RESEARCH PAPER

CO₂ adsorption performance of CuBTC/graphene aerogel composites



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Abstract Metal-organic frameworks (MOFs) have been recognized as promising adsorbents for carbon capture due to their ultrahigh surface areas and tunable properties. However, a majority of MOFs have strict requirements for preparation and high mass transfer resistance that limits the gas separation time. In order to improve the applicability of MOFs to practical applications, herein, we reported an experimental approach to prepare structured CuBTC/graphene aerogel (GA) composites using ionic liquid (IL) additives (CuBTC/GA-IL) at room temperature for CO_2 capture. The material was characterized by powder X-ray diffraction (PXRD), scanning electron microscopy (SEM), specific surface area analysis, and CO2 adsorption tests. It was demonstrated that CuBTC/GA-IL exhibited the higher CO₂ uptake than CuBTC/GA prepared without IL additives. Besides, the breakthrough experiments have shown that CuBTC/GA-IL exhibited the lower mass transfer

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China-EU Institute for Clean and Renewable Energy, Huazhong University of Science and Technology, Wuhan 430074 Hubei, China e-mail: songli@hust.edu.cn resistance compared with CuBTC-IL and good cyclability. The effective approach of fabricating CuBTC into GA using IL additives to improve CO_2 adsorption in this study may be extensively applied for other MOF-based composites.

Keywords Metal-organic frameworks · Graphene aerogel · Composite · Carbon capture · Ionic liquids · Nanomaterials

Introduction

Massive reduction of CO₂ content in the atmosphere is of great importance to alleviate greenhouse effects for sustainable development (Boothandford et al. 2014; Gibbins et al. 2008). Among CO₂ capture technologies, physical adsorption by microporous materials is a promising option because of its cost-effectiveness and high efficiency (Yu et al. 2017). Various porous materials have been used for carbon capture, such as activated carbon, zeolites, and metal-organic frameworks (MOFs) (Trickett et al. 2017; Xiang et al. 2012). In recent years, MOFs have been increasingly investigated for gas adsorption and separation (Li et al. 2018b; Li et al. 2011; Wang et al. 2018) due to their ultrahigh surface areas, pore volumes, and structure tunability. Among all the reported MOFs, CuBTC (also known as HKUST-1 or MOF-199) (Chui et al. 1999) has been widely studied and commercialized because of its excellent textural properties and outstanding CO₂ adsorption performance.

However, the limitations that restrict the widespread application of CuBTC for carbon capture still exist. One of the limitations for CuBTC is the strict synthesis conditions including high temperature and pressure required. Therefore, seeking a mild synthesis condition is attractive to promote the industrialization of CuBTC. Recently, Na et al. (2015) reported a strategy to successfully prepare CuBTC with a rapid and energy-efficient approach at room temperature by converting the ligand trimesic acid (H₃BTC) to K₃BTC prior to reaction with metal node. However, the structure property of obtained CuBTC including specific surface area and crystallinity is not as high as that by conventional hydrothermal synthesis. Previous studies also reported that ionic liquids (ILs) could assist ionothermal synthesis of MOFs. Liu et al. (2010) successfully synthesized two new MOFs by changing the solvent from water to ILs. Besides, the crystalline morphology of MOFs can be modified by tuning the cation/anion types of ILs (Shang et al. 2013). The addition of $[Bmim][PF_6]$ is favorable for Zn-MOF preparation at room temperature (Ye et al. 2018). Bian et al. (2014) reported triethylene tetramine acetate (TETA-Ac) was able to assist the growth of CuBTC on graphene oxide sheets, thus leading to improve CO₂ uptake of 5.62 mmol/g at 25 °C and 1 bar. Such findings may be ascribed to the additional active sites provided by solvation environment of ILs for the adsorption of Cu2+ cations through the coordination, which can benefit the initial growth of the CuBTC, thus leading to the improvement in the structure property and adsorption performance.

Hierarchical pores of adsorbents providing the lower mass transfer resistance are favorable for rapid adsorption/desorption cycles (Rezaei and Webley 2010). However, a vast majority of MOFs reported to date possess micropores and high mass transfer resistance that are unfavorable for fast cycling (Ge et al. 2013; Rezaei et al. 2010). Many efforts have been devoted to explore MOFs with hierarchical pores by using the longer organic spacers or surfactants (Qiu et al. 2008; Wang et al. 2006; Zhao et al. 2011). However, such an approach is complicated and difficult to manipulate. Thus, MOF-based composites were fabricated by integrating MOFs into mesoporous alumina (Gorka et al. 2010), mesoporous silica (Chen et al. 2018), MCM-41 (Furtado et al. 2011), mesoporous carbon nanotubes (CNTs) (Xiang et al. 2011), and multiwall CNTs (Anbia and Hoseini 2012), most of which displayed hierarchical pores and improved adsorption performance. Very recently, graphene aerogel (GA) with meso-/macropores has been used as an alternative support for growing MOFs. MOF/GA composites by incorporating MOFs into the aerogel matrix have been winning increasing attentions due to their synergistic effect on adsorption performance (Inonu et al. 2018). In recent years, MIL-101(Cr)/GA for drug extraction (Zhang et al. 2016), ZIF-8/rGO aerogel for water remediation (Mao et al. 2017), and Zr-MOF (MMU)/GA for solid phase extraction (Li et al. 2018a) have been exploited. The CO₂ adsorption performance of ZIF-8/ GA was recently reported, in which a hierarchical hybrid ZIF-8/GA exhibited a CO2 uptake of 0.99 mmol/g and mechanical robustness (Jiang et al. 2018). In order to improve the CO_2 adsorption capacity, reduce the mass transfer resistance, and achieve the mild synthesis of CuBTC, in this work, we prepared a hybrid CuBTC/ GA composite with ILs as additives at room temperature for CO₂ adsorption. The structure characterization, CO₂ adsorption, and breakthrough measurement demonstrated that CuBTC/GA composites are promising adsorbents for carbon capture.

Experimental

Chemicals

All chemicals were used as received (without any purification) from commercial sources. Graphite powder (325 mesh) and benzene-1,3,5-tricarboxylic acid (H₃BTC, 98%) were purchased from Shanghai Aladdin Bio-Chem Technology Co. Potassium permanganate (KMnO₄, AR), Lascorbic acid (AR), hydrogen peroxide (H₂O₂, 30%), copper nitrate trihydrate (Cu(NO₃)₂'3H₂O, AR), sodium hydroxide (NaOH, AR), 1-butyl-3-methyllmldazollum tetrafluoroborate ([Bmim][BF₄], 97%), ethanol (AR), and concentrated sulfuric acid (H₂SO₄, 98%) were purchased from Shanghai Sinopharm Chemical Reagent Co. Deionized water (DI) was produced using the pure water filter (SMART-N) in our laboratory. Carbon dioxide (CO₂, 99.99%), nitrogen (N₂, 99.99%), and helium (He, 99.999%) gases were purchased from Wuhan Huaerwen Co.

Materials preparation

Graphene aerogel Prior to GA preparation, graphene oxide (GO) was prepared from the natural graphite

powder (325 mesh) according to a modified Hummers method (Jiang et al. 2018). Firstly, graphite powder (2 g), KMnO₄ (6 g), and concentrated H₂SO₄ solution (120 mL) were stored in a refrigerator (-18 °C) for 30 min and graphite was added to cold concentrated H₂SO₄ with stirring for 2 h in an ice bath. Secondly, the mixture was stirred at 50 °C for 6 h in an oil bath and diluted with deionized (DI) water (240 mL). After adding DI water, H₂O₂ solution was slowly added into the mixture until no bubble appeared. Finally, the product was washed repeatedly with deionized water by centrifugation until the filtrate became almost neutral. The resulting brown-yellow product is GO. GA was obtained by reducing GO with Lascorbic acid (Jiang et al. 2018). Firstly, 80 mg L-ascorbic acid was added to 10 mL GO aqueous dispersion (4 mg/ L), and the mixture was stirred at 95 °C for 25 min to form a partially reduced graphene hydrogel (GH). Then, the GH was totally frozen in a refrigerator (-18 °C) followed by thawing at room temperature and were terminated in the reduction period for another 10 min. After the reaction, the GH was solvent exchanged with ethanol for three times. Finally, GA was obtained by drying GH at 60 °C for 12 h.

CuBTC-IL First of all, different molar ratios of Cu2+ and [Bmim][BF₄] (1:2, 1:1, 2:1, 3:1, and 4:1) were tested to optimize the amount of added ILs. The PXRD patterns and Brunauer-Emmett-Teller (BET) surface areas shown in Fig. S1 and Fig. S2 demonstrated that the molar ratio of 2:1 gave rise to the highest BET surface areas without compensating the crystallinity. Therefore, 2:1 was chosen for CuBTC-IL preparation. Then, the Cu^{2+} -[Bmim][BF₄] solution (0.2 mol/L) was obtained by dissolving Cu(NO₃)₂·3H₂O (0.435 g, 1.8 mmol) in the deionized water (9 mL) followed by adding [Bmim][BF₄] (0.203 g, 0.9 mmol). Na₃BTC solution (0.1 mol/L) was obtained by dissolving H₃BTC (0.252 g, 1.2 mmol) and NaOH (0.144 g, 3.6 mmol) in the deionized water (12 mL). Finally, Na₃BTC solution was added into the Cu²⁺-[Bmim][BF₄] solution slowly under stirring for 2 min, followed by solvent exchange with ethanol for three times $(3 \times 30 \text{ mL})$. The final products were dried in an oven at 80 °C for 24 h to obtain CuBTC-IL. For CuBTC preparation, the same procedure was employed without [Bmim][BF₄].

CuBTC/GA-IL GA was soaked in Cu^{2+} -[Bmim][BF₄] solution (9 mL, 0.2 mol/L) for 2 h at room temperature, followed by adding Na₃BTC solution (12 mL,

0.1 mol/L) under mild stirring for 2 min. The obtained solution was kept standing still for 30 min, followed by solvent exchange with ethanol for three times (3×30 mL). The obtained product was collected by suction filtration. Finally, the products were dried in an oven at 80 °C for 24 h. The process was depicted in Scheme 1. For CuBTC/GA preparation, the only difference is the use of Cu²⁺ solution for GA soaking.

Characterization

Powder X-ray diffraction (PXRD) patterns of all samples were collected on a PANalytical X'Pert X-ray diffractometer equipped with an X'Celerator detector module and using Cu K α ($\lambda = 1.5418$ Å) radiation, with a step size of 0.013° in 2 θ . All data were collected at an ambient temperature with the measurement angle ranging from 5° to 50°. Scanning electron microscopy (SEM) images were obtained using a field emission SEM (S4800) at an accelerating voltage of 5 kV. Surface areas and pore volumes were obtained from nitrogen adsorption isotherms measured at 77 K on the Autosorb-iQ2 sorption analyzer of Quantachrome Instruments. Brunauer-Emmett-Teller (BET) surface areas were determined by fitting the BET model to the collected isotherms.

Gas adsorption tests

N₂ and CO₂ adsorption isotherms of all samples were measured on Quantachrome Autosorb-iQ2 sorption analyzer at 298 K. Prior to measurement, all samples were outgassed at 423 K for 24 h under dynamic vacuum. N₂ and CO₂ adsorption isotherms were measured from 0 to 1 bar. The temperature was controlled by immersing sample cells in circulating water bath. Breakthrough experiment was performed in a fixed adsorption bed (VDSORB-200) (40 cm in length and 6 mm in diameter) to investigate the dynamic adsorption performance of adsorbents. CuBTC-IL, GA, and CuBTC/GA-IL samples were loaded into the center of cylindrical adsorption column without additional compression. Each sample filled 5-cm-length adsorption column. A CO₂/N₂ gas mixture (20/80% v/v) was employed as the influent stream with the total flow rate of 35 mL/min until the concentration of exhaust gas monitored by a mass spectrometer (Cirrus2) does not change. To gain desired gas concentration, CO2 was first pre-mixed with N2 in a gas mixer before passing through the adsorption column by adjusting the flow rate. N2 and CO2 with high purity were



Scheme 1 Schematic synthesis process of CuBTC/GA-IL using ionic liquids (ILs) additives at room temperature.

used and the gas flow rate was adjusted with the flowmeters. The variation in gas concentration from inlet to outlet during the adsorption process was monitored by mass spectrometer (Cirrus2). All samples were heated at 423 K for 12 h to removal of moisture before loading. After loading, the samples were purged with helium 423 K at a flow rate of 200 mL/min for 2 h to remove the entrapped gas. Then, the temperature was adjusted to 298 K for measurement. After breakthrough measurement, the desorption was carried out by helium purging with a flow rate of 200 mL/min at 423 K for 2 h. The recycle stability of adsorbents was tested by four continuous adsorption/desorption cycles. The CO₂ adsorption capacity of adsorbents was calculated by the following equation.

$$q = \frac{F_0 C_0}{W} \int_0^\infty \left(1 - \frac{C}{C_0} \right)$$

where q is the quantity of CO₂ adsorbed per unit mass of adsorbents; C_0 and C are the initial feed and effluent concentrations, respectively; F_0 is the initial total flow rate; and W is the mass of adsorbent.

Fig. 1 PXRD patterns of a CuBTC and CuBTC/GA; b CuBTC-IL and CuBTC/GA-IL

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Result and discussion

According to Scheme 1, CuBTC was successfully incorporated into GA under the assistance of IL additives at room temperature to give rise to structured CuBTC/ GA-IL. Comparison of PXRD patterns of CuBTC, CuBTC-IL, CuBTC/GA, and CuBTC/GA-IL (Fig. 1) demonstrated that (1) CuBTC synthesized at room temperature exhibited good crystallinity compared with simulated result; (2) CuBTC was successfully grown in GA regardless of the presence of IL additives; and (3) IL addition did not destroy the crystal structures of CuBTC. It was also noticed that the crystallinity of CuBTC/GA and CuBTC/GA-IL was decreased compared with CuBTC, which may be ascribed to the limited space for crystal growth by integrated GA. SEM image of GA in Fig. 2b shows that GA has a cellular network structure, which is well consistent with the SEM image reported previously (Riaz et al. 2017), and the apparent rod-like assembly of CuBTC can be observed (Fig. 2c), in agreement with previous report (Na et al. 2015). SEM image (Fig. 2d) has clearly shown that the presence of CuBTC crystals in GA and CuBTC were well dispersed on the surface of GA, suggesting that GA can provide a microenvironment for the nucleation of CuBTC. The morphology of CuBTC was altered





Fig. 2 Photographs of a GA, CuBTC, CuBTC/GA-IL, and SEM images of b GA, c CuBTC, d CuBTC/GA, e CuBTC/GA-IL, f CuBTC/GA-IL

significantly in the presence of ILs (Fig. 2e), in which the cube-shaped CuBTC-IL was observed, which can be assigned to the presence of ILs that can act as nucleation sites for CuBTC growth via heterogeneous nucleation (Bian et al. 2014). SEM image (Fig. 2f) has shown the CuBTC crystals were uniformly distributed on the surface of GA (same as Fig. 2d) with the addition of ILs.

BET surface areas and pore volumes of the samples (Table 1) illustrated that IL addition could remarkably enhance the surface areas and pore volumes of CuBTC ($1120 \text{ m}^2/\text{g} \text{ vs.} 1701 \text{ m}^2/\text{g} \text{ and } 0.716 \text{ cm}^3/\text{g} \text{ vs.} 0.862 \text{ cm}^3/\text{g}$), implicating the improved CO₂ uptake of CuBTC-IL. However, upon incorporation of CuBTC into GA, the surface area was obviously reduced (CuBTC/GA: 1048 m²/g vs. 1120 m²/g of CuBTC; CuBTC/GA-IL:

Table 1 BET surface area (S_{BET}), pore volume (V_{p}), and CO₂ uptake (298 K, 1 bar) of GA, CuBTC, CuBTC/GA, CuBTC-IL, and CuBTC/GA-IL

Sample	$S_{\rm BET} ({ m m}^2/{ m g})$	$iV_p (cm^3/g)$	CO ₂ uptake (mmol/g)
GA	464	0.613	0.34
CuBTC	1120	0.716	3.01
CuBTC/GA	1048	0.724	3.26
CuBTC-IL	1701	0.862	4.92
CuBTC/GA-IL	1281	0.786	3.71

1281 m²/g vs. 1701 m²/g of CuBTC-IL), similar to the result of ZIF-8/GA (Jiang et al. 2018). However, the pore volume of CuBTC/GA-IL was enhanced compared with CuBTC/GA (0.786 cm³/g vs. 0.724 cm³/g of CuBTC/GA), consistent with their trend on CO₂ uptakes. Comparing the surface area of CuBTC/GA-IL with CuBTC/GA (1281 m²/g vs. 1120 m²/g) demonstrated that IL additives significantly increased the surface area of CuBTC/GA composite, implicating the superior CO₂ adsorption performance of CuBTC/GA-IL.

The CO_2 adsorption isotherms (Fig. 3) show that GA exhibits the CO₂ uptake of 0.34 mmol/g, consistent with previous report (Jiang et al. 2018), which is significantly lower than CuBTC (3.01 mmol/g). The incorporation of CuBTC into GA slightly enhances its CO₂ uptake (CuBTC/GA, 3.26 mmol/g), which may be ascribed to the high pore volume of composites. On the contrary, the CO₂ uptake of CuBTC/GA-IL is lower than CuBTC-IL due to its low pore volume. Nevertheless, CuBTC/GA-IL still exhibits the higher CO₂ uptake than CuBTC/GA (3.71 mmol/g vs. 3.26 mmol/g), highlighting the importance of IL addition in improving CO_2 adsorption capability. Besides, compared with the CO_2 uptake (4.01 mmol/g) of CuBTC synthesized by conventional hydrothermal method (Liu et al. 2019), CuBTC-IL displayed the increased CO₂ uptake (4.92 mmol/g), especially compared with CuBTC prepared at room temperature (2.77 mmol/g) (Bian et al.





2014). In addition, CO_2 uptakes of CuBTC-IL and CuBTC/GA-IL were obviously higher than their N2 uptakes according to the N₂ and CO₂ adsorption isotherms measured by experiment (Fig. S4), implicating their outstanding CO₂/N₂ selectivity. The CO₂/N₂ selectivities predicted by Ideal Adsorbed Solution Theory (IAST) model (Myers and Prausnitz 1965) based on the CO₂ and N₂ adsorption isotherms of GA, CuBTC-IL, and CuBTC/GA-IL in CO₂/N₂ mixture (20/80% v/v) of Fig. S3 demonstrated that the CO_2/N_2 selectivity of CuBTC/GA-IL decreased with the pressure (Fig. S5). Moreover, CuBTC/GA-IL exhibited a slightly higher CO₂/N₂ selectivity compared with CuBTC-IL in the low pressure region. However, at 1 bar, CO₂/N₂ selectivity of CuBTC/GA-IL (15.78) was almost identical to that of CuBTC-IL (15.86). Moreover, CuBTC/GA-IL may be more favorable due to the fast mass transfer performance resulting from its hierarchical pores. Thus, both CuBTC/GA-IL and CuBTC-IL were employed for the following breakthrough experiments.

In order to evaluate the dynamic adsorption performance of CuBTC/GA-IL, lab-scale breakthrough experiments were carried out using GA and CuBTC-IL as controls. The obtained breakthrough curve shows C/C_0 (the concentration of a gas of the effluent relative to that of the influent) as a function of time. Breakthrough time of each gas is defined as the time when the C/C_0 achieves 1%. Breakthrough equilibrium time is the time at which the equilibration between effluent and influent concentration was reached. As shown in Fig. 4a, both CO_2 and N_2 were adsorbed before breakthrough; thus, no CO₂ and N₂ were detected. Upon breakthrough, the N₂ concentration was increased firstly at 34 s followed by CO_2 at 144 s, because the CO_2 front propagated slowly due to the high affinity of adsorbents towards CO₂. Therefore, pure N₂ was oversaturated and released, whereas CO₂ was still at adsorbed state during 34-144 s. The discrepancy in the N2 and CO2 breakthrough time indicated that CuBTC/GA-IL can separate CO_2 from N₂ during 110 s (Table S1). Eventually, the adsorbent was completely saturated by both CO2 and N₂, leading to the identical effluent and influent concentration. Comparing the CO₂ breakthrough curves of GA, CuBTC/GA-IL, and CuBTC-IL (Fig. 4b), GA exhibited the shortest breakthrough time (14 s) followed by CuBTC/GA-IL (144 s) and CuBTC-IL (446 s) (Table S1). Besides, the bumps in the breakthrough curve of GA(Fig. 4b) may be contributed by the ultralow mass transfer resistance leading to the fast accumulation of CO₂ molecules inside GA due to its meso-/ macropores and low CO₂ uptake (Fig. S7). Moreover, the breakthrough time of CuBTC-IL (446 s) was longer than CuBTC/GA-IL (144 s) (Table S1), implicating the more effective CO_2/N_2 separation (Fig. S8). Besides the short separation time of CuBTC/GA-IL, the calculated CO₂ uptake capacity of CuBTC/GA-IL (2.67 mmol/g) is lower than CuBTC-IL (4.43 mmol/g) according to their breakthrough curves. Such a tendency can be attributed to the low mass transfer resistance due to the hierarchical pores in CuBTC/GA-IL. Thus, small pressure drops and low adsorption capacity can be achieved in CuBTC/GA-IL under rapid cycling (Rezaei and Webley 2010). By tuning the fraction of macro-/ mesopores in adsorbents or gas flow rate, the adsorption process of CuBTC/GA-IL may be improved.

Moreover, the front shape of the breakthrough curves is also an important evaluation criteria of mass transfer capability of adsorbents. The mass transfer zone is the region located between breakthrough time and equilibration time (i.e., $C/C_0 = 1$), where the concentration changes most. Besides, reduced mass transfer resistance decreases the adsorption time under rapid cycling. A narrow mass transfer zone is also desired to reduce the energy costs of regeneration (Garcia et al. 2011). In the ideal case, the breakthrough front is a vertical line, implicating that there is no mass transfer resistance and no axial dispersion (García et al. 2011). According to Fig. 4b, the mass transfer zone of GA was close to ideal, which exhibited trivial axial



Fig. 4 a Breakthrough curves of CuBTC/GA-IL using a CO_2/N_2 gas mixture (20/80% ν/ν) at 298 K. **b** The CO₂ breakthrough curves of GA, CuBTC-IL, and CuBTC/GA-IL. **c** Recyclability of CuBTC/GA-IL for CO₂ adsorption/desorption at 298 K, using a gas mixture of CO₂/N₂ gas mixture (20/80% ν/ν)

dispersion and low mass transfer resistance due to the presence of macropores in GA. In addition, comparing the CO_2 breakthrough curves of GA, CuBTC/GA-IL, and

CuBTC-IL, the front curve of GA was much steeper than that of CuBTC/GA-IL, and the front curve of CuBTC/ GA-IL was much steeper than that of CuBTC, indicating that mass transfer was enhanced in CuBTC/GA-IL. These results demonstrated that the mass transfer resistance in the CuBTC/GA-IL is reduced due to the high effective diffusion of CO₂ in the meso-/macroporous GA, and the breakthrough time is longer compared with GA because of the integrated CuBTC. Moreover, CuBTC/ GA-IL also exhibited good recycle stability (Fig. 4c), in which the breakthrough curves of CO2 and N2 were not changed after four adsorption/desorption cycles. In summary, the incorporation of microporous CuBTC into meso-/macroporous GA accompanied with IL additives gives rise to hierarchical CuBTC/GA-IL, which exhibited relatively high CO₂ uptake and low mass transfer resistance as well as good cyclability.

Conclusions

In this study, we reported an approach to synthesize structured CuBTC/GA-IL composite with preferential hierarchical pores at room temperature for carbon capture. It was demonstrated that incorporation of CuBTC into GA using IL additives endowed the composites with hierarchical pores that is favorable for mass transfer without significantly compensating the CO₂ adsorption capacity compared with CuBTC. Moreover, breakthrough experiments verified that CuBTC/GA-IL exhibited the lower mass transfer resistance and cycle stability, both of which benefit CO₂ capture. It should be noted that the reported strategy to incorporate microporous CuBTC into monolithic meso-/macroporous GA under the assistance of IL additives at room temperature in this study may be extended to other types of MOFs, ILs, and macroporous support matrix, which invites further investigations in the future. It should be also noted that except adsorption capacity and cyclability, the material cost should be also taken into account for practical application of CuBTC/GA-IL. The current lab cost of CuBTC/ GA-IL is approximately \$ 2.90 per gram, which may be remarkably reduced with the development of large-scale production techniques in the future.

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Conflict of interest The authors declare that they have no conflict of interest.

Abbreviations *rGO*, reduced graphene oxide; *GA*, graphene aerogel; *ZIF*, zeolitic imidazolate framework; *Zr*, zirconium; *MIL*, Matériaux de l'Institut Lavoisier; *BTC*, benzene-1,3,5-tricarboxylate; *MOFs*, metal-organic frameworks; *DMF*, N, N-dimethylformamide; *SEM*, scanning electron microscopy; *PXRD*, powder X-ray diffractometer

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