



Study of the structural, optical and electrical properties of PVA/SA performance by incorporating Al₂O₃ nanoparticles

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Received: 9 November 2023 / Accepted: 27 March 2024 / Published online: 9 May 2024

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Abstract

Aluminum oxide nanoparticles (Al₂O₃ NPs) were added to polyvinylpyrrolidone (PVP) and sodium alginate (SA) blend to synthesis nanocomposite films, using a solution casting technique, with favorable optical and electrical properties. The results reveal a series of noteworthy findings, where X-ray diffraction (XRD) measurement also shows that the addition of Al₂O₃ NPs to PVP/SA blend caused a decrease in the crystallinity of the filled samples. Fourier infrared (FTIR) analysis showed prominent characteristic peaks corresponding to vibrational groups characterizing the prepared nanocomposite samples, which change randomly with increasing concentration of Al₂O₃ NPs. Moreover, the indirect/direct optical energy gap decreased from 3.96/5.28 to 2.73/3.59 eV at 2.0 wt% of Al₂O₃ NPs, confirming the improvement in the optical features of the doped samples, as evidenced by UV/Vis spectra. After adding the nanoparticles to the blend, AC electrical conductivity increased and showed to follows Jonscher's rule. The maximum value of AC conductivity observed at 2.0 wt% of Al₂O₃ NPs in the blend is 1.445×10^{-6} S/cm. Additionally, the addition of the nanoparticles has been shown to increase in dielectric loss and dielectric constant of the composite samples. The improvement of the optical and electrical properties due to filling with Al₂O₃ NPs indicates the possibility of using the prepared nanocomposites in optoelectronic devices. Also, studying the effect of incorporating Al₂O₃ nanoparticles into PVP/SA blends has attracted little attention in the literature; therefore, this study is considered as a new research one.

Keywords Al₂O₃ NPs · AC conductivity · Dielectric parameters

1 Introduction

Nanomaterials play a vital role in the industrial revolution, enabling the production of advanced, efficient and energy-efficient devices. They are particularly useful in the conversion and storage of renewable energy, such as lithium-ion batteries, fuel cells, solar thermal systems, and lighting. Understanding their optical and electronic properties is essential for the next generation of optoelectronic devices. Metal oxide nanoparticles, such as aluminum

oxide nanoparticles (Al_2O_3 NPs), are in high demand due to their superior optical, mechanical, electrical and chemical features. Al_2O_3 NPs are suggested for use in a number of industries, such as ceramic manufacture, lubricating liquids, adsorbents, catalysts, lubricating concrete mixtures, microelectronics, cosmetics, and textiles (Gudkov et al. 2022).

Polymer-based nanocomposites have been fabricated by incorporating nanofillers and plasticizers into the host polymeric matrix in order to enhance electrical conductivity. Currently, polymer/nano batteries can be considered an essential energy source due to their amazing properties (Kumar and Rao 2019; Abdali et al. 2023). Polymer-based nanocomposites and/or polymer blends have been proposed as a very attractive approach to harnessing Al_2O_3 nanoparticle benefits in the near future. Among these polymers, Polyvinylpyrrolidone (PVP) and Sodium Alginate (SA) are interesting polymers with excellent electrical, optical and mechanical properties. Sodium alginate is a natural hydrophilic polymer produced from brown marine algae with excellent electrical, optical, and mechanical properties. SA polymer is frequently used in biotechnology and industrial applications such as electronic component production, coating, food packaging, texturing and paper processing (Farea et al. 2022a, b). SA can be cross linked with various polymers and inorganic fillers due to the presence of (-OH) and -COOH groups in its polymeric matrix. PVP is an extremely thermally stable, highly viscous, non-toxic, pH-stable, biodegradable, and biocompatible material that can be used in a range of biomedical applications (Awasthi et al. 2018; Zein et al. 2022). Carbonyl groups (C=O) on PVP's side chains allow it to form complexes with a diverse of inorganic ions (Ravi et al. 2013). It can be blended with sodium alginate to improve the thermal and mechanical features of the blend (Zia et al. 2017; Caykara et al. 2007). It is therefore not surprising that researchers are keen to investigate the physical and chemical characteristics of PVP/SA filled blends. A PVP/SA/Au nanocomposite was studied under gamma radiation by Farea et al. (Kumar and Rao 2019). The values of AC conductivity and dielectric parameters of PVP/NaAlg blend were improved as a result of the incorporation of Au NPs and gamma irradiation, as these values depend largely on the irradiation dose. El Gohary et al. (El Gohary et al. 2023) prepared PVA/SA/Ag-TiO₂ nanocomposites, where the increase in the AC conductivity of the doped samples was assigned to an increase in both the mobile charges carriers of the nanoparticles as well as the amorphousity ratio of the polymeric samples. Hence, these properties made Ag-TiO₂ nanoparticles preferred candidates for enhancing the thermal and antimicrobial activity of PVA/SA blend. For bone repair and wound dressings, Fadeeva et al. (Fadeeva et al. 2021), studied PVP/SA/Hydroxyapatite hydrogel composites. Dhatarwal and Sengwa (Dhatarwal and Sengwa 2021) studied the optical properties of PVP/PVA/ Al_2O_3 nanocomposites. It was observed that the values of direct/indirect bandgaps and optical permittivity gradually increased with increasing content of Al_2O_3 in PVP/PVA blend. Devikala et al. (Devikala et al. 2019) reported the addition of Al_2O_3 on the electrical and dielectric properties of PVA, finding that the dielectric and AC conductivity of the polymeric samples increased with increasing Al_2O_3 concentrations and temperature. The prepared samples were suitable for various technological uses. In this present work, we present an accessible and cost-effective method to prepare electrolytic nanocomposites. Using the solution casting technique, PVP and SA were combined with Al_2O_3 nanoparticles in this work to form elastic, lightweight nanocomposite materials with improved optical and electrical/dielectric features. A variety of methods and procedures are employed to investigate the structural, electrical, optical, and dielectric characteristics of

these samples. Notably, these nanocomposites provide customizable optical, electrical and dielectric properties, making them suitable for a wide range of applications.

2 Experimental details

2.1 Chemicals used

SA with M.W. of 100,000 g/mol and PVP with M.W. of 233,000 g/mol were acquired from Sigma, Aldrich, Germany and BDH, U.K., respectively. Aluminum Oxide (Al_2O_3), CAS#: 1344-28-1, Product Number: NG02MD0102, Nanopowder/Nanoparticles Dispersion in Water Gamma, Size: 8 nm, 22 wt%, were purchased from Nanografi Nanotechnology. As a solvent, tetrahydrofuran (THF) was used.

2.2 Preparation of PVP/SA/ Al_2O_3 NPs nanocomposites

A quantity of SA and PVP polymers (50/50 wt%) were dissolved in tetrahydrofuran (THF) at 50 °C separately. Then, the two solutions of the blend components were combined and stirred continuously for three hours (at 500 rpm) to obtain a homogenous mixture. Al_2O_3 NPs were then added to PVP/SA blend solution at different weight ratios (0.00, 0.25, 0.50, 1.00 and 2.00 wt% of Al_2O_3 NPs) with continuous stirring until the desired viscosity was achieved. In order to produce nanocomposite films, the viscous solutions were placed into properly cleaned Petri dishes, and dried for two days at 40 °C. The nanocomposites were removed from the dishes after drying, and then stored in vacuum desiccator. These films ranged in thickness from 0.004 to 0.006 cm.

2.3 Measurements

Measurement of the X-ray diffraction analysis was obtained using a PANalytical XPert PRO XRD at 30 kV with Bragg angle ranging from 5° to 70°. TEM image of Al_2O_3 NPs was conducted using a JEOL-JEM-1011 at 200 kV. Fourier transform infrared (FTIR) spectra of PVP/SA/ Al_2O_3 nanocomposites were obtained by Nicolet iS10 FTIR spectroscopy between 4000–400 cm^{-1} . UV/visible spectra were obtained via JASCO V-630-Japan at wavelengths between 190 and 800 nm. Electrical and impedance characteristics of the nanocomposite samples were measured via broadband dielectric spectroscopy equipment (Novo Control Turnkey Concept/40 equipment) at frequencies range from 10^{-1} to 2×10^7 Hz at room temperature.

3 Results and discussion

3.1 XRD and TEM measurements

Figure 1 illustrates XRD patterns of Al_2O_3 NPs and PVP/SA polymer blends containing various concentrations of Al_2O_3 NPs. XRD scan of pure Al_2O_3 nanoparticles identified distinct peaks at 33, 37.4, 39.8, 45.9, 61.1, 67.2 representing the (220), (311), (222), (400), (422),

and (440) planes, respectively. Based on the JCPDS card number 79-1558, these Al_2O_3 NPs have a cubic phase (Alkallas et al. 2022). Using Scherer's relation (Salim and Tarabiah 2023), the crystallite size (L) for Al_2O_3 NPs can be calculated from:

$$L = (0.9\lambda/\beta\cos\theta) \quad (1)$$

Where β indicates the width at half-maximum (FWHM) of the relevant XRD peak and λ stands for the applied wavelengths. Using the above relation, the obtained average size for an Al_2O_3 particle size is $L=14$ nm.

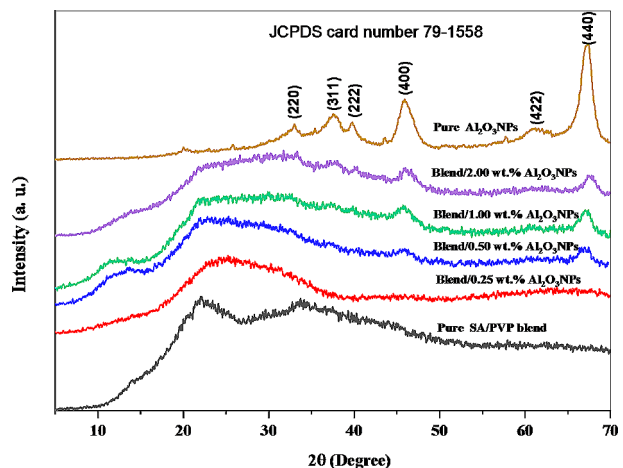
The scan of pure PVP/SA blend showed broad peaks at $2\theta=22.14$ and 33.57 , indicating that the blend has an amorphous structure, as shown in Fig. 1. Moreover, the Figure shows that the peaks intensity of PVP/SA blend decreases after filling, whereas the peaks of the Al_2O_3 NPs appeared and increased with increasing concentration. In other words, Al_2O_3 NPs crystallinity is increases at the expense of PVP/SA composite matrix. Fillers' interactions with polymer blends are believed to reduce intermolecular interactions between polymer chains and also reduce crystallinity of the blend matrix, which causes the PVP/SA peak to decrease as Al_2O_3 NPs increase. Al_2O_3 NPs have been shown to provide better ionic mobility and conductivity of the nanocomposites matrix through this optimization of the amorphous structure (Mohamed et al. 2022). Many polymeric Al_2O_3 nanocomposites have similar behaviours (Mohamed et al. 2022; Choudhary 2018; Rai et al. 2022).

Figures < link rid="fig2">2</link>-a and 2-b demonstrate TEM image and histogram distribution map of Al_2O_3 NPs. Based on these Figures; we can conclude that Al_2O_3 NPs have an irregularly distributed, almost spherical, and crystalline with a crystal diameter between 2 and 15 nm, with an average diameter of 7 nm (Gudkov et al. 2022; Alkallas et al. 2022; Mohamed et al. 2022).

3.2 FTIR measurement

Figure 3 provides FTIR spectra of composite PVP/SA doped with different Al_2O_3 NPs content. There are distinct vibration peaks of bending and stretching in the resulting spectrum of the functional group in the produced films.

Fig. 1 XRD scans of pure Al_2O_3 nanoparticles and SA/PVP/ Al_2O_3 nanocomposite samples



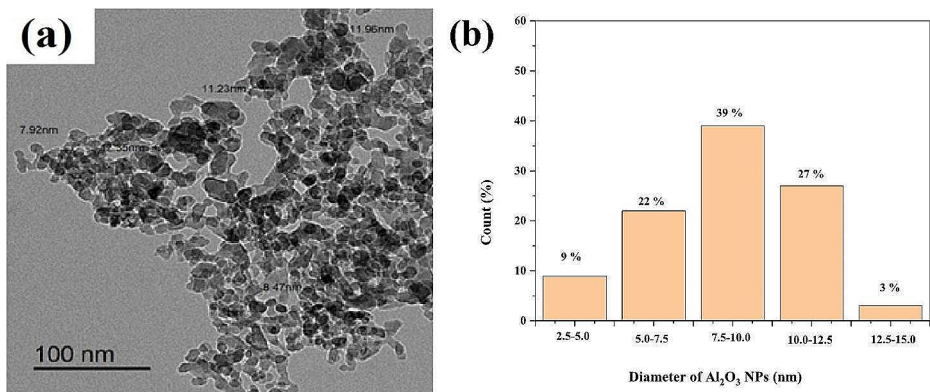
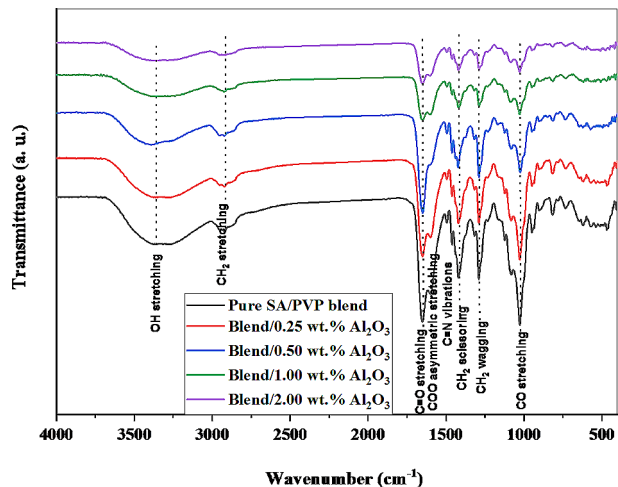


Fig. 2 (a) TEM image and (b) the histogram of size distribution of Al₂O₃ NPs.

Fig. 3 FTIR transmittance spectra of SA/PVP/Al₂O₃ nanocomposite samples



Pure blend spectrum show large distinctive absorption bands for PVP at 1651 cm^{-1} form C=O stretching, 1420 cm^{-1} of CH₂ scissoring, and 1289 cm^{-1} form CH₂ wagging (Waly et al. 2022; Zidan et al. 2019). The large characteristic peaks of SA are 1600 cm^{-1} form COO asymmetric stretching, 1081 and 1027 cm^{-1} from CO stretching (El-Mohdy 2017; Badita et al. 2020). Further band assignments are provided in Table 1 derived from FTIR spectrum of the pure blend. After filling with Al₂O₃ NPs, these absorption peaks decreased gradually with increasing Al₂O₃ NPs content. Moreover, small peaks in the range of $417\text{--}601\text{ cm}^{-1}$ appeared after filling with Al₂O₃ NPs, which is consistent with vibrations of O-Al-O in Al₂O₃ NPs (Dhawale et al. 2019). These obtained data support the PVP/SA blend's interplay and complexation with Al₂O₃ NPs because of the high miscibility of Al₂O₃ NPs with the blend used in this study. In addition, the existence of double bonds within the system makes

Table 1 FTIR transmittance peaks and their assignments of the pure sample

Wavenumber (cm ⁻¹)	Bands assignment	Sources	Ref.
3314	OH stretching	PVP+SA	(Waly et al. 2022), (El-Mohdy 2017; Nomier et al. 2022)
2951, 2921	CH ₂ stretching	PVP+SA	(Waly et al. 2022), (Nomier et al. 2022)
1651	C=O stretching	PVP	(Waly et al. 2022)
1600	COO asymmetric stretching	SA	(Badita et al. 2020)
1494	C=N (pyridine ring) vibrations	PVP	(Zidan et al. 2019)
1461	CH bending of CH ₂ and/or OH bending	PVP	(Waly et al. 2022)
1420	CH ₂ scissoring	PVP	(Zidan et al. 2019)
1382	CH ₂ bending	PVP	(Waly et al. 2022)
1289	CH ₂ wagging	PVP	(Waly et al. 2022)
1231	C-C stretching and/or CH ₂ deformation	PVP	(Waly et al. 2022)
1123	C–O–C stretching	SA	(Chen et al. 2021)
1081, 1027	CO stretching	SA	(El-Mohdy 2017)
947	Uronic acid	SA	(Nomier et al. 2022)
900	CH ₂ bending	PVP	(Waly et al. 2022)
815	Mannuronic acid	SA	(Nomier et al. 2022)
733	CH ₂ rocking	PVP	(Waly et al. 2022)
642	CN bending	PVP	(Waly et al. 2022)
417, 450, 475, 508, 601	Al-O stretching	Al ₂ O ₃	(Dhawale et al. 2019)

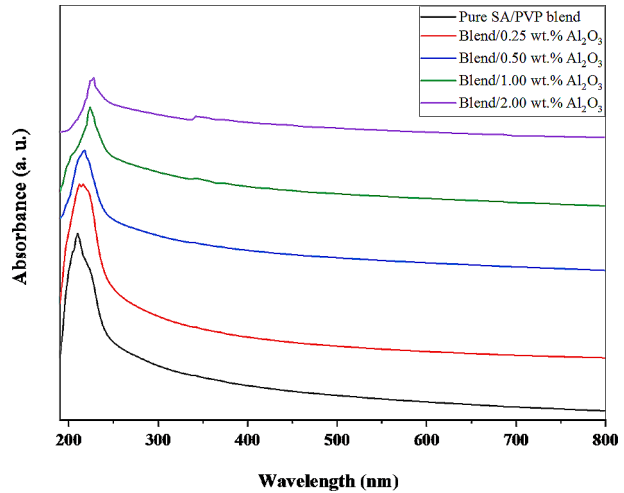
them suitable site for polarons and/or bipolarons. These sites can operate as hopping sites for charges carriers (Tawansi et al. 1997).

3.3 UV/visible measurement

Figure 4 shows UV/visible absorbance spectra for PVP/SA blends filled with varying Al₂O₃ NPs content. For pure PVP/SA, a high intensity peak is observed at 210 nm. This peak could represent n→π* transitions due to carbonyl groups in the blend structure (Mohamad et al. 2019; Aziza et al. 2019). After filling, this peak gradually shifts to the longer wavelength side with increasing content of Al₂O₃ NPs. This shift indicates changes in the band gap energies of SA/PVP/Al₂O₃ nanocomposites, which may have been a result of complexation and interaction between Al₂O₃ NPs and the PVP/SA blend. Generally, it was observed that absorbance decreases with increasing wavelengths of incident photons, and tends toward constant values at high wavelengths part (Badita et al. 2020).

The expression for absorption depends on the absorption coefficient (α), which represents the relative rate at which the intensity of incident light decreases per unit length of the medium (Mohamad et al. 2019; Aziza et al. 2019). The Beer Lambert equation was used to calculate α at the equivalent frequency from the absorbance spectra (A) (Dhawale et al. 2019):

Fig. 4 UV-vis. absorbance spectra of SA/PVP/Al₂O₃ nanocomposite samples



$$\alpha = \frac{2.303}{d} \log \frac{I_0}{I} = \frac{2.303}{d} A \quad (2)$$

Where, the incident and transmitted light intensities are represented by I_0 and I , respectively, and d is the sample thickness. The value of the optical absorption coefficient can be used to indicate the type of electronic transition responsible for photons absorption within the polymeric matrix (Mohamad et al. 2019). Also, using Tuac's equation (Salim and Tarabiah 2023), the direct/indirect optical bandgap E_g for PVP/SA/Al₂O₃ nanocomposite samples can be obtained as:

$$\alpha = \frac{B(h\nu - E_g)^r}{h\nu} \quad (3)$$

Where B represents a constant that depends upon the probability that an electronic transition will take place and $h\nu$ represents the energy of the incident photon. Power r refers to the type of transitions occurring in k -space. Power r can have various values of 0.5, 1.5, 2.0 and 3.0, which correspond to the direct allowed, direct forbidden, indirect allowed and indirect bandgap transitions, respectively (Salim and Tarabiah 2023; Mohamad et al. 2019; Aziza et al. 2019). Figure 5(a, b, c) illustrate the variation of $(\alpha h\nu)^{1/2}$, $(\alpha h\nu)^2$ and (α) vs. $h\nu$, showing the values of indirect bandgap ($E_g^{Ind.}$) and direct optical ($E_g^{Dir.}$) bandgap and absorption edge (E_e) for existing nanocomposites. The variations in the E_e values for the PNC samples indicate that there were interactions between the polymeric chains and Al₂O₃ nanoribbons (Mohamad et al. 2019; Aziza et al. 2019). The values of direct bandgap, indirect bandgap and absorption edge and AC conductivity were compared with previous studies and are summarized in Table 2. According to the results, the optical bandgap energies decrease with the increasing Al₂O₃ NPs content. In other words, Al₂O₃ NPs may play a role in altering the electronic structure of PVP/SA blend sample due to the emergence of different levels of polarons and defects. Al₂O₃ NPs and defect concentrations are related to intensity of the localized states $N(E)$ (Abdelghany et al. 2019; Al-Muntaser et al. 2020). Increasing Al₂O₃ NPs content can lead to the localized states of different colour centres to stretch in the hop-

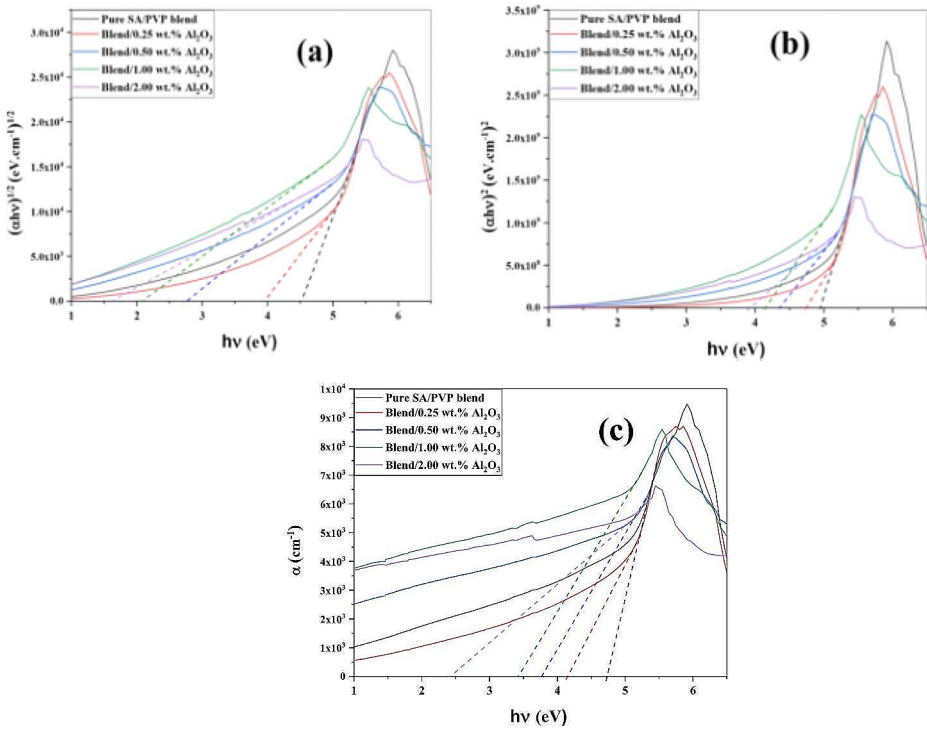


Fig. 5 (a) $(\alpha h\nu)^{0.5}$, (b) $(\alpha h\nu)^2$ and (c) α vs. of photons energy ($h\nu$) for SA/PVP blend loaded with various concentration of Al_2O_3 NPs.

ping gap. As a result of this overlap, the energy gaps may decrease (Al-Muntaser et al. 2020; Abdali 2023; El-Naggar et al. 2023). These results indicate that the filled films may be suitable for optoelectronic and electrochemical applications. The same results were observed in spectrum analyses of PVP/SA blend films loaded with gold NPs (Abdelghany et al. 2019) and also PVC/PMMA loaded with $Li_4Ti_5O_{12}$ NPs (Al-Muntaser et al. 2020).

3.4 Conductivity studies

Amorphous polymeric composites exhibit frequency-dependent conductivity due to the increased mobility of charge carriers within their matrix. Current amplitude and phase (relative to the applied voltage) are monitored by applying a sinusoidal voltage to the samples. Based on the signal frequency f , AC conductivity is calculated as follows:

$$\sigma_{ac} = \omega \varepsilon' \varepsilon_0 \tan \delta \tag{4}$$

Where ω is the angular frequencies ($\omega = 2\pi \times f$), $\tan \delta$ refers to dissipation factor, ε' and ε_0 are dielectric constants of the materials and free space.

Table 2 The direct bandgap, indirect bandgap and absorption edge values and AC conductivity (σ_{ac}) of the present SA/PVP/ Al_2O_3 nanocomposites and different polymeric samples from the literature survey:

Samples	$E_g^{Ind.}$	$(E_g^{Dir.})$	(E_g^A)	σ_{ac} (S/cm)	References
Pure SA/PVP blend	4.50	4.95	4.74	1.35×10^{-7}	Present samples
SA/PVP/0.25 wt% Al_2O_3 NPs	3.97	4.73	4.16	2.45×10^{-7}	Present samples
SA/PVP/0.50 wt% Al_2O_3 NPs	2.75	4.35	3.77	3.80×10^{-7}	Present samples
SA/PVP/1.00 wt% Al_2O_3 NPs	2.07	4.14	3.41	5.71×10^{-7}	Present samples
SA/PVP/2.00 wt% Al_2O_3 NPs	1.64	3.92	2.43	1.445×10^{-6}	Present samples
Pure MC	5.85	6.25	5.85	----	27
MC/0.30 wt% Pbs	1.35	1.92	1.35	----	27
Pure PMMA	4.80	5.03	----	----	28
PMMA+30 mL CNDs	4.00	4.20	----	----	28
Pure PVA/CMC blend	3.97	4.79	----	5.01×10^{-7}	33
PVA/CMC/1.6 wt% Cu/Se NPs	2.39	3.59	----	6.76×10^{-6}	33
Pure PVP/CMC blend	4.76	5.15	----	5.12×10^{-6}	36
PVP/CMC/MWCNTs/1.00 wt% Ag NPs	0.65	3.04	----	1.74×10^{-8}	36

Fig. 6 The variation of Log (σ_{ac}) with Log f for PVP/SA blend loaded with different contents Al_2O_3 NPs.

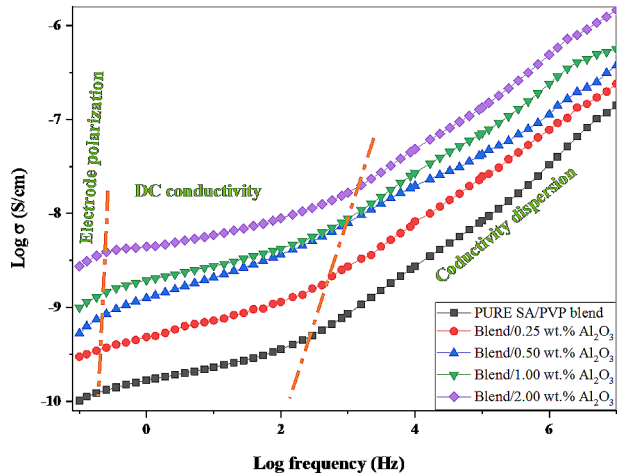


Figure 6 shows the change in the electrical conductivity of studied composites with frequency. The results demonstrate that the conductivity of the samples increased with increasing Al_2O_3 NPs concentration. As Al_2O_3 NPs concentration increases, the conductive pathways are increased within PVP/SA structure. It is known that the shape, size, type, and dispersion of nanocomposites added to polymeric composites are all factors that affect its electrical conductivity (Abdallah et al. 2023; Rahaman et al. 2017). Additionally, the

amorphous nature of the polymer blend may have contributed to increased conductivity since it lowers the energy barrier, allowing ions to move more easily through it (Abdelrazek et al. 2019). The figure also shows that electrical conductivity increases with increasing frequency. It is shown in three regions: (i) The low- f dispersion region has σ' levels are low resulting from the electrode polarization effect (Morsi et al. 2023). (ii) The Mid- f region is linked to the DC conductivity σ_{dc} and associated with the bulk conductivity of the sample, caused by the displacement of charge carriers (Rahaman et al. 2017). (iii) The high- f dispersion region has a linear relationship between frequency and conductivity, since charge carriers move easier at high frequencies than at low frequencies (Hemalatha et al. 2015). The σ' values in high and mid- f regions follow the power law of dispersion as in the following relation (Abdelrazek et al. 2019; Farea et al. 2022a, b):

$$\sigma_{ac}(\omega) = \sigma_{dc} + A\omega^s \quad (5)$$

Where s is an exponent with values between 0 and 1 depending on temperature and frequency, A is a temperature-dependent component that influences the degree of polarization, and σ_{dc} is D.C. conductivity ($\omega=0$) (Al-Muntaser et al. 2022a, b). It has also been observed that increasing the content of Al_2O_3 NPs causes the high frequency dispersion region to be shifted towards a higher frequency region. These behaviors are called the “universal dynamic response” (UDR), according to Jonscher, and are common for many other nanocomposites (Salim and Tarabiah 2023; Abdelrazek et al. 2019; Al-Muntaser et al. 2022a, b).

3.5 The complex dielectric (ϵ^*)

The dielectric constant (ϵ') and dielectric loss (ϵ'') are the real and imaginary parts of the complex dielectric (ϵ^*). The dielectric constant indicates the material's ability to store charge, whereas the dielectric loss indicates how much charge is dissipated from that material. In higher frequencies part or energy applications, lower dielectric constant values are used to reduce electrical energy losses. For capacitive applications requiring small sizes, high dielectric constant values are recommended (Campo 2008). The dielectric constants and loss values are calculated from

$$\begin{aligned} \epsilon' &= \frac{Cd}{\epsilon_0 A} \\ \epsilon'' &= \frac{\sigma}{\omega \epsilon_0} \end{aligned} \quad (6) \quad (7)$$

Where d , A , and C are the sample thickness, cross-sectional area, and capacitance, respectively.

As shown in Fig. 7, ϵ' and ϵ'' are changed with frequency for the studied PVP/SA/ Al_2O_3 nanocomposites. As the frequency increases, ϵ' and ϵ'' decline significantly until they become minor values. High ϵ' and ϵ'' values at low frequencies may be caused by electrode effects as well as interface effects, which dominate large parts of the sample. Furthermore, it is believed that the initial values of ϵ' and ϵ'' for polar materials are high, but as the field frequencies increase, their values decrease. Further, polar materials' initial values of ϵ' and ϵ'' are believed to be high, but their values decrease as the field frequency increases as the

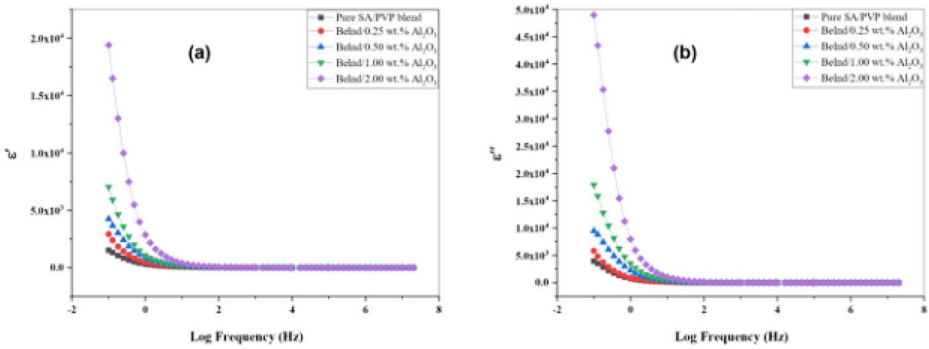


Fig. 7 The variation of: (a) dielectric constant ϵ' and (b) dielectric loss ϵ'' with Log (f) for PVP/SA blend loaded with different contents Al₂O₃ nanoparticles

dipoles can't keep up with field fluctuations (Salim et al. 2022; Abdelrazek et al. 2022). After filling with Al₂O₃ NPs, all frequency ranges showed an increase in ϵ' and ϵ'' values. Within the insulating matrix, Al₂O₃ NPs are like nanocapacitors (Islam et al. 2022). As the concentration of Al₂O₃ NPs increases, these nanocapacitors become more prevalent, resulting in a higher net capacitance (i.e., dielectric constant). It has also been reported that nanofillers reduce the limitations on the dipole's response to the applied electric fields, resulting in greater dielectric constants (Thakur et al. 2017).

3.6 Complex electric modulus (M*)

Dielectric parameters, such as complex electric modulus (M^*) and complex impedance (Z^*), are investigated to interpret dielectric spectra (Jonscher 1999). When capacitive and/or resistive analysis is dominated by localized relaxation, M^* formula is preferable; but, when long-range conduction dominates, Z^* formula is preferred. The complex electric modulus is calculated using the next relation:

$$M^* = \frac{1}{\epsilon'} = \frac{\epsilon'}{(\epsilon')^2 + (\epsilon'')^2} + \frac{i\epsilon''}{(\epsilon')^2 + (\epsilon'')^2} = M' + iM'' \tag{8}$$

Where M' , M'' represent the real and imaginary components of M^* , respectively.

Figure 8 shows the differences between M' and M'' with Log (f) for the studied samples. A step-like transition is seen in M' , suggesting that samples have an inherently high capacitance, as shown in Fig. 8a. In addition, increasing the Al₂O₃ NPs concentration led to a decrease in M' , suggesting that the actual component of the dielectric constant rises with increasing filler content (Yu et al. 2000; Patsidis and Psarras 2008; Alawi and Al-Bermay 2023). In Fig. 8b, the M'' curves demonstrate a wide relaxation peak that decreases with increasing Al₂O₃ NP content. With increasing filler concentration, this peak also shifts slightly toward higher frequencies. The existence of relaxation peaks reveals that these materials may be ionic conductors (Langar et al. 2017). The asymmetric nature and wide M'' peaks of the curve are explained by the distribution of relaxation times and deviations from the ideal behavior of the Debye type (Isasi et al. 1995). Further, the range of frequencies below the M'' max peak is associated with DC conductivity caused by continuous charge

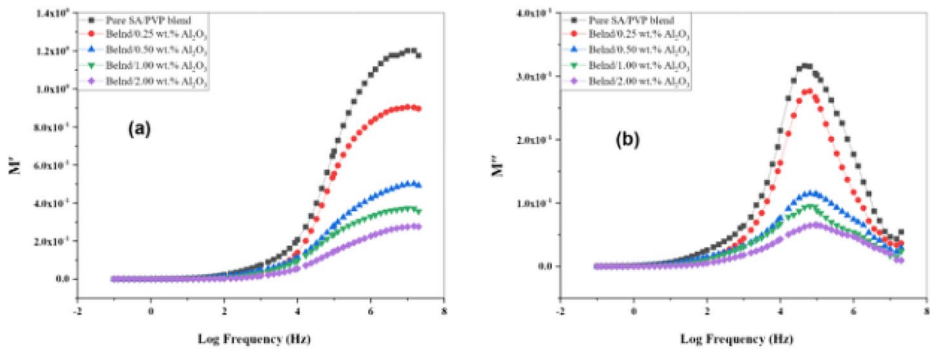


Fig. 8 The variation of: (a) real (M') and (b) imaginary (M'') parts of electric modulus with Log (f) for PVP/SA blend loaded with different contents Al_2O_3 NPs.

carriers hopping over long distances. As a result, the range of frequencies above the M'' max corresponds to relaxation polarization, and represents a frequency range during which ions are spatially confined within their potential wells, and can only move within these wells for a short distance (Isasi et al. 1995; El-Falaky et al. 2012). Since ions move reversibly over a limited area, the right side of the peak is representative of AC conductivity. Thus, an increase in frequency indicates a change in mobility from long to short ranges.

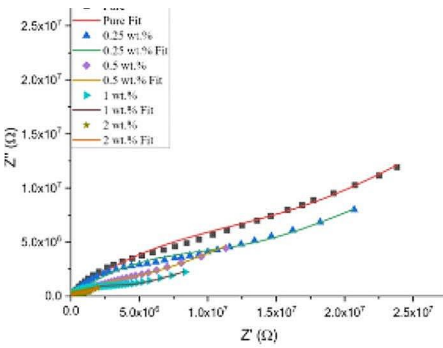
3.7 Complex impedance (Z^*)

The investigated samples can be undergo to complex impedance analysis according to the following (Khalil 2017):

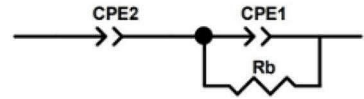
$$Z^* = Z' - iZ'' = \frac{1}{i\omega\epsilon_0\epsilon^*} \tag{9}$$

Where Z' and Z'' are the real and imaginary component of Z^* , respectively. Figure 9-a provides the Nyquist curves for the studied samples at ambient temperature over a wide frequencies range from 10^{-1} to 2×10^7 Hz. Each Nyquist curve has an inclined spike at low frequencies and a depressed semicircle arc at high frequencies. Together, the inclined spike and semicircle demonstrate the usual behaviour of conductive ionic samples. The inclined spike results from the migration of low-frequency ions creation of two layers of capacitance at the interfaces of the electrode/electrolyte. Bulk resistance (produced by ions' movement) and bulk capacitance (produced by immobile polymeric chains) are combined in a semi-circular arc (Farea et al. 2022a, b). Semi-circular arcs have depressions at their centre due to non-Debye ionic relaxation mechanisms. The abnormal thickness and morphology of the studied films and/or the roughness of electrode surfaces may cause this deviation from Debye type (Lanfredi et al. 2002).

Additionally, as Al_2O_3 NPs concentration increases, the diameter of the semicircle shrinks, resulting in a decrease in bulk resistivity and an increase in ionic conductivity. Impedance data are expressed as equivalent circuits with resistances and capacitances in order to establish a relationship between electrical properties and microstructure. Figure 9.b illustrates an equivalent circuit that was created from the collected impedance measurements



(a)



(b)

Fig. 9 (a) Nyquist plot for the examined films, (b) related equivalent circuit elements

Table 3 Equivalent circuit fitting parameters

sample	Fitting parameters				
	Rb (Ω)	Q ₁ (F)	n ₁	Q ₂ (F)	n ₂
SA/PVP	1.41 × 10 ⁷	1.81 × 10 ⁻⁸	0.55	8.00 × 10 ⁻⁸	0.47
SA/PVP – 0.25 wt% Al ₂ O ₃	9.46 × 10 ⁶	1.25 × 10 ⁻⁸	0.54	8.50 × 10 ⁻⁸	0.36
SA/PVP – 0.50 wt% Al ₂ O ₃	4.20 × 10 ⁶	3.10 × 10 ⁻⁸	0.43	1.36 × 10 ⁻⁷	0.34
SA/PVP – 1.00 wt% Al ₂ O ₃	3.00 × 10 ⁶	1.15 × 10 ⁻⁸	0.48	1.94 × 10 ⁻⁷	0.25
SA/PVP – 2.00 wt% Al ₂ O ₃	1.00 × 10 ⁶	9.00 × 10 ⁻⁸	0.52	9.00 × 10 ⁻⁷	0.40

using EIS software. In this circuit, bulk resistance R_b is combined with partial capacitance CPE in parallel. CPE impedance can be determined by applying the following formula:

$$Z_{CPE} = 1/Q(i)^n \tag{10}$$

This relationship indicates how far the capacitor deviates from purity, where Q is the scalar value of |Z|⁻¹ at = 1 rad/s, and n is the element's phases. When n=zero, it behaves like a pure resistor, while when n=1, the CPE behaves like a pure capacitor.

Based on the curves in Fig. 9.a, Table 3 summarizes the equivalent circuit model's parameters. With increasing concentrations of Al₂O₃ NPs, the bulk resistance R_b decreases, indicating that there are more conductive channels connected (Nasrallah et al. 2021). In addition to increasing the number of charge carriers, the decrease in the crystallinity level of the samples may be responsible for the decrease in R_b. Furthermore, bulk capacitance values (Q) rise with increasing Al₂O₃ NPs concentration, which is consistent with the prior description of many nano-capacitors being produced (Islam et al. 2022). There is a high level of correlation between the observations and the modelling results, suggesting that the equivalent circuit was chosen in a realistic manner and that the PVP/SA/Al₂O₃ NPs samples prepared are likely to be suitable for high-power lithium-polymer batteries.

4 Conclusion

By solution casting, nanocomposite films of PVP/SA blended with different Al_2O_3 NPs contents were produced. Al_2O_3 NPs were found to have a cubic phase with sizes ranging between 2 and 15 nm based on XRD and TEM analyses. X-ray study shows that Al_2O_3 NPs have grown crystallinity at the expense of PVP/SA blend matrix. FTIR spectra of the nanocomposites revealed that the vibrational peaks changed randomly after the addition of Al_2O_3 nanoparticles. In the nanocomposite matrix, polarons and/or bipolarons may be responsible for the charge carrier hopping, as indicated by the double bond assigned to $\text{C}=\text{O}$ and $\text{C}=\text{N}$. UV/Vis absorbance spectrum of pure PVP/SA sample showed a 210 nm peak that may be caused by $n \rightarrow \pi^*$ transitions. In addition, there was a decrease in the optical bandgaps of the nanocomposite samples based on the concentration of Al_2O_3 NPs. The complexity and interactions between the blend and Al_2O_3 NPs were revealed by XRD, UV/visible, and FTIR analyses. According to the impedance spectroscopy analysis, an increase in the concentration of Al_2O_3 NP improved AC electrical conductivity of the nanocomposite at room temperature. The equivalent electrical circuits of the films were determined by analyzing their impedance components Z' and Z'' . PVP/SA/ Al_2O_3 nanocomposite samples possess outstanding electrical and optical characteristics that make them ideal for optoelectronic applications.

Acknowledgements This work was funded by the Deanship of Scientific Research at Jouf University through the Fast-track Research Funding Program.

Author contributions M. I: Conceptualization; Data curation; Writing original draft. K.M.A.S: Formal analysis Validation; Visualization. S. G: Investigation; Methodology. G.M. A: Review & editing. M.A. M: Validation; Writing - review and editing. A. T: Formal analysis Validation; Visualization. All authors reviewed the manuscript.

Declarations

Competing interests The authors declare no competing interests.

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