



Selective Photo-epoxidation of (R)-(+)- and (S)-(–)-Limonene by Chiral and Non-Chiral Dioxo-Mo^(VI) Complexes Anchored on TiO₂-Nanotubes

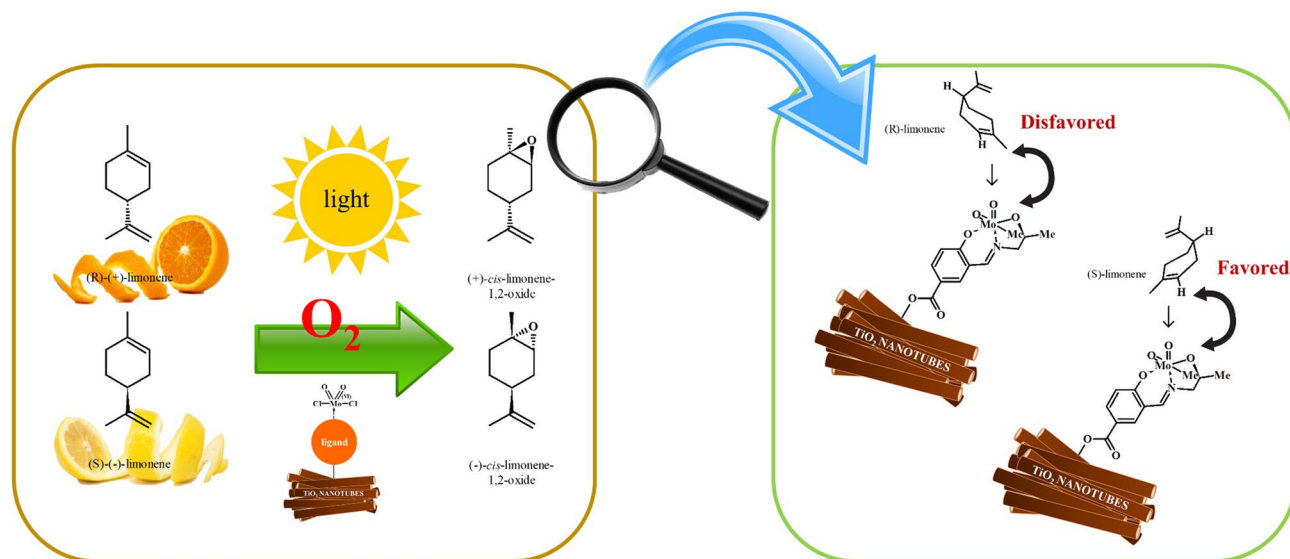
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Abstract

Selective epoxidation of the (R) and (S) isomers of limonene by dioxomolybdenum^(VI) complexes anchored covalently on TiO₂ nanotubes using UV–Vis light and O₂ as the oxidizing agent was evaluated. It is interesting to study the effect of the ligands: bipyridine, terpyridine, and Schiff base on the stereoselective epoxidation of limonene through photostimulated oxygen atom transfer (OAT). OAT activity observed to increase in the following order: Mo^(VI)O₂(Schiff base)/TiO₂-NT < Mo^(VI)Cl₂O₂ (bipyridine)/TiO₂-NT < Mo^(VI)Cl₂O₂(terpyridine)/TiO₂-NT. Moderate diastereoselectivity to the *cis*-isomer of complexes with “non-chiral” ligands like bipyridine and terpyridine was displayed. Contrary to the complex with the Schiff base as “chiral” ligand, it showed an increase in diastereoisomeric excess (52%), associated to an asymmetric double induction, assuming a complex metal-oxo sideways interaction with the trisubstituted olefins at the transition state.

Graphic Abstract



Keywords Diastereoselective epoxidation · Molybdenum complexes · Schiff base ligands · Bipyridine ligands · Terpyridine ligands · Oxygen atom transfer

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1 Introduction

The preparation of chiral epoxides is interesting in order to obtain the building blocks for organic synthesis, including the production of drugs, biologically active compounds,

agricultural chemicals, and materials. Development of the organometallic enantioselective catalysis has been one of the most important hits of the last century, allowing the transformation of prochiral and racemic substrates into enantioenriched products [1, 2]. Limonene oxide is a valued bio-based building block in asymmetric synthesis and used as a chiral precursor of fragrances, perfumes, and food additives mainly [3, 4].

Figure 1 shows the variety of products of oxidation of (R)- and (S)-limonene (epoxides, carvone, carveol) that are obtained. Epoxides can be synthesized by oxidation at either one or both 1, 2, and 8, 9 double bonds. Furthermore, two types of diastereomers (*cis* and *trans*) are expected for each of the epoxide products. Typically, *cis/trans* diastereomers are formed in a racemic mixture [5–7].

At present, one of the challenges at level industrial and environmental is to design a highly active process, inducing full control over chemo-, regio- and stereoselectivity, decreasing by-products and allowing catalyst recycling. Olefinic bonds are relatively inert functionalities requiring chemical modification (functionalization) before use in fine chemical synthesis. The first examples of enantioselective epoxidation (allylic alcohols) were reported in 1977 using chiral molybdenum and vanadium complexes as catalysts, and alkyl hydroperoxides as terminal oxidants. Since the early 1980s, numerous catalyst systems have appeared, relying on either transition metal-based or purely organic. The catalyst most recognized were Katsuki's and Jacobsen's

manganese–Salen systems for the epoxidation of unfunctionalized olefins [8, 9].

Several homogeneous and heterogeneous catalytic systems have performed limonene epoxidation. Chiral and achiral Jacobsen's catalysts in solution or immobilized on Al-MCM-41 exhibit similar conversion (60–80%), selectivity to a 1, 2-limonene epoxide (70–90%) and diastereoisomeric excess (d.e.) (20–50%) during diastereoselective epoxidation of limonene when in situ generated dimethyldioxirane used as an oxidizing agent, is in situ generated [5]. Homogeneous limonene epoxidation has also been performed by chloroperoxidase (CPO) from *Caldariomyces fumago* that catalyzes different reactions like hydroxylation and epoxidation of olefins with high yields and enantiomeric excess (ee) [10].

Heterogeneous catalysts have also displayed activity in limonene epoxidation reactions. Heteropolyacids anchored on Amberlite IRA-900 with hydrogen peroxide as the oxidant was used. However, epoxide obtained poisons the catalyst and inhibits the reaction at about 160 turnovers [11]. Mn–Salen complexes catalysts anchored on MCM-41 indicated moderate conversion (50–80%), but a low selectivity to limonene epoxide (<20%) using *t*-BHP as oxidant [12]. With a chiral complex of sulfonato manganese (Salen) intercalated into a Zn(II)–Al(III) lamellar double hydroxide using molecular oxygen, gives 100% conversion, 93% epoxide selectivity and 43% diastereoisomeric excess at room temperature [13]. Manganese(Salen) catalysts supported on silica with H₂O₂ as the oxygen donor produced a yield up 80% at 24 h reaction. Another manganese(Salen) complex immobilized

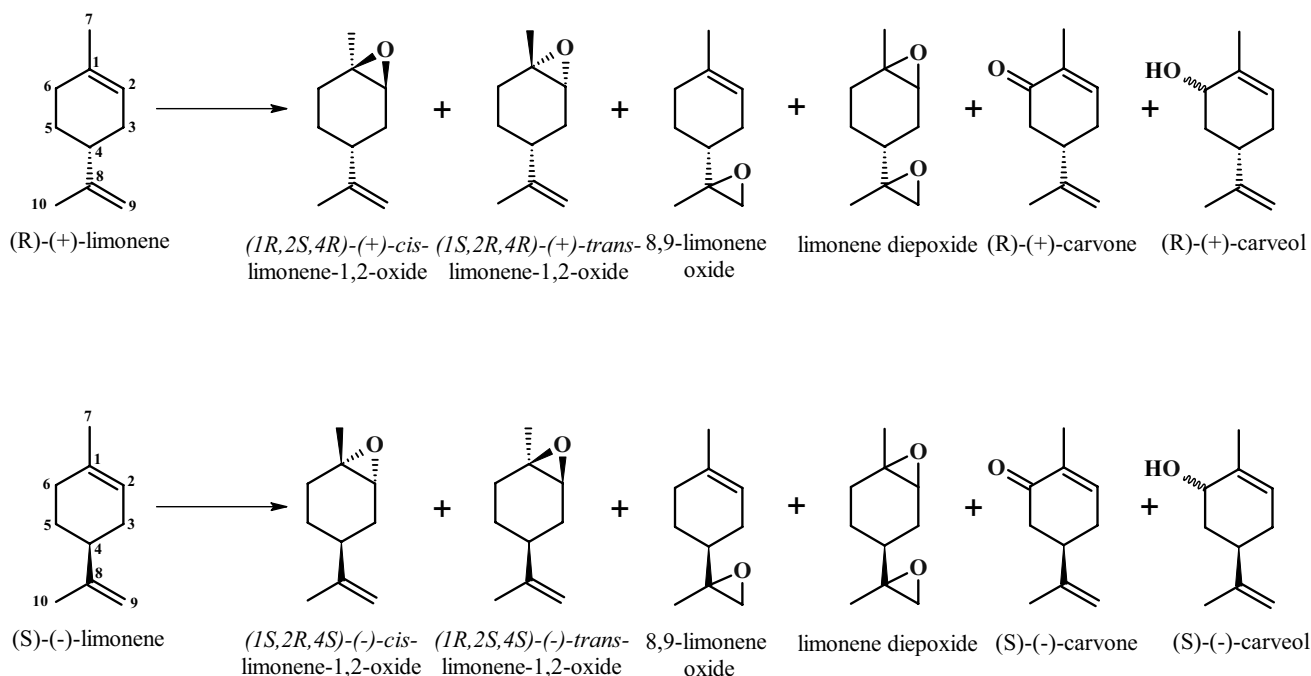


Fig. 1 Chemical structure of the possible limonene oxidation products

on SBA-15 [14] molecular sieves or zeolite-Y with atmospheric oxygen at 25 °C had given diastereoisomeric excess up 39%. In the case of manganese(Salen) supported on the ion-exchange resin (Dowex MsCl PW-Amberlite) used as a catalyst in the limonene epoxidation with sodium periodate and hydrogen peroxide attained an 85% of conversion and a 55% of epoxide selectivity at room temperature [15]. In contrast, cross-linked polystyrene resin as support of manganese porphyrin used in limonene epoxidation by sodium periodate attaining a 70% of conversion and a 35% epoxide selectivity at 3 h reaction [16]. Finally, limonene catalytic epoxidation with Co/SBA-16 [17] using O₂ as oxidant and isobutyraldehyde as a reductant presented a high conversion (99%) and a selectivity (50%) into 1,2-limonene oxide and limonene dioxide (33%) respectively.

Different oxo- and dioxo-molybdenum complexes as oxygen atom transfer (OAT) catalysts have been evaluated in selective limonene oxidation. A dioxomolybdenum^(VI) compound anchored on mesoporous silica (MCM-41) with *t*-BuOOH permitted a 75% conversion and about 90% epoxide selectivity at 55 °C and 7 h reaction [18]. Oxo molybdenum complexes containing chiral oxazolines with diastereoselectivity was tested in the epoxidation of limonene. However, using oxazoliny-pyridine ligands favors the diastereoselectivity of *trans*-1,2-epoxide (*trans/cis*: 90/10) for the (R)-limonene epoxidation [1]. Also, dioxomolybdenum complexes with *t*-BuOOH as an oxygen donor presented an epoxide selectivity of 47% at 55 °C. In contrast, manganese(Salen) complex with iodossylbenzene or sodium hypochlorite gives up 90% of conversion but low selectivity to epoxides. Recently, the use of ionic liquid instead of organic solvent has allowed the exclusive formation of the *trans* epoxide [19].

Likewise, Jacobsen's Schiff-base complexes have been recognized as outstanding catalysts for the asymmetric epoxidation of *cis* substituted olefin unfunctionalized as cyclic dienes or polyenes, but still not used for limonene epoxidation. Another system formed by a molybdenum complex anchored a mesoporous nanocomposite material comprising helical chiral channels and with embedded magnetic iron oxide nanoparticles in the Si-MCM-41 type framework in the (R)-limonene epoxidation under air was assayed. Stereoselectivity observed was about 70–74% using decane as solvent at 393 K. The performance in asymmetric catalysis was found to be outstanding across a set of olefins. It observed that the helical channel has a positive influence on the diastereoselectivity of the catalytic epoxidation of different substrates [20].

We studied the selective catalytic oxidation of olefins with bipyridine-based Mo^(VI) complexes grafted on TiO₂ different supports [21–24]. This heterogeneous system had been used in the catalytic epoxidation of monoterpenes like α -pinene [25]. Previously has been reported that the introduction of

donor ligand drove to Mo^(VI) compounds to catalyze highly selective oxidations of large organic molecules [26]. The present work has studied the effect of dioxomolybdenum^(VI) complexes with chiral and nonchiral ligands like bipyridine, terpyridine, and Schiff base covalently anchored on TiO₂ nanotubes on the selective epoxidation of (R)- and (S)-limonene to produce the diastereoselective *cis*-isomer.

2 Experimental

2.1 Materials and Reagents

TiO₂ (anatase nanopowder, Sigma-Aldrich), NaOH (Merck), MoO₂Cl₂ (Sigma-Aldrich), MoO₂(*acac*)₂ (Sigma-Aldrich), bis(trimethylsilyl)urea (98%, Alfa Aesar), 2,2'-bipyridine-4,4'-dicarboxylic acid (98%, Sigma-Aldrich), (S)-(+)-1-amino-2-propanol (98%, Alfa Aesar), 3-formyl-4-hydroxybenzoic acid (97%, Sigma-Aldrich), 2,2':6',2''-terpyridine-4'-carboxylic acid (%, Alfa-Aesar) (R)-(+)-limonene (98%, Alfa Aesar), (S)-(–)-limonene (98%, Alfa Aesar) and other reagents were obtained from commercial sources and were used as received. Acetonitrile was bubbled with N₂ before use in each reaction. All complexes preparations and manipulations were carried out under oxygen- and water-free argon atmosphere using standard Schlenk techniques.

2.2 Instrumentation

The TiO₂-NT support was characterized by powder X-ray diffraction (XRD) using a Bruker AXS D8 Advance with monochromatized Cu K α radiation ($\lambda = 1.5418 \text{ \AA}$) at 40 kV and 30 mA. The diffraction pattern was recorded at 2θ value range (20°–70°) with a step size of 0.01° and a step time of 0.4 s. The morphology of the support was characterized by TEM (Tecnai 183 F20 Super Twin TMP). Nitrogen adsorption–desorption isotherms at –196 °C were obtained using a Micromeritics 3Flex apparatus. Before analysis, samples were degassed under vacuum at 110 °C for 8 h. The specific surface area was determined from the linear part (0–0.23 P/P₀) of the BET plot. The pore size distribution was determined by the BJH method applied to the adsorption branch. Raman spectra were obtained using a Raman Confocal Microscope (LabRAM HR Evolution HORIBA Scientific), irradiated with a laser of wavelength 532 nm, 10 mW output power, 10 \times objective, integration time 2 s and 10 accumulations. IR analysis was performed on a Bruker Tensor 27. UV–Vis diffuse reflectance spectroscopy used to determine bandgap energy (Shimadzu UV 2401PC). ¹³C CP-MAS NMR analyzes were measured on a Bruker NMR spectrometer Advance 400 MHz, operating at a resonance frequency of 101.6 MHz for ¹³C. The amount of anchored

$\text{Mo}^{(\text{VI})}\text{O}_2\text{Ln}$ complex was determined by thermogravimetric analyzed (TGA) under N_2 atmosphere from 25 to 800 °C with a heating rate of 10 °C min^{-1} . The molybdenum content of complex was determined by atomic absorption spectroscopy using a Thermo S Series spectrometer. The sample digestion was performed with a mixture of hydrochloric and perchloric acid for 4 h.

2.3 $\text{Mo}^{(\text{VI})}\text{O}_2\text{Ln}/\text{TiO}_2\text{-NT}$ Catalysts Preparation

2.3.1 TiO_2 Nanotubes Preparation

TiO_2 nanotubes were prepared according to a previously reported alkaline hydrothermal methodology [25, 27] with some modifications using TiO_2 nanopowder (Aldrich) as the precursor.

2.3.2 Ligands Silylation

Ligands silylation was made according to a previous reported methodology [28]. Bis(trimethylsilyl)urea (1 mmol) was added to a CH_2Cl_2 solution (40 mL) containing respective ligand (1 mmol), and the mixture was refluxed for 6 h. The resulting suspension was filtered, and the filtrate evaporated cautiously in vacuum.

2.3.3 $\text{MoCl}_2\text{O}_2(4,4'\text{-dicarboxytrimethylsilyl-2,2'\text{-bipyridine})$

A benzene solution (40 mL) containing bis(trimethylsilyl)-2,2'-bipyridine-4,4'-dicarboxylate (1 mmol, previously prepared) was added to a benzene suspension (20 mL) containing MoO_2Cl_2 (1 mmol). The mixture was stirred for 4 h at room temperature resulting in a clear solution. Evaporation of the solvent yielded a white solid.

2.3.4 $\text{MoCl}_2\text{O}_2\{\text{trimethylsilyl}[2,2':6',2''\text{-terpyridina}]-4'\text{-carboxylato}\}$

This compound was prepared following the same method described above using 1 mmol of trimethylsilyl-2,2':6',2''-terpyridine-4'-carboxylate (previously prepared) and 1 mmol of MoO_2Cl_2 .

2.3.5 $\text{MoO}_2\{\text{S}(+)\text{-2-}[(2\text{-oxidopropyl)iminomethyl}]-4\text{-}[(\text{trimethylsilyl)oxy)carbonyl}]\text{phenolato-}\kappa^3\text{N,O,O}'\}$

Molybdenum Schiff base complex was prepared following a modified methodology reported by Romanowski and, Kira [29]. 1 mmol of S-(+)-1-amino-2-propanol in methanol (10 mL) solution was added to 1 mmol of a trimethylsilyl-3-formyl-4-hydroxybenzoate in MeOH (10 mL) and heated with stirring under reflux for 1 h. $\text{MoO}_2(\text{acac})_2$ (1 mmol) in MeOH (10 mL) was then added and stirred at room temperature for 2 h. After cooling, a precipitate separated and was filtered off, washed and recrystallized from MeOH.

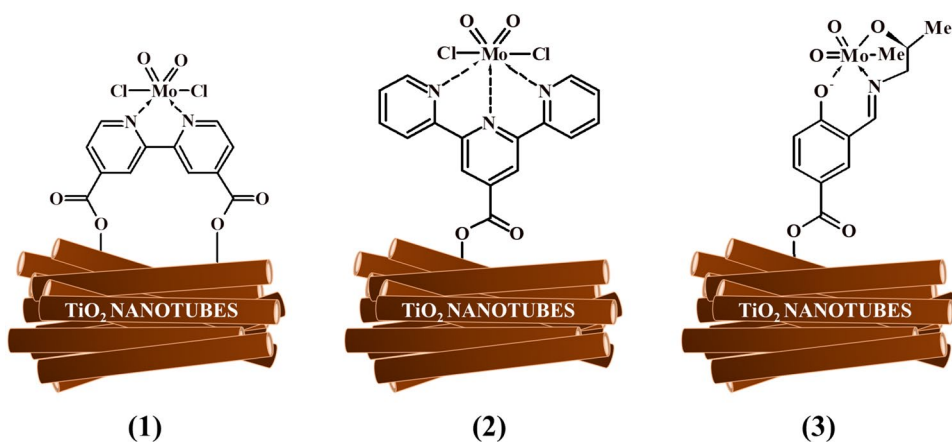
2.3.6 MoO_2Ln Grafting Procedure

A benzene solution (50 mL) containing $\text{MoO}_2(\text{Ln-trimethylsilylated})$ was added to thoroughly dried (60 °C, 10–5 mbar, 24 h) TiO_2 nanotubes. The suspension was slowly stirred at 25 °C for 12 h, filtered, washed thoroughly with benzene (2×30 mL), and dried under vacuum to give the three catalytic systems shown in Fig. 2. The MoO_2Ln complexes grafted on $\text{TiO}_2\text{-NT}$ were named as: $\text{Mo}^{(\text{VI})}\text{Cl}_2\text{O}_2(\text{bipy})/\text{TiO}_2\text{-NT}$ (Fig. 2-1), $\text{Mo}^{(\text{VI})}\text{Cl}_2\text{O}_2(\text{terpy})/\text{TiO}_2\text{-NT}$ (Fig. 2-2) and $\text{Mo}^{(\text{VI})}\text{O}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$ (Fig. 2-3).

2.4 Limonene Photo-Oxidation

The oxidation of limonene with O_2 was performed in a 15 mL glass batch microreactor (ACEGLASS) equipped

Fig. 2 Dioxo-Mo complexes with ligands bipyridine (1), terpyridine (2) and Schiff base (3) ligands anchored on TiO_2 nanotubes



with a mercury lamp (UV PenRay, $\lambda = 360$ nm). Typically, the reactor was loaded with 10 mL 1×10^{-2} M limonene solution in CH_3CN and 15 mg of catalyst and maintained under atmospheric pressure at 19 °C. The oxidation reaction under O_2 during 18 h was performed 3 times. Taking samples every 2 h and quantified by the standard internal method to control reaction progress was followed. Liquid samples were withdrawn, immediately filtered and analyzed by gas chromatography (GC-HP-6890) using a HP-INNO-WAX column ($30 \text{ m} \times 0.32 \text{ mm} \times 0.25 \mu\text{m}$) connected to a FID detector. Quantification of the products was performed using benzene as the internal standard. Reaction products were also identified by GC-MS with an Agilent Technologies 6890 Plus chromatograph (Palo Alto, CA, EE. UU.), equipped with a selective mass detector Agilent Technologies 5973N (EI, 70 eV, m/z 40–350) and a fused silica capillary column with 5% phenyl-poly(dimethylsiloxane) coating (DB-5 ms, J&W Scientific, Folsom, CA, EE. UU.) ($60 \text{ m} \times 0.25 \text{ mm} \times 0.25 \mu\text{m}$).

3 Results and Discussion

TiO_2 nanotubes (TNTs, Fig. S1 ESI) were prepared by an alkaline hydrothermal method and were fully characterized [25]. DRS spectra of TNTs allow confirming that absorption of this material is close to 380 nm. The choice of ligands (bipyridine, terpyridine, and Schiff base type) was made taking into account: (a) resistance against oxidation, (b) a straight-forward synthetic route, and (c) the possibility to change electronic and steric characteristics by simple variation of the starting materials [30]. FTIR spectra are shown in Fig. 3, evidence of the successful preparation and covalent anchoring onto the surface of TiO_2 nanotubes. $\text{Mo}^{(VI)}\text{Cl}_2\text{O}_2(\text{bipyridine})/\text{TiO}_2\text{-NT}$ infrared spectra indicated the asymmetric and symmetric stretching vibrations of the *cis*- MoO_2 group at 946 cm^{-1} and 915 cm^{-1} , respectively. The stretching vibration bands related to the carboxylate ligand were observed at 1722 cm^{-1} (C=O), 1267 cm^{-1} (asymmetric COO^-), and 1128 cm^{-1} (symmetric COO^-). The Ti-COO⁻ linkage was identified by the 1396 cm^{-1} asymmetric and 1368 cm^{-1} symmetric scissor vibration modes [21–24].

The complex with terpyridine ligand was also characterized by infrared spectroscopy. The signals around 1566 and 1534 cm^{-1} correspond to the vibrations in the plane of the C=N and C=C bonds of the aromatic rings [31, 32]. Doublet at 948 and 909 cm^{-1} , corresponding to the asymmetric and symmetric vibrations of the MoO_2 unit. Infrared spectra of the complex with Schiff base ligand shown a strong peak at 1646 cm^{-1} characteristic of the C=N bond assigned to azomethine group. A peak at 1555 cm^{-1} attributed to C=C bonds of salicylaldehyde moiety. Asymmetric

and symmetric COO^- stretches have been found at 1278 and 1044 cm^{-1} . Likewise, spectra display two bands at 945 (asymmetric) and 912 cm^{-1} (symmetric) correspondings again to the MoO_2 unit [29, 33].

Additionally, infrared characterization of free ligands, silylated ligands, and homogeneous complexes MoO_2Ln is provided in Figs. S2, S3 and S4 (ESI). The redshift of the C=N ligand signal when it was reacting with the MoO_2 precursor, suggest the coordination of N to Mo.

MoO_2Ln complexes grafted on $\text{TiO}_2\text{-NT}$ were also characterized by Raman spectroscopy (Fig. 4). Raman analysis provided additional evidence of the successful immobilization of the MoO_2Ln complex on the TiO_2 nanotubes. First, the characteristic anatase phase peaks were observed at 145 cm^{-1} (symmetric stretching vibration of O–Ti–O), 390 cm^{-1} (symmetric bending vibration of O–Ti–O), 509 cm^{-1} (antisymmetric bending vibration of O–Ti–O) and 632 cm^{-1} , corresponding to the $E_{g(1)}$, $B_{1g(1)}$, ($A_{1g} + B_{1g(2)}$) and $E_{g(2)}$ modes, respectively [34]. Next, in the supported complexes with bulkier ligands, the double

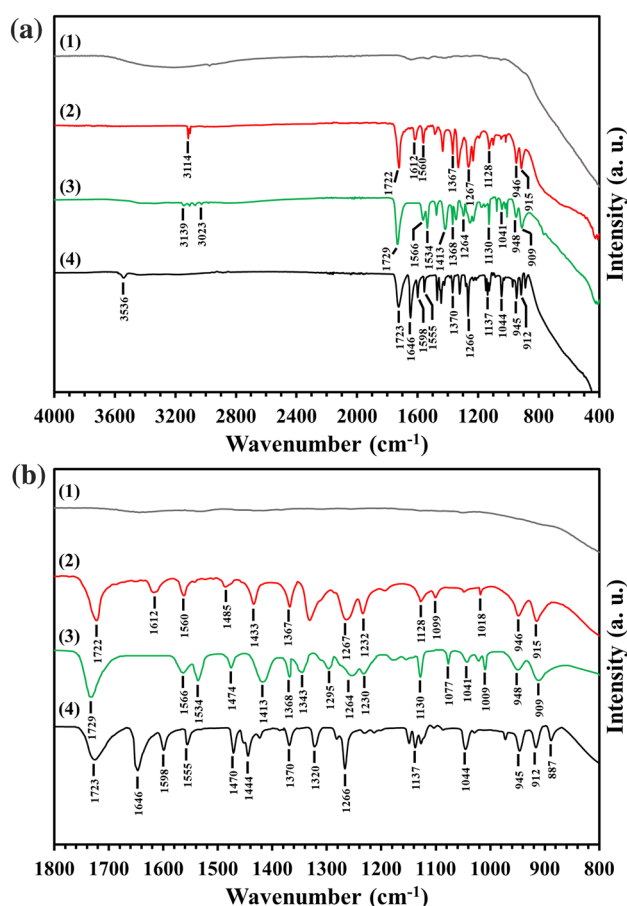


Fig. 3 **a** FT-IR spectra of (1): $\text{TiO}_2\text{-NT}$, (2): $\text{MoO}_2\text{Cl}_2(\text{bipyridine})/\text{TiO}_2\text{-NT}$, (3): $\text{MoO}_2\text{Cl}_2(\text{terpyridine})/\text{TiO}_2\text{-NT}$ and (4): $\text{MoO}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$, **b** zoom-in spectra between 1800 and 800 cm^{-1}

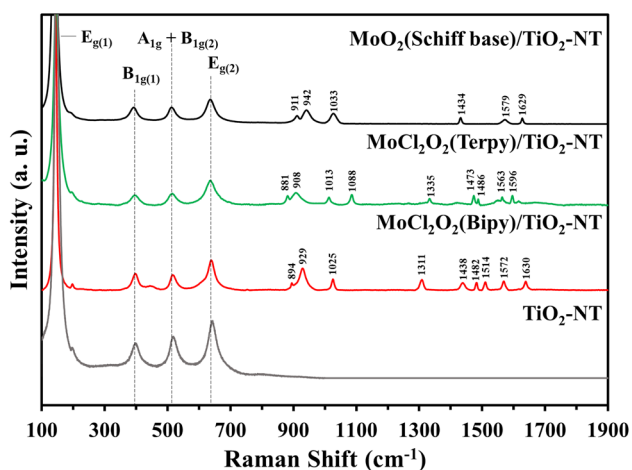


Fig. 4 Raman spectra of $\text{MoO}_2\text{Cl}_2(\text{bipyridine})/\text{TiO}_2\text{-NT}$, $\text{MoO}_2\text{Cl}_2(\text{terpyridine})/\text{TiO}_2\text{-NT}$ and $\text{MoO}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$

bands localized between 880 and 950 cm^{-1} correspond to $\text{Mo}(\text{=O})_2$ group symmetrical and antisymmetric stretching [35]. $\text{Mo}^{(\text{VI})}\text{O}_2\text{Cl}_2(\text{bipyridine})/\text{TiO}_2\text{-NT}$ system has a peak at 1025 cm^{-1} associated with “breathing” of the pyridine ring, at 1311 , 1572 , and 1630 cm^{-1} the signs of deformation are observed in the plane of the pyridine ring. Instead, peaks at 1438 , 1482 , and 1514 cm^{-1} are the signs of the deformations of the C–H bonds [36, 37]. $\text{Mo}^{(\text{VI})}\text{O}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$ system has a signal at 1033 cm^{-1} corresponding to aromatic ring “breath,” and three appreciable signals at 1434 , 1579 , and 1629 cm^{-1} of C–N, C=C and C=N [38] stretching vibrations characteristics of the azomethine. $\text{Mo}^{(\text{VI})}\text{O}_2\text{Cl}_2(\text{terpyridine})/\text{TiO}_2\text{-NT}$ system presents the following signals: “breathing” pyridine rings at 1013 cm^{-1} , C–H flexion at 1088 cm^{-1} and 1335 cm^{-1} ; C–C stretching inter-rings at 1473 and 1486 cm^{-1} ; C=N stretching at 1563 and to C=C stretching at 1596 cm^{-1} [39].

^{13}C NMR spectra of all the molybdenum^(VI) complexes were recorded in DMSO-d_6 , and spectra of free ligands, silylated ligands, and homogenous complexes MoO_2Ln is provided in Figs. S5, S6 and S7 (ESI). The assignment of carbon signals was made based on their intensity, coupling patterns, and chemical shifts. Silylation was corroborated with the appearance of characteristic trimethylsilyl signal to high field. A significant chemical shift variation is observed, in particular, for the signals of the bipyridine and terpyridine rings carbons close to Mo center, after complexation with MoO_2Cl_2 .

The covalent anchor of dioxo-Mo complexes on TNTs was corroborated by ^{13}C CP-MAS NMR (Fig. 5). All complexes show a characteristic peak between 167 and 168 ppm related to C(=O)–O– Ti^{4+} bound. The peaks corresponding to bipyridine and terpyridine ligands were detected between 120 and 160 ppm . In the case of Base Schiff ligand, the

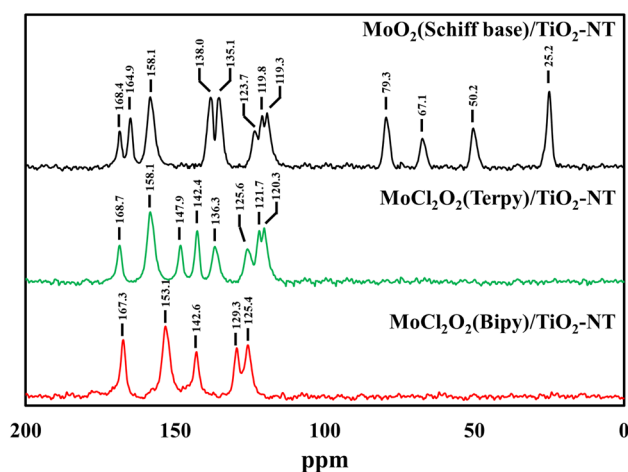


Fig. 5 ^{13}C CP-MAS NMR spectra of $\text{MoO}_2\text{Cl}_2(\text{bipyridine})/\text{TiO}_2\text{-NT}$, $\text{MoO}_2\text{Cl}_2(\text{terpyridine})/\text{TiO}_2\text{-NT}$ and $\text{MoO}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$

corresponding signals of C₈–C₁₁ were detected between 20 and 80 ppm .

Additionally, the coordination of terpyridine ligand to Mo atom was confirmed through the characterization of the complex in solution. The NOESY spectrum of the free Mo complex (Fig. 6b) showed an NOE effect between protons H₃ and H_{3'} and H₅ and H_{3''}. This effect does not appear in the free ligand (Fig. 6a), which suggests

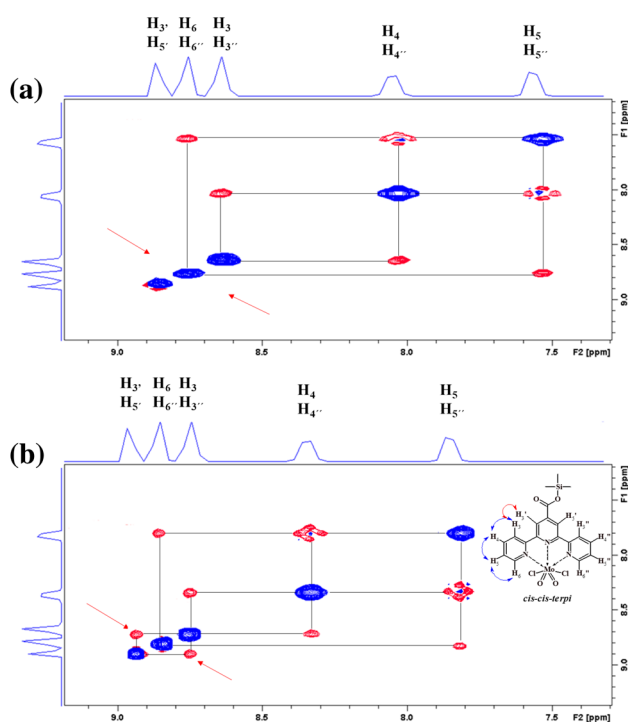


Fig. 6 NOESY spectrum of the terpyridine free ligand (a) and Mo-terpyridine complex (b)

coordination of terpyridine similar to those described by Bocian [40], type *cis-cis*- as seen in Fig. 5.

The N_2 adsorption–desorption isotherms of the parent nanotubes and modified Mo-based TiO_2 -NT samples, and their corresponding pore size distributions are shown in Fig. 7. According to the IUPAC classification, the isotherm of the anatase nanotubes is of Type IVa, attributed to mesoporous materials. The observed H1-like hysteresis loop is characteristics of nanomaterials with uniform mesopores [41]. Compared to the pristine nanotubes, the three Mo-based TiO_2 -NT samples also exhibit a Type IVa isotherm, but they show a more pronounced hysteresis loop. The nanotubes molybdenum modification procedure (dioxo-Mo grafting) causes hysteresis loops to be wider. The loops resemble more Type H2(b), indicating more complex pore structures in which network effects are important [41]. The specific surface areas, mean pore diameters and pore volumes of the TiO_2 samples before and after grafting of the dioxo-Mo^(VI) complex are summarized in Table 1. The crystalline TiO_2 nanotubes exhibited a S_{BET} as high as $368\text{ m}^2\text{ g}^{-1}$ coupled to a high pore volume ($0.90\text{ cm}^3\text{ g}^{-1}$). Such high values are attributed to the hollow tubular structure of the TiO_2 -NT support, as already observed in the literature for various titania nanotubes (anatase phase) [27, 42, 43]. Both the internal side of the tubes and the nanotube ends contribute to the high BET surface area. Additionally, these anatase nanotubes are open at both ends, which makes the inner pore easily accessible. As expected, a decrease of pore volume and pore diameter was observed after the Mo^(VI) immobilization step. Such decrease obviously results from the grafting of the dioxo-Mo complex on the walls of the titania nanotubes. Note that the dioxo-Mo grafted solids

Table 1 Textural properties of TiO_2 -NT before and after Mo^(VI) O_2 Ln complex immobilization

Sample	S_{BET} ($\text{m}^2\text{ g}^{-1}$)	V_p ($\text{cm}^3\text{ g}^{-1}$)	D_p (nm)
TiO_2 -NT	368	0.90	9.8
$MoCl_2O_2$ (Bipy)/ TiO_2 -NT	346	0.67	7.9
$MoCl_2O_2$ (Terpy)/ TiO_2 -NT	355	0.81	9.2
$MoCl_2O_2$ (Schiff base)/ TiO_2 -NT	351	0.79	8.2

still exhibited a high specific surface area compared to the parent TiO_2 -NT support ($368\text{ m}^2\text{ g}^{-1}$).

This textural properties modification is associated with functionalization on the inner walls of the TiO_2 nanotubes, see Fig. 7b. There was a greater decrease in pore diameter and volume in TiO_2 nanotubes modified with bipyridine ligand of dioxo-Mo^(VI) complex. A lower diminution of NTTs textural properties with terpyridine ligand of the complex was observed. It indicates a possible functionalization only on the exterior wall of TiO_2 nanotubes.

The UV–Vis diffuse reflection spectrum observed the photo-absorption behavior of the MoO_2 (Ln)/ TiO_2 -NT and shown in Fig. 8. The intraligand $\pi \rightarrow \pi^*$ transitions are sturdy and appear as very intense bands in the region 320–370 nm for ligands Schiff base and terpyridine [44, 45]. On the other hand, the low-energy absorptions recorded for all compounds between 500 and 600 nm are assigned to ligand-to-metal charge transfer (LMCT) transition arising between (phenolate-orbital π) and empty d orbital of the molybdenum atom.

The surface-bound complex was estimated with a loading of 1.20 mmol g^{-1} for MoO_2 (bipyridine) complex, 0,

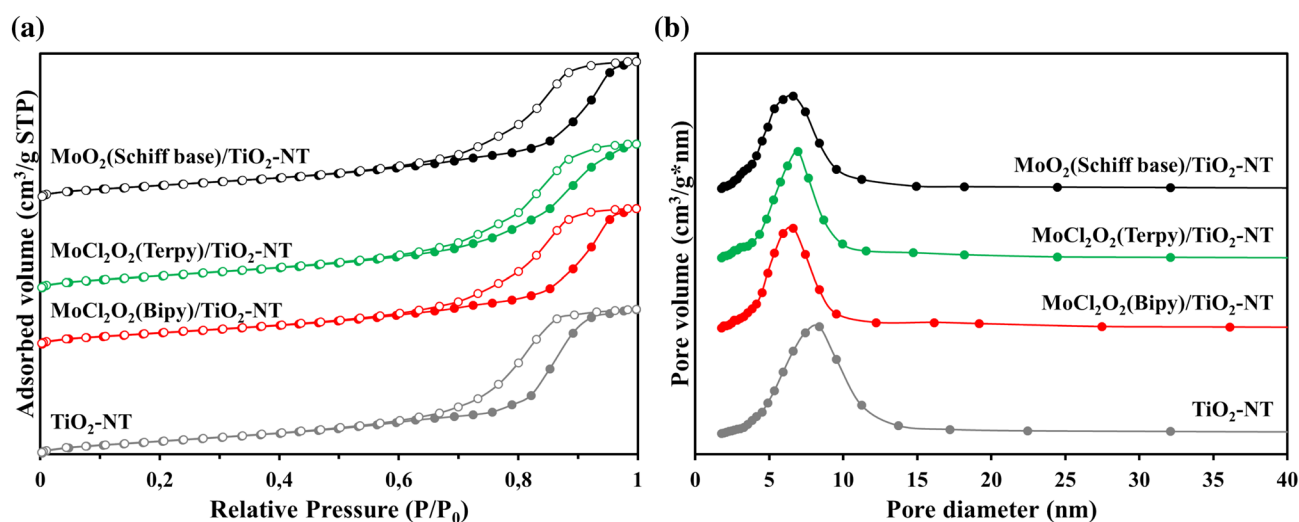


Fig. 7 a N_2 adsorption–desorption isotherms and b pore diameter distribution of TiO_2 nanotubes before and after modification with dioxo-Mo^(VI) complexes

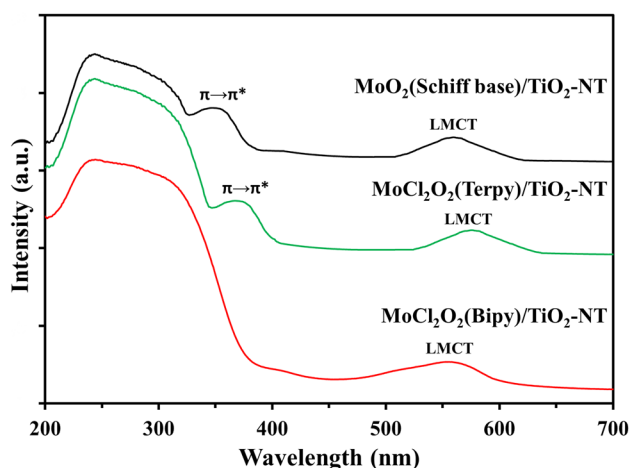


Fig. 8 UV-Vis diffuse reflection spectra of $\text{MoO}_2\text{Cl}_2(\text{Bipy})/\text{TiO}_2\text{-NT}$, $\text{MoO}_2\text{Cl}_2(\text{Terpy})/\text{TiO}_2\text{-NT}$ and $\text{MoO}_2(\text{Schiff base})/\text{TiO}_2\text{-NT}$

84 mmol g^{-1} for $\text{MoO}_2(\text{terpyridine})$, and 1.12 mmol g^{-1} for $\text{MoO}_2(\text{Schiff base})$ through Mo analysis by atomic absorption. Results were corroborated by TGA (Fig. S8 SI). In TGA analysis, three fundamental zones could be distinguished: one at a temperature below 150 °C, a stage in which water evaporates. Mass loss observed between 180 and 450 °C is associated with the loss of superficial hydroxyl groups. The third stage is between 450 and 650 °C whose loss of mass is related to the decomposition of the respective Mo complex. Formation of the complex was corroborated through C, H, and N elemental analysis before and after the grafting procedure. Elemental analysis of the supported $\text{MoCl}_2\text{O}_2\text{Bipy}$ complex confirmed that molybdenum was stoichiometrically coordinated to the Bipy, Terpy and Schiff base ligands and the corresponding

amount of Mo agreed with that quantified by atomic absorption spectrometry.

3.1 Selective Oxidation of (R)-(+)- and (S)-(–)-Limonene

3.1.1 Blank Reactions

In order to verify the photostimulated nature in OAT reaction, tests were carried out: (i) without light, (ii) without catalyst and (iii) with bare $\text{TiO}_2\text{-NT}$ and light (all reactions were made in CH_3CN). Results were shown in Fig. 9 and Table 2. The reaction does not occur without light or catalyst. When bare TiO_2 nanotubes were used with light and O_2 conversion does not exceed 10% and selectivity was to products of allylic oxidation (carvone and carveol).

3.1.2 OAT to (R)-(+)-limonene and (S)-(–)-limonene

The catalytic activity of $\text{MoO}_2\text{Ln}/\text{TiO}_2\text{-NT}$ catalysts was evaluated through the epoxidation reaction of (R)-(+)- and (S)-(–)-limonene with O_2 using UV-Vis radiation as promotor. Heterogeneous catalysts activity is determined by the amount of catalytically active sites and the degree of exposure of these active sites to the reactant. For this reason, selective epoxidation of (R)-(+)- and (S)-(–)-limonene was made with equimolar amounts of the dioxo-Mo complex anchored to TiO_2 . Figure 9 shows the conversion of (a) (R)-(+)-limonene and (b) (S)-(–)-limonene with the three catalysts at 25 °C. The conversion of limonene increased with time and reached a maximum at 14 h. There is no apparent effect of the chiral center in limonene on the conversion. The OAT reactivity of the catalysts observed increases in order: $\text{MoO}_2(\text{Schiff base})/\text{TiO}_2\text{-NT} < \text{MoCl}_2\text{O}_2(\text{bipyridine})/$

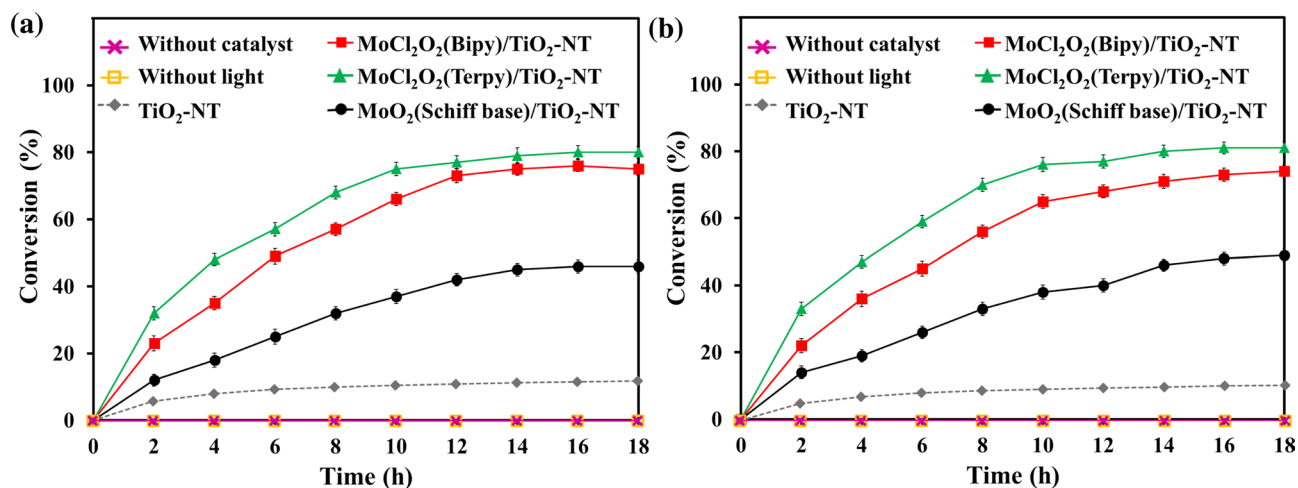


Fig. 9 Conversion (%) on time of **a** (R)-(+)-limonene and **b** (S)-(–)-limonene under different photocatalytic conditions and with different $\text{MoO}_2\text{Ln}/\text{TiO}_2\text{-NT}$ systems

Table 2 Catalytic oxidation of (R)-(+)-limonene with O₂ under different reaction conditions after 18 h

Entry	Catalyst	Conditions	Conversion (%)	Selectivity (%)			
				1,2-Epoxyde	Limonene diepoxide	Carvone	Carveol
1	Without catalyst	O ₂ , UV-Vis/25 °C	–	–	–	–	–
2	TiO ₂ -NT	O ₂ , without light/25 °C	–	–	–	–	–
3	TiO ₂ -NT	O ₂ , UV-Vis/25 °C	10	6	2	73	19
4	MoCl ₂ O ₂ (Bipy)/TiO ₂ -NT	O ₂ , UV-Vis/25 °C	75	83	10	7	–
5	MoCl ₂ O ₂ (Terpy)/TiO ₂ -NT	O ₂ , UV-Vis/25 °C	80	75	21	4	–
6	MoCl ₂ O ₂ (Schiff base)/TiO ₂ -NT	O ₂ , UV-Vis/25 °C	46	86	8	6	–

Reaction conditions: equimolar Mo quantities, [(R)-(+)-limonene]=0.01 M, solvent: CH₃CN, reaction time: 18 h

TiO₂-NT < MoCl₂O₂(terpyridine)/TiO₂-NT. It observed a similar conversion of (R)-(+)-limonene and (b) (S)-(–)-limonene with the heterogeneous catalysts used at equimolar quantity. Results show that MoO₂Ln/TiO₂-NT catalysts are regioselective. In all cases 1,2-limonene oxide is the main product (selectivity > 84%, Table 2).

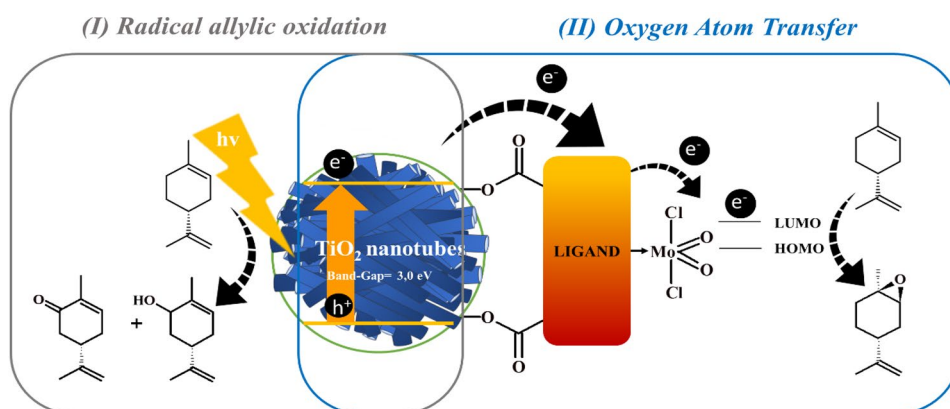
TiO₂ nanotubes are beneficial in photocatalysis because (1) larger specific surface area (up to 300 m² g⁻¹) and pore volume (up to 1.00 cm³ g⁻¹); (2) ion-exchangeable ability; (3) remarkable and rapid long-distance electron-transport capability; and (4) enhanced light absorption due to the high ratio of length-to-tube diameter [46]. Previously, we have observed that textural properties in nanotubes improve the photocatalytic activity with respect to other commercial and mesoporous TiO₂ supports using the same equimolar quantities dioxo-Mo^(VI) complex grafted in TiO₂ in α -pinene oxidation [25].

During the reaction a synergistic effect was observed between: MoO₂Ln/TiO₂-NT and light. When TiO₂ is irradiated, a photogenerated electron flux from the semiconductor to Mo(VI) coordination sphere is generated evidencing a net increase in the rate of OAT [21–25]. In this process, the electron-rich (bipyridine, terpyridine or Schiff base) ligand functions acts as a bridge for the transit of electrons, see Scheme 1 (II). These electrons decrease the Mo=O

bond order facilitating the oxygen atom transfer reaction. In the case of bare TiO₂ under UV light, an electron–hole pair is generated which, depending on the solvent used, will produce radicals that lead to the allylic oxidation of organic compounds as shown in the Scheme 1 (I). In this case, verbenone is the main oxidation product, along with verbenol. Such behavior could be tentatively explained by considering that the oxidation of limonene is caused by the photogenerated holes (directly or mediated by surface trapping) or by the attack of superoxide anions (O₂^{•-}) and HO[•] radicals generated by interfacial charge transfer. Although HO[•] production is much lower in acetonitrile than in aqueous suspension, this mechanism may be invoked in the present conditions for TiO₂ suspensions, as already reported in the literature [47]. Then MoO₂Ln/TiO₂-NT will allow the selective oxidation of limonene through an OAT reaction stimulated by light.

Photostimulated OAT occurs in two steps, and a protocol has been previously implemented: O-atom transfer from dioxo-Mo^(VI) to (R)-(+)-limonene under light, is reduced to Mo^(IV). Reoxidation of Mo^(IV)O by O₂ is produced in darkness: Fig. 10 and Scheme 2 [48]. The OAT process was examined for the oxidation of (R)-(+)-limonene with the Mo^(VI)O₂Ln/TiO₂-NT under inert N₂ atmosphere and light (step A). Then reoxidation of the catalyst is made in

Scheme 1 Schematic representation of the photogenerated electron flux during irradiation of the Mo^(VI)Cl₂O₂Bipy/TiO₂-NT (II) and bare TiO₂ support (I)



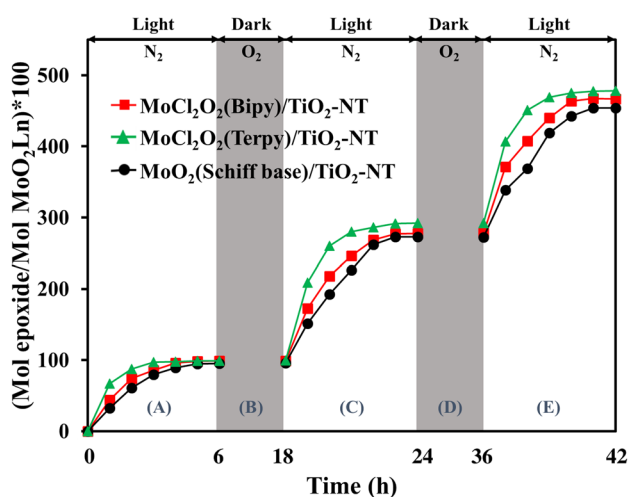
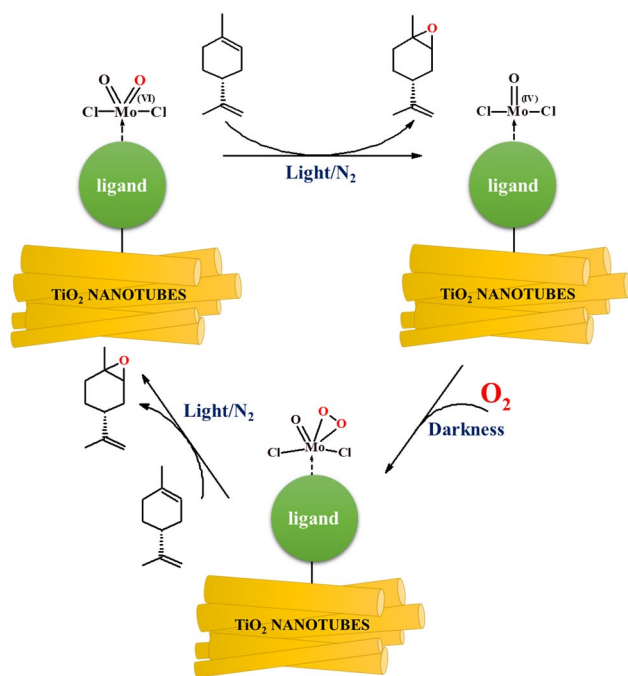


Fig. 10 (R)-(+)-limonene oxidation. Evolution of the [mol. α -pinene oxide]/[mol. MoO_2] as a function of time in with the $\text{Mo}^{(\text{VI})}\text{O}_2\text{Ln}/\text{TiO}_2\text{-NT}$ catalysts: (A) light under N_2 , (B) dark under O_2 , (C) light under N_2 , (D) dark under O_2 , and (E) light under N_2



Scheme 2 Schematic representation of the photostimulated OAT process

under O_2 atmosphere without light (step B). In step A (N_2 atmosphere and UV-Vis), the $\text{Mo}(\text{=O})_2$ complex donates one oxygen atom to the organic compound: OAT, the $\text{Mo}^{(\text{VI})}$ is reduced to $\text{Mo}^{(\text{IV})}$, and a vacant site is created. Then in step B (with O_2 and darkness), the $\text{Mo}=\text{O}^{(\text{IV})}$ species are reoxidized by molecular oxygen to form an intermediary oxo-peroxo- $\text{Mo}^{(\text{VI})}$ entity. After that under light, the O-atom

transfer process permits the formation of 2 mol of the epoxide. These cycles sequence can be repeated.

In the first hours of the OAT reaction of (R)-(+)- and (S)-(-)-limonene, 1,2-epoxide was the main product, carvone and carveol were also detected in smaller quantities. For conversions above 20%, the formation of the diepoxide (1,2-), (8,9-) were also observed. This fact is following a decrease in selectivity to 1,2-limonene oxide at 4 h, as seen in Fig. 11. As limonene contains two double bonds, several epoxides may be formed. Here, the epoxidation of the electron-rich trisubstituted double bond (1,2-position) is favored as compared to the less electron-rich (more accessible) double bond in the 8,9-position. No formation of exocyclic epoxide (8,9-epoxide) suggests that limonene oxidation is regioselective to endocyclic epoxidation, and hence that limonene dioxide is formed by a subsequent epoxidation of 1,2-limonene oxide. In this case, 1,2-limonene oxide has a higher polarity compared to the parent limonene, which enables further epoxidation in the 8,9-position.

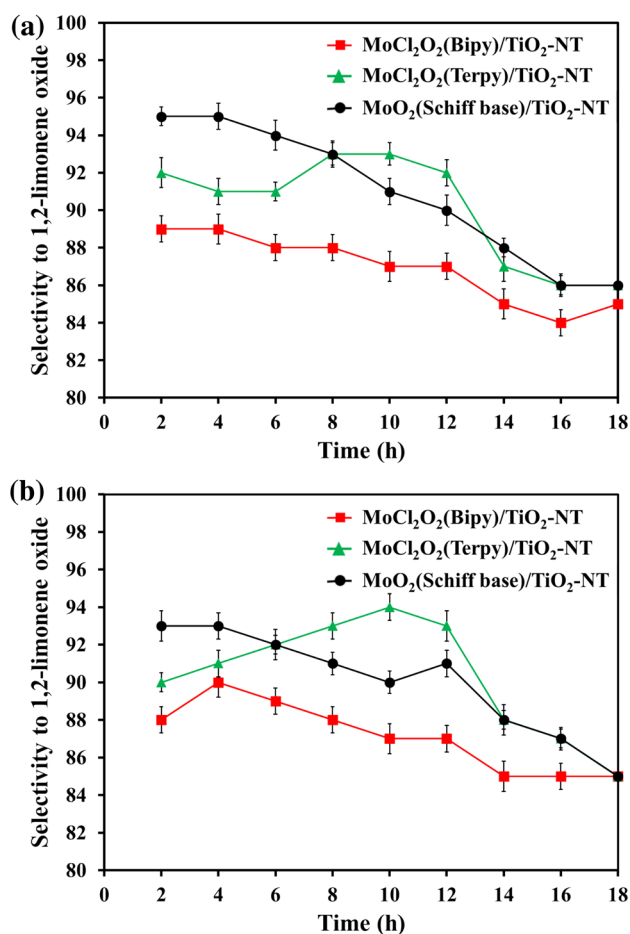


Fig. 11 Selectivity (%) towards the 1,2-limonene oxide using a (R)-limonene and b (S)-limonene

Most noteworthy is the significant diastereoselectivity observed, although the supported dioxo-Mo^(VI) complex is not bearing any chiral ligand (Table 3; Fig. 12). The photo-stimulated OAT of (R)- and (S)-limonene with “non-chiral” dioxoMo^(VI) complexes immobilized displayed the formation of the *cis*-limonene-1,2-oxide as the main diastereoisomer.

In the case of Mo^(VI)Cl₂O₂(bipyridine)/TiO₂-NT system, the epoxidation of the endocyclic double bond of (R)-(+)-limonene resulted in a diastereomeric excess (*d.e.*) of 36% of the isomer (1R, 2S, 4R)-(+)-*cis*-limonene-1,2-oxide (entry 1) concerning the (+)-*trans*-isomer. Starting from the (S)-(-)-limonene substrate, a *d.e.* of 34% was estimated for

Table 3 Epoxidation diastereoselectivity in (R)- and (S)-limonene with MoO₂Ln/TiO₂-NT systems at 18 h

Entry	Catalyst	% d.e
1	Mo ^(VI) Cl ₂ O ₂ (bipyridine)/TiO ₂ -NT	36
2	Mo ^(VI) Cl ₂ O ₂ (terpyridine)/TiO ₂ -NT	35
3	Mo ^(VI) O ₂ (Schiff base)/TiO ₂ -NT	16

Entry	Catalyst	% d.e
4	Mo ^(VI) Cl ₂ O ₂ (bipyridine)/TiO ₂ -NT	34
5	Mo ^(VI) Cl ₂ O ₂ (terpyridine)/TiO ₂ -NT	33
6	Mo ^(VI) O ₂ (Schiff base)/TiO ₂ -NT	52

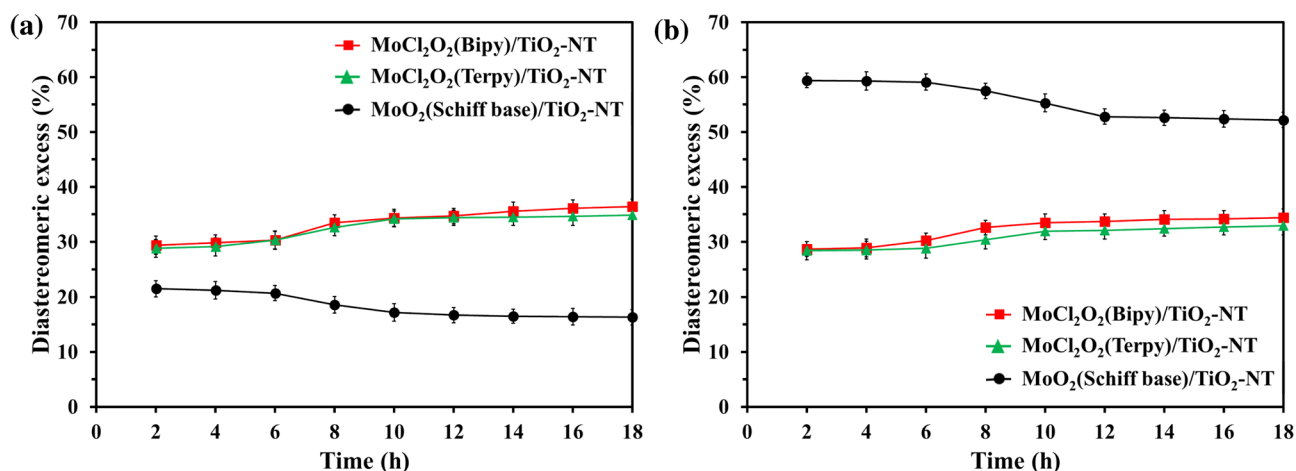


Fig. 12 Diastereomeric excess (%) evolution in time using **a** (R)-limonene and **b** (S)-limonene

the (1*S*, 2*R*, 4*S*)-(-)-*cis*-limonene-1,2-oxide isomer (entry 4). For Mo^(VI)Cl₂O₂(terpyridine)/TiO₂-NT system, (1*R*, 2*S*, 4*R*)-(+)-*cis*-limonene-1,2-oxide isomer was obtained with *d.e.* of 35% respect to the (+)-*trans*-isomer when (R)-(+)-limonene was used (entry 2). In the case of (S)-(-)-limonene, a *d.e.* of 33% was calculated for the (1*S*, 2*R*, 4*S*)-(-)-*cis*-limonene-1,2-oxide isomer (entry 5). In short, the anchored nonchiral dioxo-Mo^(VI) complex does not present any chiral induction ability, suggesting that the chiral center in the (R)-(+)- and (S)-(-)-limonene is responsible for the formation of the diastereoisomer.

Nevertheless, photo-oxidation of (S)-(-)-limonene using a “chiral” (S) ligand like Schiff base of the catalyst gives rise to higher diastereoisomeric excess (52%, entry 6) with a matched pair. Whereas (S)-Mo^(VI)O₂(Schiff base)/TiO₂-NT

with (R)-(+)-limonene generates a mismatched pair (entry 3). The corresponding diastereoisomeric excess are limited to 16%. This phenomenon has been described as a double asymmetric induction process [49]. It could be assuming a qualitative transition-state model proposed for trisubstituted olefins, where limonene interacts via a skewed side-on approach with the metal-oxo group of intermediary complex (Fig. 13). It is worth to note that the product stereochemistry is strongly dependent on the absolute configuration of Mo^(VI) catalyst and limonene. In other words, not only the chiral catalyst center but also the chiral substrate center participates in the preferential formation of *cis*-limonene-1,2-oxide.

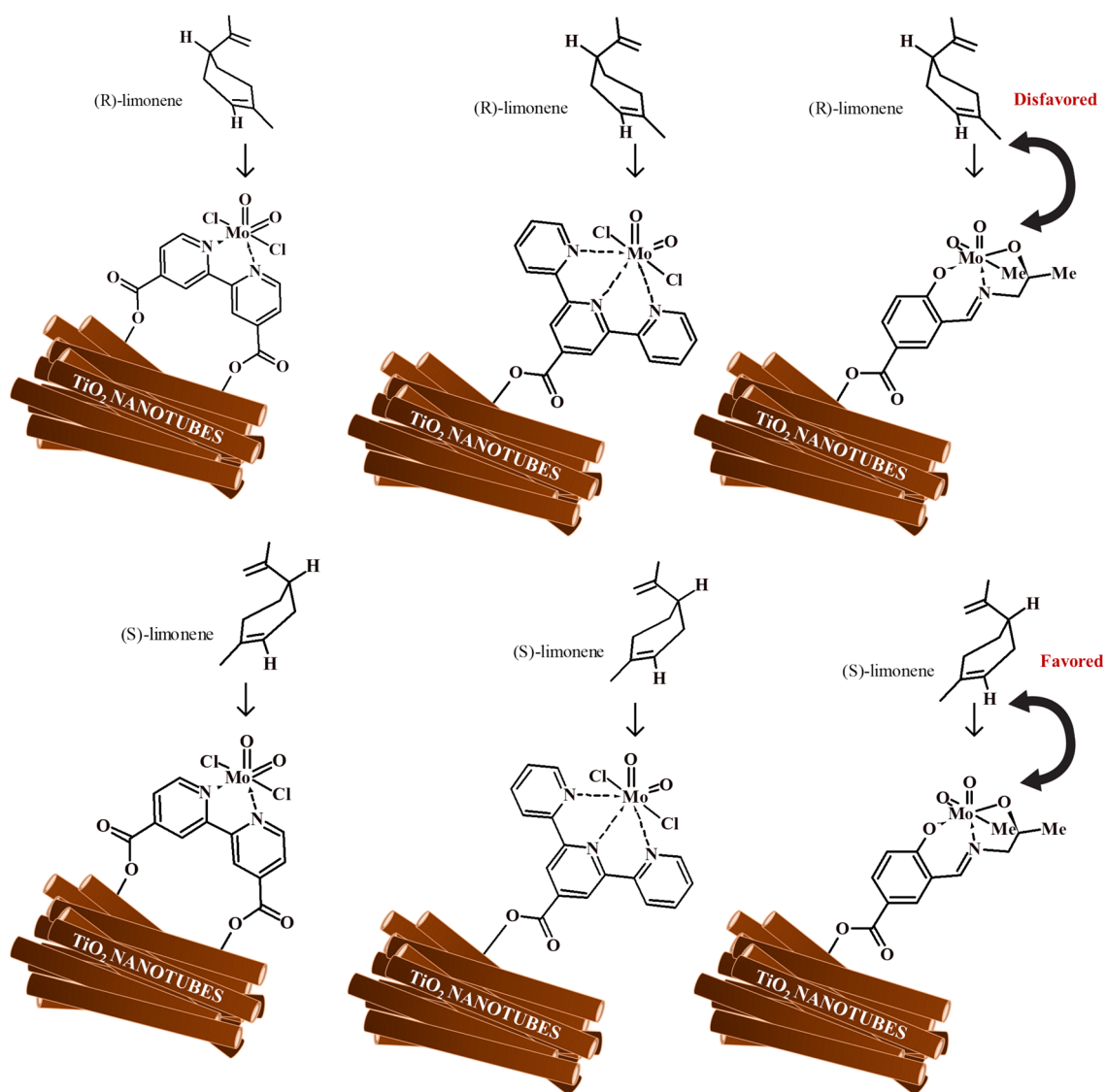


Fig. 13 Interaction of *chiral* and *non-chiral* Mo^(VI)O₂ active unit catalyst center with limonene 1,2-double bond

4 Conclusions

MoO₂Ln/TiO₂-NT systems under light drive the photostimulated OAT reaction permitting the selective oxidation of (R)-(+)- and (S)-(-)-limonene using O₂ as the primary oxidant agent. Selective epoxide formation is due to oxygen transfer from dioxo-Mo^(VI) to (R)- or (S)-limonene stimulated by UV–Vis light. In darkness, the role of molecular oxygen is to reoxidize the [Mo^(IV)=O] unit and after that under light transfer oxygen again.

In the case of (R)- and (S)-limonene, the epoxidation of the electron-rich trisubstituted double bond (1,2-position) is favored as compared to the less electron-rich double bond in the 8,9-position. No formation of the exocyclic epoxide suggest that limonene oxidation is regioselective to endocyclic epoxidation. Specifically, all Mo^(VI)O₂Ln/TiO₂-NT catalysts showed high regioselectivity to 1,2-limonene oxide. Complexes with “non-chiral” bipyridine and terpyridine ligands showed moderate diastereoselectivity to *cis*-isomer. In contrast, complex with “chiral” Schiff base ligand showed an increase in diastereoisomeric excess (52%) due to a double asymmetric induction, the chiral catalyst center, and the chiral substrate center participate in the preferential formation of *cis*-limonene-1,2-oxide.

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Author Contributions All authors contributed equally to this work. HM prepared, characterized the catalysts, and performed the photo-catalytic measurements and interpretation. EP and FM designed the experiments and contributed to the interpretation of the experimental results. All authors read and approved the final manuscript.

Data Availability This work was presented to The 6th Latin-American Congress of Photocatalysis, Photochemistry and Photobiology LACP3, from 23 to 28 of September of 2019 at Bogota (<https://www.utadeo.edu.co/en/lacp3-2019>). The results are part of the thesis doctoral of HM but it is not realized public dissertation yet at the University of Industrial de Santander (<https://www.uis.edu.co/webUIS/es/index.jsp>).

Code Availability Not applicable for that section.

Compliance with Ethical Standards

Conflict of interest The authors declare that they have no conflicts of interest to reveal.

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