

SINTERED METALS AND ALLOYS

STRUCTURAL AND ELECTRICAL PROPERTIES OF MAGNESIUM-DOPED CoFe_2O_4

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In this paper, magnesium-doped CoFe_2O_4 ($\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$) compound was synthesized by a solid-state reaction route. The impact of Mg inclusion on the structural parameters of the obtained compound and the subsequent development of thermally-assisted electro-active areas has been systematically examined, as this compound has a fit composition for doping at the site of Co due to its relevantly equal atomic radius. Also, Mg was established as highly ferroelectric and low-weight material. The compound structure and microstructure have been analyzed using the method of scanning electron microscopy (SEM) and X-ray diffraction (XRD) analysis. The dielectric properties were studied over a broad spectrum of frequency and temperature, and quite low dielectric loss was recorded. In the context of impedance and conductivity formalism, frequency-dependent electrical information has been evaluated at varying temperatures. The Nyquist plot represents the effect of grain and grain boundary. Thermally activated non-Debye type relaxation processes were observed in the composites. Jonscher universal power law follows the frequency-dependent AC conductivity at different temperatures. Temperature dependence of AC conductivity at various frequencies indicates a negative temperature coefficient of resistance (NTCR) behavior. Estimating the magnitudes of activation energies in different temperature ranges enables defining the nature of the species involved in the conduction system.

Keywords: dielectric constant, SEM, XRD, Nyquist plot, activation energy.

INTRODUCTION

In recent years, spinel ferrites have been extensively studied owing to their outstanding electrical and magnetic characteristics, which allows for wide applications range in systems of information storage, sensors, telecommunications devices, microwave absorbers, etc. [1]. Therefore, great attention has been given to the synthesis and characterization of spinel ferrite nanoparticles.

Many scientists have performed extensive research on the structural and magnetic characterization of nano-sized spinel ferrites [2]. Due to their mechanical hardness, mild saturation magnetization, elevated electrical

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characteristics, elevated magneto-crystalline anisotropy, thermal stability, elevated magnetostriction coefficient, big coercive field, and anisotropy coefficient, cobalt ferrites with reverse spinel structure are very promising material among other ferrites [3–5]. Also, cobalt ferrites are very favourable for applications in electronics for magnetic stress sensors, gas sensors, and high-density information storage systems due to these notable characteristics [6–8]. Magnesium (Mg^{2+}) is considered a non-magnetic object when the structural and magnetic characteristics are altered by the solid-state reaction technique in cobalt ferrite [9, 10].

The objective of this study is, therefore, to synthesize Mg^{2+} cobalt ferrite by the solid-state reaction technique and examine the structural and electrical characteristics of the resulted compound. Recently, the investigation of the temperature-dependent dielectric properties of Mg-doped $CoFe_2O_4$ nanoparticles revealed a fast rise in dielectric constant and dielectric loss with an increase in temperature.

The emphasis of the current study is to systematically examine the impact of Mg inclusion on the structural parameters at the Co-site, i.e., $Co_{0.5}Mg_{0.5}Fe_2O_4$ and the subsequent development of thermally-assisted electro-active areas, as this compound has a fit composition for doping at the site of Co due to its relevantly equal atomic radius. Also, Mg is highly ferroelectric and low-weight material.

EXPERIMENTAL PROCEDURE

The sample of Mg-doped $CoFe_2O_4$ ($Co_{0.5}Mg_{0.5}Fe_2O_4$) was prepared by high-temperature solid-state reaction technique using high-purity stoichiometry ingredients. The material weighed stoichiometrically was carefully ground, first for 2 h in an air atmosphere and then for another 1 h in alcohol. Afterward, the mixed powders were calcined at an optimized temperature of $950^\circ C$ for 4 h in an alumina crucible of high purity (air media).

The compound formation was verified using the method of X-ray diffraction (Rigaku, Ultima IV). Calcined powders were then ground with polyvinyl alcohol (PVA) to produce the pellet. The fine homogeneous powders were cold-pressed into a cylindrical pellet of $3 \cdot 10^6 N/m^2$ using a hydraulic press. Next, these pellets were sintered at $1000^\circ C$ in an air atmosphere for 4 h. Finally, the sintered pellets were polished with the emery paper to make both surfaces smooth and parallel.

For electrical measurements, the pellet faces were coated with a silver paste of high purity and dried at $100^\circ C$. Dielectric and impedance measurements were performed using an LCR meter (Impedance Analyzer, IM 3570).

RESULTS AND DISCUSSION

Structural and Dielectric Study. The room temperature of Mg-doped cobalt ferrite ($Co_{0.5}Mg_{0.5}Fe_2O_4$) is shown on the XRD pattern in Fig. 1. The X-ray diffraction analysis confirmed the Cubic Spinel Structure with a lattice parameter of $a = 0.840$ nm [11]. The chosen unit cells' grid parameters are refined using a conventional 'POWD' computer program package [12]. A strong agreement has been established found between observed (obs) and calculated (cal) interplanar spacing and is well aligned with interplanar spacing ($\Sigma \Delta d = d_{obs} - d_{cal} = \text{minimum}$). The crystallite size is roughly estimated from the expansion of XRD peaks (two wide ranges) using Scherer's

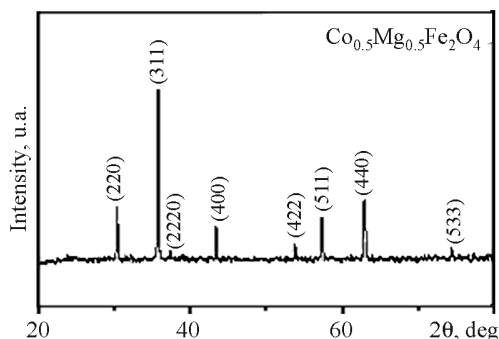


Fig. 1. XRD pattern of $Co_{0.5}Mg_{0.5}Fe_2O_4$ at room temperature

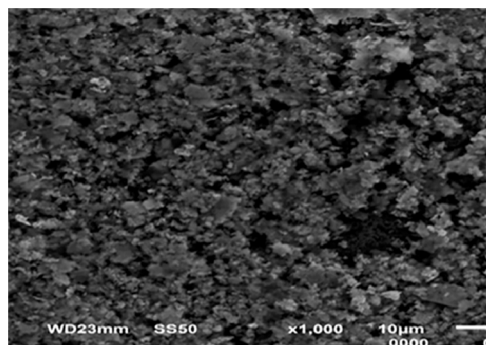


Fig. 2. SEM images of $Co_{0.5}Mg_{0.5}Fe_2O_4$ at room temperature

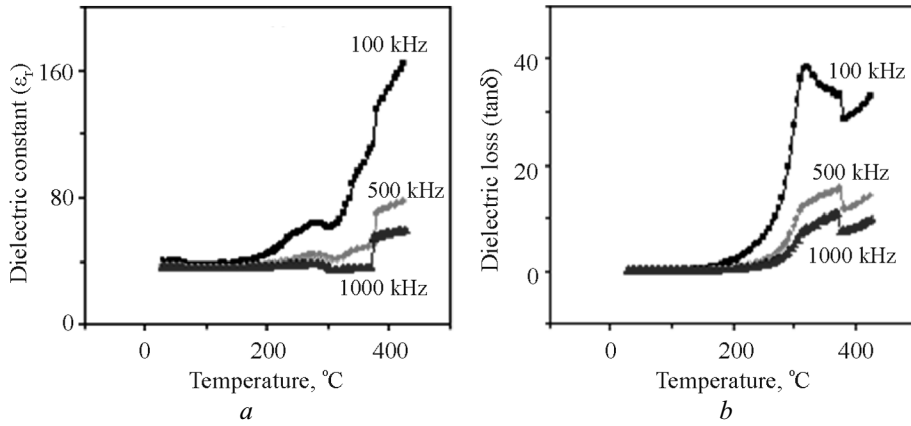


Fig. 3. Temperature dependence variation of ϵ_r (a) and $\tan\delta$ (b) of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$

equation [13]: $P = K\lambda/((\beta_{(1/2)} \cdot \cos\theta_{hkl}))$, where K is a constant ($K = 0.89$), $\lambda = 0.1540(5)$ nm, and $\beta_{(1/2)}$ is the peak width of the reflection at half intensity. The average crystallite size (P) is 29 nm.

Figure 2 represents the scanning electron microscope image of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$. The method of scanning electron microscopy (SEM) is very helpful for thorough research of the specimen surface. The interactions between the sample and the electron beam resulted in distinct types of electron signals being emitted during the scanning. The grains are spread more or less homogeneously with less porosity throughout the sample surface. The shape of the grains is spherical. The average size of the grain is 10 μm . It has been noted that the size of the grain is greater than the size of the crystallite acquired from Scherer's equation. Thus, several crystallites can consist of a single grain.

Figures 3 show the variation of ϵ_r and $\tan\delta$ with the temperature at different frequencies. It shows that the dielectric constant (ϵ_r) increases with an increase in temperature [14]. Besides, a dielectric anomaly is noted at higher temperatures. The dielectric constant variation relies on the alignment of the domain and these results in an increase in the dielectric constant. The $\tan\delta$ values decreased with the rise in temperature [15], which can be due to the improvement of electrical conductivity.

Impedance Properties. The complex impedance analysis [16] is quite a well-known and powerful tool for investigating the material's electrical (i.e., transportation) properties at a wide frequency range. This technique helps to measure the real and imaginary components of complex electrical parameters like impedance, modulus, etc.

Figure 4a shows the variation of real impedance (Z') on the frequency of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures. The entire curve merges in one frequency region at the high-frequency area, which may be due to the

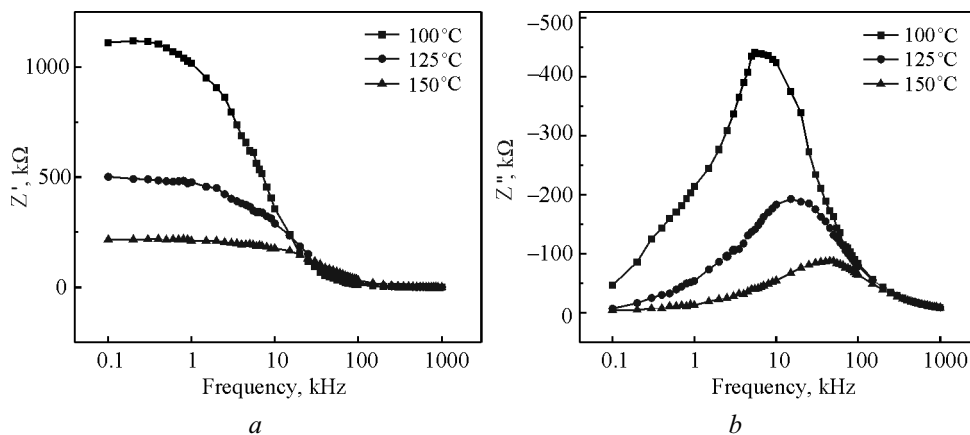


Fig. 4. Variation of real (a) and visionary (b) parts of impedance as a function of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ frequency at different temperatures

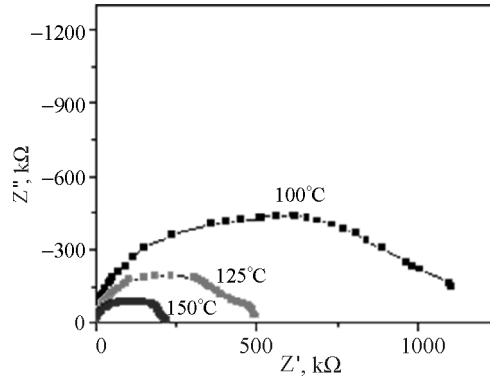


Fig. 5. Variation between Z' and Z'' of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures

TABLE 1. Calculation of Bulk Resistance and Grain Boundary Resistance at Different Temperatures Following Nyquist Plot

Temperature, °C	R_b , kΩ	R_{gb} , kΩ
200	14.118	4.436
225	14.024	4.214
250	7.328	1.645

release of space charges polarization with increasing frequency [17]. The magnitude of Z' is observed to decrease with the rise in temperature, which shows a negative temperature coefficient of resistance (NTCR) behavior [18].

Figure 4b shows the frequency dependence of Z'' on the frequency of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures. Thus, the plot peak is moved to a greater frequencies side with an increase in temperature. The peak widening changes with temperature variations indicate the presence of relaxation processes depending on the temperature in the material, which can be attributed to the existence of immobile species and greater deficiencies at low temperature [19]. The maximum width of the loss spectrum displays relaxation time distribution. The maximum expansion and asymmetric spectrum suggest the relaxation method in the material to be of non-Debye type. The bulk resistance and grain boundary resistance decrease with the temperatures rise (Table 1).

The variation between Z' and Z'' values of the $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ compound at selected temperatures is demonstrated in Fig. 5. This figure shows that the material electrical characteristics occur due to the contribution of grain as well as grain boundary effects. It also shows that the intercept point on the real axis changes the origin with the temperature increase, suggesting a decrease in the resistive property of the material [20]. It provides the materials with the bulk (R_b) and grain boundary (R_{gb}) resistance.

The complex electrical modulus formalism was introduced to study the suppressed electrode polarization effects and for a better insight into the electric relaxation. Figure 6a depicts the real (M') parts of electric modulus data plotted against the frequency of the $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ compound. Real modulus M' approaches to zero at low frequency, and the existence of a long tail may be due to the impact of electrode polarization connected with the high double-layer capacitance. An asymmetric maximum is achieved at a greater frequency that confirms the presence of space charge polarization phenomenon [20].

When the frequency increases, the dispersion is noticed and saturation is reached at the very high values in the real part of the modulus. A continuous dispersion on increasing frequency may be contributed to the conduction phenomena due to the short-range mobility of charge carriers [21].

The variation of M'' with $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ frequency at different temperatures is shown in Fig. 6b. The M'' value rises to a peak and then decreases as the frequency goes low. The frequency at which M'' reaches a maximum is called the frequency of relaxation. The M''_{max} peak shifts with temperature increase to the higher frequency side.

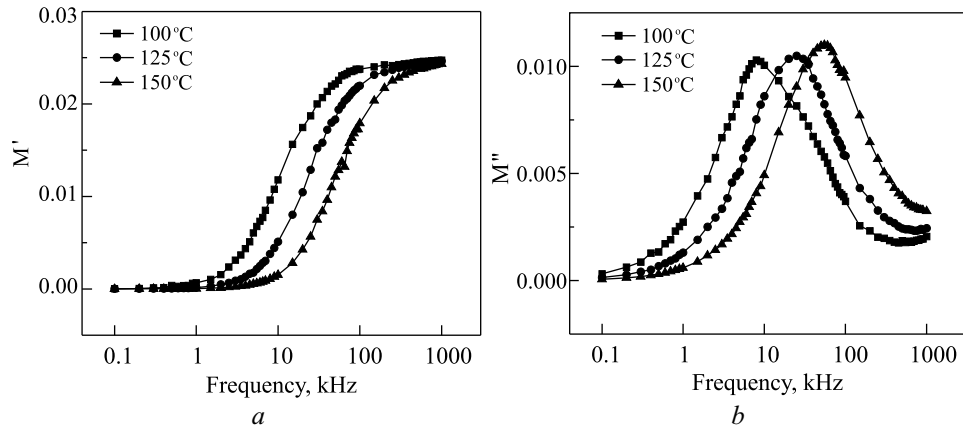


Fig. 6. Variation of M' (a) and M'' (b) with frequency of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures

This behavior confirms the presence of relaxation involvement in the materials. It is noted that the temperature reliance of asymmetric peak expansion confirms the spread of relaxation with distinct time constants. Hence, the relaxation in the material is considered to be of non-Debye type [22].

The scaling behavior of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ is studied by plotting Z''/Z''_{\max} and M''/M''_{\max} against frequency at selected temperatures (100–150°C) (Fig. 7). Normally, these plots are used to detect the existence of the lowest capacity and the greatest resistance proposed by Sinclair et al. [23], which will assist to define the relaxation method whether charging carriers have a brief variety or lengthy range movement. The low-frequency part of the peak in the M''/M''_{\max} vs frequency curves is the range in which the charging carriers can move over a long distance. The charging carriers are confined spatially to their potential wells within the high-frequency range and could thus make localized motions within the well. The region of the peak occurrence is an indication of the long-range shift to short-range mobility with increased frequency [24].

Conductivity Examination. The frequency dependence of AC conductivity in $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures is shown in Fig. 8. Based on the dielectric information, the AC conductivity was assessed using the relationship $\sigma_{\text{ac}} = \omega \epsilon_0 \epsilon_r \tan \delta$. All AC conductivity graphs are well suited to the Johns Cher's power-law [25], and solid lines represent the fitted curves. The solid lines in the AC conductivity spectra denote the fit of exponential data to the power law expression: $\sigma_{\text{ac}} = \sigma_0 + A\omega^n$, where A is a parameter which has the conductivity unit, n is a dimensionless parameter, and ω is the angular frequency at which the AC conductivity σ_{ac} was measured. The

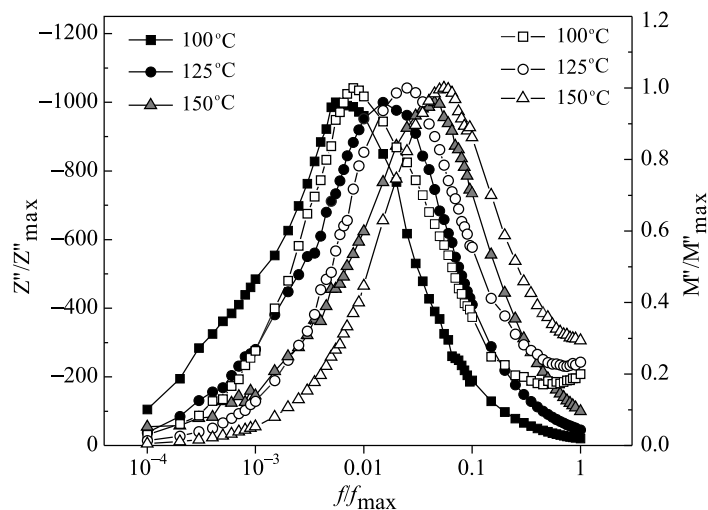


Fig. 7. Variation of Z''/Z''_{\max} and M''/M''_{\max} with $\log f/f_{\max}$ of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures

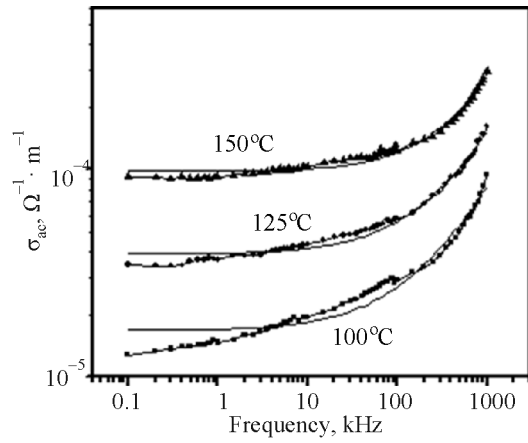


Fig. 8. Variation of σ_{ac} as a function of frequency in $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ at different temperatures

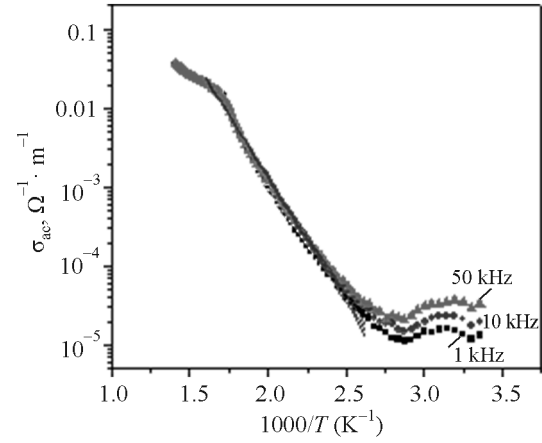


Fig. 9. Variation of AC electrical conductivity (σ_{ac}) with inverse of $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ temperature

TABLE 2. Fitting Parameters Following the Jonscher Power Law at Different Temperatures

$T, ^\circ\text{C}$	$\sigma_{dc}, \Omega^{-1}\cdot\text{m}^{-1}$	A	n
100	$1.676 \cdot 10^{-5}$	$1.0622 \cdot 10^{-9}$	0.79888
125	$3.91825 \cdot 10^{-5}$	$1.4107 \cdot 10^{-9}$	0.81682
150	$9.83904 \cdot 10^{-5}$	$6.09814 \cdot 10^{-10}$	0.91291

temperature variation of n indicates the conductive mechanism type in the material [21]. The AC conductivity spectrum shows that the material systematically shows a steadily growing trend towards growing frequency.

However, a frequency-independent plateau-like area appears in the low-frequency spectrum as a comparative assessment of conductivity spectra, and consequently, the nature of AC conductivity rises with an increase in frequency. The value n is noted to increase linearly with a temperature of 100–150°C, which may be the consequence of the increase in electrode polarization with temperatures at all levels.

The value n is less than 1 for the translational motion, whereas the value of localized n is more than 1 [26]. If $n < 1$, charge carriers take a translational motion with a sudden hopping, while $n > 1$ would mean a localized hopping of the species (small hopping without leaving the neighborhood), and at $n = 1$ they behave like ideal capacitors [27]. Figure 8 shows that n is temperature-dependent, decreasing with an increase in temperature, which follows the small polaron model given in Table 2.

Figure 9 shows the variation of σ_{ac} (bulk) with the inverse of absolute temperature $10^3/T$ (K^{-1}) for $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$. As can be seen, the AC conductivity is found to be higher with the temperature rise. At high temperature, σ_{ac} of the different frequency merges. Hence, the frequency-independent nature corresponds to DC conductivity in that region. The activation energy of Mg doped CoFe_2O_4 decreases with growing frequency within a temperature range of 50–150°C: $E_a = 0.63, 0.61,$ and 0.60 eV at frequency of 1, 10, and 50 kHz, respectively. Thus, the activation energy is the total of energy engaged in generating charge carriers, but for polycrystalline-like products, the faults at greater temperatures can provide extra acceptor centers, which means that the process is thermally activated.

CONCLUSIONS

The polycrystalline $\text{Co}_{0.5}\text{Mg}_{0.5}\text{Fe}_2\text{O}_4$ sample was prepared by a solid-state reaction method at high temperature. The preliminary structural analysis confirmed the formation of the material with a cubic spinel

structure at room temperature. The material exhibited a dielectric anomaly at high-temperature values. It has been established that the average grain sizes are within the range of 10 μm , which confirmed that the grains were bigger than the average crystallite sample. The Nyquist plot revealed the bulk and grain boundary effects in the materials. The AC conductivity study with frequency obeys the power law of the form $\sigma_{ac} = \sigma_0 + A\omega^n$, with n found to be in the range 0.79–0.92. The AC conductivity acquired from dielectric information exhibited electrical conductivity of the Arrhenius type and the value of E_a reduces as temperatures rise.

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