

# Application of essential oils as preservatives in food systems: challenges and future prospectives – a review

Qais Ali Al-Maqtari · Abdur Rehman · Amer Ali Mahdi · Waleed Al-Ansi · Minping Wei · Zhou Yanyu · Hsu Mon Phyo · Obakeng Galeboe · Weir[o](http://orcid.org/0000-0002-8800-7201)ng Yao



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Abstract The production of safe foods with little or no artificial preservatives is one of the foremost leading challenges for food manufacturing industries because synthetic antimicrobial agents and chemical food additives can cause severe negative effects on human health. However, there is an ever-increasing interest by consumers towards natural sources that have been aroused recently, and this increased consumer demand for safe food products has forced the food industries to use natural herbal and plant origins preservatives instead of synthetic preservatives for the production of safe foods. Traditionally, essential oils (EOs) obtained from numerous plant sources have been extensively encouraged for their putative health-promoting biological activities. The EOs are composed of complex mixtures encompassing copious individual compounds, which have been extracted by

W. Yao  $(\boxtimes)$ 

State Key Laboratory of Food Science and Technology, School of Food Science and Technology, Jiangnan University, 1800 Lihu Avenue, Wuxi 214122, Jiangsu Province, China e-mail: yaoweirongcn@jiangnan.edu.cn

Q. A. Al-Maqtari · M. Wei · Z. Yanyu · H. M. Phyo - O. Galeboe - W. Yao International Joint Laboratory on Food Safety, Jiangnan University, 1800 Lihu Avenue, Wuxi 214122, Jiangsu Province, China

many methods. These diverse compounds display significant biological activities such as antioxidant and antimicrobial through different mechanisms. Nevertheless, their poor solubility in water, oxidation susceptibility, and volatility limit their use. To overcome these constraints, encapsulation is one of the best approaches to preserve the biological activities of EOs and minimize their effects on food sensory qualities. Herein, we have comprehensively enlightened the micro/nanoemulsion loaded with EOs to improve the physical—chemical and microbiological stability of various EOs, and further application of these EOs loaded systems in the food systems. This review confers the importance of EOs in terms of their main components, chemical and biological properties, including mode of action, effectiveness, synergistic

Q. A. Al-Maqtari Department of Biology, Faculty of Science, Sana'a University, Sana'a, Yemen

Q. A. Al-Maqtari - A. A. Mahdi - W. Al-Ansi Department of Food Science and Technology, Faculty of Agriculture, Sana'a University, Sana'a, Yemen

A. A. Mahdi School of Food and Biological Engineering, Jiangsu University, Zhenjiang 212013, China

Q. A. Al-Maqtari - A. Rehman - W. Al-Ansi -

M. Wei - Z. Yanyu - H. M. Phyo - O. Galeboe -

effects as antimicrobials, and potential applications in the food system as a preservative.

Keywords Essential oils - Antimicrobial activity - Antitoxin activity - Micro and nanoemulsions - Micro and nanoencapsulation

# Introduction

Aromatic plant extracts have a rich history and gained much more acceptance recently, owing to their strong potential in terms of food safety and preservation. Moreover, they have successfully revealed positive responses to clinical treatments against several disorders and diseases such as diabetes, obesity, bowel syndrome, and even different types of cancer (Borborah et al. [2014](#page-30-0)). These extracts are obtained from different plant parts such as leaves, fruits, wood, nuts, seeds, barks, and roots. One of them is called essential oils (EOs), plant-derived extracts, which have been extended because of their aromatic attributes, used as preservatives in foods, confectionery, and beverages products or flavoring agents (Singh et al. [2018](#page-36-0)). Besides their aromatic properties, EOs have shown several therapeutic activities such as antioxidant and antimicrobial properties, and innumerable health benefits and they are possessing many applications in the food, pharmaceutical, perfumery, and cosmetic industries (Yousefi et al. [2019](#page-37-0)).

Generally, EOs compositions are complex mixtures of various secondary metabolites, such as terpenoids, terpenes, phenylpropenes, ketones, phenolics, aldehydes, esters, acids, alcohols, and ethers, which often showed strong potential regarding antioxidant and antimicrobial activity (Prakash et al. [2018b\)](#page-34-0). These are obtained from different plant organs such as leaves (mint, oregano, Thym, Salvia, and eucalyptus), flowers (jasmine, rose, violet, and lavender), buds (clove), herbs, stems, zest (citrus), seeds (cardamom), twigs, roots, and rhizomes (ginger), fruits (orange and lemon), bark (cinnamon), wood (sandal) and branches (camphor) (Fornari et al. [2012;](#page-31-0) El Asbahani et al. [2015;](#page-31-0) Tariq et al. [2019](#page-36-0)), and they are essentially present inside the epidermic cells, canals or glandular trichomes, cavities, and secretory cells in the plants (Tariq et al. [2019\)](#page-36-0), which provides strong defensive systems to the plants (Yousefi et al. [2019](#page-37-0)). However, their production yields differ because of their different composition of genus and species but remain very low (about 1%), making them exceptional as well as valuable materials (El Asbahani et al. [2015](#page-31-0)).

Despite fabulous biological efficiency, most of the EOs fail to employ their full preservative potential in the food system owing to some of the major intrinsic complications such as poor water solubility, lower bioavailability, volatility, and stability. The current developments in micro/nanoencapsulation can efficaciously address these constraints with the controlled release of EOs to deliver their boost effect at the right time and in the right place. Also, these techniques can maintain their biological activity, increase their effective utilization rate, minimize the adverse effects of their odor, and reduce their volatility, in food applications (Ju et al. [2019\)](#page-32-0). Hence, the use of encapsulation approaches in the food industry is one of the intensifying arenas in recent years.

This review encompasses the major bioactive constituents existing in the EOs, chemical, and biological properties, including their mode of action, effectiveness, synergistic effects as an antimicrobial in foods, potential applications in the food system as a preservative. Furthermore, we have discussed the challenges contributing to affecting the production of EOs and declining the use they are as food preservatives, and an overview of methods of packing EOs, focusing on the application of modern procedures to encapsulate antimicrobial EOs in food systems.

## Characteristic and chemical composition of EOs

Interestingly, EOs are well characterized based on existing natural compounds about 20 to 60 in different quantities (Buchanan et al. [2015](#page-30-0)). Because of their hydrophobic nature and often have less density as compared to water, they are generally lipophilic, dissolve in organic solvents, unmatched with water, and can be separated from the water phase by decantation (El Asbahani et al. [2015](#page-31-0)). Also, EOs can be easily degradable by environmental factors such as light and heat as well as quickly oxidize (Campolo et al. [2020\)](#page-30-0). So, the extraction and dispersion of these substances must be carried out at moderate temperatures, to avert them from thermal decomposition (Fornari et al. [2012](#page-31-0)).

Based on their chemical composition, EOs components can be broadly classified as terpenoids (e.g., linalool, thymol,), terpenes (e.g., a-pinene, limonene), phenylpropanoids (e.g., cinnamaldehyde, eugenol) and others (e.g., allicin) ( Hyldgaard et al. [2012](#page-32-0); Prakash et al. [2018a](#page-34-0)). Figure 1. on the other side, Tariq et al. ([2019\)](#page-36-0) have mentioned that the main components of two or three components are approximately 20 to 70% as compared to other components which in limited quantities due to these major components. These components include two classes that determine the biological properties of the EOs, the primary group consists of terpenoids and terpenes, the other class belongs to the aliphatic and aromatic components which have a lower molecular weight ( Buchanan et al. [2015;](#page-30-0) Tariq et al. [2019](#page-36-0)).

Terpenes and terpenoids are referred to as chemical unstable (because of  $C = C$  bonds), for that reason, these molecules do not offer the same chemical reorganization (isomerization). The terpenes are subdivided in respect to the numbers of 5 carbon building blocks known as isoprene units Fig. [2](#page-3-0). While the skeletons of terpenoids are derived by condensation of multiple units of isopentenyl diphosphate (IPP) and its isomer dimethylallyl diphosphate (DMAPP) (Zhang and Hong [2020\)](#page-37-0). On the other hand, special biological properties and the aroma of aromatic oils are attributed to phenylpropanoids and terpenes which are major components of EOs (Raut and Karuppayil [2014](#page-35-0)). But the terpenes offer less flavor and aroma to the oils as compared to terpenoids. Thus, the removal of terpenes from EOs leads to a more soluble and stable end product (Benvenuti et al. [2001](#page-30-0); Espinosa et al. [2005](#page-31-0); Gironi and Maschietti [2008](#page-32-0)).

# Biological properties

#### Antioxidant activity

Recently, it is suspected that synthetic antioxidants such as butylated hydroxytoluene (BHT) and butylated hydroxyanisole (BHA) have caused potential adverse effects on human health (Oswell et al. [2018](#page-34-0)). So, EOs were considered a good alternative because the majority of EOs are generally classified as safe (GRAS) (Ribeiro-Santos et al. [2017a](#page-35-0)). The antioxidant potential of organic matters depends mainly on their chemical composition (Bhavaniramya et al. [2019](#page-30-0)). Phenols and some other secondary metabolite compounds are bound by double bonds, that are responsible for the intrinsic antioxidant activity of EOs (Koh et al. [2002](#page-33-0)). EOs extracted from traditional plants are rich sources of oxygenated monoterpenes such as esters, ketones, and aldehydes. Besides, monoterpene hydrocarbons and phenolic terpenoids, such as carvacrol or thymol are the major chemical compounds, which lead to stronger antioxidant activities in EOs obtained from some plants (Bhavaniramya et al. [2019\)](#page-30-0). For example, the oil extracted from medicinal plants such as thyme, oregano, basil, clove, nutmeg,



Fig. 1 Chemical structure of some popular constituents of EOs of plants and herbs

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cinnamon, and parsley show significant antioxidant activities due to the presence of major constituents such as carvacrol and thymol (Aruoma [1998\)](#page-29-0). Where, their activities are associated with the presence of phenolic compounds, which have significant properties in oxidation and reduction and play important roles in neutralizing free radicals and in the decomposition of peroxides (Burt [2004](#page-30-0)). The other components such as ethers, certain alcohols, aldehydes, ketones, and monoterpenes: isomenthone, citronellal, geranial/neral, 1,8- Cineole, linalool, and menthone also play a major role in the antioxidant properties of EOs (Modzelewska et al. [2005\)](#page-34-0).

# Mode of action

That EOs have different mechanisms (direct or indirect) to slow down the oxidation reactions including prevention of chain initiation and free-radical scavenging activity (Maqsood et al. [2013;](#page-34-0) Rodriguez-Garcia et al. [2016](#page-35-0)). Also, continued hydrogen abstraction and terminators, quenchers of singlet oxygen formation, and binding of transition metal ion catalysts are between their modes of actions (Tongnuanchan and Benjakul [2014\)](#page-36-0). Although, the chemical composition of EOs determines their properties and thus their mode of operation. However, due to the large variety of compounds, its antioxidant activity cannot be attributed only to a single mechanism of action (Pateiro et al. [2018](#page-34-0)). EOs activity as antioxidants occurs in three phases: initiation, propagation, and termination as shown in Fig. [3](#page-4-0).

## Antimicrobial activity

The intensive application of antibiotics in livestock production has led to the resistance between commensal flora, opportunistic pathogens, and food-borne pathogens (Kačániová et al. [2017\)](#page-33-0). In addition, continuous consumer demand for safe food has caused a tendency to look for natural additives (Cacho et al. [2016\)](#page-30-0). Therefore, new ways to reduce or eliminate food-borne pathogens are still needed with a smaller impact on the environment to produce safe food (Smid and Gorris [1999](#page-36-0)). Therefore, the use of EOs being antibacterial additives has successfully been gained more popularity in food industries. Since the EOs are the complex mixture of compounds, which effectively take part to manage food-borne pathogens such as molds, bacteria, and associated toxins without promoting resistance acquisition (Kavanaugh and Ribbeck [2012](#page-33-0); Prakash et al. [2013](#page-35-0), [2014\)](#page-34-0). As well, EOs are recommended as safe candidates for consumers and the environment with a strong capability to inhibit resistance bacteria (Kačániová et al. [2017](#page-33-0)). Moreover, mostly EOs have low toxicity of mammals and are ephemeral, making them relatively safe for health and the environment (Calo et al. [2015;](#page-30-0) Prakash and Kiran [2016\)](#page-34-0). Figures [4](#page-4-0) and [5](#page-5-0) illustrate the chemical structures of antibacterial terpenoids and polyphenols, respectively.

However, the most active compounds are categorized into four groups based on their diverse nature and chemical composition such as terpenoids (e.g., carvacrol, thymol), terpenes (e.g., limonene, p-cymene), phenylpropenes (e.g., vanillin, eugenol), and other compounds such as isothiocyanates or allicin (Hyldgaard et al. [2012;](#page-32-0) Zanetti et al. [2018\)](#page-37-0). Conversely, a lot of investigations have exposed the number of compounds like esters, phenols, alcohols, ketones, aldehydes, or hydrocarbons present in EOs shown antimicrobial properties separately when tested, and thus this activity resulting from complex interactions between different classes of compounds (Tariq et al. [2019\)](#page-36-0).

On the other said, Tariq et al. ([2019\)](#page-36-0) described that the EOs containing phenols or aldehydes such as eugenol, carvacrol, linanaldehyde, citral, or thymol as a major compound that showed the highest antibacterial activity followed by EOs comprising terpene and alcohol. Other EOs containing esters or ketone such as  $\alpha$ -thujone,  $\beta$ - myrcene, or gerenyl acetate have much

<span id="page-4-0"></span>

Fig. 3 Mechanism of action of EOs against lipid oxidation



weaker activity. While EOs encompassing terpene hydrocarbons are typically sedentary (Dorman and Deans [2000](#page-31-0); Inouye et al. [2001\)](#page-32-0). Whereas, Kalemba and Kunicka [\(2003](#page-33-0)) mentioned that the largest antimicrobial activity in EOs was found due to phenolic compounds, followed by the arrangement of aldehydes, ketones, alcohol, ethers, and hydrocarbons. The phenols' activity is accredited to the acidic nature of hydroxyl groups (Khorshidian et al. [2018](#page-33-0)). Therefore, characteristics of antimicrobial shared by EOs have allowed the identification of the effect on pathogenic and commensal microbes as an alternative

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to antimicrobial agent application (Kačániová et al. [2017\)](#page-33-0).

In line with this, in recent years, alternative sources of antimicrobials have been examined, being extracts and EOs resulting from plants, such as cinnamon (Cinnamomum zeylanicum Blume), oregano (Origanum vulgare L.), sweet fennel (Foeniculum vulgare var. dulce), and rosemary (Rosmarinus officinalis L.), which have successfully been designated and integrated into polymeric matrices (Ribeiro-Santos et al. [2017b\)](#page-35-0). Table [1.](#page-6-0) Shows the several types of EOs obtained from different families that have been reported and possess a wide range of microorganism inhibitory potential.

# Mode of action

The antimicrobial actions of EOs depend mainly on their chemistry, the quantity of major single compounds as well as the methods of assessment, including biogeography, variation, and dilution. In addition, the EOs activity as an antibacterial is also varying due to the difference in the cellular structure of the bacterial cell, such as Gram  $(+)$  and Gram  $(-)$ bacteria, which differ in the structure of the cell membrane (Al-Maqtari et al. [2021a\)](#page-29-0). Also, antimicrobial activity is associated with lipophilic or hydrophilic properties of the components of EOs, compositions of the cell wall, and the microorganism type (Khorshidian et al. [2018](#page-33-0)). On the other hand, the form of bacteria can also be specific to the activity of EOs and it has been reported that cells in the form of rods are more susceptible to the shape of cocci (Nazzaro et al. [2013\)](#page-34-0).

Therefore, the action mode of EOs has not been completely assumed so far, and the foremost consequence of EOs can be linked to naturally occurring chemical compounds in plants carrying EOs (Kačániová et al.  $2017$ ). Where, Burt ( $2004$ ) states that each compound may display different antimicrobial mechanisms thru a series of biochemical reactions inside the bacterial cells, which depends on the type of chemical components existing in the EOs. While Bajpai et al. [\(2012](#page-29-0)) testified that the activity of antimicrobial in EOs depended on plant composition and synergy which displayed that the chemistry of EOs was of great importance. Though, Khorshidian et al. ([2018\)](#page-33-0) assumed that the hydrophilic nature of functional groups and the lipophilic nature of the structure of hydrocarbons in EOs play significant roles in the antimicrobial effects of these compounds.

However, diverse mechanisms of antibacterial activity of EOs have been suggested, For example, the EOs are supposed to be less effective against Gram  $(-)$  bacteria compared to those Gram  $(+)$  bacteria due to the presence of a hydrophilic outer membrane that contains a hydrophilic polysaccharide chain that acts as a barrier to the hydrophobic compounds (Al-Maqtari et al. [2020](#page-29-0)). Moreover, the outer boundary of this cell is charged, so it has a hydrophilic nature. But, some non-hydrophilic compounds can easily penetrate through this barrier (Nikaido [1994](#page-34-0); Nazzaro et al. [2013\)](#page-34-0). On the other side, EOs can penetrate cells easily and then work on the cell wall and interact with the membrane of the cell (Trombetta et al. [2005](#page-36-0); Khorshidian et al. [2018\)](#page-33-0), then easily can be passed to the cytoplasm (Khorshidian et al. [2018](#page-33-0)). After entering the cell, these compounds alter the permeability of the cell and interfere with the enzymes contributory in energy production (Basim et al. [2000](#page-30-0)). Moreover, these compounds cannot just affect many of the enzymes contributory to energy production, but also damage the internal proteins at higher concentrations (Omonijo et al. [2018](#page-34-0)), and stop the proton motive force that eventually leads to cell death (Basim et al. [2000\)](#page-30-0). Figure [6](#page-12-0) elaborates the targets of EOs in bacterial cells and showing different mechanisms of antimicrobial activity.

To sum up, the degree of antimicrobial activity shown by EOs may affect their ability to penetrate bacterial membranes and exhibit activity that inhibits functional properties of the cell (Guinoiseau et al. [2010;](#page-32-0) Bajpai et al. [2012\)](#page-29-0). As a result, disruption of the cell membrane by EOs may affect many biochemical processes, secretion of growth regulators, synthesis of structural molecules, and nutrient manipulation. (Tariq et al. [2019](#page-36-0)).

#### Applications of EOs as preservatives

At present, the excessive use of synthetic antimicrobial additives in food processing has become questionable in their safety, and many of them may have residual toxicity (Bonomo et al. [2017\)](#page-30-0). In addition, mostly synthetic preservatives are being restricted to their use or under evaluation due to resistance and adverse influence on health and the environment (Prakash and Kiran [2016;](#page-34-0) Prakash et al. [2018b](#page-34-0)).

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Fig. 6 Targets of EOs in bacterial cells, showing different mechanisms of antimicrobial activity: degradation of the cell wall; damage to the cell membrane; leakage of cell contents;

cytoplasmic protein coagulation or inhibition; and depletion of the protonmotive force. (Gutiérrez-del-Río et al. [2018\)](#page-32-0)

Furthermore, chemical additives have negative side effects on human health. Consumers have begun to recognize these facts and rejected products that contain unnatural additives (Cacho et al. [2016](#page-30-0)). Therefore, the food industries are currently looking for some new and safer ways to save food to meet the challenges of existing chemical preservatives (Prakash et al. [2018b](#page-34-0)).

A wide range of extracts contains effective antioxidant and antimicrobial agents, which are alternatives to the traditional chemicals used as preservatives (Zanetti et al. [2018](#page-37-0)). It is estimated that among 500,000 species of plants in the world, only about 1 to 10% (approximately 50–500 species) are being used as preservatives for food (Sauceda [2011](#page-35-0)). One of these extracts is recognized to be EOs. The use of EOs as natural food supplements has been the focus of vast reports, due to that, these active mixtures have successfully been replaced the chemical food additives (Ribeiro-Santos et al. [2017a](#page-35-0)). Many EOs offer strong potential food conservation applications, and the use of EOs in the food industry can help to reduce the addition of chemical preservatives as well as the intensity of thermal treatments, leading to foods that are naturally preserved and richer in organic characteristics (Gutierrez et al. [2008](#page-32-0)).

In the same line, traditionally used EOs and their biologically active compounds have antimicrobial activity against food-borne pathogens, which can provide a new source of food preservation (Prakash et al. [2018b\)](#page-34-0). Thus, they can be combined into food packaging to release their compounds into food over time (Ribeiro-Santos et al. [2017a\)](#page-35-0). In fact, a large variety of EOs of different plants such as chamomile flowers (Matricaria chamomilla L.), basil (Ocimum basilicum L.), cardamom seeds (Elettaria cardamo $mum L$ .), and rosemary (*Rosmarinus officinalis L*.), are being used in the packaging materials of foodstuffs as antimicrobials, antioxidants and is considered a GRAS (Food and Administration 2016). Table [2.](#page-13-0) Summarize details of some recent studies about the application of EOs as a preservative in the food system.

### Synergism of EOs

During the manufacturing process, the Food manufacturers are being used traditional methods for food preservation such as sterilization, drying, freezing, and

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Table 2 continued



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pasteurization, as well as preservation agents that are used in great amounts potential to ensure food safety (Zanetti et al. [2018\)](#page-37-0). Currently, a combination of two or more factors interacting in an additive or synergistic manner to control microorganisms is sought while avoiding the application of a single preservation factor, which improves the sensory and nutritional quality of the food and produces fresh and healthy products with the lowest of prepare cost and processed additives (Alzamora [1997\)](#page-29-0). Many investigations available that show the added effects of some EOs and organic acids (Zhou et al. [2007](#page-37-0); Souza et al. [2009](#page-36-0); Hulánková and Bořilová [2012\)](#page-32-0). As an example, Zhou et al. ([2007\)](#page-37-0) reported that EOs with acetic acid or citric acid but not with lactic acid had a better effect against Gram (-) bacteria (Salmonella typhimurium) when compared to individual EOs or organic acids alone. Also, in current studies, the findings have demonstrated in vivo effectiveness of these synergistic in food strategies on pigs meats, and poultry (Diao et al. [2015;](#page-31-0) Balasubramanian et al. [2016;](#page-29-0) Walia et al. [2017](#page-37-0); Liu et al. [2017](#page-33-0)). Besides, the inclusion of EOs mixed with organic acids in pig feed before slaughter can inhibit Salmonella and seroprevalence proliferation (Noirrit and Philippe [2016;](#page-34-0) Walia et al. [2017\)](#page-37-0).

On the whole, the mechanisms behind this potential synergy between some EOs and organic acids are still unclear (Omonijo et al. [2018\)](#page-34-0). But many factors may be linked between EOs and organic acids to support this co-synergy to influence microbes. Where, various factors subsidize the inhibition of microorganisms by organic acids, including the proportion of non-organic forms of organic acids, pH reduction, physiology/ metabolism, string length, and branching level (Booth [1985\)](#page-30-0). For example, it is known that the phenols present in the EOs can change the functions and structure of the membrane of the bacterial cells, which leads to bulge and increase the permeability of the membrane (Omonijo et al. [2018](#page-34-0)). Thus, the lipophilic nature of the weak organic acids permits them to enter the plasma membrane easily and thereby reduce the pH of the cell, leading eventually to the bacteria's death (Abdelhamid and El-Dougdoug [2020\)](#page-29-0). Furthermore, the hydrophobic nature of EOs is increased when the pH is reduced, allowing it to pass more easily through the membrane of the bacterial cell (Karatzas et al. [2001](#page-33-0)).

On the other said, EOs also contain a mixture of active compounds that synergize with each other to

affect the food-borne pathogens according to their mechanism effect, as the key constituents in EOs can form up to 85% of oils and usually determine their biological properties (Ribeiro-Santos et al. [2017a](#page-35-0)), and the other 15% are composed of simple components, although they are present at low levels, they show significant character to confer biological activities, working in synergy with key components (Pavela [2015\)](#page-34-0). Where, the influence of synergies occurs when the effect of the combined material is greater than the sum of the individual effects (Burt [2004](#page-30-0)), for example, numerous studies are supporting that phenolic compounds of EOs can stimulate the response of antimicrobial against food-borne pathogens by change permeability of microbial cell, destructive of membranes of cytoplasm, interfering in the power generation of the cellular system (ATP), and disrupt the force of the proton drive that lead towards inhibition of several cellular actions and functional properties including the production of energy and leakage of internal cellular contents and other metabolic functions ( Friedly et al. [2009;](#page-31-0) Bajpai et al. [2012](#page-29-0); Kačániová et al. [2017;](#page-33-0) Tariq et al. [2019](#page-36-0)). As an example, Helander et al. ([1998\)](#page-32-0) testified that carvacrol is a non- hydrophilic compound affecting the cell membrane by changing the composition of fatty acids that affect the membrane's permeability and fluidity. Another mode of action is through trans-cinnamaldehyde, which enters the periplasm of cells and damage cellular functions. Similarly, cinnamaldehyde (EOs) has been reported to constrain ATPase and damage the outer membrane of the cell (Tariq et al. [2019\)](#page-36-0). Other studies have shown that vanillin has shown antimicrobial activity by blocking bacterial breathing pathways, disrupting flow ions  $(K<sup>+</sup>)$ , and pH gradients. In the same line, following EOs (carvon, careveol, and citronilal) were introduced to modify hydrophobicity and damage membrane solidity, leading to loss of ions  $(K^+)$  (Lopez-Romero et al. [2015\)](#page-33-0). Moreover, the *p*cymene has a greater link to bacterial cell membranes and thus may destabilize the integrity of the membrane (Cristani et al. [2007](#page-30-0)). So, these mechanisms facilitate the entry of substances used as preservatives alongside EOs, whether they are organic acids, chemically active compounds, or other EOs into the bacterial cell and work to destroy them.

On the other hand, some studies also have shown that a combination of inorganic compounds such as gold, silver, chitosan, zinc, iron, platinum, carbon nanotubes, copper, and numerous inorganic more have been used with EOs to evaluate their antimicrobial activity (Van Long et al. [2016](#page-37-0); Gaspar et al. [2017](#page-32-0); Jogee et al. [2017\)](#page-32-0).

## The factors affecting the production of EOs

Usually, it is believed that the EOs produced by plants are the consequence of various stresses (Theis and Lerdau [2003\)](#page-36-0). Although all parts of the plant may contain EOs, the composition, quality, and quantity vary according to many factors as representing the EOs less than 5% of the plant's dry matter (Fornari et al. [2012\)](#page-31-0). Therefore, stressors and growth conditions may affect the yield and content of EOs in plants and play a vital part in their quality (Theis and Lerdau [2003\)](#page-36-0). Also, the differences among the plant species, ecotypes, and cultivar affect concentrations of EOs (Kholif and Olafadehan [2021\)](#page-33-0). Furthermore, the chemical composition of EOs also depends on the parts of the plant, the geographical origin, age, preparation, climate conditions, stocking time, agrochemicals used, the composition of the soil (Borges et al. [2018](#page-30-0)). For example, Badi et al. [\(2004](#page-29-0)) studied the effects of spacing between plants and harvest time on the yield of EOs in thyme. The plants were harvested either at the beginning of blooming, full bloom, or fruit group. The area of planting did not significantly affect EO content, but harvest time had a significant impact. The maximum yield was obtained from EO and thymol content when the plants were placed 15 cm from each other and harvested at the beginning of the blooming phase. On the other side, Celiktas et al. [\(2007](#page-30-0)) examined different sources of variability in the uncritical extraction of rosemary leaves, including location (different cities of Turkey) and harvest time (December, March, June, and September). They have revealed that even when applying the same pretreatment of raw materials and the same process conditions, the extracts obtained from the collected papers at different locations and harvest times have a somewhat different composition. For example, the concentration of carnosic acid, one of the most abundant antioxidants found in rosemary, ranges from 0.5 to 11.6% (W/ W) in the extracts obtained from different samples of the plant matrix. Besides, they observed that the plants harvested in September had antioxidant capabilities greater than those collected at other harvest times. Similarly, Hidalgo et al. ([1998\)](#page-32-0)

reported that for the rosemary plants harvested in Córdoba (Spain), the carnosic acid content increased progressively during the spring and peaked in the summer months. Ioannou et al. ([2014\)](#page-32-0) studied EOs of fresh needles for 46 pine species that were extracted by hydrodistillation. the EOs obtained were showed quantitative, and qualitative differences between the samples.

Also, the compositions of the EOs are determined primarily by the homogenization of primary materials, whose properties can be affected by a large number of factors (Zhai et al. [2018\)](#page-37-0). For example, Senatore [\(1996](#page-35-0)) reported that the total content of mono-terpenes hydrocarbons (especially  $p$ -cymene and  $\gamma$ -terpinene) and phenol terpenes (specially carvacrol and thymol) ranges from 57.3 to 62.5% of the EOs from a Thymus pulegioides L., and it is relatively constant in times of harvesting, but phenols' content starts to increase at the beginning of blooming and reach a higher value during the plant's full flowering period. Besides, González et al.  $(2019)$  $(2019)$  noted that the quantitative and qualitative of EOs from Artemisia magellanica obtained under the same conditions except the time plants collocation were different. The EOs of the plant that collected in February and March 2015 were contained  $\gamma$ -costol (21.0%), 2-methylbutyl 2-methylbutyrate (17.8%), (Z)- $\beta$ -ocimene (7.6%), and selina-4,11-diene (5.9%), while EOs of the plant that collected in February and March 2014 were contained  $\gamma$ -costol (43.5%), selina-4,11-diene (8.8%), 2-methylbutyl-2-methylbutyrate  $(8.2\%)$ , and  $\alpha$ -selinene (4.3%). Moreover, Aprotosoaie et al. ([2017\)](#page-29-0) reported that the high yield of lavandin plants is determined according to a storage capacity and different morphological features like localization and higher density of secretory structures such as peltate glandular trichomes.

Other parameters such as water can also determine the quality and composition of EOs. Rebey et al. [\(2012](#page-35-0)) found that the number of seeds produced by cumin plants increased due to the moderate water deficit (MWD) and the severe water shortage (SWS) resulted in lower yield. By comparison, the EOs production arose 1.4 times under MWD but fell by 37.2% under SWS. Also, water deficits modified the profile components in the EOs that were  $\gamma$ -terpinene/ cuminaldehyde in stressed ones in the control seeds to predominantly  $\gamma$ -terpinene/phenyl-1,2 ethanediol.

Furthermore, the drying methods, extraction techniques (Calo et al. [2015\)](#page-30-0), and conditions of analysis affect EOs yield and composition of aromatic plants' chemical (Negi [2012](#page-34-0); Riahi et al. [2013\)](#page-35-0). Fathi and Sefidkon [\(2012](#page-31-0)) obtained fresh leaves of *Eucalyptus* sargentii and five different drying methods were used: drying the shade, drying the oven (at 30, 40, and 50  $^{\circ}$ C), and drying the sun. The methods of extraction included HD and steam-distillation. The oils analyses showed that the dried samples in the shade produced the highest oil yield and the content of 1.8-cineole between all drying methods used, while HD produced the highest oil yield. Also, Rojek et al. ([2021\)](#page-35-0) mentioned that drying by oven yields the highest EOs content, while drying at shade with well-ventilated generates less amount of oil but with higher citral (A) and citral (B) content, which enhances the quality of the EOs of lemongrass.

Additionally, the solvent of extraction also affects the quantity and quality of EOs (Kholif and Olafadehan [2021](#page-33-0)). Al-Maqtari et al. [\(2021a](#page-29-0)) found that the major compounds of volatile compounds in carbon dioxide  $(CO_2)$  companion ethanol extract of P. jaubertii were carvotanacetone,  $\alpha$ - linolenic acid, cerotin, and palmitic acid, respectively, while, Fawzy et al. [\(2013](#page-31-0)) noted that the major compound in the methanolic extract was oxygenated monoterpenes. Also, Tariku et al. ([2010\)](#page-36-0) reported that the major volatile compounds of EOs obtained from A. abyssinica were Yomogi alcohol (38.47%), artemisyl acetate (24.88%), artemisia alcohol (6.70%), santolina triene (1.78%), and 1,8-cineole (1.56%), while, Asfaw and Demissew [\(2015](#page-29-0)) found that the EOs of A. abyssinica obtained using hydrodistillation were contained Yomogi alcohol (37.6%), artemisyl acetate (22.4%), and artemisia alcohol (8.8%) as the major components.

In general, many chemical and physical parameters can affect the composition and amount of EOs obtained from plants (Calo et al. [2015\)](#page-30-0). This difference is usually more quantitative than qualitative. Because of it, articles that discuss EOs should always provide a biological description of the plant material and the phytochemical profile of the oil, allowing the illustration and accuracy of the data (Freires et al. [2015;](#page-31-0) Borges et al. [2018\)](#page-30-0).

Challenges contributing to declining the use of plant EOs as food preservatives

Although various kinds of EOs and their naturally active compounds have successfully been permitted by regulators such as the EC and FDA for intentional consumption being therapeutic agents in food products (Hyldgaard et al. [2012](#page-32-0)), and, despite the enormous effectiveness of antimicrobials in the laboratory, most EOs fail to exercise their full potential in the food system because of some major intrinsic obstacles such as bioavailability, the low solubility of water, stability, and volatility (Kujur et al. [2017;](#page-33-0) Prakash et al. [2018b](#page-34-0)). In contrast, high cost and t threat of biodiversity loss, shortage of raw materials, inconsistent efficiency, chemical variation, the negative impact on the food matrix, and the absence of a molecular mechanism of action are some of the major challenges facing to EOs that limit their application in the broad spectrum (Prakash and Kiran [2016\)](#page-34-0). Bucar et al. [\(2013](#page-30-0)) stated that the collection, assessment of the quality of raw materials, and plants' identification required specialists to become increasingly. Moreover, the amount of materials obtained from raw materials is often insufficient for their commercial application (Prakash et al. [2018b\)](#page-34-0).

On the other side, the use of food preservation by EOs is often limited by application costs and other defects, such as severe odor and potential toxicity (Yuan et al.  $2016$ ). Noori et al.  $(2018)$  $(2018)$  assumed that the severe odor of most EOs, even at a low dose, may adversely affect the sensory properties such as color, flavor, texture, and taste of the applicable food, leading to a decrease in consumer acceptance. So, there are perceived sensory attributes that might be correlated with EOs composition. For example, some EOs compounds like linalool and nerolidol are associated with unfavorable attributes such as metallic, iodophor-like, soapy, and floral attributes. Simultaneously, the  $\gamma$ -terpinene and 1,8-cineole are associated with a cooling aftertaste, but caryophyllene and 1,8 cineole are connected with a sweet taste (Septiana et al. [2020\)](#page-35-0). Wang et al. ([2020\)](#page-37-0) noted that the sensory attributes (taste, flavor, and overall acceptability) of oxidized sunflower oil were added by EOs of Angelica dahurica cv. Yubaizhi were memorably elevated because the myrcene was demonstrated to be its active compound in the EOs used. Also, Solomakos et al. [\(2008](#page-36-0)) observed that the greater acceptability of sensory properties in minced beef was when lower concentrations (0.3 and 0.6%) of EOs of thyme were used. However, there was rejection in samples with a higher concentration  $(0.9\%)$ .

Moreover, in the food system, EOs may bind to carbohydrates, lipids, and proteins, thus require high doses to achieve the antimicrobial effect that may change the sensory threshold levels (Prakash et al. [2018b\)](#page-34-0). For example, higher concentrations of peppermint EOs decreased the overall acceptability of minced meat due to the strong odor of EOs (Smaoui et al. [2016\)](#page-36-0). The intense EOs of garlic, applied in combination with allyl isothiocyanate and nisin, resulted in an acceptability index below 70% for the odor attribute in fresh sausage (Arau´jo et al. [2018](#page-29-0)). Also, Yuan et al. [\(2016](#page-37-0)) mentioned that the addition of EOs to food directly might negatively affect the perception of the foods applied.

Furthermore, EOs may lose effectiveness over time (Yuan et al. [2016](#page-37-0)). As the lipophilic and volatile compounds of EOs are prone to polymerization and oxidative degradation throughout food processing and storage, that may alter the functional composition of active ingredients and antimicrobial properties (Turek and Stintzing [2013](#page-37-0)). Fernández-López and Viuda-Martos ([2018\)](#page-31-0) reported that EOs are unstable, so volatile compounds that can be degraded easily by oxidation, volatilization, heating, light, etc. when they are added to the food matrix. Thus, it must be taken into account that most of the food elaboration processes include heat treatment or air and light exposition, all of those factors that increase their degradation.

Additionally, the food matrix that contains protein, fat, water, carbohydrates, pH, and salt content with external factors such as types of microorganisms, gaseous composition, and temperature can decrease the antimicrobial force in EOs (Calo et al. [2015](#page-30-0); Prakash et al. [2018b](#page-34-0)). For example, meat nutrients are a relevant factor since they can favor the recovery of microorganisms that have suffered some injury and stress due to the antimicrobial action of EOs (da Silva et al. [2021\)](#page-31-0). Smith-Palmer et al. ([1998\)](#page-36-0) found that foods with higher lipid content required more EOs to inhibit bacterial growth. According to Burt [\(2004](#page-30-0)), high pH can decrease the solubility and stability of EOs.

Although the vast majority of the most common EOs have been well tried and tested and safety levels have been determined, some EOs are more likely to cause adverse reactions than others, and that have limited their use in food systems. Sharmeen et al. [\(2021](#page-36-0)) mentioned that the oxidation of EOs constituents can increase the risk of causing allergic reactions because the oxides and peroxides formed are more reactive. This can be seen with  $\alpha$ -pinene, (+)limonene, and  $\delta$ -3-carene, and arise due to the formation of oxidation products, some of which are more sensitizing than the parent compound (Tisserand and Young [2013](#page-36-0)). On the other hand, many EOs that are considered non-toxic can have a toxic effect on some people; this can be influenced by preceding sensitization to a particular EOs, a group of EOs having similar components, or some adulterants in EOs (Sharmeen et al. [2021\)](#page-36-0).

Given the above challenges, the interest in EOs based preservatives has gradually decreased in the last decade, and have been recent concerns about the standardization and safety of these natural products.

The safety performance of EOs

Food additives, according to the World Health Organization (WHO), are either natural or artificial substances added to food to maintain or improve the texture, taste, freshness, safety, or appearance of food. Nevertheless, there are approximately 320 approved food additives in Europe classified into 26 functional categories. Various chemical preservatives such as thiocyanates, pyrrolidines, imidazoles, formaldehyde, sorbates, benzoates, sodium benzoate, sodium nitrite, sulfites, and sulfur dioxide have made a significant contribution to controlling bacterial contamination of foodstuffs (Gutiérrez-del-Río et al. [2018\)](#page-32-0). However, these chemical preservatives have aroused consumer concerns because of potential hazards of carcinogenesis, environmental toxins, re-emergence of pests, their long-term degradation cycles, and teratogenesis in humans and animals (Falleh et al. [2020](#page-31-0)). Excessive preservatives can also affect the human body's regular metabolism and harm the liver. Pickled vegetables, for example, are frequently found to have benzoic acid (BA) preservatives (Ling et al. [2015](#page-33-0)). The recommended daily intake (ADI) of BA and benzoates, according to the Joint Food and Agriculture Organization (FAO)/WHO Expert Committee on Food Additives (JECFA), is 0–5 mg/kg. However, even with an ADI of less than 5 mg/kg (body weight),

pseudoallergy or increased hyperactivity in children has been documented in extremely sensitive groups. (Lin et al. [2020\)](#page-33-0). Therefore, one of the alternatives that have been studied in depth is the natural preservation by means of natural antimicrobial preservatives produced from plants, animals, or microorganisms, in particular those extracted from different types of plants and their parts that are used as flavoring agents in some foods (Laranjo et al. [2017](#page-33-0)), as EOs from medicinal and aromatic plants (MAPs) have been proven to contribute to food safety (Laranjo et al. [2019\)](#page-33-0). Plant-based preservatives, particularly EOs and their active ingredients extracted from important aromatic and medicinal plants, are gaining cumulative interest in the food industry because of broadspectrum antioxidant properties, anti-mycotoxigenic, antifungal, and antibacterial (Maurya et al. [2021](#page-34-0)). Also, active packaging containing natural antioxidants such as polyphenols, EOs, etc., is a cost-saving alternative and also has the ability to eliminate food safety hazards (Sharma et al. [2020\)](#page-36-0). Therefore, the increasing consumer interest in natural products and synthetic additives is being replaced by natural substances such as polyphenols, EOs, and other natural extracts (Vinceković et al. [2017\)](#page-37-0). Moreover, the application of EOs expands a new environmentally friendly approach towards food protection due to its inclusion in the generally recognized safe category and the exemption from mammalian toxicity by the FDA (Chaudhari et al. [2020\)](#page-30-0).

Nevertheless, the application of natural preservatives in food legislation and their subsequent approval for commercial use in the food industry requires notification, pack labeling, ingredient warning, compliance with the Good Manufacturing Practice (GMP), the safety report of the product, manufacturing, and storage methods, a full description of the product, and comprehensive science-based evidence (Dreger and Wielgus [2013](#page-31-0)). The European Food Safety Authority (EFSA) of the European Union and the FDA are two of the most powerful regulating agencies in the world that legislate, enforce the law, and monitor the licensing and regulation of food additives. The Joint FAO/WHO Expert Committee on Food Additives and the Codex Alimentarius are two additional significant organizations that are active in risk assessment and studies on food preservatives and routinely release comments about food preservatives (Carocho et al. [2018\)](#page-30-0). Safety Data Sheets (SDS) under EU Directives 91/155/EEC and 93/112/EC are intended to provide professional users of hazardous materials and preparations with the information necessary for the safe handling of products in the workplace and the environment (Geyer et al. [1999\)](#page-32-0). In general, four index systems were created with the goal of comparing additives based on risks. The indices create ratings that represent the relative combined additive hazard intensity based on information about the additive's environmental, health, and physical risks. A number of data sources are utilized to obtain information on danger categories/intensity in existing index systems. Both the Jordan and Sanjel systems, for example, employ the Globally Harmonized System (GHS) and SDSs as a basis for hazard description (Hurley et al. [2016\)](#page-32-0).

In the past few years, several studies have been published on the biological properties and therapeutic applications of EOs such as one covering the scientific literature from 2000 onwards, up to the first half of 2007 (Adorjan and Buchbauer [2010](#page-29-0)). Based on toxicological potential, the toxicity of EOs components has been classified into three structural groups (Regnault-Roger et al. [2012\)](#page-35-0). The Oral toxicity is minimal in Class I compounds with little functionality, such as the aliphatic compound limonene; intermediate toxicity is in Class II compounds with moderate functionality; high potential toxicity is in Class III compounds with reactive functionality (Baptista-Silva et al. [2020](#page-29-0)). Elemicin, for example, is classified as a Class III compound because it is an allyl substituted benzene derivative with a reactive benzylic/ allylic position (Regnault-Roger et al. [2012](#page-35-0)). On the other said, rosemary, carotenes (E 160a), bixin, annatto, norbixin (E 160b),  $\delta$ -tocopherol (E 309),  $\gamma$ -tocopherol (E 308), and tocopherol-rich extracts (E 306) are among the natural preservatives presently allowed as food additives in the EU, according to this regulation. In the case of meat, however, particular natural preservatives have been recognized as food additives (Beya et al., [2021\)](#page-30-0). This includes rosemary to be used only in dried sausages at a maximum level of 100 mg/ kg or 150 mg/kg in dried meats only and carotene to be used in sausages and pies with a maximum level of 20 mg/kg (Manessis et al. [2020](#page-34-0)). Moreover, The FDA classifies natural preservatives such as estragole as GRAS but is banned as flavorings in the European Union. On the other hand, the Codex Alimentarius suggested a maximum level of carotene of 20 mg/kg

in fresh (ground) meat, poultry, and game, but the USA did not adopt this suggestion in its legislation. Despite all this, in the United States and other countries, manufacturers of consumer products and fragrance formulations are not required to disclose all ingredients to the public, because the Consumer Product Safety Act (CPSA), which is administered by the Consumer Product Safety Commission, does not require product labels mention any or all ingredients (USEPA [2005](#page-37-0)). So, consumable product components are exempt from disclosure of product labels and Material Safety Data Sheets (MSDS) in several ways (Steinemann et al. [2011\)](#page-36-0). For example, Kwon et al. [\(2008](#page-33-0)) mentioned that out of 133 unique volatile compounds identified across products, only 1 volatile compound (ethanol in 2 products) was listed on any of the product labels, and only 2 volatile compounds (namely ethanol in five products, and 2-butoxyethanol in one product) in any of the MSDS.

Although, exposure to volatile compounds has been associated with health effects such as contact allergies, mucosal symptoms, headaches, and asthmatic exacerbations. For example, according to Steinemann et al. [\(2011](#page-36-0)), 24 of the 133 distinct volatile chemicals discovered in their investigation were categorized as toxic or hazardous by at least one federal legislation. Consequently, Thus, information on product labels and Material Safety Data Sheets (MSDS) are essential to understanding product ingredients and their potential relationships with effects, exposures, and policies. As a result, in the European Union (EU), Regulation EC1333/2008 on Food Additives has established a list of approved food additives which is fully published in EU Regulation 1129/2011. However, additional research is needed to assess the safety performance of these natural compounds in order to ensure their safe application in the food, agriculture, and pharmaceutical fields, as well as to understand their mechanism of action and any side effects.

# Essential requirements for quality assurance of EOs

Purified EOs have become more popular as additions in foods, cosmetics, and fragrances in recent decades. (Rasekh et al. [2021\)](#page-35-0). The food flavoring and perfume industries utilize around 90% of the entire global production of EOs (Sharmeen et al. [2021\)](#page-36-0). Moreover, MAPs make up a large percentage of natural plants and 80% of the world's population use it as traditional medicines to treat various human health problems, where more than 9000 local plants have been identified and registered for their therapeutic properties, and about 1500 species are known for their flavor and aroma (Laranjo et al. [2017](#page-33-0)). However, when using EOs, there are some issues that should be considered. For instance, EOs are obtained from suppliers or corporations all over the world, who generally collect them from farmers or wholesalers they have grown to trust over time for their methods and honesty (Baptista-Silva et al. [2020](#page-29-0)). Therefore, as a result of the commercial value and importance of EOs, products made with them are subject to regulatory standards that require the detection of counterfeit or adulterated products in commercial markets to prevent the illegal sale of plant products at prices higher than their commercial value. Indeed, there have been numerous recorded examples of EOs adulteration, including the addition of a non-volatile component, low-cost synthetic chemicals, volatile or EOs from other natural sources, and vegetable oils to increase their weight. Different than that, it has been reported that other plants have been used to replace all or part of the original plant from which the EOs is extracted (Salgueiro et al. [2010](#page-35-0)). All of these adulteration techniques can impair the quality of EOs, and adulteration can lead to safety problems or noncompliance with natural labeling by introducing one or more synthetic chemicals. Furthermore, Adulteration of EOs can also have an impact on the regulatory side, since an EOs may no longer meet standardization criteria, as adulterants are usually introduced at a low level (5–8%) to evade detection it by standard analytical techniques (Pellati et al. [2013](#page-34-0)). As a result, authenticity is a crucial subject for consumer safety and EOs manufacturing quality in the future (Mosandl [2004\)](#page-34-0). Consequently, rapid detection of counterfeit raw materials is critical for quality assurance and quality control (QA/QC) procedures, as well as for health concerns related to the avoidance of consumption of artificial or unknown harmful products in industrial production processes, but current analytical methods for QA/QC are often costly and timeconsuming.

Currently, traditional methods of categorizing aromatic compounds entail sensory analysis by human experimental panels consisting of several experts with a list of key features and samples for documentation.

Although this approach appears to be simple at first look, plant-product sampling is generally limited or compromised owing to expensive costs, a lack of accuracy or measurement standards, human tester score variability, and low repeatability (Karami et al. [2020a](#page-33-0)). Furthermore, there are no simple generalizations about the key odorants in EOs; the odor of some EOs is due to a large amount of a single compound, whereas trace amounts can determine the odor of others, and true odor is the manifestation of a complex mixture of compounds in general (Sharmeen et al. [2021\)](#page-36-0). So, instrumental procedures such as gas chromatography (GC) provide an alternate QA approach and provide high objective and accuracy, but it is expensive, time-consuming, requires destructive sampling, and must be conducted by skilled experts (Rusinek et al. [2021](#page-35-0)). Also, high-performance liquid chromatography-ultraviolet (HPLC–UV) may be used as a complement or even an alternative technique for analyzing volatile oils because of its versatility, sensitivity, flexibility, and selectivity. In most cases, HPLC is the method of choice for analyzing essential oil's less volatile components (Sharmeen et al. [2021\)](#page-36-0). HPLC–MS offers significant information on the amount and type of elements in natural complex matrices, such as EOs, but it is also must be performed by trained professionals, involves destructive sampling, time-consuming, and expensive. As a result, developing low-cost, accurate, and fast techniques for assessing and categorizing EOs is critical for successful commercial QA/QC testing. Electronic odor detection (EAD) techniques and tools and associated methods provide a good alternative testing method due to avoidance of operator fatigue by human testers, reproducibility, accuracy, and low costs (Gorji-Chakespari et al. [2017](#page-32-0)). Advances in electronic olfactory technologies have resulted in the fast growth and deployment of artificial intelligence (AI) devices, such as electronic-nose (e-nose) devices, as non-invasive and speedy detection techniques (Karami et al. [2020b](#page-33-0)). E-nose devices are especially well adapted for the detection and analysis of volatile chemicals, and they have a long history of successful usage in a variety of industries, including food safety, food quality, agriculture, pharmaceutical, and medicine (Rasekh et al. [2021\)](#page-35-0). Inaddionally, the industrial sector is growing fastaly and food producers are under constant pressure to enhance both goods and processes, thus predictive modeling in the food business can provide a significant competitive advantage (Kourkoutas and Proestos [2020](#page-33-0)).

Gas chromatography (GC-O), on the other hand, is a well-known standard technique for determining odor active components in complex mixtures, based on the correlation between the chromatographic peaks of removed substances that are simultaneously perceived by two detectors, one of which is the electronic olfactory apparatus. So, over the years, GC-O has been frequently used in the analysis of EOs (Breme et al. [2009\)](#page-30-0). The results of a GC-O analysis can provide information about the absence or presence of an odor in a composite, describe the quality of a perceived odor, measure the duration of odor activity, and determine the strength of a specific odor that may have the final purpose in the application of these compounds in the fragranceand flavor industries. GC-O is also used to identify odor-active areas on a chromatogram and to create an odor profile for the entire EOs sample (Eyres et al. [2007\)](#page-31-0).

## Modern methods of packing EOs

The phenomenon of globalization has allowed access to innumerable foods from all over the world, thus the importance of maintaining its original sensory characteristics is increasing day by day. So, food factories were enforced to develop innovative methods and techniques to meet consumer's needs. In line with this, packaging has emerged in food systems (Ribeiro-Santos et al. [2017a](#page-35-0)). Food packaging is designed to protect the food matrix from external factors, such as light, temperature, and humidity, which can lead to spoilage (Carocho et al. [2015\)](#page-30-0). Additionally, the packaging as well protects its contents from other environmental impacts such as microorganisms, odors, dust, shocks, pressure forces, and vibration (Robertson [2005\)](#page-35-0). Therefore, a lot of studies have engrossed in new packaging techniques because of the increasing population and limited natural resources (Krochta [2002](#page-33-0)).

However, as noted earlier, the primary use of EOs in foods is largely limited by their low stability and strong flavor that affect the sensory properties of food (Prakash et al. [2018a](#page-34-0)). Currently, the packaging of EOs in the food systems has encouraged new ways to protect it from internal and external factors and extended the shelf life for it, thus led this to food industries to develop new packaging concepts

(Ribeiro-Santos et al. [2017b](#page-35-0)). These difficulties can be overcome by packaging EOs inappropriate delivery systems that can help to maintain biological activity, stability, and help at the same time to reduce the sensory impact on foods (Donsi and Ferrari [2016](#page-31-0)).

In this section, two EOs delivery systems that may have practical applications in the food industry are briefly discussed.

# Micro and nanoemulsions

Instead of applying most EOs directly to foods, one of the most encouraging approaches is to integrate EOs into colloidal delivery systems (Donsì et al. [2011](#page-31-0); Rao et al. [2019](#page-35-0)). These delivery systems provide the best solution to improve water solubility and the mass transfer of EOs in foods, which may enhance the effectiveness of antimicrobials (Ghosh et al. [2014;](#page-32-0) El-Sayed et al. [2017;](#page-31-0) Rao et al. [2019](#page-35-0)). Where delivery of EOs in the colloidal delivery systems such as emulsion-based systems with food ingredients can be a promising tool for the direct application of EOs in food systems (Donsì et al. [2011\)](#page-31-0).

In general, the emulsion-based systems can be divided into three types according to the size of the droplets and their thermodynamic stability: (1) microemulsions, (2) nanoemulsions, (3) traditional emulsions. Each of them has its features and disadvantages in terms of physical stability and antimicro-bial activity (Rao et al. [2019](#page-35-0)).

Microemulsions are dynamically stable systems consisting of very small molecules that include surface molecules and EOs molecules (McClements [2012](#page-34-0)). These systems offer excellent stability and prolonged storage that tend to be visually visible due to the relatively small particle size as compared to the wavelength of light. The main disadvantages of microemulsions as a delivery system for EOs are that they can usually be manufactured only from synthetic surface materials that must be used at comparatively high levels (Rao et al. [2019](#page-35-0)). Furthermore, it must be carefully formulated so that it is stable in its initial form and after dilution in the system food. For this reason, much researches on the formulation of EOs emulsifiers has focused on improving their performance, stability, and manufacture (Ma and Zhong [2015;](#page-34-0) Ma et al. [2016](#page-33-0); Rao et al. [2019\)](#page-35-0). However, there are several types of encapsulation techniques, such as spray drying, freeze-drying, co-crystallization,

vibrational nozzle, and centrifugal extrusion (Mahdi et al. [2020](#page-34-0)). On the other side, the formation of the emulsion is non-spontaneous and energy input is needed to produce the droplets. There are many mechanical devices used in this process such as ultrasound generators, high shear stirring, and highpressure homogenizers, designed as dispersion or high-energy emulsification methods (Al-Maqtari et al. [2021b](#page-29-0)).

Modern improvements in the arena of nanotechnology can successfully face these challenges by controlling the release of EOs in the food system to provide them with timely and appropriate impact. Also, nanoparticles (size  $\lt$  100 nm) can be used as a stand to mask the effect of unwanted odors in EOs and improve their interaction with nutrients (Donsì et al. [2011\)](#page-31-0). Therefore, recently, there has been an increasing interest in the use of nanoemulsions as a system for the delivery of EOs (Rao et al. [2019](#page-35-0)).

As of now, research on the application of EOs nanoemulsions as antimicrobial agents to the food system is in its rapid growth phase and requires further exploration for commercial exploitation (Prakash et al. [2018a](#page-34-0)). If the average droplet size of these emulsions in a nanometer size (10–100 nm), referred to as nanoemulsions (Ghosh et al. [2013;](#page-32-0) Rehman et al. [2019a](#page-35-0)), and this non-metric volume led to be the better diffusion of emulsions and have enhanced biological activity and reduced the impact on the sensory properties of food products. Therefore, the use of nanoemulsions as an agent for EOs is a promising way to improve the quality, safety, and functionality of food products (Prakash et al. [2018b\)](#page-34-0). Because of their small size, nanoemulsions exhibit many distinctive properties. First, it is very stable to separate gravity as the smallest particle size confirms that the effects of Brownian motion dominate the forces of gravity (McClements [2015\)](#page-34-0). Secondly, the bioavailability of the entrapped components is enhanced in nanoemulsions because of its high surface-to-volume ratio and small particle size (Silva et al. [2012\)](#page-36-0). For similar reasons, the biological activity of the nanoemulsions of the encapsulated lipophilic component was improved through amended interaction and superior transfer of molecules across membranes (Salvia-Trujillo et al. [2015a\)](#page-35-0). Thirdly, the nanoparticles are either transparent or considerably turbid because the light scattering is weak in the nanodroplets and therefore can be easily used in the food systems





(Salvia-Trujillo et al. [2015b](#page-35-0)). Fourth, surface factors that are food-grade, such as polysorbates, lecithin, biopolymers such as (natural gums, modified starch, vegetable proteins, or animal) and sugar esters, are commonly used as emulsifying agents for the fabrication of nanoemulsions for food applications (Rehman et al. [2019b\)](#page-35-0). Table 3. presents some recent studies about the application of EOs emulsions as delivery systems in the food industry.

In addition, these factors also give some of the expected advantages to the nanoparticles in terms of their interpersonal behavior (steric repulsion, rheology, and electrostatic forces), loading capacity, and response to environmental stresses (Donsi and Ferrari [2016\)](#page-31-0). Therefore, the application of nanotechnology in the food industry is one of the fastest-growing scopes in the last few years (Prakash et al. [2018b\)](#page-34-0).

As displayed in Fig. [7,](#page-25-0) oil in water nanoemulsions contain tiny oil droplets affixed to the surface agent molecules that are dispersed within the continuous water phase (Prakash et al. [2018a\)](#page-34-0). Apart from EOs, nanoparticles can also act as delivery systems for other

<span id="page-25-0"></span>

Fig. 7 Schematic representation of oil-in-water nanoemulsions

important compounds containing fat such as flavors, medications, antioxidants, and food nutrients (Ezhilarasi et al. [2013\)](#page-31-0).

Despite these advantages, the main drawbacks are the strict restriction on the use of surfactant material types, oils, and the requirement of the higher surface to oil ratio for the production of stable nanoemulsions and applying it in the food systems (Sessa et al. [2015](#page-36-0)). As the long-term stability of nanoemulsions represents a major obstacle to its widespread application. Karthik et al. [\(2017](#page-33-0)) mention that the nanoemulsions are dynamically unfavorable because of the positive free energy associated with the construction of the oil and water interface, and thus tend to collapse over time. The mechanisms of flocculation, separation of gravity, coalescence, and/or maturation of Ostwald are diverse physicochemical mechanisms associated with the breakdown of nanoemulsions. The mechanisms of destabilization of nanoemulsions are associated with various forces in the system such as the flow forces, the forces of attraction and dissonance between particles, molecular forces, and gravity forces.

#### Micro and nanoencapsulation

The food industry is evaluating best practices to include EOs, such as natural antimicrobials, in polymeric materials to obtain their advantages and reduce their imperfections. Encapsulation is one such technique, which is formed in a process in which small molecules are coated with a layer to form a capsule (Ribeiro-Santos et al. [2017b](#page-35-0); Riaz et al. [2019\)](#page-35-0).

Micro/nanoencapsulation of various bioactive components of food plays an important role in protecting these nutrients from unfavorable processes and conditions of storage such as high humidity, high temperatures, high oxygen levels, exposure to light, and some pH values (Assadpour and Jafari [2019](#page-29-0)). Also, this technique can be used to produce custom ingredients, supplements, and additives, with a long lifespan that can be applied to pharmaceuticals, food products, and cosmetics (Katouzian et al. [2017](#page-33-0); Akhavan et al. [2018](#page-29-0); Assadpour and Jafari [2019\)](#page-29-0).

The encapsulation of the active components has appeared quite recently, but its rapid and important development has allowed it to be used in the most diverse branches of industry, especially the food industries, cosmetics, and pharmaceutical (Zanetti et al. [2018\)](#page-37-0). It is a process that involves an active agent in another material, the wall material, and produces particles in the nanometer, micrometer, or millimeter by many packaging techniques (Burgain et al. [2011](#page-30-0)).

Generally, the classified encapsulation can depend on the size where the fine particle size is ranging between 1 and 1000 mm and can be formed by natural or synthetic materials. However, nanomaterials range in size between 1 and 100 nm (Ribeiro-Santos et al. [2017b\)](#page-35-0). But, choosing the right wall material is a critical factor in the encapsulation of active components. Where, These substances should protect the underlying material from degeneration, must-have thermal properties compatible with the product's characteristics, be compatible with the food type, and it is required mechanical strength, allow con-trolled release (Gómez et al. [2018](#page-32-0)). Some of the

common wall materials used to encapsulate food compounds are maltodextrin, gum arabic, gelatin, sodium caseinate, whey protein, chitosan, and modified starch. This technology requires core competencies in materials science, colloidal chemistry, and a deep understanding of the stability of active agents (Vinceković et al. [2017\)](#page-37-0).

There are many proposed encapsulation proceedings, but none of them can be considered universally applicable. The proper encapsulation favors the delivery of active components of interest Properly and effectively, where they may be allocated in a suitable carrier to deliver it to the target, with still contain a version-controlled by different time intervals independent of the molecular nature of biomass, which improves safety and effectiveness because it benefits the protection of the bio compound (Zanetti et al. [2018\)](#page-37-0). In addition to protecting some of the target ingredients through the work of one or more wall materials, also encapsulation is suitable for the development of end products containing plant antioxidants that have seamy smells or bad flavors such as rosemary or sage extracts (Tavares et al. [2014\)](#page-36-0).

Applying these microcapsules may be a viable option for maintaining the functional features of bioactive components (Franco et al. [2017\)](#page-31-0). Furthermore, active ingredients in microencapsulated can be living cells such as probiotics (Bifidobacterium, Lac $tobacillus$ ) (Gómez et al.  $2018$ ). There are many techniques used to fine-tune food ingredients to overcome some limitations and increase solubility, applicability, and bioavailability. These techniques are freeze-drying, spray drying, coacervation, liposomes, polymer micelles, molecular inclusion, supercritical fluids, extrusion processes, evaporation of solvents, or nanostructured lipid (Aguiar et al. [2016](#page-29-0); Franco et al. [2017\)](#page-31-0). Besides, powders with low water activity can be used as additives, ensuring microbiological stability, and transport, facilitating packaging, marketing, and storage (Gómez et al. [2018](#page-32-0)).

Previously, microencapsulation methods were divided into the following basic groups: chemical, physicochemical and physicomechanical. No single encapsulation process is adaptable to all core materials or product applications (Wilson and Shah [2007](#page-37-0)). Each method can offer its advantages and also can offer its disadvantages, but most commonly used can present many disadvantages as unfavorable conditions for the complexity of the procedure, basic material, reproductive problems, or low encapsulation efficiency (Das et al. [2011\)](#page-31-0). For example, coacervation offers high-efficiency of encapsulation and control by particle size but is an expensive technique, such as emulsification also associated with high production of residual solvents and low-efficiency of encapsulation (Gómez et al. [2018\)](#page-32-0). On the other hand, coating the fluid layer has low operating costs, but it is a timeconsuming method (Carvalho et al. [2016\)](#page-30-0).

In short, microencapsulation consists of a technological process of integrating a compound/s into another material, commonly known as active/core components and encapsulating /coating/wall, with so small "packages"(Gómez et al. [2018](#page-32-0)). The forms of the morphology of molecules depend on the encapsulated and active materials and the technique used to prepare them. Currently, many components that include different antioxidant compounds are subject to encapsulation. Some studies have already focused on encapsulating additives that benefit specific products and improve product shelf life (Dominguez et al. [2018\)](#page-31-0).

In general, two main forms of coated systems can be distinguished, namely the type of core–shell (capsules) and the type of matrix (balls). In the first type, the core material is a continuous phase surrounded by a shell (liquid or solid), while the matrix type contains active compounds distributed uniformly within the solid phase of a homogeneous matrix (Gómez et al.  $2018$ ). (Fig.  $8$ ).

On the other hand, nanoencapsulation of EOs can also improve their biological properties by increasing their biological availability by increasing the ratio of surface to size by reducing the particle size to the nanoscale (Esfanjani and Jafari [2016](#page-31-0)).

The nanocapsule or polymer acts as a protective film, isolates the inner nucleus containing the active agent, and avoids the effect of unsuitable exposure (Suave et al. [2006\)](#page-36-0). An important point in the production of a nanoencapsulation product is the selection of wall material, generally, a polymer is selected based on the physical and chemical properties of the active agent and the intended application (Ribeiro-Santos et al. [2017b\)](#page-35-0). A wide variety of natural and synthetic polymeric matrices were used such as carbohydrates (chitosan, starch, and cellulose), polyethylene, proteins (gelatin, casein, and albumin), gum (carrageenan, Arabic gum, and alginate), and lipids (paraffin, fatty acids, and wax) (Silva et al.

<span id="page-27-0"></span>

Multi - Core Capsule

Matrix type or Sphere

Fig. 8 Different forms of encapsulated systems

[2014\)](#page-36-0). Table [4](#page-28-0). presents some recent studies on the application of EOs encapsulation in the food industry and the wall materials used with them.

Spray drying is one of the most common operations of the unit during the process of nanoencapsulation (Botrel et al. [2015](#page-30-0)). This technique includes the formation of an emulsion containing EOs and a basic wall. Then, the emulsion turns into a large number of small droplets that fall into the spray chamber synchronized with the hot circulating air (Ribeiro-Santos et al. [2017b\)](#page-35-0). Then, the water immediately evaporates when it touches the hot air, and these droplets become solid particles (Laohasongkram et al. [2011\)](#page-33-0).

# Conclusion and future perspective

In this review, we have reviewed the studies of EOs and their importance in the food industry and some biological activities such as antimicrobial activities and antioxidants, and the basic mechanisms for the work of its main active compounds. It is interesting to note that EOs are exploring many areas. Plenty of researches showed that many EOs can be used as preservatives in food applications, which are often more abundant and have many benefits such as antimicrobial effects and antioxidants and have many mechanisms through which they can affect foodborne pathogens. In general, many challenges are facing the use of EOs in food applications, for example, antimicrobial activity in EOs may decrease, due to several factors that can affect the composition of EOs such as geographical area, diversity Plant, harvest, extraction method, and others that can leads to decrease their application. Furthermore, the oil composition plays an important role in its biological activities. Therefore, the phytochemical characterization of the EOs that has been evaluated is still necessary because of the difference in biological activity according to the composition of the oil. where it is important to remember that the EOs also contains a large mixture of secondary metabolites that can mask the activity of major compounds; this can explain higher doses of EOs needed for a particular biological activity compared to its isolated molecules. Moreover, the lipophilic nature of EOs contributes to this low activity, and the synergies and hostility between EOs

<span id="page-28-0"></span>Table 4 Summary of some recent studies about the application of EOs encapsulation in the food industry

Eos	Wall material	Particle size (nm)	Applications	Food	References
<b>Thyme</b>	Chitosan	$96 - 236$	Antioxidant and antimicrobial	Beef <b>Burgers</b>	(Ghaderi- Ghahfarokhi et al. $2016$ )
Coriandrum sativum	Chitosan		Antimicrobial, aflatoxin inhibitory, and antioxidant	Rice	(Das et al. 2019)
Thyme	Chitosan-gelatin nanofibers	$205 - 250$	Reduce nitrite	Sausages	(Vafania et al. 2019)
Tea tree oil	Beta-cyclodextrin		Antibacterial packaging	Beef	(Cui et al. 2018)
Mace	Chitosan, cinnamic acid	100	Antifungal and aflatoxin $B_1$ inhibitory	$\overline{\phantom{0}}$	(Yadav et al.) 2019 <sub>b</sub>
Summer savory	Chitosan nanoparticles	140 to 237	Antibacterial and antioxidant activity	L,	(Feyzioglu and <b>Tornuk 2016)</b>
Peppermint and green tea	Chitosan nanoparticles	$20$ to $60$	Antioxidant and antibacterial		(Shetta et al. 2019)
Bunium persicum	Chitosan nanopolymer				
	~100	Antifungal, antiaflatoxin $B_1$			
		(Yadav et al. 2019a)			
Paulownia <b>Tomentosa</b>	Chitosan nanoparticles	136-185	Antibacterial	Pork chops	(Zhang et al. $2019$ )
Garlic	Phosphatidylcholine fraction from soy beans	$115 - 161$	Antibacterial	Yogurt	
	(Nazari et al. 2019b)				
Clove	Chitosan nanoparticles	$\overline{\phantom{0}}$	Extension of the shelf life	Pomegranate	(Hasheminejad and Khodaiyan 2020)
Eucalyptus staigeriana	Cashew gum	27-432	Antimicrobial		(Herculano et al. 2015)
Thyme	Chitosan nanoparticles	$6.4 - 9.1$	Antibacterial		(Sotelo-Boyás et al. 2017)
Cyperus <i>articulatusrhizome</i>	Chitosan nanoparticles	$111 - 713$	Antioxidative, anticancer, antibacterial		(Kavaz et al. 2019)
Cinnamomum zeylanicum	β-cyclodextrin/chitosan nanoparticles	$123 - 326$	Control the release		(Matshetshe et al.) 2018)

and food ingredients require further study before these substances can be used reliably in commercial applications.

Recent studies, however, suggest that this can be overcome by using modern methods of packing EOs in the form of micro/nanoemulsions or micro/nanoencapsulation as an alternative to improving their biological activity and effectiveness and reducing their interaction with different nutrients in food systems. Also, this technology can improve the commercial potential of EOs due to the low doses of oil needed to operate in food technology and reduce their effects on the sensory characteristics of food. Generally, although the EOs can increase the stability of food during storage, prevent the growth of foodborne pathogens and spoilage microorganisms, alleviate oxidation, thereby working as a good natural

<span id="page-29-0"></span>preservative. However, their safety and potential side effects should be conducted in future studies.

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# Declarations

Conflict of interest On behalf of all authors, the corresponding author states that there is no conflict of interest.

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