. Bare, oxidized, carbon-based nanomaterials with varying modifcations have been used to adsorb heavy metals from aqueous environments. Although previous reviews show that greater adsorption capacities are achieved after functionalization (Xu et al., $2018a$), this behavior was not observed systematically.

We can analyze more specifcally and compare different materials used for the same analyte. The metal that presents the most striking result is Uranium. The material p (Wang et al., [2017](#page-38-24)), which does not even appear in Fig. [4](#page-24-0) due to its very low surface area, has an adsorptive capacity quite similar to that of material *r* (Amini et al., [2021\)](#page-32-9), which has the largest surface area of all materials studied for metal removal, around 54 thousand times greater than *p*. As for Pb, we observed that material *b* (Chen et al., [2014a,](#page-33-15) [2b\)](#page-33-16) showed a high adsorptive capacity (399.3 mg/g) despite having a low surface area $(0.062 \text{ m}^2/\text{g})$. On the other hand, for material *e* (Lei et al., [2014a](#page-35-21)), we observed a completely diferent behavior: despite

having a signifcantly larger surface area than material b (578.4 m²/g); it has a capacity very similar to 381.3 mg/g. In common, none of these materials has been functionalized, indicating that other parameters must explain these values. For copper, three materials have relatively similar surface areas $(345-560 \text{ m}^2/\text{g})$, but the adsorptive capacities varied between 25.4 and 3820 mg/g. While the highest value was found using non-functionalized high-density three-dimensional graphene macroscopic objects (Li et al., [2013\)](#page-36-21), the lowest value was found in a material functionalized with chitosan (Yu et al., [2013\)](#page-39-5).

7 Dyes

Synthetic organic dyes are essential to fulfll the human demands in quality, variety, celerity, and other technical requirements, for coloring a growing number of materials, from clothes and cars to beverages and food (Tkaczyk et al., [2020\)](#page-38-25) . One of the chemical industry main concerns is that many synthetic dyes are lost in product manufacturing. For instance, 10 to 15% of all dye is carried out to effluent water (Ananthashankar, [2012;](#page-32-10) Hassaan & Nemr, [2017](#page-34-25)). This leads to changes in the watercolor and the biological oxygen supply (Wang et al., [2007\)](#page-38-26). Therefore, it is urgent to create new materials to reduce the due pollution of dyes in water. In this way, several researchers have proposed graphene-based structures to remove this pollutant from water. A summary of these studies is shown in Table [6](#page-25-0).

Figure 5 , we find a behavior similar to those reported in the previous fgures. Material *h* (Cheng et al., [2012](#page-33-27)), which has a higher specifc surface area (603.2 m²/g), presented a low removal efficiency when compared to other studies (7.8 mg/g). Materials *b*, *d, f*, *g*, and *k* have the opposite behavior: despite having low surface areas (8.18–154 m^2/g), they showed excellent adsorptive capacities (578–833.3 mg/g) (Chen et al., [2017b](#page-33-28); Ma et al., [2014](#page-36-22), [2020](#page-36-23); Xiao et al., [2018;](#page-39-16) Zhang et al., [2015a,](#page-40-2) [b](#page-40-3)). The only material agreeing on the surface area *x* removal efficiency was j (476 m²/g, 800 mg/g) (Sui et al., [2013\)](#page-38-27). About methylene blue, we observed a smaller variation of surface areas in the materials studied; however, the removal values still show a signifcant variation (90–833.3 mg/g). On the one hand, the material with the lowest removal capacity,

NI not informed in the original paper

a Functionalized nanomaterial

^bComposite nanomaterial

^{*}The authors of this article calculated the removal efficiency values in mg/g, presented in parentheses, to compare the results better

90 mg/g, with an area of 182.6 m^2/g , is L-cysteinereduced graphene oxide/polyvinyl alcohol ultralight aerogel (Xiao et al., [2017](#page-39-22)). On the other hand, three-dimensional networked porous polyvinyl alcohol/sodium alginate/graphene oxide was the material used in the study with one of the largest additive capacities (759.3 mg/g) despite its low surface area (26.08 m²/g) (Ma et al., [2020](#page-36-23)). Such results indicate that the adsorption process can have quite variable results despite using materials with similar functionalization and, still, it is not related to a large specifc surface area. For this dye, it was not possible to verify the infuence of the use of functionalized materials since good and bad results were found for functionalized materials or not.

These works show how it is possible to select specifc pollutants, with specifc physical–chemical properties, by tuning the nanocompound properties through functionalization. In general, we can observe that, contrary to what the literature says (Luo et al., [2021a](#page-36-25); Yousefi et al., [2019](#page-39-4)), the surface area does not seem to be directly related to the efficiency in removing contaminants using graphene-based three-dimensional materials. For hydrocarbons, we can mention that an important factor is the contact angle since smaller contact angles provide better adsorptive capacities. For the other classes of contaminants, it was impossible to fnd a property that could be directly related to the results obtained; however, we can infer that the very constitution of materials, especially composites, has greater importance in the adsorption process. At the same time, as exemplifed for materials functionalized with iron, it is not possible to say that a specifc material will be a suitable adsorbent for an analyte just by checking its composition.

In addition, other essential factors that must be taken into account are the parameters selected for carrying out the adsorption experiments, such as temperature, pH, ionic strength, agitation, analyte concentration, amount of material, and the ratio of material mass/volume of the analyte and adsorption time. Thus, it is evident that although the specifc surface

Fig. 4 Specifc surface area versus adsorption capacity for each material as a function of the analyte investigated for metals. The scale factor is 0.08. *X*-axis caption: **a** Zhuang et al. ([2018\)](#page-40-8); **b** Chen et al., [\(2014a](#page-33-15), [b\)](#page-33-16); **c** Gao et al. ([2013\)](#page-34-7); **d** Li et al. ([2013\)](#page-36-21); **e** Lei et al., [\(2014a](#page-35-21)); **f** Wu et al. [\(2015](#page-39-17)); **g** Zhou et al.

area is a vital factor for adsorption, it should not be concluded that a given material will be a suitable adsorbent just because it has a high specifc surface area.

A signifcant problem observed in the adsorption tests reported in this work is the sizeable experimental variation observed. We found adsorption times that varied between 3 min and 120 h among all the works. Furthermore, the adsorbent dosages (in g of adsorbent per L of adsorbate) varied between 0.03 and 3 g/L. The literature recommends using rates between 0.5 and 3 g/L; however, 67% of the studies used values lower than 0.5 g/L. This condition may overestimate the results obtained since the adsorptive capacity of the materials is given as a function of the adsorbent mass used in the tests. These conditions make it impossible to compare the studies carried out so far. Despite this, there is no doubt that materials based on three-dimensional graphene are up-andcoming for water treatment. A point that should be highlighted is the importance of obtaining 3D structures that are stable when in an aqueous environment. In this review, we observed that most works mention the need for fltration or centrifugation of samples to quantify the analytes after the adsorption procedures. This is due to the dispersion of materials in

([2018\)](#page-40-9); **h** Lei et al. [\(2014b](#page-35-22)); **i** Yu et al. ([2013\)](#page-39-5); **j** Zhan et al. ([2019\)](#page-39-21); **k** Li et al. [\(2016](#page-35-25)); **l** Fang et al. ([2017\)](#page-34-6); **m** Han et al. ([2014\)](#page-34-26); **n** Yap et al. [\(2020](#page-39-19)); **o** Kasap ([2020\)](#page-35-26); **p** Wang et al. ([2017\)](#page-38-24); **q** Wang et al. [\(2021](#page-39-23)); and **r** Amini et al. [\(2021](#page-32-9))

the solution. Such conditions impair the use of these materials for application in natural systems.

With the construction of the fgures, it was possible to observe the number of studies conducted in terms of adsorbates or adsorbents. For metals, it is evident that the most studied are, respectively, Pb(II), $Cd(II)$, and $Cu(II)$. On the other hand, studies with important environmental contaminants, Cr(IV) and Hg(II), are still scarce. There are many studies carried out for dyes with methylene blue, possibly because it is already a dye widely studied for other types of adsorbents; in endocrine disruptors, similar behavior is observed for bisphenol A.

With hydrocarbons, more adsorbents are tested in removing acetone, diesel oil, ethanol, and pump oil. In contrast, for this class, it is observed that the same material was evaluated in the removal of diferent compounds, while this behavior was observed in only three materials evaluated with metals (*a*, *d,* and *e*), one evaluated with dyes (*a*) and two evaluated with endocrine interferences (a and g).

As a result of the small number of studies carried out with pesticides and drugs, the graphs for these compounds could not be constructed due to insufficient data. It was found that most drugs were studied with only one material, except for ciprofoxacin

Table 6 (continued)

Adsorbate	Adsorbent	Contact time(h)	Adsorbent Evaluated dose (g/L)	pH range	Initial con- centration (mg/L)	Specific surface area (m^2/g)	Adsorptive capacity*	Reference
Methyl violet	Three-dimen- sional graphene oxide nanostruc- ture	3	2.00	$3 - 10$	NI	48.41	467 mg/g	Liu et al. (2012)
	3D graphene oxide gels based	120	0.05	$3 - 11$	$0 - 40$	NI	1350 mg/g	Deng et al. (2013)
Methylene blue	Three-dimen- sional graphene oxide nanostruc- ture	3	2.00	$3 - 10$	NI	48.41	397 mg/g	Liu et al. (2012)
	3D graphene oxide gels based	70	0.05	$3 - 11$	$0 - 40$	NI	1100 mg/g	Deng et al. (2013)
	Reduced graphene 2 oxide-based hydrogels		0.60	NI	$0 - 0.30$	298.2	100%	Tiwari et al. (2013)
	Ultra-light graphene-based gels	24	0.30	NI	$0 - 250$	18.98	833.3 mg/g	Ma et al. (2014)
	Three-dimen- sional (3D) gra- phene hydrogel	13	0.03	NI	NI	154	660 mg/g	Zhang et al. (2015b)
	Reduced graphene 1.67 oxide-montmo- rillonite three- dimensional composite aerogel ^b		0.20	$3 - 11$	$5 - 50$	4.163	99.73%	Yan et al. (2016)
	γ -Fe ₂ O ₃ nanocrystals- anchored macro/ meso-porous graphene ^a	0.08	0.15	$5 - 11$	$0 - 16$	154	216.3 mg/g	Zhang et al. (2016)
	Agar/graphene oxide composite aerogel ^b	26	0.40	$2 - 10$	$0 - 50$	8.18	578 mg/g	Chen et al., (2017b)
	L-cysteine- reduced graphene oxide/ poly(vinyl alco- hol) ultra-light aerogel ^a	NI	NI	$1 - 7$	$0 - 400$	182.6	$~100\%$ $(90 \frac{\text{mg}}{\text{g}})$	Xiao et al. (2017)
	Three-dimen- sional (3D) networked porous polyvinyl alcohol/sodium alginate/gra- phene oxide ^a	8	1.00	$1 - 8$	$0 - 2000$	26.08	759.3 mg/g	Ma et al. (2020)

Table 6 (continued)

NI not informed in the original paper

a Functionalized nanomaterial

^bComposite nanomaterial

^{*}The authors of this article calculated the removal efficiency values in mg/g, presented in parentheses, to compare the results better

(Huang et al., [2020;](#page-34-13) Ma et al., [2015;](#page-36-7) Shan et al., [2018\)](#page-37-4) and tetracycline (Shan et al., [2018;](#page-37-4) Zhuang et al., 2016). Despite this, removal efficiencies with signifcant values were observed. For pesticides, in the same way, repetitions were observed only for glyphosate (Liu et al., [2019a](#page-36-10); Santos et al., [2019](#page-37-14)), atrazine (Andrade et al., [2019;](#page-32-4) Zhang et al., [2015a](#page-40-2)), and hexaconazole (Nodeh et al., [2019;](#page-37-13) Wang et al., [2019a](#page-38-8), [b\)](#page-39-8). Some materials were developed and tested for diferent contaminants of the same class, allowing focus on a target analyte in future applications. However, most pesticides have undergone an adsorption process using graphene/iron composite materials (Mahpishanian & Sereshti, [2016](#page-36-12); Wang et al., [2019b\)](#page-39-8) and presented low removal values in the mass ratio of adsorbate/mass of adsorbent, resulting in few materials capable of removing large amounts of pesticides.

8 Adsorption Mechanisms

Few studies describe the possible adsorption mechanisms involved in their respective works. The number of articles is even more limited when we look for theoretical–experimental works that could elucidate these mechanisms more clearly. Despite this, it is possible to predict which material-analyte interactions can be found in these studies. Based on Fig. [6,](#page-31-1) we highlight that the main mechanisms are $\pi-\pi$ interactions, pore flling, hydrophobic interactions,

Fig. 5 Specifc surface area versus adsorption capacity for each material as a function of the analyte investigated for dyes. The scale factor is 0.25. *X*-axis caption: **a** Xiao et al. ([2017\)](#page-39-22); **b** Zhang et al., [\(2015a](#page-40-2), [b\)](#page-40-3); **c** Liu et al. ([2012\)](#page-36-26); **d** Ma et al. ([2014\)](#page-36-22); **e** Zhang et al. ([2016\)](#page-40-13); **f** Chen et al., [\(2017b\)](#page-33-28); **g** Ma et al. [\(2020](#page-36-23)); **h** Cheng et al. ([2012\)](#page-33-27); **i** Gao et al. [\(2013](#page-34-7)); **j** Sui et al. ([2013\)](#page-38-27); and **k** Xiao et al. ([2018\)](#page-39-16)

electrostatic interactions of attraction or repulsion, and hydrogen bonds, among others.

Structural characteristics, such as the presence of pores, including the type, size, and pores volume, determine the access and entrapment of pollutants within the pores of the adsorbents. Filling pore is primarily responsible for the adsorption of organic pollutants, such as oils and organic solvents. In addition, the chemical structure of the materials is fundamental, which will infuence intermolecular interaction. For example, the $\pi-\pi$ interaction involves non-covalent attraction between aromatic rings of organic pollutants and graphene sorbents. Hydrogen bonds are a dipole–dipole interaction between a hydrogen atom covalently bonded to highly electronegative atoms such as nitrogen, fuorine, and oxygen in graphene sorbents functionalized with another electronegative atom carrying a lone pair. This attractive force is portrayed when the functional groups grafted onto the $sp³$ domains of graphene interact with polar organic contaminants or vice versa. In addition, the hydrophobic interaction occurs between nonpolar organic molecules, such as oils and nonpolar solvents, with the hydrophobic binding sites of graphene sorbents. Finally, electrostatic interactions can significantly contribute to the adsorption of positively or negatively charged pollutants, including cationic heavy metal ions and ionic organic dyes at the binding sites of graphene sorbents (Yap et al., [2021\)](#page-39-0).

Understanding the interaction mechanism between the contaminants and the material used for their adsorption is essential; however, we emphasize that this type of discussion is absent in most of the articles cited in this work. For this reason, our work cannot wholly explore the adsorption mechanisms that may be involved and go beyond the surface area \times adsorptive capacity relationship. Instead, based on an individual search in the cited articles, we present a brief discussion based on the interaction mechanisms mentioned above.

For organic compounds, it is common to mention the same mechanisms, with minor variations according to the composition of each pollutant or degree of oxidation/functionalization of the adsorbent. Such variations result in inferences about the mechanisms that are possibly most signifcant. However, only two studies bring this discussion among the works evaluating pesticide removal. Zhang et al., $(2015a)$ $(2015a)$ $(2015a)$ briefly presented the possible mechanisms that infuence the results obtained for diferent triazine pesticides in cellulose/graphene composite, concluding that it seems that van der Waals interactions are dominant in this specifc case. On the other hand, Wang et al., [\(2019b\)](#page-39-8) observed that for graphene/ $Fe₃O₄$ nanocomposite, the possible adsorption mechanisms involved are an electrostatic attraction, hydrogen bonding interaction, hydrophobic interaction, and $\pi-\pi$ stacking interaction. In this last work, the authors observed that graphene was the only component responsible for the adsorption since, individually, $Fe₃O₄$ was insignifcant. In the case of drugs, it was estimated that the removal of ketoprofen and norfoxacin in 3D GO with cafeic acid is related to electrostatic interaction, $\pi-\pi$ interaction, and hydrogen bonds (Lu et al., [2020](#page-36-14)), but the removal of ciprofloxacin by three-dimensional porous graphene oxide-kaolinite-poly(vinyl alcohol) composite does not seem to be signifcantly related to electrostatic interactions (Huang et al., [2020](#page-34-13)). For endocrine disruptors, similar discussions are presented, and fnally, the infuence of material morphology is presented (Wang et al., [2019a](#page-38-8)). This morphology, although not discussed, can be understood as the high specifc surface area and the porous structure attributed to these materials. Some articles also show that the $\pi-\pi$ interaction is relevant for molecules containing conjugated six-membered rings, such as bisphenol A. At the same time, functional groups containing oxygen contribute to adsorption through hydrogen bonds (Chen et al., [2017a,](#page-33-19) [b](#page-33-28); Fang et al., [2018](#page-34-12); Sun et al., [2019](#page-38-17)). Finally, no article evaluating hydrocarbon removal discusses the mechanisms involved in the process; however, it can be assumed that $\pi-\pi$ interactions and material morphology are essential in this process.

For work with metals, many studies have used the X-ray photoelectron spectroscopy (XPS) technique to investigate the possible mechanisms of 3D metal–graphene interaction. This technique is widely applied due to the possibility of evaluating the chemical bonds that occur and monitoring the increase or decrease of specifc bonds. This option is helpful in the case of metals, as the main mechanism is the chemical adsorption of metal ions through functional groups in 3D-graphene. This interaction takes place through electrostatic attraction, ion exchange, or chelation. A secondary mechanism mentioned is the physical adsorption that happens due to the porous structure and surface area of the adsorbents (Luo et al., [2020\)](#page-36-17). For some metals, it can be inferred that the presence of certain groups in the adsorbents can optimize the adsorption process, as is the case of the presence of thiol groups in materials used in the removal of $Hg(II)$ (Zhuang et al., [2018](#page-40-8); Kabiri et al., 2016), Pb(II), and Cd(II) (Li et al., 2016 ; Wu et al., [2015](#page-39-17); Yap et al., [2020](#page-39-19)), without disregarding the interaction with oxygenated and nitrogenous groups Chen et al., [2014b](#page-33-16); Wu et al., [2015;](#page-39-17) Wang et al., [2017](#page-38-24); Tan et al., [2018](#page-38-28); Zhan et al., [2019\)](#page-39-21). The presence of K^+ can help in the ion exchange process, being signifcant in the removal of Cs(I) (Huo et al., 2021) and Pb(II) (Liu et al., 2016). In some cases, the reduction of Cr(IV) to Cr(III), relatively more stable and less toxic, has also been described, followed by the formation of a chelate with –N or –O (Lei et al., [2014b;](#page-35-22) Wei et al., [2020](#page-39-20)). Finally, it was reported that the presence of defects on the surface of graphene, such as edges and vacancies, can help in the adsorption process (Huo et al., 2021), as well as the structure with open and interconnected pores also helps in the absorption of ions metallic, providing more spaces to immobilize and trap water pollutants within the micropores (Yap et al., [2020](#page-39-19)).

The mentioned adsorption mechanisms are already discussed in the literature, showing that controlling the composition, amount, and/or type of functional groups is essential to improve adsorption properties (Kong et al., [2021a](#page-35-27)). However, understanding how these factors specifcally infuence adsorption is not trivial. As an alternative, computer simulations have been increasingly used, which in addition to confrming the interpretations of experimental results concerning the adsorption capacity obtained (Firouzjaei et al., [2020](#page-34-30)) also allow the determination of the structure and properties of adsorbents even before the experiments (which saves time and fnancial resources) (Köhler et al., [2021\)](#page-35-1). Thus, these simulations should be increasingly encouraged to understand these processes better, optimizing the experiments and bringing new mechanistic possibilities.

The main mechanisms in the experimental works can be summarized in morphology (i.e., surface area and pores) and chemical composition, including functional groups. We note two main points:

- 1. When a theory about the adsorption mechanisms is developed, the chemical composition is discussed, but the morphology is strongly neglected, resuming generic comments, which summarize good results to the presence of pores and large surface area. Here, we clearly observe that the adsorption is not directly related to the surface area; attributing good results to this factor seems imprecise.
- 2. In general, but specifcally, the articles selected for this review do not show standardization regarding experimental parameters. Controlled experimental conditions are continually forgotten, and most articles do not even consider tem-

Fig. 6 Main adsorption mechanisms that are involved in the interaction of 3D graphene and analytes

perature and pH conditions, signifcantly limiting the discussion of their results.

9 Conclusions and Outlook

The three-dimensional structures based on graphene are objects of growing interest in diferent applications, standing out with promising adsorbents for emerging contaminants and other pollutants. These macrostructures have physical and chemical characteristics that allow removing these environmental interest molecules much higher than other conventional adsorbent materials. This better adsorption can be explained by diferent interaction mechanisms between the 3D based-graphene and the contaminant, mainly by $\pi-\pi$ interaction, hydrogen bonds, and other hydrophobic interactions. In addition, 3D composites and functionalized materials can also interact with these pollutants through electrostatic interactions, which leads to higher selectivity and a broad range of contaminants that can be removed.

The absence of experimental standardization in the adsorption studies is observed among the studies reviewed in this work. Among the data summarized in Tables $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$ $1, 2, 3, 4, 5$, and 6 , it can be observed, for example, that part of the studies does not even provide information on the mass of material and volume of the analyte, making it impossible to determine the adsorbent dosage. At the same time, some studies show adsorptive capabilities for materials without presenting data on adsorption isotherms or contact time between the material and the analyte. In addition, part of the studies evaluates the infuence of pH on the adsorption process. However, a signifcant portion does not take this parameter into account. Those parameters, such as the combination of correct analyte materials, seem more critical in removing contaminants than obtaining a material with a large specifc surface area, but that does not present satisfactory interaction with the analyte. For this, it is essential to evaluate the material properties, such as the pH of the zero-charge point, which indicates the pH value that the surface of the material is neutral; hydrophobicity index; the presence of acidic and basic functional groups on the adsorbent surface; and, fnally, the pore structure, since its diameter can act in the control of the adsorption process, preventing particles of larger diameters from penetrating the interior of the solid.

There is a wide variety of studies involving 3D graphene composites regarding their removal efficiencies for different emerging pollutants and other contaminants such as dyes and heavy metal ions. However, a bottleneck in the application in natural systems of these 3D graphene materials is their large-scale production. Most of the studies cited in this review involve obtaining 3D materials on a laboratory scale, using high-purity reagents, methods involving several steps, high energy cost, often environmentally unfriendly routes, and difficulty in the size-controllable structure. Currently, these factors make the industrial-scale production of 3D graphene-based materials unviable. Further, several of these 3D materials still have poorly cohesive structures that can release small material fragments into the environment during the application, eventually becoming a nanocontaminant (da Rosa et al., [2021\)](#page-33-7). This non-sustainability contrasts with the environmental application.

Composite formation and graphene functionalization have been alternatives in forming tightly connected networks, improving the material's mechanical properties, and sometimes making the material a multicomponent adsorbent. For there to be a real possibility of commercial applications of 3D graphene to remove contaminants, some challenges need to be overcome: it is necessary to understand the mechanisms involving the formation of these 3D graphene networks and how they interact with the pollutants. In this sense, the combination of theoretical and experimental studies has proved to be an inviting path. In addition, the effective cost of producing these materials must be attractive and, at the same time, coupled with production that is as sustainable as possible. There is still a lacking of literature on these two points. Thus, studies in this direction are essential to provide data for the commercialization and application of these graphene-based three-dimensional structures.

Funding The study was fnancially supported by the Brazilian National Council for Scientifc and Technological Development (CNPq), the Research Support Foundation of the State of Rio Grande do Sul (FAPERGS) (21/2551–0002024- 5), the Brazilian agency CNPq (424146/2018–5), FAPERGS (21/2551–0000736-2), and the National Institute of Science and Technology of carbon nanomaterials (INCT-Nanocarbon). This work was carried out with the support of the Coordination for the Improvement of Higher Education Personnel, Brazil (CAPES)—Financing Code 001.

Data Availability The datasets generated during and/or analyzed during the current study are available from the corresponding author upon reasonable request.

Declarations

Confict of Interest The authors declare no competing interests.

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