



Facile preparation of a Lewis acidic copper 1,3,5-benzenetricarboxylate with nanopore confinement superiority effect for enhanced catalytic Claisen-Schmidt condensation

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Abstract

Three copper 1,3,5-benzenetricarboxylate (Cu-BTC) samples were prepared by facile solvothermal methods in two mixed solvents (DMF/EtOH/H₂O and EtOH/H₂O), and through steam-assisted conversion process (SAC). Furthermore, the physicochemical and spectroscopic analysis indicated the morphology, porosity and Lewis acidity of Cu-BTC samples could be easily changed by adjusting the kinds and amounts of solvents. The catalytic performance for synthesis of chalcone over three Cu-BTC samples was studied. It was found that Cu-BTC-STE shown a smaller acidic amount of 9.2 mmol/g, but presented the maximum yield of 84%, which was ascribed to its nanopore confinement superiority effect. Moreover, Cu-BTC-STE was easy for separation catalyst/product by the simple filtration and reused at least four recycles.

Keywords Cu-BTC · Inter-connective porous · Lewis acid · Heterogeneous catalyst · Chalcone · Pore confinement

Introduction

Chalcone has gained increasing attention due to its significant applications, such as anti-inflammatory, anti-cancer [1–3]. Traditionally, synthesis method of chalcone is using the strong base or acid to catalyze Claisen-Schmidt condensation of acetophenone and benzaldehyde. The conventional catalysts for synthesis of chalcone include NaOH [4], KOH [5], HCl [6], and H₃BO₃ [7]. However, some obvious problems of these homogeneous catalytic reactions have been appeared in the industrial process:

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disposable catalysts, large amounts of waste, and serious corrosion to equipment. For the past few years, various heterogeneous catalysts instead of homogeneous ones have been widely used to solve these problems, such as Zn-Al hydrotalcite [8], ZnO nanoflower [9] and metal organic framework (MOF) [10–13]. MOF is an intriguing porous hybrid material composed of metal atom as the center and organic ligand as the linker, which has excellent properties, including high specific surface area, stable reticular structure, adjustable pore sizes and much unsaturated active sites in the framework [14]. Cu-BTC MOF can be used as a favorite heterogeneous catalyst in a variety of organic reactions, such as Friedländer reaction of acetylacetone and 2-aminobenzophenone [15], Knoevenagel condensation of cyclohexaldehyde and benzaldehyde with active methylene compounds [16], Pechmann reaction of naphthol and ethyl acetoacetate [17]. Compared with Fe-BTC, ZIF-8, Zr-terephthalate MOF, and Alkaline earth metal-based MOF, Cu-BTC was found to be less efficient catalyst for the formation of chalcone [18]. It remains a challenge to enhance catalytic performance by controlling pore structure and active sites of Cu-BTC in order to be applied in chemical and pharmaceutical industry. For solvothermal and SAC methods, solvent environment can transfer electrons from unsaturated coordination metal to organic ligand in MOF framework [19], thus making MOF material with stronger Lewis acidity and more electronegative organic ligand. Lewis acidity of MOF material is not only significantly affected by solvent environment [20], but also whose geometrical structure can accurately manipulated by changing the kinds and amounts of solvents [21]. In addition to compare with solvothermal synthesis route, SAC synthesis has the advantages of gas–liquid reaction and less waste liquid, which is conducive to form more Lewis acidic sites and higher specific surface area [22].

In this work, three Cu-BTC MOFs were prepared by the solvothermal and SAC methods, in which the pore structure and acidic sites of the products can be manipulated by facile changing the kinds and amounts of solvents and removal of low-boiling solvents by vacuum drying. Moreover, the environment-friendly condensation of acetophenone and benzaldehyde was catalyzed by as-prepared three Cu-BTC samples. The catalytic results show that, the maximum yield of chalcone reached 84% using the octahedral Cu-BTC-STE with inter-connective nanopores as a catalyst. Cu-BTC catalysts were easy for separation catalyst/product by simple filtration and could suit requirements of industrialization. The yield of chalcone was calculated from weight of reactant and purified chalcone by filtering operation and recrystallization.

Experimental section

Materials

Copper (II) nitrate hydrate ($\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$, 99%), and benzene-1,3,5-tricarboxylic acid (H_3BTC , 98%) were purchased from Aladdin in China. Analytical grade solvents and other raw materials were purchased from Sinopharm Chemical Reagent Corp. (Shanghai, China) and used without further purification. Deionized

water was obtained from EasyQ-A10 Ultra-pure water system (JiZhou Chemical Technology Corp., China) in the laboratory.

Facile preparation of Cu-BTC MOFs

In a typical solvothermal preparation, a solution of $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ (0.98 g) dissolved in deionized water (13.5 mL), and a solution of H_3BTC (0.57 g) dissolved in ethanol (13.5 mL) were mixed together and stirred for 30 min. Then, the mixture are transferred into a Teflon-lined autoclave, and heated to 120 °C for 24 h in an oven. After naturally cooling down to room temperature, the product was washed with methanol for three times, then dried in an vacuum oven at 20 kPa, 60 °C for 12 h. As-obtained blue samples prepared in a DMF/EtOH/ H_2O solvent and an EtOH/ H_2O solvent were named as Cu-BTC-STD and Cu-BTC-STE.

Cu-BTC-SAC was synthesized by a SAC method (Scheme S1 in supplementary material). The mixed solvent (EtOH/ H_2O , 1:1) was evenly poured into 45 g of zeolite, then the zeolite and the beaker containing $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ and H_3BTC were sequentially transferred into the autoclave, especially the beaker was set above the zeolite. The other experimental steps of SAC were the same as that of solvothermal method. The synthesis conditions of Cu-BTC by the solvothermal and SAC methods were presented in Table 1.

Table 1 Synthesis conditions of copper 1,3,5-benzenetricarboxylate samples prepared via solvothermal method in a DMF/EtOH/ H_2O solvent (Cu-BTC-STD), and solvothermal method in an EtOH/ H_2O solvent (Cu-BTC-STE), and steam-assisted conversion method (Cu-BTC-SAC)

Sample	Cu-BTC-STD	Cu-BTC-STE	Cu-BTC-SAC
Metal atom source(A)	$\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$		
Organic ligand source(B)	H_3BTC		
Solvent for dissolving A(C)	Deionized water		
Solvent for dissolving B(D)	1:1 mixture of ethanol/DMF	Ethanol	Ethanol
Mole ratio A/B	1.5		
mL of C	20	13.5	2.5
mL of D	40	13.5	2.5
Treatment before heating	Mixing and ultrasound for 10 min	Mixing and magnetically stirring the solution for 30 min	Full mixing
Reaction time(h)	24		
Reaction temperature(°C)	120		
Drying of filtered products	Drying in a vacuum oven at 20 kPa, 60 °C for 12 h		
Appearance of products	Blue powder		
Yield(% , based on H_3BTC)	94	86	72

Synthesis of chalcone

Cu-BTC catalyst (0.424 g, 4.7 wt%), acetophenone (4.6 mL), toluene (40 mL) mixed with sulfuric acid (1–2 drops) at 30 °C. Then, benzaldehyde (4.0 mL) was dropped into the mixture, and heated to 140 °C for 10 h. After the reaction was finished, the resulting solution and Cu-BTC catalyst were separated by the hot filtration. Then, the crude product was obtained by distilling the resulting solution at 180 °C under atmospheric pressure, and frozen for 12 h to collect the crystalline solid. Finally, the crystalline solid was recrystallized in ethanol and dried in vacuum oven at room temperature for 24 h, and weighed to calculate the yield.

Characterizations

The surface morphology of Cu-BTC sample was acquired by using Hitachi SU8010 field emission scanning electron microscopy (FESEM). TEM images of the samples were obtained by the FEI TECNAI G² F30 transmission electron microscope with operating at an accelerating voltage of 300 kV. The Cu-BTC sample was ground into powder and collected for powder XRD characterization. Powder XRD patterns were collected by an Rigaku MiniFlex 600 diffractometer with Cu K_α radiation (40 kV, 15 mA, $\lambda = 1.54178 \text{ \AA}$). N₂ adsorption–desorption isotherms were obtained by the surface area and pore size distribution analyzer (JW-BK122W, JWGB Corp., China) after the samples were activated at 100 °C for 5 h. Temperature-programmed desorption of ammonia (NH₃-TPD) measurement was performed on a Micromeritic AutoChem II 2920 automatic adsorption instrument equipped with a thermal conductivity detector. The thermal stability of the sample was examined by the thermogravimetric analyzer (Q50, TA Instruments, USA) from room temperature to 700 °C under air flow.

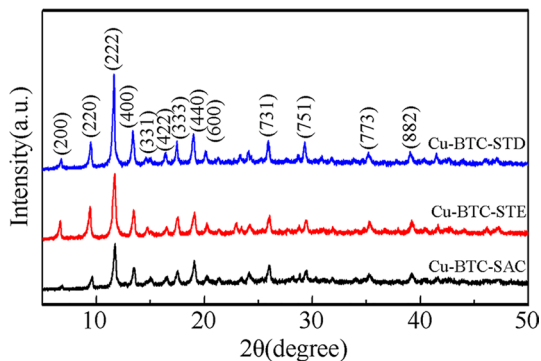
The chalcone product by recrystallization purification was characterized by FTIR, NMR and HRMS (data shown in supplementary material). Direct transmittance was measured using KBr pellets on a Fourier transform spectrometer (IR Prestige-21, Shimadzu) in the range of 500–4000 cm⁻¹. ¹H NMR and ¹³C NMR spectra were obtained by a Bruker AVANCE III 400 MHz digital nuclear magnetic resonance spectrometer with an internal standard of tetramethylsilane. High resolution MS was performed using Bruker apex-Ultra mass spectrometry.

Results and discussion

Characterization of inter-connective porous Cu-BTC

XRD curves of three Cu-BTC samples prepared by two solvothermal methods in different mixed solvents and SAC method are shown in Fig. 1. It is clearly seen that three samples indicate the same diffraction peaks and high crystallinity. The characteristic peaks of Cu-BTC MOF at $2\theta = 6.9^\circ, 9.5^\circ, 11.7^\circ, 13.6^\circ, 14.9^\circ, 16.5^\circ,$

Fig. 1 XRD curves of Cu-BTC samples prepared via solvothermal method in a DMF/EtOH/H₂O solvent (Cu-BTC-STD), and solvothermal method in an EtOH/H₂O solvent (Cu-BTC-STE), and steam-assisted conversion method (Cu-BTC-SAC)



17.5°, 18.9°, and 20.2° match well with the previously published data [23–25]. XRD results show that different preparations cause no apparent change of crystal structure, which suggest the framework structure of as-prepared Cu-BTC samples maintain stable.

The representative morphologies and particle sizes of as-prepared Cu-BTC MOFs were examined using SEM and TEM analysis. SEM image (Fig. 2a) of Cu-BTC-STD displays the irregular polyhedron shapes with size range of 5–10 μm, as well as the surfaces of Cu-BTC-STD are smooth with a few macro-pores and narrow stripes. In particular, Cu-BTC-STE sample (Fig. 2b) exhibits uniform octahedral

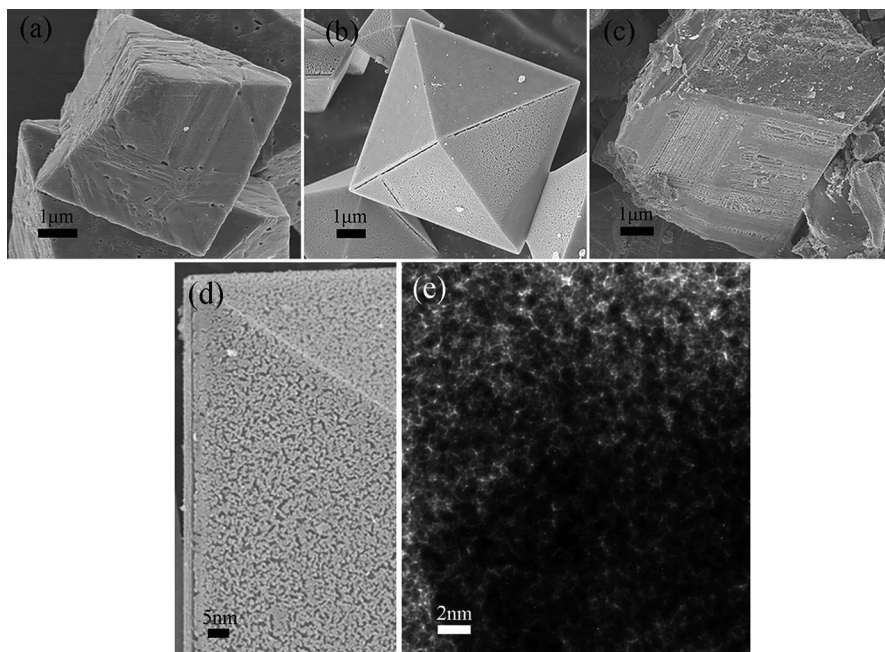


Fig. 2 a–c SEM images of Cu-BTC-STD, STE and SAC; d, e Enlarged SEM, and TEM images of Cu-BTC-STE

morphology with well-distributed and cross-linked nanopores on the surfaces. The size of Cu-BTC-STE octahedrons in as-observed images range from about one to several micrometers. The SEM results illustrate that the products synthesized in the EtOH/H₂O solvent environment (Fig. 2b) have better regularity of morphology than in the DMF/EtOH/H₂O solvent environment (Fig. 2a). The difference between two solvent environments is that DMF is an aprotic polar solvent, while ethanol and water are the proton polar solvents. DMF can be converted to its corresponding amines at high temperatures and thus lead to deprotonation of organic linkers [19]. Here the difference in the solvent plays an important role in changing the morphology from irregular polyhedron to octahedron by affecting the bridging modes of ligand. SEM image of Cu-BTC-SAC (Fig. 2c) displays the morphology of irregular bulks with loose layers. The formation of loose layers are due to Cu-BTC-SAC products that were synthesized by the loss of solvent of crystallization [22]. As shown in Scheme S1, the steam formed by partial solvent evaporation promotes the reaction between metal ions and organic ligands. During this process, the solvents have been recycled completely and remained as little as possible in the framework. The particle sizes of Cu-BTC-SAC sample are about 5–10 microns. Microstructure of Cu-BTC-STE sample is examined exactly by high magnification SEM and TEM. From enlarge SEM image shown in Fig. 2d, it can be seen that the external surface of a typical Cu-BTC-STE sample is densely covered with cross-linked nanopores. From TEM image of the sample shown in Fig. 2e, the porous external surface of Cu-BTC-STE is formed by the nanopores, whose pore diameters are about 1–2 nm. The different contrast of the nanopores shown in Fig. 2e indicates that these nanopores have different pore depths resulted from the morphological characteristics of octahedron.

The porous and physical adsorption properties of Cu-BTC samples were verified by nitrogen adsorption–desorption isotherm measurements. As shown in Fig. 3a–c of N₂ adsorption–desorption isotherms of three Cu-BTC samples, the sharp increase of N₂ adsorption amount at relative pressure P/P_0 of around zero indicates that there are strong physical adsorption existing in Cu-BTC samples. In specially, the adsorption curve of Cu-BTC-STD (shown in Fig. 3a) increases rapidly at relative pressure P/P_0 ranged from 0.9 to 1.0, which confirms the existence of some macropores resulted from intra-agglomerate voids in the sample [26]. The curve of Cu-BTC-STE displays a type-I IUPAC isotherm (Fig. 3b), which are fully reversible as

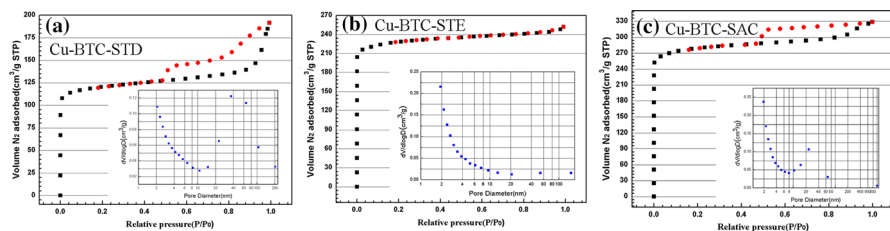


Fig. 3 a–c N₂ adsorption–desorption isotherms of Cu-BTC-STD, STE and SAC; the markers representing pore size distribution of three Cu-BTC samples obtained by using the density functional theory are shown in the corresponding insets

indicated by the overlap of adsorption curves and desorption curves. The curve of Cu-BTC-SAC sample (shown in Fig. 3c) displays the H4 hysteresis loop which can be inferred that narrow slit pores formed by stacking of layered structures and slight crystal collapse happened during the solvent-evaporation process. Average pore diameters and specific surface areas of the samples were estimated with adsorption–desorption curve of isotherm by using DFT method (as exhibited in Table 2). The detailed pore size distribution of three Cu-BTC samples are shown in the insets of Fig. 3. The pore diameter distribution of Cu-BTC-STE (the inset of Fig. 3b) indicates that the distribution range is narrow and the size is within 2 nm. However, the distribution curves of the other two samples (the inset of Figs. 3a and c) indicate that their pores are consisted of a mixture of micropores and slit pores. The TEM and BET data indicate that Cu-BTC-STE sample has a nano-porous structure with excellent transparency, smooth pore wall, and uniform cross-sectional diameter of every pore. These results demonstrate that cross-linked nanopores not only exist on the external surface of Cu-BTC-STE (as shown in Fig. 2d and e), but also distribute into the interior of Cu-BTC-STE, forming an octahedral structure with inter-connective pores.

Affirmations of Cu-BTC acidity and microstructure

Vibrational spectroscopy is one of valuable techniques for studying the molecular interactions between metal centers and organic ligands. FTIR spectra of as-prepared Cu-BTC samples were recorded as shown in Fig. S1. The characteristic peaks of unreacted H₃BTC at around 760, 1100, 1372 and 1440 cm⁻¹ are observed for three samples, and the peak of all samples obtained at 728 cm⁻¹ may be due to the stretching modes of Cu–O. The results show that there are some identical chemical structures, including free organic acid ligands and reacted form of acid with Cu ions, in three Cu-BTC crystal structures. The strong absorption peaks at about 1560 and 1640 cm⁻¹ can be related to deprotonation of –COOH group in trimesic acid reacting with Cu ions [11], and C=O bond stretching in Cu-BTC. Infrared curves demonstrate that the stretching vibrations of C=O bond (1620 cm⁻¹) of Cu-BTC-STE shift to lower wavenumber as compared to Cu-BTC-SAC (1640 cm⁻¹), and then

Table 2 Influence of porosity and acidity of as-prepared Cu-BTC catalysts on yield of chalcone

Samples	T _m in NH ₃ -TPD-acidic amounts (mmol/g)	Surface area (m ² /g)	Average pore diameter (nm)	Density of acidic sites (mmol/m ²)	Yield of chalcone (%)	Y/aa
Cu-BTC-STD	334 °C–10.3	413	2.9	0.025	58*/52**	5.6*
Cu-BTC-STE	325, 317 °C–9.2	818	1.9	0.011	84*/78**	9.1*
Cu-BTC-SAC	317 °C–24.5	987	2.1	0.025	71*/66**	2.9*

*Reaction conditions: catalyst (0.424 g), acetophenone (4.6 mL), sulfuric acid (1–2 drops), toluene (40 mL) and benzaldehyde (4.0 mL), 140 °C for 10 h

**Reaction conditions: other conditions are the same as above, without sulfuric acid

the absorption peak of coordinated $-\text{COOH}$ group with Cu ions in Cu-BTC-SAC (1586 cm^{-1}) shift to higher wavenumber as compared to Cu-BTC-STE (1560 cm^{-1}). The results indicate that Cu-BTC-SAC with higher wavenumber has greater energy of coordinated $-\text{COOH}$ group and $\text{C}=\text{O}$ bond than Cu-BTC-STE base on the principle of infrared spectrum. But the existence of weak $\text{O}=\text{C}=\text{O}$ absorption band (1700 cm^{-1}) in FTIR curve of Cu-BTC-STE shows that H_3BTC complexing with the metal center has a novel mode. The formation of new $\text{O}=\text{C}=\text{O}$ absorption band may be due to the organic linkers of Cu-BTC-STE accepting the electrons from the metal ions [27], which caused a novel electron-poor copper central ion with more Lewis acidic site.

NH_3 -TPD characterization was carried out to affirm acidity of Cu-BTC catalysts. The NH_3 -TPD profiles of three samples (Fig. S2 in supplementary material) show the obvious desorption signals at $250\text{--}350\text{ }^\circ\text{C}$, corresponding to strong Lewis acidic sites [28, 29]. The amounts of acid sites are associated with the peak areas of NH_3 -TPD profiles, and the detailed data are listed in Table 2. It can be observed from NH_3 -TPD desorption data, the total acid amounts followed the order Cu-BTC-SAC > Cu-BTC-STD > Cu-BTC-STE. The result demonstrated that added DMF can increase stability of unsaturated metal sites through deprotonation of organic linkers. As previously reported MOF materials [22, 23], the less solvent used and remained in the preparation can lead to faster crystallization rate and larger specific surface area. Because fewer solvents are used and remained in SAC process (as illustrated in Scheme S1 of supplementary material), Cu-BTC-SAC has higher surface areas of $987\text{ m}^2/\text{g}$ than Cu-BTC-STD ($413\text{ m}^2/\text{g}$) and Cu-BTC-STE ($818\text{ m}^2/\text{g}$). Different from the other two curves in Fig. S2, the curve of Cu-BTC-STE shows two obvious NH_3 desorption peaks at 317 and $325\text{ }^\circ\text{C}$, indicating that the presence of two Lewis acidic sites. According to reported simulation calculation data [27], two Lewis acidic sites in Cu-BTC-STE were derived from the unsaturated and novel electron-poor copper central ions. Considering the above infrared data, the NH_3 -TPD results further prove that two types of copper acidic sites are formed in Cu-BTC-STE sample.

The thermal stability of Cu-BTC material is helpful for precise understanding the property of surface acidity, solvent residues and framework construction. Hence the thermal decomposition curves of three Cu-BTC samples under air atmosphere using thermogravimetric (TG) analyzer are shown in Fig. 4. By comparison of three TG signals, it's obvious that the curve of Cu-BTC-SAC sample shows a significant difference. The first weight loss (about 17%) of Cu-BTC-SAC terminated at $125\text{ }^\circ\text{C}$ is due to the vaporization of solvent residues inside the framework whereas the second weight loss (about 7%) up to $319\text{ }^\circ\text{C}$ can be attributed to removal of guest molecules from open metal sites on Cu-BTC-SAC surfaces. The TGA curve of Cu-BTC-SAC containing slow second-step weight reduction is the typical characteristic of a MOF material having open metal sites [30]. After further heating, the final major weight loss (about 35%) was observed within $319\text{--}385\text{ }^\circ\text{C}$ for Cu-BTC-SAC, indicating that the catalyst is thermally stable up to $319\text{ }^\circ\text{C}$. Because using similar synthetic methods and solvents, Cu-BTC-STE and Cu-BTC-STD samples were able to identify similar weight loss stages in their TG curves. The first weight loss (about 5%) up to $150\text{ }^\circ\text{C}$ was ascribed to the removal of solvent residues in Cu-BTC-STE or

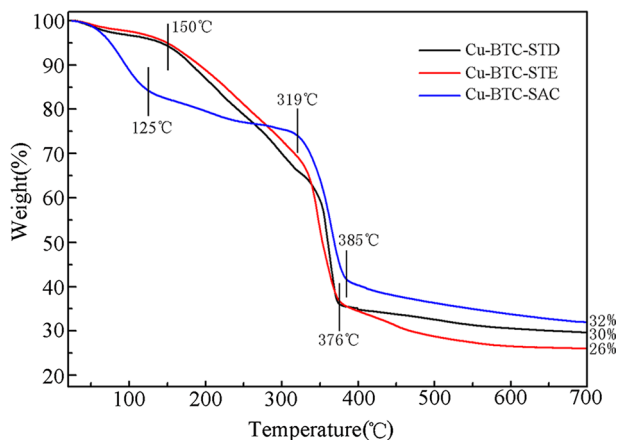


Fig. 4 Thermogravimetric analysis curves of Cu-BTC-STD, STE and SAC

Cu-BTC-STD. The second TG step with large mass loss (about 60%) in 150–376 °C region was related to the thermal decomposition and combustion of organic ligands from the interior of framework. The destruction of organic ligands indicates that corresponding metal sites of Cu-BTC-STE and Cu-BTC-STD samples aren't on the surfaces. The TG curves of Cu-BTC-STD and Cu-BTC-STE displayed the slight decrease above 376 °C, which could be explained for a complete transformation into carbide and oxide of copper. Cu-BTC-STE and Cu-BTC-STD samples ultimately showed the continuous mass loss of 26% and 30% up to temperature of 700 °C.

Through judicious choice of prepared method, Cu-BTC MOF materials with inter-connective nanopores can be synthesized. The morphology, pore sizes, acidity of these porous MOFs can be easily tuned by controlling kinds and amounts of solvents, and removal of partial solvents in the solvothermal or SAC synthesis. In specially, an effective post-processing method has been employed, which is using low boiling methanol to replace and remove small molecular solvents in the framework through vacuum drying. It is clear that Cu-BTC-STE could expose two types of Lewis acidic sites that may originate from the activity of copper central ion in the proton solvent and the replacement of ethanol with methanol. For Cu-BTC-STD sample, it cannot be completely replaced to form a novel Cu acid center due to the deprotonation of DMF, but it helps to produce more acidity. Cu-BTC-SAC sample with open metal sites has the highest acidic amount because of open metal sites mean more unsaturated central ions.

Catalytic synthesis of chalcone

The Cu-BTC samples were chosen as an acidic solid catalyst for the Claisen-Schmidt condensation of acetophenone and benzaldehyde to yield chalcone (characterization data in Figs. S3–S7). As listed in Table 2, the reaction occurred readily to give 58% yield of chalcone using Cu-BTC-STD catalyst, while yields of 84% and 71% were observed using Cu-BTC-STE and Cu-BTC-SAC catalysts, respectively.

In order to confirm the effect of sulfuric acid on catalysis the controlled experiments were performed. The yield of 78% for synthesis of chalcone can be obtained through catalyzing by Cu-BTC-STE without sulfuric acid, and the data has been added to Table 2. The catalytic effect of sulfuric acid on chalcone is rarely reported [31], but sulfuric acid modified silica [32] and fly-ash [33] solid catalysts may catalyze the synthesis of chalcone. Sulfuric acid can be used as an activator for the Cu-BTC catalyst and promote the reaction.

Because sulfuric acid has the same activation effect on three catalysts (displayed in Table 2), it should be noted that chalcone catalyzed by Cu-BTC-STE demonstrated lower Lewis acidity than Cu-BTC-SAC and Cu-BTC-STD. In the process of acid catalyzed synthesis of chalcone, the carbonyl of benzaldehyde is firstly activated by acidic sites and then forms a nucleophilic α -C. This activation occurs when the distance between acidic sites and the carbonyl of benzaldehyde is shortened to a certain extent. Therefore, shortening the distance between active sites and reactants become the key control factor. As a result, the higher catalytic activity of Cu-BTC-STE sample could be associated with its inter-connective pores (Figs. 2 and 3). The nanopores (average pore diameter 1.9 nm) of octahedral Cu-BTC-STE are accessible for the reactants of acetophenone and benzaldehyde (single molecular diameter about 0.7 nm), which thus can be activated on the acidic sites located on the internal pore wall. In order to further explain the relationship between acid amount, specific surface area and yield of chalcone, two new parameters are introduced. The density of acidic sites is the ratio of acidic amounts and surface area, and the Y/aa is the ratio of yield of chalcone and acidic amounts. As shown in Table 2, the density of acidic sites of Cu-BTC-STE is lower than Cu-BTC-STD and Cu-BTC-SAC, but it get the highest Y/aa . The amount of acidic sites is not the key to the catalytic activity, but enhanced catalytic effect can be produced when the acid sites are close to the reactants. Compared with Cu-BTC-STD and Cu-BTC-SAC, Cu-BTC-STE sample has inter-connective pores within 2 nm size which can promote the active sites reacting with the reactants.

Base on the above analysis, potential synthesis mechanism of chalcone with Cu-BTC-STE as a catalyst is proposed (as shown in Fig. 5). Firstly, the carbonyl of benzaldehyde is activated by two types of copper Lewis acidic sites, and then coordinated with which facilitates the reaction with α -C of nucleophilic reagent acetophenone to form β -hydroxy ketone. Finally β -hydroxy ketone is dehydrated to produce the chalcone. Excellent catalytic performance of Cu-BTC-STE resulted in its uniform nanopores with excellent transparency and two types of internal cooper Lewis acidic sites. Above these results indicated that the catalytic performance of Cu-BTC-STE was defined as the nanopore confinement superiority effect.

Compared with zeolite [34–36], carbon nanotube [37] and $\text{MoO}_3\text{-Al}_2\text{O}_3$ [38] catalysts, there is no report that MOF materials with pore confinement effect. The heterogeneous catalyst reusability and stability of catalytic activity play a significant role in the industrial application. Thus, the recycling experiment of Cu-BTC-STE catalyst was carried out at optimized conditions. After each reaction, Cu-BTC-STE catalyst was hot filtered off, washed and dried under vacuum at room temperature for 1 h, and reused for next run without further treatment. As demonstrated in Fig. S8 of supplementary material, Cu-BTC-STE catalyst reused at least four recycles

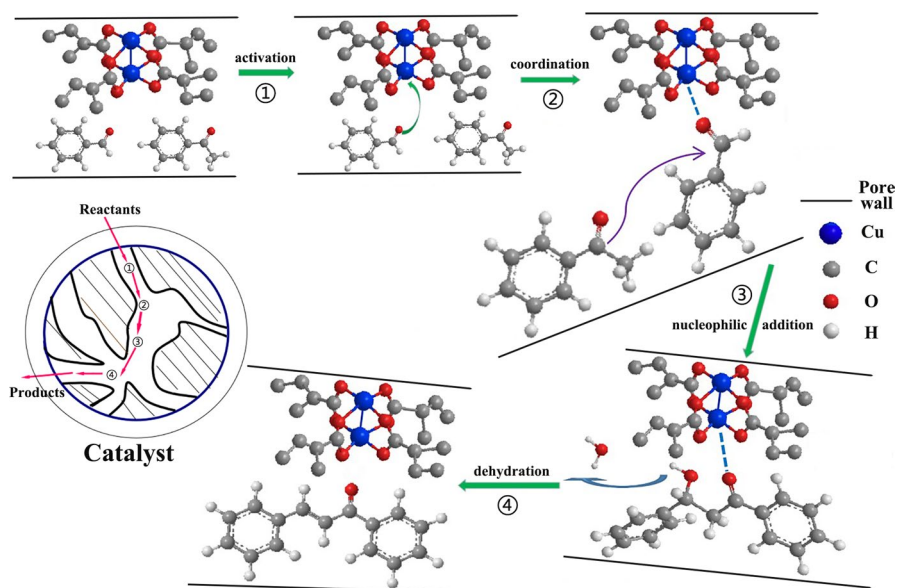


Fig. 5 Proposal synthesis mechanism of chalcone catalyzed by Cu-BTC-STE with nanopore confinement superiority effect

with average 1.25% decrease in yields per cycle. It provides a new idea for constructing more durable MOF heterogeneous catalysts and a suitable mean of their recovery, reactivation [39].

Conclusions

In this research, Cu-BTC MOFs were prepared by the facile solvothermal and SAC methods, and then characterized by XRD, SEM, TEM, BET, TGA, NH_3 -TPD and FTIR measurements. The results reveal the octahedral Cu-BTC-STE with inter-connective nanopores and internal double Lewis acidic sites. In addition, it has been shown that as-prepared Cu-BTC samples can efficiently catalyze the synthesis of chalcone. Using Cu-BTC-STE as a heterogeneous catalyst, the maximum yield of 84% was obtained. Compared to Cu-BTC-STD and Cu-BTC-SAC catalysts, Cu-BTC-STE catalyst had a higher activity due to confinement superiority effect produced by inter-connective nanopores. This achievement would contribute to the development of porous Cu-BTC MOFs as the high selectivity heterogeneous catalysts, which would be an industrially viable and sustainable alternative to other solid catalysts for synthesis of organic compound.

Supplementary Information The online version contains supplementary material available at <https://doi.org/10.1007/s11144-022-02218-6>.

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Declarations

Conflict of interest The authors have no competing interest to declare that are relevant to the content of this article.

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